



# PARTS CATALOG

## MARK 10, 10A, 15A, 28, 28A

### SERIAL NUMBER

MARK 10, 10A, 15A, 28, 28A, 28AD ..... ALL

# TABLE OF CONTENTS:

CARBURETOR ASSEMBLY, COMPLETE .....	10
CARBURETOR LINKAGE .....	14
CLAMP AND SWIVEL BRACKET ASSEMBLY .....	38
CLAMP AND SWIVEL BRACKET ASSEMBLY (MARK 28AD) .....	42
CRANKSHAFT AND CENTER MAIN BEARING ASSEMBLY .....	34
CYLINDER BLOCK AND CRANKCASE ASSEMBLY .....	30
DRIVE SHAFT HOUSING ASSEMBLY .....	46
FUEL PUMP ASSEMBLY .....	16
GEAR HOUSING ASSEMBLY, COMPLETE .....	58
MAGNETO ASSEMBLY, COMPLETE .....	6
MISCELLANEOUS PARTS/ACCESSORIES .....	1
PARTS INDEX .....	62
PISTON AND CONNECTING ROD ASSEMBLY .....	36
STEERING HANDLE ASSEMBLY .....	20
STEERING HANDLE ASSEMBLY .....	26
SYNCHRONIZE THROTTLE AND SHIFT CONTROL .....	22
THROTTLE CONTROL ASSEMBLY .....	18
TOP COWL AND STARTER ASSEMBLY .....	2
WATER PUMP CART.,DRIVE SHAFT AND TRUNNION CARRIER ASSEMB(1) .....	50
WATER PUMP CART.,DRIVE SHAFT AND TRUNNION CARRIER ASSEMB(2) .....	54

