



PARTS CATALOG

MERC 200

SERIAL NUMBER

200 1866496 THRU 2296266

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NOTE: *Indented description indicate that these parts are included in preceeding assembly.*

AR = As Required

NSS = Not Sold Separate

OPT = Optional

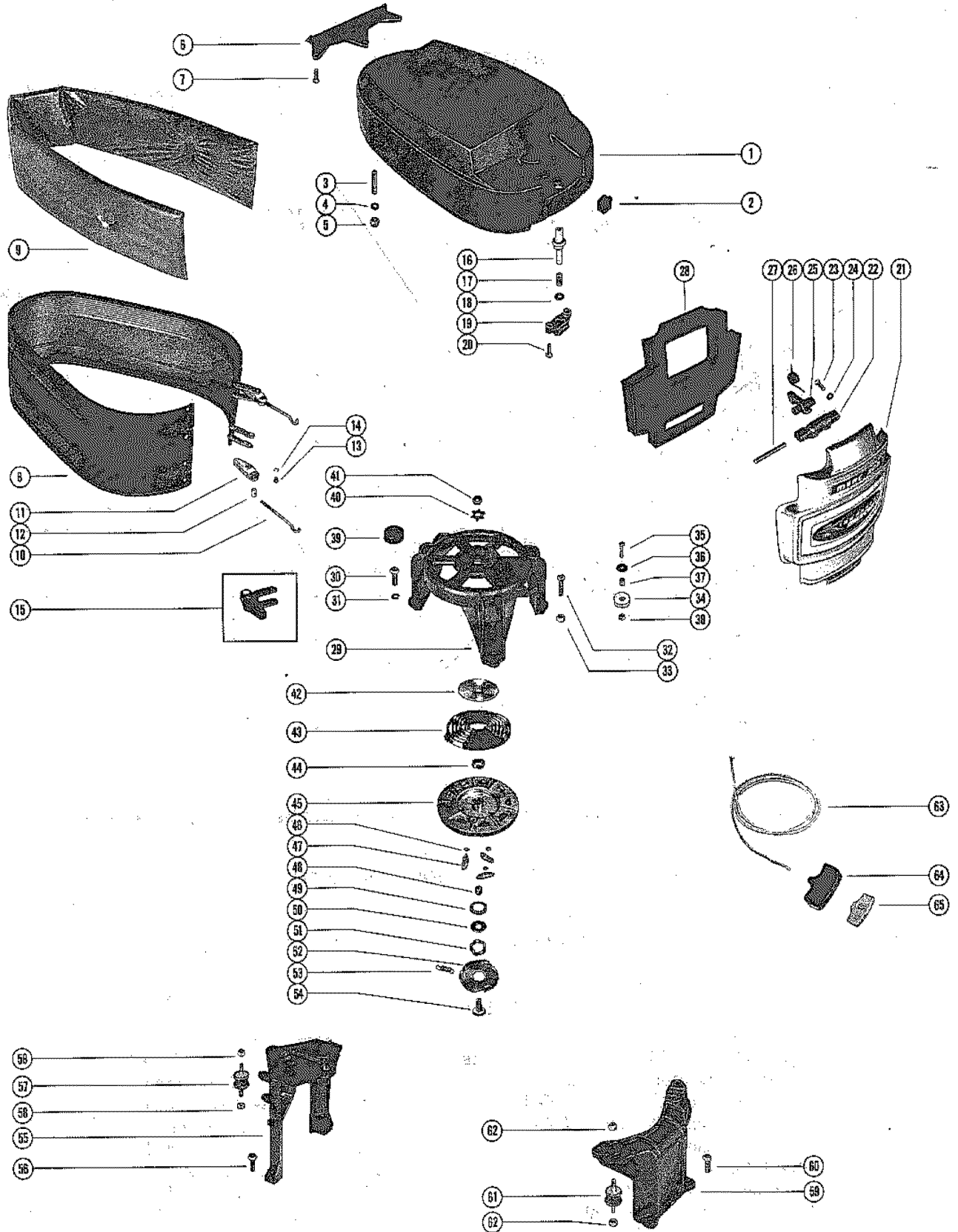
NS = Not Shown

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MISCELLANEOUS PARTS/ACCESSORIES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	90-45104		0	MERC 200-3 AND MERC 200-4 PARTS LIST
-	27-45088A1		0	GASKET SET (MOTOR OVERHAUL)
-	37-39431A1		0	DECAL SET (ENGINE) - MERC 200-3
-	37-46088A1		0	DECAL SET (ENGINE) - MERC 200-4
-	24789A1		0	FLUSHING ASSEMBLY
-	92-25234--1		0	GLUE (BLANKET ADHESIVE)
-	94-39532		0	SHIPPING CARTON (MOTOR)
-	94-29616		0	SHIPPING CARTON (FUEL TANK)
-	46-45344A1		0	HEAVY DUTY WATER PUMP ASSEMBLY

TOP COWL AND STARTER ASSEMBLY

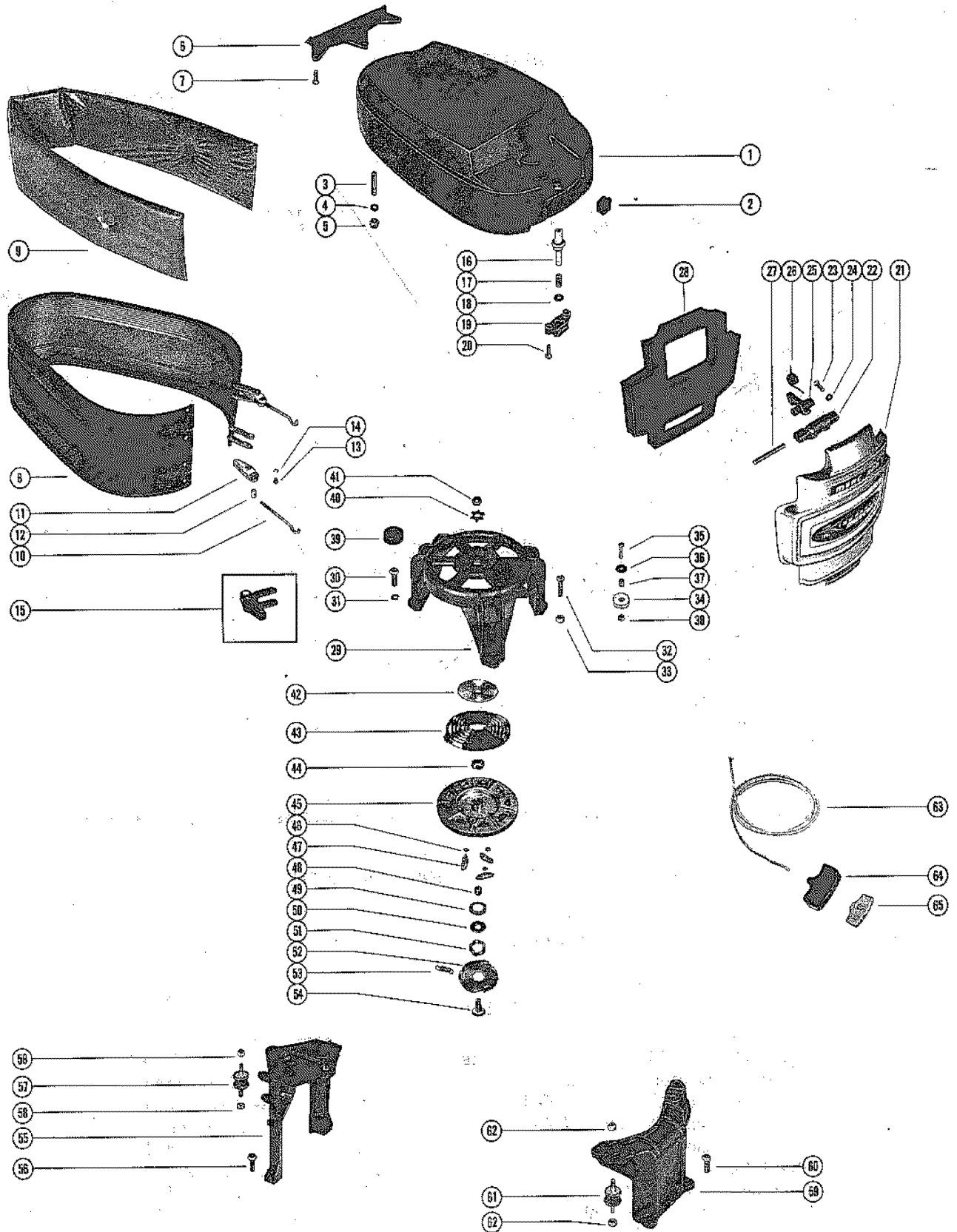


TOP COWL AND STARTER ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	2130-2677A2		1,1	TOP COWL ASSEMBLY
2	39664		1,1	INSERT, ROPE GUIDE - TOP COWL
3	16-21553		3,3	STUD, TOP COWL TO MOUNTING BRACKETS(1 1/2")
4	12-30283	AR,AR		WASHER, TOP COWL STUD
5	11-21528		3,3	NUT, TOP COWL STUD
6	39400		1,1	SHIELD, REAR - TOP COWL
7	10-20646		3,3	SCREW, REAR SHIELD TO TOP COWL (5/8")
8	2133-2706A2		1,	WRAP AROUND COWL ASSEMBLY, COMPLETE
	2133-2706A3		0	WRAP AROUND COWL ASSEMBLY
9	39606		1,1	BLANKET, SOUND ABSORBING - WRAP AROUND COWL
10	30413		2,2	HOOK, COWL LATCH FASTENING
11	38961		2,2	HANDLE, COWL LATCH SERIAL 00000000-02249145
12	38964		2,2	SWIVEL, COWL LATCH SERIAL 00000000-02249145
13	17-21057		4,4	PIN, HINGE - COWL LATCH HANDLE SERIAL 00000000-02249145
14	53-21058		4,4	"E" RING, COWL LATCH HINGE PIN SERIAL 00000000-02249145
15	46785A1		,2	COWL LATCH ASSEMBLY SERIAL 02249146-09999999
16	39628		1,1	BUTTON, FRONT COVER RELEASE - TOP COWL
17	24-20099		1,1	SPRING, COMPRESSION - FRONT COVER RELEASE BUTTON
18	12-29245		1,1	WASHER, FRONT COVER RELEASE BUTTON
19	39493		1,1	CATCH, FRONT COVER - TOP COWL
20	10-22523		2,2	SCREW, FRONT COVER LATCH TO TOP COWL (3/4")
21	2127-2666A2		1,	FRONT COVER ASSEMBLY, COMPLETE
	2127-2666A3		,1	FRONT COVER ASSEMBLY, COMPLETE
22	39505		1,1	BASE, FRONT COVER LATCH
23	10-26500		2,2	SCREW, LATCH BASE TO FRONT COVER (9/16")
24	12-26014	AR,AR		WASHER, LATCH BASE SCREW
25	39482		1,1	HOOK, FRONT COVER LATCH
26	24-39598		1,1	SPRING, TORSION - FRONT COVER LATCH HOOK
27	17-39599		1,1	PIN, PIVOT - FRONT COVER LATCH HOOK
28	39936		1,1	BLANKET, SOUND ABSORBING - FRONT COVER
29	2131-2678		1,	HOUSING, STARTER
	2131-3020		,1	HOUSING, STARTER
30	10-37562		1,1	SCREW, STARTER HOUSING TO CYLINDER BLOCK (1")
31	13-26421		1,1	LOCKWASHER, STARTER HOUSING TO CYLINDER BLOCK SCREW
32	10-22421		2,	SCREW, STARTER HOUSING TO CRANKCASE (1 1/4")
	10-22421		,1	SCREW, STARTER HOUSING TO CRANKCASE (1 1/4")
	10-21807		0	SCREW, STARTER HOUSING TO CRANKCASE (1 3/4")
33	11-20361		2,2	NUT, STARTER HOUSING TO CRANKCASE SCREW
34	30976		1,1	PULLEY, STARTER CABLE
35	10-37892		1,1	SCREW, PULLEY TO STARTER HOUSING (1")
36	12-22887		1,1	WASHER, PULLEY SCREW

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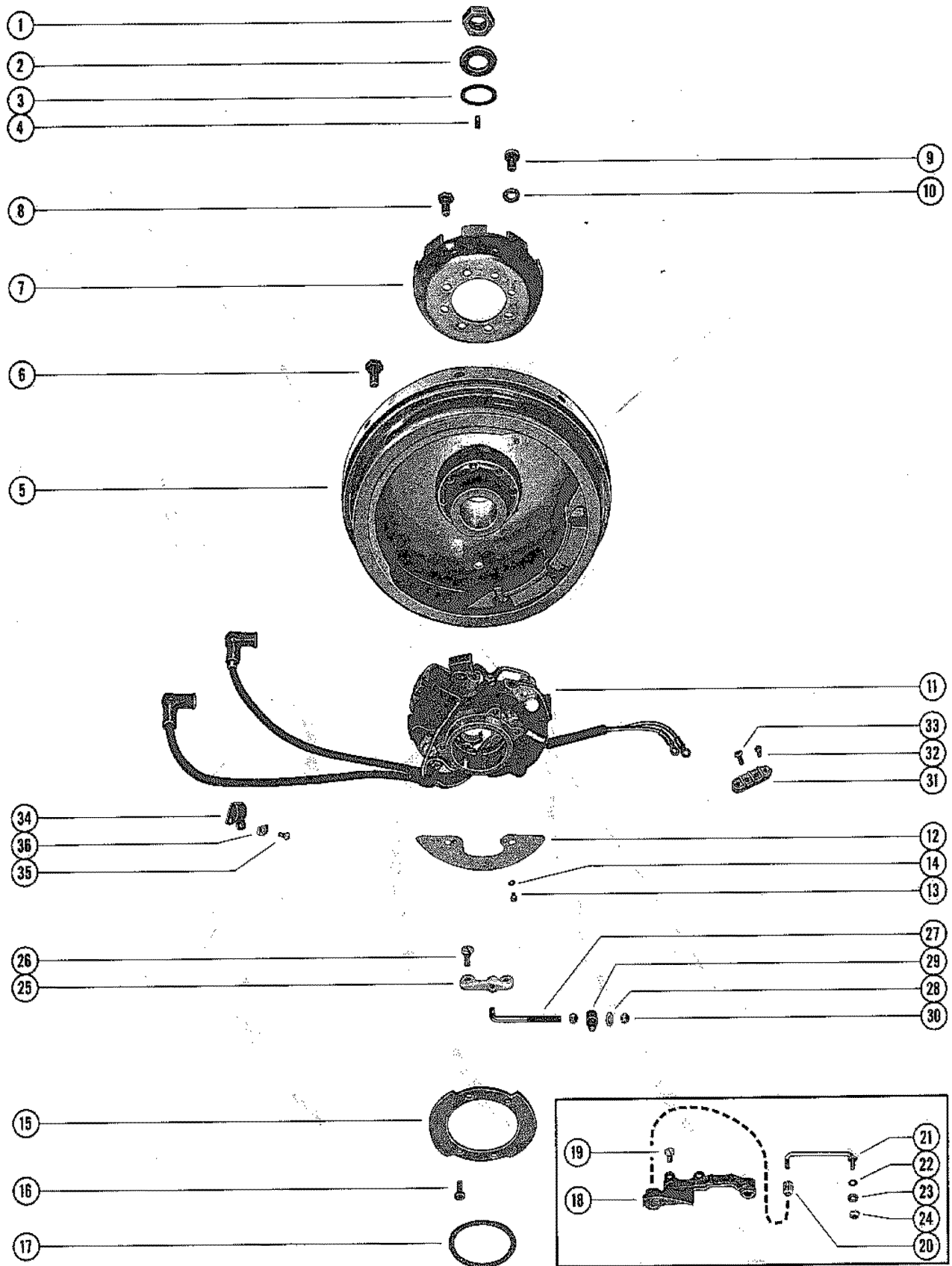
TOP COWL AND STARTER ASSEMBLY



TOP COWL AND STARTER ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
37	23-30977		1,1	SPACER, PULLEY SCREW
38	11-20110		1,1	NUT, PULLEY SCREW
39	25-39597		1,1	GROMMET, STARTER HOUSING
40	14-20165		1,1	TAB WASHER, SHEAVE SHAFT NUT
41	11-20166		1,1	NUT, SHEAVE SHAFT (LEFT HAND THREAD)
42	20155		1,1	RETAINER, STARTER SPRING
43	24-29340A1		1,1	SPRING, STARTER REWIND
44	23-20159		1,1	BUSHING, SPRING GUIDE
45	50-28895		1,	STARTER SHEAVE ASSEMBLY SERIAL 00000000-02091155
	50-45952		1,1	STARTER SHEAVE ASSEMBLY SERIAL 02091156-09999999
46	13-29720		3,3	WASHER, WAVE - STARTER PAWL
47	20162		3,3	PAWL, STARTER
48	23-20158		1,	SPACER, SHEAVE SHAFT SERIAL 00000000-02091155
	23-45482		1,1	SPACER, SHEAVE SHAFT SERIAL 02091156-09999999
49	26179		1,1	RETAINER, STARTER SHEAVE TO PLATE
50	12-26180		1,	WASHER, STARTER SHEAVE RETAINER SERIAL 00000000-02091155
	12-35559		1,1	WASHER, STARTER SHEAVE RETAINER SERIAL 02091156-09999999
51	13-20160		1,1	WASHER, WAVE - STARTER SHEAVE TENSION
52	20164		1,1	PLATE, RETAINER - STARTER PAWL
53	24-45823		1,1	SPRING, PAWL RETAINER PLATE SERIAL 02091156-09999999
54	20157		1,	SHAFT, SHEAVE SERIAL 00000000-02091155
	45481		1,1	SHAFT, SHEAVE SERIAL 02091156-09999999
55	39298		1,1	BRACKET, MOUNTING - TOP COWL (REAR)
56	10-37562		2,2	SCREW, REAR MOUNTING BRACKET TO BOTTOM COWL (1")
57	39501		1,1	MOUNT, RUBBER - REAR MOUNTING BRACKET TO CYLINDER BLOCK
58	11-20361		2,2	NUT, RUBBER MOUNT TO BRACKET AND CYLINDER BLOCK
59	39300		1,1	BRACKET, MOUNTING - TOP COWL (FRONT)
60	10-37562		2,2	SCREW, FRONT MOUNTING BRACKET TO BOTTOM COWL (1")
61	39501		2,2	MOUNT, RUBBER - FRONT MOUNTING BRACKET TO CRANKCASE
62	11-20361		4,4	NUT, RUBBER MOUNT TO BRACKET AND CRANKCASE
63	50-22791A1		1,1	STARTER CABLE ASSEMBLY
64	30782		1,1	HANDLE, STARTER CABLE
65	28748		1,1	RETAINER, STARTER CABLE AND HANDLE

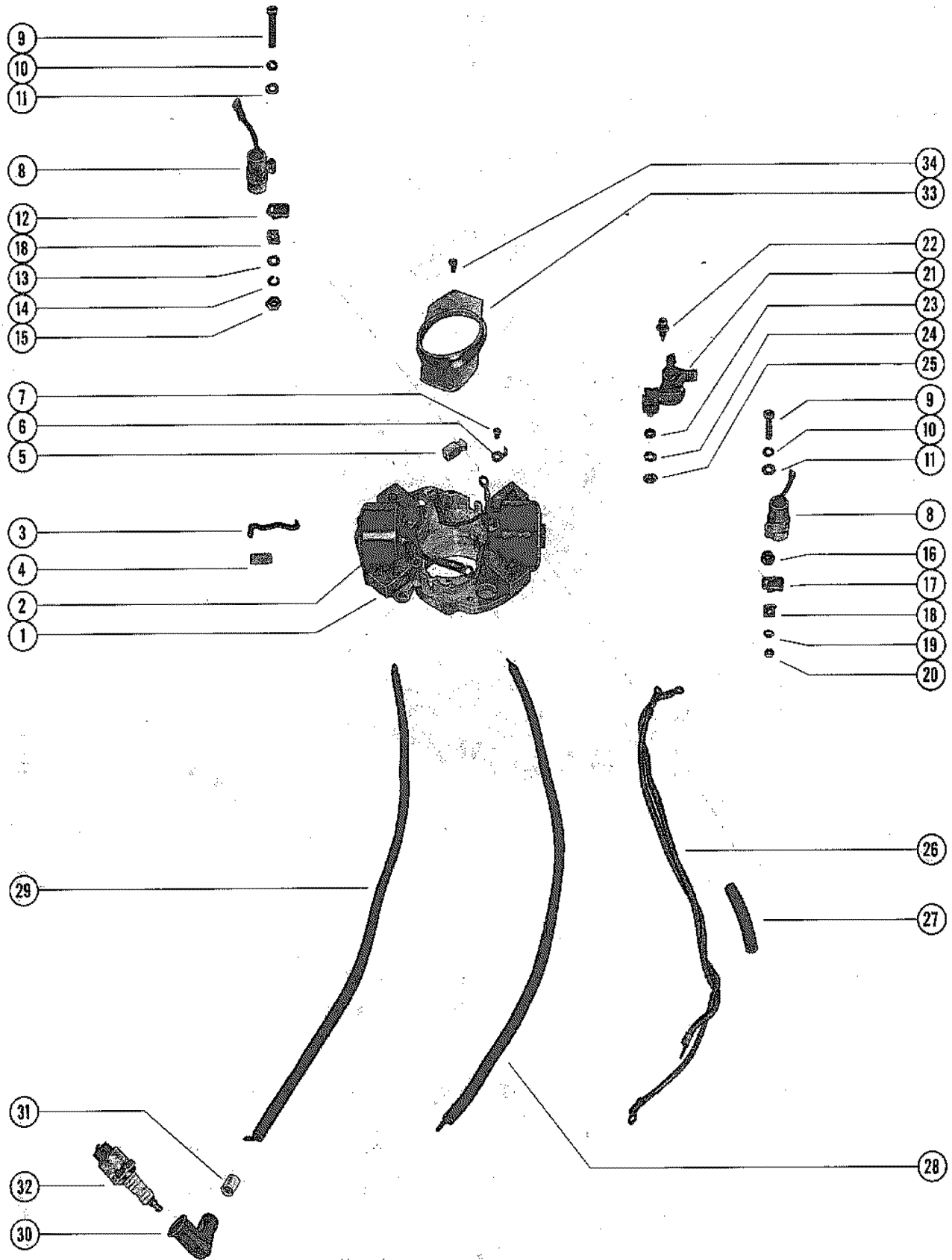
FLYWHEEL ASSEMBLY AND THROTTLE CONTROL LINKAGE



