



PARTS CATALOG

MERC 350

SERIAL NUMBER

350 1960827 THRU 2874703

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NOTE: Indented description indicate that these parts are included in preceeding assembly.

AR = As Required

NSS = Not Sold Separate

OPT = Optional

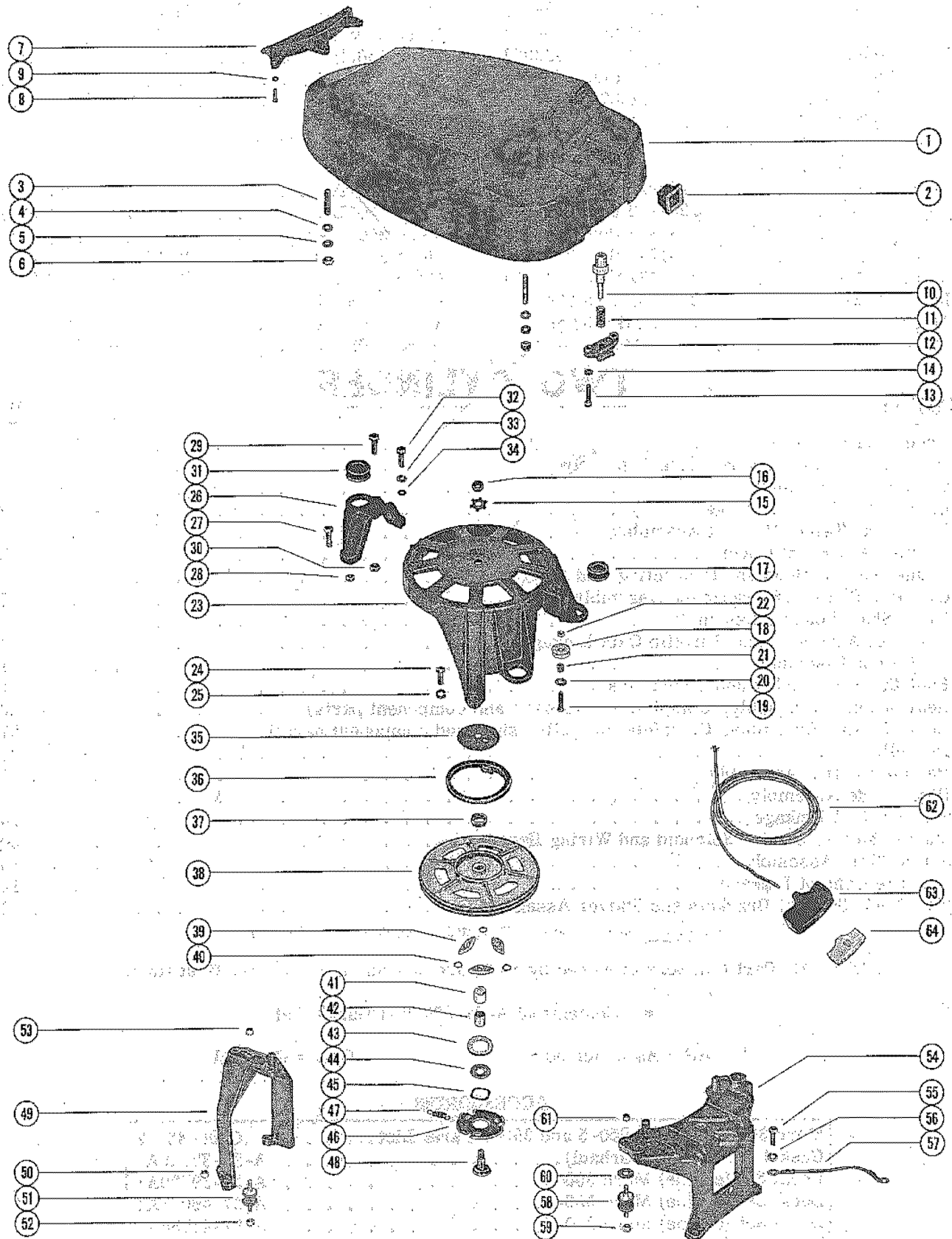
NS = Not Shown

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MISCELLANEOUS PARTS/ACCESSORIES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	90-45172		0	MERC 350-3, 350-4, 350-5 AND 350-6 PARTS LIST
-	27-37949A1		0	GASKET SET (MOTOR OVERHAUL)
-	37-39730A1		0	DECAL SET (ENGINE) MERC 350-3
-	37-46061A1		0	DECAL SET (ENGINE) MERC 350-4
-	37-47758A1		0	DECAL SET (ENGINE) MERC 350-5
-	37-52686A1		0	DECAL SET (ENGINE) MERC 350-6
-	94-39731		0	SHIPPING CARTON (MOTOR)

TOP COWL, SUPPORT BRACKETS AND STARTER ASSEMBLY

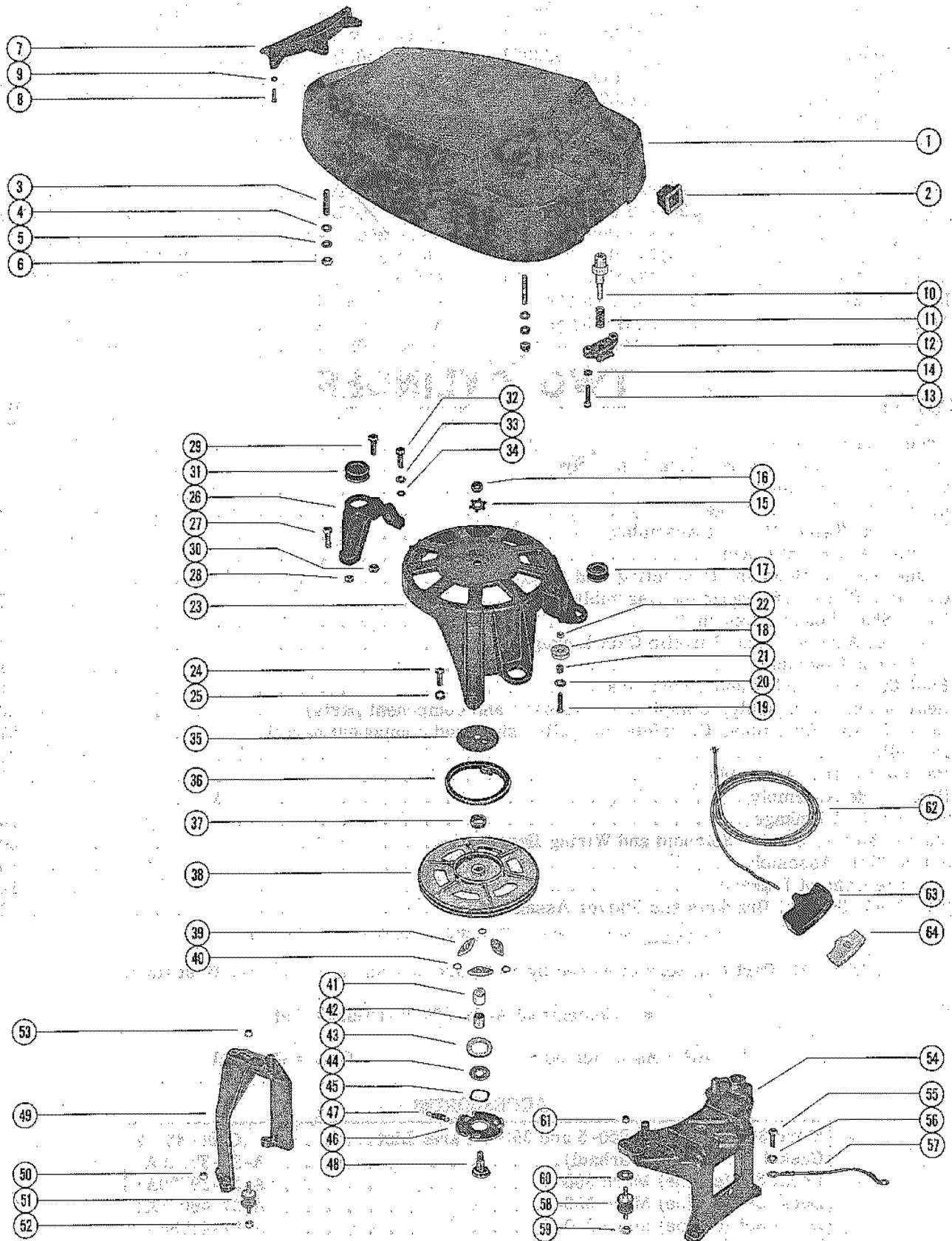


TOP COWL, SUPPORT BRACKETS AND STARTER ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	2126-2661A2		1,1,1,1	TOP COWL ASSEMBLY
2	38454		1,1,1,1	INSERT, ROPE GUIDE-TOP COWL
3	16-21553		3,3,3,3	STUD, TOP COWL TO SUPPORT BRACKET-FRONT (1 1/2")
4	12-26825		3,,,	WASHER, TOP COWL STUD (3/4 O.D.)
5	12-20084		3,3,,	WASHER, TOP COWL STUD (9/16 O.D.)-USE WITH EARLY MODELS ONLY
6	11-21528		3,3,3,3	NUT, TOP COWL STUD
7	39609		1,1,1,1	SHIELD, REAR-TOP COWL
8	10-20646		3,3,3,3	SCREW, REAR SHIELD TO TOP COWL (5/8")
9	12-26014		4,4,4,4	WASHER, REAR SHIELD SCREW
10	39619		1,1,1,1	BUTTON, FRONT COVER RELEASE-TOP COWL
11	24-37911		1,1,1,1	SPRING, COMPRESSION-FRONT COVER RELEASE BUTTON
12	39493		1,1,1,1	CATCH, FRONT COVER-TOP COWL
13	10-23015		2,2,2,2	SCREW, FRONT COVER CATCH TO TOP COWL (1")
14	13-26996		2,2,2,2	LOCKWASHER, FRONT COVER CATCH SCREW
15	14-20165		1,1,1,1	TAB WASHER, SHEAVE SHAFT NUT
16	11-20166		1,1,1,1	NUT, SHEAVE SHAFT (LEFT HAND THREAD)
17	25-39597		2,2,2,2	GROMMET, STARTER HOUSING
18	30976		1,1,1,1	PULLEY, STARTER CABLE
19	10-45210		1,1,1,1	SCREW, PULLEY TO STARTER HOUSING (1 1/4")
20	12-22887		2,2,2,2	WASHER, PULLEY SCREW
21	23-30977		1,1,1,1	SPACER, PULLEY SCREW
22	11-24656		1,1,1,1	NUT, PULLEY SCREW
23	2132-2679		1,1,1,1	HOUSING, STARTER
24	10-24234		2,2,2,2	SCREW, STARTER HOUSING TO CRANKCASE (1")
25	13-26993		2,2,2,2	LOCKWASHER, STARTER HOUSING SCREW
26	39172		1,1,1,1	BRACKETM LIMIT STOP-REAR
27	10-20639		1,1,1,1	SCREW, LIMIT STOP BRACKET TO CYLINDER BLOCK (1 1/8")
28	11-46793		1,1,1,1	NUT, LIMIT STOP TO BRACKET SCREW
29	10-26065		1,1,1,1	SCREW, STARTER HOUSING TO LIMIT STOP BRACKETING-REAR (1")
30	11-20102		1,1,1,1	NUT, STARTER HOUSING SCREW
31	25-39597		1,1,1,1	GROMMET, LIMIT STOP BRACKET
32	10-24234		1,1,1,1	SCREW, LIMIT STOP BRACKET TO CYLINDER BLOCK (1")
33	13-26993		1,1,1,1	LOCKWASHER, LIMIT STOP BRACKET SCREW
34	12-34437		1,1,1,1	WASHER, LIMIT STOP BRACKET SCREW
35	39835		1,1,1,1	RETAINER, STARTER REWIND
36	24-39502A1		1,1,1,1	SPRING, STARTER REWIND
37	23-28912		1,1,1,1	BUSHING, SPRING GUIDE
38	50-39841		1,1,1,1	STARTER SHEAVE ASSEMBLY
39	30596		3,3,3,3	PAWL, STARTER
40	13-36206		3,3,3,3	WASHER, WAVE-STARTER PAWL
41	23-28919		1,1,1,1	BUSHING, NYLON-SHEAVE SHAFT SPACER
42	23-28911		1,,,	SPACER, SHEAVE SHAFT SERIAL 00000000-01980276

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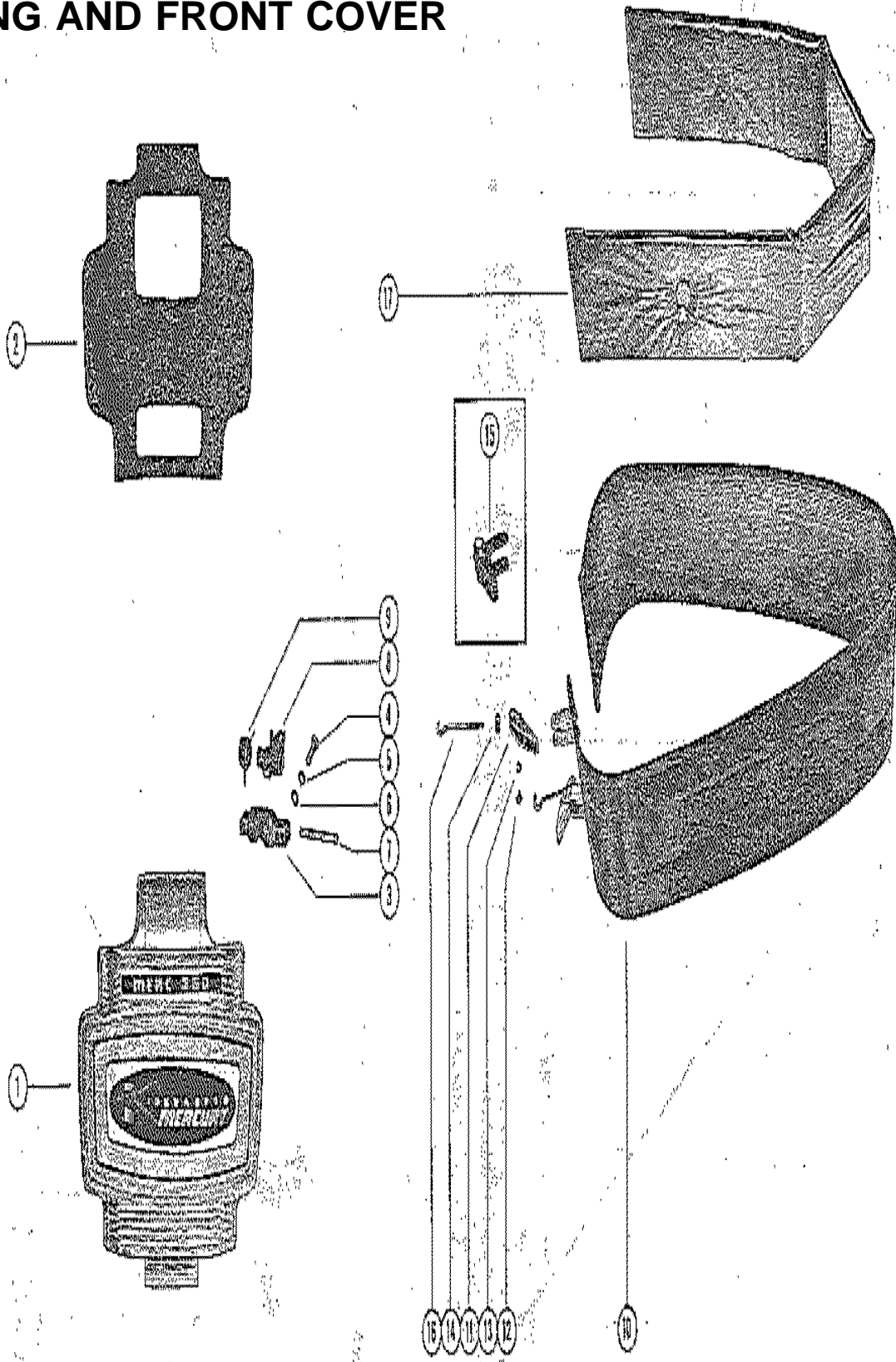
TOP COWL, SUPPORT BRACKETS AND STARTER ASSEMBLY



TOP COWL, SUPPORT BRACKETS AND STARTER ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
42	23-35560		1,1,1,1	SPACER, SHEAVE SHAFT SERIAL 01980277-09999999
43	39840		1,1,1,1	RETAINER, WAVE WASHER
44	12-26180		1,,,	WASHER, WAVE WASHER RETAINER SERIAL 00000000-01980276
	12-35559		1,1,1,1	WASHER, WAVE WASHER RETAINER SERIAL 01980277-09999999
45	13-20160		1,1,1,1	WASHER, WAVE-RETAINER TENSION
46	39839		1,1,1,1	PLATE, RETAINER-STARTER PAWL
	47436		,,,1	PLATE, RETAINER-STARTER PAWL
47	24-26068		1,1,1,1	SPRING, RETAINER PLATE TO STARTER SHEAVE SERIAL 01980277-09999999
48	28913		1,1,1,1	SHAFT, SHEAVE SERIAL 00000000-01980276
	45477		1,,,	SHAFT, SHEAVE SERIAL 01980277-09999999
49	39173		1,1,1,1	BRACKET, SUPPORT-TOP COWL (REAR)
50	11-20102		4,4,4,4	NUT, REAR SUPPORT BRACKET TO BOTTOM COWL STUDS
51	39501		1,1,1,1	MOUNT, RUBBER-REAR SUPPORT BRACKET
52	11-20361		1,1,1,1	NUT, RUBBER MOUNT TO CYLINDER BLOCK COVER (LOWER)
53	11-20586		1,1,1,1	NUT, RUBBER MOUNT TO REAR SUPPORT BRACKET (UPPER)
54	39174		1,1,1,1	BRACKET, SUPPORT-TOP COWL (FRONT)
55	10-24234		2,2,2,2	SCREW, FRONT SUPPORT BRACKET TO BOTTOM COWL (1")
56	13-26993		2,2,2,2	LOCKWASHER, FRONT SUPPORT BRACKET SCREW
57	37747		1,1,1,1	GROUND STRAP, FRONT SUPPORT BRACKET TO CRANKCASE
58	39501		2,2,2,2	MOUNT, RUBBER-FRONT SUPPORT BRACKET
59	11-20361		2,2,2,2	NUT, RUBBER MOUNT TO CRANKCASE (LOWER)
60	12-29395		2,2,2,2	WASHER, FRONT SUPPORT BRACKET RUBBER MOUNT
61	11-20586		2,2,2,2	NUT, RUBBER MOUNT TO FRONT SUPPORT BRACKET (UPPER)
62	50-28985A1		1,1,1,1	STARTER CABLE ASSEMBLY
63	30782		1,1,1,1	HANDLE, STARTER CABLE
64	28748		1,1,1,1	RETAINER, STARTER CABLE AND HANDLE

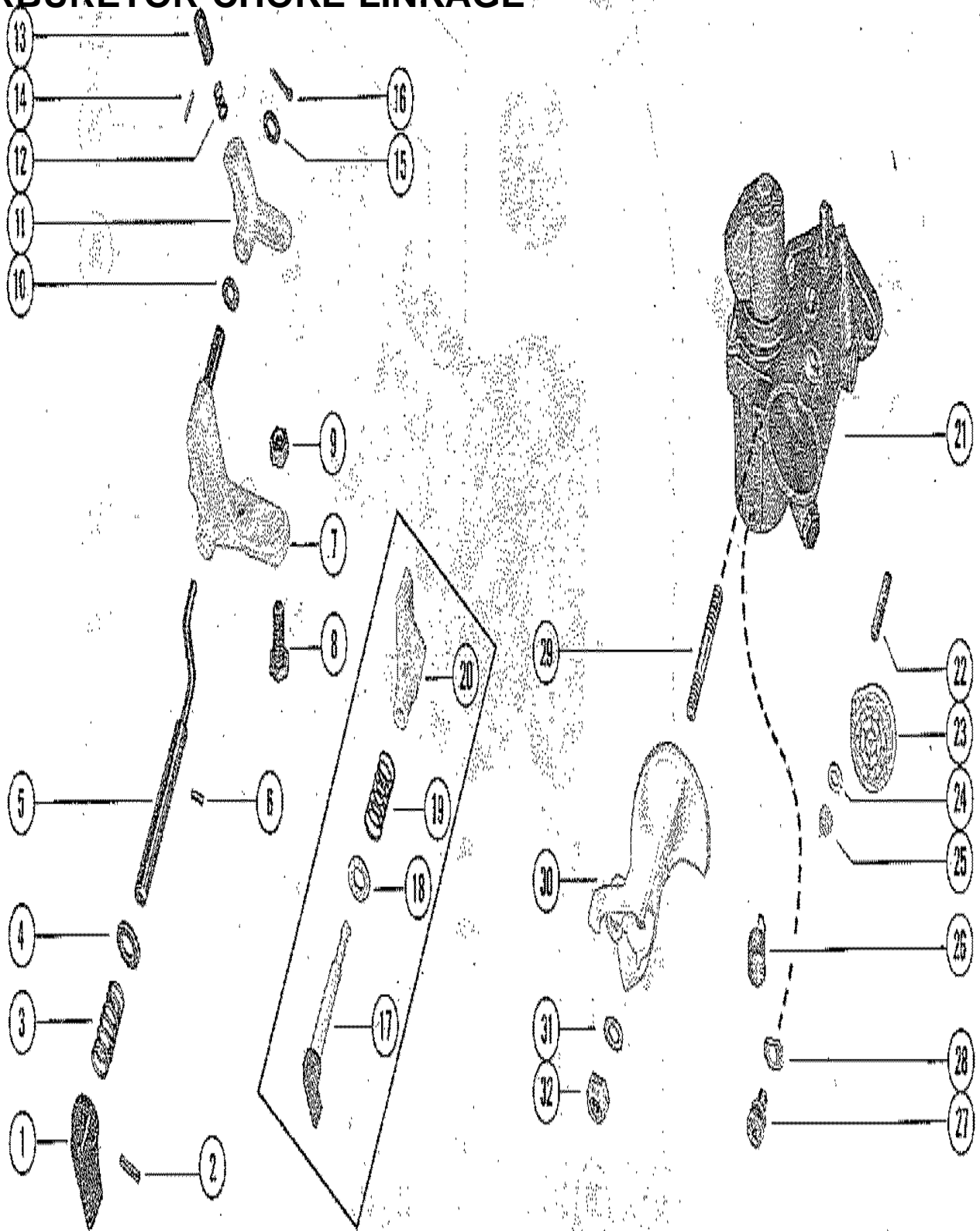
COWLING AND FRONT COVER



COWLING AND FRONT COVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	2135-2682A2		1,,,	COWL FRONT COVER ASSEMBLY
	2135-2682A3		,1,,	COWL FRONT COVER ASSEMBLY
	2135-2682A4		,,1,	COWL FRONT COVER ASSEMBLY
	2135-2682A7		,,,1	COWL FRONT COVER ASSEMBLY
2	39981		1,1,1,1	BLANKET, SOUND ABSORBING-COWL FRONT COVER
3	39505		1,1,1,1	BASE, COWL FRONT COVER LATCH
4	10-22523		2,2,2,2	SCREW, LATCH BASE TO COWL FRONT COVER (3/4")
5	13-26996		2,2,2,2	LOCKWASHER, LATCH BASE SCREW
6	12-26014		2,2,2,	WASHER, LATCH BASE SCREW
	12-26014		,,,AR	WASHER, LATCH BASE SCREW
7	17-39599		1,1,1,1	PIN, PIVOT-COWL FRONT COVER LATCH HOOK
8	39482		1,1,1,1	HOOK, COWL FRONT COVER LATCH
9	24-39598		1,1,1,1	SPRING, TORSION-COWL FRONT COVER LATCH HOOK
10	2134-2711A2		1,,,	WRAP AROUND COWL ASSEMBLY
	2134-2711A3		,1,,	WRAP AROUND COWL ASSEMBLY
	2134-2711A5		,,1,1	WRAP AROUND COWL ASSEMBLY
11	38961		2,2,,	HANDLE, COWL LATCH SERIAL 00000000-02256248
12	17-21057		4,4,,	PIN, HINGE-COWL LATCH HANDLE SERIAL 00000000-02256248
13	53-21058		4,4,,	"E" RING, COWL LATCH HINGE PIN SERIAL 00000000-02256248
14	38964		2,2,,	SWIVEL, COWL LATCH SERIAL 00000000-02256248
15	46785A1		,2,2,2	COWL LATCH ASSEMBLY SERIAL 02256249-09999999
16	30413		2,2,2,2	HOOK, COWL LATCH FASTENING
17	39789		1,1,1,1	BLANKET, SOUND ABSORBING-WRAP AROUND COWL
-	92-25234--1		1,1,,	GLUE, ADHESIVE-BLANKET FASTENING

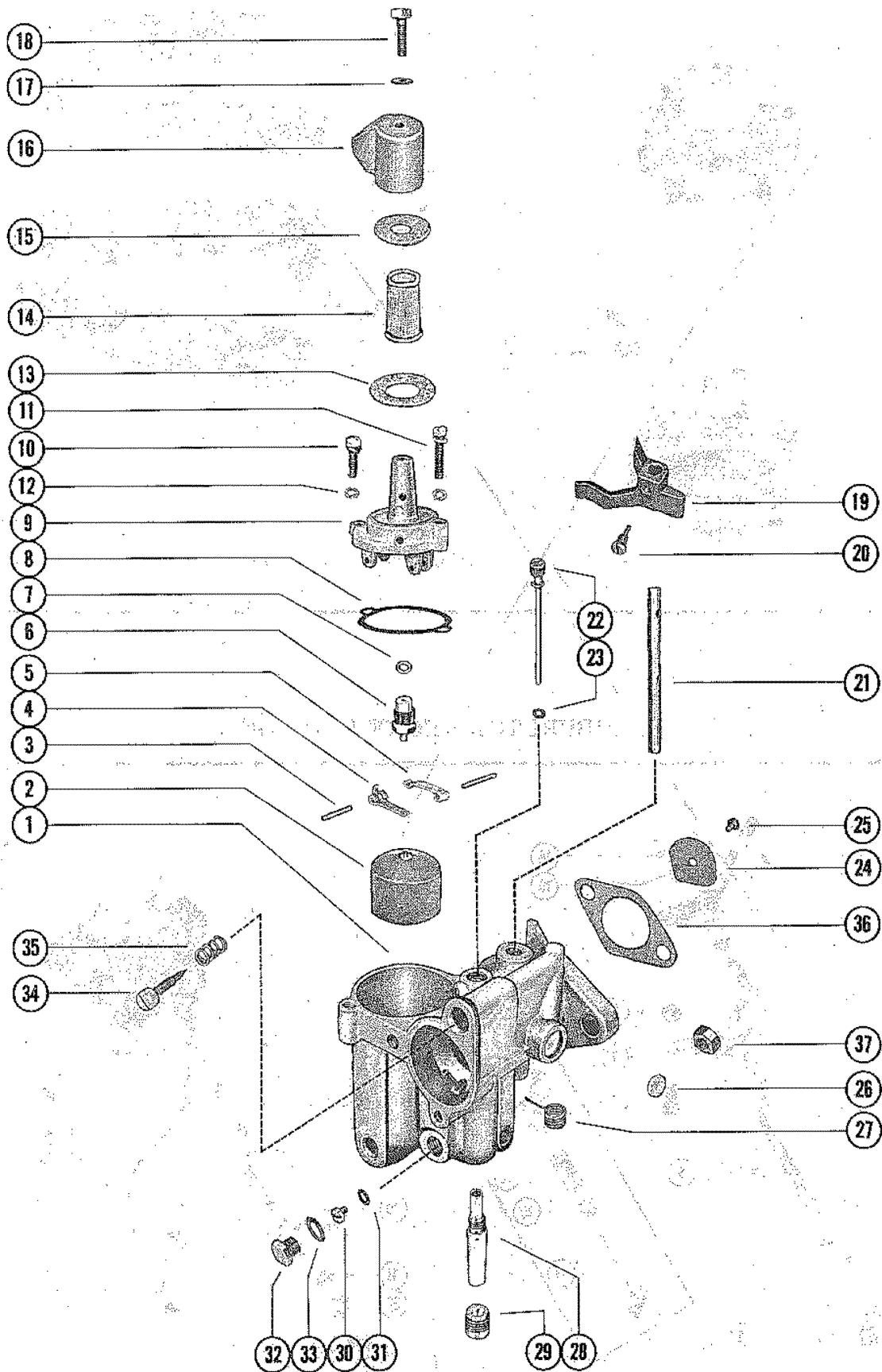
CARBURETOR CHOKE LINKAGE



CARBURETOR CHOKE LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	30822		1,1,,	KNOB, CHOKE
2	17-22896		1,1,,	PIN, CHOKE KNOB TO CHOKE SHAFT
3	24-37911		1,1,,	SPRING, COMPRESSION-CHOKE SHAFT
4	12-34437		1,1,,	WASHER, CHOKE SHAFT
5	39613		1,1,,	SHAFT, CHOKE
6	17-26798		1,1,,	PIN, ROLL-CHOKE SHAFT
7	39615		1,1,,	BRACKET, SUPPORT-CHOKE SHUTTER ARM (NYLON)
8	10-22956		2,2,,	SCREW, SUPPORT BRACKET TO BOTTOM COWL (7/8")
9	11-46887		2,2,,	NUT, SUPPORT BRACKET SCREW
10	13-29402		1,1,,	WASHER, WAVE-SUPPORT BRACKET
11	39614A1		1,1,,	ARM ASSEMBLY, CHOKE SHUTTER (NYLON)
12	24-35227		1,1,,	SPRING, COMPRESSION-CHOKE SHUTTER ARM
13	17-45242		1,1,,	PIN, CHOKE SHUTTER ARM
14	17-23928		1,1,,	PIN, ROLL-PIN TO CHOKE SHUTTER ARM
15	12-20028		1,1,,	WASHER, CHOKE SHUTTER ARM
16	18-20180		1,1,,	COTTER PIN, CHOKE SHUTTER ARM TO SUPPORT BRACKET
17	47969		,,1,1	KNOB AND SHAFT, CHOKE
18	12-30314		,,1,1	WASHER, CHOKE SHAFT
19	24-47968		,,1,1	SPRING, COMPRESSION-CHOKE SHAFT
20	47970		,,1,1	LEVER, CHOKE
21	1344-2722		1,,,	CARBURETOR ASSEMBLY SERIAL 00000000-02029101
	1344-2773		1,,,	CARBURETOR ASSEMBLY SERIAL 02029102-09999999
	1344-3021		,1,1,	CARBURETOR ASSEMBLY
	1344-3664		,,,1	CARBURETOR ASSEMBLY
22	16-52898		,,,1	STUD, CARBURETOR SCREEN SERIAL AL0#2489-0Z999999
23	35-53051		,,,1	SCREEN, CARBURETOR SERIAL AL0#2489-0Z999999
24	12-30164		,,,1	WASHER, CARBURETOR SCREEN STUD SERIAL AL0#2489-0Z999999
25	11-20110		,,,1	NUT, CARBURETOR SCREEN STUD SERIAL AL0#2489-0Z999999
26	24-28965		1,1,,	SPRING, TENSION-CHOKE SHUTTER
	24-47898		,,1,1	SPRING, TENSION-CHOKE SHUTTER
27	10-28713		1,1,,	SCREW, RETAINER TO CARBURETOR (1/2")
28	27711		1,1,,	RETAINER, CHOKE SHUTTER SPRING
29	16-30172		1,1,,	STUD, CHOKE SHUTTER PIVOT (CARBURETOR)
30	45211		1,1,,	SHUTTER, CHOKE-CARBURETOR
29	16-29977		,,1,	STUD, CHOKE SHUTTER PIVOT (CARBURETOR)
30	47985		,,1,	SHUTTER, CHOKE-CARBURETOR (NOT AS SHOWN)
29	16-53050		,,,1	STUD, CHOKE SHUTTER PIVOT (CARBURETOR)
30	52995		,,,1	SHUTTER, CHOKE-CARBURETOR (NOT AS SHOWN)
31	12-30164		1,1,,	WASHER, CHOKE SHUTTER CARBURETOR STUD
	12-47960		,,1,1	WASHER, CHOKE SHUTTER CARBURETOR STUD
32	11-20110		1,1,1,1	NUT, CHOKE SHUTTER TO CARBURETOR STUD