**NOTE:** Indented description indicate that these parts are included in preceeding assembly.

**AR** = As Required

**NSS** = Not Sold Separate

**OPT** = Optional

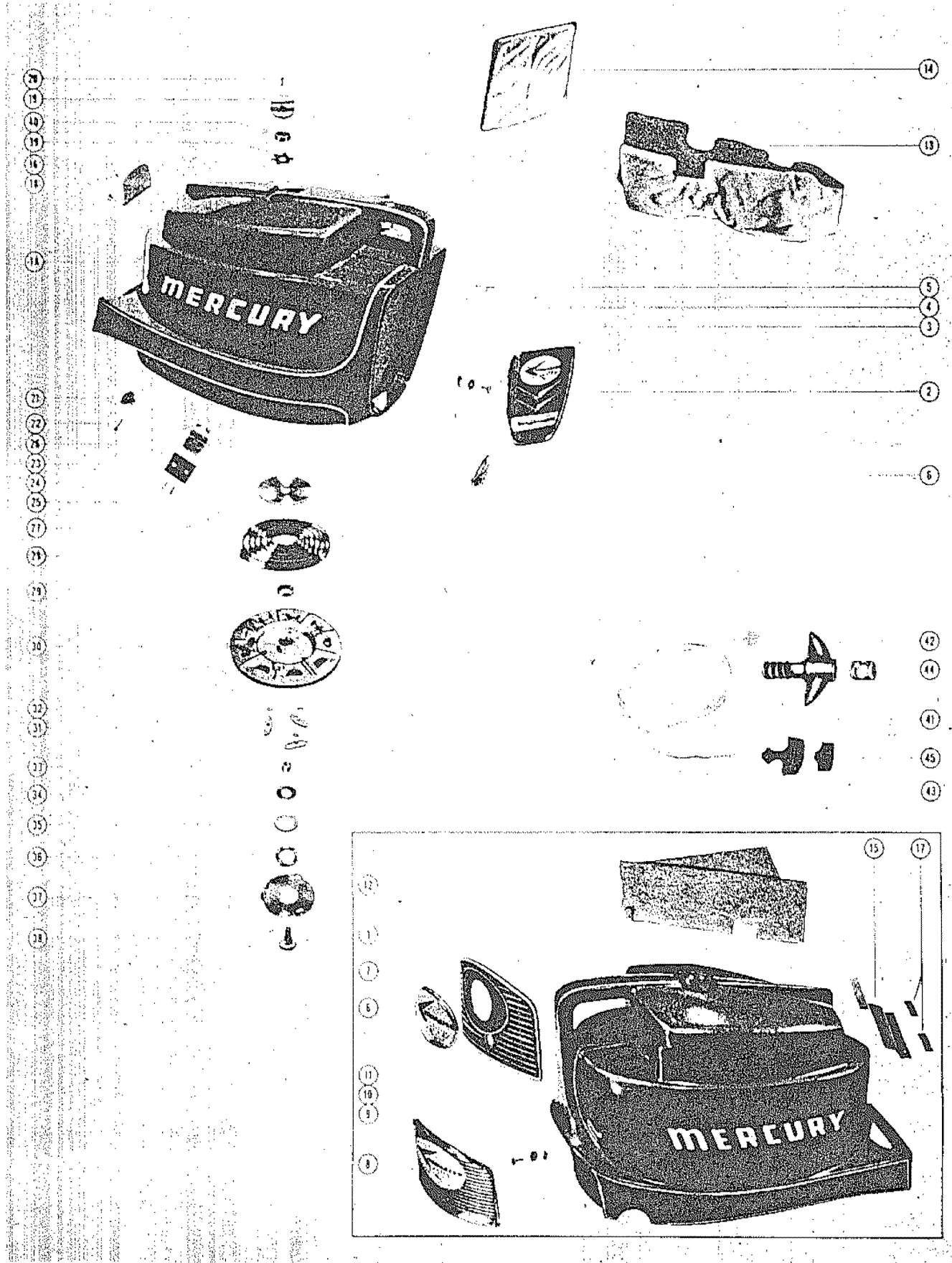
**NS** = Not Shown

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## MISCELLANEOUS PARTS/ACCESSORIES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	90-45532		0	MARK 10, 10A, 15A, 28, 28A PARTS LIST
-	27-27096		0	GASKET SET (MOTOR OVERHAUL)- MARK 10, 10A SERIAL 00000000-01121010
-	27-32097A1		0	GASKET SET (MOTOR OVERHAUL)- MARK 10A, 15A, 28, 28A SERIAL 01121011-09999999
-	37-27095		0	DECAL SET (MARK 10, 10A)
-	37-29347A1		0	DECAL SET (MARK 15A)
-	37-28399		0	DECAL SET (MARK 28, 28A)
-	92-25143--1		0	DECAL SOLUTION (PINT BOTTLE)
-	92-27109--1		0	ADHESIVE COMPOUND (3 1/2 OZ. KIT)
-	92-25234--1		0	GLUE (BLANKET ADHESIVE)
-	1399-1145		0	GASKET AND PACKING SET( CARBURETOR) MARK 10,10A,15A
-	1399-1477		0	GASKET AND PACKING SET( CARBURETOR) MARK 28, 28A
-	1399-1487		0	REPAIR PARTS KIT (MARK 10)
-	1399-1146		0	REPAIR PARTS KIT (MARK 10A , 15A)
-	1399-1626		0	REPAIR PARTS KIT (MARK 15A)
-	1399-1481		0	REPAIR PARTS KIT (MARK 28, 28A)