FLYWHEEL ASSEMBLY AND THROTTLE CONTROL LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	11-22339		1,1	NUT, FLYWHEEL
2	12-36281		1,1	WASHER, FLYWHEEL NUT
3	25-37340		1,1	"O" RING, FLYWHEEL HUB
4	28-20094		1,1	KEY, FLYWHEEL DRIVE
5	221-2297A1		1,1	FLYWHEEL ASSEMBLY, COMPLETE
6	10-35563		6,6	SCREW, FLEXIBLE PLATE TO FLYWHEEL
7	50-33000A1		1,1	RATCHET ASSEMBLY, FLYWHEEL
8	10-32417		6,6	SCREW, RATCHET TO FLYWHEEL
9	10-34290		2,2	SCREW, RATCHET TO FLYWHEEL
10	13-26992		2,2	LOCKWASHER, RATCHET TO FLYWHEEL SCREW
11	398-2575A1		1,1	STATOR PLATE ASSEMBLY, COMPLETE (SEE NOTE BELOW)
12	35599A1		1,1	SHIELD ASSEMBLY, LEAD WIRE - STATOR PLATE
13	10-45742		2,2	SCREW, LEAD WIRE SHIELD TO STATOR PLATE
14	13-26996		2,2	LOCKWASHER, SHIELD SCREW
15	34601		1,1	RING, HOLD DOWN - STATOR PLATE
16	10-35400		4,4	SCREW, HOLD DOWN RING TO STATOR PLATE
17	15-33910		1,1	SHIM, STATOR PLATE TO CRANKCASE TOP
18	39296		1,	CAM, THROTTLE CONTROL - STATOR PLATE
19	10-34436		2,	SCREW, THROTTLE CONTROL CAM TO STATOR PLATE
20	34610		1,	SWIVEL, CONTROL LINK TO THROTTLE CONTROL CAM
21	39596		1,	LINK, THROTTLE CONTROL
22	13-27071		1,	WASHER, WAVE - THROTTLE CONTROL LINK
23	12-26013		1,	WASHER, THROTTLE CONTROL LINK
24	11-20110		1,	NUT, THROTTLE CONTROL LINK TO THROTTLE LEVER
25	46381		,1	BRACKET, STATOR PLATE
26	10-34436		,2	SCREW, BRACKET TO STATOR PLATE
27	46407		,1	LINK ROD, THROTTLE CONTROL
28	12-30164		,1	WASHER, LINK ROD SWIVEL TO THROTTLE LEVER
29	33973		,1	SWIVEL, LINK ROD TO THROTTLE LEVER
30	11-45812		,2	NUT, THROTTLE CONTROL LINK ROD
31	30212		1,1	TERMINAL BLOCK, STATOR PLATE GROUND LEADS
32	10-28192		2,2	SCREW, TERMINAL BLOCK TO REAR MOUNTING BRACKET
33	10-30663		2,2	SCREW, GROUND LEADS TO TERMINAL BLOCK
34	54-22875		1,1	CLIP, STATOR LEADS FASTENING
35	10-30663		1,1	SCREW, STATOR LEADS FASTENING CLIP
36	22789		1,1	"D" WASHER, STATOR LEADS FASTENING CLIP SCREW

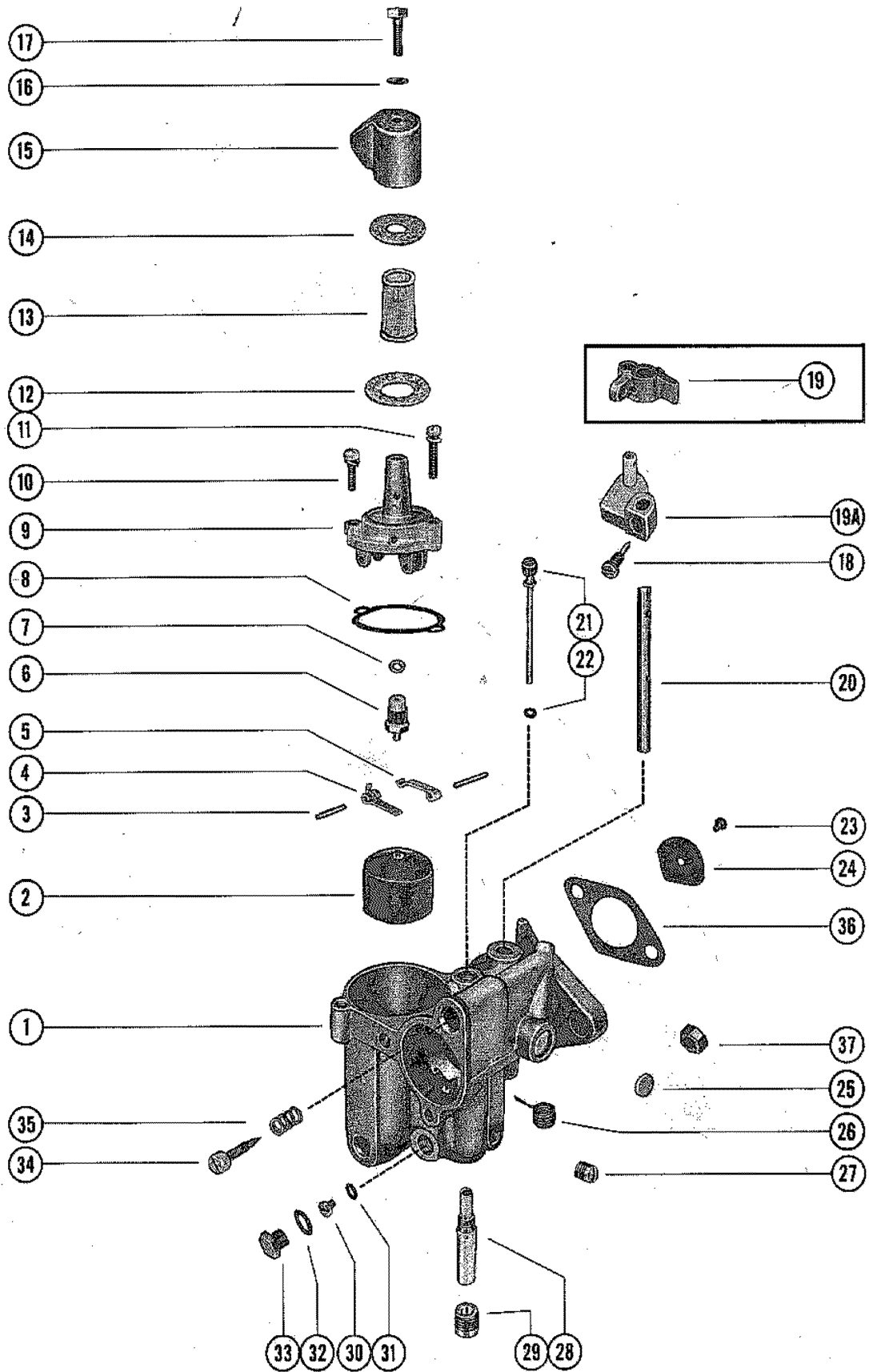
STATOR PLATE ASSEMBLY



STATOR PLATE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	398-2575A1		1,1	STATOR PLATE ASSEMBLY, COMPLETE(SEE NOTE BELOW)
1	398-2221		1,1	STATOR PLATE AND CORE
2	398-2568A1		2,2	COIL ASSEMBLY
3	398-2321		1,1	CLIP, COIL RETAINING
4	398-2413		1,1	CLIP, COIL RETAINING
5	398-2207		1,1	FELT, CAM - BREAKER
6	398-732		2,2	CLIP, GROUND WIRE LEAD
7	10-21130		2,2	SCREW, GROUND TERMINAL
8	398-2203		2,2	CONDENSER ASSEMBLY
9	10-38395		2,2	SCREW, CONDENSER FASTENING (1 1/4")
10	13-21134		2,2	LOCKWASHER, CONDENSER FASTENING SCREW
11	12-21135		2,2	WASHER, CONDENSER FASTENING SCREW
12	54-39844		1,1	CLAMP, LEAD WIRE
18	22789		1,1	"D" WASHER, COIL LEAD WIRE CLIP
13	12-21135		1,1	WASHER, LEAD WIRE CLAMP SCREW
14	13-21134		1,1	LOCKWASHER, LEAD WIRE CLAMP SCREW
15	11-21923		1,1	NUT, LEAD WIRE CLAMP SCREW
16	11-21825		1,1	NUT, COIL LEAD WIRE CLIP SCRW(SPACER)
17	54-24836		1,1	CLIP, NYLON - COIL LEAD WIRE
18	22789		1,1	"D" WASHER, COIL ELAD WIRE CLIP
19	13-26995		1,1	LOCKWASHER, COIL LEAD WIRE CLIP SCREW
20	11-26419		1,1	NUT, COIL LEAD WIRE CLIP SCREW
21	398-2320		2,2	BREAKER ASSEMBLY
22	10-33988		2,2	SCREW/LOCKWASHER, BREAKER FASTENING
23	12-21135		2,2	WASHER, TERMINAL SCREW
24	13-21134		2,2	LOCKWASHER, TERMINAL SCREW
25	11-21923		2,2	NUT, TERMINAL SCREW
26	398-2206		1,1	GROUND LEAD, STATOR TO TERMINAL BLOCK
27	23-30419		1,1	SLEEVE, INSULATION - GROUND LEAD
28	398-2205		1,1	LEAD WIRE
29	398-2204		1,1	LEAD WIRE - TOP
30	20119		2,2	PROTECTOR, SPARK PLUG
31	20623		1,1	MARKER, "TOP" - LEAD WIRE
32	33-20127		2,	SPARK PLUG,(CHAMPION - J6J)
	33-39635		,2	SPARK PLUG, (CHAMPION - L4J)
33	398-2208		1,1	COVER, DUST - STATOR PLATE
34	10-36455		2,2	SCREW, DUST COVER TO STATOR PLATE

CARBURETOR ASSEMBLY

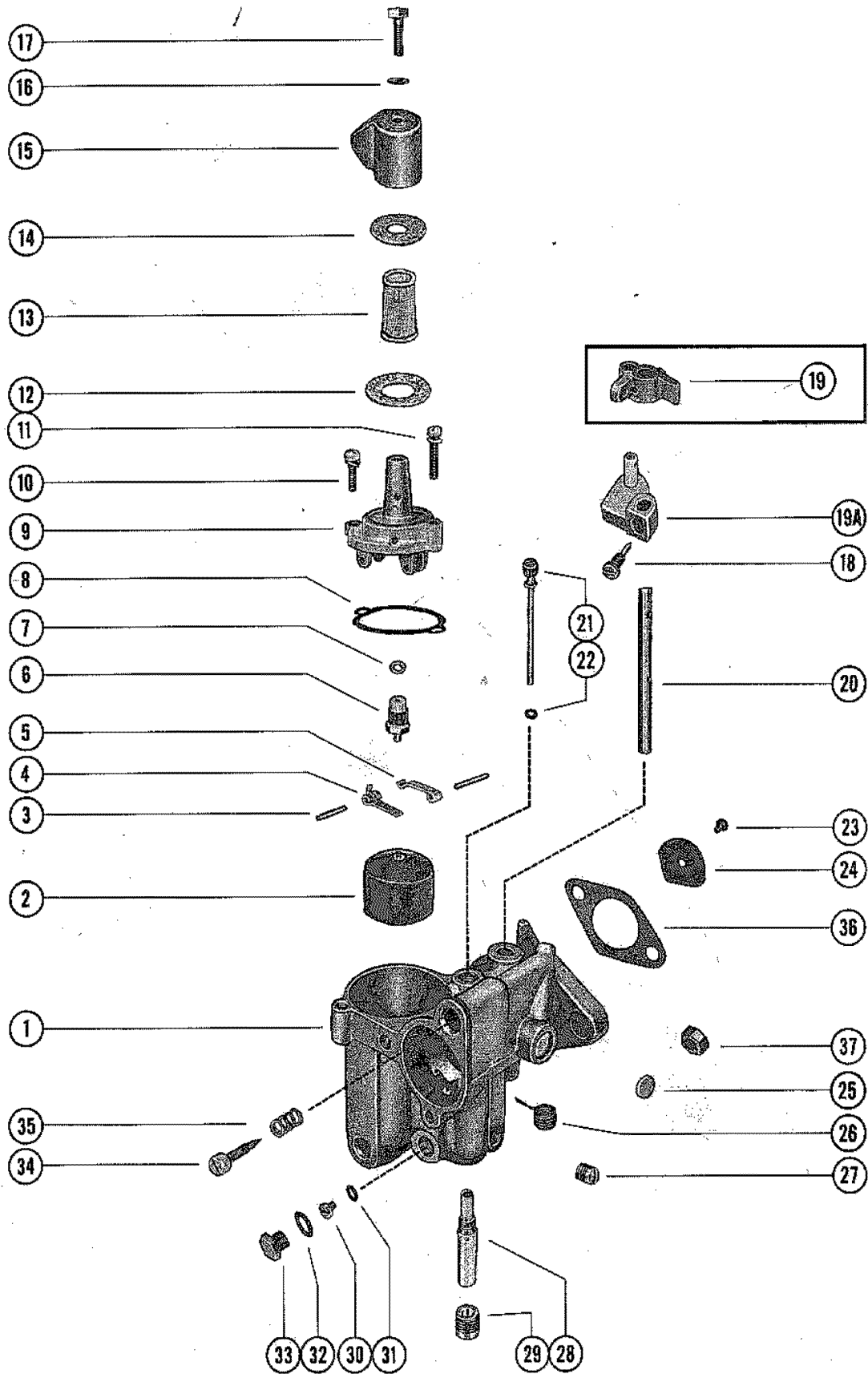


CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1343-2719		1,	CARBURETOR ASSEMBLY, COMPLETE (KA-22A)
	1343-3013		,1	CARBURETOR ASSEMBLY, COMPLETE (KA-22B)
2	1399-110A1		1,1	FLOAT ASSEMBLY
3	17-20853		2,2	PIN, FLOAT LEVER PINION
4	1399-102		1,1	LEVER, FLOAT (LOWER)
5	1399-101		1,1	LEVER, FLOAT (UPPER)
6	1399-1473		1,1	INLET NEEDLE, SEAT AND GASKET
7	27-25033		1,1	GASKET, INLET SEAT
8	1399-99		1,1	GASKET, FLOAT BOWL COVER
9	1399-1133		1,1	COVER, FLOAT BOWL
10	10-20854		1,1	SCREW, FLOAT BOWL COVER (SHORT)
11	10-25850		1,1	SCREW, FLOAT BOWL COVER (LONG)
12	27-34614		1,1	GASKET, STRAINER COVER (LARGE)
13	1399-1754		1,1	SCREEN, FILTER
14	27-25849		1,1	GASKET, STRAINER COVER (SMALL)
15	1399-1135		1,1	COVER, STRAINER
16	27-25848		1,1	GASKET, STRAINER COVER SCREW
17	10-25822		1,1	SCREW, STRAINER COVER
18	10-20847		1,1	SCREW, THROTTLE STOP LEVER OR THROTTLE CLUSTER
19	1399-97		1,	LEVER, THROTTLE STOP
19A	46387		,1	CLUSTER, THROTTLE
20	1399-2012		1,1	SHAFT, THROTTLE
21	1399-2009		1,	TUBE, IDLE
	1399-3031		,1	TUBE, IDLE
22	27-23180		1,1	GASKET, IDLE TUBE
23	10-20858		2,2	SCREW AND LOCKWASHER, THROTTLE SHUTTER
24	1399-1480		1,	SHUTTER, THROTTLE
	1399-3032		,1	SHUTTER, THROTTLE
25	19-20011		1,1	WELCH PLUG, BODY CHANNEL
26	24-20869		1,1	SPRING, THROTTLE SHAFT RETURN
27	10-28845		1,1	SCREW, PLUG - BODY CHANNEL
28	1399-2226		1,1	MAIN NOZZLE
29	10-23178		1,1	SCREW, PLUG - MAIN NOZZLE
30	1399-1465		,OPT.	JET, MAIN FUEL (.065)
	1399-1463		,1	JET, MAIN FUEL (.063)-STANDARD
	1399-1461		OPT,OPT	JET, MAIN FUEL (.061)
	1399-1459		1,	JET, MAIN FUEL (.059)-STANDARD
	1399-1459		,OPT.	JET, MAIN FUEL (.059)-STANDARD
	1399-1457		OPT,	JET, MAIN FUEL (.057)
	1399-1655		OPT,	JET, MAIN FUEL (.055)
	1399-1653		OPT,	JET, MAIN FUEL (.053)
31	27-28409		1,1	GASKET, MAIN FUEL JET
32	27-28406		1,1	GASKET, JET CHANNEL PLUG SCREW

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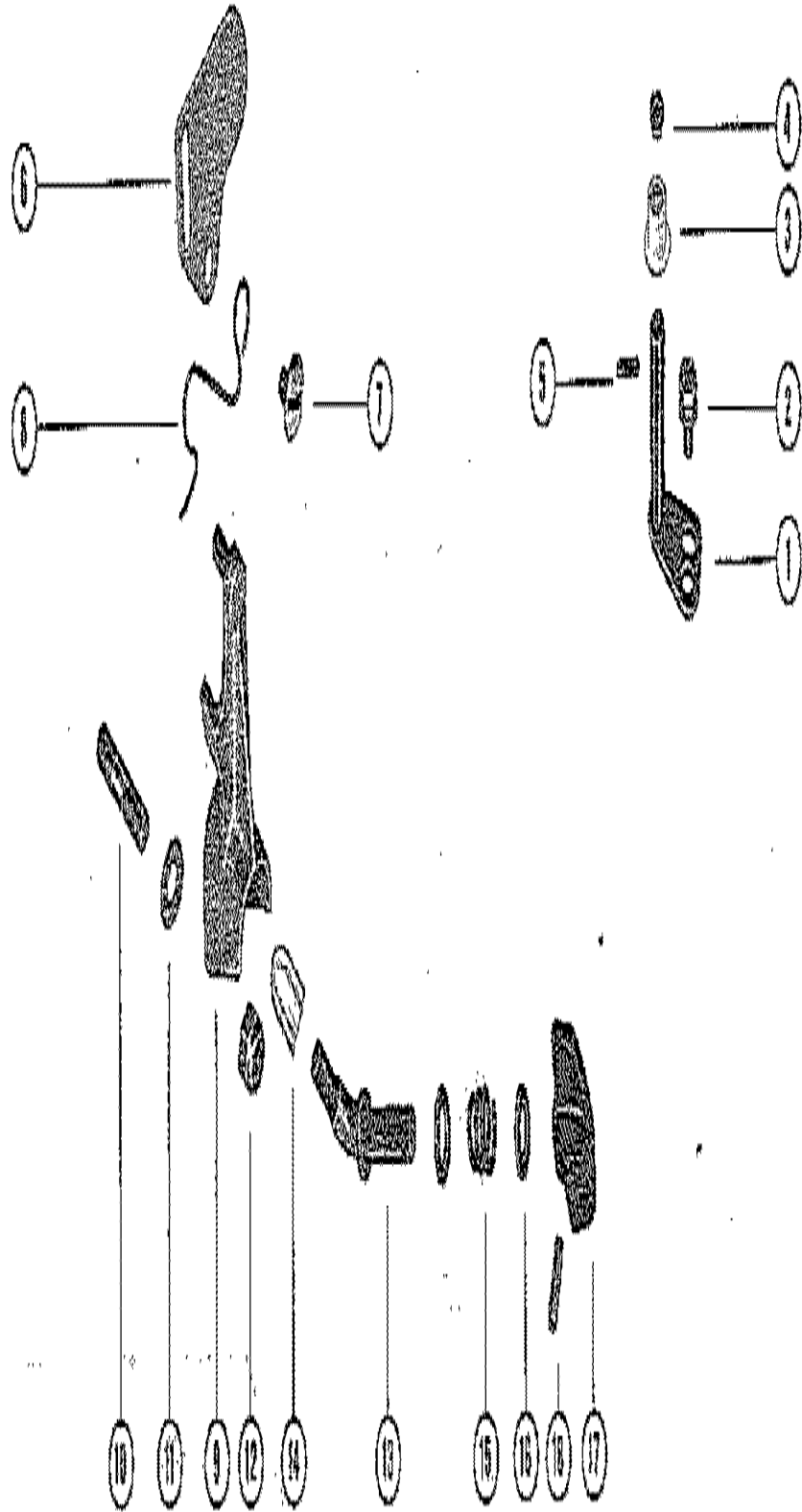
CARBURETOR ASSEMBLY



CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
33	10-28405		1,1	SCREW, PLUG - MAIN FUEL JET CHANNEL
34	1399-1713		1,1	SCREW, IDLE ADJUSTMENT
35	24-27160		1,1	SPRING, IDLE ADJUSTMENT SCREW
	1399-1477		1,1	GASKET AND PACKING SET
	1399-2733		1,	REPAIR PARTS KIT
	1399-3033		,1	REPAIR PARTS KIT
36	27-26891		1,1	GASKET, CARBURETOR FLANGE
37	11-20083		2,2	NUT, CARBURETOR MOUNTING STUDS

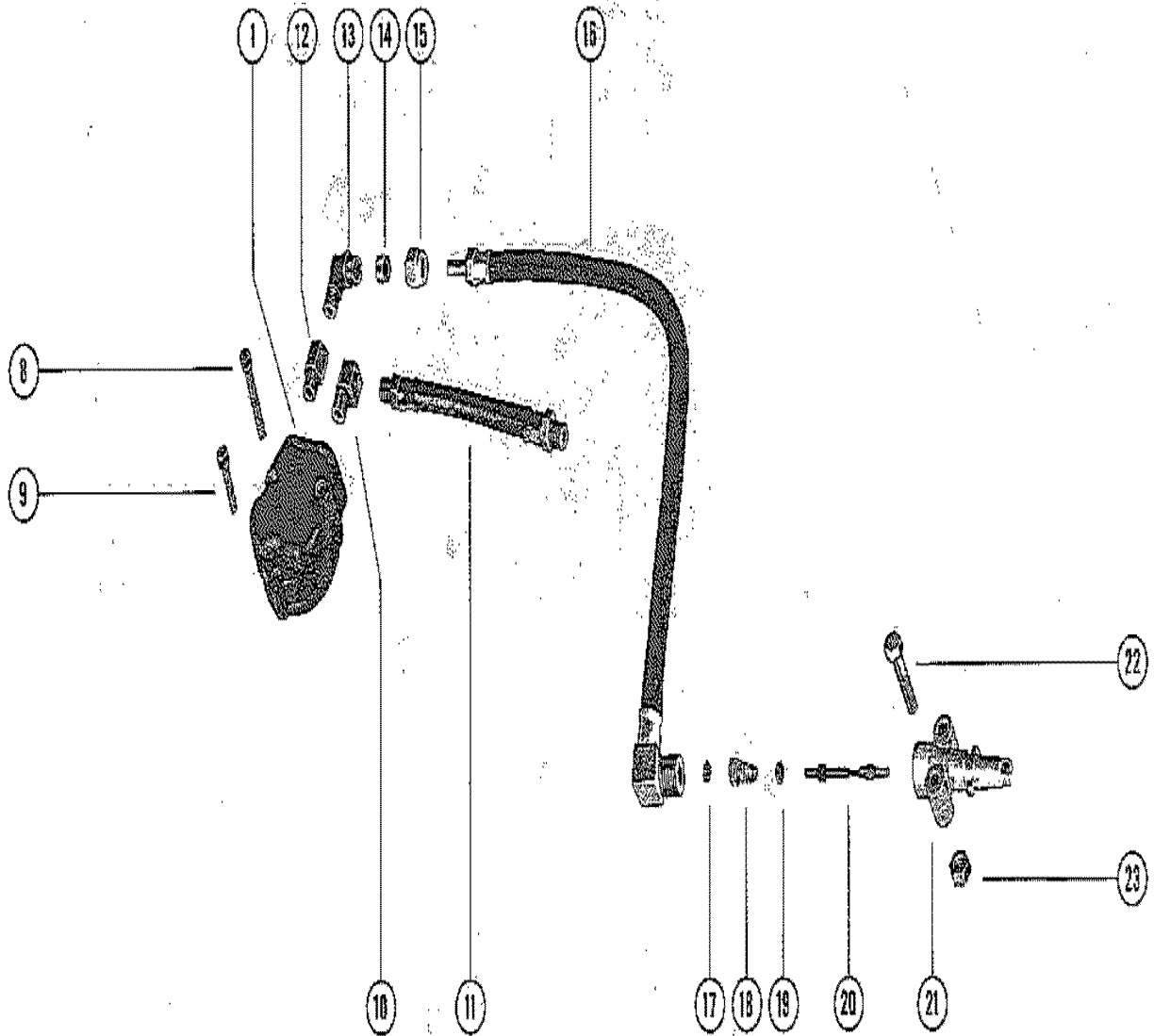
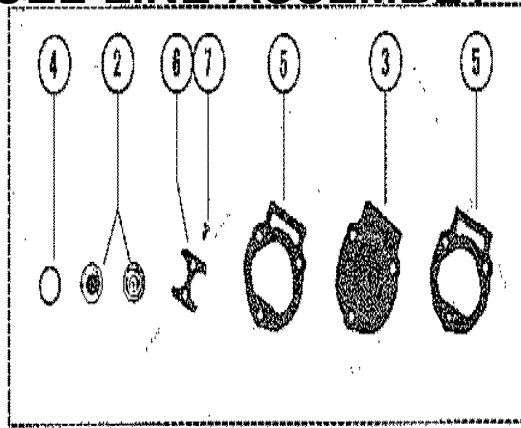
CARBURETOR CHOKE LINKAGE