CARBURETOR ASSEMBLY

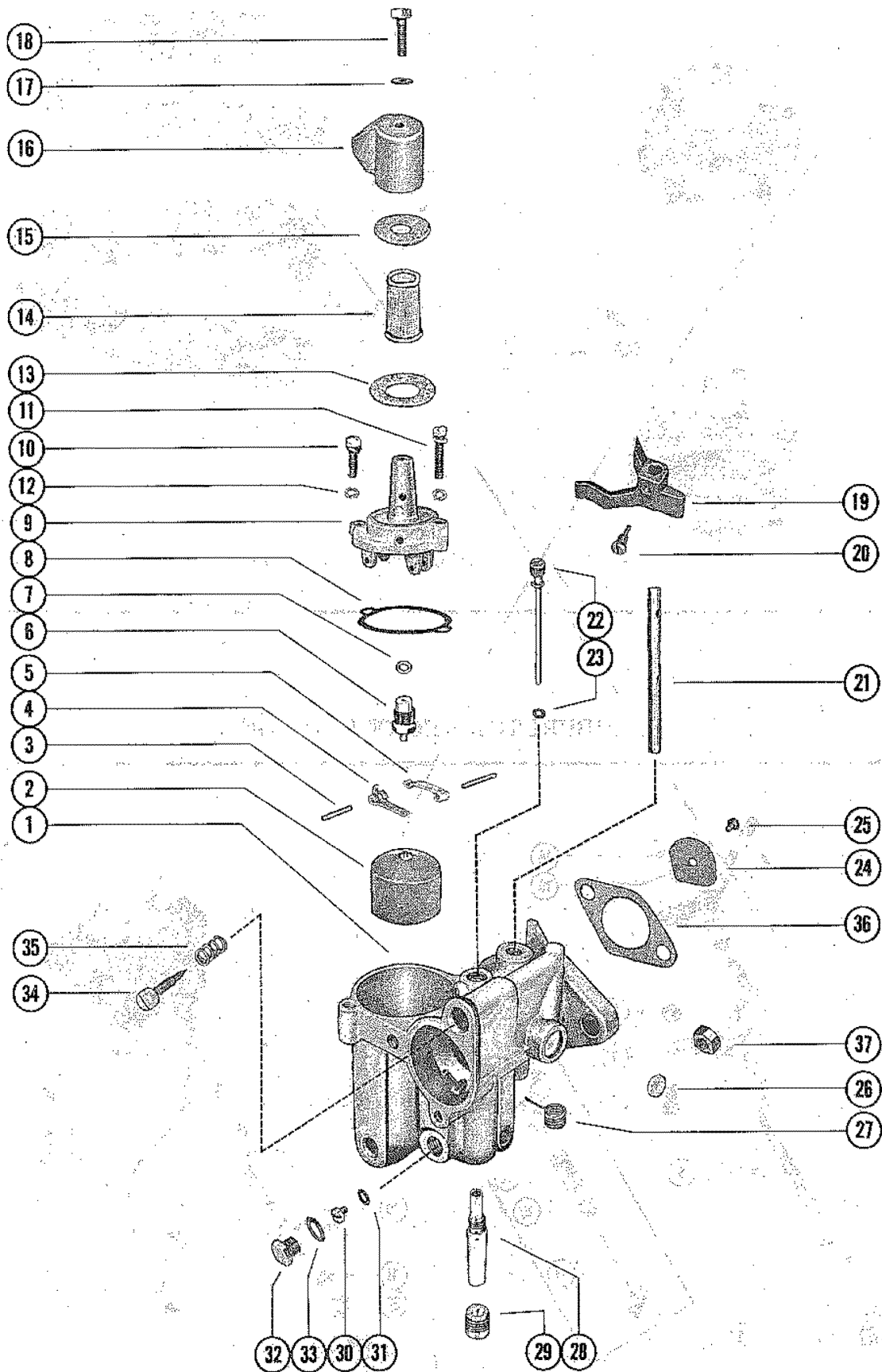


CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1344-2722		1,,,	CARBURETOR ASS'Y (KC-9A) SERIAL 00000000-02029101
	1344-2773		1,,,	CARBURETOR ASS'Y (KC-9B) SERIAL 02029102-09999999
	1344-3021		,1,1,	CARBURETOR ASS'Y (KC-9C)
	1344-3664		,,,1	CARBURETOR ASS'Y (KC-13A)
2	1399-110A1		1,1,1,1	FLOAT ASSEMBLY
3			2,2,2,2	PIN, FLOAT LEVER PINION
4			1,1,1,1	LEVER, FLOAT (LOWER)
5			1,1,1,1	LEVER, FLOAT (UPPER)
6	1399-1473		1,1,1,1	INLET NEEDLE, SEAT AND GASKET
7			1,1,1,1	GASKET, INLET SEAT
8			1,1,1,1	GASKET, FLOAT BOWL COVER
9	1399-1133		1,1,1,1	COVER, FLOAT BOWL
10	10-20854		1,1,1,1	SCREW, FLOAT BOWL COVER (SHORT)
11	10-25850		1,1,1,1	SCREW, FLOAT BOWL COVER (LONG)
10	10-52195		,,,1	SCREW, FLOAT BOWL COVER (SHORT)
11	10-52196		,,,1	SCREW, FLOAT BOWL COVER (LONG)
12	13-52197		,,,2	LOCKWASHER, FLOAT BOWL COVER SCREW
13			1,1,1,1	GASKET, STRAINER COVER (LARGE)
14	1399-1754		1,1,1,1	SCREEN, FILTER
15			1,1,1,1	GASKET, STRAINER COVER (SMALL)
16	1399-2371		1,1,1,1	COVER, STRAINER
17			1,1,1,1	GASKET, STRAINER COVER SCREW
18	10-25822		1,1,1,1	SCREW, STRAINER COVER
19	33148		1,,,	CLUSTER, THROTTLE STOP SERIAL 00000000-02029101
	45672		1,1,1,1	CLUSTER, THROTTLE STOP SERIAL 02029102-09999999
20	10-20847		1,1,1,1	SCREW, THROTTLE STOP CLUSTER
21	1399-2012		1,1,1,1	SHAFT, THROTTLE
22			1,1,1,1	TUBE, IDLE
23			1,1,1,1	GASKET, IDLE TUBE
24	1399-2180		1,,1	SHUTTER, THROTTLE (3 HOLE) SERIAL 00000000-02029101
	1399-2014		1,1,1,1	SHUTTER, THROTTLE (2 HOLE) SERIAL 02029102-09999999
25			2,2,2,2	SCREW AND LOCKWASHER, THROTTLE SHUTTER
26			1,1,1,1	WELCH PLUG, BODY CHANNEL
27			1,1,1,1	SPRING, THROTTLE SHAFT RETURN
28			1,1,1,1	MAIN NOZZLE
29	10-28846		1,1,1,1	SCREW, PLUG-MAIN NOZZLE
30	1399-2011		OPT.,,,	JET, MAIN FUEL (.071)
	2299-1962		1,,,	JET, MAIN FUEL (.069)-STANDARD
	1399-1467		OPT.,,,	JET, MAIN FUEL (.067)
	1399-1465		OPT.,OPT.,	JET, MAIN FUEL (.065)
	1399-1463		,1,1,	JET, MAIN FUEL (.063)-STANDARD
	1399-1463		,,OPT.	JET, MAIN FUEL (.063)-STANDARD

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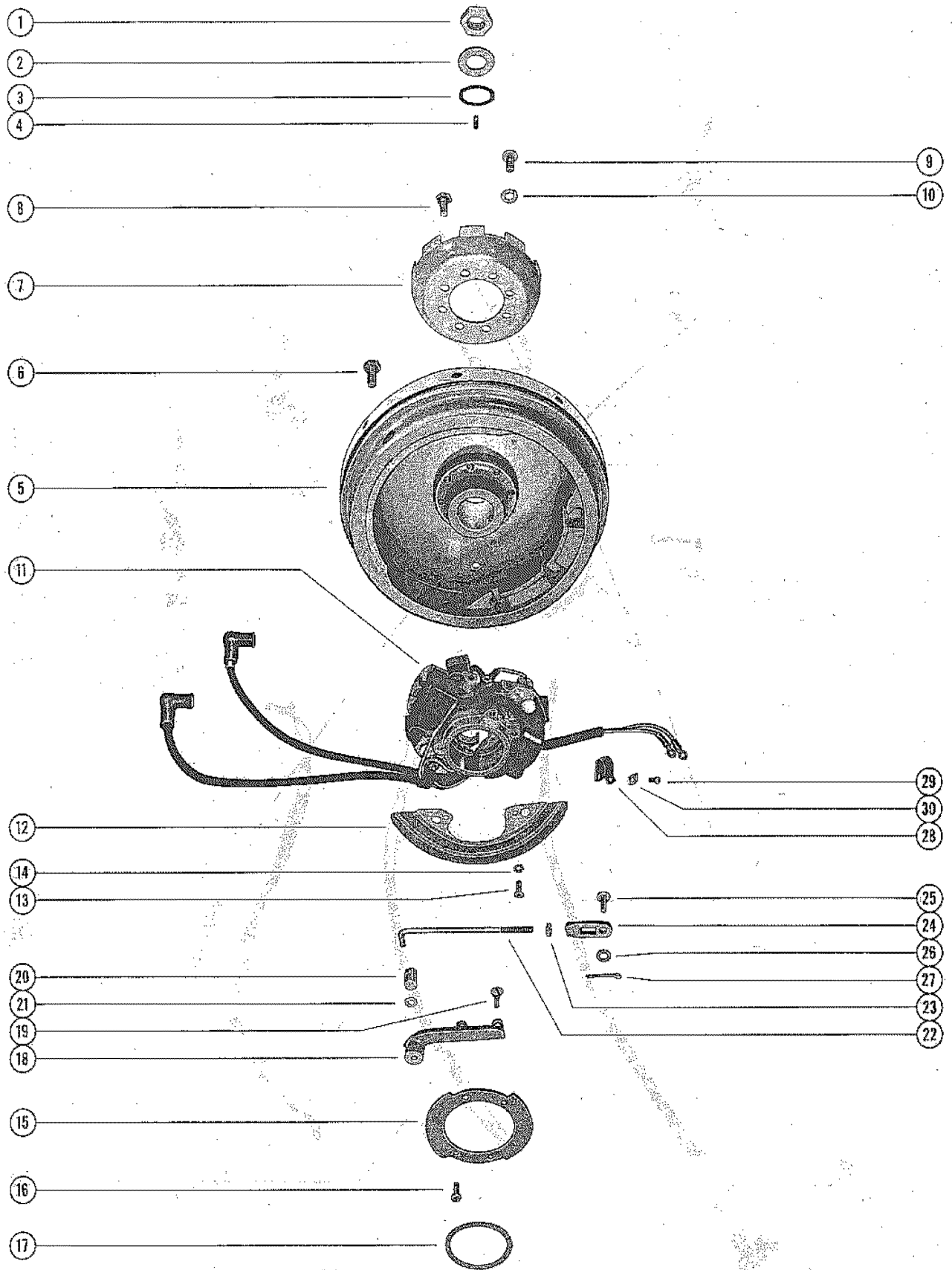
CARBURETOR ASSEMBLY



CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
30	1399-1461		,OPT,OPT,	JET, MAIN FUEL (.061)-STANDARD
	1399-1461		,,,1	JET, MAIN FUEL (.061)-STANDARD
	1399-1459		OPT,OPT.	JET, MAIN FUEL (.059)
	1399-1457		,,,OPT.	JET, MAIN FUEL (.057)
31			1,1,1,1	GASKET, MAIN FUEL JET
32	10-28405		1,1,1,1	SCREW, PLUG-MAIN FUEL JET CHANNEL
33			1,1,1,1	GASKET, JET CHANNEL PLUG SCREW
34	1399-1713		1,1,1,1	SCREW, IDLE ADJUSTMENT
35			1,1,1,1	SPRING, IDLE ADJUSTMENT SCREW
-	1399-2015		1,1,1,1	GASKET, AND PACKING SET
-	1399-2726		1,,,	REPAIR PARTS KIT SERIAL 00000000-02029101
-	1399-2967		1,,,	REPAIR PARTS KIT SERIAL 02029102-09999999
-	1399-3035		,1,1,	REPAIR PARTS KIT
-	1399-3039		,,,1	REPAIR PARTS KIT SERIAL 00000000-02489907
-	1399-3691		,,,1	REPAIR PARTS KIT SERIAL 02489908-09999999
36	27-31402		1,1,1,1	GASKET, CARBURETOR FLANGE
37	11-29250		2,2,2,2	NUT, CARBURETOR MOUNTING STUDS

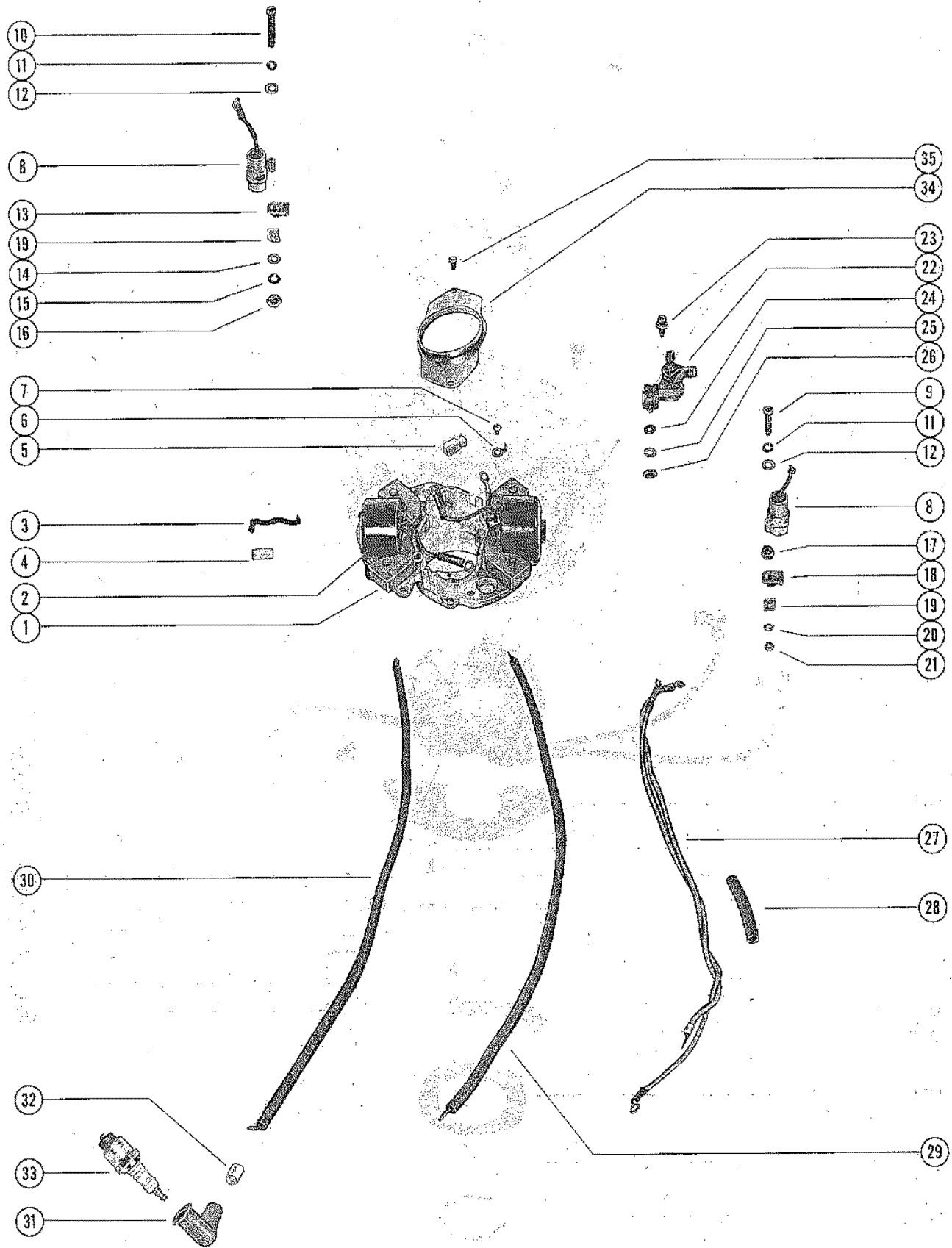
FLYWHEEL ASSEMBLY AND THROTTLE CAM LINKAGE



FLYWHEEL ASSEMBLY AND THROTTLE CAM LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	11-22339		1,1,1,1	NUT, FLYWHEEL
2	12-36281		1,1,1,1	WASHER, FLYWHEEL NUT
3	25-37340		1,1,1,1	"O" RING, FLYWHEEL HUB
4	28-30250		1,,,	KEY, FLYWHEEL DRIVE
	28-45554		,1,1,1	KEY, FLYWHEEL DRIVE
5	218-2241A2		1,1,1,1	FLYWHEEL ASSEMBLY
6	10-35562		8,8,8,8	SCREW, FLEXIBLE PLATE TO FLYWHEEL
7	50-39838A1		1,1,1,1	RATCHET ASSEMBLY, FLYWHEEL
8	10-32417		6,6,6,6	SCREW, RATCHET TO FLYWHEEL
9	10-34290		2,2,2,2	SCREW, RATCHET TO FLYWHEEL
10	13-26992		2,2,2,2	LOCKWASHER, RATCHET SCREW
11	398-2574A3		1,1,1,1	STATOR PLATE ASSEMBLY, COMPLETE (SEE NOTE BELOW)
12	36442A1		1,1,1,1	SHIELD ASSEMBLY, STATOR PLATE
13	10-45742		2,2,2,2	SCREW, SHIELD TO STATOR PLATE
14	13-26996		2,2,2,2	LOCKWASHER, SHIELD SCREW
15	33904		1,1,1,1	RING, HOLD DOWN-STATOR PLATE
16	10-35400		4,4,4,4	SCREW, HOLD DOWN RING TO STATOR PLATE
17	15-33910015		1,1,1,1	SHIM, STATOR PLATE TO UPPER END CAP (.015)
18	39280		1,1,1,1	BRACKET, THROTTLE CAM
19	10-34436		2,2,2,2	SCREW, THROTTLE CAM BRACKET TO STATOR PLATE (5/8")
20	34610		1,,,	SWIVEL, LINK ROD TO THROTTLE CAM BRACKET
	46097		,1,1,1	SWIVEL, LINK ROD TO THROTTLE CAM BRACKET
21	13-29720		1,,,	WASHER, WAVE-LINK ROD SWIVEL
22	39913		1,1,1,1	LINK ROD, THROTTLE CAM
23	11-20645		1,1,1,1	NUT, JAM-LINK ROD
24	39912		1,,,	LINK, ADJUSTING-LINK ROD TO THROTTLE ARM
	46098		,1,1,1	LINK, ADJUSTING-LINK ROD TO THROTTLE ARM
25	17-39911		1,1,1,1	PIN, ADJUSTING LINK TO THROTTLE ARM
26	13-34632		1,1,1,1	WASHER, WAVE-ADJUSTING LINK PIN
27	18-32857		1,1,1,1	COTTER PIN, ADJUSTING LINK PIN
28	54-26550		1,1,1,1	CLAMP, STATOR GROUND LEADS
29	10-30663		1,1,1,1	SCREW, STATOR GROUND LEADS CLAMP FASTENING
30	22789		1,1,1,1	"D" WASHER, STATOR GROUND LEADS CLAMP SCREW

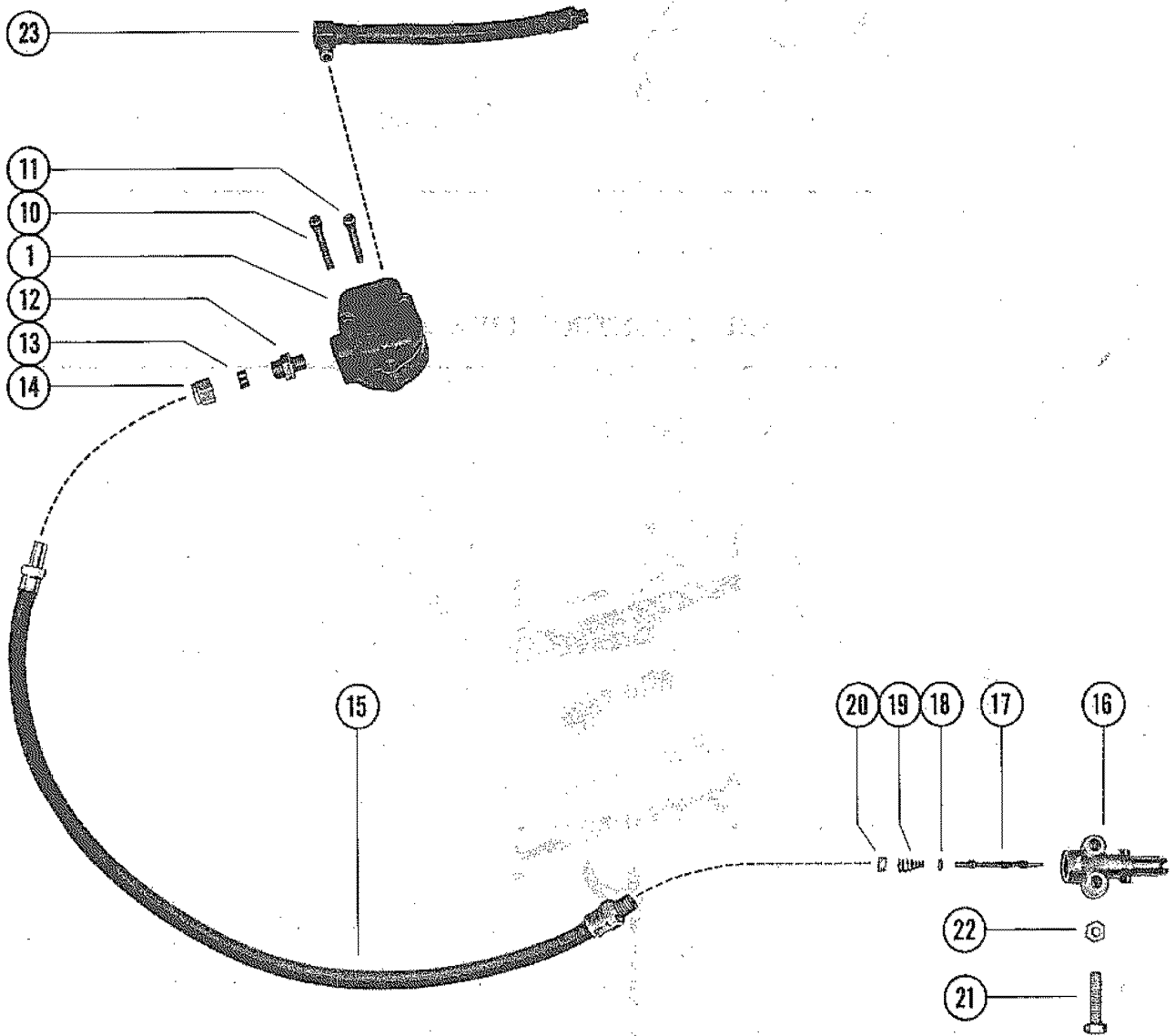
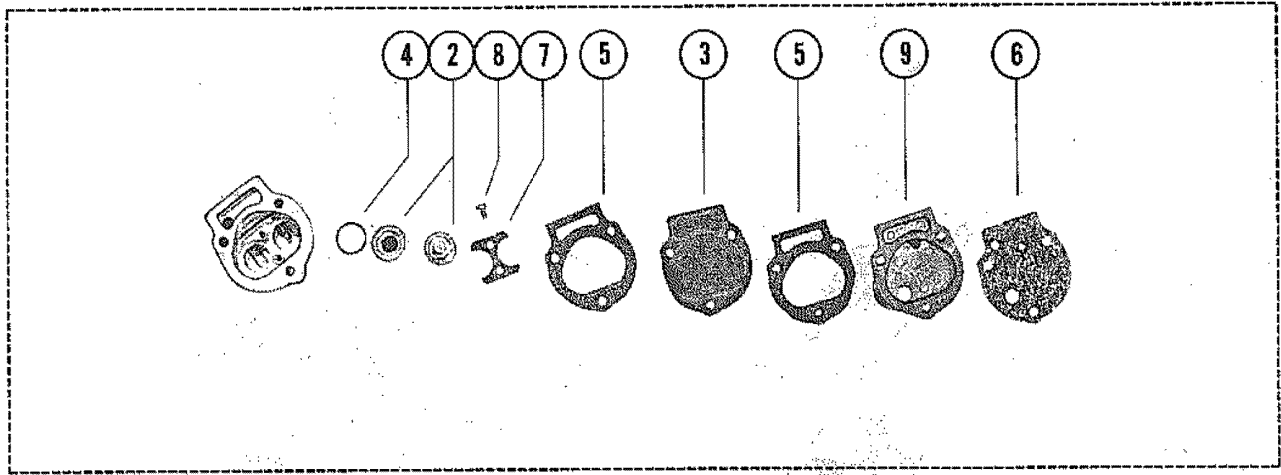
STATOR PLATE ASSEMBLY



STATOR PLATE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	398-2574A3		1,1,1,1	STATOR PLATE ASSEMBLY, COMP. (SEE NOTE BELOW)
1	398-2221		1,1,1,1	STATOR PLATE AND CORE
2	398-2568A1		2,2,2,2	COIL ASSEMBLY
3	398-2321		1,1,1,1	CLIP, COIL RETAINING
4	398-2413		1,1,1,1	CLIP, COIL RETAINING
5	398-2207		1,1,1,1	FELT, CAM-BREAKER
6	398-732		2,2,2,2	CLIP, GROUND WIRE LEAD
7	10-21130		2,2,2,2	SCREW, GROUND TERMINAL
8	398-2203		2,2,2,2	CONDENSER ASSEMBLY
9	10-38395		1,1,1,1	SCREW, CONDENSER FASTENING (1 1/4")
10	10-33990		1,1,1,1	SCREW, CONDENSER FASTENING (1 1/4")
11	13-21134		2,2,2,2	LOCKWASHER, CONDENSER FASTENING SCREW
12	12-21135		2,2,2,2	WASHER, CONDENSER FASTENING SCREW
13	54-39844		1,1,1,1	CLAMP, LEAD WIRE
14	12-21135		1,1,1,1	WASHER, LEAD WIRE CLAMP SCREW
15	13-21134		1,1,1,1	LOCKWASHER, LEAD WIRE CLAMP SCREW
16	11-21923		1,1,1,1	NUT, LEAD WIRE CLAMP SCREW
17	11-21825		1,1,1,1	NUT, COIL LEAD WIRE CLIP SCREW (SPACER)
18	54-24836		1,1,1,1	CLIP, NYLON-COIL LEAD WIRE
19	22789		2,2,2,2	"D" WASHER, COIL LEAD WIRE CLIP
20	13-26995		1,1,1,1	LOCKWASHER, COIL LEAD WIRE CLIP SCREW
21	11-26419		1,1,1,1	NUT, COIL LEAD WIRE CLIP SCREW
22	398-2202		2,2,2,2	BREAKER ASSEMBLY
23	10-33988		2,2,2,2	SCREW/LOCKWASHER, BREAKER FASTENING
24	12-21135		2,2,2,2	WASHER, TERMINAL SCREW
25	13-21134		2,2,2,2	LOCKWAHSER, TERMINAL SCREW
26	11-21923		2,2,2,2	NUT, TERMINAL SCREW
27	398-2206		1,1,1,1	GROUND LEAD, STATOR TO TERMINAL BLOCK
28	23-30419		1,1,1,1	SLEEVE, INSULATION-GROUND LEAD
29	398-2205		1,1,1,1	LEAD WIRE
30	398-2204		1,1,1,1	LEAD WIRE-TOP
31	47604A1		2,2,2,2	PROTECTOR, SPARK PLUG
32	20623		1,1,1,1	MARKER, "TOP"-LEAD WIRE
33	33-30578		2,,,	SPARK PLUG, (CHAMPION J4J)
	33-39635		,2,2,2	SPARK PLUG, (CHAMPION L4J)
34	398-2208		1,1,1,1	COVER, DUST-STATOR PLATE
35	10-36455		2,2,2,2	SCREW, DUST COVER TO STATOR PLATE