# TOP COWL AND STARTER ASSEMBLY

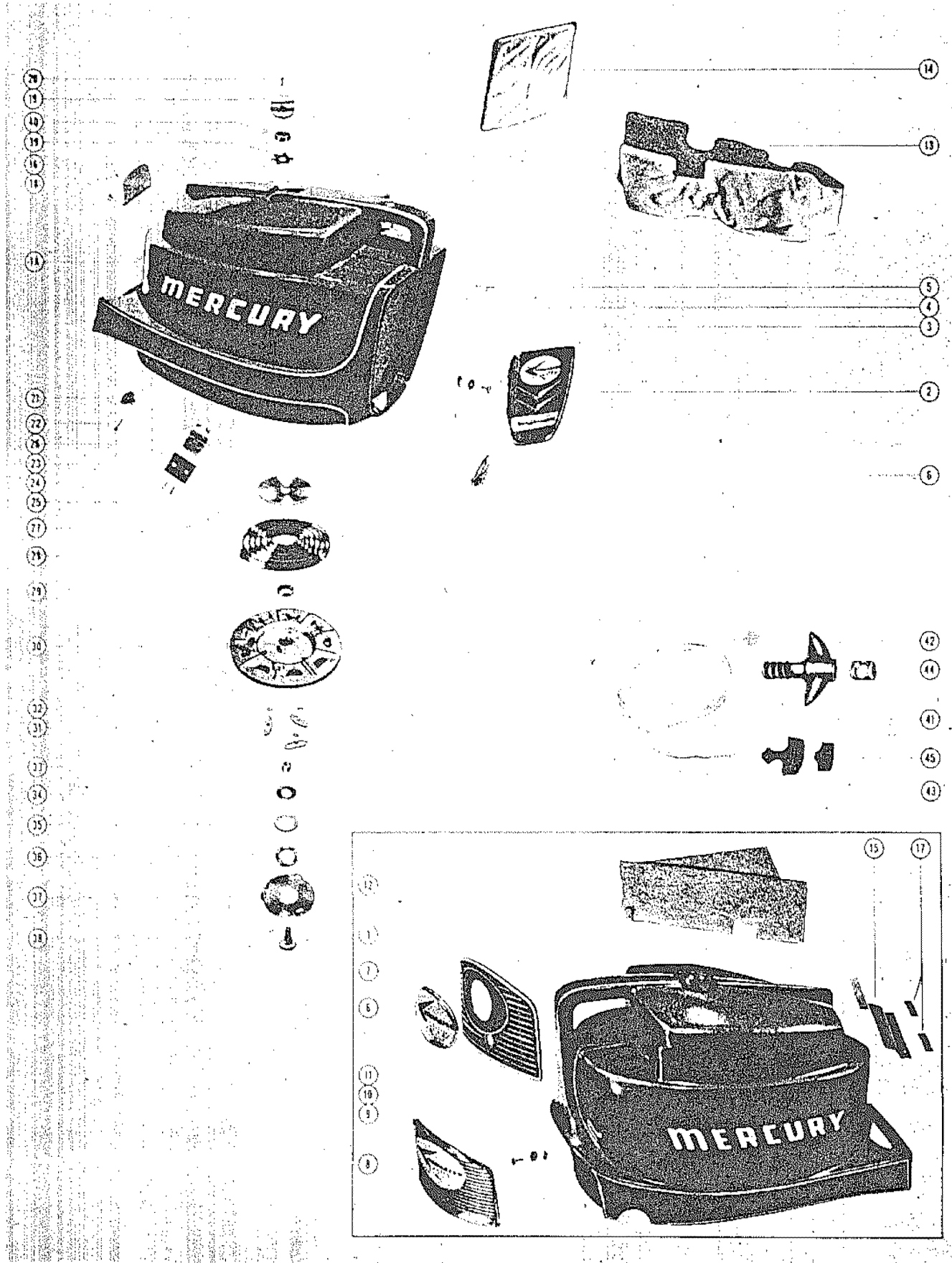


# TOP COWL AND STARTER ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	168-1232		1,,,	COWL,TOP(NOT AS SHOWN) DOES NOT INCLUDE DECAL SET
	168-1500		,1,1,,	COWL,TOP DOES NOT INCLUDE DECAL SET DOES NOT INCLUDE DECAL SET
1A	176-1425A2		,,,1,1	TOP COWL ASSEMBLY
2	28276A10		,,,1,1	EMBLEM ASSEMBLY,TOP COWL
3	17-28868		,,,2,2	RIVET,EMBLEM TO TOP COWL
4	12-27149		,,,2,2	WASHER,NYLON - BLANKET TO TOP COWL
5	53-25539		,,,2,2	FASTNER,EMBLEM RIVET
-	<b>37-27095</b>		<b>1,,,</b>	<b>DECAL SET, TOP COWL (COLORED ENGINES)</b>
-	<b>37-29349</b>		<b>,1,,,</b>	<b>DECAL SET, TOP COWL(WHITE,ENGINES)</b>
-	<b>37-29348</b>		<b>,,1,,</b>	<b>DECAL SET, TOP COWL(COLORED ENGINES)</b>
-	<b>37-29347A1</b>		<b>,,1,,</b>	<b>DECAL SET, TOP COWL(WHITE ENGINES)</b>
-	<b>37-28399</b>		<b>,,,1,</b>	<b>DECAL SET, TOP COWL</b>
-	<b>37-29053</b>		<b>,,,1</b>	<b>DECAL SET, TOP COWL(COLORED ENGINES)</b>
-	<b>37-29034</b>		<b>,,,1</b>	<b>DECAL SET, TOP COWL(WHITE ENGINES)</b>
6	26183A_		1,1,,,	EMBLEM,TOP COWL(SEE NOTE #1 BELOW)
7	29354		,1,,,	PLACQUE,LARGE - TOP COWL
8	28751A1		,,1,,	EMBLEM ASSEMBLY,TOP COWL
9	17-28868		1,1,1,,	RIVET,TOP COWL EMBLEM
10	12-27149		1,1,1,,	WASHER,NYLON - EMBLEM AND BLANKET TO TOP COWL RIVET
11	53-25539		1,1,1,,	FASTNER,EMBLEM AND BLANKET RIVER
12	27134		1,1,1,,	BLANKET,SOUND ABSORBING - TOP COWL
13	28277		,,,1,1	BLANKET,SOUND ABSORBING - FRONT AND SIDE(TOP COWL)
14	28278		,,,1,1	BLANKET,SOUND ABSORBING - REAR(TOP COWL)
15	28746		,1,1,,	SCREEN,VENT - TOP COWL
16	28155		,,,1,	SCREEN,VEENT - TOP COWL
	28823		,,,1	SCREEN, VENT - TOP COWL
17	11-22425		,3,3,,	FASTNER, VENT SCREEN TO TOP COWL
18	10-30009		,,,2,2	SCREW,VENT SCREEN TO TOP COWL
19	26800		1,1,1,,	COVER,TRIM - TOP COWL
	28041		,,,1,1	COVER,TRIM - TOP COWL
20	10-26846		1,,,	SCREW,TRIM COVER TO TOP COWL(7/8")
	10-28754		,1,1,,	SCREW,TRIM COVER TO TOP COWL(1")
	10-28156		,,,1,1	SCREW,TRIM COVER TO TOP COWL(1 1/4")
21	28334		,1,1,,1	BUMPER,RUBBER - TOP COAT
22	10-29084		,1,1,,1	SCREW, RUBBER BUMPER TO TOP COWL
23	26821		2,,,	BRACKET,TOP COWL MOUNTING
	28113		,2,2,2,2	BRACKET,TOP COWL MOUNTING
24	27-28448		,2,2,2,2	GASKET,TOP COWL MOUNTING BRACKET(SEE NOTE #2 BELOW)
25	10-22028		4,4,4,4,	SCREW,MOUNTING BRACKET TO TOP COWL