CARBURETOR CHOKE LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	20596A3		1,	THROTTLE LEVER ASSEMBLY
2	10-29239		1,	SCREW, THROTTLE LEVER TO CARBURETOR (1/2")
3	23-35040		1,	BUSHING, NYLON - THROTTLE LEVER
4	39769		1,	EYELET, THROTTLE LEVER
5	17-23757		1,	PIN, ROLL - THROTTLE LEVER
6	28087		1,1	SHUTTER, CHOKE - CARBURETOR
7	10-20578		1,1	SCREW, CHOKE SHUTTER TO CARBURETOR
8	24-20579		1,1	SPRING, CHOKE SHUTTER TO LEVER
9	39489		1,1	LEVER, CHOKE SHUTTER
10	16-20581		1,1	STUD, CHOKE SHUTTER LEVER TO CARBURETOR
11	13-29402		1,1	WASHER, WAVE - CHOKE SHUTTER LEVER STUD
12	11-20361		1,1	NUT, CHOKE SHUTTER LEVER STUD
13	39600		1,1	SHAFT, CHOKE
14	26852		1,1	CAP, NYLON - CHOKE SHAFT
15	24-30947		1,1	SPRING, TENSION - CHOKE SHAFT
16	12-39595		1,	WASHER, NYLON - CHOKE SHAFT
	12-39595		,2	WASHER, NYLON - CHOKE SHAFT
17	39055		1,1	KNOB, CHOKE
18	17-22896		1,1	PIN, ROLL - CHOKE KNOB TO CHOKE SHAFT

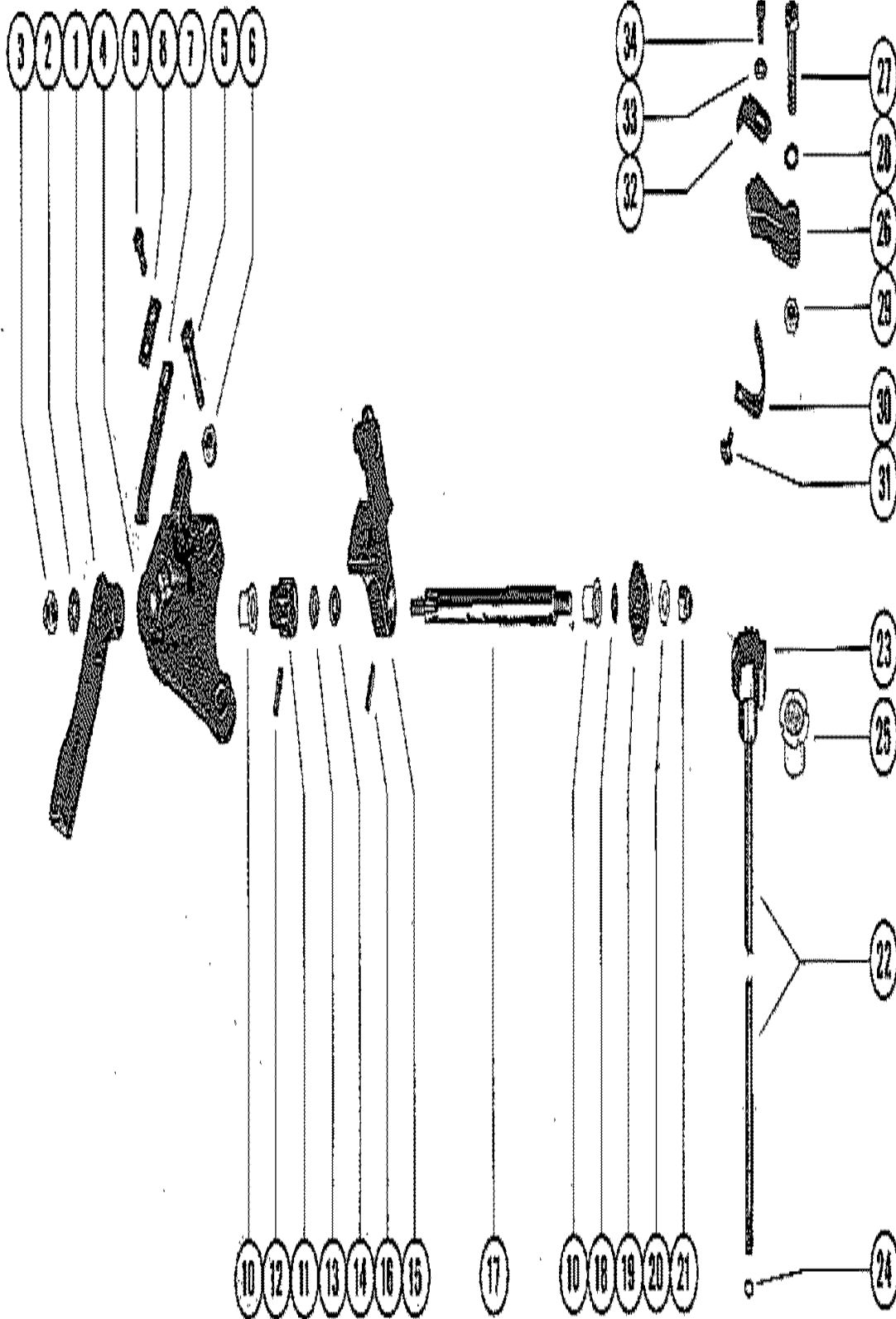
FUEL PUMP AND FUEL LINE ASSEMBLY



FUEL PUMP AND FUEL LINE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	39654A2		1,1	FUEL PUMP ASSEMBLY
2	21-30430A1		1,1	CHECK VALVE ASSEMBLY
3	23014A1		1,1	DIAPHRAGM KIT
4			2,2	GASKET, CHECK VALVE TO FUEL PUMP
5			2,2	GASKET, FUEL PUMP
6	23004		1,1	RETAINER, CHECK VALVE
7	10-20037		2,2	SCREW, RETAINER TO HOUSING
8	10-29246		2,2	SCREW, FUEL PUMP TO CYLINDER BLOCK (1 5/8")
9	10-28712		1,1	SCREW, FUEL PUMP TO CYLINDER BLOCK (1 5/8")
10	22-23125		1,1	FITTING, FUEL PUMP OUTLET
11	32-28599		1,1	FUEL LINE, FUEL PUMP TO CARBURETOR (5 1/4")
12	22-45089		1,1	ADAPTOR, FUEL PUMP INLET
13	22-22995		1,1	FITTING, FUEL PUMP INLET ADAPTOR TO FUEL LINE
14	22-22946		1,1	SLEEVE, RUBBER - FUEL PUMP INLET FITTING
15	11-22948		1,1	NUT, FUEL PUMP INLET FITTING
16	32-33475		1,1	FUEL LINE, FUEL PUMP TO ADAPTOR (22 1/2")
17	30188		1,1	CUP WASHER, ADAPTOR
18	24-23067		1,1	SPRING, ADAPTOR STEM
19	25-20415		1,1	"O" RING, ADAPTOR STEM
20	23069		1,1	STEM, CHECK UNIT ADAPTOR
21	22833		1,1	ADAPTOR, CHECK UNIT
22	10-20784		2,2	SCREW, CHECK UNIT ADAPTOR TO BOTTOM COWL (1 1/2")
23	11-20361		2,2	NUT, CHECK UNIT ADAPTOR SCREW

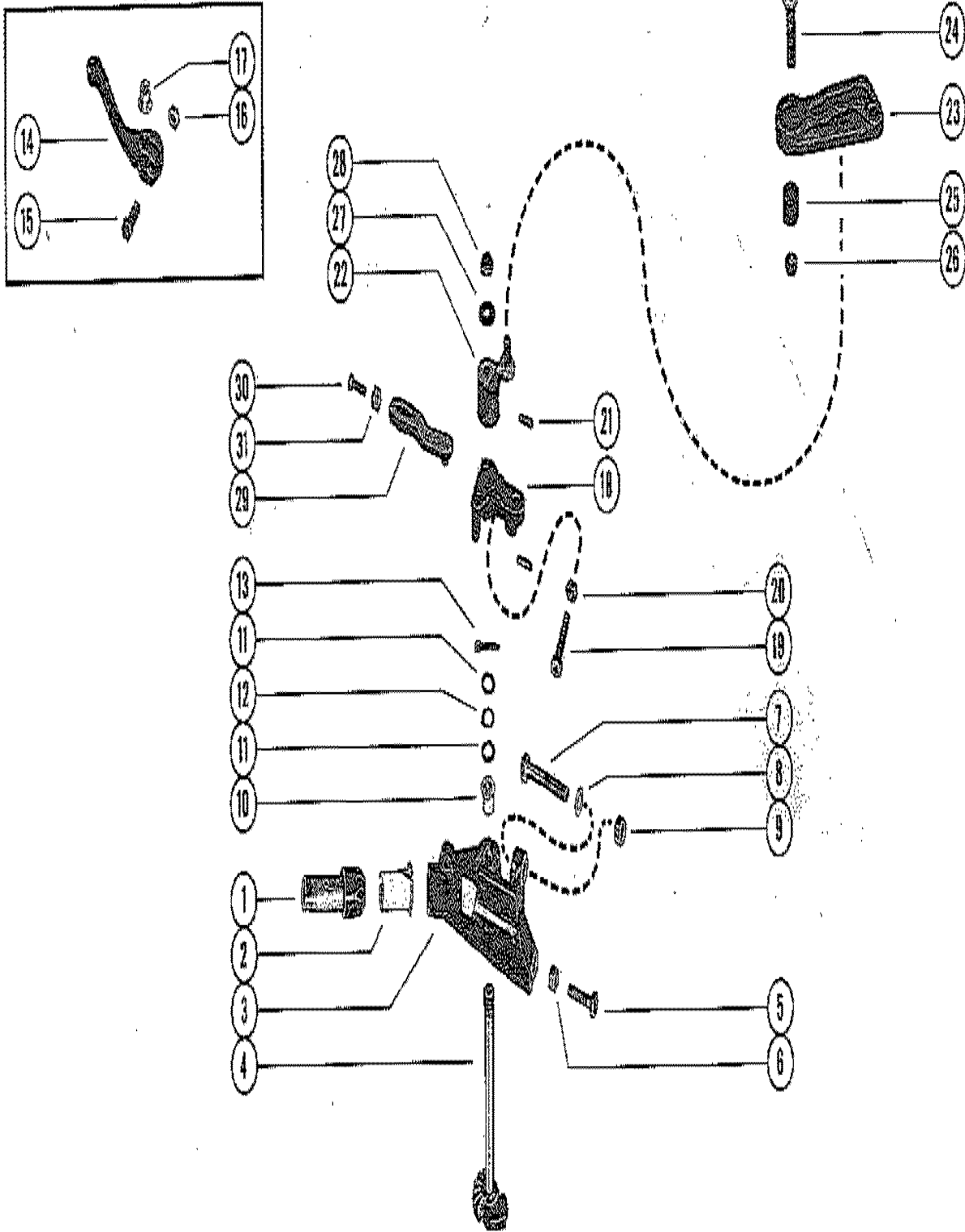
SHIFT CONTROL LINKAGE



SHIFT CONTROL LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	39323		1,1	HANDLE, NYLON - SHIFT CONTROL
2	12-29245		1,1	WASHER, SHIFT CONTROL HANDLE
3	11-39305		1,1	NUT, SHIFT CONTROL HANDLE TO SHIFT SHAFT
4	39399		1,1	BRACKET, MOUNTING - SHIFT SHAFT
5	10-22421		2,2	SCREW, MOUNTING BRACKET TO POWERHEAD PLATE (1 1/4")
6	11-46887		2,2	NUT, MOUNTING BRACKET SCREW
7	24-39627		1,1	SPRING, DETENT - MOUNTING BRACKET
8	39601		1,1	PLATE, DETENT SPRING
9	10-20100		2,2	SCREW, PLATE AND SPRING TO MOUNTING BRACKET (1/2")
10	23-30678		2,2	BUSHING, NYLON - SHIFT SHAFT
11	39588		1,1	CAM, DETENT - SHIFT SHAFT
12	17-25905		1,1	PIN, RILL - DETENT CAM TO SHIFT SHAFT
13	13-36206		1,1	WASHER, WAVE - SHIFT SHAFT
14	12-20553		AR,AR	WASHER, SHIFT SHAFT
15	39415		1,1	LEVER, SHIFT CONTROL
16	17-25905		1,1	PIN, ROLL - SHIFT CONTROL LEVER TO SHIFT SHAFT
17	39632		1,1	SHAFT, SHIFT (HORIZONTAL)
18	15-39952A1		AR,AR	SHIM, SECTOR GEAR TO NYLON BUSHING(.002-10-15)
19	43-33994		1,1	GEAR, SECTOR, SHIFT SHAFT
20	12-29245		1,1	WASHER, SHIFT SHAFT
21	11-20361		1,1	NUT, SECTOR GEAR TO SHIFT SHAFT
22	39398A1		1,1	SHIFT CONTROL SHAFT ASSEMBLY, VERTICAL
23	43-39477		1,1	GEAR, SECTOR - SHIFT CONTROL SHAFT
24	25-38933		1,1	"O" RING, SHIFT CONTROL SHAFT
25	23-30677		1,1	BUSHING, NYLON - SHIFT CONTROL SHAFT
26	39486		1,	FOLLOWER, NEUTRAL SPEED LIMITER
	46451		,1	FOLLOWER, NEUTRAL SPEED LIMITER SERIAL 00000000-02189600
	46836		,1	FOLLOWER, NEUTRAL SPEED LIMITER SERIAL 02189601-09999999
27	10-24644		1,1	SCREW, FOLLOWER TO POWERHEAD MOUNTING PLATE (1 3/8")
28	15-28212		1,1	SHIM, LIMITER FOLLOWER SCREW
29	11-46887		1,1	NUT, LIMITER FOLLOWER SCREW
30	24-39675		1,1	SPRING, NEUTRAL SPEED LIMITER FOLLOWER
31	10-30663		1,1	SCREW, SPRING TO LIMITER FOLLOWER
32	46837		,1	STOP, OVER-SPEED LIMITER SERIAL 02189601-09999999
33	12-24676		,1	WASHER, LIMITER STOP SCREW SERIAL 02189601-09999999
34	10-46898		,1	SCREW, LIMITER STOP TO FOLLOWER (7/16") SERIAL 02189601-09999999

THROTTLE CONTROL LINKAGE



THROTTLE CONTROL LINKAGE

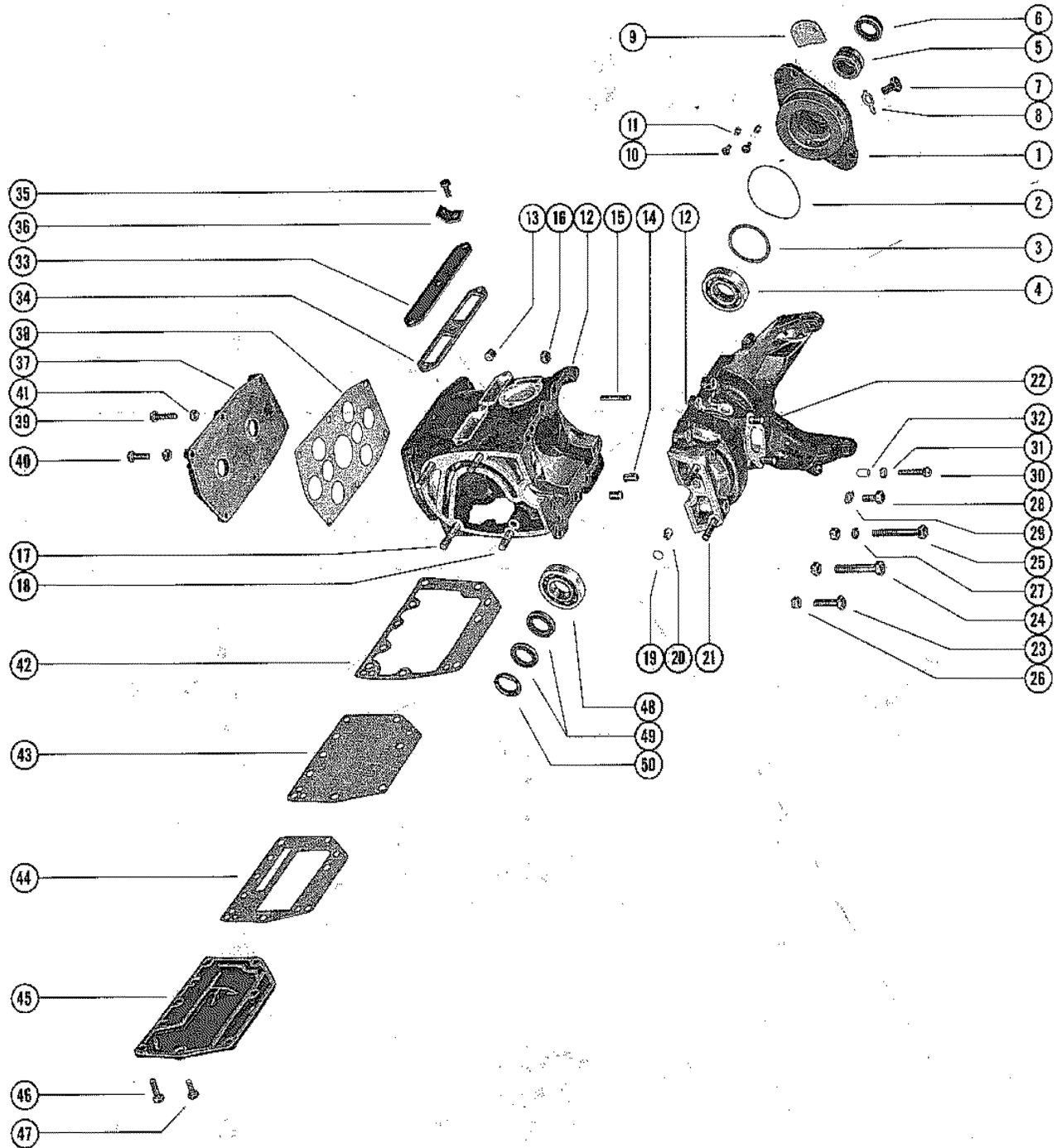
REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	43-39478		1,1	GEAR, PINION - THROTTLE CONTROL
2	23-31011		1,1	BUSHING, NYLON - THROTTLE CONTROL HOUSING
3	45160		1,1	HOUSING, THROTTLE CONTROL SEE NOT BELOW
4	45150A1		1,	SHAFT AND GEAR, THROTTLE SEE NOT BELOW SERIAL 00000000-02031465
	43-45440		1,	SHAFT AND GEAR, THROTTLE SERIAL 02031466-09999999
	43-46383		,1	SHAFT AND GEAR, THROTTLE
5	10-20653		1,1	SCREW, THROTTLE CONTROL HOUSING FASTENING (1") - LOWER
6	11-46887		1,1	NUT, THROTTLE CONTROL HOUSING SCREW
7	10-32293		1,1	SCREW, THROTTLE CONTROL HOUSING FASETNING (1 3/4") - UPPER
8	12-20084		1,1	WASHER, THROTTLE CONTROL HOUSING SCREW
9	11-46793		1,1	NUT, THROTTLE CONTROL HOUSING SCREW
10	23-33462		1,1	BUSHING, NYLON - SHAFT AND GEAR (THROTTLE CONTROL HOUSING)
11	12-20413		AR,AR	WASHER, THROTTLE SHAFT AND GEAR
12	13-36206		1,1	WASHER, WAVE - THROTTLE SHAFT AND GEAR SERIAL 02188145-09999999
13	18-25191		1,	COTTER PIN, THROTTLE SHAFT AND GEAR
14	39479		1,	LEVER, THROTTLE SHAFT AND GEAR SERIAL 00000000-01973289
	45152		1,	LEVER, THROTTLE - SHAFT AND GEAR SERIAL 01973290-09999999
15	10-21625		1,	SCREW, LOCKING - THROTTLE LEVER (3/4") SERIAL 00000000-02031465
	10-45622		1,	SCREW, LOCKING - THROTTLE LEVER(1") SERIAL 02031466-09999999
16	11-30506		1,	NUT, THROTTLE LEVER LOCKING SCREW
17	23-30678		,1	BUSHING, NYLON - THROTTLE LEVER (UPPER)
18	46413		,1	THROTTLE LEVER, VERTICAL SHAFT
19	10-22960		,2	SCREW, VERTICAL SHAFT THROTTLE LEVER
20	11-25168		,2	NUT, VERTICAL SHAFT THROTTLE LEVER SCREW
21	17-24865		,2	PIN, GROOVE - STATOR PLATE LEVER TO VERTICAL SHAFT
22	46382		,1	LEVER, STATOR PLATE - VERTICAL SHAFT SERIAL 00000000-02188145
	46919		,1	LEVER, STATOR PLATE - VERTICAL SHAFT SERIAL 02188146-09999999
23	46408		,1	LEVER, STATOR PLATE CONTROL
24	10-21807		,1	SCREW, STARTER HOUSING TO CRANKCASE (1 3/4")
25	23-46406		,1	BUSHING, STATOR PLATE CONTROL LEVER
26	11-20361		,1	NUT, STARTER HOUSING TO CRANKCASE SCREW

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THROTTLE CONTROL LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
27	12-24664		,1	WASHER, SHAFT AND GEAR
28	11-20586		,1	NUT, SHAFT AND GEAR
29	46405		,1	LINK, THROTTLE CLUSTER
30	10-25876		,1	SCREW, THROTTLE CLUSTER LINK
31	11-20645		,1	NUT, JAM - THROTTLE CLUSTER LINK SCREW