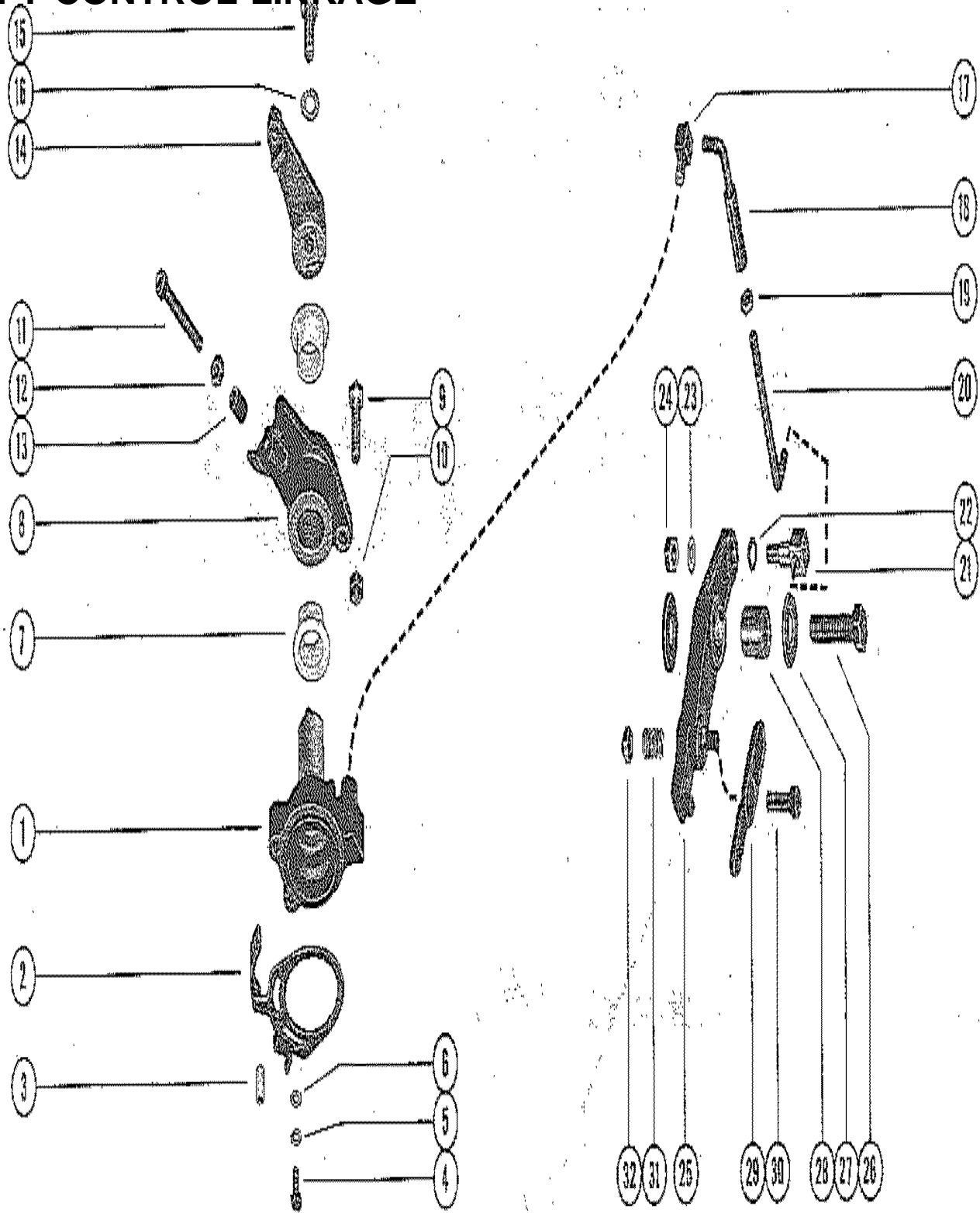
FUEL PUMP ASSEMBLY AND FUEL LINES



FUEL PUMP ASSEMBLY AND FUEL LINES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	30269A2		1,1,1,1	FUEL PUMP ASSEMBLY
2	21-30430A1		1,1,1,1	CHECK VALVE ASSEMBLY
3	23014A1		1,1,1,1	DIAPHRAGM KIT
4			2,2,2,2	GASKET, CHECK VALVE TO HOUSING
5			2,2,2,2	GASKET, FUEL PUMP
6			1,1,1,1	GASKET, FUEL PUMP COVER
7	23004		1,1,1,1	RETAINER, CHECK VALVE
8	10-20037		2,2,2,2	SCREW, RETAINER TO HOUSING
9	30275		1,1,1,1	COVER, FUEL PUMP
10	10-30274		2,2,2,2	SCREW, FUEL PUMP MOUNTING (1 3/4")
11	10-38036		1,1,1,1	SCREW, FUEL PUMP MOUNTING (1 1/2")
12	22-22949		1,1,1,1	CONNECTOR, PUMP INLET TO FUEL LINE
13	22-22946		1,1,1,1	SLEEVE, RUBBER-CONNECTOR
14	22-22948		1,1,1,1	NUT, CONNECTOR TO FUEL LINE
15	32-45182		1,1,1,1	FUEL LINE, FUEL PUMP TO ADAPTOR
16	22833		1,1,1,1	ADAPTOR, CHECK UNIT (FUEL PUMP)
17	23069		1,1,1,1	STEM, CHECK UNIT ADAPTOR
18	25-20415		1,1,1,1	"O" RING, ADAPTOR STEM
19	24-23067		1,1,1,1	SPRING, ADAPTOR STEM
20	30188		1,1,1,1	CUP WASHER, ADAPTOR
21	10-22421		2,2,2,2	SCREW, ADAPTOR TO BOTTOM COWL
22	11-46887		2,2,2,2	NUT, ADAPTOR SCREW
23	32-34243		1,1,1,1	FUEL LINE, FUEL PUMP TO CARBURETOR (7 1/8")

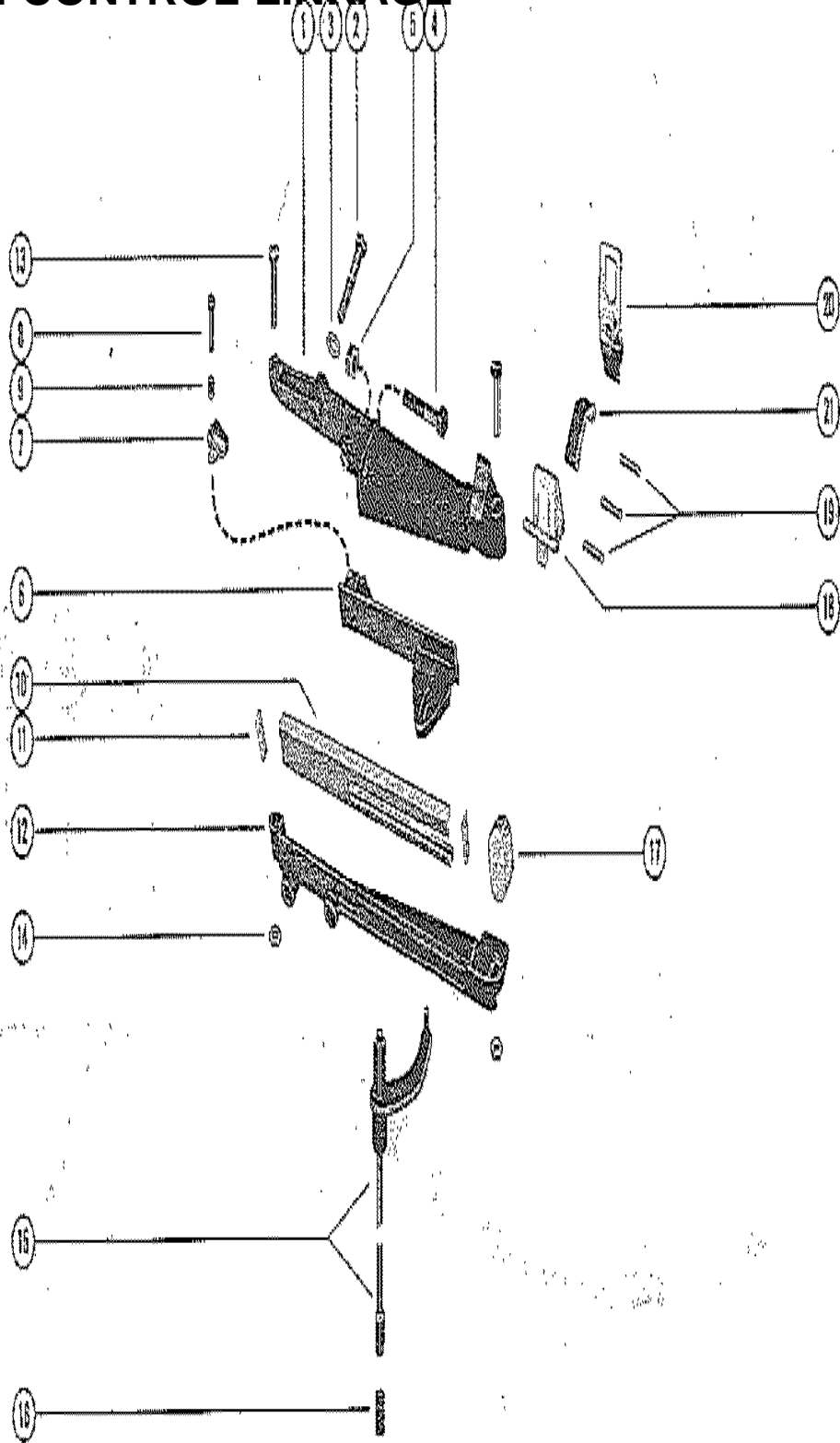
SHIFT CONTROL LINKAGE



SHIFT CONTROL LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	39521		1,1,1,1	SHAFT, THROTTLE CONTROL
2	39842A1		1,1,1,1	THROTTLE ACTUATOR ASSEMBLY
3	23-26602		1,1,1,1	BUSHING, NYLON-THROTTLE CONTROL SHAFT
4	10-20100		2,2,2,2	SCREW, THROTTLE ACTUATOR TO THROTTLE CONTROL SHAFT
5	13-26996		2,2,2,2	LOCKWASHER, THROTTLE ACTUATOR SCREW
6	12-20128		2,2,2,2	WASHER, THROTTLE ACTUATOR SCREW
7	23-39524		2,2,2,2	BUSHING, NYLON-THROTTLE CONTROL SHAFT
8	39522		1,1,1,1	BRACKET, THROTTLE CONTROL SHAFT
9	10-20639		2,2,2,2	SCREW, THROTTLE CONTROL BRACKET
10	11-46793		2,2,2,2	NUT, THROTTLE CONTROL BRACKET SCREW
11	10-24228		1,1,1,1	SCREW, ADJUSTING-THROTTLE CONTROL BRACKET
12	11-20890		1,1,1,1	NUT, JAM-ADJUSTING SCREW
13	26852		1,1,1,1	CAP, NYLON-ADJUSTING SCREW
14	39520		1,1,1,1	ARM, THROTTLE
15	10-34353		1,1,1,1	SCREW, THROTTLE ARM TO THROTTLE CONTROL SHAFT (1")
16	13-27969		1,1,1,1	LOCKWASHER, THROTTLE ARM SCREW
17	27947		1,1,1,1	SWIVEL, LINKAGE-THROTTLE CONTROL SHAFT
18	25996A1		1,1,1,1	SWIVEL AND LINK ROD ASSEMBLY
19	11-25168		1,1,1,1	NUT, JAM-UPPER LINK ROD ADJUSTING
20	37588		1,1,1,1	ROD, LINK-UPPER
21	27948		1,1,1,1	SWIVEL, UPPER LINK ROD TO THROTTLE CONTROL LEVER
22	13-25806		1,1,1,1	WASHER, WAVE-THROTTLE CONTROL LEVER SWIVEL
23	12-29245		1,1,1,1	WASHER, THROTTLE CONTROL LEVER SWIVEL
24	11-20361		1,1,1,1	NUT, SWIVEL TO THROTTLE CONTROL LEVER
25	39523		1,1,1,1	LEVER, THROTTLE CONTROL
26	10-47273		1,1,1,1	SCREW, THROTTLE CONTROL LEVER TO EXHAUST COVER
27	12-29395		1,1,1,1	WASHER, THROTTLE CONTROL LEVER SCREW
	12-29395		2,,,	WASHER, THROTTLE CONTROL LEVER SCREW
28	23-38994		1,,,	BUSHING, THROTTLE CONTROL LEVER SCREW
	23-45818		1,1,1,1	BUSHING, THROTTLE CONTROL LEVER SCREW
29	39483		1,1,1,1	LATCH, THROTTLE CONTROL LEVER (THROTTLE CABLE)
30	10-22486		1,1,1,1	SCREW, LATCH TO THROTTLE CONTROL LEVER (7/8")
31	24-20099		1,1,1,1	SPRING, COMPRESSION-LATCH SCREW
32	11-20586		1,1,1,1	NUT, SCREW

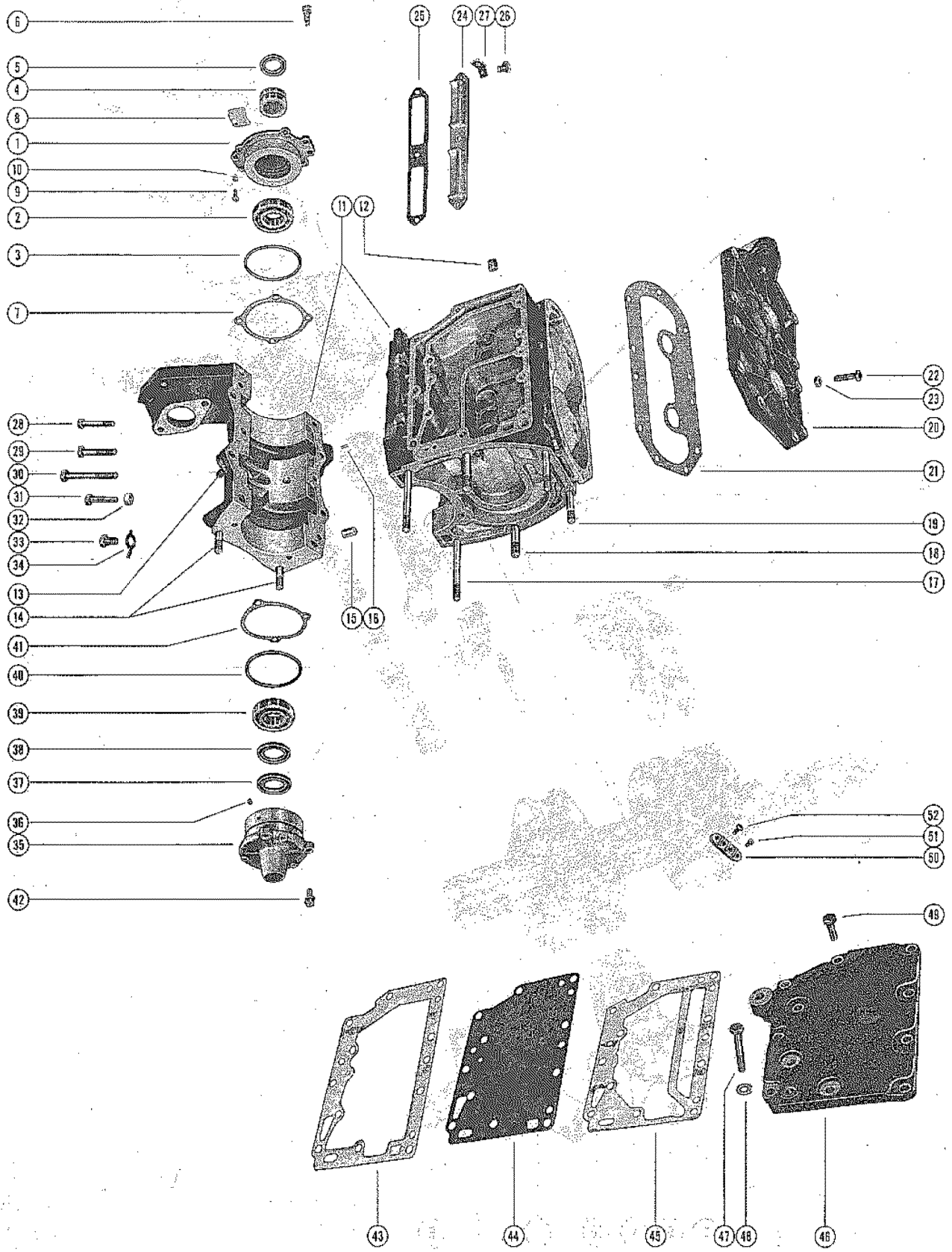
THROTTLE CONTROL LINKAGE



THROTTLE CONTROL LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	39447		1,1,1,1	BRACKET, SHIFT ANCHOR-UPPER
2	10-39767		3,3,3,3	SCREW, ANCHOR BRACKET TO EXHAUST COVER (1 7/8")
3	12-34437		3,3,3,3	WASHER, ANCHOR BRACKET SCREW
4	10-32293		1,1,1,1	SCREW, UPPER ANCHOR BRACKET TO CRANKCASE (1 3/4")
5	11-46793		1,1,1,1	NUT, UPPER ANCHOR BRACKET SCREW
6	39472		1,1,1,1	SLIDE, SHIFT ACTUATING
7	39518		1,1,1,1	LATCH, SHIFT ACTUATING SLIDE (SHIFT CABLE)
8	10-39620		1,1,1,1	SCREW, LATCH TO SHIFT ACTUATING SLIDE
9	24-27087		1,1,1,1	SPRING, COMPRESSION-LATCH SCREW
10	39516		1,1,1,1	SLIDE, NYLON-ANCHOR BRACKET (SHIFT ACTUATING SLIDE)
11	39515		2,2,2,2	END CAP, NYLON-ANCHOR BRACKET SLIDE
12	39448		1,1,1,1	BRACKET, SHIFT ANCHOR-LOWER
13	10-20012		2,2,2,2	SCREW, UPPER ANCHOR BRACKET TO LOWER ANCHOR BRACKET (1 5/8")
14	11-20586		2,2,2,2	NUT, UPPER ANCHOR BRACKET SCREW
15	33901A2		1,1,1,1	SHIFT SHAFT ASSEMBLY, UPPER (SHORT SHAFT) SERIAL 00000000-02672249
	53886A2		,,,1	SHIFT SHAFT ASSEMBLY, UPPER (SHORT SHAFT) SERIAL 02672250-09999999
16	54214A1		,,,1	COUPLING BODY ASSEMBLY SERIAL 02672250-09999999
15	34078A2		1,,,	SHIFT SHAFT ASSEMBLY, UPPER (LONG SHAFT)
	45787A1		,1,1,1	SHIFT SHAFT ASSEMBLY, UPPER (LONG SHAFT) SERIAL 00000000-02673148
	53886A1		,,,1	SHIFT SHAFT ASSEMBLY, UPPER (LONG SHAFT) SERIAL 02673149-09999999
16	54214A1		,,,1	COUPLING BODY ASSEMBLY SERIAL 02673149-09999999
17	39519		1,1,1,1	CUP, RETAINER-ANCHOR BRACKET (SHIFT CABLE BARREL)
18	39618		1,1,1,1	LEVER, NYLON-SHIFT CABLE LOCKING (UPPER ANCHOR BRACKET)
19	17-47175		3,3,3,3	PIN, LOCKING LEVER AND COVER FASTENING
20	39667		1,1,1,1	COVER, NYLON-SHIFT CABLE
21	39536		1,1,1,1	LINK, LOCKING LEVER TO COVER

CYLINDER BLOCK AND CRANKCASE ASSEMBLY

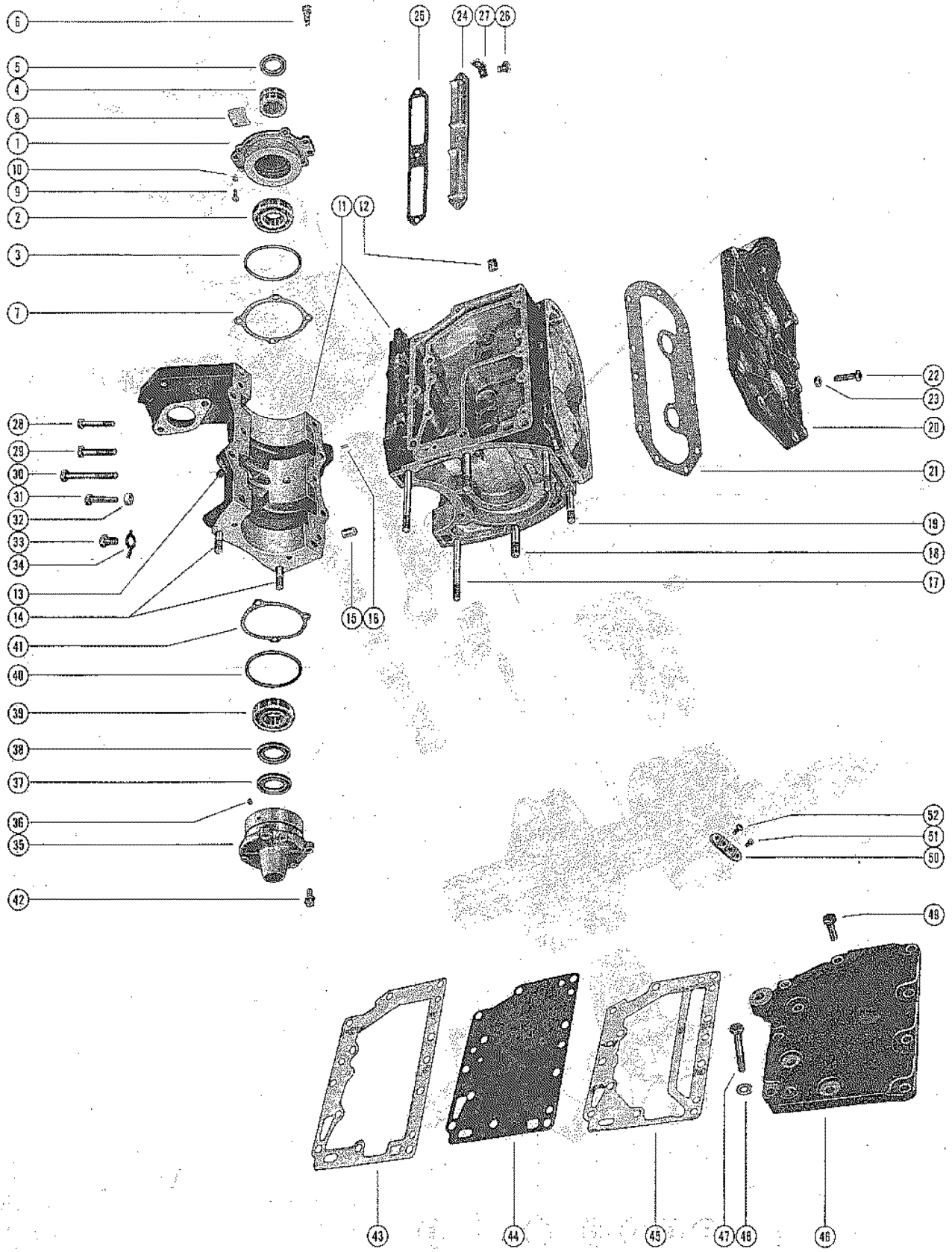


CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1130-2177A2		1,1,1,1	END CAP ASSEMBLY, UPPER
2	30-20080		1,1,1,1	BALL BEARING, UPPER END CAP
3	25-31305		1,1,1,1	"O" RING, UPPER END CAP
4	31-33958		1,1,1,1	BEARING, ROLLER-UPPER END CAP
5	26-33995		1,1,1,1	OIL SEAL, UPPER END CAP
6	10-29198		4,4,4,4	SCREW, UPPER END CAP MOUNTING
7	15-33903A1		AR,AR,AR,A	SHIM, UPPER END CAP TO CRANKCASE AND BLOCK (.002-3-5-10)
8	33899		2,2,2,2	CLAMP, HOLD DOWN RING-STATOR PLATE
9	10-49989		4,4,4,4	SCREW, HOLD DOWN RING CLAMP TO UPPER END CAP
10	24-27087		4,4,4,4	SPRING, HOLD DOWN RING CLAMP SCREW
11	838-2701A3		1,,,	CYLINDER BLOCK AND CRANKCASE ASSEMBLY
	838-2754A3		,1,1,1	CYLINDER BLOCK AND CRANKCASE ASSEMBLY
12	22-32802		1,1,1,1	PLUG, PIPE-WATER PRESSURE HOLE
13	16-35099		2,2,2,2	STUD, CARBURETOR MOUNTING (1 3/16")
14	16-29988		2,2,2,2	STUD, CRANKCASE TO DRIVE SHAFT HOUSING (1 9/16")
15	17-23784		2,2,2,2	DOWEL PIN, CRANKCASE TO CYLINDER BLOCK
16	17-20032		1,1,1,1	DOWEL PIN, CYLINDER BLOCK TO MAIN BEARING
17	16-29990		2,2,2,2	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (3 7/16")
18	16-29989		2,2,2,2	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (1 15/16")
19	16-37986		2,2,2,2	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (2 15/16")
20	1015-2664		1,,,	COVER, CYLINDER BLOCK
	1015-2749		,1,1,1	COVER, CYLINDER BLOCK
21	27-33951		1,1,1,1	GASKET, CYLINDER BLOCK COVER
22	10-20653		11,,,	SCREW, CYLINDER BLOCK COVER MOUNTING (1")
	10-21091		,11,11,11	SCREW, CYLINDER BLOCK COVER MOUNTING (1 1/8")
23	11-46887		11,11,11,1	NUT, COVER MOUNTING SCREW
24	33758		1,1,1,1	COVER, TRANSFER PORT
25	27-33955		1,1,1,1	GASKET, TRANSFER PORT COVER
26	10-20540		3,3,3,3	SCREW, TRANSFER PORT COVER MOUNTING
27	39956		1,1,1,1	CLIP, ANCHOR-TRANSFER COVER SCREW
28	10-32293		1,1,1,1	SCREW, CRANKCASE TO CYLINDER BLOCK (1 3/4")
29	10-22040		6,6,6,6	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/2")
30	10-22039		2,2,2,2	SCREW, CRANKCASE TO CYLINDER BLOCK (2 3/4")
31	10-26066		1,1,1,1	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/4")
32	11-46793		10,10,10,1	NUT, CRANKCASE FASTENING SCREW
33	10-27165		1,1,1,1	SCREW, MAIN BEARING LOCKING
34	14-20091		1,1,1,1	TAB WASHER, BEARING LOCKING SCREW
35	1126-2187A1		1,1,1,1	END CAP ASSEMBLY, LOWER
36	21-28481A1		1,1,1,1	CHECK VALVE ASSEMBLY, LOWER END CAP
37	26-29478		1,1,1,1	OIL SEAL, LOWER