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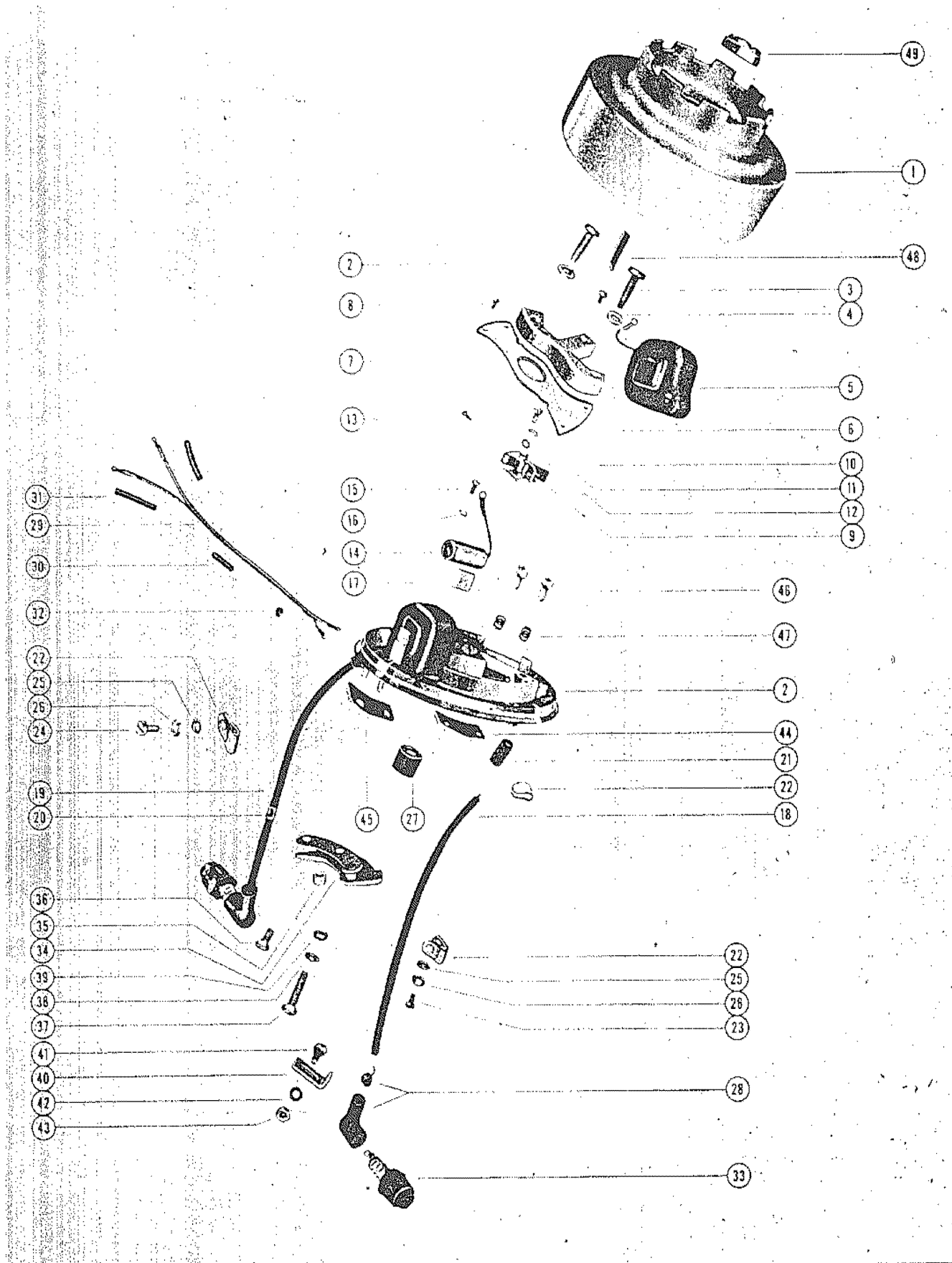
# TOP COWL AND STARTER ASSEMBLY



## TOP COWL AND STARTER ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
25	10-29072		,,,4	SCREW,MOUNTING BRACKET TO TOP COWL
26	11-24656		4,,,	NUT,MOUNTING BRACKET SCREW
	11-27164		4,4,4,4	NUT,MOUNTING BRACKET SCREW
27	20155		1,1,1,1,1	RETAINER,STARTER SPRING
28	24-29340A1		1,1,1,1,1	SPRING,STARTER REWIND
29	23-20159		1,1,1,1,1	BUSHING,SPRING GUIDE
30	50-28895		1,1,1,1,1	SHEAVER ASSEMBLY,STARTER(SEE NOTE #3 BELOW)
31	20162		3,3,3,3,3	PAWL,STARTER
32	13-29402		3,3,3,3,3	WASHER,WAVE - STARTER PAWL
33	23-20158		1,1,1,1,1	SPACER,SHEAVE SHAFT
34	12-26180		1,1,1,1,1	WASHER,WAVE WASHER RETAINER
35	26179		1,1,1,1,1	RETAINER,WAVE WASHER
36	13-20160		1,1,1,1,1	WASHER, WAVE - STARTER SHEAVE TENSION
37	20164		1,1,1,1,1	PLATE,RETAINER - STARTER PAWL
38	20157		1,1,1,1,1	SHAFT,SHEAVE
39	14-20165		1,1,1,1,1	TAB WASHER,SHEAVE SHAFT NUT
40	11-20166		1,1,1,1,1	NUT, SHEAVE SHAFT (LEFT HAND THREAD)
41	50-22791A1		1,1,1,1,1	STARTER CABLE ASSEMBLY
42	20662		1,,,1,	HANDLE,STARTER CABLE
43	28747		,1,1,,1	HANDLE,STARTER CABLE
44	20172		1,,,1,	END CAP,STARTER CABLE AND HANDLE
45	28748		,1,1,,1	RETAINER,STARTER CABLE AND HANDLE
-	<b>92-25234--1</b>		1,1,1,1,1	<b>GLUE,ADHESIVE - BLANKET FASTENING</b>
-	<b>92-27109--1</b>		1,1,1,1,1	<b>ADHESIVE COMPOUND,EMBLEM FASTENING(3 1/2 OUNCE KIT)</b>