CYLINDER BLOCK AND CRANKCASE ASSEMBLY

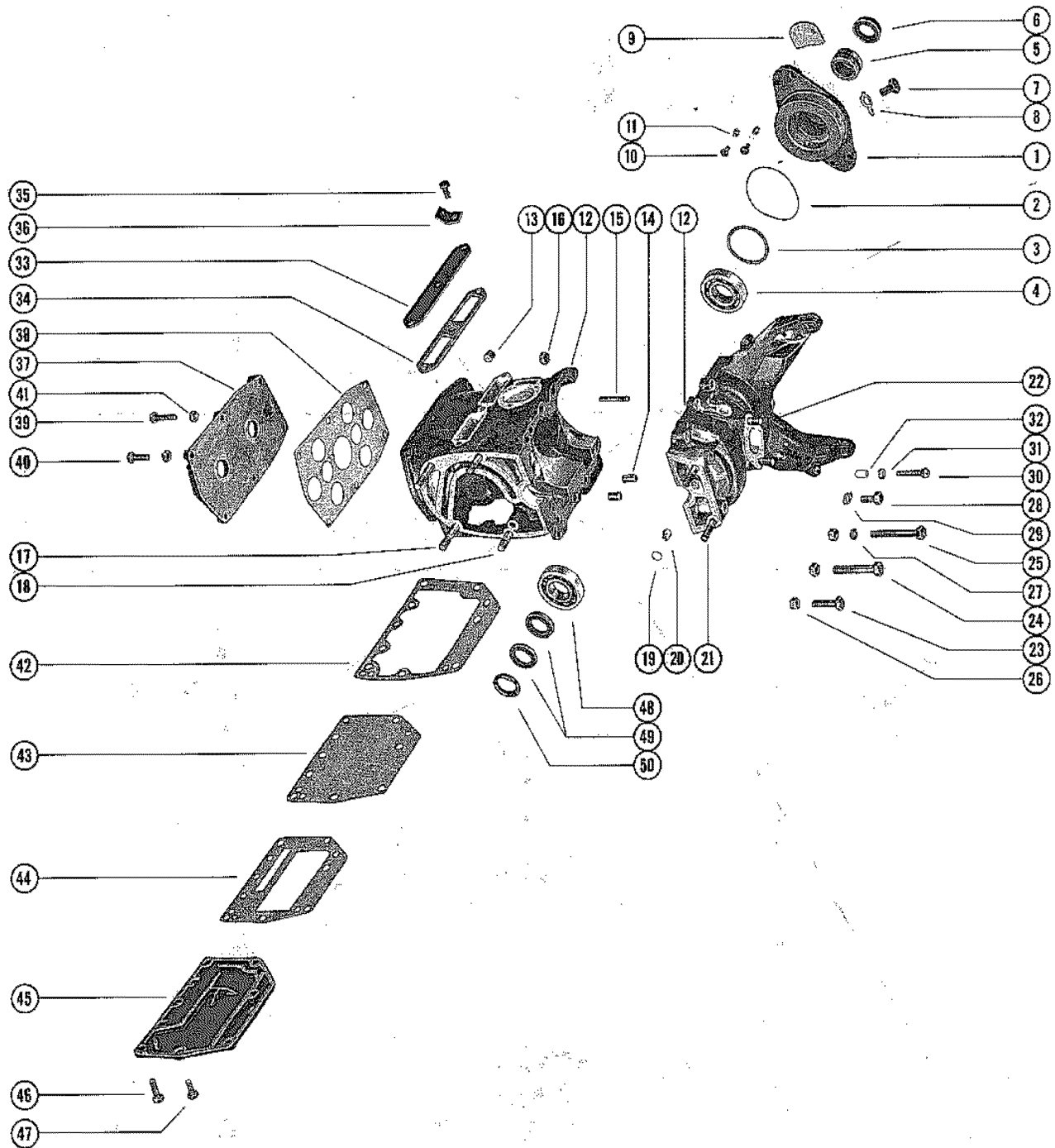


CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1123-2705A2		1,	CRANKCASE TOP ASSEMBLY
	1123-3017A2		,1	CRANKCASE TOP ASSEMBLY
2	25-31932		1,	"O" RING, CRANKCASE TOP SERIAL 00000000-02031773
	25-20081		1,1	"O" RING, CRANKCASE TOP SERIAL 02031774-09999999
3	15-20514A1		AR,AR	SHIM, BALL BEARING TO CRANKCASE TOP (.002-3-5-10)
4	30-20464		1,1	BEARING, BALL - CRANKCASE TOP (UPPER)
5	31-20594		1,1	BEARING, ROLLER - CRANKCASE TOP (UPPER)
6	26-31684		1,1	OIL SEAL, CRANKCASE TOP (UPPER)
7	10-25299		2,2	SCREW, CRANKCASE TOP TY CYLINDER BLOCK AND CRANKCASE (3/4")
8	14-20747		2,2	TAB WASHER, CRANKCASE TOP SCREW
9	54-34598		2,2	CLIP, HOLD DOWN RING - CRANKCASE TOP
10	10-36205		4,4	SCREW, RING CLIP TO CRANKCASE TOP
11	24-34731		4,4	SPRING, TENSION - HOLD DOWN RING CLIP
12	830-2669A3		1,	CYLINDER BLOCK AND CRANKCASE ASSEMBLY
	830-2753A3		,1	CYLINDER BLOCK AND CRANKCASE ASSEMBLY
13	22-30139		1,1	PLUG, PIPE - CYLINDER BLOCK (TOP)
14	17-23784		2,2	PIN, DOWEL - CRANKCASE TO CYLINDER BLOCK
15	16-20462		,2	STUD, CRANKCASE TO CYLINDER BLOCK (1 5/16")
16	11-46793		,2	NUT, CRANKCASE STUD
17	16-39766		2,2	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (2 1/8")
18	16-20991		2,2	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (1 5/8")
19	19-20011		1,1	WELCH PLUG, CRANKCASE CHECK VALVE
20	21-27146A1		1,1	CHECK VALVE ASSEMBLY, CRANKCASE
21	16-20991		2,2	STUD, CRANKCASE TO DRIVE SHAFT HOUSING (1 5/8")
22	16-23740		2,2	STUD, CARBURETOR TO CRANKCASE
23	10-26066		5,5	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/4")
24	10-32293		1,1	SCREW, CRANKCASE TO CYLINDER BLOCK (1 3/4")
	10-21449		2,2	SCREW, CRANKCASE TO CYLINDER BLOCK (2")
25	10-26123		2,2	SCREW, CRANKCASE TO CYLINDER BLOCK)2 1/2")
26	11-46793		10,10	NUT, CRANKCASE SCEW
27	25-25429		1,1	"O" RING, CRANKCASE SCREW
28	10-26801		1,1	SCREW, LOCK - CENTER MAIN BEARING (5/8")
29	14-20091		1,1	TAB WASHER, CENTER MAIN BEARING LOCK SCREW
30	10-22960		2,	SCREW, THROTTLE LIMIT - CRANKCASE
31	11-20013		2,	NUT, JAM - THROTTLE LIMIT SCREW
32	26852		2,	CAP, NYLON - THROTTLE LIMIT SCREW
33	26174		1,1	COVER, TRANSFER PORT
34	27-26175		1,1	GASKET, TRANSFER PORT COVER
35	10-28635		3,3	SCREW, TRANSFER PORT COVER TO CYLINDER BLOCK
36	39956		2,2	CLIP, TRANSFER PORT COVER SCRWE
37	1020-2685		1,	COVER, CYLINDER BLOCK

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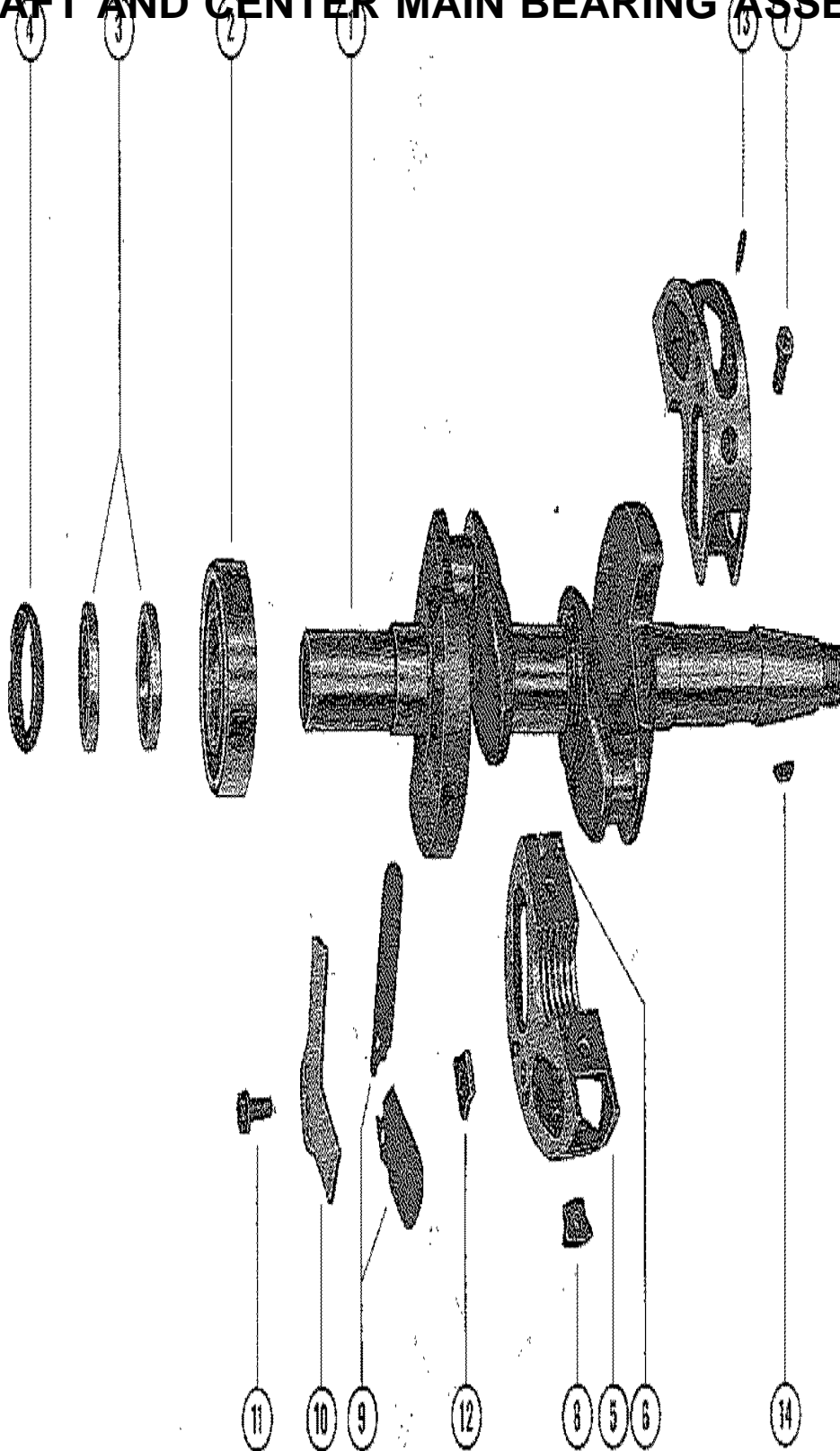
CYLINDER BLOCK AND CRANKCASE ASSEMBLY



CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
37	1020-2757		,1	COVER, CYLINDER BLOCK
38	27-26173		1,1	GASKET, CYLINDER BLOCK COVER
39	10-22421		2,	SCREW, COVER TO CYLINDER BLOCK (1 1/4")
40	10-20653		4,	SCREW, COVER TO CYLINDER BLOCK (1")
39	10-24644		,2	SCREW, COVER TO CYLINDER BLOCK (1 3/8")
40	10-21091		,4	SCREW, COVER TO CYLINDER BLOCK (1")
41	11-46887		6,6	NUT, CYLINDER BLOCK COVER SCREW
42	27-45088		1,1	GASKET, CYLINDER BLOCK TO BAFFLE PLATE
43	39308		1,1	PLATE, BAFFLE - EXHAUST MANIFOLD
44	27-39316		1,1	GASKET, BAFFLE PLATE TO MANIFOLD COVER
45	39297		1,1	COVER, EXHAUST MANIFOLD
46	10-37562		6,	SCREW, MANIFOLD COVER TO CYLINDER BLOCK (1")
47	10-39349		1,	SCREW, MANIFOLD COVER TO CYLINDER BLOCK_ LOWER CENTER (3/4")
46&47	10-28782		7,7	SCREW, MANIFOLD COVER TO CYLINDER BLOCK (7/8")
48	30-20464		1,1	BEARING, BALL - CRANKCASE (LOWER)
49	26-31507		2,2	OIL SEAL, CRANKCASE(LOWER)
50	23-33736		1,1	SPACER, PROTECTOR - CRANKSHAFT

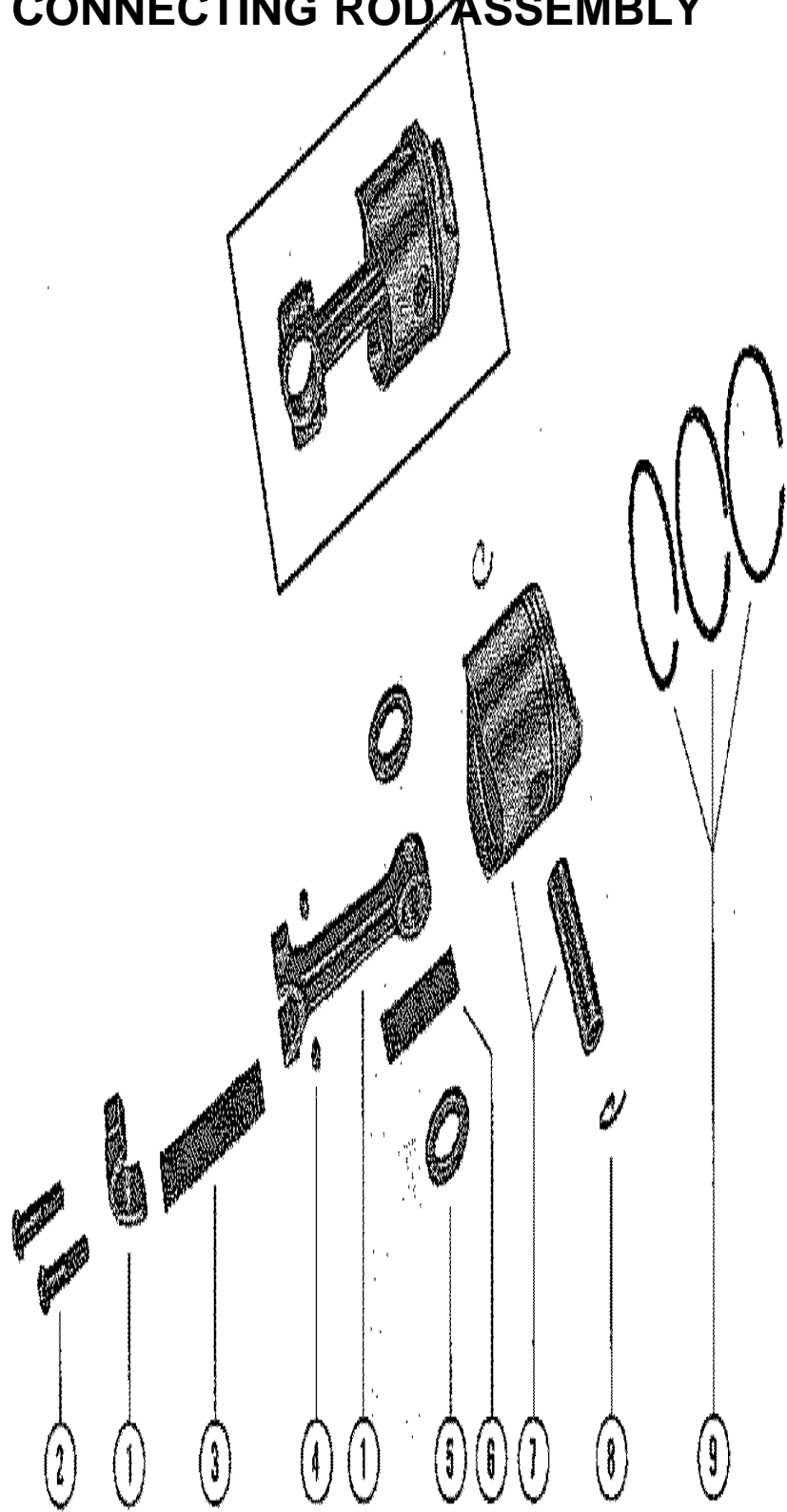
CRANKSHAFT AND CENTER MAIN BEARING ASSEMBLY



CRANKSHAFT AND CENTER MAIN BEARING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	415-2295		1,1	CRANKSHAFT
2	30-20464		1,1	BEARING, BALL - CRANKCASE(LOWER)
3	26-31507		2,2	OIL SEAL, CRANKCASE (LOWER)
4	23-33736		1,1	SPACER, PROTECTOR - CRANKSHAFT
5	527-1947A2		1,	CENTER MAIN BEARING ASSEMBLY
	534-2497A2		,1	CENTER MAIN BEARING ASSEMBLY
6	17-20032		10,10	DOWEL PIN, CENTER MAIN BEARING
7	10-25313		2,2	SCREW, CENTER MAIN BEARING CLAMPING
8	11-29469		2,2	NUT, CENTER MAIN BEARING CLAMPING SCREW
9	34-30303A1		1,	REED SET, CENTER MAIN BEARING (MATCHED)
	34-20888A1		,1	REED SET, CENTER MAIN BEARING (MATCHED)
10	34-32038		4,4	REED STOP, MAIN BEARING REED VALVES
11	10-29465		4,4	SCREW, REED STOP MOUNTING
12	11-29469		4,4	NUT, REED STOP MOUNTING SCREW
13	17-20032		1,1	DOWEL PIN, MAIN BEARING TO CYLINDER BLOCK
14	28-20094		1,1	KEY, FLYWHEEL

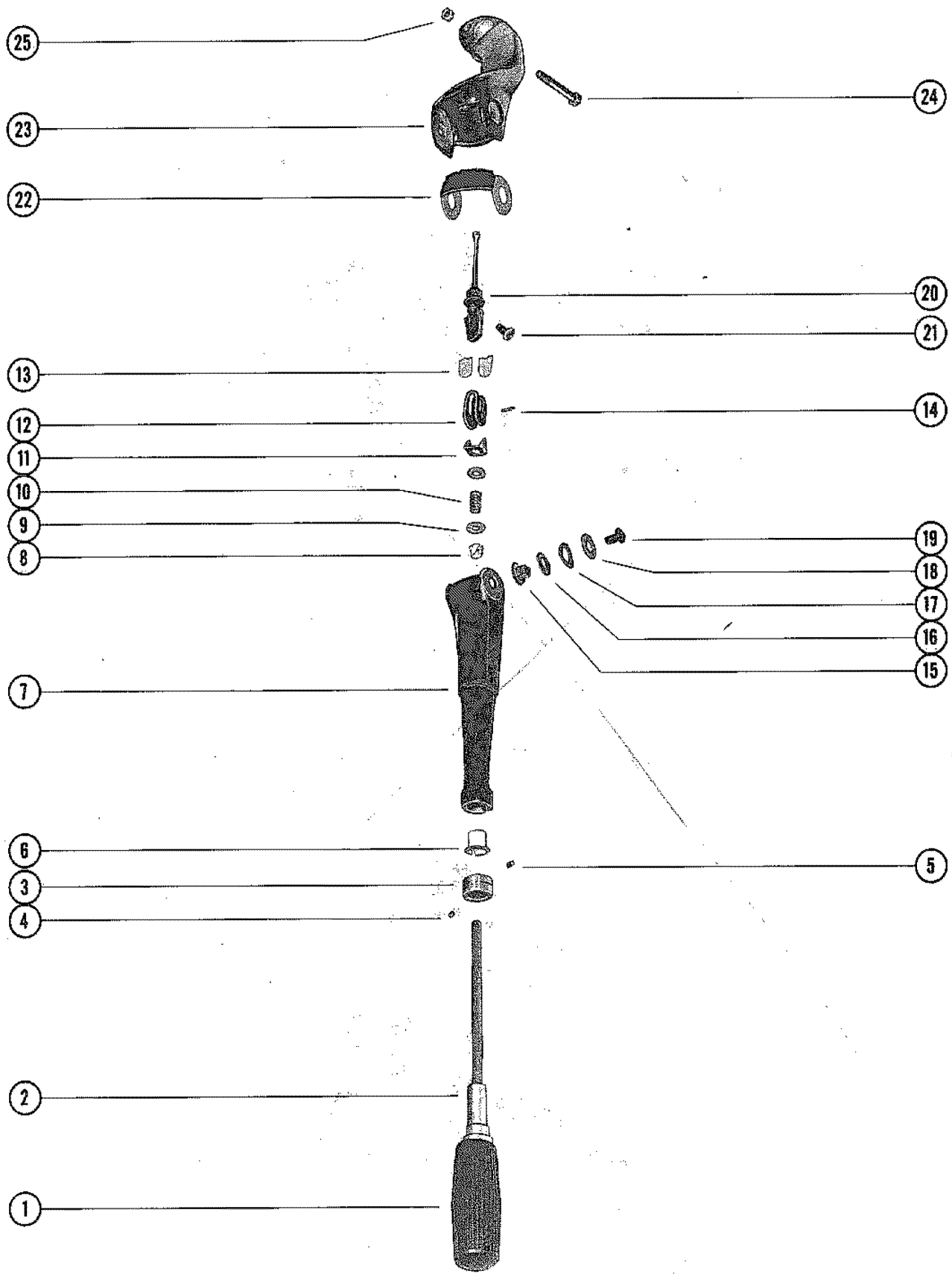
PISTON AND CONNECTING ROD ASSEMBLY



PISTON AND CONNECTING ROD ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	600-7A4		2,	CONNECTING ROD ASSEMBLY(SEE NOTE BELOW)
2	10-20060		4,	SCREW, CONNECTING ROD
3	29-20046		50,	BEARING, NEEDLE - CRANKPIN
4	11-20061		4,	NUT, CONNECTING ROD SCREW
5	12-28121		4,	WASHER, NEEDLE BEARING RETAINING
6	29-20063		44,	BEARING, NEEDLE - PISTON PIN
1	600-2748A2		,2	CONNECTING ROD ASSEMBLY
2	10-45379		,4	SCREW, CONNECTING ROD
3	29-20046		,50	BEARING, NEEDLE - CRANKPIN
4	11-20061		,4	NUT, CONNECTING ROD SCREW
5	12-28121		,4	WASHER, NEEDLE BEARING RETAINING
6	29-20063		,44	BEARING, NEEDLE - PISTON PIN
7	724-2537A4		2,2	PISTON AND PISTON PIN ASSEMBLY
8	40-20057		4,4	LOCK RING, PISTON PIN
9	39-27841		6,6	RING, PISTON
	724-2553A3		2,2	PISTON AND PISTON PIN ASSEMBLY (.015 OVERSIZE)
	39-28616A12		6,6	RING, PISTON (.015 OVERSIZE)