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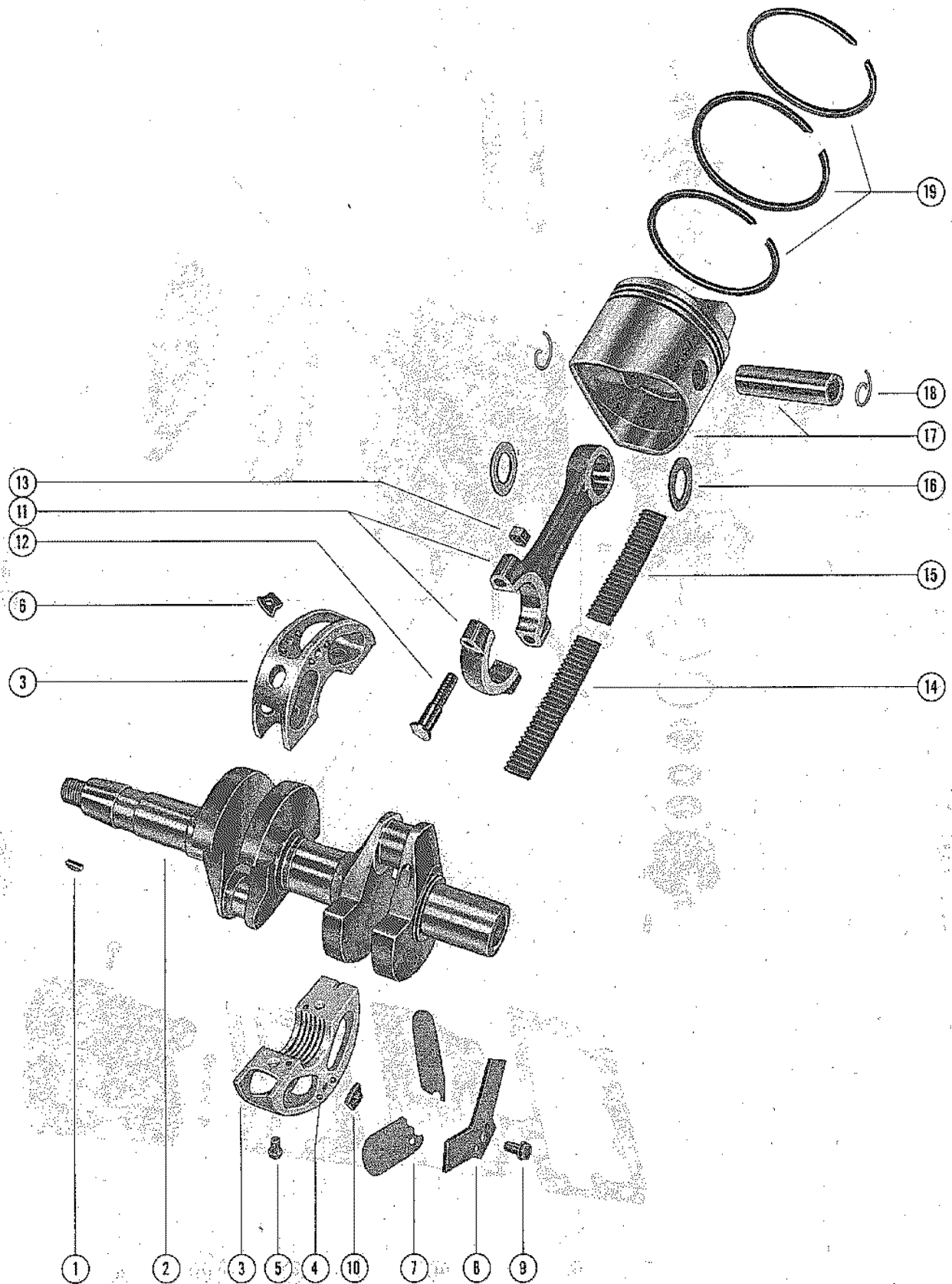
CYLINDER BLOCK AND CRANKCASE ASSEMBLY



CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
38	26-29476		1,1,1,1	OIL SEAL, UPPER
39	30-20080		1,1,1,1	BALL BEARING, LOWER END CAP
40	25-20081		1,1,1,1	"O" RING, LOWER END CAP
41	15-20085A1		AR,AR,AR,A	SHIM, LOWER END CAP TO CRANKCASE AND BLOCK (.002-3-5-10)
42	10-30225		3,3,3,3	SCREW, LOWER END CAP MOUNTING
43	27-37949		1,1,1,1	GASKET, CYLINDER BLOCK TO BAFFLE PLATE
44	37930		1,1,1,1	PLATE, BAFFLE-EXHAUST MANIFOLD
45	27-37956		1,1,1,1	GASKET, BAFFLE PLATE TO EXHAUST COVER
46	39328		1,1,1,1	COVER, EXHAUST MANIFOLD
47	10-39767		3,3,3,3	SCREW, MANIFOLD COVER TO CYLINDER BLOCK (1 7/8")
48	12-34437		2,2,2,2	WASHER, MANIFOLD COVER SCREW
49	10-28782		8,8,8,8	SCREW, MANIFOLD COVER TO CYLINDER BLOCK (7/8")
50	39610		1,1,1,1	TERMINAL BLOCK, EXHAUST MANIFOLD COVER
51	10-28192		2,2,2,2	SCREW, TERMINAL BLOCK TO EXHAUST MANIFOLD COVER
52	10-30663		2,2,2,2	SCREW, HARNESS LEADS TO TERMINAL BLOCK

CRANKSHAFT, PISTON AND CONNECTING ROD ASSEMBLY

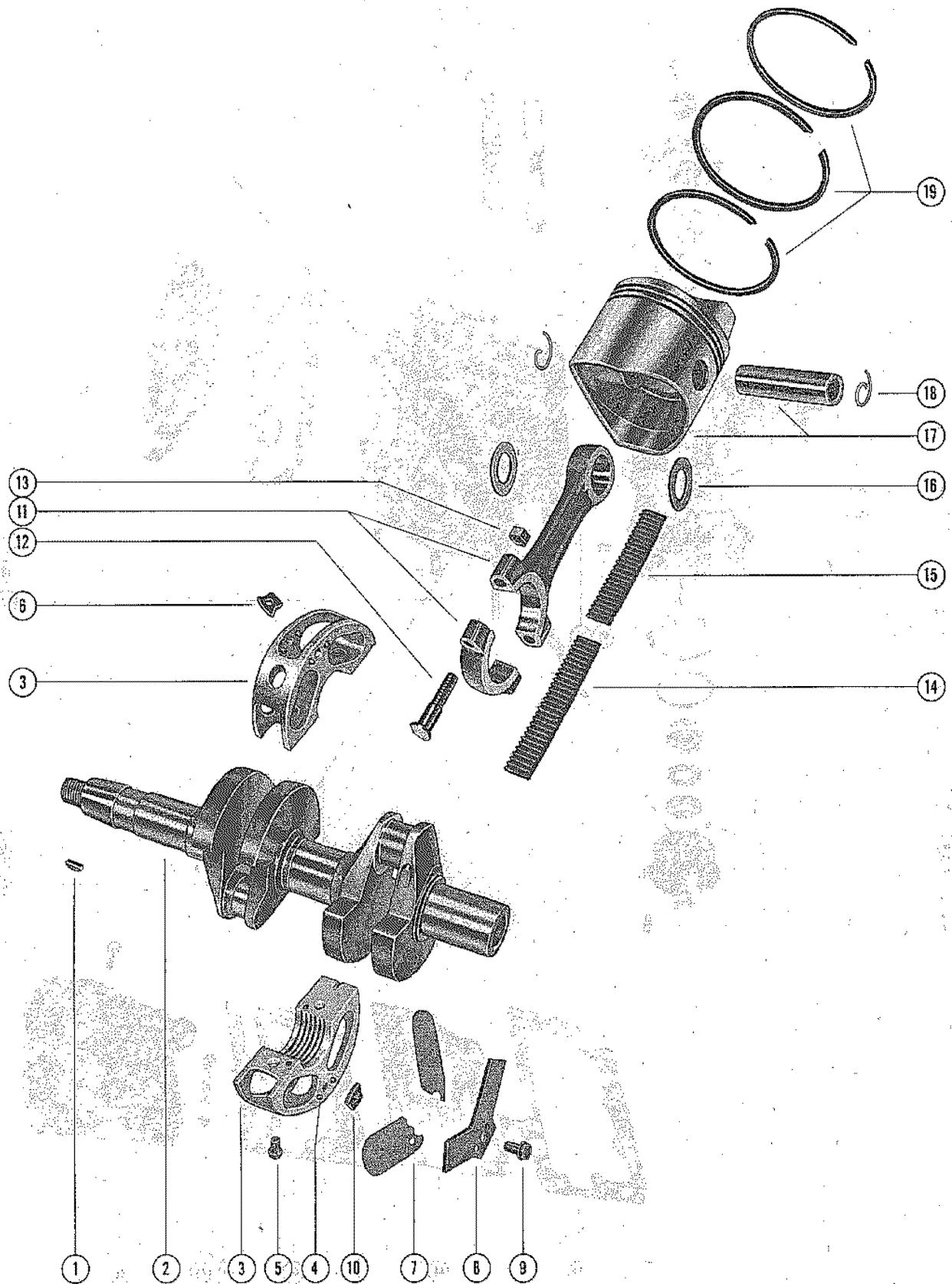


CRANKSHAFT, PISTON AND CONNECTING ROD ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	28-30250		1,,,	KEY, FLYWHEEL
	28-45554		,1,1,1	KEY, FLYWHEEL
2	422-2186		1,1,1,1	CRANKSHAFT
3	533-2034A2		1,,,	MAIN BEARING ASSEMBLY, VALVE TYPE
4	17-20032		10,,,	DOWEL PIN, MAIN BEARING
5	10-25313		2,,,	SCREW, MAIN BEARING CLAMPING
6	11-29469		2,,,	NUT, MAIN BEARING CLAMPING SCREW
3	533-2788A2		,1,,	MAIN BEARING ASSEMBLY, VALVE TYPE
4	17-20032		,10,,	DOWEL PIN, MAIN BEARING
5	10-45775		2,,,	SCREW, MAIN BEARING CLAMPING
6	11-45774		,2,,	NUT, MAIN BEARING CLAMPING SCREW
3	533-2761A2		,,1,1	MAIN BEARING ASSEMBLY, VALVE TYPE
4	17-20032		,,10,10	DOWEL PIN, MAIN BEARING
5	10-45775		,,2,2	SCREW, MAIN BEARING CLAMPING
6	11-45774		,,2,2	NUT, MAIN BEARING CLAMPING SCREW
7	34-32203A1		1,1,,	REED SET, MAIN BEARING (MATCHED)
	34-45506A1		,,1,1	REED SET, MAIN BEARING (MATCHED)
8	34-31240		4,4,4,4	REED STOP, MAIN BEARING REED VALVES
9	10-29465		4,4,4,4	SCREW, REED STOP MOUNTING
10	11-29469		4,4,4,4	NUT, REED STOP MOUNTING SCREW
11	611-1885A4		2,,,	CONNECTING ROD ASSEMBLY
12	10-20060		4,,,	SCREW, CONNECTING ROD
13	11-20061		4,,,	NUT, CONNECTING ROD SCREW
14	29-38586		64,,,	BEARING, NEEDLE-CRANKPIN
15	29-39656		58,,,	BEARING, NEEDLE-PISTON PIN
16	12-29681		4,,,	WASHER, NEEDLE BEARING RETAINING
11	617-2768A2		,2,,	CONNECTING ROD ASSEMBLY
12	10-45739		,4,,	SCREW, CONNECTING ROD
13	11-20061		,4,,	NUT, CONNECTING ROD SCREW
14	29-38586		,64,,	BEARING, NEEDLE-CRANKPIN
15	29-39656		,58,,	BEARING, NEEDLE-PISTON PIN
16	12-45741		,4,,	WASHER, NEEDLE BEARING RETAINING
11	617-2768A3		,,2,2	CONNECTING ROD ASSEMBLY
12	10-45739		,,4,4	SCREW, CONNECTING ROD
13	11-20061		,,4,4	NUT, CONNECTING ROD SCREW
14	29-47897		,,64,64	BEARING, NEEDLE-CRANKPIN
15	29-39656		,,58,58	BEARING, NEEDLE-PISTON PIN
16	12-45741		,,4,4	WASHER, NEEDLE BEARING RETAINING
17	741-2696A2		2,,,	PISTON AND PISTON PIN ASSEMBLY
18	40-32118		4,,,	LOCK RING, PISTON PIN
19	39-39100A12		1,,,	RING, PISTON
17	741-2779A2		,2,2,2	PISTON AND PISTON PIN ASSEMBLY

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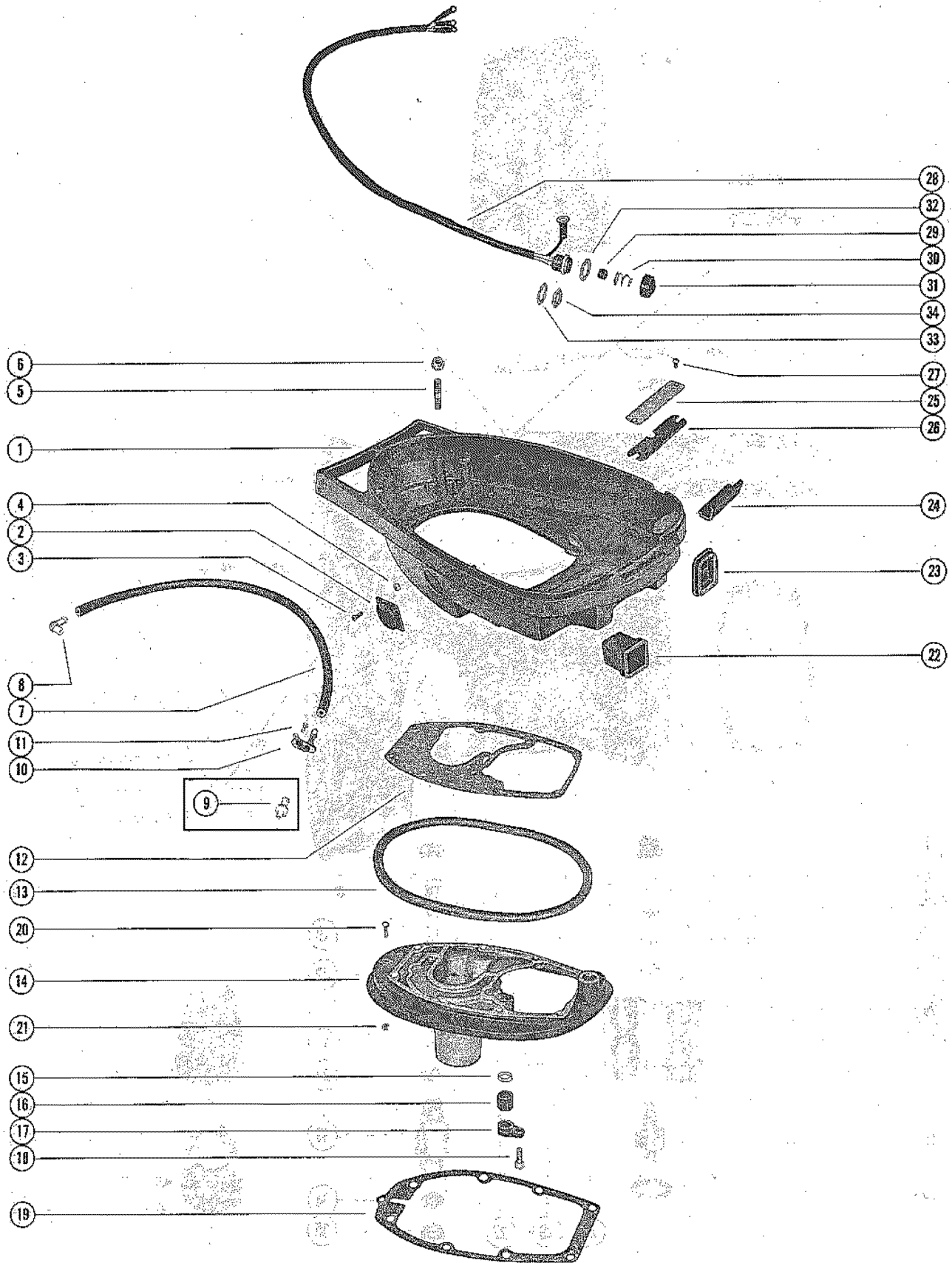
CRANKSHAFT, PISTON AND CONNECTING ROD ASSEMBLY



CRANKSHAFT, PISTON AND CONNECTING ROD ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
18	40-45740		,4,4,4	LOCK RING, PISTON PIN
19	39-39100A12		,1,1,1	RING, PISTON
-	741-2738A2		2,,,	PISTON AND PISTON PIN ASSEMBLY (.015 OVERSIZE)
-	741-2951A3		,2,2,2	PISTON AND PISTON PIN ASSEMBLY (.015 OVERSIZE)
-	39-45192A12		1,1,1,1	RING, PISTON (.015 OVERSIZE)

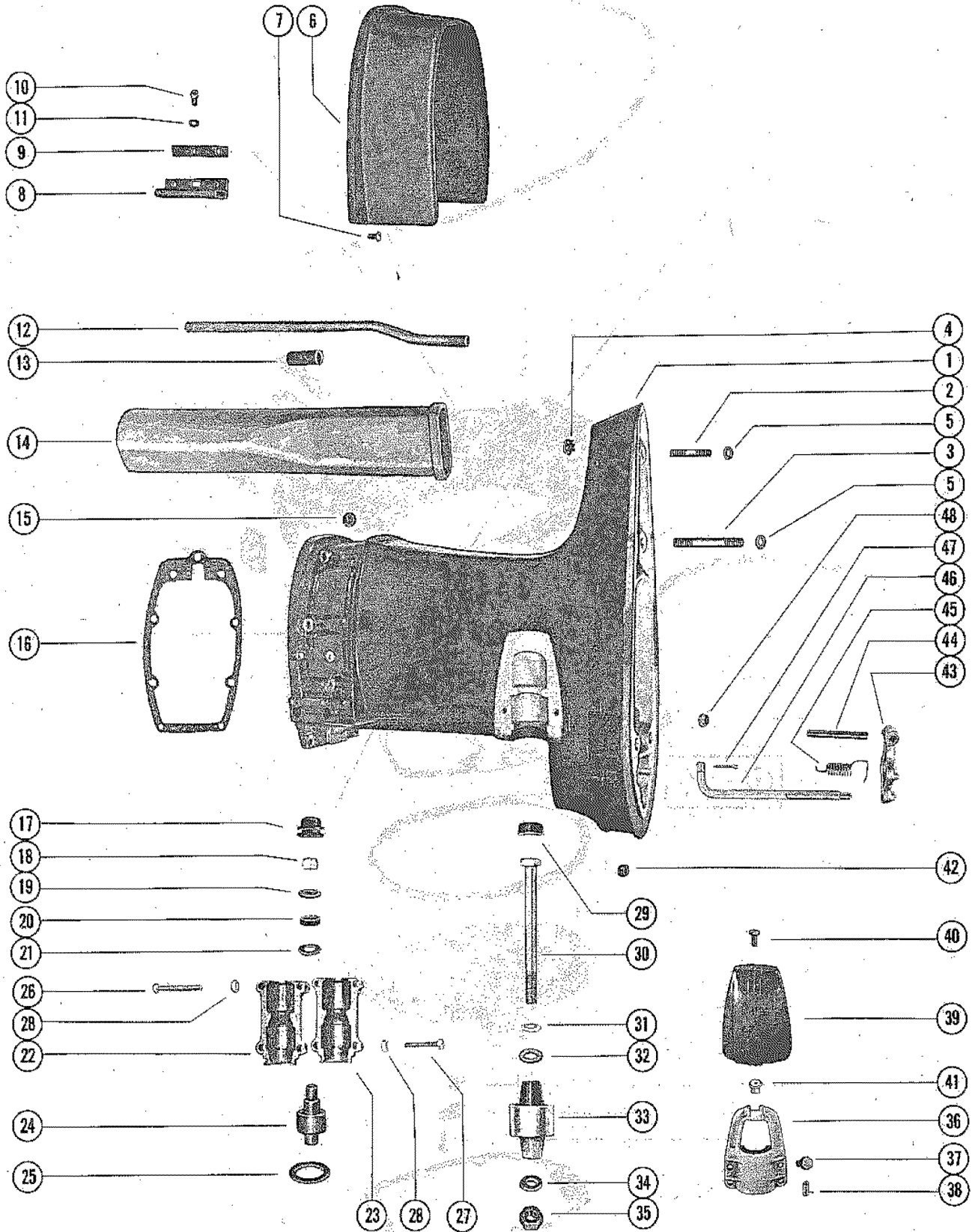
BOTTOM COWL AND EXHAUST PLATE ASSEMBLY



BOTTOM COWL AND EXHAUST PLATE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	2125-2660A2		1,1,,	BOTTOM COWL ASSEMBLY
	2125-3282A2		,,1,	BOTTOM COWL ASSEMBLY
	2125-3625A3		,,,1	BOTTOM COWL ASSEMBLY
2	29206		1,1,1,1	COVER, PLUG-BOTTOM COWL HARNESS HOLE
3	10-46270		4,4,4,	SCREW, PLUG COVER TO BOTTOM COWL (5/8")
	10-52904		,,,4	SCREW, PLUG COVER TO BOTTOM COWL (5/8")
4	11-28656		4,4,4,4	NUT, PLUG COVER SCREW
5	16-21553		4,4,4,4	STUD, COWL TO REAR SUPPORT BRACKET (1 1/2")
6	11-20102		4,4,4,4	NUT, BOTTOM COWL STUD
7	32-39962		1,1,1,1	HOSE, TELL TALE-COWL TO EXHAUST COVER (23")
8	22-25885		1,1,1,1	ELBOW, TELL TALE HOSE TO EXHAUST COVER
9	22-29111		1,1,1,1	CONNECTOR, TELL TALE HOSE TO BOTTOM COWL
10	52889		,,,1	NOZZLE, TELL TALE HOSE TO BOTTOM COWL-(SEE NOTE BELOW)
11	10-35519		,,,1	SCREW, NOZZLE TO BOTTOM COWL
12	27-37976		1,1,1,1	GASKET, POWERHEAD TO EXHAUST EXTENSION PLATE
13	39622		1,1,1,1	SEAL, RUBBER-EXHAUST PLATE TO BOTTOM COWL
14	39449A1		1,1,1,1	PLATE ASSEMBLY, EXHAUST EXTENSION
15	12-38453		1,1,1,1	WASHER, NYLON-WATER OUTLET TUBE
16	26-38452		1,1,1,1	SEAL, RUBBER-WATER OUTLET TUBE
17	38500		1,1,1,1	RETAINER, WATER OUTLET TUBE SEAL
18	10-34439		1,1,1,1	SCREW, RETAINER TO EXHAUST PLATE (3/4")
19	27-38501		1,1,1,1	GASKET, EXHAUST PLATE TO DRIVE SHAFT HOUSING
20	10-22421		1,1,1,1	SCREW, EXHAUST PLATE TO BOTTOM COWL (1 1/4")
21	11-46887		1,1,1,1	NUT, EXHAUST PLATE SCREW
22	37637		1,1,1,1	BOOT, FUEL CONNECTOR-BOTTOM COWL
23	39616		1,1,1,1	BOOT, CONTROL CABLE-BOTTOM COWL
24	39630		1,1,1,1	CUSHION, RUBBER-BOTTOM COWL
25	39555A1		1,1,1,1	COVER PLATE ASSEMBLY
26	39556		1,1,1,1	PAD, SOUND-COVER PLATE
27	10-30009		3,3,3,3	SCREW, COVER PLATE TO BOTTOM COWL
-	33474A1		1,1,1,1	STOP SWITCH ASSEMBLY
28	33474		1,1,1,1	HARNESS, STOP SWITCH
29	30859		1,1,1,1	INSULATOR, SLEEVE-INNER SWITCH TERMINALS
30	24-30858A1		1,1,1,1	SPRING AND CONTACT ASSEMBLY
31	38950A1		1,1,1,1	COVER ASSEMBLY, STOP SWITCH
32	12-38949		1,1,1,1	WASHER, SEALING-STOP SWITCH
33	13-21972		1,1,1,1	LOCKWASHER, STOP SWITCH CONNECTOR
34	11-21971		1,1,1,1	NUT, STOP SWITCH TO BOTTOM COWL

DRIVE SHAFT HOUSING

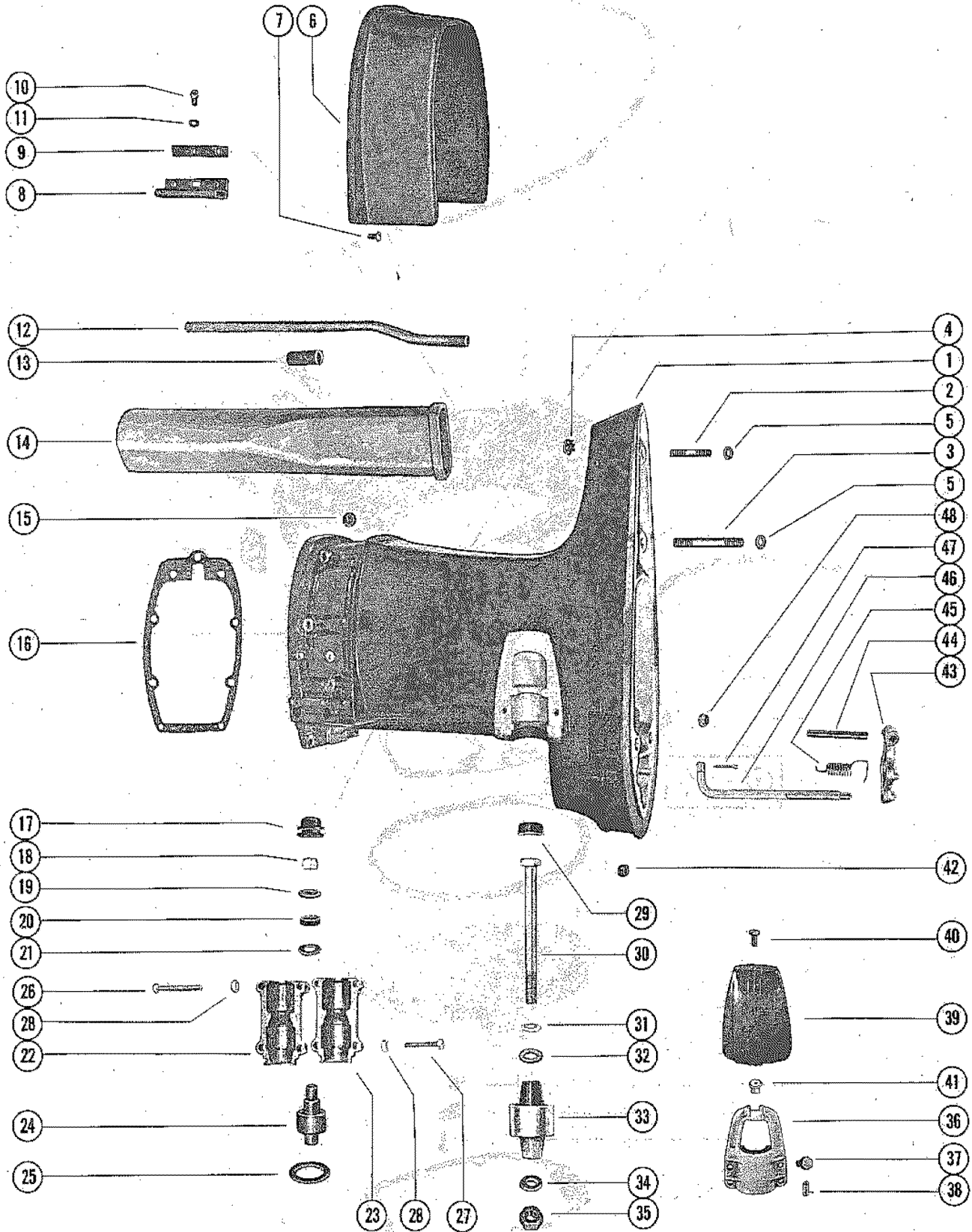


DRIVE SHAFT HOUSING

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1554-2703A2		1,1,,	DRIVE SHAFT HOUSING ASSEMBLY (SHORT SHAFT)
	1554-2703A3		,,1,1	DRIVE SHAFT HOUSING ASSEMBLY (SHORT SHAFT)
	1553-2702A1		1,,,	DRIVE SHAFT HOUSING ASSEMBLY (LONG SHAFT)
	1564-2792A1		,1,,	DRIVE SHAFT HOUSING ASSEMBLY (LONG SHAFT)
	1564-2792A2		,,1,1	DRIVE SHAFT HOUSING ASSEMBLY (LONG SHAFT)
2	16-46914		1,1,1,1	STUD, DRIVE SHAFT HOUSING TO GEAR HOUSING (1 3/4")
3	16-46913		1,1,1,1	STUD, DRIVE SHAFT HOUSING TO GEAR HOUSING (3")
4	19-47579		,,1,1	PLUG, PLASTIC-WATER PICK-UP HOLE
	19-32298		1,1,,	PLUG, PLASTIC-WATER PICK-UP HOLE
5	12-45176		2,2,2,2	WASHER, DRIVE SHAFT HOUSING TO GEAR HOUSING STUDS
6	39608		1,1,1,1	COVER, TRIM-DRIVE SHAFT HOUSING
7	10-37571		4,4,4,4	SCREW, TRIM COVER TO DRIVE SHAFT HOUSING
8	39558		2,2,2,2	SEAL, TRIM COVER TO DRIVE SHAFT HOUSING
9	39557		2,2,2,2	STRIP, RETAINING-TRIM COVER SEAL
10	10-37571		4,4,4,	SCREW, STRIP AND SEAL TO DRIVE SHAFT HOUSING
	10-48408		,,,4	SCREW, STRIP AND SEAL TO DRIVE SHAFT HOUSING
11	12-30164		4,4,4,4	WASHER, RETAINING STRIP SCREW
12	32-37727		1,1,1,1	TUBE, WATER OUTLET (SHORT SHAFT)
	32-37726		1,,,	TUBE, WATER OUTLET (LONG SHAFT)
	32-45679		,1,1,1	TUBE, WATER OUTLET (LONG SHAFT)
13	23-23651		1,1,1,1	SLEEVE, RUBBER-WATER OUTLET TUBE
14	39526		1,1,1,1	TUBE, EXHAUST (SHORT SHAFT)
	39527		1,,,	TUBE, EXHAUST (LONG SHAFT)
	45786		,1,1,1	TUBE, EXHAUST (LONG SHAFT)
15	11-25594		8,8,8,8	NUT, POWERHEAD STUDS
16	27-38501		1,1,1,1	GASKET, EXHAUST PLATE TO DRIVE SHAFT HOUSING
17	25305		2,2,2,2	CAP, RUBBER-UPPER MOUNT BOLT NUT
18	11-23161		2,2,2,2	NUT, UPPER MOUNT BOLT
19	12-30519		2,2,2,2	WASHER, UPPER MOUNT BOLT (3/8 ID)
20	12-30521		2,2,2,2	WASHER, RUBBER-UPPER MOUNT BOLT
21	12-30520		2,2,2,2	WASHER, UPPER MOUNT BOLT (37/64 ID)
22	24935		2,2,2,2	COVER, UPPER MOUNT-OUTSIDE HALF
23	31120		2,2,2,2	COVER, UPPER MOUNT-INSIDE HALF
24	37392		2,2,2,2	MOUNT, RUBBER-UPPER
25	24929		2,2,2,	PACKING, "U" CUP-UPPER MOUNT COVERS
26	10-31114		,,,4	SCREW< UPPER MOUNT COVER-REAR (1 3/4")
	10-49988		4,4,4,	SCREW, UPPER MOUNT COVER-REAR (1 3/4")
27	10-28772		,,,4	SCREW, UPPER MOUNT COVER-FRONT (1 1/2")
	10-49987		4,4,4,	SCREW, UPPER MOUNT COVER-FRONT (1 1/2")
28	11-46886		,,,8	NUT, UPPER MOUNT COVER FASTENING SCREW
29	25067		2,2,2,2	BUMPER, RUBBER-LOWER MOUNT SCREW
30	10-30452		2,2,2,2	SCREW, LOWER MOUNT (5 1/2")