# MAGNETO ASSEMBLY, COMPLETE



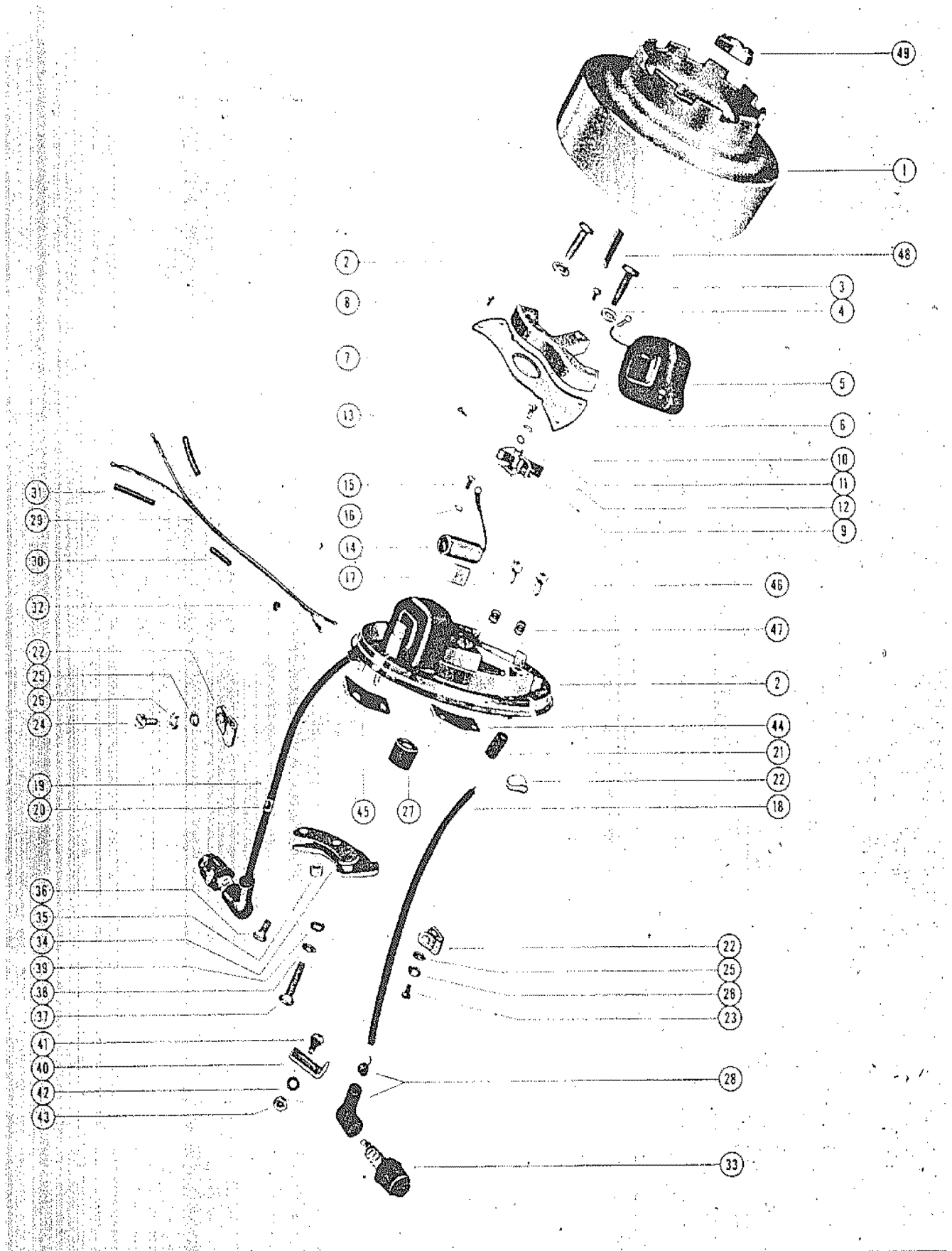


# MAGNETO ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	328-1228		1,,,1,1,	MAGNETO ASSEMBLY,COMPLETE
-	328-1514		,,1,,,	MAGNETO ASSEMBLY,COMPLETE
-	328-1516		,,,,,1	MAGNETO ASSEMBLY,COMPLETE
1	328-1336A1		1,1,1,1,1,	FLYWHEEL ASSEMBLY
-	398-1338A1		1,1,1,1,1,	STATOR ASSEMBLY,COMPLETE
-	398-1557A1		,,,,,1	STATOR ASSEMBLY,COMPLETE
2	398-1338		2,2,2,2,2,	STATOR AND CORE
	398-1557		,,,,,2	STATOR AND CORE
3	398-963		4,4,4,4,4,	SCREW,CORE FASTENING
4	13-21144		4,4,4,4,4,	LOCKWASHER,CORE FASTENING SCREW
5	398-173		2,2,2,2,2,	COIL,IGNITION
6	10-21130		2,2,2,2,2,	SCREW,GROUND TERMINAL
7	398-190		1,1,1,1,1,	COVER,BREAKER COMPARTMENT SEALING
8	10-30429		4,4,4,4,4,	SCREW,SEALING COVER FASTENING
9	398-174		2,2,2,2,2,	BREAKER ASSEMBLY
10	10-21133		2,2,2,2,2,	SCREW,BREAKER FASTENING
11	12-21135		2,2,2,2,2,	WASHER,BREAKER FASTENING SCREW
12	13-21134		2,2,2,2,2,	LOCKWASHER,BREAKER FASTENING SCREW
13	10-23976		2,2,2,2,2,	SCREW,BREAKER CONNECTION
14	398-693		2,2,2,2,2,	CONDENSER
15	10-21136		2,2,2,2,2,	SCREW,CONDENSER FASTENING
16	13-21134		2,2,2,2,2,	LOCKWASHER,CONDENSER FASTENING SCREW