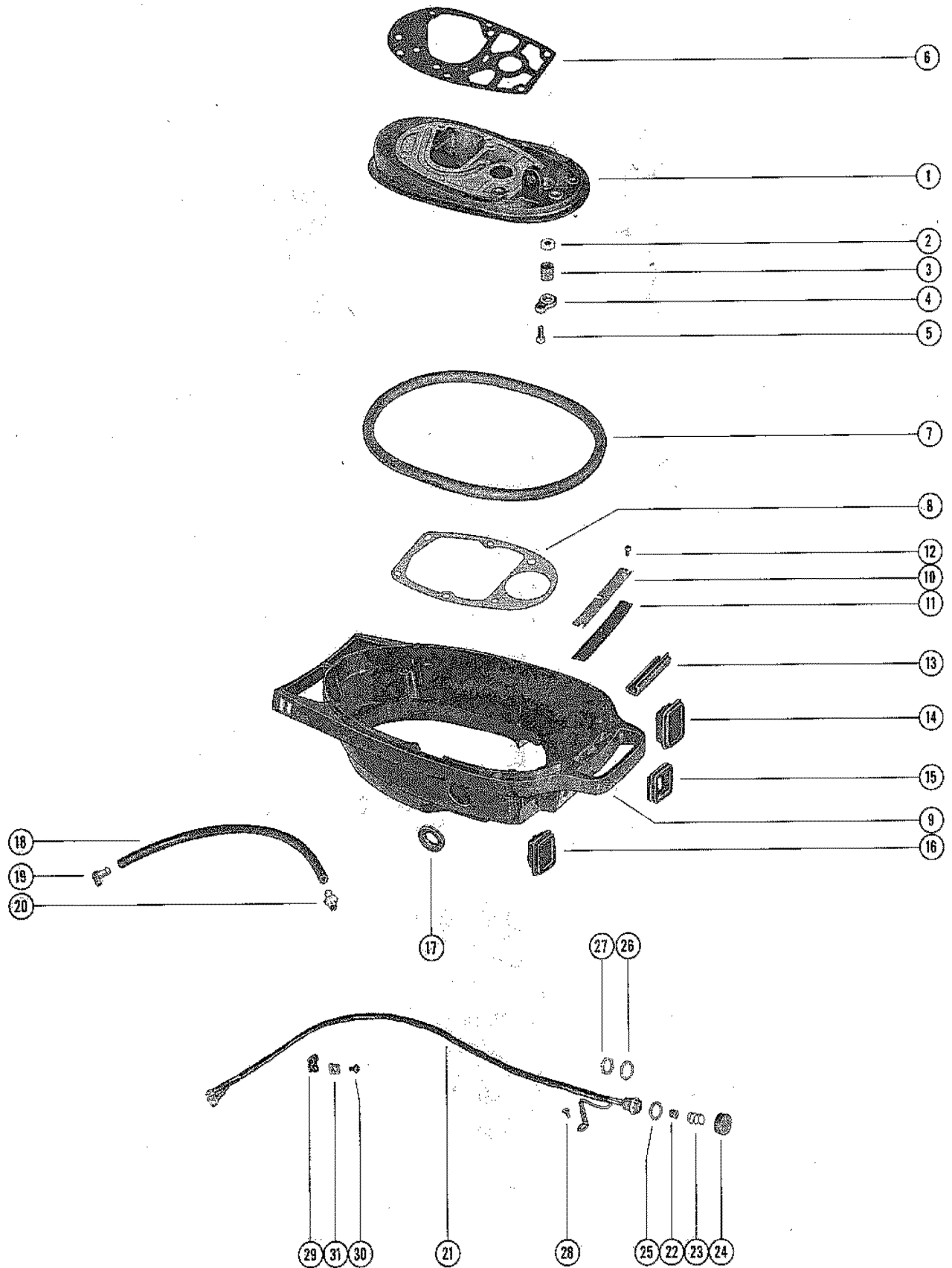
STEERING HANDLE ASSEMBLY



STEERING HANDLE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	33405A4		1,1	STEERING HANDLE ASSEMBLY, COMPLETE
1	27763		1,1	GRIP, RUBBER - STEERING HANDLE BODY
2	39352		1,1	BODY AND SHAFT, STEERING HANDLE
3	31001		1,1	INDICATOR, SPEED AND SHIFT - STEERING HANDLE
4	10-31002		1,1	SCREW, SET - SPEED AND SHIFT INDICATOR
5	10-22290		1,1	SCREW, DRIVE - INDICATOR TO STEERING HANDLE BODY
6	23-30677		1,1	BUSHING, NYLON - STEERING HANDLE TO BODY
7	33405A3		1,1	STEERING HANDLE ASSEMBLY
8	23-28100		1,1	BUSHING, NYLON - STEERING HANDLE
9	12-30283		2,2	WASHER, STEERING HANDLE SHAFT
10	24-26703		1,1	SPRING, STEERING HANDLE SHAFT
11	39211		1,1	RETAINER, YOKE PIN HOLDING
12	39208		1,1	YOKE, STEERING HANDLE SHAFT
13	39210		2,2	PLATE, NYLON - THROTTLE CONTROL SHAFT
14	17-26862		1,1	PIN, YOKE TO STEERING HANDLE SHAFT
15	39218		2,2	PIVOT, STEERING HANDLE TO BRACKET
16	15-26707		2,2	SHIM, STEERING HANDLE PIVOT TO BRACKET
17	13-39227		3,3	WASHER, WAVE - STEERING HANDLE PIVOT TO BRACKET
18	13-39228		2,2	LOCKWASHER, STEERING HANDLE SCREW
19	10-26774		2,2	SCREW, STEERING HANDLE TO ARM BRACKET
20	39631A1		1,1	THROTTLE CONTROL SHAFT ASSEMBLY
21	10-46923		1,1	SCREW, THROTTLE CONTROL SHAFT TO BRACKET (1/2")
22	39185		1,1	SHIELD, STEERING HANDLE
23	39302		1,1	BRACKET, STEERING ARM
24	10-33473		3,3	SCREW, STEERING ARM BRACKET TO SADDLE
25	11-46793		3,3	NUT, STEERING ARM BRACKET FASTENING SCREW

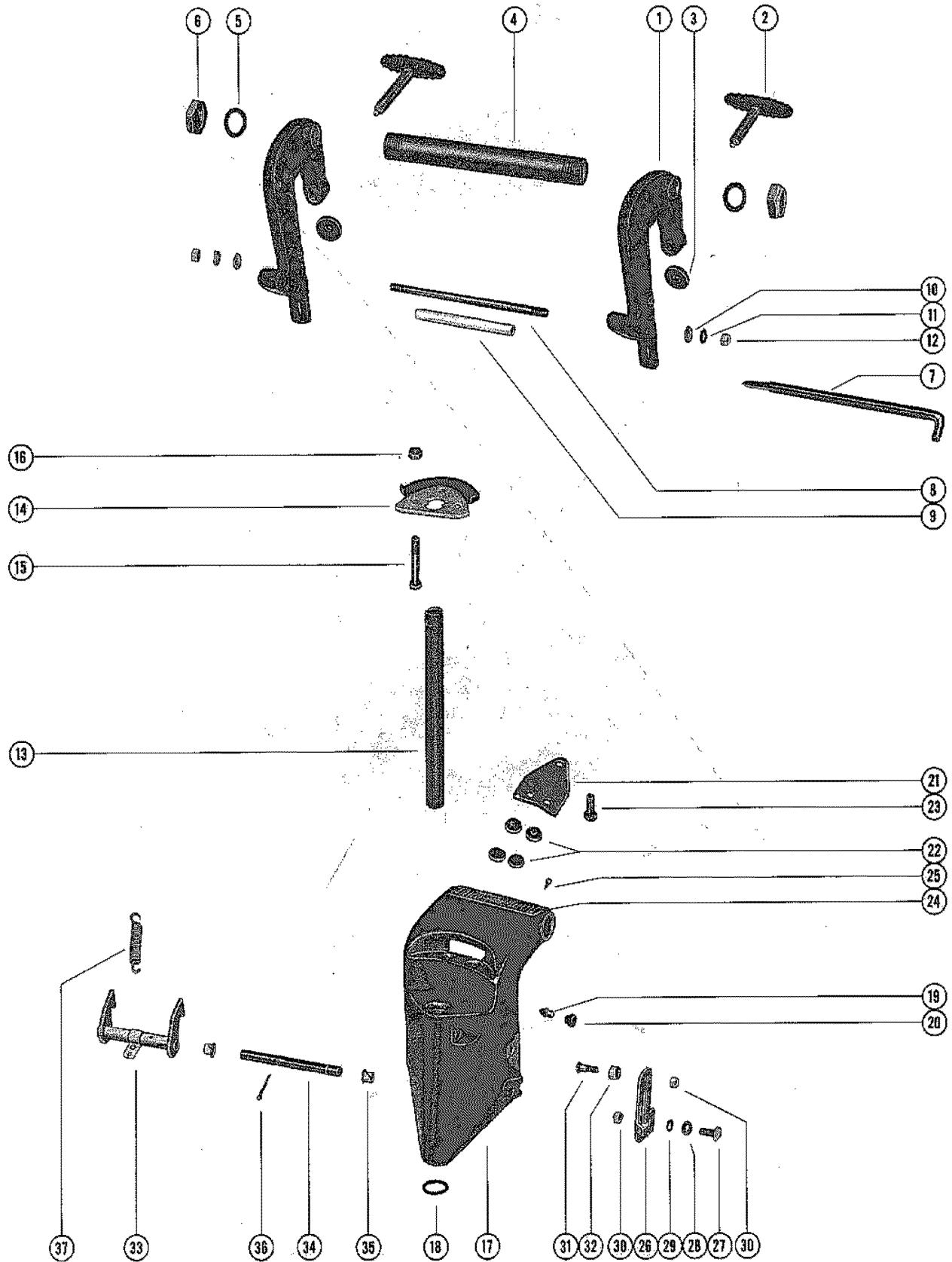
BOTTOM COWL ASSEMBLY



BOTTOM COWL ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	39299A2		1,1	PLATE ASSEMBLY, MOUNTING
2	12-36555		1,1	WASHER, NYLON - WATER INLET TUBE
3	26-25329		1,1	SEAL, RUBBER - WATER INLET TUBE
4	33513		1,1	RETAINER, WATER INLET TUBE SEAL
5	10-20540		1,1	SCREW, RETAINER TO MOUNTING PLATE (5/8")
6	27-39401		1,1	GASKET, POWERHEAD TO MOUNTING PLATE
7	39622		1,1	SEAL, MOUNTING PLATE TO BOTTOM COWL
8	27-39402		1,1	GASKET, MOUNTING PLATE TO DRIVE SHAFT HOUSING
9	2129-2675		1,1	COWL, BOTTOM
10	46266A2		1,1	COVER PLATE ASSEMBLY, BOTTOM COWL
11	39591		1,1	PAD, SOUND - COVER PLATE
12	10-30663		3,3	SCREW, COVER PLATE TO BOTTOM COWL (3/8")
13	39630		1,1	CUSHION, RUBBER - BOTTOM COWL
14	39777		1,1	BOOT, THROTTLE CABLE - BOTTOM COWL
15	39778		1,1	BOOT, FUEL ADAPTOR - BOTTOM COWL
16	39780		1,1	BOOT, SHIFT CABLE - BOTTOM COWL
17	39058		1,1	SEAL, SHIFT HANDLE - BOTTOM COWL
18	32-38442		1,1	HOSE, TELL TALE - COWL TO EXHAUST COVER (16 1/2")
19	22-25885		1,1	ELBOW, TELL TALE HOSE TO EXHAUST COVER
20	22-29111		1,1	CONNECTOR, TELL TALE HOSE TO BOTTOM COWL
	33474A1		1,1	STOP SWITCH ASSEMBLY
21	33474		1,1	HARNESS, STOP SWITCH
22	30859		1,1	INSULATOR, SLEEVE - INNER SWITCH TERMINALS
23	24-30858A1		1,1	SPRING AND CONTACT ASSEMBLY
24	38950A1		1,1	COVER ASSEMBLY, STOP SWITCH
25	12-38949		1,1	WASHER, SEALING - STOP SWITCH
26	13-21972		1,1	LOCKWASHER, STOP SWITCH CONNECTOR
27	11-21971		1,1	NUT, STOP SWITCH TO BOTTOM COWL
28	10-30663		1,1	SCREW, STOP SWITCH LEAD TO BOTTOM COWL
29	54-26550		2,2	CLIP, STOP SWITCH LEADS FASTENING
30	10-30663		2,2	SCREW, STOP SWITCH LEADS CLIP
31	22789		2,2	"D" WASHER, STOP SWITCH LEADS CLIP SCREW

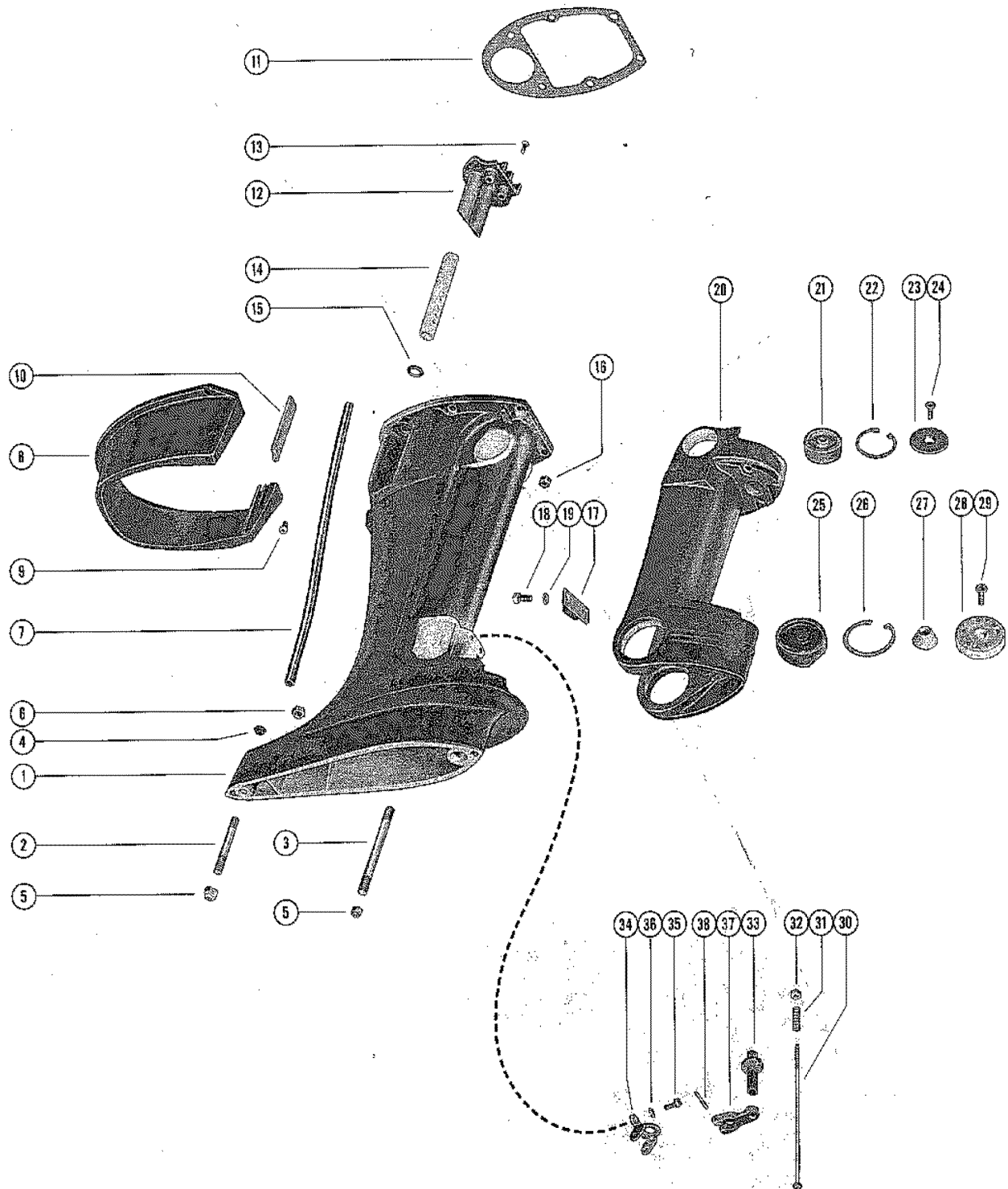
CLAMP AND SWIVEL BRACKET ASSEMBLY



CLAMP AND SWIVEL BRACKET ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1427-1806A3		2,2	CLAMP BRACKET ASSEMBLY
2	22477A4		2,2	THUMB SCREW ASSEMBLY
3	12-20214		2,2	WASHER, THUMB SCREW
4	30685		1,1	TILT TUBE, CLAMP BRACKET TO SWIVEL BRACKET
5	15-30497A1		2,2	SHIM, CLAMP BRACKET TILT TUBE
6	11-30499		2,2	NUT, TILT TUBE FASTENING
7	17-28848A2		1,1	TILT LOCK PIN ASSEMBLY
8	16-20657		1,1	STUD, CLAMP BRACKET
9	23-20658		1,1	SPACER, CLAMP BRACKET STUD
10	12-24812		1,1	WASHER, CLAMP BRACKET STUD
11	13-26993		2,2	LOCKWASHER, CLAMP BRACKET STUD
12	11-20083		2,2	NUT, CLAMP BRACKET STUD
13	17-39585		1,1	SWIVEL PIN
14	33423		1,1	CO-PILOT DISC
15	10-33473		3,3	SCREW, CO-PILOT DISC TO SADDLE
16	11-46793		2,2	NUT, CO-PILOT DISC TO SADDLE SCREW
17	1461-2683A2		1,1	SWIVEL BRACKET ASSEMBLY
18	25-29845		2,2	"O" RING, SWIVEL BRACKET
19	22-31345		1,1	FITTING, GREASE - SWIVEL BRACKET
20	29359		1,1	LUCRICAP, SWIVEL BRACKET GREASE FITTING
21	39307		1,1	PLATE, CLAMP - CO-PILOT
22	20203		4,4	DISC, FRICTION - CLAMP PLATE AND SWIVEL BRACKET
23	10-29201		1,1	SCREW, CLAMP PLATE TO SWIVEL BRACKET
24	38-39666		1,1	SERIAL PLATE
25	10-28642		4,4	SCREW, DRIVE - SERIAL PLATE TO SWIVEL BRACKET
26	33512		1,1	LEVER, TILT STOP
27	10-29237		1,1	SCREW, RETAINING - LEVER TO SWIVEL BRACKET
28	13-36076		1,1	WASHER, WAVE - TILT STOP LEVER SCREW
29	15-37711		1,1	SHIM, RETAINING SCREW
30	11-46887		2,2	NUT, TILT STOP LEVER SCREW
31	10-20217		1,1	SCREW, ANCHOR - TILT STOP LEVER
32	23-20216		1,1	SPACER, TILT STOP LEVER SCREW
33	33417A1		1,1	REVERSE LOCK LEVER ASSEMBLY
34	26092		1,1	ROD, REVERSE LOCK LEVER
35	23-26841		2,2	BUSHING, NYLON - REVERSE LOCK LEVER ROD
36	18-45882		1,1	COTTER PIN, REVERSE LOCK LEVER TO ROD
37	24-33418		1,1	SPRING, REVERSE LOCK LEVER

DRIVE SHAFT HOUSING ASSEMBLY

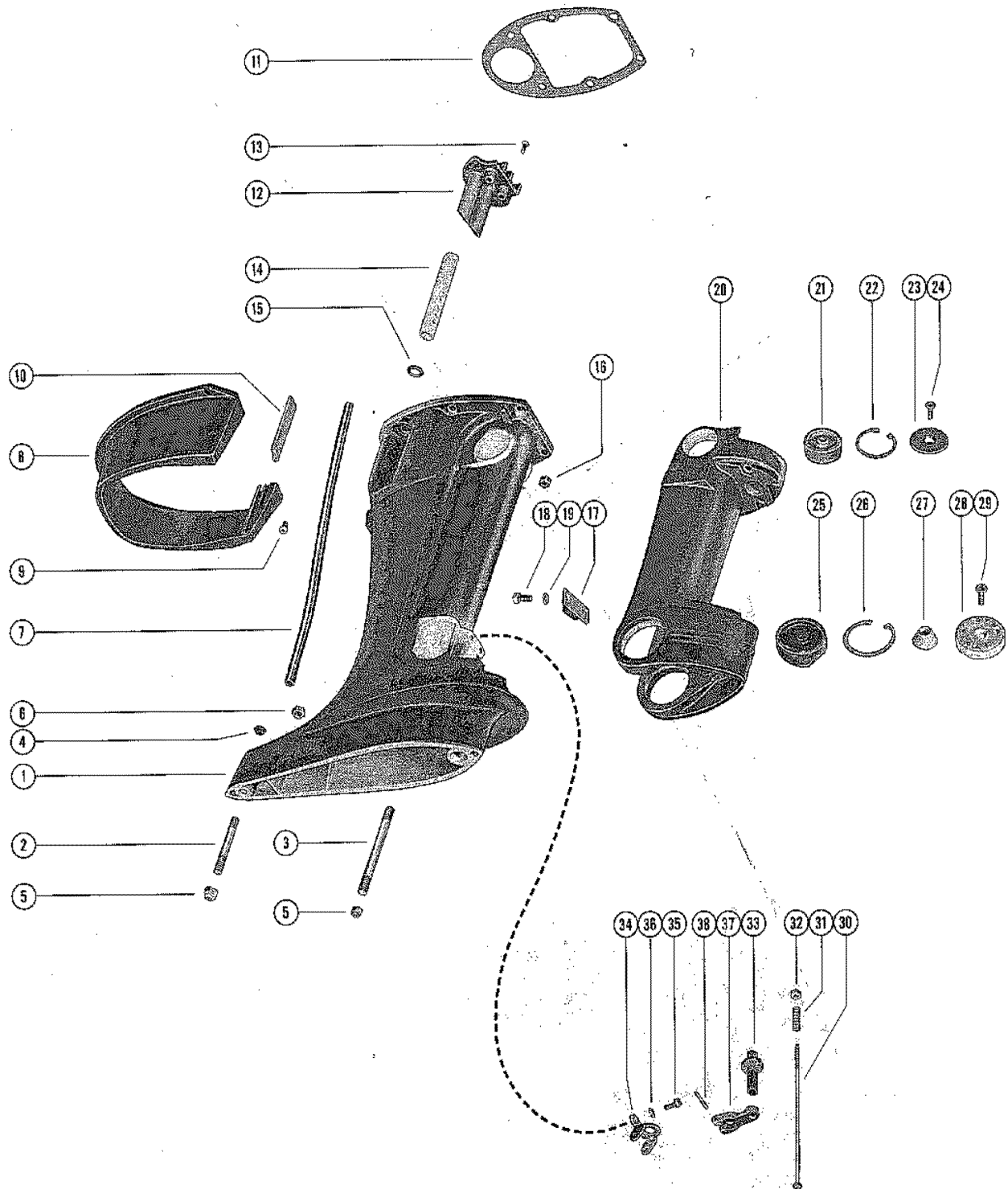


DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1561-2672A2		1,	DRIVE SHAFT HOUSING ASSEMBLY (SHORT SHAFT)
	1560-2671A1		1,	DRIVE SHAFT HOUSING ASSEMBLY (LONG SHAFT)
	1561-2672A4		0	DRIVE SHAFT HOUSING ASSEMBLY (SHORT SHAFT)
	1560-2671A2		0	DRIVE SHAFT HOUSING ASSEMBLY (LONG SHAFT)
2	16-33469		1,	STUD, DRIVE SHAFT HSG. TO GEAR HSG. (2 11/16")
	16-34378		0	STUD, DRIVE SHAFT HSG. TO GEAR HSG. (2 5/16")
3	16-33470		1,1	STUD, DRIVE SHAFT HSG. TO GEAR HSG. (3 15/16")
4	19-32298		0	PLUG, DRIVE SHAFT HOUSING
5	11-21528		2,2	NUT, DRIVE SHAFT HOUSING STUD
6	11-20509		1,1	NUT, GEAR HOUSING TO DRIVE SHAFT HOUSING STUD
7	32-39586		1,1	TUBE, WATER OUTLET (SHORT SHAFT)
	32-39587		1,1	TUBE, WATER OUTLET (LONG SHAFT)
8	39301		1,1	COVER, TRIM - DRIVE SHAFT HOUSING
9	10-35012		3,3	SCREW, TRIM COVER TO BOTTOM COWL (5/8")
10	39353		2,2	SEAL, RUBBER - TRIM COVER
11	27-39402		1,1	GASKET, MOUNTING PLATE TO DRIVE SHAFT HOUSING
12	39492		1,1	PLATE, IDLE RELIEF
13	10-35519		2,2	SCREW, IDLE RELIEF PLATE TO DRIVE SHAFT HOUSING
14	32-45054		2,2	TUBE, NYLON - IDLE RELIEF PLATE
15	25-20195		2,2	"O" RING, IDLE RELIEF TUBE
16	11-46793		6,6	NUT, POWERHEAD STUDS
17	33420		1,1	BUMPER, RUBBER - SADDLE
18	10-31716		2,2	SCREW, RUBBER BUMPER TO SADDLE (5/8")
19	13-26992		2,2	LOCKWASHER, RUBBER BUMPER SCREW
20	1562-2673		1,1	SADDLE
21	33975		2,2	MOUNT, RUBBER - UPPER (SHORT SHAFT)
	25150		2,2	MOUNT, RUBBER - UPPER (LONG SHAFT)
22	53-23720		2,2	RING, RETAINING - UPPER MOUNT
23	39481		2,2	COVER, UPPER MOUNT
24	10-39669		2,2	SCREW, UPPER MOUNT COVER FASTENING
25	33976		2,2	MOUNT, RUBBER - LOWER (SHORT SHAFT)
	28281		2,2	MOUNT, RUBBER - LOWER (LONG SHAFT)
26	53-23721		2,2	RING, RETAINING - LOWER MOUNT
27	23-31270		2,2	SPACER, LOWER MOUNT COVER
28	30888		2,	COVER, LOWER MOUNT
	46418		0	COVER, LOWER MOUNT
29	10-33726		2,2	SCREW, LOWER MOUNT COVER FASTENING
30	33495		1,1	LINK ROD, REVERSE LOCK
31	24-33413		1,1	SPRING, TENSION - REVERSE LOCK LINK ROD
32	11-25980		1,1	NUT, REVERSE LOCK LINK ROD
33	39241A1		1,1	CAM COUPLING ASSEMBLY, SHIFT SHAFT