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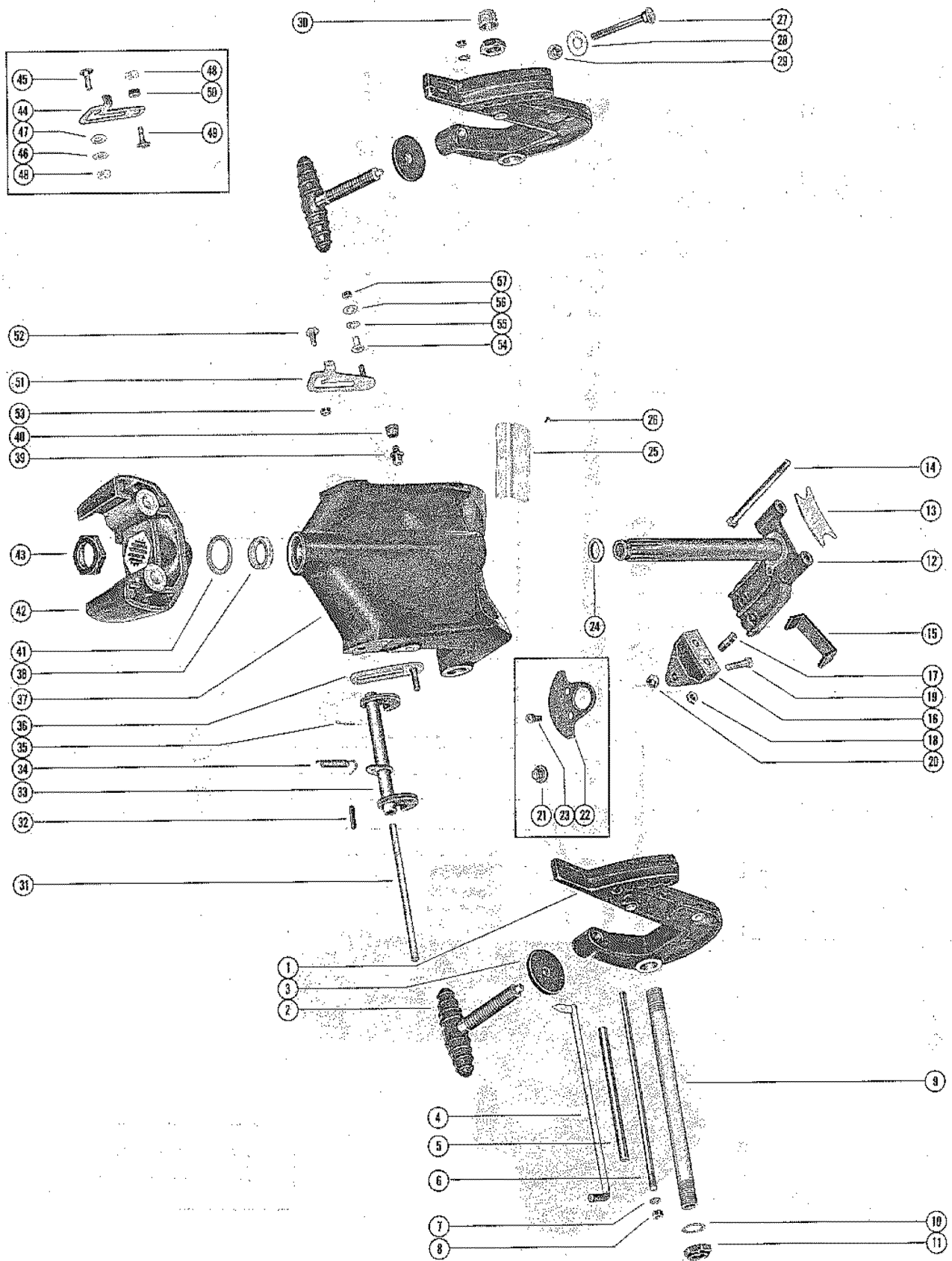
DRIVE SHAFT HOUSING



DRIVE SHAFT HOUSING

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
30	10-49318		2,2,2,	SCREW, LOWER MOUNT (5 1/2")
31	12-28051		,,,2	WASHER, LOWER MOUNT SCREW
32	12-28053		2,2,2,2	WASHER, RUBBER-LOWER MOUNT SCREW
33	37393		2,2,2,2	MOUNT, RUBBER-LOWER
34	12-30119		2,2,2,2	WASHER, LOWER MOUNT SCREW
35	11-25096		2,2,2,2	NUT, LOWER MOUNT SCREW
36	35473		2,2,2,2	CLAMP, LOWER MOUNT TO DRIVE SHAFT HOUSING
37	10-29256		4,4,4,4	SCREW, LOWER MOUNT CLAMP TO DRIVE SHAFT HOUSING
38	24-35522		4,4,4,4	SPRING, TENSION-LOWER MOUNT CLAMP
39	35474		2,2,2,2	COVER, LOWER MOUNT CLAMP
40	10-29722		2,2,2,2	SCREW, COVER TO LOWER CLAMP
41	11-35521		2,2,2,2	NUT, LOWER MOUNT CLAMP COVER
42	22-21290		1,1,1,1	PLUG, GREASE-REVERSE LOCK HOLE
	22-52644		1,1,1,1	PLUG, GREASE-REVERSE LOCK HOLE
43	25140		,,,1	LEVER, REVERSE LOCK
	52920		1,1,1,1	LEVER, REVERSE LOCK
44	17-24887		,,,1	PIN, REVERSE LOCK LEVER
45	24-25122		1,1,1,1	SPRING, TENSION-PUSH ROD
46	32102		1,1,1,1	ROD, PUSH-REVERSE LOCK (SHORT SHAFT)
	34079		1,1,1,1	ROD, PUSH-REVERSE LOCK (LONG SHAFT)
	45788		1,,,	ROD, PUSH-REVERSE LOCK (LONG SHAFT)
47	18-25191		,1,1,1	COTTER PIN, PUSH ROD TO REVERSE LOCK
48	11-34933		2,2,2,2	NUT, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS

CLAMP AND SWIVEL BRACKET ASSEMBLY

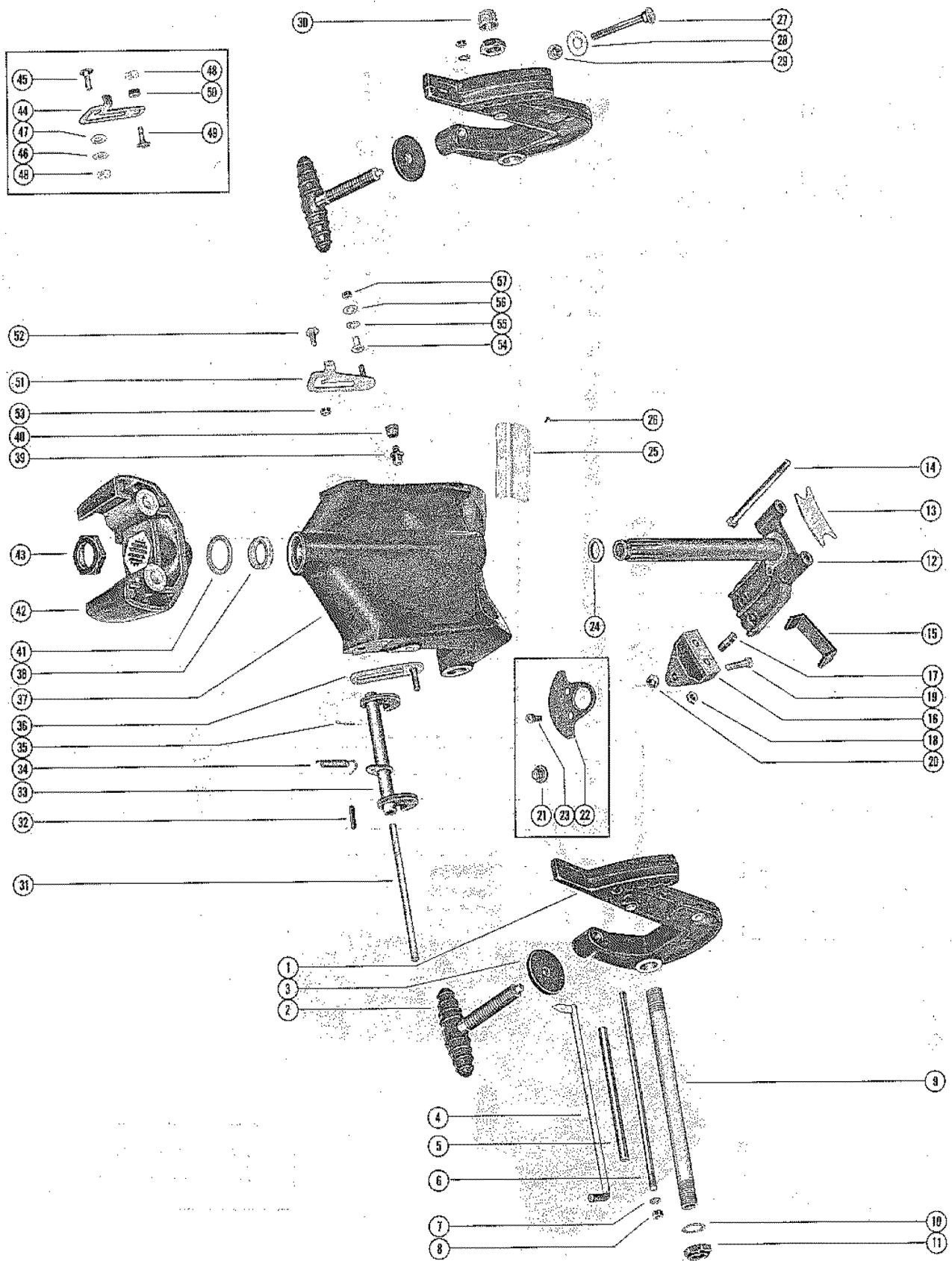


CLAMP AND SWIVEL BRACKET ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1427-1810A1		2,2,,	CLAMP BRACKET ASSEMBLY
	1427-3263A1		,,2,2	CLAMP BRACKET ASSEMBLY
2	22477A1		2,2,2,2	THUMB SCREW ASSEMBLY
3	12-26227		2,2,2,2	WASHER, THUMB SCREW
4	17-49930A1		1,1,1,1	TILT LOCK PIN ASSEMBLY
5	23-20222		1,1,1,	SPACER, CLAMP BRACKET STUD
	23-53343		,,,1	SPACER, CLAMP BRACKET STUD
6	16-20221		1,1,1,1	STUD, CLAMP BRACKET
-	12-24812		AR,AR,AR,	WASHER, STUD SPACER TO CLAMP BRACKET
7	13-26993		2,2,2,	LOCKWASHER, CLAMP BRACKET STUD
8	11-20083		2,2,2,	NUT, CLAMP BRACKET STUD
	11-46793		,,,2	NUT, CLAMP BRACKET STUD
9	30664		1,1,1,1	TUBE, TILT-CLAMP BRACKET TO SWIVEL BRACKET
10	15-30497A1		2,2,2,	SHIM, CLAMP BRACKET TO SWIVEL BRACKET (.010)
	12-52864		,,,6	WASHER, CLAMP BRACKET TO SWIVEL BRACKET
11	11-30499		2,2,2,2	NUT, TILT TUBE
12	39445A1		1,1,1,	STEERING ARM AND SWIVEL PIN ASSEMBLY (SHORT SHAFT)
	52882A1		,,,1	STEERING ARM AND SWIVEL PIN ASSEMBLY (SHORT SHAFT)
	39445A2		1,1,1,	STEERING ARM AND SWIVEL PIN ASSEMBLY (LONG SHAFT)
	52882A2		,,,1	STEERING ARM AND SWIVEL PIN ASSEMBLY (LONG SHAFT)
13	30711		1,1,1,1	BUMPER, STEERING ARM
14	10-33986		2,2,2,2	SCREW, UPPER MOUNT TO STEERING ARM
15	34255		1,1,1,1	BUMPER, STEERING ARM
16	39503		1,1,1,1	BRACKET, REMOTE STEERING
17	16-39781		2,2,2,2	STUD, REMOTE STEERING BRACKET TO STEERING ARM
18	11-20509		2,2,2,2	NUT, REMOTE STEERING BRACKET STUD
19	10-31830		1,1,1,1	SCREW, RIDE-GUIDE KIT TO STEERING ARM
20	11-20509		1,1,1,1	NUT, RIDE-GUIDE KIT SCREW
21	23026		2,2,2,	DISC, FRICTION-SWIVEL BRACKET
22	33969		1,1,1,	PLATE, FRICTION-CO-PILOT (SWIVEL BRACKET)
23	10-34439		2,2,2,	SCREW, FRICTION PLATE TO SWIVEL PIN
24	12-52865		,,,1	WASHER, SWIVEL PIN
25	38-39784		1,1,1,1	SERIAL PLATE
26	10-25612		4,4,4,4	SCREW, DRIVE-SERIAL PLATE TO SWIVEL BRACKET
27	10-26483		2,2,2,2	BOLT, CLAMP BRACKET TO BOAT TRANSOM
28	12-26485		2,2,2,2	WASHER, CLAMP BRACKET BOLT
29	11-26484		2,2,2,2	NUT, CLAMP BRACKET BOLT
30	30498		2,2,2,	CAP, PLASTIC-TILT TUBE
	53078		,,,2	CAP, PLASTIC-TILT TUBE
31	20208		1,1,1,1	SHAFT, REVERSE LOCK TO SWIVEL BRACKET
32	17-25598		1,1,1,1	ROLL PIN, REVERSE LOCK SPRING ATTACHING
33	26903A2		1,1,1,1	REVERSE LOCK ASSEMBLY
34	24-29821		1,1,1,1	SPRING, REVERSE LOCK TENSION

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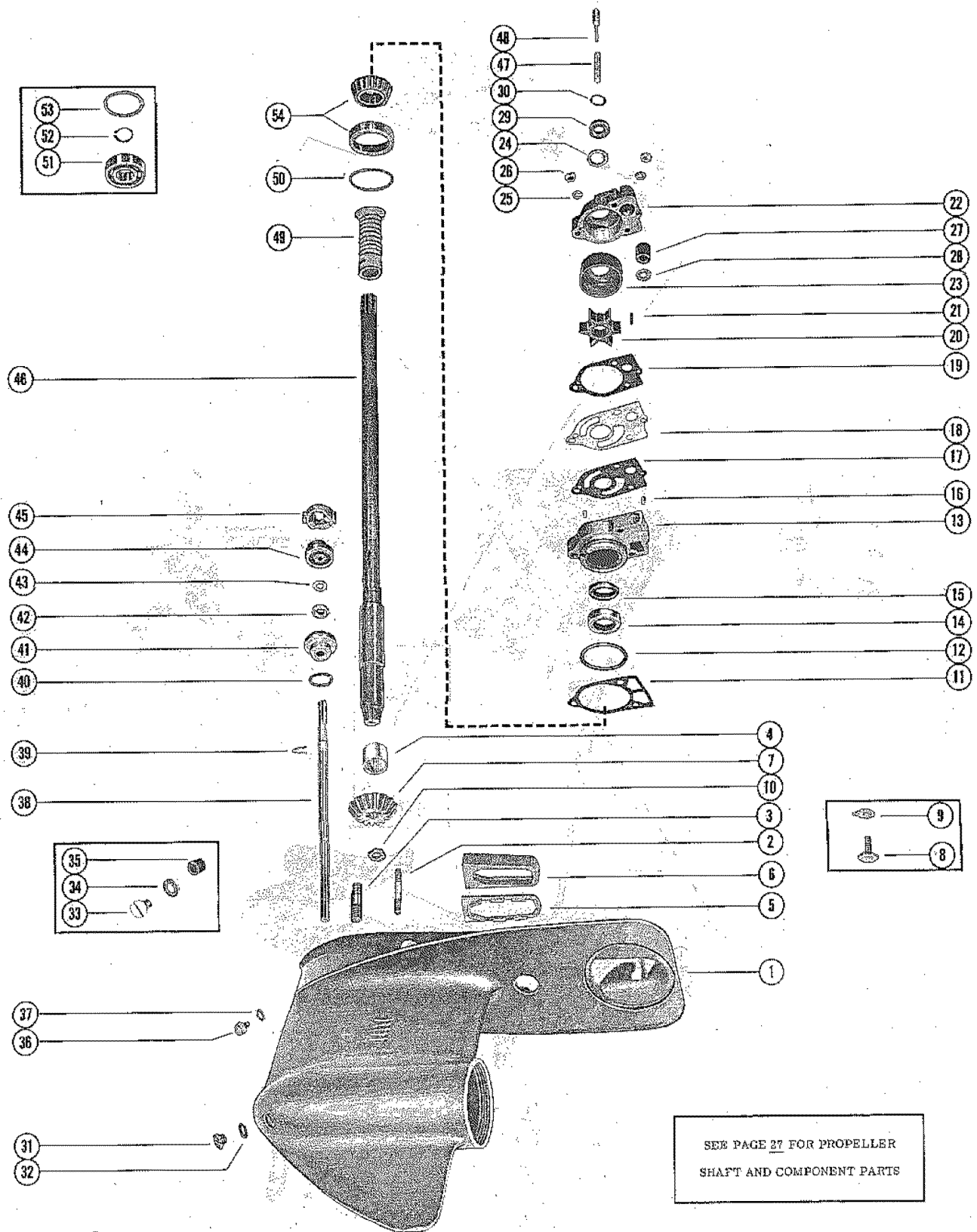
CLAMP AND SWIVEL BRACKET ASSEMBLY



CLAMP AND SWIVEL BRACKET ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
35	18-45882		1,1,1,1	COTTER PIN, REVERSE LOCK TO SHAFT
36	20215		1,1,,	LEVER, TILT STOP-STARBOARD SIDE (NOT AS SHOWN)
	47912A2		,,1,1	LEVER ASSEMBLY, TILT STOP-STARBOARD SIDE
37	1455-2693A3		1,1,,	SWIVEL BRACKET ASSEMBLY (SHORT SHAFT)
	1455-3349A3		,,1,	SWIVEL BRACKET ASSEMBLY (SHORT SHAFT)
	1455-3697A1		,,,1	SWIVEL BRACKET ASSEMBLY (SHORT SHAFT)
	1462-2694A1		1,1,,	SWIVEL BRACKET ASSEMBLY (LONG SHAFT)
	1462-3350A1		,,1,	SWIVEL BRACKET ASSEMBLY (LONG SHAFT)
	1462-3701A1		,,,1	SWIVEL BRACKET ASSEMBLY (LONG SHAFT)
38	26-32911		2,2,2,2	OIL SEAL, SWIVEL BRACKET
39	22-23612		1,1,1,1	FITTING, GREASE-SWIVEL BRACKET
40	29359		1,1,1,1	LUBRICAP, SWIVEL BRACKET GREASE FITTING
	53216		,,,1	LUBRICAP, SWIVEL BRACKET GREASE FITTING
41	12-25176		1,1,1,1	WASHER, SWIVEL PIN TO BOTTOM YOKE (.060)
	12-26837		AR,AR,AR,A	WASHER, SWIVEL PIN TO BOTTOM YOKE (.065)
42	35402		1,1,1,1	YOKE, BOTTOM
43	11-28202		1,1,1,1	NUT, RETAINING-SWIVEL PIN
44	26864		1,1,,	LEVER, TILT STOP-PORT SIDE
45	10-29237		2,2,,	SCREW, RETAINING-TILT STOP LEVER
46	15-37711		1,1,,	SHIM, RETAINING SCREW-PORT SIDE
47	13-36076		1,1,,	WASHER, WAVE-RETAINING SCREW-PORT SIDE
	13-20846		1,1,,	WASHER, WAVE-RETAINING SCREW-STARBOARD SIDE
48	11-24652		4,4,,	NUT, ANCHOR AND RETAINING SCREW
49	10-20217		2,2,,	SCREW, ANCHOR-TILT STOP LEVER
50	23-20216		2,2,,	SPACER, TILT STOP LEVER
51	47913A2		,,1,1	LEVER ASSEMBLY, TILT LOCK-PORT SIDE
52	10-47981		,,2,2	SCREW, TILT LOCK AND STOP LEVER TO SWIVEL BRACKET
53	11-46793		,,2,2	NUT, TILT LOCK AND STOP LEVER SCREW
54	23-47911		,,2,2	BUSHING, TILT LOCK AND STOP LEVER
55	13-34632		,,2,2	WASHER, WAVE-TILT LOCK AND STOP LEVER
56	12-26825		,,2,2	WASHER, TILT LOCK AND STOP LEVER
57	11-46793		,,2,	NUT, TILT LOCK AND STOP LEVER TO CLAMP BRACKET
	11-46793		,,,4	NUT, TILT LOCK AND STOP LEVER TO CLAMP BRACKET

GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)



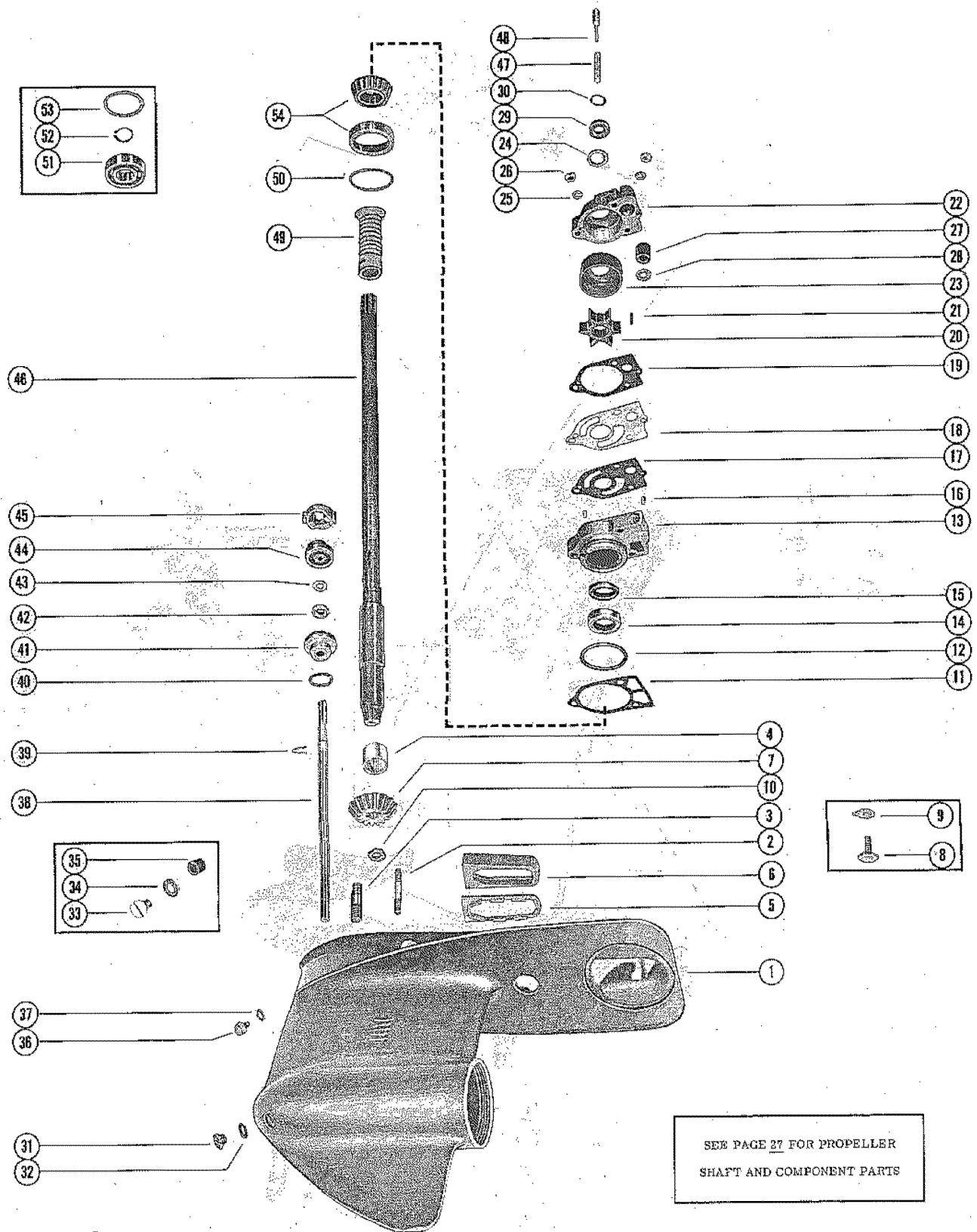
SEE PAGE 27 FOR PROPELLER
SHAFT AND COMPONENT PARTS

GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1626-2470A14		1,1,1,	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)-SEE NOTE BELOW
-	1626-2470A15		1,,,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT)-SEE NOTE BELOW
-	1626-2470A21		,1,1,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) -SEE NOTE BELOW
-	3483A3		,,,1	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)-SEE NOTE BELOW PLASTIC WATER PUMP AND STRAIGHT GEARS
-	1626-3483A4		,,,1	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT)SEE NOTE BELOW PLASTIC WATER PUMP AND STRAIGHT GEARS
-	1626-3586A4		,,,1	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)SEE NOTE BELOW PLASTIC WATER PUMP AND SPIRAL GEARS
-	1626-3586A5		,,,1	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT)SEE NOTE BELOW PLASTIC WATER PUMP AND SPIRAL GEARS
1	1626-2470A16		1,1,1,	GEAR HOUSING ASSEMBLY
	1626-3483A1		,,,1	GEAR HOUSING ASSEMBLY (PLASTIC WATER PUMP AND STRAIGHT GEAR
	1626-3586A1		,,,1	GEAR HOUSING ASSEMBLY (PLASTIC WATER PUMP AND SPIRAL GEARS)
2	16-37728		3,3,3,3	STUD, WATER PUMP BODY AND BASE TO GEAR HOUSING
3	16-45177		2,2,2,	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING
	16-52662		,,,2	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING
4	31-20231		1,1,1,1	BEARING, ROLLER-DRIVE SHAFT
5	38071		1,1,1,1	PLATE, SUPPORT-EXHAUST TUBE
6	37721		1,1,1,1	SEAL, EXHAUST TUBE
7	43-33843		1,1,1,1	GEAR, PINION-DRIVE SHAFT-STRAIGHT
8	10-20925		1,1,1,1	SCREW, PINION GEAR TO DRIVE SHAFT -STRAIGHT
9	14-29163		1,1,1,1	TAB WASHER, PINION GEAR FASTENING SCREW -STRAIGHT
7	43-46377		,,,1	GEAR, PINION-DRIVE SHAFT-SPIRAL
10	11-30932		,,,1	NUT, PINION GEAR TO DRIVE SHAFT
11	27-32771		1,1,1,1	GASKET, WATER PUMP BASE TO GEAR HOUSING
12	25-26855		1,1,1,1	"O" RING, WATER PUMP BASE
13	46-39531A1		1,1,1,	WATER PUMP BASE ASSEMBLY (ALUMINUM)
	46-48745A1		,,,1	WATER PUMP BASE ASSEMBLY (PLASTIC)
14	26-26782		1,1,1,1	OIL SEAL, WATER PUMP BASE
15	26-23300		1,1,1,1	OIL SEAL, WATER PUMP BASE
16	17-35973		2,2,2,2	DOWEL PIN, WATER PUMP BASE TO WATER PUMP BODY
17	27-32769		1,1,1,1	GASKET, LOWER-WATER PUMP BASE TO FACE PLATE
18	32768		1,1,1,1	PLATE, FACE-WATER PUMP BASE TO WATER PUMP BODY
19	27-32770		1,1,1,1	GASKET, UPPER-FACE PLATE TO WATER PUMP BODY
20	47-20268		1,1,1,1	IMPELLER, WATER PUMP
21	17-23733		1,1,1,1	PIN, IMPELLER DRIVE

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GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)