17	398-192		1,1,1,1,1,	WICK,FELT
-	398-193		1,1,1,1,1,	PLUG,FELT
18	398-965		1,1,1,1,1,	LEAD WIRE(SHORT)
19	398-965		1,1,1,1,1,	LEAD WIRE(LONG)
20	20623		1,1,1,1,1,	MARKER, "TOP" -LEAD WIRE
21	32-21137		1,1,1,1,1,	TUBE,LEAD WIREE(PORT SIDE)
	23-25217		1,1,1,1,1,	BUSHING,LEAD WIRE(STARBOARD SIDE)
22	398-182		3,3,3,3,3,	CLAMP,PLASTIC - LEAD WIRE TO STATOR
23	10-23977		1,1,1,1,1,	SCREW,LEAD WIRE CLAMP(SHORT)
24	10-21139		1,1,1,1,1,	SCREW,LEAD WIRE CLAMP(LOMG)
25	12-21135		2,2,2,2,2,	WASHER,LEAD WIRE CLAMP SCREW
26	13-21134		2,2,2,2,2,	LOCKWASHER,LEAD WIRE CLAMP SCREW
27	23-20622		1,,,,,	BUSHING,LEAD WIRES(UPPER)
	398-1098		1,1,1,1,1,	BUSHING,LEAD WIRES
28	20119		2,2,2,2,2,	PROTECTOR,SPARK PLUG
29	398-1558		,,,,,1	GROUND LEAD,MERCURY SWITCH
30	32-29052		,,,,,1	SLEEVE,GROUND LEAD - KNIFE DISCOUNT
31	23-29050		,,,,,2	BUSHING,GROUND LEAD
32	25-29051		,,,,,1	GROMMET,GROUND LEAD THRU STATOR
33	3-22805		2,2,2,,,	SPARK PLUG(CHAMPION J7J)
	33-20127		,,2,2,2	SPARK PLUG(CHAMPION J6J)

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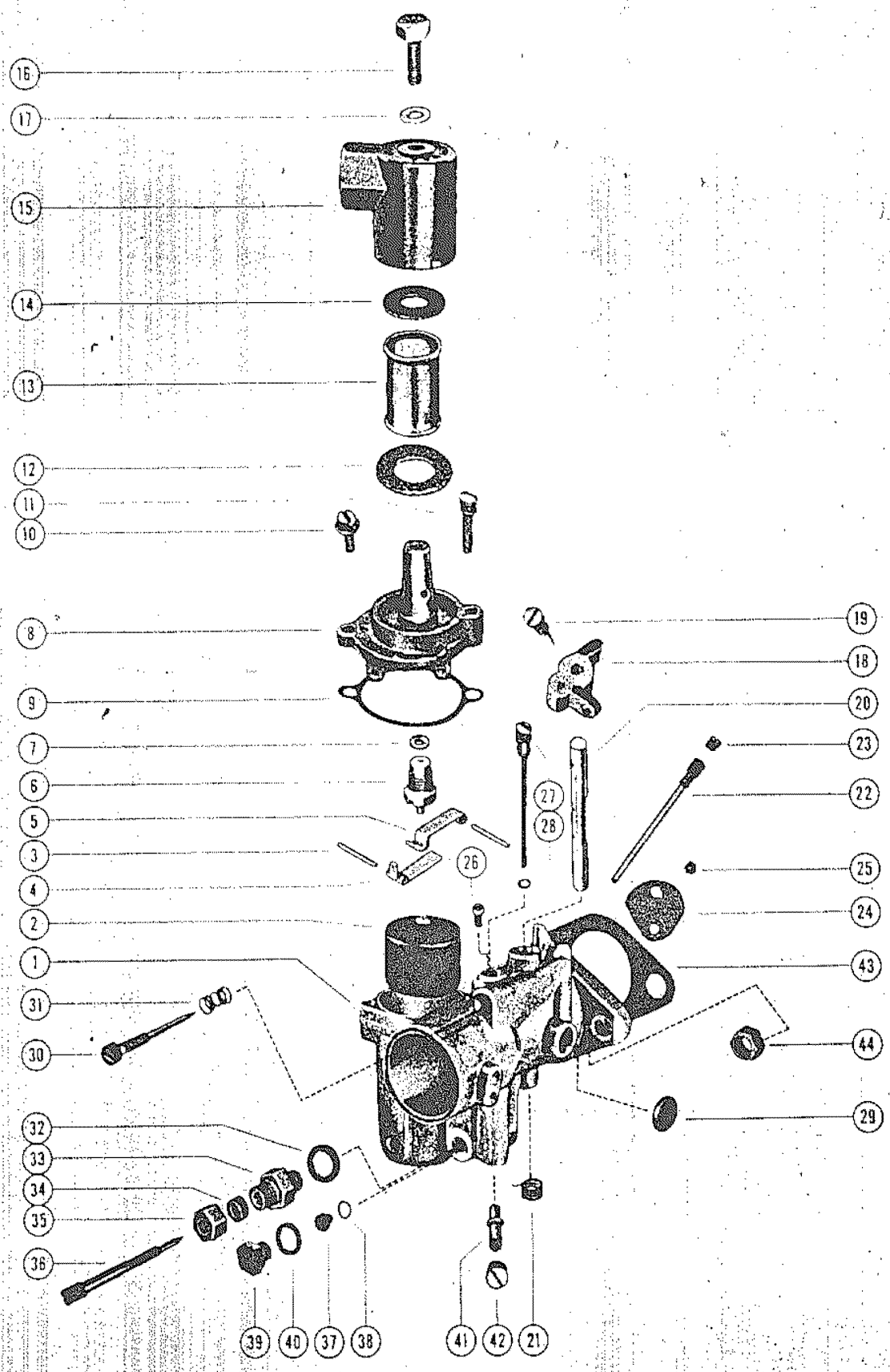
# MAGNETO ASSEMBLY, COMPLETE