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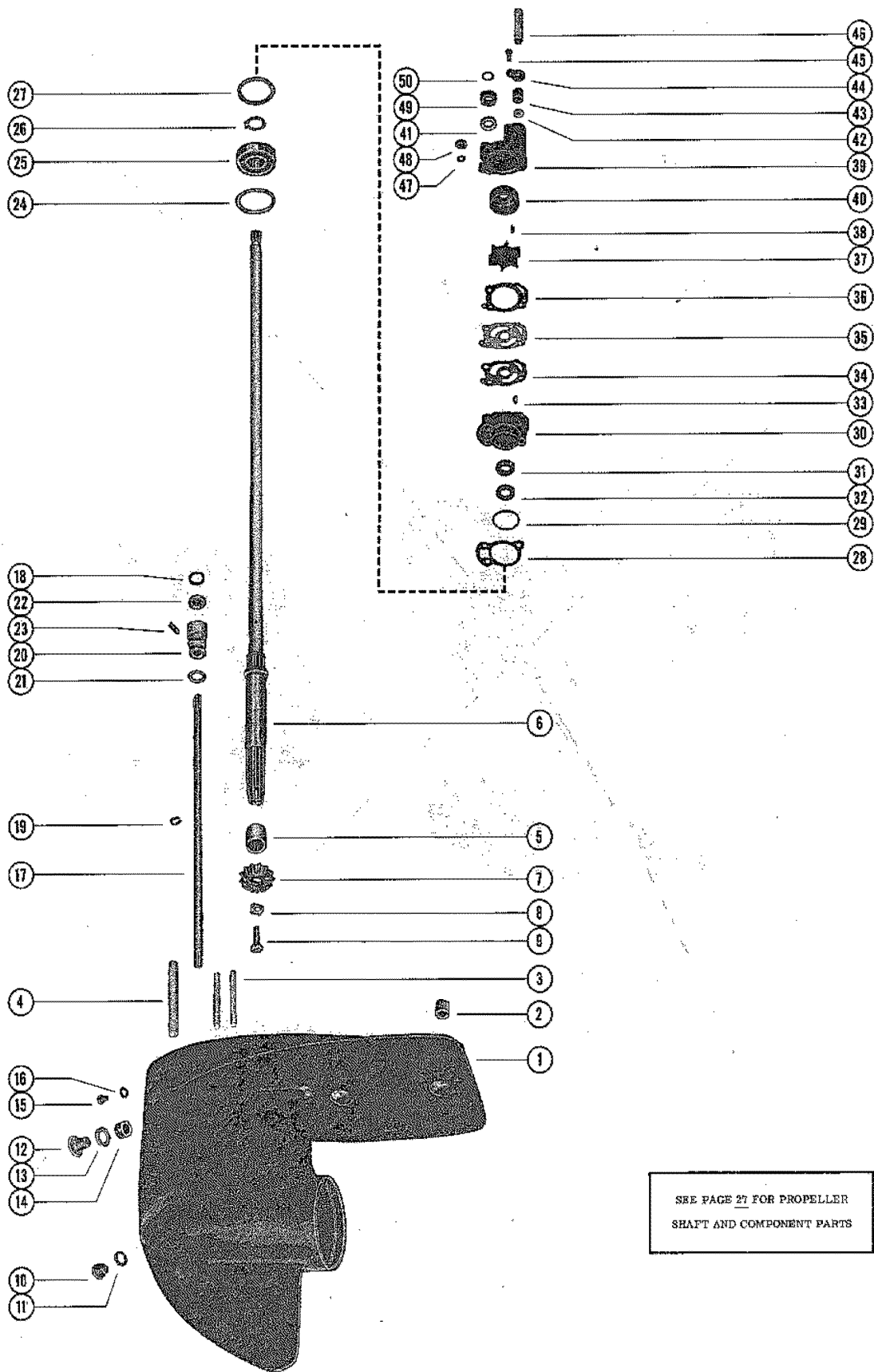
DRIVE SHAFT HOUSING ASSEMBLY



DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
34	35653		1,1	RETAINER, REVERSE LOCK CAM
35	10-20540		2,2	SCREW, CAM RETAINER TO DRIVE SHAFT HOUSING
36	13-26992		2,2	LOCKWASHER, CAM RETAINER SCREW
37	33407		1,1	LEVER, REVERSE LOCK CAM
38	17-33522		1,1	PIN, TOLL - CAM LEVER TO RETAINER

GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)



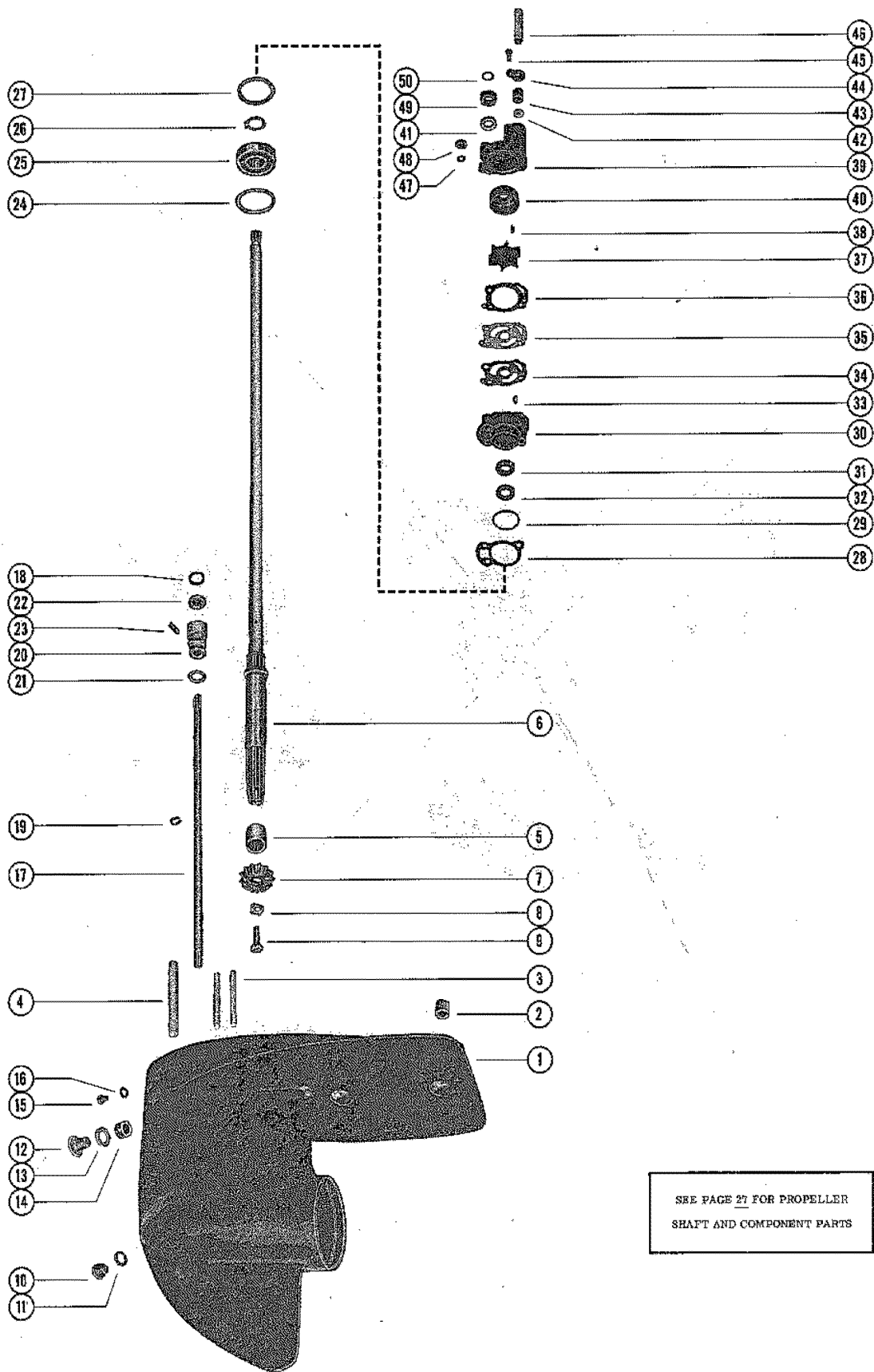
SEE PAGE 21 FOR PROPELLER
SHAFT AND COMPONENT PARTS

GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1627-2670A3		1,	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) SEE NOTE BELOW
-	1627-2670A4		1,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE BELOW
-	1627-2964A4		0	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)SEE NOTE BELOW
-	1627-2964A3		0	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE BELOW
1	1627-2670A1		1,	GEAR HOUSING ASSEMBLY
	1627-2964A1		0	GEAR HOUSING ASSEMBLY
2	17-20201		1,1	PIN, DOWEL - DRIVE SHAFT HOUSING STUD
3	16-30668		3,3	STUD, WATER PUMP TO GEAR HOUSING (2 13/16")
4	16-33471		1,1	STUD, GEAR HOUSING TO DRIVE SAHFT HOUSING(4 13/16")
5	31-28157		1,1	BEARING, ROLLER - DRIVE SHAFT
6	45-39374		1,1	DRIVE SHAFT (SHORT SHAFT)
	45-39375		1,1	DRIVE SHAFT (LONG SHAFT)
7	43-33441		1,1	GEAR, PINION
8	14-20806		1,1	TAB WASHER, PINION GEAR SCREW
9	10-20807		1,1	SCREW, PINION GEAR TO DRIVE SHAFT
10	10-28634		1,1	SCREW, GREASE FILLER
11	12-20260		1,1	WASHER, GREASE FILLER SCREW
12	10-29608		1,1	SCREW, GEAR HOUSING FLUSHING
13	27-29586		1,1	GASKET, GEAR HOUSING FLUSHING SCREW
14	26-29612		1,1	SEAL, GEAR HOUSING FLUSHING SCREW
15	10-28653		1,1	SCREW, GREASE VENT
16	12-20262		1,1	WASHER, GREASE VENT SCREW
17	33476A1		1,1	SHAFT ASSEMBLY, SHIFT - LOWER (SHORT SHAFT)
	33546A1		1,1	SHAFT ASSEMBLY, SHIFT - LOWER (LONG SHAFT)
18	25-38933		1,1	"O" RING, LOWER SHIFT SHAFT
19	53-30899		1,1	RING, RETAINING - SHIFT SHAFT
20	23-30676A1		1,1	BUSHING ASSEMBLY, SHIFT SHAFT
21	25-26802		1,1	"O" RING, SHIFT SHAFT BUSHING
22	26-30696		1,1	OIL SEAL, SHIFT SHAFT BUSHING
23	10-39149		1,1	SCREW, SHIFT SHAFT BUSHING RETAINER
24	15-20804A1		AR,AR	SHIM, BALL BEARING TO GEAR HOUSING (.002-3-5-10)
25	30-20802		1,1	BEARING, BALL - DRIVE SHAFT
26	53-33463		1,1	RING, RETAINING - BALL BEARING
27	15-20804A1		AR,AR	SHIM, GEAR HOUSING TO WATER PUMP BASE(.002-3-5-10)
28	27-39626		1,1	GASKET, WATER PUMP BASE TO GEAR HOUSING
29	25-33466		1,1	"O" RING, WATER PUMP BASE
30	46-39295A1		1,1	WATER PUMP BASE ASSEMBLY
31	26-20070		1,1	OIL SEAL, WATER PUMP BASE
32	26-33467		1,1	OIL SEAL, WATER PUMP BASE (SPRING LOADED)

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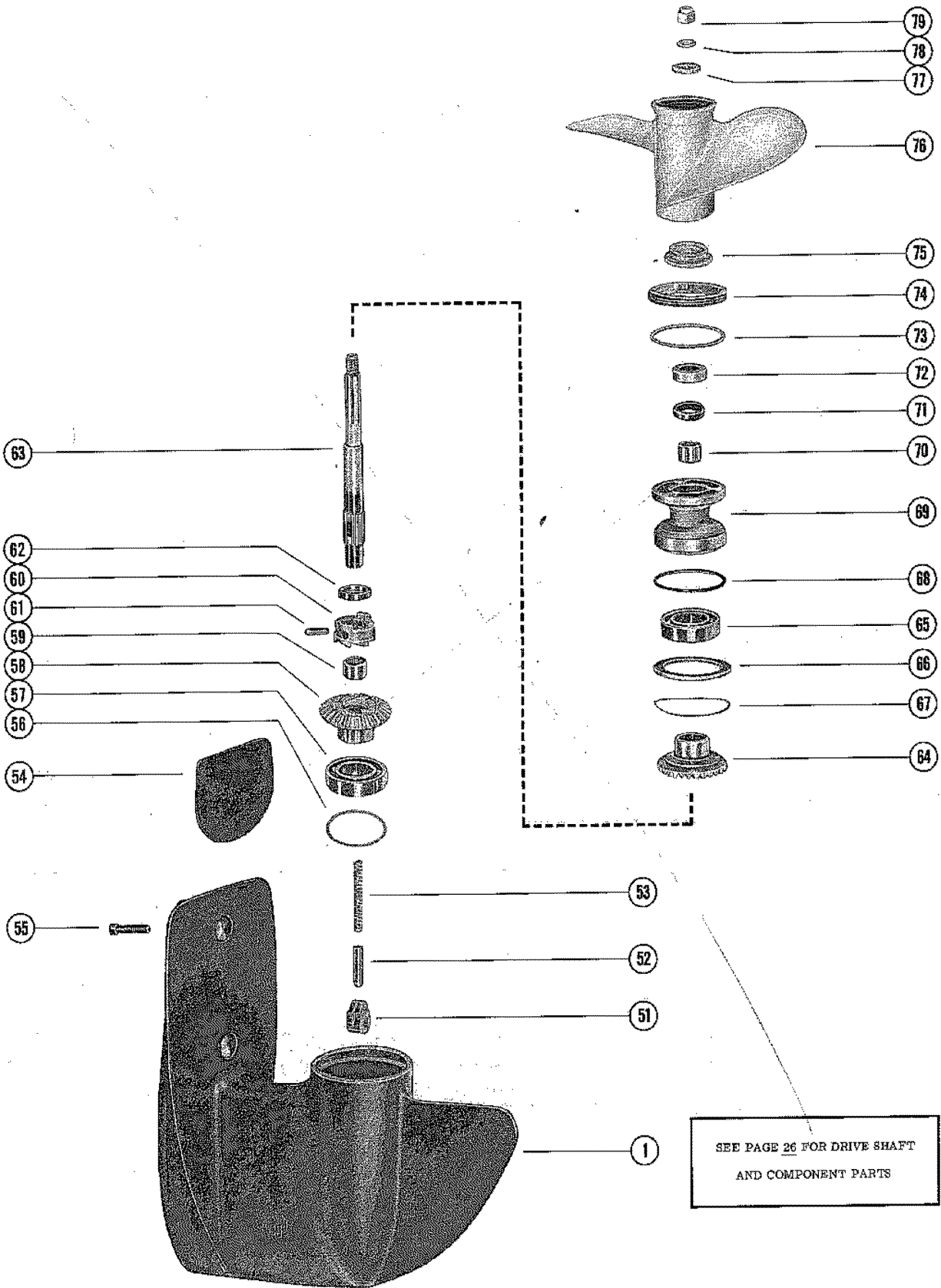
GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)



GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
33	17-35973		2,2	PIN, DOWEL - WATER PUMP BASE TO WATER PUMP BODY
34	27-39625		1,1	GASKET, WATER PUMP BASE TO FACE PLATE (LOWER)
35	39624		1,1	PLATE, FACE - WATER PUMP BASE TO WATER PUMP BODY
36	27-39623		1,1	GASKET, FACE PLATE TO WATER PUMP BODY (UPPER)
37	47-39487		1,1	IMPELLER, WATER PUMP
38	28-28784		1,1	KEY, IMPELLER DRIVE
39	46-39294A2		1,1	WATER PUMP BODY ASSEMBLY
40	39629		1,1	INSERT, WATER PUMP BODY
41	26-20070		1,	OIL SEAL, WATER PUMP BODY
42	12-36555		1,1	WASHER, NYLON - WATER PUMP BODY
43	26-25329		1,1	SEAL, WATER PUMP BODY
44	33513		1,	RETAINER, WATER PUMP BODY SEAL SERIAL 00000000-02032080
45	10-28635		1,	SCREW, SEAL RETAINER TO WATER PUMP BODY (5/8") SERIAL 00000000-02032080
44	45010		1,1	RETAINER, WATER PUMP BODY SEAL SERIAL 02032081-09999999
45	10-45561		1,1	SCREW, SEAL RETAINER TO WATER PUMP BODY (1 1/8") SERIAL 02032081-09999999
46	23-45170		1,1	SLEEVE, GUIDE - WATER INLET TUBE
47	13-26993		3,3	LOCKWASHER, WATER PUMP STUDS
48	11-28770		3,3	NUT, WATER PUMP STUDS
49	12-20684		1,1	RING, RUBBER - CENTRIFUGAL SLINGER (DRIVE SHAFT)
50	25-26802		1,1	"O" RING, UPPER - DRIVE SHAFT

GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 2)

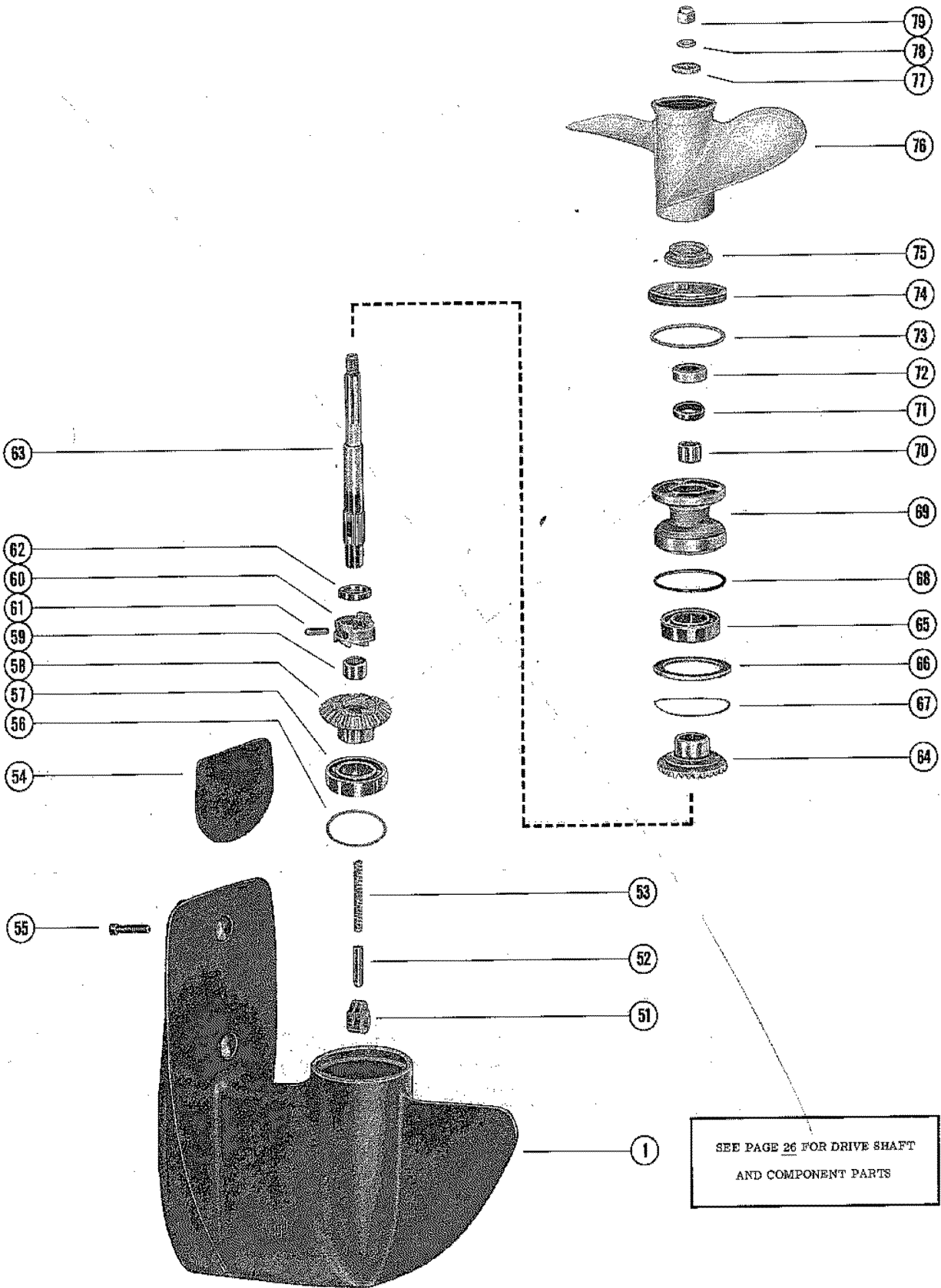


GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 2)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1627-2670A3		1,	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) SEE NOTE BELOW
-	1627-2670A4		1,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE BELOW
-	1627-2964A4		0	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)SEE NOT BELOW
-	1627-2964A3		0	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE BELOW
1	1627-2670A1		1,	GEAR HOUSING ASSEMBLY SEE PAGE 26 FOR PARTS BREAKDOWN
	1627-2964A1		0	GEAR HOUSING ASSEMBLY SEE PAGE 26 FOR PARTS BREAKDOWN
51	33436		1,1	CAM, SHIFT
52	33438		1,1	FOLLOWER, CAM
53	24-33479		1,1	SPRING, CAM FOLLOWER
54	46147		0	PLATE, ANODIC - GEAR HOUSING
55	10-29081		0	SCREW, ANODIC PLATE TO GEAR HOUSING (1 1/4")
56	15-20788A1		AR,AR	SHIM, BALL BEARING TO GEAR HOUSING (.002-3-5-10)
	43-33447A2		1,1	FORWARD GEAR ASSEMBLY, COMPLETE
57	30-25398		1,1	BEARING, BALL - FORWARD GEAR
58	43-33447A1		1,1	FORWARD GEAR ASSEMBLY
59	31-28157		1,1	BEARING, ROLLER - FORWARD GEAR
60	52-33443		1,1	RATCHET, SLIDING CLUTCH
61	17-33433		1,1	PIN, CROSS - RATCHET TO PROPELLER SHAFT
62	53-33430		1,1	RING, RETAINING - CROSS PIN
63	44-34238A2		1,1	PROPELLER SHAFT ASSEMBLY
	43-33444A2		1,1	REVERSE GEAR ASSEMBLY, COMPLETE
64	43-33444A1		1,1	REVERSE GEAR ASSEMBLY
65	30-25398		1,1	BEARING, BALL - REVERSE GEAR
66	12-33434		1,1	WASHER, THRUST - REVERSE GEAR
67	15-33431A1		AR,AR	SHIM, THRUST WASHER TO GEAR HOUSING (.00A2-3-5-10)
68	25-33465		1,1	"O" RING, BEARING CARRIER
69	33402A1		1,1	BEARING CARRIER ASSEMBLY
70	31-28157		1,1	BEARING, ROLLER - BEARING CARRIER
71	26-27163		1,1	OIL SEAL, BEARING CARRIER (SPRING LOADED)
72	26-26805		1,1	OIL SEAL, BEARING CARRIER
73	12-33432		1,1	WASHER, GEAR HOUSING COVER
74	33410		1,1	COVER, GEAR HOUSING
75	23-34237		1,1	COLLAR, GUIDE - PROPELLER SHAFT
76	48-33480A1		1,1	PROPELLER ASSEMBLY(2 BLADE - ALUMINUM - 11"PITCH)
	48-34402A1		OPT,OPT	PROPELLER ASSEMBLY (2 BLADE - BRONZE - 11" PITCH)
	48-33482A1		OPT,OPT	PROPELLER ASSEMBLY (3 BLADE - ALUMINUM - 9" PITCH)