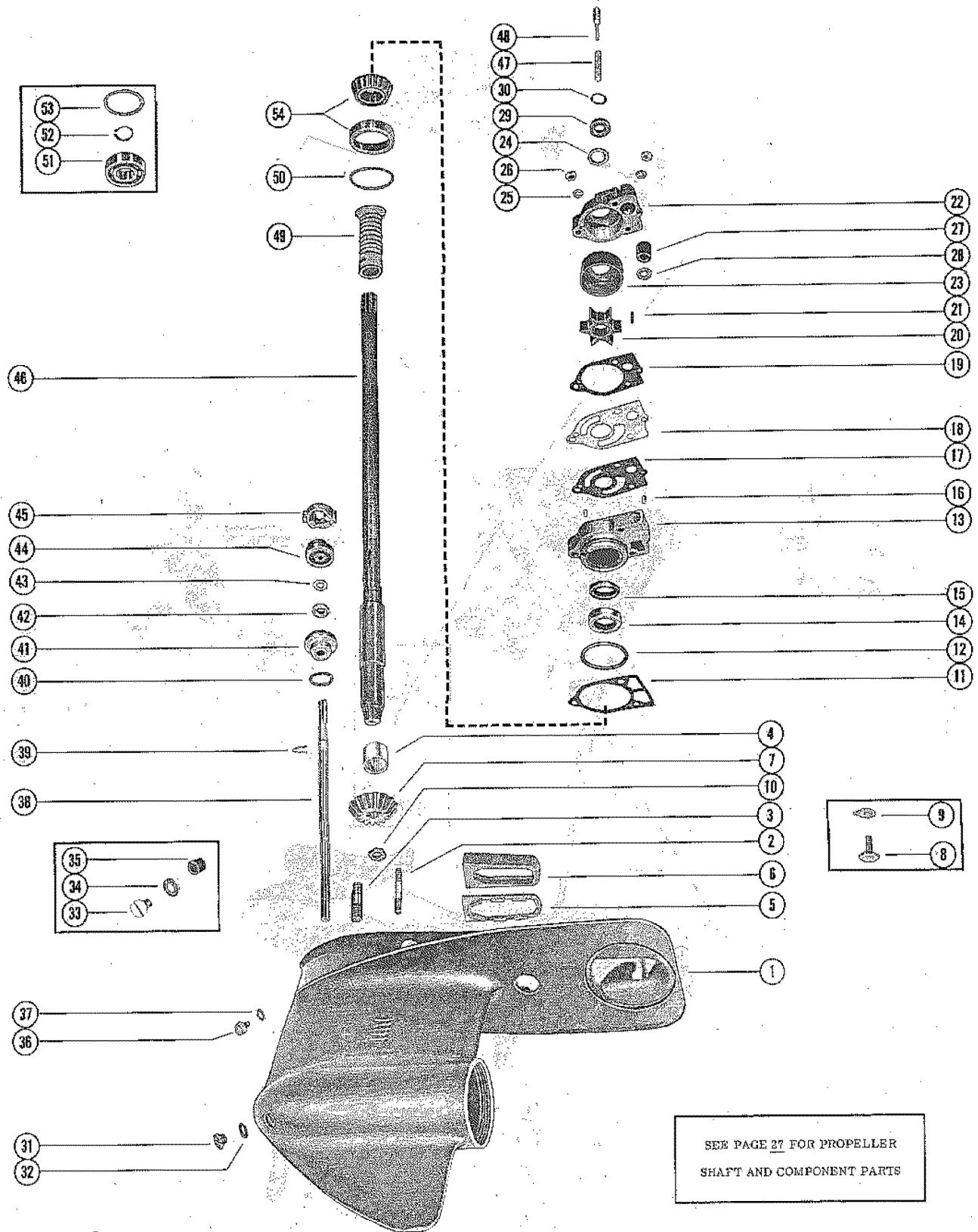


GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
22	46-32767A1		1,1,1,	WATER PUMP BODY ASSEMBLY (ALUMINUM)
	46-48746A1		,,,1	WATER PUMP BODY ASSEMBLY (PLASTIC)
23	32001		1,1,1,	INSERT, WATER PUMP BODY (ALUMINUM)
	48753		,,,1	INSERT, WATER PUMP BODY (PLASTIC)
24	26-32121		1,1,1,1	OIL SEAL, WATER PUMP BODY
25	13-26992		3,3,3,	LOCKWASHER, WATER PUMP BODY AND BASE STUDS
26	11-29598		3,3,3,	NUT, WATER PUMP BODY AND BASE STUDS
25	12-38753		,,,3	WASHER, WASHER PUMP BODY AND BASE STUDS
26	11-35045		,,,3	NUT, WATER PUMP BODY AND BASE STUDS
27	26-38452		1,1,1,1	SEAL, RUBBER-WATER INLET TUBE (WATER PUMP BODY)
28	12-38453		1,1,1,1	WASHER, NYLON-WATER PUMP BODY
29	25-20273		1,1,1,1	RING, RUBBER-CENTRIFUGAL SLINGER (DRIVE SHAFT)
30	25-29619		1,1,1,1	"O" RING, UPPER-DRIVE SHAFT
31	10-28634		2,2,2,2	SCREW, GREASE FILLER AND VENT HOLE
32	12-20260		2,2,2,2	WASHER, GREASE FILLER AND VENT HOLE SCREW
33	10-29608		1,1,1,	SCREW, GEAR HOUSING FLUSHING HOLE-ALUMINUM
34	27-29586		1,1,1,	GASKET, GEAR HOUSING FLUSHING HOLE SCREW -ALUMINUM
35	26-29612		1,1,1,	SEAL, GEAR HOUSING FLUSHING HOLE -ALUMINUM
36	19-48750		,,,1	PLUG, GEAR HOUSING FLUSHING HOLE-PLASTIC
37	12-49221		,,,1	WASHER, GEAR HOUSING FLUSHING HOLE -PLASTIC
38	32008		1,1,1,1	SHAFT, SHIFT-LOWER
39	18-20233		1,1,1,1	CLIP RETAINING-SHIFT SHAFT
40	25-25439		1,1,1,1	"O" RING, SHIFT SHAFT BUSHING
41	23-38993A2		1,1,1,1	BUSHING ASSEMBLY, SHIFT SHAFT
42	26-31249		1,1,1,1	OIL SEAL, SHIFT SHAFT BUSHING
43	12-31266		1,1,1,1	WASHER, RUBBER-SHIFT SHAFT BUSHING
44	25138		1,1,1,	CAM, LOWER-REVERSE LOCKING
45	29823		1,1,1,	CAM, UPPER-REVERSE LOCKING
44	52918		,,,1	CAM, LOWER-REVERSE LOCKING
45	52919		,,,1	CAM, UPPER-REVERSE LOCKING
46	45-38466		1,1,1,1	DRIVE SHAFT (SHORT SHAFT)-STRAIGHT
	45-38467		1,,,	DRIVE SHAFT (LONG SHAFT) -STRAIGHT
	45-46394		,1,1,1	DRIVE SHAFT (LONG SHAFT) -STRAIGHT
	45-53569A1		,,,1	DRIVE SHAFT ASSEMBLY (SHORT SHAFT)-SPIRAL
	45-53571A1		,,,1	DRIVE SHAFT ASSEMBLY (LONG SHAFT) -SPIRAL
47	24-20254		,,,1	SPRING, COMPRESSION-DRIVE SHAFT -SPIRAL
48	17-30545		,,,1	PIN, DRIVE SHAFT -SPIRAL
49	23-52709		,,,1	SLEEVE, LUBRICATION-DRIVE SHAFT -SPIRAL
50	15-20929A1		AR,AR,AR,A	SHIM, BEARING TO GEAR HOUSING (.002-3-5-10)
51	30-20861		1,1,1,1	BEARING, BALL-DRIVE SHAFT-STRAIGHT
52	53-29116		1,1,1,1	RING, SNAP-BALL BEARING RETAINING -STRAIGHT
53	15-20929A1		AR,AR,AR,A	SHIM, BALL BEARING TO WATER PUMP BASE (.002-3-5-10) STRAIGH

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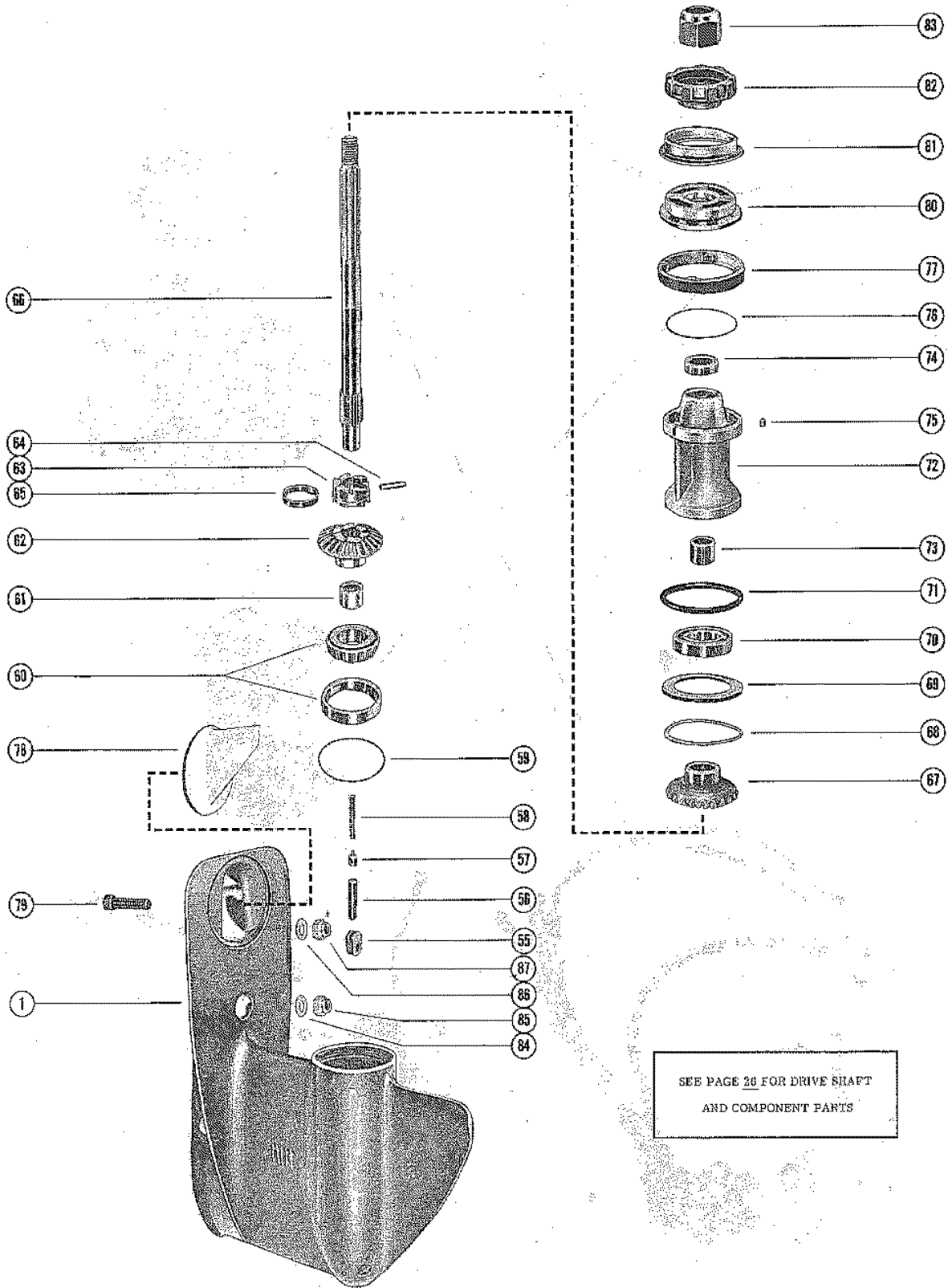
GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)



GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
54	31-38146A1		,,,1	ROLLER BEARING ASSEMBLY, TAPERED-DRIVE SHAFT (SPIRAL)

GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 2)

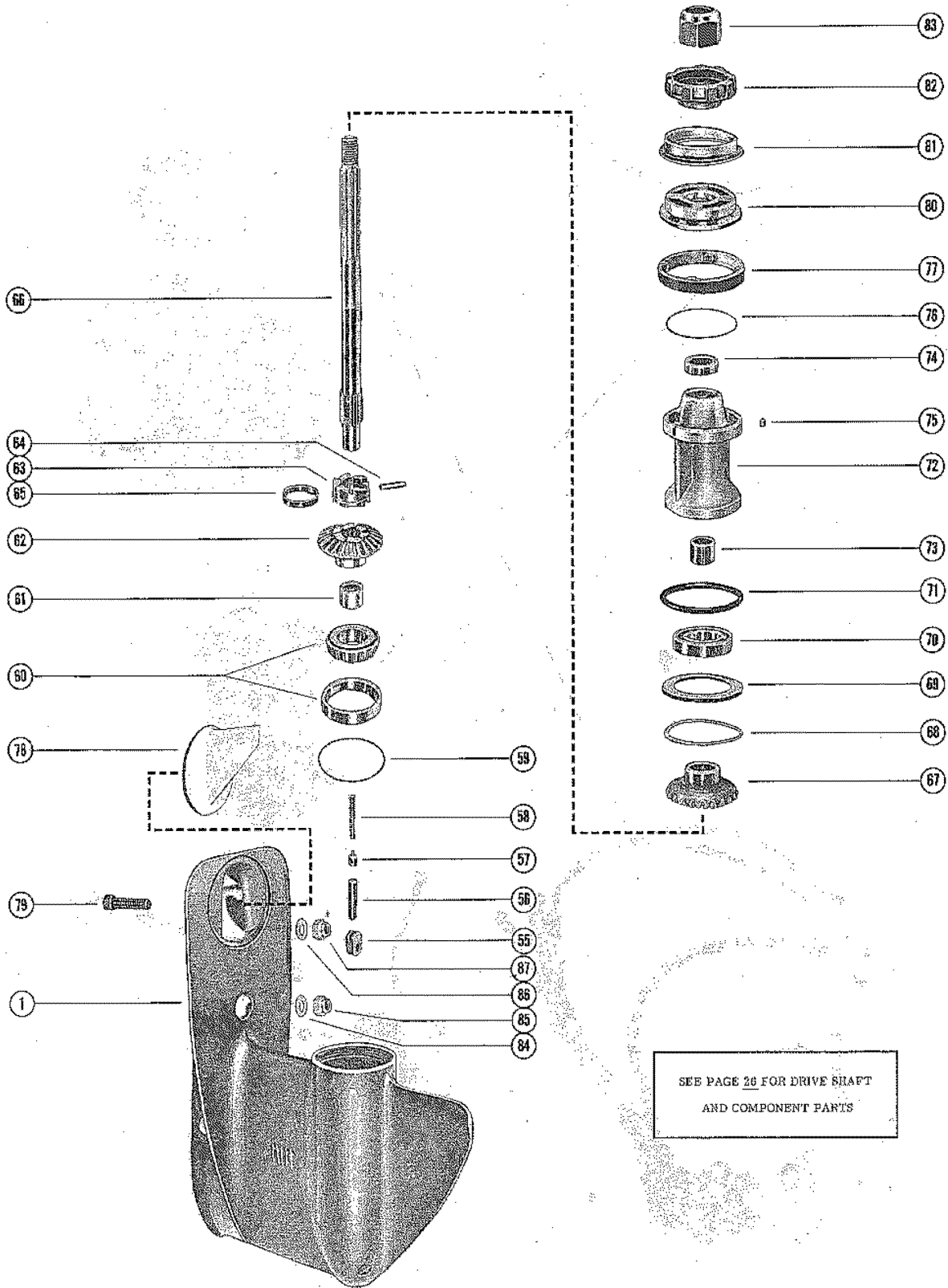


GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 2)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1626-2470A14		1,1,1,	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)-SEE NOTE BELOW
-	1626-2470A15		1,,,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) -SEE NOTE BELOW
-	1626-2470A21		,1,1,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) -SEE NOTE BELOW
-	1626-3483A3		,,,1	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)-SEE NOTE BELOW PLASTIC WATER PUMP AND STRAIGHT GEARS
-	1626-3483A4		,,,1	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) -SEE NOTE BELOW PLASTIC WATER PUMP AND STRAIGHT GEARS
-	1626-3586A4		,,,1	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)-SEE NOTE BELOW PLASTIC WATER PUMP AND SPIRAL GEARS
-	1626-3586A5		,,,1	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) -SEE NOTE BELOW PLASTIC WATER PUMP AND SPIRAL GEARS
1	1626-2470A16		1,1,1,	GEAR HOUSING ASSEMBLY-SEE PAGE 26 FOR PARTS BREAKDOWN
	1626-3483A1		,,,1	GEAR HOUSING ASSEMBLY-SEE PAGE 26 FOR PARTS BREAKDOWN PLASTIC WATER PUMP AND STRAIGHT GEARS
	1626-3586A1		,,,1	GEAR HOUSING ASSEMBLY-SEE PAGE 26 FOR PARTS BREAKDOWN PLASTIC WATER PUMP AND SPIRAL GEARS
55	36288		1,1,1,1	CAM, SHIFT
56	38441		1,1,1,1	FOLLOWER, CAM
57	20843		1,1,1,1	SLIDE, CROSS PIN
58	24-39845		1,1,1,1	SPRING, COMPRESSION-CAM FOLLOWER
59	15-31154A1		AR,AR,AR,A	SHIM, BEARING CUP TO GEAR HOUSING (.002-3-5-10)-STRAIGHT
	15-38374A1		1,,,	SHIM, BEARING CUP TO GEAR HOUSING (.002-3-5-10)-SPIRAL
	15-38374A1		,,,AR	SHIM, BEARING CUP TO GEAR HOUSING (.002-3-5-10)-SPIRAL
60	31-31215A1		1,1,1,1	TAPERED ROLLER BEARING ASSEMBLY (STRAIGHT)
	31-38356A1		,,,1	TAPERED ROLLER BEARING ASSEMBLY (SPIRAL)
61	31-20249		1,1,1,1	BEARING, ROLLER-FORWARD GEAR
62	43-39651		1,1,1,1	FORWARD GEAR ASSEMBLY (STRAIGHT)
	43-46376		,,,1	FORWARD GEAR ASSEMBLY (SPIRAL)
63	52-47586		1,1,1,1	RATCHET, SLIDING CLUTCH
64	17-38113		1,1,1,1	PIN, CROSS-RATCHET TO PROPELLER SHAFT
65	24-38114		1,1,1,1	SPRING, RETAINING-CROSS PIN
66	44-38127		1,1,1,1	SHAFT, PROPELLER
67	43-39652		1,1,1,1	REVERSE GEAR ASSEMBLY (STRAIGHT)
	43-46375		,,,1	REVERSE GEAR ASSEMBLY (SPIRAL)
68	15-20927A1		AR,AR,AR,A	SHIM, THRUST WASHER TO GEAR HOUSING (.002-3-5-10)
69	12-32004		1,1,1,1	WASHER, THRUST-REVERSE GEAR

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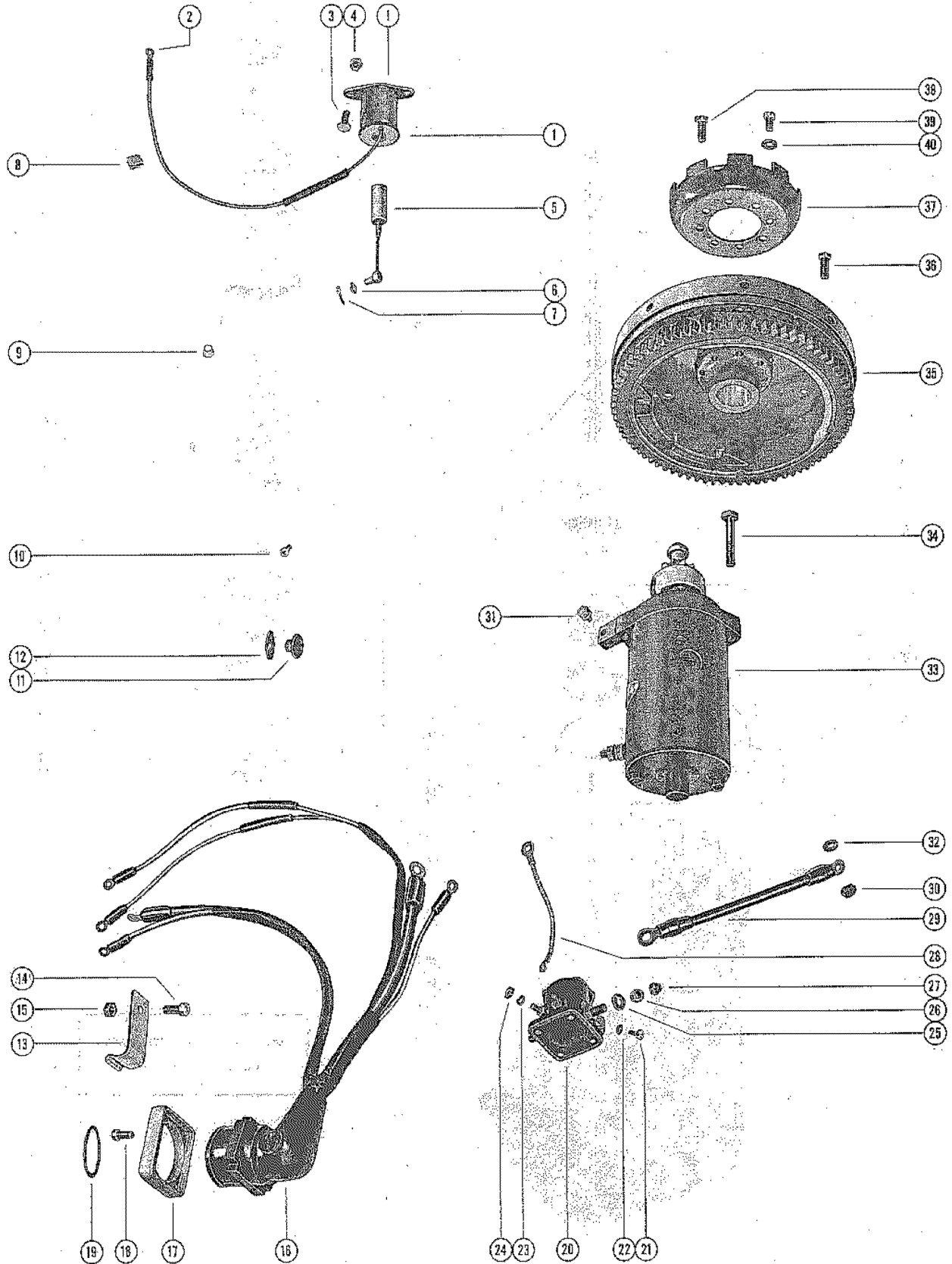
GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 2)



GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 2)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
70	30-20839		1,1,1,1	BEARING, BALL-REVERSE GEAR
71	25-31986		1,1,1,1	"O" RING, BEARING CARRIER
72	38130A1		1,1,1,1	BEARING CARRIER ASSEMBLY
	53014A1		,,,1	BEARING CARRIER ASSEMBLY
73	31-20249		1,1,1,1	BEARING, ROLLER-BEARING CARRIER
74	26-23300		1,1,1,1	OIL SEAL, BEARING CARRIER
	26-23517		1,1,1,1	OIL SEAL, BEARING CARRIER
75	28-30281		1,1,1,1	KEY, LOCATING-BEARING CARRIER
76	12-31993		1,1,1,1	WASHER, GEAR HOUSING COVER
77	32014		1,1,1,1	COVER, GEAR HOUSING
76	14-53012		,,,1	TAB WASHER, GEAR HOUSING COVER
77	53013		,,,1	COVER, GEAR HOUSING
78	31640A1		1,1,1,1	TRIM TAB ASSEMBLY, GEAR HOUSING
79	10-47580		1,1,1,1	SCREW, TRIM TAB TO GEAR HOUSING
80	38859A1		1,1,1,1	THRUST HUB AND WASHER ASSEMBLY
81	12-31992		1,1,1,1	WASHER, CUPPED-THRUST HUB
82	12-32007		1,1,1,1	WASHER, SPLINED-PROPELLER SHAFT
83	11-31990		1,1,1,1	NUT, PROPELLER
84	12-45176		1,1,1,1	WASHER, DRIVE SHAFT HOUSING TO GEAR HOUSING STUD (7/16")
85	11-34933		1,1,1,1	NUT, DRIVE SHAFT HOUSING TO GEAR HOUSING STUD (7/16")
86	12-45175		1,1,1,1	WASHER, DRIVE SHAFT HOUSING TO GEAR HOUSING STUD (3/8")
87	11-34863		1,1,1,1	NUT, DRIVE SHAFT HOUSING TO GEAR HOUSING STUD (3/8")

STARTER MOTOR, STARTER SOLENOID AND WIRING HARNESS

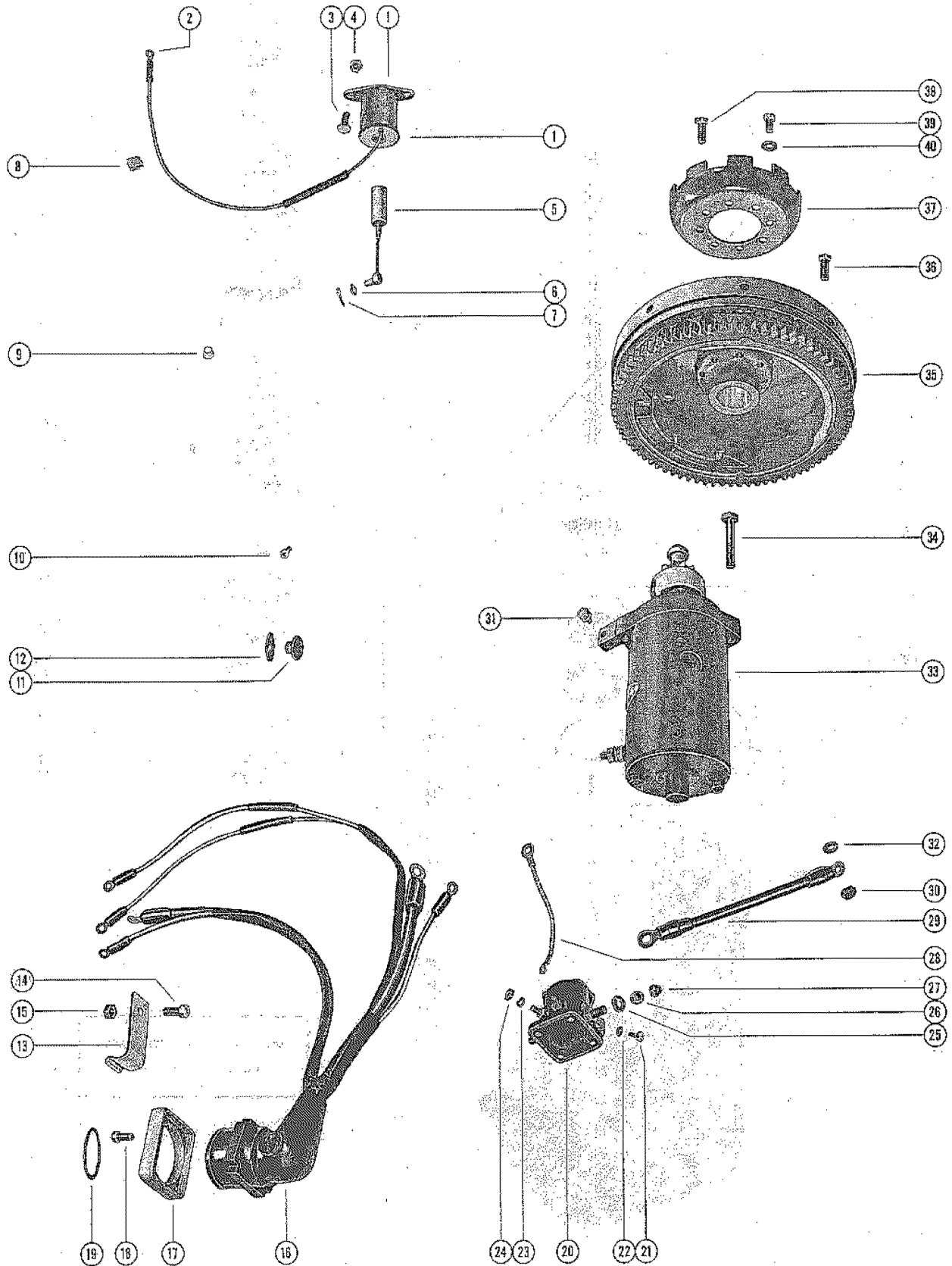


STARTER MOTOR, STARTER SOLENOID AND WIRING HARNESS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	37585		1,1,1,1	CHOKE SOLENOID
2	30050		1,1,1,	DISCONNECT, CHOKE SOLENOID TERMINALS
3	10-26065		2,2,2,2	SCREW, CHOKE SOLENOID TO FRONT SUPPORT BRACKET (1")
4	11-46793		2,2,2,2	NUT, CHOKE SOLENOID SCREW
5	27031A4		1,1,,	PLUNGER ASSEMBLY, CHOKE SOLENOID
	48315A6		,,1,	PLUNGER ASSEMBLY, CHOKE SOLENOID
	52996A1		,,,1	PLUNGER ASSEMBLY, CHOKE SOLENOID (NOT AS SHOWN)
6	12-30164		1,1,,	WASHER, CHOKE SOLENOID LINK
7	18-26953		1,1,,	COTTER PIN, CHOKE SOLENOID LINK FASTENING
8	54-22783		1,1,1,1	"S" CLIP, CHOKE SOLENOID LEADS TO BOTTOM COWL
9	23-30438		1,1,,	BUSHING, NYLON-CHOKE SHUTTER
10	10-30663		1,1,1,1	SCREW, WIRING HARNESS LEADS TO TERMINAL BLOCK
11	19-35827		1,1,1,1	PLUG, BOTTOM COWL
12	53-30428		1,1,1,1	FASTENER, PLUG TO BOTTOM COWL
13	34228		1,1,1,1	SUPPORT, EXTERNAL WIRING HARNESS
-	52907		,,,1	INSULATOR, SUPPORT TO BOTTOM COWL
14	10-31163		1,1,1,1	SCREW, SUPPORT TO BOTTOM COWL
15	11-46887		1,1,1,1	NUT, SUPPORT FASTENING SCREW
16	34229		1,1,1,1	WIRING HARNESS (INTERNAL)
17	26079		1,1,1,1	PLATE, BACKING-WIRING HARNESS
18	10-45893		4,4,4,	SCREW, BACKING PLATE TO BOTTOM COWL
	10-52903		,,,4	SCREW, BACKING PLATE TO BOTTOM COWL
19	24-28975		1,1,1,1	SPRING, GARTER-INTERNAL WIRING HARNESS
20	32445		1,1,1,1	SOLENOID, STARTER
21	10-31208		2,2,2,2	SCREW, STARTER SOLENOID TO STARTER MOTOR
22	12-37998		1,1,1,1	WASHER, STARTER SOLENOID SCREW
23	13-26996		2,2,2,2	LOCKWASHER, STARTER SOLENOID TERMINAL (#10)
24	11-20645		2,2,2,2	NUT, STARTER SOLENOID TERMINAL (#10)
25	13-26993		2,2,2,2	LOCKWASHER, STARTER SOLENOID TERMINAL (5/16)
26	11-20083		1,1,1,1	NUT, STARTER SOLENOID TERMINAL (5/16)
27	11-26062		1,1,1,1	NUT, CAP-STARTER SOLENOID TERMINAL-OUTSIDE (5/16")
28	28016A1		1,1,1,1	GROUND STRAP ASS'Y, STARTER SOLENOID/STARTER MOTOR
29	45015		1,1,1,1	WIRE, STARTER MOTOR TO STARTER SOLENOID
30	11-20890		1,1,1,1	NUT, GROUND WIRE TO STARTER MOTOR TERMINAL
31	10-29197		1,1,1,1	SCREW, WIRING HARNESS TO STARTER MOTOR
32	13-26992		1,1,1,1	LOCKWASHER, GROUND WIRE FASTENING SCREW
33	50-38890A1		1,1,1,1	STARTER MOTOR ASSEMBLY
34	10-35213		2,2,2,2	SCREW, STARTER MOTOR TO CRANKCASE
35	218-2242A2		1,1,1,1	FLYWHEEL ASSEMBLY