# MAGNETO ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
34	26566A2		1,,1,1,1	THROTTLE CONTROL CAM ASSEMBLY
	28836A2		,1,1,,	THROTTLE CONTROL CAM ASSEMBLY
35	23-26560		1,1,1,1,1	SPACER THROTTLE CAM
36	10-20616		1,1,1,1,1	SCREW,THROTTLE CAM TO STATOR PLATE(SHORT)
37	10-21602		1,1,1,1,1	SCREW,THROTTLE CAM TO STATOR PLATE(LONG)
38	12-28001		1,,,,,	WASHER,THROTTLE CAM MOUNTING SCREW(LONG)
	12-20028		,1,1,1,1,1	WASHER,THROTTLE CAM MOUNTING SCREW(LONG)
39	13-26991		,,,1,,	LOCKWASHER,THROTTLE CAM MOUNTING SCREW(LONG)
40	29013		,1,1,,1,1	IDLE STOP,ADJUSTABLE
41	10-21548		,1,1,,1,1	SCREW,IDLE STOP TO TOP COWL BRACKET
42	12-20028		,,,,1,1	WASHER,IDLE STOP SCREW
43	11-20184		,1,,,,,	NUT,IDLE STOP SCREW
	11-24652		,,1,,1,1	NUT,IDLE STOP SCREW
44	26565		2,,,,,	CLIP,MAGNETO HOLD DOWN(FRONT)
	26565		,1,1,1,1,1	CLIP,MAGNETO HOLD DOWN(FRONT)
45	28327		,1,1,1,1,1	CLIP,MAGNETO HOLD DOWN(REAR)
46	10-29248		4,4,4,4,4	SCREW,MAGNETO HOLD DOWN CLIP TO MAGNETO
47	24-27087		4,4,4,4,4	SPRING,HOLD DOWN CLIP SCREW
48	28-20907		1,,1,1,,	KEY,FLYWHEEL ON MARK 15A,USE THRU SERIAL 1238589 AND BELOW. <b>SERIAL 00000(3)-01238589</b>
	28-20094		,1,1,,1,1	KEY,FLYWHEEL ON MARK 15A,STARTING WITH SERIAL 1238590 AND UP <b>SERIAL )1238590-09999999</b>
49	11-22339		1,1,1,1,1	NUT, FLYWHEEL