CONTINUED ON NEXT PAGE ➡

GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 2)



GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 2)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
76	48-37316A1		OPT,OPT	PROPELLER ASSEMBLY (3 BLADE - ALUMINUM - 7" PITCH)
77	23-27024		1,1	SPACER, SPLINE - PROPELLER SHAFT
78	12-27025		1,1	WASHER, PROPELLER NUT
79	11-22178		1,	NUT, PROPELLER RETAINING
	11-46355		,1	NUT, PROPELLER RETAINING

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
20119	PROTECTOR, SPARK PLUG	9	30	30782	HANDLE, STARTER CABLE	5	64
20155	RETAINER, STARTER SPRING	5	42	30859	INSULATOR, SLEEVE - INNER SWITCH TERMINALS	35	22
20157	SHAFT, SHEAVE	5	54	30888	COVER, LOWER MOUNT	39	28
20162	PAWL, STARTER	5	47	30976	PULLEY, STARTER CABLE	3	34
20164	PLATE, RETAINER - STARTER PAWL	5	52	31001	INDICATOR, SPEED AND SHIFT - STEERING HANDLE	33	3
20203	DISC, FRICTION - CLAMP PLATE AND SWIVEL BRACKET	37	22	33402A1	BEARING CARRIER ASSEMBLY	47	69
20596A3	THROTTLE LEVER ASSEMBLY	15	1	33405A3	STEERING HANDLE ASSEMBLY	33	7
20623	MARKER, "TOP" - LEAD WIRE	9	31	33405A4	STEERING HANDLE ASSEMBLY, COMPLETE	33	-
22477A4	THUMB SCREW ASSEMBLY	37	2	33407	LEVER, REVERSE LOCK CAM	41	37
22789	"D" WASHER, COIL ELAD WIRE CLIP	9	18	33410	COVER, GEAR HOUSING	47	74
22789	"D" WASHER, COIL LEAD WIRE CLIP	9	18	33417A1	REVERSE LOCK LEVER ASSEMBLY	37	33
22789	"D" WASHER, STATOR LEADS FASTENING CLIP SCREW	7	36	33420	BUMPER, RUBBER - SADDLE	39	17
22789	"D" WASHER, STOP SWITCH LEADS CLIP SCREW	35	31	33423	CO-PILOT DISC	37	14
22833	ADAPTOR, CHECK UNIT	17	21	33436	CAM, SHIFT	47	51
23004	RETAINER, CHECK VALVE	17	6	33438	FOLLOWER, CAM	47	52
23014A1	DIAPHRAGM KIT	17	3	33474	HARNES, STOP SWITCH	35	21
23069	STEM, CHECK UNIT ADAPTOR	17	20	33474A1	STOP SWITCH ASSEMBLY	35	20
24789A1	FLUSHING ASSEMBLY	1	-	33476A1	SHAFT ASSEMBLY, SHIFT - LOWER (SHORT SHAFT)	43	17
25150	MOUNT, RUBBER - UPPER (LONG SHAFT)	39	21	33495	LINK ROD, REVERSE LOCK	39	30
26092	ROD, REVERSE LOCK LEVER	37	34	33512	LEVER, TILT STOP	37	26
26174	COVER, TRANSFER PORT	25	33	33513	RETAINER, WATER INLET TUBE SEAL	35	4
26179	RETAINER, STARTER SHEAVE TO PLATE	5	49	33513	RETAINER, WATER PUMP BODY SEAL	45	44
26852	CAP, NYLON - CHOKE SHAFT	15	14	33546A1	SHAFT ASSEMBLY, SHIFT - LOWER (LONG SHAFT)	43	17
26852	CAP, NYLON - THROTTLE LIMIT SCREW	25	32	33973	SWIVEL, LINK ROD TO THROTTLE LEVER	7	29
27763	GRIP, RUBBER - STEERING HANDLE BODY	33	1	33975	MOUT, RUBBER - UPPER (SHORT SHAFT)	39	21
28087	SHUTTER, CHOKE - CARBURETOR	15	6	33976	MOUNT, RUBBER - LOWER (SHORT SHAFT)	39	25
28281	MOUNT, RUBBER - LOWER (LONG SHAFT)	39	25	34601	RING, HOLD DOWN - STATOR PLATE	7	15
28748	RETAINER, STARTER CABLE AND HANDLE	5	65	34610	SWIVEL, CONTROL LINK TO THROTTLE CONTROL CAM	7	20
29359	LUCRICAP, SWIVEL BRACKET GREASE FITTING	37	20	35599A1	SHIELD ASSEMBLY, LEAD WIRE - STATOR PLATE	7	12
30188	CUP WASHER, ADAPTOR	17	17	35653	RETAINER, REVERSE LOCK CAM	41	34
30212	TERMINAL BLOCK, STATOR PLATE GROUND LEADS	7	31	38950A1	COVER ASSEMBLY, STOP SWITCH	35	24
30413	HOOK, COWL LATCH FASTENING	3	10	38961	HANDLE, COWL LATCH	3	11
30685	TILT TUBE, CLAMP BRACKET TO SWIVEL BRACKET	37	4	38964	SWIVEL, COWL LATCH	3	12
				39055	KNOB, CHOKE	15	17
				39058	SEAL, SHIFT HANDLE - BOTTOM COWL	35	17
				39185	SHIELD, STEERING HANDLE	33	22

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
39208	YOKE, STEERING HANDLE			39596	LINK, THROTTLE CONTROL	7	21
	SHAFT	33	12	39600	SHAFT, CHOKE	15	13
39210	PLATE, NYLON - THROTTLE			39601	PLATE, DETENT SPRING . .	19	8
	CONTROL SHAFT	33	13	39606	BLANKET, SOUND		
39211	RETAINER, YOKE PIN				ABSORBING - WRAP		
	HOLDING	33	11		AROUND COWL	3	9
39218	PIVOT, STEERING HANDLE			39622	SEAL, MOUNTING PLATE TO		
	TO BRACKET	33	15		BOTTOM COWL	35	7
39241A1	CAM COUPLING ASSEMBLY,			39624	PLATE, FACE - WATER		
	SHIFT SHAFT	39	33		PUMP BASE TO WATER		
39296	CAM, THROTTLE CONTROL				PUMP BODY	45	35
	- STATOR PLATE	7	18	39628	BUTTON, FRONT COVER		
39297	COVER, EXHAUST				RELEASE - TOP COWL . .	3	16
	MANIFOLD	27	45	39629	INSERT, WATER PUMP		
39298	BRACKET, MOUNTING - TOP				BODY	45	40
	COWL (REAR)	5	55	39630	CUSHION, RUBBER -		
39299A2	PLATE ASSEMBLY,				BOTTOM COWL	35	13
	MOUNTING	35	1	39631A1	THROTTLE CONTROL		
39300	BRACKET, MOUNTING - TOP				SHAFT ASSEMBLY	33	20
	COWL (FRONT)	5	59	39632	SHAFT, SHIFT		
39301	COVER, TRIM - DRIVE				(HORIZONTAL)	19	17
	SHAFT HOUSING	39	8	39654A2	FUEL PUMP ASSEMBLY . . .	17	1
39302	BRACKET, STEERING ARM			39664	INSERT, ROPE GUIDE - TOP		
	PLATE, CLAMP - CO-PILOT .	37	21		COWL	3	2
39307	PLATE, CLAMP - CO-PILOT .			39769	EYELET, THROTTLE LEVER	15	4
39308	PLATE, BAFFLE - EXHAUST			39777	BOOT, THROTTLE CABLE -		
	MANIFOLD	27	43		BOTTOM COWL	35	14
39323	HANDLE, NYLON - SHIFT			39778	BOOT, FUEL ADAPTOR -		
	CONTROL	19	1		BOTTOM COWL	35	15
39352	BODY AND SHAFT,			39780	BOOT, SHIFT CABLE -		
	STEERING HANDLE	33	2		BOTTOM COWL	35	16
39353	SEAL, RUBBER - TRIM			39936	BLANKET, SOUND		
	COVER	39	10		ABSORBING - FRONT		
39398A1	SHIFT CONTROL SHAFT				COVER	3	28
	ASSEMBLY, VERTICAL . .	19	22	39956	CLIP, TRANSFER PORT		
39399	BRACKET, MOUNTING -				COVER SCRWE	25	36
	SHIFT SHAFT	19	4	45010	RETAINER, WATER PUMP		
39400	SHIELD, REAR - TOP COWL	3	6		BODY SEAL	45	44
39415	LEVER, SHIFT CONTROL . .	19	15	45150A1	SHAFT AND GEAR,		
39479	LEVER, THROTTLE SHAFT				THROTTLE SEE NOT		
	AND GEAR	21	14		BELOW	21	4
39481	COVER, UPPER MOUNT . . .	39	23	45152	LEVER, THROTTLE - SHAFT		
39482	HOOK, FRONT COVER				AND GEAR	21	14
	LATCH	3	25	45160	HOUSING, THROTTLE		
39486	FOLLOWER, NEUTRAL				CONTROL SEE NOT		
	SPEED LIMITER	19	26		BELOW	21	3
39489	LEVER, CHOKE SHUTTER . .	15	9	45481	SHAFT, SHEAVE	5	54
39492	PLATE, IDLE RELIEF	39	12	46147	PLATE, ANODIC - GEAR		
39493	CATCH, FRONT COVER -				HOUSING	47	54
	TOP COWL	3	19	46266A2	COVER PLATE ASSEMBLY,		
39501	MOUNT, RUBBER - FRONT				BOTTOM COWL	35	10
	MOUNTING BRACKET TO			46381	BRACKET, STATOR PLATE .	7	25
	CRANKCASE	5	61	46382	LEVER, STATOR PLATE -		
39501	MOUNT, RUBBER - REAR				VERTICAL SHAFT	21	22
	MOUNTING BRACKET TO			46387	CLUSTER, THROTTLE	11	19A
	CYLINDER BLOCK	5	57	46405	LINK, THROTTLE CLUSTER	23	29
39505	BASE, FRONT COVER			46407	LONK ROD, THROTTLE		
	LATCH	3	22		CONTROL	7	27
39588	CAM, DETENT - SHIFT			46408	LEVER, STATOR PLATE		
	SHAFT	19	11		CONTROL	21	23

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46413	THROTTLE LEVER, VERTICAL SHAFT	21	18	10-22421	SCREW, COVER TO CYLINDER BLOCK (1 1/4")	27	39
46418	COVER, LOWER MOUNT . .	39	28	10-22421	SCREW, MOUNTING BRACKET TO POWERHEAD PLATE (1 1/4")	19	5
46451	FOLLOWER, NEUTRAL SPEED LIMITER	19	26	10-22421	SCREW, STARTER HOUSING TO CRANKCASE (1 1/4")	3	32
46785A1	COWL LATCH ASSEMBLY . .	3	15	10-22421	SCREW, STARTER HOUSING TO CRANKCASE (1 1/4")	3	32
46836	FOLLOWER, NEUTRAL SPEED LIMITER	19	26	10-22421	SCREW, STARTER HOUSING TO CRANKCASE (1 1/4")	3	32
46837	STOP, OVER-SPEED LIMITER	19	32	10-22421	SCREW, STARTER HOUSING TO CRANKCASE (1 1/4")	3	32
46919	LEVER, STATOR PLATE - VERTICAL SHAFT	21	22	10-22523	SCREW, FRONT COVER LATCH TO TOP COWL (3/4")	3	20
10-20037	SCREW, RETAINER TO HOUSING	17	7	10-22960	SCREW, THROTTLE LIMIT - CRANKCASE	25	30
10-20060	SCREW, CONNECTING ROD	31	2	10-22960	SCREW, VERTICAL SHAFT THROTTLE LEVER	21	19
10-20100	SCREW, PLATE AND SPRING TO MOUNTING BRACKET (1/2")	19	9	10-23178	SCREW, PLUG - MAIN NOZZLE	11	29
10-20217	SCREW, ANCHOR - TILT STOP LEVER	37	31	10-24644	SCREW, COVER TO CYLINDER BLOCK (1 3/8")	27	39
10-20540	SCREW, CAM RETAINER TO DRIVE SHAFT HOUSING . .	41	35	10-24644	SCREW, FOLLOWER TO POWERHEAD MOUNTING PLATE (1 3/8")	19	27
10-20540	SCREW, RETAINER TO MOUNTING PLATE (5/8") . .	35	5	10-25299	SCREW, CRANKCASE TOP TY CYLINDER BLOCK AND CRANKCASE (3/4") . .	25	7
10-20578	SCREW, CHOKE SHUTTER TO CARBURETOR	15	7	10-25313	SCREW, CENTER MAIN BEARING CLAMPING	29	7
10-20646	SCREW, REAR SHIELD TO TOP COWL (5/8")	3	7	10-25822	SCREW, STRAINER COVER	11	17
10-20653	SCREW, COVER TO CYLINDER BLOCK (1") . .	27	40	10-25850	SCREW, FLOAT BOWL COVER (LONG)	11	11
10-20653	SCREW, THROTTLE CONTROL HOUSING FASTENING (1") - LOWER	21	5	10-25876	SCREW, THROTTLE CLUSTER LINK	23	30
10-20784	SCREW, CHECK UNIT ADAPTOR TO BOTTOM COWL (1 1/2")	17	22	10-26066	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/4")	25	23
10-20807	SCREW, PINION GEAR TO DRIVE SHAFT	43	9	10-26123	SCREW, CRANKCASE TO CYLINDER BLOCK)2 1/2")	25	25
10-20847	SCREW, THROTTLE STOP LEVER OR THROTTLE CLUSTER	11	18	10-26500	SCREW, LATCH BASE TO FRONT COVER (9/16") . . .	3	23
10-20854	SCREW, FLOAT BOWL COVER (SHORT)	11	10	10-26774	SCREW, STEERING HANDLE TO ARM BRACKET	33	19
10-20858	SCREW AND LOCKWASHER, THROTTLE SHUTTER . . .	11	23	10-26801	SCREW, LOCK - CENTER MAIN BEARING (5/8") . . .	25	28
10-21091	SCREW, COVER TO CYLINDER BLOCK (1") . .	27	40	10-28192	SCREW, TERMINAL BLOCK TO REAR MOUNTING BRACKET	7	32
10-21130	SCREW, GROUND TERMINAL	9	7	10-28405	SCREW, PLUG - MAIN FUEL JET CHANNEL	13	33
10-21449	SCREW, CRANKCASE TO CYLINDER BLOCK (2") . .	25	24	10-28634	SCREW, GREASE FILLER . .	43	10
10-21625	SCREW, LOCKING - THROTTLE LEVER (3/4") . .	21	15	10-28635	SCREW, SEAL RETAINER TO WATER PUMP BODY (5/8")	45	45
10-21807	SCREW, STARTER HOUSING TO CRANKCASE (1 3/4")	3	32	10-28635	SCREW, TRANSFER PORT COVER TO CYLINDER BLOCK	25	35
10-21807	SCREW, STARTER HOUSING TO CRANKCASE (1 3/4")	21	24				