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STARTER MOTOR, STARTER SOLENOID AND WIRING HARNESS



STARTER MOTOR, STARTER SOLENOID AND WIRING HARNESS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
36	10-35562		8,8,8,8	SCREW, FLEXIBLE PLATE TO FLYWHEEL
37	50-39838A1		1,1,1,1	RATCHET ASSEMBLY, FLYWHEEL
38	10-32417		6,6,6,6	SCREW, RATCHET TO FLYWHEEL
39	10-34290		2,2,2,2	SCREW, RATCHET TO FLYWHEEL
40	13-26992		2,2,2,2	LOCKWASHER, RATCHET TO FLYWHEEL SCREW

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
20208	SHAFT, REVERSE LOCK TO SWIVEL BRACKET	39	31	29359	LUBRICAP, SWIVEL BRACKET GREASE FITTING	41	40
20215	LEVER, TILT STOP-STARBOARD SIDE (NOT AS SHOWN)	41	36	29823	CAM, UPPER-REVERSE LOCKING	45	45
20623	MARKER, "TOP"-LEAD WIRE	17	32	30050	DISCONNECT, CHOKE SOLENOID TERMINALS . .	53	2
20843	SLIDE, CROSS PIN	49	57	30188	CUP WASHER, ADAPTOR . .	19	20
22477A1	THUMB SCREW ASSEMBLY	39	2	30269A2	FUEL PUMP ASSEMBLY . . .	19	1
22789	"D" WASHER, COIL LEAD WIRE CLIP	17	19	30275	COVER, FUEL PUMP	19	9
22789	"D" WASHER, STATOR GROUND LEADS CLAMP SCREW	15	30	30413	HOOK, COWL LATCH FASTENING	7	16
22833	ADAPTOR, CHECK UNIT (FUEL PUMP)	19	16	30498	CAP, PLASTIC-TILT TUBE . .	39	30
23004	RETAINER, CHECK VALVE .	19	7	30596	PAWL, STARTER	3	39
23014A1	DIAPHRAGM KIT	19	3	30664	TUBE, TILT-CLAMP BRACKET TO SWIVEL BRACKET	39	9
23026	DISC, FRICTION-SWIVEL BRACKET	39	21	30711	BUMPER, STEERING ARM .	39	13
23069	STEM, CHECK UNIT ADAPTOR	19	17	30782	HANDLE, STARTER CABLE .	5	63
24929	PACKING, "U" CUP-UPPER MOUNT COVERS	35	25	30822	KNOB, CHOKE	9	1
24935	COVER, UPPER MOUNT-OUTSIDE HALF	35	22	30859	INSULATOR, SLEEVE-INNER SWITCH TERMINALS	33	29
25067	BUMPER, RUBBER-LOWER MOUNT SCREW	35	29	30976	PULLEY, STARTER CABLE .	3	18
25138	CAM, LOWER-REVERSE LOCKING	45	44	31120	COVER, UPPER MOUNT-INSIDE HALF	35	23
25140	LEVER, REVERSE LOCK . . .	37	43	31640A1	TRIM TAB ASSEMBLY, GEAR HOUSING	51	78
25305	CAP, RUBBER-UPPER MOUNT BOLT NUT	35	17	32001	INSERT, WATER PUMP BODY (ALUMINUM)	45	23
25996A1	SWIVEL AND LINK ROD ASSEMBLY	21	18	32008	SHAFT, SHIFT-LOWER	45	38
26079	PLATE, BACKING-WIRING HARNESS	53	17	32014	COVER, GEAR HOUSING . .	51	77
26852	CAP, NYLON-ADJUSTING SCREW	21	13	32102	ROD, PUSH-REVERSE LOCK (SHORT SHAFT)	37	46
26864	LEVER, TILT STOP-PORT SIDE	41	44	32445	SOLENOID, STARTER	53	20
26903A2	REVERSE LOCK ASSEMBLY	39	33	32768	PLATE, FACE-WATER PUMP BASE TO WATER PUMP BODY	43	18
27031A4	PLUNGER ASSEMBLY, CHOKE SOLENOID	53	5	33148	CLUSTER, THROTTLE STOP	11	19
27711	RETAINER, CHOKE SHUTTER SPRING	9	28	33474	HARNESS, STOP SWITCH .	33	28
27947	SWIVEL, LINKAGE-THROTTLE CONTROL SHAFT	21	17	33474A1	STOP SWITCH ASSEMBLY .	33	--
27948	SWIVEL, UPPER LINK ROD TO THROTTLE CONTROL LEVER	21	21	33758	COVER, TRANSFER PORT .	25	24
28016A1	GROUND STRAP ASS'Y, STARTER SOLENOID/STARTER MOTOR	53	28	33899	CLAMP, HOLD DOWN RING-STATOR PLATE	25	8
28748	RETAINER, STARTER CABLE AND HANDLE . . .	5	64	33901A2	SHIFT SHAFT ASSEMBLY, UPPER (SHORT SHAFT) .	23	15
28913	SHAFT, SHEAVE	5	48	33904	RING, HOLD DOWN-STATOR PLATE	15	15
29206	COVER, PLUG-BOTTOM COWL HARNESS HOLE . .	33	2	33969	PLATE, FRICTION-CO-PILOT (SWIVEL BRACKET)	39	22
				34078A2	SHIFT SHAFT ASSEMBLY, UPPER (LONG SHAFT) . .	23	15
				34079	ROD, PUSH-REVERSE LOCK (LONG SHAFT)	37	46
				34228	SUPPORT, EXTERNAL WIRING HARNESS	53	13
				34229	WIRING HARNESS (INTERNAL)	53	16
				34255	BUMPER, STEERING ARM .	39	15

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
3483A3	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)-SEE NOTE			39472	SLIDE, SHIFT ACTUATING	23	6
	BELOW	43	-	39482	HOOK, COWL FRONT COVER LATCH	7	8
35402	YOKE, BOTTOM	41	42	39483	LATCH, THROTTLE CONTROL LEVER (THROTTLE CABLE)	21	29
35473	CLAMP, LOWER MOUNT TO DRIVE SHAFT HOUSING	37	36	39493	CATCH, FRONT COVER-TOP COWL	3	12
35474	COVER, LOWER MOUNT CLAMP	37	39	39501	MOUNT, RUBBER-FRONT SUPPORT BRACKET	5	58
36288	CAM, SHIFT	49	55	39501	MOUNT, RUBBER-REAR SUPPORT BRACKET	5	51
36442A1	SHIELD ASSEMBLY, STATOR PLATE	15	12	39503	BRACKET, REMOTE STEERING	39	16
37392	MOUNT, RUBBER-UPPER	35	24	39505	BASE, COWL FRONT COVER LATCH	7	3
37393	MOUNT, RUBBER-LOWER	37	33	39515	END CAP, NYLON-ANCHOR BRACKET SLIDE	23	11
37585	CHOKE SOLENOID	53	1	39516	SLIDE, NYLON-ANCHOR BRACKET (SHIFT ACTUATING SLIDE)	23	10
37588	ROD, LINK-UPPER	21	20	39518	LATCH, SHIFT ACTUATING SLIDE (SHIFT CABLE)	23	7
37637	BOOT, FUEL CONNECTOR-BOTTOM COWL	33	22	39519	CUP, RETAINER-ANCHOR BRACKET (SHIFT CABLE BARREL)	23	17
37721	SEAL, EXHAUST TUBE	43	6	39520	ARM, THROTTLE	21	14
37747	GROUND STRAP, FRONT SUPPORT BRACKET TO CRANKCASE	5	57	39521	SHAFT, THROTTLE CONTROL	21	1
37930	PLATE, BAFFLE-EXHAUST MANIFOLD	27	44	39522	BRACKET, THROTTLE CONTROL SHAFT	21	8
38071	PLATE, SUPPORT-EXHAUST TUBE	43	5	39523	LEVER, THROTTLE CONTROL	21	25
38130A1	BEARING CARRIER ASSEMBLY	51	72	39526	TUBE, EXHAUST (SHORT SHAFT)	35	14
38441	FOLLOWER, CAM	49	56	39527	TUBE, EXHAUST (LONG SHAFT)	35	14
38454	INSERT, ROPE GUIDE-TOP COWL	3	2	39536	LINK, LOCKING LEVER TO COVER	23	21
38500	RETAINER, WATER OUTLET TUBE SEAL	33	17	39555A1	COVER PLATE ASSEMBLY	33	25
38859A1	THRUST HUB AND WASHER ASSEMBLY	51	80	39556	PAD, SOUND-COVER PLATE STRIP, RETAINING-TRIM COVER SEAL	35	9
38950A1	COVER ASSEMBLY, STOP SWITCH	33	31	39558	SEAL, TRIM COVER TO DRIVE SHAFT HOUSING	35	8
38961	HANDLE, COWL LATCH	7	11	39608	COVER, TRIM-DRIVE SHAFT HOUSING	35	6
38964	SWIVEL, COWL LATCH	7	14	39609	SHIELD, REAR-TOP COWL	3	7
39172	BRACKETM LIMIT STOP-REAR	3	26	39610	TERMINAL BLOCK, EXHAUST MANIFOLD COVER	27	50
39173	BRACKET, SUPPORT-TOP COWL (REAR)	5	49	39613	SHAFT, CHOKE	9	5
39174	BRACKET, SUPPORT-TOP COWL (FRONT)	5	54	39614A1	ARM ASSEMBLY, CHOKE SHUTTER (NYLON)	9	11
39280	BRACKET, THROTTLE CAM	15	18	39615	BRACKET, SUPPORT-CHOKE SHUTTER ARM (NYLON)	9	7
39328	COVER, EXHAUST MANIFOLD	27	46	39616	BOOT, CONTROL CABLE-BOTTOM COWL	33	23
39445A1	STEERING ARM AND SWIVEL PIN ASSEMBLY (SHORT SHAFT)	39	12				
39445A2	STEERING ARM AND SWIVEL PIN ASSEMBLY (LONG SHAFT)	39	12				
39447	BRACKET, SHIFT ANCHOR-UPPER	23	1				
39448	BRACKET, SHIFT ANCHOR-LOWER	23	12				
39449A1	PLATE ASSEMBLY, EXHAUST EXTENSION	33	14				

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
39619	BUTTON, FRONT COVER RELEASE-TOP COWL . . .	3	10	52882A1	STEERING ARM AND SWIVEL PIN ASSEMBLY (SHORT SHAFT)	39	12
39622	SEAL, RUBBER-EXHAUST PLATE TO BOTTOM COWL	33	13	52882A2	STEERING ARM AND SWIVEL PIN ASSEMBLY (LONG SHAFT)	39	12
39630	CUSHION, RUBBER- BOTTOM COWL	33	24	52889	NOZZLE, TELL TALE HOSE TO BOTTOM COWL-(SEE NOTE BELOW)	33	10
39667	COVER, NYLON-SHIFT CABLE	23	20	52907	INSULATOR, SUPPORT TO BOTTOM COWL	53	--
39789	BLANKET, SOUND ABSORBING-WRAP AROUND COWL	7	17	52918	CAM, LOWER-REVERSE LOCKING	45	44
39835	RETAINER, STARTER REWIND	3	35	52919	CAM, UPPER-REVERSE LOCKING	45	45
39839	PLATE, RETAINER-STARTER PAWL	5	46	52920	LEVER, REVERSE LOCK . . .	37	43
39840	RETAINER, WAVE WASHER	5	43	52995	SHUTTER, CHOKE- CARBURETOR (NOT AS SHOWN)	9	30
39842A1	THROTTLE ACTUATOR ASSEMBLY	21	2	52996A1	PLUNGER ASSEMBLY, CHOKE SOLENOID (NOT AS SHOWN)	53	5
39912	LINK, ADJUSTING-LINK ROD TO THROTTLE ARM	15	24	53013	COVER, GEAR HOUSING . .	51	77
39913	LINK ROD, THROTTLE CAM	15	22	53014A1	BEARING CARRIER ASSEMBLY	51	72
39956	CLIP, ANCHOR-TRANSFER COVER SCREW	25	27	53078	CAP, PLASTIC-TILT TUBE . .	39	30
39981	BLANKET, SOUND ABSORBING-COWL FRONT COVER	7	2	53216	LUBRICAP, SWIVEL BRACKET GREASE FITTING	41	40
45015	WIRE, STARTER MOTOR TO STARTER SOLENOID . . .	53	29	53886A1	SHIFT SHAFT ASSEMBLY, UPPER (LONG SHAFT) . .	23	15
45211	SHUTTER, CHOKE- CARBURETOR	9	30	53886A2	SHIFT SHAFT ASSEMBLY, UPPER (SHORT SHAFT) .	23	15
45477	SHAFT, SHEAVE	5	48	54214A1	COUPLING BODY ASSEMBLY	23	16
45672	CLUSTER, THROTTLE STOP	11	19	54214A1	COUPLING BODY ASSEMBLY	23	16
45786	TUBE, EXHAUST (LONG SHAFT)	35	14	10-20012	SCREW, UPPER ANCHOR BRACKET TO LOWER ANCHOR BRACKET (1 5/8")	23	13
45787A1	SHIFT SHAFT ASSEMBLY, UPPER (LONG SHAFT) . .	23	15	10-20037	SCREW, RETAINER TO HOUSING	19	8
45788	ROD, PUSH-REVERSE LOCK (LONG SHAFT)	37	46	10-20060	SCREW, CONNECTING ROD	29	12
46097	SWIVEL, LINK ROD TO THROTTLE CAM BRACKET	15	20	10-20100	SCREW, THROTTLE ACTUATOR TO THROTTLE CONTROL SHAFT	21	4
46098	LINK, ADJUSTING-LINK ROD TO THROTTLE ARM	15	24	10-20217	SCREW, ANCHOR-TILT STOP LEVER	41	49
46785A1	COWL LATCH ASSEMBLY . .	7	15	10-20540	SCREW, TRANSFER PORT COVER MOUNTING	25	26
47436	PLATE, RETAINER-STARTER PAWL	5	46	10-20639	SCREW, LIMIT STOP BRACKET TO CYLINDER BLOCK (1 1/8")	3	27
47604A1	PROTECTOR, SPARK PLUG	17	31	10-20639	SCREW, THROTTLE CONTROL BRACKET	21	9
47912A2	LEVER ASSEMBLY, TILT STOP-STARBOARD SIDE	41	36	10-20646	SCREW, REAR SHIELD TO TOP COWL (5/8")	3	8
47913A2	LEVER ASSEMBLY, TILT LOCK-PORT SIDE	41	51				
47969	KNOB AND SHAFT, CHOKE	9	17				
47970	LEVER, CHOKE	9	20				
47985	SHUTTER, CHOKE- CARBURETOR (NOT AS SHOWN)	9	30				
48315A6	PLUNGER ASSEMBLY, CHOKE SOLENOID	53	5				

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10-20854	SCREW, FLOAT BOWL COVER (SHORT)	11	10	10-28192	SCREW, TERMINAL BLOCK TO EXHAUST MANIFOLD COVER	27	51
10-20925	SCREW, PINION GEAR TO DRIVE SHAFT -STRAIGHT	43	8	10-28405	SCREW, PLUG-MAIN FUEL JET CHANNEL	13	32
10-21091	SCREW, CYLINDER BLOCK COVER MOUNTING (1 1/8")	25	22	10-28634	SCREW, GREASE FILLER AND VENT HOLE	45	31
10-21130	SCREW, GROUND TERMINAL	17	7	10-28713	SCREW, RETAINER TO CARBURETOR (1/2")	9	27
10-22039	SCREW, CRANKCASE TO CYLINDER BLOCK (2 3/4")	25	30	10-28772	SCREW, UPPER MOUNT COVER-FRONT (1 1/2") ..	35	27
10-22040	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/2")	25	29	10-28782	SCREW, MANIFOLD COVER TO CYLINDER BLOCK (7/8")	27	49
10-22421	SCREW, ADAPTOR TO BOTTOM COWL	19	21	10-28846	SCREW, PLUG-MAIN NOZZLE	11	29
10-22421	SCREW, EXHAUST PLATE TO BOTTOM COWL (1 1/4")	33	20	10-29197	SCREW, WIRING HARNESS TO STARTER MOTOR ...	53	31
10-22486	SCREW, LATCH TO THROTTLE CONTROL LEVER (7/8")	21	30	10-29198	SCREW, UPPER END CAP MOUNTING	25	6
10-22523	SCREW, LATCH BASE TO COWL FRONT COVER (3/4")	7	4	10-29237	SCREW, RETAINING-TILT STOP LEVER	41	45
10-22956	SCREW, SUPPORT BRACKET TO BOTTOM COWL (7/8")	9	8	10-29256	SCREW, LOWER MOUNT CLAMP TO DRIVE SHAFT HOUSING	37	37
10-23015	SCREW, FRONT COVER CATCH TO TOP COWL (1")	3	13	10-29465	SCREW, REED STOP MOUNTING	29	9
10-24228	SCREW, ADJUSTING-THROTTLE CONTROL BRACKET	21	11	10-29608	SCREW, GEAR HOUSING FLUSHING HOLE-ALUMINUM	45	33
10-24234	SCREW, FRONT SUPPORT BRACKET TO BOTTOM COWL (1")	5	55	10-29722	SCREW, COVER TO LOWER CLAMP	37	40
10-24234	SCREW, LIMIT STOP BRACKET TO CYLINDER BLOCK (1")	3	32	10-30009	SCREW, COVER PLATE TO BOTTOM COWL	33	27
10-24234	SCREW, STARTER HOUSING TO CRANKCASE (1")	3	24	10-30225	SCREW, LOWER END CAP MOUNTING	27	42
10-25313	SCREW, MAIN BEARING CLAMPING	29	5	10-30274	SCREW, FUEL PUMP MOUNTING (1 3/4")	19	10
10-25612	SCREW, DRIVE-SERIAL PLATE TO SWIVEL BRACKET	39	26	10-30452	SCREW, LOWER MOUNT (5 1/2")	35	30
10-25822	SCREW, STRAINER COVER	11	18	10-30663	SCREW, HARNESS LEADS TO TERMINAL BLOCK ...	27	52
10-25850	SCREW, FLOAT BOWL COVER (LONG)	11	11	10-30663	SCREW, STATOR GROUND LEADS CLAMP FASTENING	15	29
10-26065	SCREW, CHOKE SOLENOID TO FRONT SUPPORT BRACKET (1")	53	3	10-30663	SCREW, WIRING HARNESS LEADS TO TERMINAL BLOCK	53	10
10-26065	SCREW, STARTER HOUSING TO LIMIT STOP BRACKETING-REAR (1") .	3	29	10-31114	SCREW< UPPER MOUNT COVER-REAR (1 3/4") ...	35	26
10-26066	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/4")	25	31	10-31163	SCREW, SUPPORT TO BOTTOM COWL	53	14
				10-31208	SCREW, STARTER SOLENOID TO STARTER MOTOR	53	21
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10-32417	SCREW, RATCHET TO FLYWHEEL	15	8	10-45742	SCREW, SHIELD TO STATOR PLATE	15	13
10-32417	SCREW, RATCHET TO FLYWHEEL	55	38	10-45775	SCREW, MAIN BEARING CLAMPING	29	5
10-33986	SCREW, UPPER MOUNT TO STEERING ARM	39	14	10-45775	SCREW, MAIN BEARING CLAMPING	29	5
10-33988	SCREW/LOCKWASHER, BREAKER FASTENING	17	23	10-45893	SCREW, BACKING PLATE TO BOTTOM COWL	53	18
10-33990	SCREW, CONDENSER FASTENING (1 1/4")	17	10	10-46270	SCREW, PLUG COVER TO BOTTOM COWL (5/8")	33	3
10-34290	SCREW, RATCHET TO FLYWHEEL	15	9	10-47273	SCREW, THROTTLE CONTROL LEVER TO EXHAUST COVER	21	26
10-34290	SCREW, RATCHET TO FLYWHEEL	55	39	10-47580	SCREW, TRIM TAB TO GEAR HOUSING	51	79
10-34353	SCREW, THROTTLE ARM TO THROTTLE CONTROL SHAFT (1")	21	15	10-47981	SCREW, TILT LOCK AND STOP LEVER TO SWIVEL BRACKET	41	52
10-34436	SCREW, THROTTLE CAM BRACKET TO STATOR PLATE (5/8")	15	19	10-48408	SCREW, STRIP AND SEAL TO DRIVE SHAFT HOUSING	35	10
10-34439	SCREW, FRICTION PLATE TO SWIVEL PIN	39	23	10-49318	SCREW, LOWER MOUNT (5 1/2")	37	30
10-34439	SCREW, RETAINER TO EXHAUST PLATE (3/4")	33	18	10-49987	SCREW, UPPER MOUNT COVER-FRONT (1 1/2")	35	27
10-35213	SCREW, STARTER MOTOR TO CRANKCASE	53	34	10-49988	SCREW, UPPER MOUNT COVER-REAR (1 3/4")	35	26
10-35400	SCREW, HOLD DOWN RING TO STATOR PLATE	15	16	10-49989	SCREW, HOLD DOWN RING CLAMP TO UPPER END CAP	25	9
10-35519	SCREW, NOZZLE TO BOTTOM COWL	33	11	10-52195	SCREW, FLOAT BOWL COVER (SHORT)	11	10
10-35562	SCREW, FLEXIBLE PLATE TO FLYWHEEL	15	6	10-52196	SCREW, FLOAT BOWL COVER (LONG)	11	11
10-35562	SCREW, FLEXIBLE PLATE TO FLYWHEEL	55	36	10-52903	SCREW, BACKING PLATE TO BOTTOM COWL	53	18
10-36455	SCREW, DUST COVER TO STATOR PLATE	17	35	10-52904	SCREW, PLUG COVER TO BOTTOM COWL (5/8")	33	3
10-37571	SCREW, STRIP AND SEAL TO DRIVE SHAFT HOUSING	35	10	11-20061	NUT, CONNECTING ROD SCREW	29	13
10-37571	SCREW, TRIM COVER TO DRIVE SHAFT HOUSING	35	7	11-20061	NUT, CONNECTING ROD SCREW	29	13
10-38036	SCREW, FUEL PUMP MOUNTING (1 1/2")	19	11	11-20061	NUT, CONNECTING ROD SCREW	29	13
10-38395	SCREW, CONDENSER FASTENING (1 1/4")	17	9	11-20083	NUT, CLAMP BRACKET STUD	39	8
10-39620	SCREW, LATCH TO SHIFT ACTUATING SLIDE	23	8	11-20083	NUT, STARTER SOLENOID TERMINAL (5/16)	53	26
10-39767	SCREW, ANCHOR BRACKET TO EXHAUST COVER (1 7/8")	23	2	11-20102	NUT, BOTTOM COWL STUD	33	6
10-39767	SCREW, MANIFOLD COVER TO CYLINDER BLOCK (1 7/8")	27	47	11-20102	NUT, REAR SUPPORT BRACKET TO BOTTOM COWL STUDS	5	50
10-45210	SCREW, PULLEY TO STARTER HOUSING (1 1/4")	3	19	11-20102	NUT, STARTER HOUSING SCREW	3	30
10-45739	SCREW, CONNECTING ROD	29	12	11-20110	NUT, CARBURETOR SCREEN STUD	9	25
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11-20361	NUT, SWIVEL TO THROTTLE CONTROL LEVER	21	24	11-30499	NUT, TILT TUBE	39	11
11-20509	NUT, REMOTE STEERING BRACKET STUD	39	18	11-30932	NUT, PINION GEAR TO DRIVE SHAFT	43	10
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11-20586	NUT, RUBBER MOUNT TO FRONT SUPPORT BRACKET (UPPER)	5	61	11-34863	NUT, DRIVE SHAFT HOUSING TO GEAR HOUSING STUD (3/8") . . .	51	87
11-20586	NUT, RUBBER MOUNT TO REAR SUPPORT BRACKET (UPPER)	5	53	11-34933	NUT, DRIVE SHAFT HOUSING TO GEAR HOUSING STUD (7/16") . .	51	85
11-20586	NUT, SCREW	21	32	11-34933	NUT, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS	37	48
11-20586	NUT, UPPER ANCHOR BRACKET SCREW	23	14	11-35045	NUT, WATER PUMP BODY AND BASE STUDS	45	26
11-20645	NUT, JAM-LINK ROD	15	23	11-35521	NUT, LOWER MOUNT CLAMP COVER	37	41
11-20645	NUT, STARTER SOLENOID TERMINAL (#10)	53	24	11-45774	NUT, MAIN BEARING CLAMPING SCREW	29	6
11-20890	NUT, GROUND WIRE TO STARTER MOTOR TERMINAL	53	30	11-45774	NUT, MAIN BEARING CLAMPING SCREW	29	6
11-20890	NUT, JAM-ADJUSTING SCREW	21	12	11-46793	NUT, CHOKE SOLENOID SCREW	53	4
11-21528	NUT, TOP COWL STUD	3	6	11-46793	NUT, CLAMP BRACKET STUD	39	8
11-21825	NUT, COIL LEAD WIRE CLIP SCREW (SPACER)	17	17	11-46793	NUT, CRANKCASE FASTENING SCREW	25	32
11-21923	NUT, LEAD WIRE CLAMP SCREW	17	16	11-46793	NUT, LIMIT STOP TO BRACKET SCREW	3	28
11-21923	NUT, TERMINAL SCREW	17	26	11-46793	NUT, THROTTLE CONTROL BRACKET SCREW	21	10
11-21971	NUT, STOP SWITCH TO BOTTOM COWL	33	34	11-46793	NUT, TILT LOCK AND STOP LEVER SCREW	41	53
11-22339	NUT, FLYWHEEL	15	1	11-46793	NUT, TILT LOCK AND STOP LEVER TO CLAMP BRACKET	41	57
11-23161	NUT, UPPER MOUNT BOLT	35	18	11-46793	NUT, TILT LOCK AND STOP LEVER TO CLAMP BRACKET	41	57
11-24652	NUT, ANCHOR AND RETAINING SCREW	41	48	11-46793	NUT, UPPER ANCHOR BRACKET SCREW	23	5
11-24656	NUT, PULLEY SCREW	3	22	11-46886	NUT, UPPER MOUNT COVER FASTENING SCREW	35	28
11-25096	NUT, LOWER MOUNT SCREW	37	35	11-46887	NUT, ADAPTOR SCREW	19	22
11-25168	NUT, JAM-UPPER LINK ROD ADJUSTING	21	19	11-46887	NUT, COVER MOUNTING SCREW	25	23
11-25594	NUT, POWERHEAD STUDS	35	15	11-46887	NUT, EXHAUST PLATE SCREW	33	21
11-26062	NUT, CAP-STARTER SOLENOID TERMINAL-OUTSIDE (5/16")	53	27	11-46887	NUT, SUPPORT BRACKET SCREW	9	9
11-26419	NUT, COIL LEAD WIRE CLIP SCREW	17	21	11-46887	NUT, SUPPORT FASTENING SCREW	53	15
11-26484	NUT, CLAMP BRACKET BOLT	39	29	12-20028	WASHER, CHOKE SHUTTER ARM	9	15
11-28202	NUT, RETAINING-SWIVEL PIN	41	43				
11-28656	NUT, PLUG COVER SCREW	33	4				
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12-21135	WASHER, CONDENSER FASTENING SCREW	17	12	12-31266	WASHER, RUBBER-SHIFT SHAFT BUSHING	45	43
12-21135	WASHER, LEAD WIRE CLAMP SCREW	17	14	12-31992	WASHER, CUPPED-THRUST HUB	51	81
12-21135	WASHER, TERMINAL SCREW	17	24	12-31993	WASHER, GEAR HOUSING COVER	51	76
12-22887	WASHER, PULLEY SCREW .	3	20	12-32004	WASHER, THRUST-REVERSE GEAR	49	69
12-24812	WASHER, STUD SPACER TO CLAMP BRACKET	39	-	12-32007	WASHER, SPLINED-PROPELLER SHAFT	51	82
12-25176	WASHER, SWIVEL PIN TO BOTTOM YOKE (.060) . . .	41	41	12-34437	WASHER, ANCHOR BRACKET SCREW	23	3
12-26014	WASHER, LATCH BASE SCREW	7	6	12-34437	WASHER, CHOKE SHAFT . .	9	4
12-26014	WASHER, LATCH BASE SCREW	7	6	12-34437	WASHER, LIMIT STOP BRACKET SCREW	3	34
12-26014	WASHER, REAR SHIELD SCREW	3	9	12-34437	WASHER, MANIFOLD COVER SCREW	27	48
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12-26485	WASHER, CLAMP BRACKET BOLT	39	28	12-37998	WASHER, STARTER SOLENOID SCREW	53	22
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12-26825	WASHER, TOP COWL STUD (3/4 O.D.)	3	4	12-38453	WASHER, NYLON-WATER PUMP BODY	45	28
12-26837	WASHER, SWIVEL PIN TO BOTTOM YOKE (.065) . . .	41	41	12-38753	WASHER, WASHER PUMP BODY AND BASE STUDS	45	25
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12-28053	WASHER, RUBBER-LOWER MOUNT SCREW	37	32	12-45175	WASHER, DRIVE SHAFT HOUSING TO GEAR HOUSING STUD (3/8") . . .	51	86
12-29245	WASHER, THROTTLE CONTROL LEVER SWIVEL	21	23	12-45176	WASHER, DRIVE SHAFT HOUSING TO GEAR HOUSING STUD (7/16") . .	51	84
12-29395	WASHER, FRONT SUPPORT BRACKET RUBBER MOUNT	5	60	12-45176	WASHER, DRIVE SHAFT HOUSING TO GEAR HOUSING STUDS	35	5
12-29395	WASHER, THROTTLE CONTROL LEVER SCREW	21	27	12-45741	WASHER, NEEDLE BEARING RETAINING	29	16
12-29395	WASHER, THROTTLE CONTROL LEVER SCREW	21	27	12-45741	WASHER, NEEDLE BEARING RETAINING	29	16
12-29681	WASHER, NEEDLE BEARING RETAINING	29	16	12-47960	WASHER, CHOKE SHUTTER CARBURETOR STUD	9	31
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12-30164	WASHER, CHOKE SHUTTER CARBURETOR STUD	9	31	12-52865	WASHER, SWIVEL PIN	39	24
12-30164	WASHER, CHOKE SOLENOID LINK	53	6	13-20160	WASHER, WAVE-RETAINER TENSION	5	45
12-30164	WASHER, RETAINING STRIP SCREW	35	11	13-20846	WASHER, WAVE-RETAINING SCREW-STARBOARD SIDE	41	47
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13-21134	LOCKWASHER, LEAD WIRE CLAMP SCREW	17	15	14-29163	TAB WASHER, PINION GEAR FASTENING SCREW -STRAIGHT	43	9
13-21972	LOCKWASHER, STOP SWITCH CONNECTOR	33	33	14-53012	TAB WASHER, GEAR HOUSING COVER	51	76
13-25806	WASHER, WAVE-THROTTLE CONTROL LEVER SWIVEL	21	22	15-20085A1	SHIM, LOWER END CAP TO CRANKCASE AND BLOCK (.002-3-5-10)	27	41
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13-26992	LOCKWASHER, RATCHET SCREW	15	10	15-20929A1	SHIM, BALL BEARING TO WATER PUMP BASE (.002-3-5-10) STRAIGHT	45	53
13-26992	LOCKWASHER, RATCHET TO FLYWHEEL SCREW	55	40	15-20929A1	SHIM, BEARING TO GEAR HOUSING (.002-3-5-10)	45	50
13-26992	LOCKWASHER, WATER PUMP BODY AND BASE STUDS	45	25	15-30497A1	SHIM, CLAMP BRACKET TO SWIVEL BRACKET (.010)	39	10
13-26993	LOCKWASHER, CLAMP BRACKET STUD	39	7	15-31154A1	SHIM, BEARING CUP TO GEAR HOUSING (.002-3-5-10)-STRAIGHT	49	59
13-26993	LOCKWASHER, FRONT SUPPORT BRACKET SCREW	5	56	15-33903A1	SHIM, UPPER END CAP TO CRANKCASE AND BLOCK (.002-3-5-10)	25	7
13-26993	LOCKWASHER, LIMIT STOP BRACKET SCREW	3	33	15-33910015	SHIM, STATOR PLATE TO UPPER END CAP (.015)	15	17
13-26993	LOCKWASHER, STARTER HOUSING SCREW	3	25	15-37711	SHIM, RETAINING SCREW-PORT SIDE	41	46
13-26993	LOCKWASHER, STARTER SOLENOID TERMINAL (5/16)	53	25	15-38374A1	SHIM, BEARING CUP TO GEAR HOUSING (.002-3-5-10)-SPIRAL	49	59
13-26995	LOCKWASHER, COIL LEAD WIRE CLIP SCREW	17	20	15-38374A1	SHIM, BEARING CUP TO GEAR HOUSING (.002-3-5-10)-SPIRAL	49	59
13-26996	LOCKWASHER, FRONT COVER CATCH SCREW	3	14	16-20221	STUD, CLAMP BRACKET	39	6
13-26996	LOCKWASHER, LATCH BASE SCREW	7	5	16-21553	STUD, COWL TO REAR SUPPORT BRACKET (1 1/2")	33	5
13-26996	LOCKWASHER, SHIELD SCREW	15	14	16-21553	STUD, TOP COWL TO SUPPORT BRACKET-FRONT (1 1/2")	3	3
13-26996	LOCKWASHER, STARTER SOLENOID TERMINAL (#10)	53	23	16-29977	STUD, CHOKE SHUTTER PIVOT (CARBURETOR)	9	29
13-26996	LOCKWASHER, THROTTLE ACTUATOR SCREW	21	5	16-29988	STUD, CRANKCASE TO DRIVE SHAFT HOUSING (1 9/16")	25	14
13-27969	LOCKWASHER, THROTTLE ARM SCREW	21	16	16-29989	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (1 15/16")	25	18
13-29402	WASHER, WAVE-SUPPORT BRACKET	9	10	16-29990	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (3 7/16")	25	17
13-29720	WASHER, WAVE-LINK ROD SWIVEL	15	21	16-30172	STUD, CHOKE SHUTTER PIVOT (CARBURETOR)	9	29
13-34632	WASHER, WAVE-ADJUSTING LINK PIN	15	26	16-35099	STUD, CARBURETOR MOUNTING (1 3/16")	25	13
13-34632	WASHER, WAVE-TILT LOCK AND STOP LEVER	41	55				
13-36076	WASHER, WAVE-RETAINING SCREW-PORT SIDE	41	47				
13-36206	WASHER, WAVE-STARTER PAWL	3	40				

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16-37728	STUD, WATER PUMP BODY AND BASE TO GEAR HOUSING	43	2	18-25191	COTTER PIN, PUSH ROD TO REVERSE LOCK	37	47
16-37986	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (2 15/16")	25	19	18-26953	COTTER PIN, CHOKE SOLENOID LINK FASTENING	53	7
16-39781	STUD, REMOTE STEERING BRACKET TO STEERING ARM	39	17	18-32857	COTTER PIN, ADJUSTING LINK PIN	15	27
16-45177	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING	43	3	18-45882	COTTER PIN, REVERSE LOCK TO SHAFT	41	35
16-46913	STUD, DRIVE SHAFT HOUSING TO GEAR HOUSING (3")	35	3	19-32298	PLUG, PLASTIC-WATER PICK-UP HOLE	35	4
16-46914	STUD, DRIVE SHAFT HOUSING TO GEAR HOUSING (1 3/4")	35	2	19-35827	PLUG, BOTTOM COWL	53	11
16-52662	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING	43	3	19-47579	PLUG, PLASTIC-WATER PICK-UP HOLE	35	4
16-52898	STUD, CARBURETOR SCREEN	9	22	19-48750	PLUG, GEAR HOUSING FLUSHING HOLE-PLASTIC	45	36
16-53050	STUD, CHOKE SHUTTER PIVOT (CARBURETOR)	9	29	21-28481A1	CHECK VALVE ASSEMBLY, LOWER END CAP	25	36
17-20032	DOWEL PIN, CYLINDER BLOCK TO MAIN BEARING	25	16	21-30430A1	CHECK VALVE ASSEMBLY	19	2
17-20032	DOWEL PIN, MAIN BEARING	29	4	22-21290	PLUG, GREASE-REVERSE LOCK HOLE	37	42
17-20032	DOWEL PIN, MAIN BEARING	29	4	22-22946	SLEEVE, RUBBER-CONNECTOR	19	13
17-21057	PIN, HINGE-COWL LATCH HANDLE	7	12	22-22948	NUT, CONNECTOR TO FUEL LINE	19	14
17-22896	PIN, CHOKE KNOB TO CHOKE SHAFT	9	2	22-22949	CONNECTOR, PUMP INLET TO FUEL LINE	19	12
17-23733	PIN, IMPELLER DRIVE	43	21	22-23612	FITTING, GREASE-SWIVEL BRACKET	41	39
17-23784	DOWEL PIN, CRANKCASE TO CYLINDER BLOCK	25	15	22-25885	ELBOW, TELL TALE HOSE TO EXHAUST COVER	33	8
17-23928	PIN, ROLL-PIN TO CHOKE SHUTTER ARM	9	14	22-29111	CONNECTOR, TELL TALE HOSE TO BOTTOM COWL	33	9
17-24887	PIN, REVERSE LOCK LEVER	37	44	22-32802	PLUG, PIPE-WATER PRESSURE HOLE	25	12
17-25598	ROLL PIN, REVERSE LOCK SPRING ATTACHING	39	32	22-52644	PLUG, GREASE-REVERSE LOCK HOLE	37	42
17-26798	PIN, ROLL-CHOKE SHAFT	9	6	23-20216	SPACER, TILT STOP LEVER	41	50
17-30545	PIN, DRIVE SHAFT -SPIRAL	45	48	23-20222	SPACER, CLAMP BRACKET STUD	39	5
17-35973	DOWEL PIN, WATER PUMP BASE TO WATER PUMP BODY	43	16	23-23651	SLEEVE, RUBBER-WATER OUTLET TUBE	35	13
17-38113	PIN, CROSS-RATCHET TO PROPELLER SHAFT	49	64	23-26602	BUSHING, NYLON-THROTTLE CONTROL SHAFT	21	3
17-39599	PIN, PIVOT-COWL FRONT COVER LATCH HOOK	7	7	23-28911	SPACER, SHEAVE SHAFT	3	42
17-39911	PIN, ADJUSTING LINK TO THROTTLE ARM	15	25	23-28912	BUSHING, SPRING GUIDE	3	37
17-45242	PIN, CHOKE SHUTTER ARM	9	13	23-28919	BUSHING, NYLON-SHEAVE SHAFT SPACER	3	41
17-47175	PIN, LOCKING LEVER AND COVER FASTENING	23	19	23-30419	SLEEVE, INSULATION-GROUND LEAD	17	28
17-49930A1	TILT LOCK PIN ASSEMBLY	39	4	23-30438	BUSHING, NYLON-CHOKE SHUTTER	53	9
18-20180	COTTER PIN, CHOKE SHUTTER ARM TO SUPPORT BRACKET	9	16	23-30977	SPACER, PULLEY SCREW	3	21
18-20233	CLIP RETAINING-SHIFT SHAFT	45	39	23-35560	SPACER, SHEAVE SHAFT	5	42
				23-38993A2	BUSHING ASSEMBLY, SHIFT SHAFT	45	41
				23-38994	BUSHING, THROTTLE CONTROL LEVER SCREW	21	28

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23-47911	BUSHING, TILT LOCK AND STOP LEVER	41	54	25-31986	"O" RING, BEARING CARRIER	51	71
23-52709	SLEEVE, LUBRICATION-DRIVE SHAFT -SPIRAL	45	49	25-37340	"O" RING, FLYWHEEL HUB	15	3
23-53343	SPACER, CLAMP BRACKET STUD	39	5	25-39597	GROMMET, LIMIT STOP BRACKET	3	31
24-20099	SPRING, COMPRESSION-LATCH SCREW	21	31	25-39597	GROMMET, STARTER HOUSING	3	17
24-20254	SPRING, COMPRESSION-DRIVE SHAFT -SPIRAL	45	47	26-23300	OIL SEAL, BEARING CARRIER	51	74
24-23067	SPRING, ADAPTOR STEM	19	19	26-23300	OIL SEAL, WATER PUMP BASE	43	15
24-25122	SPRING, TENSION-PUSH ROD	37	45	26-23517	OIL SEAL, BEARING CARRIER	51	74
24-26068	SPRING, RETAINER PLATE TO STARTER SHEAVE	5	47	26-26782	OIL SEAL, WATER PUMP BASE	43	14
24-27087	SPRING, COMPRESSION-LATCH SCREW	23	9	26-29476	OIL SEAL, UPPER	27	38
24-27087	SPRING, HOLD DOWN RING CLAMP SCREW	25	10	26-29478	OIL SEAL, LOWER	25	37
24-28965	SPRING, TENSION-CHOKE SHUTTER	9	26	26-29612	SEAL, GEAR HOUSING FLUSHING HOLE -ALUMINUM	45	35
24-28975	SPRING, GARTER-INTERNAL WIRING HARNESS	53	19	26-31249	OIL SEAL, SHIFT SHAFT BUSHING	45	42
24-29821	SPRING, REVERSE LOCK TENSION	39	34	26-32121	OIL SEAL, WATER PUMP BODY	45	24
24-30858A1	SPRING AND CONTACT ASSEMBLY	33	30	26-32911	OIL SEAL, SWIVEL BRACKET	41	38
24-35227	SPRING, COMPRESSION-CHOKE SHUTTER ARM	9	12	26-33995	OIL SEAL, UPPER END CAP	25	5
24-35522	SPRING, TENSION-LOWER MOUNT CLAMP	37	38	26-38452	SEAL, RUBBER-WATER INLET TUBE (WATER PUMP BODY)	45	27
24-37911	SPRING, COMPRESSION-CHOKE SHAFT	9	3	26-38452	SEAL, RUBBER-WATER OUTLET TUBE	33	16
24-37911	SPRING, COMPRESSION-FRONT COVER RELEASE BUTTON	3	11	27-29586	GASKET, GEAR HOUSING FLUSHING HOLE SCREW -ALUMINUM	45	34
24-38114	SPRING, RETAINING-CROSS PIN	49	65	27-31402	GASKET, CARBURETOR FLANGE	13	36
24-39502A1	SPRING, STARTER REWIND	3	36	27-32769	GASKET, LOWER-WATER PUMP BASE TO FACE PLATE	43	17
24-39598	SPRING, TORSION-COWL FRONT COVER LATCH HOOK	7	9	27-32770	GASKET, UPPER-FACE PLATE TO WATER PUMP BODY	43	19
24-39845	SPRING, COMPRESSION-CAM FOLLOWER	49	58	27-32771	GASKET, WATER PUMP BASE TO GEAR HOUSING	43	11
24-47898	SPRING, TENSION-CHOKE SHUTTER	9	26	27-33951	GASKET, CYLINDER BLOCK COVER	25	21
24-47968	SPRING, COMPRESSION-CHOKE SHAFT	9	19	27-33955	GASKET, TRANSFER PORT COVER	25	25
25-20081	"O" RING, LOWER END CAP	27	40	27-37949	GASKET, CYLINDER BLOCK TO BAFFLE PLATE	27	43
25-20273	RING, RUBBER-CENTRIFUGAL SLINGER (DRIVE SHAFT)	45	29	27-37949A1	GASKET SET (MOTOR OVERHAUL)	1	-
25-20415	"O" RING, ADAPTOR STEM	19	18	27-37956	GASKET, BAFFLE PLATE TO EXHAUST COVER	27	45
25-25439	"O" RING, SHIFT SHAFT BUSHING	45	40	27-37976	GASKET, POWERHEAD TO EXHAUST EXTENSION PLATE	33	12
25-26855	"O" RING, WATER PUMP BASE	43	12				

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28-30250	KEY, FLYWHEEL	29	1	34-32203A1	REED SET, MAIN BEARING (MATCHED)	29	7
28-30250	KEY, FLYWHEEL DRIVE	15	4	34-45506A1	REED SET, MAIN BEARING (MATCHED)	29	7
28-30281	KEY, LOCATING-BEARING CARRIER	51	75	35-53051	SCREEN, CARBURETOR	9	23
28-45554	KEY, FLYWHEEL	29	1	37-39730A1	DECAL SET (ENGINE) MERC 350-3	1	-
28-45554	KEY, FLYWHEEL DRIVE	15	4	37-46061A1	DECAL SET (ENGINE) MERC 350-4	1	-
29-38586	BEARING, NEEDLE-CRANKPIN	29	14	37-47758A1	DECAL SET (ENGINE) MERC 350-5	1	-
29-38586	BEARING, NEEDLE-CRANKPIN	29	14	37-52686A1	DECAL SET (ENGINE) MERC 350-6	1	-
29-39656	BEARING, NEEDLE-PISTON PIN	29	15	38-39784	SERIAL PLATE	39	25
29-39656	BEARING, NEEDLE-PISTON PIN	29	15	39-39100A12	RING, PISTON	29	19
29-39656	BEARING, NEEDLE-PISTON PIN	29	15	39-39100A12	RING, PISTON	31	19
29-47897	BEARING, NEEDLE-CRANKPIN	29	14	39-45192A12	RING, PISTON (.015 OVERSIZE)	31	-
30-20080	BALL BEARING, LOWER END CAP	27	39	40-32118	LOCK RING, PISTON PIN	29	18
30-20080	BALL BEARING, UPPER END CAP	25	2	40-45740	LOCK RING, PISTON PIN	29	18
30-20839	BEARING, BALL-REVERSE GEAR	49	70	43-33843	GEAR, PINION-DRIVE SHAFT-STRAIGHT	43	7
30-20861	BEARING, BALL-DRIVE SHAFT-STRAIGHT	45	51	43-39651	FORWARD GEAR ASSEMBLY (STRAIGHT)	49	62
31-20231	BEARING, ROLLER-DRIVE SHAFT	43	4	43-39652	REVERSE GEAR ASSEMBLY (STRAIGHT)	49	67
31-20249	BEARING, ROLLER-BEARING CARRIER	51	73	43-46375	REVERSE GEAR ASSEMBLY (SPIRAL)	49	67
31-20249	BEARING, ROLLER-FORWARD GEAR	49	61	43-46376	FORWARD GEAR ASSEMBLY (SPIRAL)	49	62
31-31215A1	TAPERED ROLLER BEARING ASSEMBLY (STRAIGHT)	49	60	43-46377	GEAR, PINION-DRIVE SHAFT-SPIRAL	43	7
31-33958	BEARING, ROLLER-UPPER END CAP	25	4	44-38127	SHAFT, PROPELLER	49	66
31-38146A1	ROLLER BEARING ASSEMBLY, TAPERED-DRIVE SHAFT (SPIRAL)	47	54	45-38466	DRIVE SHAFT (SHORT SHAFT)-STRAIGHT	45	46
31-38356A1	TAPERED ROLLER BEARING ASSEMBLY (SPIRAL)	49	60	45-38467	DRIVE SHAFT (LONG SHAFT) -STRAIGHT	45	46
32-34243	FUEL LINE, FUEL PUMP TO CARBURETOR (7 1/8")	19	23	45-46394	DRIVE SHAFT (LONG SHAFT) -STRAIGHT	45	46
32-37726	TUBE, WATER OUTLET (LONG SHAFT)	35	12	45-53569A1	DRIVE SHAFT ASSEMBLY (SHORT SHAFT)-SPIRAL	45	46
32-37727	TUBE, WATER OUTLET (SHORT SHAFT)	35	12	45-53571A1	DRIVE SHAFT ASSEMBLY (LONG SHAFT) -SPIRAL	45	46
32-39962	HOSE, TELL TALE-COWL TO EXHAUST COVER (23")	33	7	46-32767A1	WATER PUMP BODY ASSEMBLY (ALUMINUM)	45	22
32-45182	FUEL LINE, FUEL PUMP TO ADAPTOR	19	15	46-39531A1	WATER PUMP BASE ASSEMBLY (ALUMINUM)	43	13
32-45679	TUBE, WATER OUTLET (LONG SHAFT)	35	12	46-48745A1	WATER PUMP BASE ASSEMBLY (PLASTIC)	43	13
33-30578	SPARK PLUG, (CHAMPION J4J)	17	33	46-48746A1	WATER PUMP BODY ASSEMBLY (PLASTIC)	45	22
33-39635	SPARK PLUG, (CHAMPION L4J)	17	33	47-20268	IMPELLER, WATER PUMP	43	20
				50-28985A1	STARTER CABLE ASSEMBLY	5	62
				50-38890A1	STARTER MOTOR ASSEMBLY	53	33
				50-39838A1	RATCHET ASSEMBLY, FLYWHEEL	15	7

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50-39841	STARTER SHEAVE ASSEMBLY	3	38	741-2738A2	PISTON AND PISTON PIN ASSEMBLY (.015 OVERSIZE)	31	-
52-47586	RATCHET, SLIDING CLUTCH	49	63	741-2779A2	PISTON AND PISTON PIN ASSEMBLY	29	17
53-21058	"E" RING, COWL LATCH HINGE PIN	7	13	741-2951A3	PISTON AND PISTON PIN ASSEMBLY (.015 OVERSIZE)	31	-
53-29116	RING, SNAP-BALL BEARING RETAINING -STRAIGHT	45	52	838-2701A3	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	25	11
53-30428	FASTENER, PLUG TO BOTTOM COWL	53	12	838-2754A3	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	25	11
54-22783	"S" CLIP, CHOKE SOLENOID LEADS TO BOTTOM COWL	53	8	1015-2664	COVER, CYLINDER BLOCK	25	20
54-24836	CLIP, NYLON-COIL LEAD WIRE	17	18	1015-2749	COVER, CYLINDER BLOCK	25	20
54-26550	CLAMP, STATOR GROUND LEADS	15	28	1126-2187A1	END CAP ASSEMBLY, LOWER	25	35
54-39844	CLAMP, LEAD WIRE	17	13	1130-2177A2	END CAP ASSEMBLY, UPPER	25	1
90-45172	MERC 350-3, 350-4, 350-5 AND 350-6 PARTS LIST	1	-	1344-2722	CARBURETOR ASS'Y (KC-9A)	11	1
92-25234--1	GLUE, ADHESIVE-BLANKET FASTENING	7	--	1344-2722	CARBURETOR ASSEMBLY	9	21
94-39731	SHIPPING CARTON (MOTOR)	1	-	1344-2773	CARBURETOR ASS'Y (KC-9B)	11	1
218-2241A2	FLYWHEEL ASSEMBLY	15	5	1344-3021	CARBURETOR ASSEMBLY	9	21
218-2242A2	FLYWHEEL ASSEMBLY	53	35	1344-3021	CARBURETOR ASS'Y (KC-9C)	11	1
398-2202	BREAKER ASSEMBLY	17	22	1344-3664	CARBURETOR ASSEMBLY	9	21
398-2203	CONDENSER ASSEMBLY	17	8	1399-110A1	FLOAT ASSEMBLY	11	2
398-2204	LEAD WIRE-TOP	17	30	1399-1133	COVER, FLOAT BOWL	11	9
398-2205	LEAD WIRE	17	29	1399-1457	JET, MAIN FUEL (.057)	13	30
398-2206	GROUND LEAD, STATOR TO TERMINAL BLOCK	17	27	1399-1459	JET, MAIN FUEL (.059)	13	30
398-2207	FELT, CAM-BREAKER	17	5	1399-1461	JET, MAIN FUEL (.061)-STANDARD	13	30
398-2208	COVER, DUST-STATOR PLATE	17	34	1399-1461	JET, MAIN FUEL (.061)-STANDARD	13	30
398-2221	STATOR PLATE AND CORE	17	1	1399-1463	JET, MAIN FUEL (.063)-STANDARD	11	30
398-2321	CLIP, COIL RETAINING	17	3	1399-1463	JET, MAIN FUEL (.063)-STANDARD	11	30
398-2413	CLIP, COIL RETAINING	17	4	1399-1465	JET, MAIN FUEL (.065)	11	30
398-2568A1	COIL ASSEMBLY	17	2	1399-1467	JET, MAIN FUEL (.067)	11	30
398-2574A3	STATOR PLATE ASSEMBLY, COMP. (SEE NOTE BELOW)	17	-	1399-1473	INLET NEEDLE, SEAT AND GASKET	11	6
398-2574A3	STATOR PLATE ASSEMBLY, COMPLETE (SEE NOTE BELOW)	15	11	1399-1713	SCREW, IDLE ADJUSTMENT	13	34
398-732	CLIP, GROUND WIRE LEAD	17	6	1399-1754	SCREEN, FILTER	11	14
422-2186	CRANKSHAFT	29	2	1399-2011	JET, MAIN FUEL (.071)	11	30
533-2034A2	MAIN BEARING ASSEMBLY, VALVE TYPE	29	3	1399-2012	SHAFT, THROTTLE	11	21
533-2761A2	MAIN BEARING ASSEMBLY, VALVE TYPE	29	3	1399-2014	SHUTTER, THROTTLE (2 HOLE)	11	24
533-2788A2	MAIN BEARING ASSEMBLY, VALVE TYPE	29	3	1399-2015	GASKET, AND PACKING SET	13	--
611-1885A4	CONNECTING ROD ASSEMBLY	29	11	1399-2180	SHUTTER, THROTTLE (3 HOLE)	11	24
617-2768A2	CONNECTING ROD ASSEMBLY	29	11	1399-2371	COVER, STRAINER	11	16
617-2768A3	CONNECTING ROD ASSEMBLY	29	11	1399-2726	REPAIR PARTS KIT	13	--
				1399-2967	REPAIR PARTS KIT	13	--

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1399-3039	REPAIR PARTS KIT	13	--				
1399-3691	REPAIR PARTS KIT	13	--				
1427-1810A1	CLAMP BRACKET ASSEMBLY	39	1	1626-2470A21	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) -SEE NOTE BELOW	43	-
1427-3263A1	CLAMP BRACKET ASSEMBLY	39	1				
1455-2693A3	SWIVEL BRACKET ASSEMBLY (SHORT SHAFT)	41	37	1626-3483A1	GEAR HOUSING ASSEMBLY (PLASTIC WATER PUMP AND STRAIGHT GEAR	43	1
1455-3349A3	SWIVEL BRACKET ASSEMBLY (SHORT SHAFT)	41	37	1626-3483A1	GEAR HOUSING ASSEMBLY-SEE PAGE 26 FOR PARTS BREAKDOWN	49	1
1455-3697A1	SWIVEL BRACKET ASSEMBLY (SHORT SHAFT)	41	37	1626-3483A3	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)-SEE NOTE BELOW	49	-
1462-2694A1	SWIVEL BRACKET ASSEMBLY (LONG SHAFT)	41	37	1626-3483A4	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) -SEE NOTE BELOW	49	-
1462-3350A1	SWIVEL BRACKET ASSEMBLY (LONG SHAFT)	41	37				
1462-3701A1	SWIVEL BRACKET ASSEMBLY (LONG SHAFT)	41	37	1626-3483A4	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT)SEE NOTE BELOW	43	-
1553-2702A1	DRIVE SHAFT HOUSING ASSEMBLY (LONG SHAFT)	35	1	1626-3586A1	GEAR HOUSING ASSEMBLY (PLASTIC WATER PUMP AND SPIRAL GEARS)	43	1
1554-2703A2	DRIVE SHAFT HOUSING ASSEMBLY (SHORT SHAFT)	35	1	1626-3586A1	GEAR HOUSING ASSEMBLY-SEE PAGE 26 FOR PARTS BREAKDOWN	49	1
1554-2703A3	DRIVE SHAFT HOUSING ASSEMBLY (SHORT SHAFT)	35	1	1626-3586A4	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)-SEE NOTE BELOW	49	-
1564-2792A1	DRIVE SHAFT HOUSING ASSEMBLY (LONG SHAFT)	35	1	1626-3586A4	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)SEE NOTE BELOW	43	-
1564-2792A2	DRIVE SHAFT HOUSING ASSEMBLY (LONG SHAFT)	35	1	1626-3586A5	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) -SEE NOTE BELOW	49	-
1626-2470A14	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)-SEE NOTE BELOW	43	-	1626-3586A5	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT)SEE NOTE BELOW	43	-
1626-2470A14	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)-SEE NOTE BELOW	49	-	2125-2660A2	BOTTOM COWL ASSEMBLY	33	1
1626-2470A15	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) -SEE NOTE BELOW	49	-	2125-3282A2	BOTTOM COWL ASSEMBLY	33	1
				2125-3625A3	BOTTOM COWL ASSEMBLY	33	1
				2126-2661A2	TOP COWL ASSEMBLY	3	1
				2132-2679	HOUSING, STARTER	3	23
				2134-2711A2	WRAP AROUND COWL ASSEMBLY	7	10
1626-2470A15	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT)-SEE NOTE BELOW	43	-	2134-2711A3	WRAP AROUND COWL ASSEMBLY	7	10
				2134-2711A5	WRAP AROUND COWL ASSEMBLY	7	10
1626-2470A16	GEAR HOUSING ASSEMBLY	43	1	2135-2682A2	COWL FRONT COVER ASSEMBLY	7	1
1626-2470A16	GEAR HOUSING ASSEMBLY-SEE PAGE 26 FOR PARTS BREAKDOWN	49	1	2135-2682A3	COWL FRONT COVER ASSEMBLY	7	1

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2135-2682A7	COWL FRONT COVER ASSEMBLY	7	1				
2299-1962	JET, MAIN FUEL (.069)-STANDARD	11	30				