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10-28712	SCREW, FUEL PUMP TO			10-35012	BOTTOM COWL (5/8") . . .	39	9
	CYLINDER BLOCK (1 5/8")	17	9	10-35400	SCREW, HOLD DOWN RING		
10-28782	SCREW, MANIFOLD COVER				TO STATOR PLATE	7	16
	TO CYLINDER BLOCK			10-35519	SCREW, IDLE RELIEF PLATE		
	(7/8")	27	46&47		TO DRIVE SHAFT		
10-28845	SCREW, PLUG - BODY				HOUSING	39	13
	CHANNEL	11	27	10-35563	SCREW, FLEXIBLE PLATE		
10-29081	SCREW, ANODIC PLATE TO				TO FLYWHEEL	7	6
	GEAR HOUSING (1 1/4") .	47	55	10-36205	SCREW, RING CLIP TO		
10-29201	SCREW, CLAMP PLATE TO				CRANKCASE TOP	25	10
	SWIVEL BRACKET	37	23	10-36455	SCREW, DUST COVER TO		
10-29237	SCREW, RETAINING -				STATOR PLATE	9	34
	LEVER TO SWIVEL			10-37562	SCREW, FRONT MOUNTING		
	BRACKET	37	27		BRACKET TO BOTTOM		
10-29239	SCREW, THROTTLE LEVER				COWL (1")	5	60
	TO CARBURETOR (1/2") .	15	2	10-37562	SCREW, MANIFOLD COVER		
10-29246	SCREW, FUEL PUMP TO				TO CYLINDER BLOCK (1")	27	46
	CYLINDER BLOCK (1 5/8")	17	8	10-37562	SCREW, REAR MOUNTING		
10-29465	SCREW, REED STOP				BRACKET TO BOTTOM		
	MOUNTING	29	11		COWL (1")	5	56
10-29608	SCREW, GEAR HOUSING			10-37562	SCREW, STARTER		
	FLUSHING	43	12		HOUSING TO CYLINDER		
10-30663	SCREW, COVER PLATE TO				BLOCK (1")	3	30
	BOTTOM COWL (3/8") . . .	35	12	10-37892	SCREW, PULLEY TO		
10-30663	SCREW, GROUND LEADS				STARTER HOUSING (1") .	3	35
	TO TERMINAL BLOCK . . .	7	33	10-38395	SCREW, CONDENSER		
10-30663	SCREW, SPRING TO				FASTENING (1 1/4")	9	9
	LIMITER FOLLOWER	19	31	10-39149	SCREW, SHIFT SHAFT		
10-30663	SCREW, STATOR LEADS				BUSHING RETAINER	43	23
	FASTENING CLIP	7	35	10-39349	SCREW, MANIFOLD COVER		
10-30663	SCREW, STOP SWITCH				TO CYLINDER BLOCK_		
	LEAD TO BOTTOM COWL	35	28		LOWER CENTER (3/4") . .	27	47
10-30663	SCREW, STOP SWITCH			10-39669	SCREW, UPPER MOUNT		
	LEADS CLIP	35	30		COVER FASTENING	39	24
10-31002	SCREW, SET - SPEED AND			10-45379	SCREW, CONNECTING ROD	31	2
	SHIFT INDICATOR	33	4	10-45561	SCREW, SEAL RETAINER		
10-31716	SCREW, RUBBER BUMPER				TO WATER PUMP BODY		
	TO SADDLE (5/8")	39	18		(1 1/8")	45	45
10-32293	SCREW, CRANKCASE TO			10-45622	SCREW, LOCKING -		
	CYLINDER BLOCK (1 3/4")	25	24		THROTTLE LEVER(1") . . .	21	15
10-32293	SCREW, THROTTLE			10-45742	SCREW, LEAD WIRE SHIELD		
	CONTROL HOUSING				TO STATOR PLATE	7	13
	FASETNING (1 3/4") -			10-46898	SCREW, LIMITER STOP TO		
	UPPER	21	7		FOLLOWER (7/16")	19	34
10-32417	SCREW, RATCHET TO			10-46923	SCREW, THROTTLE		
	FLYWHEEL	7	8		CONTROL SHAFT TO		
10-33473	SCREW, CO-PILOT DISC TO				BRACKET (1/2")	33	21
	SADDLE	37	15	11-20013	NUT, JAM - THROTTLE LIMIT		
10-33473	SCREW, STEERING ARM				SCREW	25	31
	BRACKET TO SADDLE . .	33	24	11-20061	NUT, CONNECTING ROD		
10-33726	SCREW, LOWER MOUNT				SCREW	31	4
	COVER FASTENING	39	29	11-20061	NUT, CONNECTING ROD		
10-33988	SCREW/LOCKWASHER,				SCREW	31	4
	BREAKER FASTENING . .	9	22	11-20083	NUT, CARBURETOR		
10-34290	SCREW, RATCHET TO				MOUNTING STUDS	13	37
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11-20361	NUT, STARTER HOUSING TO CRANKCASE SCREW	3	33	11-46887	NUT, CYLINDER BLOCK COVER SCREW	27	41
11-20361	NUT, STARTER HOUSING TO CRANKCASE SCREW	21	26	11-46887	NUT, LIMITER FOLLOWER SCREW	19	29
11-20509	NUT, GEAR HOUSING TO DRIVE SAHFT HOUSING STUD	39	6	11-46887	NUT, MOUNTING BRACKET SCREW	19	6
11-20586	NUT, SHAFT AND GEAR . . .	23	28	11-46887	NUT, THROTTLE CONTROL HOUSING SCREW	21	6
11-20645	NUT, JAM - THROTTLE CLUSTER LINK SCREW .	23	31	11-46887	NUT, TILT STOP LEVER SCREW	37	30
11-21528	NUT, DRIVE SHAFT HOUSING STUD	39	5	12-20084	WASHER, THROTTLE CONTROL HOUSING SCREW	21	8
11-21528	NUT, TOP COWL STUD	3	5	12-20214	WASHER, THUMB SCREW . .	37	3
11-21825	NUT, COIL LEAD WIRE CLIP SCRW(SPACER)	9	16	12-20260	WASHER, GREASE FILLER SCREW	43	11
11-21923	NUT, LEAD WIRE CLAMP SCREW	9	15	12-20262	WASHER, GREASE VENT SCREW	43	16
11-21923	NUT, TERMINAL SCREW . . .	9	25	12-20413	WASHER, THROTTLE SHAFT AND GEAR	21	11
11-21971	NUT, STOP SWITCH TO BOTTOM COWL	35	27	12-20553	WASHER, SHIFT SHAFT . . .	19	14
11-22178	NUT, PROPELLER RETAINING	49	79	12-20684	RING, RUBBER - CENTRIFUGAL SLINGER (DRIVE SHAFT)	45	49
11-22339	NUT, FLYWHEEL	7	1	12-21135	WASHER, CONDENSER FASTENING SCREW	9	11
11-22948	NUT, FUEL PUMP INLET FITTING	17	15	12-21135	WASHER, LEAD WIRE CLAMP SCREW	9	13
11-25168	NUT, VERTICAL SHAFT THROTTLE LEVER SCREW	21	20	12-21135	WASHER, TERMINAL SCREW	9	23
11-25980	NUT, REVERSE LOCK LINK ROD	39	32	12-22887	WASHER, PULLEY SCREW . .	3	36
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11-28770	NUT, WATER PUMP STUDS	45	48	12-24676	WASHER, LIMITER STOP SCREW	19	33
11-29469	NUT, CENTER MAIN BEARING CLAMPING SCREW	29	8	12-24812	WASHER, CLAMP BRACKET STUD	37	10
11-29469	NUT, REED STOP MOUNTING SCREW	29	12	12-26013	WASHER, THROTTLE CONTROL LINK	7	23
11-30499	NUT, TILT TUBE FASTENING	37	6	12-26014	WASHER, LATCH BASE SCREW	3	24
11-30506	NUT, THROTTLE LEVER LOCKING SCREW	21	16	12-26180	WASHER, STARTER SHEAVE RETAINER	5	50
11-39305	NUT, SHIFT CONTROL HANDLE TO SHIFT SHAFT	19	3	12-27025	WASHER, PROPELLER NUT	49	78
11-45812	NUT, THROTTLE CONTROL LINK ROD	7	30	12-28121	WASHER, NEEDLE BEARING RETAINING	31	5
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12-30283	WASHER, TOP COWL STUD	3	4	13-39228	LOCKWASHER, STEERING HANDLE SCREW	33	18
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12-33434	WASHER, THRUST - REVERSE GEAR	47	66	14-20165	TAB WASHER, SHEAVE SHAFT NUT	5	40
12-35559	WASHER, STARTER SHEAVE RETAINER	5	50	14-20747	TAB WASHER, CRANKCASE TOP SCREW	25	8
12-36281	WASHER, FLYWHEEL NUT .	7	2	14-20806	TAB WASHER, PINION GEAR SCREW	43	8
12-36555	WASHER, NYLON - WATER INLET TUBE	35	2	15-20514A1	SHIM, BALL BEARING TO CRANKCASE TOP (.002-3-5-10)	25	3
12-36555	WASHER, NYLON - WATER PUMP BODY	45	42	15-20788A1	SHIM, BALL BEARING TO GEAR HOUSING (.002-3-5-10)	47	56
12-38949	WASHER, SEALING - STOP SWITCH	35	25	15-20804A1	SHIM, BALL BEARING TO GEAR HOUSING (.002-3-5-10)	43	24
12-39595	WASHER, NYLON - CHOKE SHAFT	15	16	15-20804A1	SHIM, GEAR HOUSING TO WATER PUMP BASE(.002-3-5-10)	43	27
12-39595	WASHER, NYLON - CHOKE SHAFT	15	16	15-26707	SHIM, STEERING HANDLE PIVOT TO BRACKET	33	16
13-20160	WASHER, WAVE - STARTER SHEAVE TENSION	5	51	15-28212	SHIM, LIMITER FOLLOWER SCREW	19	28
13-21134	LOCKWASHER, CONDENSER FASTENING SCREW	9	10	15-30497A1	SHIM, CLAMP BRACKET TILT TUBE	37	5
13-21134	LOCKWASHER, LEAD WIRE CLAMP SCREW	9	14	15-33431A1	SHIM, THRUST WASHER TO GEAR HOUSING (.00A2-3-5-10)	47	67
13-21134	LOCKWASHER, TERMINAL SCREW	9	24	15-33910	SHIM, STATOR PLATE TO CRANKCASE TOP	7	17
13-21972	LOCKWASHER, STOP SWITCH CONNECTOR . .	35	26	15-37711	SHIM, RETAINING SCREW .	37	29
13-26421	LOCKWASHER, STARTER HOUSING TO CYLINDER BLOCK SCREW	3	31	15-39952A1	SHIM, SECTOR GEAR TO NYLON BUSHING(.002-10-15)	19	18
13-26992	LOCKWASHER, CAM RETAINER SCREW	41	36	16-20462	STUD, CRANKCASE TO CYLINDER BLOCK (1 5/16")	25	15
13-26992	LOCKWASHER, RATCHET TO FLYWHEEL SCREW . .	7	10	16-20581	STUD, CHOKE SHUTTER LEVER TO CARBURETOR	15	10
13-26992	LOCKWASHER, RUBBER BUMPER SCREW	39	19	16-20657	STUD, CLAMP BRACKET . .	37	8
13-26993	LOCKWASHER, CLAMP BRACKET STUD	37	11	16-20991	STUD, CRANKCASE TO DRIVE SHAFT HOUSING (1 5/8")	25	21
13-26993	LOCKWASHER, WATER PUMP STUDS	45	47	16-20991	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (1 5/8")	25	18
13-26995	LOCKWASHER, COIL LEAD WIRE CLIP SCREW	9	19				
13-26996	LOCKWASHER, SHIELD SCREW	7	14				
13-27071	WASHER, WAVE - THROTTLE CONTROL LINK	7	22				
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16-33469	STUD, DRIVE SHAFT HSG. TO GEAR HSG. (2 11/16")	39	2	21-30430A1	CHECK VALVE ASSEMBLY	17	2
16-33470	STUD, DRIVE SHAFT HSG. TO GEAR HSG. (3 15/16")	39	3	22-22946	SLEEVE, RUBBER - FUEL PUMP INLET FITTING	17	14
16-33471	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING(4 13/16")	43	4	22-22995	FITTING, FUEL PUMP INLET ADAPTOR TO FUEL LINE	17	13
16-34378	STUD, DRIVE SHAFT HSG. TO GEAR HSG. (2 5/16")	39	2	22-23125	FITTING, FUEL PUMP OUTLET	17	10
16-39766	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (2 1/8")	25	17	22-25885	ELBOW, TELL TALE HOSE TO EXHAUST COVER	35	19
17-20032	DOWEL PIN, CENTER MAIN BEARING	29	6	22-29111	CONNECTOR, TELL TALE HOSE TO BOTTOM COWL	35	20
17-20032	DOWEL PIN, MAIN BEARING TO CYLINDER BLOCK	29	13	22-30139	PLUG, PIPE - CYLINDER BLOCK (TOP)	25	13
17-20201	PIN, DOWEL - DRIVE SHAFT HOUSING STUD	43	2	22-31345	FITTING, GREASE - SWIVEL BRACKET	37	19
17-20853	PIN, FLOAT LEVER PINION	11	3	22-45089	ADAPTOR, FUEL PUMP INLET	17	12
17-21057	PIN, HINGE - COWL LATCH HANDLE	3	13	23-20158	SPACER, SHEAVE SHAFT	5	48
17-22896	PIN, ROLL - CHOKE KNOB TO CHOKE SHAFT	15	18	23-20159	BUSHING, SPRING GUIDE	5	44
17-23757	PIN, ROLL - THROTTLE LEVER	15	5	23-20216	SPACER, TILT STOP LEVER SCREW	37	32
17-23784	PIN, DOWEL - CRANKCASE TO CYLINDER BLOCK	25	14	23-20658	SPACER, CLAMP BRACKET STUD	37	9
17-24865	PIN, GROOVE - STATOR PLATE LEVER TO VERTICAL SHAFT	21	21	23-26841	BUSHING, NYLON - REVERSE LOCK LEVER ROD	37	35
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17-25905	PIN, ROLL - SHIFT CONTROL LEVER TO SHIFT SHAFT	19	16	23-28100	BUSHING, NYLON - STEERING HANDLE	33	8
17-26862	PIN, YOKE TO STEERING HANDLE SHAFT	33	14	23-30419	SLEEVE, INSULATION - GROUND LEAD	9	27
17-28848A2	TILT LOCK PIN ASSEMBLY	37	7	23-30676A1	BUSHING ASSEMBLY, SHIFT SHAFT	43	20
17-33433	PIN, CROSS - RATCHET TO PROPELLER SHAFT	47	61	23-30677	BUSHING, NYLON - SHIFT CONTROL SHAFT	19	25
17-33522	PIN, TOLL - CAM LEVER TO RETAINER	41	38	23-30677	BUSHING, NYLON - STEERING HANDLE TO BODY	33	6
17-35973	PIN, DOWEL - WATER PUMP BASE TO WATER PUMP BODY	45	33	23-30678	BUSHING, NYLON - SHIFT SHAFT	19	10
17-39585	SWIVEL PIN	37	13	23-30678	BUSHING, NYLON - THROTTLE LEVER (UPPER)	21	17
17-39599	PIN, PIVOT - FRONT COVER LATCH HOOK	3	27	23-30977	SPACER, PULLEY SCREW	5	37
18-25191	COTTER PIN, THROTTLE SHAFT AND GEAR	21	13	23-31011	BUSHING, NYLON - THROTTLE CONTROL HOUSING	21	2
18-45882	COTTER PIN, REVERSE LOCK LEVER TO ROD	37	36	23-31270	SPACER, LOWER MOUNT COVER	39	27
19-20011	WELCH PLUG, BODY CHANNEL	11	25	23-33462	BUSHING, NYLON - SHAFT AND GEAR (THROTTLE CONTROL HOUSING)	21	10
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	THROTTLE LEVER	15	3		HOUSING	5	39
23-45170	SLEEVE, GUIDE - WATER			26-20070	OIL SEAL, WATER PUMP		
	INLET TUBE	45	46		BASE	43	31
23-45482	SPACER, SHEAVE SHAFT .	5	48	26-20070	OIL SEAL, WATER PUMP		
23-46406	BUSHING, STATOR PLATE				BODY	45	41
	CONTROL LEVER	21	25	26-25329	SEAL, RUBBER - WATER		
24-20099	SPRING, COMPRESSION -				INLET TUBE	35	3
	FRONT COVER RELEASE			26-25329	SEAL, WATER PUMP BODY	45	43
	BUTTON	3	17	26-26805	OIL SEAL, BEARING		
24-20579	SPRING, CHOKE SHUTTER				CARRIER	47	72
	TO LEVER	15	8	26-27163	OIL SEAL, BEARING		
24-20869	SPRING, THROTTLE SHAFT				CARRIER (SPRING		
	RETURN	11	26		LOADED)	47	71
24-23067	SPRING, ADAPTOR STEM .	17	18	26-29612	SEAL, GEAR HOUSING		
24-26703	SPRING, STEERING				FLUSHING SCREW	43	14
	HANDLE SHAFT	33	10	26-30696	OIL SEAL, SHIFT SHAFT		
24-27160	SPRING, IDLE ADJUSTMENT				BUSHING	43	22
	SCREW	13	35	26-31507	OIL SEAL, CRANKCASE		
24-29340A1	SPRING, STARTER REWIND	5	43		(LOWER)	29	3
24-30858A1	SPRING AND CONTACT			26-31507	OIL SEAL, CRANKCASE(
	ASSEMBLY	35	23		LOWER)	27	49
24-30947	SPRING, TENSION - CHOKE			26-31684	OIL SEAL, CRANKCASE TOP		
	SHAFT	15	15		(UPPER)	25	6
24-33413	SPRING, TENSION -			26-33467	OIL SEAL, WATER PUMP		
	REVERSE LOCK LINK				BASE (SPRING LOADED)	43	32
	ROD	39	31	27-23180	GASKET, IDLE TUBE	11	22
24-33418	SPRING, REVERSE LOCK			27-25033	GASKET, INLET SEAT	11	7
	LEVER	37	37	27-25848	GASKET, STRAINER COVER		
24-33479	SPRING, CAM FOLLOWER .	47	53		SCREW	11	16
24-34731	SPRING, TENSION - HOLD			27-25849	GASKET, STRAINER COVER		
	DOWN RING CLIP	25	11		(SMALL)	11	14
24-39598	SPRING, TORSION - FRONT			27-26173	GASKET, CYLINDER BLOCK		
	COVER LATCH HOOK . . .	3	26		COVER	27	38
24-39627	SPRING, DETENT -			27-26175	GASKET, TRANSFER PORT		
	MOUNTING BRACKET . . .	19	7		COVER	25	34
24-39675	SPRING, NEUTRAL SPEED			27-26891	GASKET, CARBURETOR		
	LIMITER FOLLOWER	19	30		FLANGE	13	36
24-45823	SPRING, PAWL RETAINER			27-28406	GASKET, JET CHANNEL		
	PLATE	5	53		PLUG SCREW	11	32
25-20081	"O" RING, CRANKCASE TOP	25	2	27-28409	GASKET, MAIN FUEL JET . .	11	31
25-20195	"O" RING, IDLE RELIEF			27-29586	GASKET, GEAR HOUSING		
	TUBE	39	15		FLUSHING SCREW	43	13
25-20415	"O" RING, ADAPTOR STEM .	17	19	27-34614	GASKET, STRAINER COVER		
25-25429	"O" RING, CRANKCASE				(LARGE)	11	12
	SCREW	25	27	27-39316	GASKET, BAFFLE PLATE TO		
25-26802	"O" RING, SHIFT SHAFT				MANIFOLD COVER	27	44
	BUSHING	43	21	27-39401	GASKET, POWERHEAD TO		
25-26802	"O" RING, UPPER - DRIVE				MOUNTING PLATE	35	6
	SHAFT	45	50	27-39402	GASKET, MOUNTING PLATE		
25-29845	"O" RING, SWIVEL BRACKET	37	18		TO DRIVE SHAFT		
25-31932	"O" RING, CRANKCASE TOP	25	2		HOUSING	35	8
25-33465	"O" RING, BEARING			27-39402	GASKET, MOUNTING PLATE		
	CARRIER	47	68		TO DRIVE SHAFT		
25-33466	"O" RING, WATER PUMP				HOUSING	39	11
	BASE	43	29	27-39623	GASKET, FACE PLATE TO		
25-37340	"O" RING, FLYWHEEL HUB .	7	3		WATER PUMP BODY		
					(UPPER)	45	36

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
27-39625	GASKET, WATER PUMP BASE TO FACE PLATE (LOWER)	45	34	34-30303A1	REED SET, CENTER MAIN BEARING (MATCHED) . . .	29	9
27-39626	GASKET, WATER PUMP BASE TO GEAR HOUSING	43	28	34-32038	REED STOP, MAIN BEARING REED VALVES	29	10
27-45088	GASKET, CYLINDER BLOCK TO BAFFLE PLATE	27	42	37-39431A1	DECAL SET (ENGINE) - MERC 200-3	1	-
27-45088A1	GASKET SET (MOTOR OVERHAUL)	1	-	37-46088A1	DECAL SET (ENGINE) - MERC 200-4	1	-
28-20094	KEY, FLYWHEEL	29	14	38-39666	SERIAL PLATE	37	24
28-20094	KEY, FLYWHEEL DRIVE . . .	7	4	39-27841	RING, PISTON	31	9
28-28784	KEY, IMPELLER DRIVE	45	38	39-28616A12	RING, PISTON (.015 OVERSIZE)	31	9
29-20046	BEARING, NEEDLE - CRANKPIN	31	3	40-20057	LOCK RING, PISTON PIN . .	31	8
29-20046	BEARING, NEEDLE - CRANKPIN	31	3	43-33441	GEAR, PINION	43	7
29-20063	BEARING, NEEDLE - PISTON PIN	31	6	43-33444A1	REVERSE GEAR ASSEMBLY	47	64
29-20063	BEARING, NEEDLE - PISTON PIN	31	6	43-33444A2	REVERSE GEAR ASSEMBLY, COMPLETE .	47	63
30-20464	BEARING, BALL - CRANKCASE (LOWER) . .	27	48	43-33447A1	FORWARD GEAR ASSEMBLY	47	58
30-20464	BEARING, BALL - CRANKCASE TOP (UPPER)	25	4	43-33447A2	FORWARD GEAR ASSEMBLY, COMPLETE .	47	56
30-20464	BEARING, BALL - CRANKCASE(LOWER) . . .	29	2	43-33994	GEAR, SECTOR, SHIFT SHAFT	19	19
30-20802	BEARING, BALL - DRIVE SHAFT	43	25	43-39477	GEAR, SECTOR - SHIFT CONTROL SHAFT	19	23
30-25398	BEARING, BALL - FORWARD GEAR	47	57	43-39478	GEAR, PINION - THROTTLE CONTROL	21	1
30-25398	BEARING, BALL - REVERSE GEAR	47	65	43-45440	SHAFT AND GEAR, THROTTLE	21	4
31-20594	BEARING, ROLLER - CRANKCASE TOP (UPPER)	25	5	43-46383	SHAFT AND GEAR, THROTTLE	21	4
31-28157	BEARING, ROLLER - BEARING CARRIER	47	70	44-34238A2	PROPELLER SHAFT ASSEMBLY	47	63
31-28157	BEARING, ROLLER - DRIVE SHAFT	43	5	45-39374	DRIVE SHAFT (SHORT SHAFT)	43	6
31-28157	BEARING, ROLLER - FORWARD GEAR	47	59	45-39375	DRIVE SHAFT (LONG SHAFT)	43	6
32-28599	FUEL LINE, FUEL PUMP TO CARBURETOR (5 1/4") . . .	17	11	46-39294A2	WATER PUMP BODY ASSEMBLY	45	39
32-33475	FUEL LINE, FUEL PUMP TO ADAPTOR (22 1/2")	17	16	46-39295A1	WATER PUMP BASE ASSEMBLY	43	30
32-38442	HOSE, TELL TALE - COWL TO EXHAUST COVER (16 1/2")	35	18	46-45344A1	HEAVY DUTY WATER PUMP ASSEMBLY	1	-
32-39586	TUBE, WATER OUTLET (SHORT SHAFT)	39	7	47-39487	IMPELLER, WATER PUMP .	45	37
32-39587	TUBE, WATER OUTLET (LONG SHAFT)	39	7	48-33480A1	PROPELLER ASSEMBLY(2 BLADE - ALUMINUM - 11"PITCH)	47	76
32-45054	TUBE, NYLON - IDLE RELIEF PLATE	39	14	48-33482A1	PROPELLER ASSEMBLY (3 BLADE - ALUMINUM - 9" PITCH)	47	76
33-20127	SPARK PLUG,(CHAMPION - J6J)	9	32	48-34402A1	PROPELLER ASSEMBLY (2 BLADE - BRONZE - 11" PITCH)	47	76
33-39635	SPARK PLUG, (CHAMPION - L4J)	9	32	48-37316A1	PROPELLER ASSEMBLY (3 BLADE - ALUMINUM - 7" PITCH)	49	76
				50-22791A1	STARTER CABLE ASSEMBLY	5	63
				50-28895	STARTER SHEAVE ASSEMBLY	5	45

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104-33000A1	RATCHET ASSEMBLY, FLYWHEEL	7	7	600-2748A2	CONNECTING ROD ASSEMBLY	31	1
50-45952	STARTER SHEAVE ASSEMBLY	5	45	600-7A4	CONNECTING ROD ASSEMBLY(SEE NOTE BELOW)	31	1
52-33443	RATCHET, SLIDING CLUTCH	47	60	724-2537A4	PISTON AND PISTON PIN ASSEMBLY	31	7
53-21058	"E" RING, COWL LATCH HINGE PIN	3	14	724-2553A3	PISTON AND PISTON PIN ASSEMBLY (.015 OVERSIZE)	31	9
53-23720	RING, RETAINING - UPPER MOUNT	39	22	830-2669A3	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	25	12
53-23721	RING, RETAINING - LOWER MOUNT	39	26	830-2753A3	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	25	12
53-30899	RING, RETAINING - SHIFT SHAFT	43	19	1020-2685	COVER, CYLINDER BLOCK	25	37
53-33430	RING, RETAINING - CROSS PIN	47	62	1020-2757	COVER, CYLINDER BLOCK	27	37
53-33463	RING, RETAINING - BALL BEARING	43	26	1123-2705A2	CRANKCASE TOP ASSEMBLY	25	1
54-22875	CLIP, STATOR LEADS FASTENING	7	34	1123-3017A2	CRANKCASE TOP ASSEMBLY	25	1
54-24836	CLIP, NYLON - COIL LEAD WIRE	9	17	1343-2719	CARBURETOR ASSEMBLY, COMPLETE (KA-22A)	11	1
54-26550	CLIP, STOP SWITCH LEADS FASTENING	35	29	1343-3013	CARBURETOR ASSEMBLY, COMPLETE (KA-22B)	11	1
54-34598	CLIP, HOLD DOWN RING - CRANKCASE TOP	25	9	1399-101	LEVER, FLOAT (UPPER)	11	5
54-39844	CLAMP, LEAD WIRE	9	12	1399-102	LEVER, FLOAT (LOWER)	11	4
90-45104	MERC 200-3 AND MERC 200-4 PARTS LIST	1	-	1399-110A1	FLOAT ASSEMBLY	11	2
92-25234--1	GLUE (BLANKET ADHESIVE)	1	-	1399-1133	COVER, FLOAT BOWL	11	9
94-29616	SHIPPING CARTON (FUEL TANK)	1	-	1399-1135	COVER, STRAINER	11	15
94-39532	SHIPPING CARTON (MOTOR)	1	-	1399-1457	JET, MAIN FUEL (.057)	11	30
221-2297A1	FLYWHEEL ASSEMBLY, COMPLETE	7	5	1399-1459	JET, MAIN FUEL (.059)- STANDARD	11	30
398-2203	CONDENSER ASSEMBLY	9	8	1399-1461	JET, MAIN FUEL (.059)- STANDARD	11	30
398-2204	LEAD WIRE - TOP	9	29	1399-1463	JET, MAIN FUEL (.061)	11	30
398-2205	LEAD WIRE	9	28	1399-1465	JET, MAIN FUEL (.063)- STANDARD	11	30
398-2206	GROUND LEAD, STATOR TO TERMINAL BLOCK	9	26	1399-1473	JET, MAIN FUEL (.065)	11	30
398-2207	FELT, CAM - BREAKER	9	5	1399-1477	INLET NEEDLE, SEAT AND GASKET	11	6
398-2208	COVER, DUST - STATOR PLATE	9	33	1399-1480	GASKET AND PACKING SET	13	35
398-2221	STATOR PLATE AND CORE	9	1	1399-1480	SHUTTER, THROTTLE	11	24
398-2320	BREAKER ASSEMBLY	9	21	1399-1653	JET, MAIN FUEL (.053)	11	30
398-2321	CLIP, COIL RETAINING	9	3	1399-1655	JET, MAIN FUEL (.055)	11	30
398-2413	CLIP, COIL RETAINING	9	4	1399-1713	SCREW, IDLE ADJUSTMENT	13	34
398-2568A1	COIL ASSEMBLY	9	2	1399-1754	SCREEN, FILTER	11	13
398-2575A1	STATOR PLATE ASSEMBLY, COMPLETE (SEE NOTE BELOW)	7	11	1399-2009	TUBE, IDLE	11	21
398-2575A1	STATOR PLATE ASSEMBLY, COMPLETE(SEE NOTE BELOW)	9	-	1399-2012	SHAFT, THROTTLE	11	20
398-732	CLIP, GROUND WIRE LEAD	9	6	1399-2226	MAIN NOZZLE	11	28
415-2295	CRANKSHAFT	29	1	1399-2733	REPAIR PARTS KIT	13	35
527-1947A2	CENTER MAIN BEARING ASSEMBLY	29	5	1399-3031	TUBE, IDLE	11	21
534-2497A2	CENTER MAIN BEARING ASSEMBLY	29	5	1399-3032	SHUTTER, THROTTLE	11	24
				1399-3033	REPAIR PARTS KIT	13	35
				1399-97	LEVER, THROTTLE STOP	11	19
				1399-99	GASKET, FLOAT BOWL COVER	11	8
				1427-1806A3	CLAMP BRACKET ASSEMBLY	37	1
				1461-2683A2	SWIVEL BRACKET ASSEMBLY	37	17

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1560-2671A1	DRIVE SHAFT HOUSING ASSEMBLY (LONG SHAFT)	39	1	2133-2706A3	WRAP AROUND COWL ASSEMBLY	3	8
1560-2671A2	DRIVE SHAFT HOUSING ASSEMBLY (LONG SHAFT)	39	1				
1561-2672A2	DRIVE SHAFT HOUSING ASSEMBLY (SHORT SHAFT)	39	1				
1561-2672A4	DRIVE SHAFT HOUSING ASSEMBLY (SHORT SHAFT)	39	1				
1562-2673	SADDLE	39	20				
1627-2670A1	GEAR HOUSING ASSEMBLY	43	1				
1627-2670A1	GEAR HOUSING ASSEMBLY SEE PAGE 26 FOR PARTS BREAKDOWN	47	1				
1627-2670A3	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) SEE NOTE BELOW	43	-				
1627-2670A3	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) SEE NOTE BELOW	47	-				
1627-2670A4	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE BELOW	43	-				
1627-2670A4	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE BELOW	47	-				
1627-2964A1	GEAR HOUSING ASSEMBLY	43	1				
1627-2964A1	GEAR HOUSING ASSEMBLY SEE PAGE 26 FOR PARTS BREAKDOWN	47	1				
1627-2964A3	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE BELOW	43	-				
1627-2964A3	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE BELOW	47	-				
1627-2964A4	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)SEE NOT BELOW	47	-				
1627-2964A4	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)SEE NOTE BELOW	43	-				
2127-2666A2	FRONT COVER ASSEMBLY, COMPLETE	3	21				
2127-2666A3	FRONT COVER ASSEMBLY, COMPLETE	3	21				
2129-2675	COWL, BOTTOM	35	9				
2130-2677A2	TOP COWL ASSEMBLY	3	1				
2131-2678	HOUSING, STARTER	3	29				
2131-3020	HOUSING, STARTER	3	29				