# CARBURETOR ASSEMBLY, COMPLETE

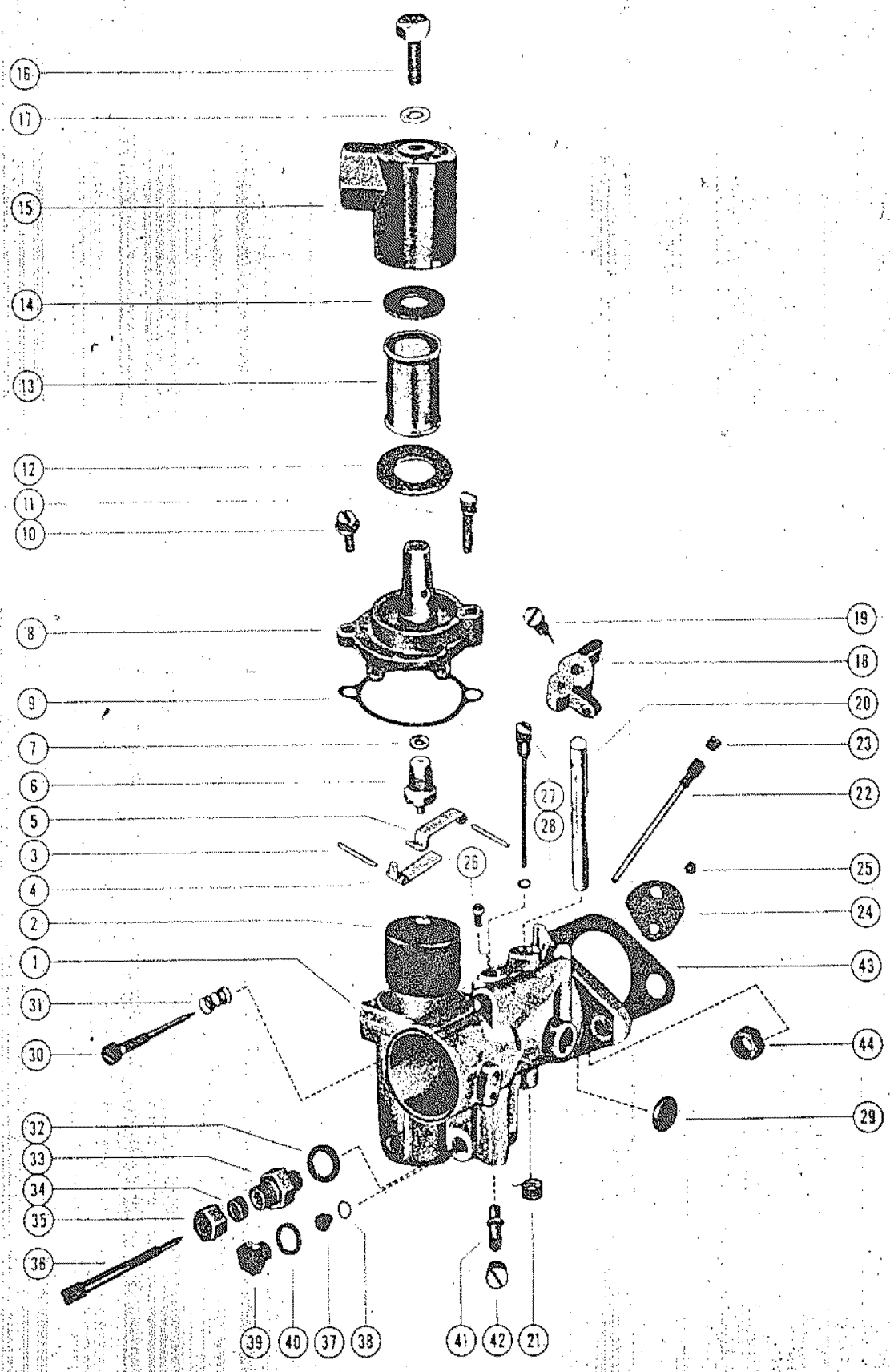


# CARBURETOR ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1329-1262		1,1,1,,	CARBURETOR ASSEMBLY, COMPLETE (AJ-52A) NOT AS SHOWN SERIAL 0000(7)-01238589
	1329-1605		,,,1,,	CARBURETOR ASSEMBLY, COMPLETE (AJ-56A) NOT AS SHOWN SERIAL )1238590-09999999
	1333-1437		,,,1,1,	CARBURETOR ASSEMBLY, COMPLETE (KA-5A)
2	1399-110A1		1,1,1,1,1,	FLOAT ASSEMBLY
3	17-20853		2,2,2,2,2,	PIN, FLOAT LEVER PINION
4	1399-102		1,1,1,1,1,	LEVER, FLOAT (LOWER)
5	1399-101		1,1,1,1,1,	LEVER, FLOAT (UPPER)
6	1399-1138		1,1,1,1,,	INLET NEEDLE, SEAT AND GASKET
	1399-1473		,,,1,1,	INLET NEEDLE, SEAT AND GASKET
7	27-25033		1,1,1,1,1,	GASKET, INLET SEAT
8	1399-1133		1,1,1,1,1,	COVER, FLOAT BOWL
9	1399-99		1,1,1,1,1,	GASKET, FLOAT BOWL COVER
10	10-20854		1,1,1,1,1,	SCREW, FLAOT BOWL COVER (SHORT)
11	10-25850		1,1,1,1,1,	SCREW, FLOAT BOWL COVER (LONG)
12	27-25851		1,1,1,1,1,	GASKET, STRAINER COVER (LARGE)
13	1399-1754		1,1,1,1,1,	ELEMENT, FILTER
14	27-25849		1,1,1,1,1,	GASKET, STRAINER COVER (SMALL)
15	1399-1135		1,1,1,1,1,	COVER, STRAINER
16	10-25822		1,1,1,1,1,	SCREW, STRAINER COVER FASTENING
17	27-25848		1,1,1,1,1,	GASKET, STRAINER COVER SCREW
18	1399-97		1,1,1,1,1,	LEVER, THROTTLE STOP
19	10-20847		1,1,1,1,1,	SCREW, THROTTLE STOP
20	1399-933		1,1,1,1,,	SHAFT, THROTTLE
	1399-2012		,,,1,1,	SHAFT, THROTTLE
21	24-20869		1,1,1,1,1,	SPRING, THROTTLE SHAFT RETURN
22	1399-960		1,1,1,1,,	TUBE, BY-PASS
23	10-23030		1,1,1,1,,	SCREW, PLUG - BY-PASS TUBE
24	1399-1270		1,1,1,1,,	SHUTTER, THORTTLE
	1399-1480		,,,1,1,	SHUTTER, THORTTLE
25	10-23035		1,1,1,1,,	SCREW AND LOCKWASHER, THROTTLE SHUTTER
	10-23035		,,,2,2,	SCREW AND LOCKWASHER, THROTTLE SHUTTER
26	10-20870		1,1,1,1,,	SCREW, PLUG - BODY CHANNEL
27	1399-1479		,,,1,1,	TUBE, IDLE
28	27-23180		1,1,1,1,1,	GASKET, IDLE TUBE
29	19-20011		1,1,1,1,1,	WELCH PLUG, BODY CHANNEL
30	1399-1450		1,,1,,	SCREW, IDLE ADJUSTMENT
	1399-931		,1,1,,	SCREW, IDLE ADJUSTMENT
	1399-1608		,,,1,1,	SCREW, IDLE ADJUSTMENT
-	<b>20577</b>		,,1,,	<b>CUPL, IDLE ADJUSTMENT SCREW</b>
31	24-27160		1,1,1,1,1,	SPRING, IDLE ADJUSTMENT SCREW
32	27-20848		1,1,1,,	GASKET, MAIN ADJUSTMENT SCREW GLAND
33	1399-94		1,1,1,,	GLAND, MAIN ADJUSTMENT SCREW

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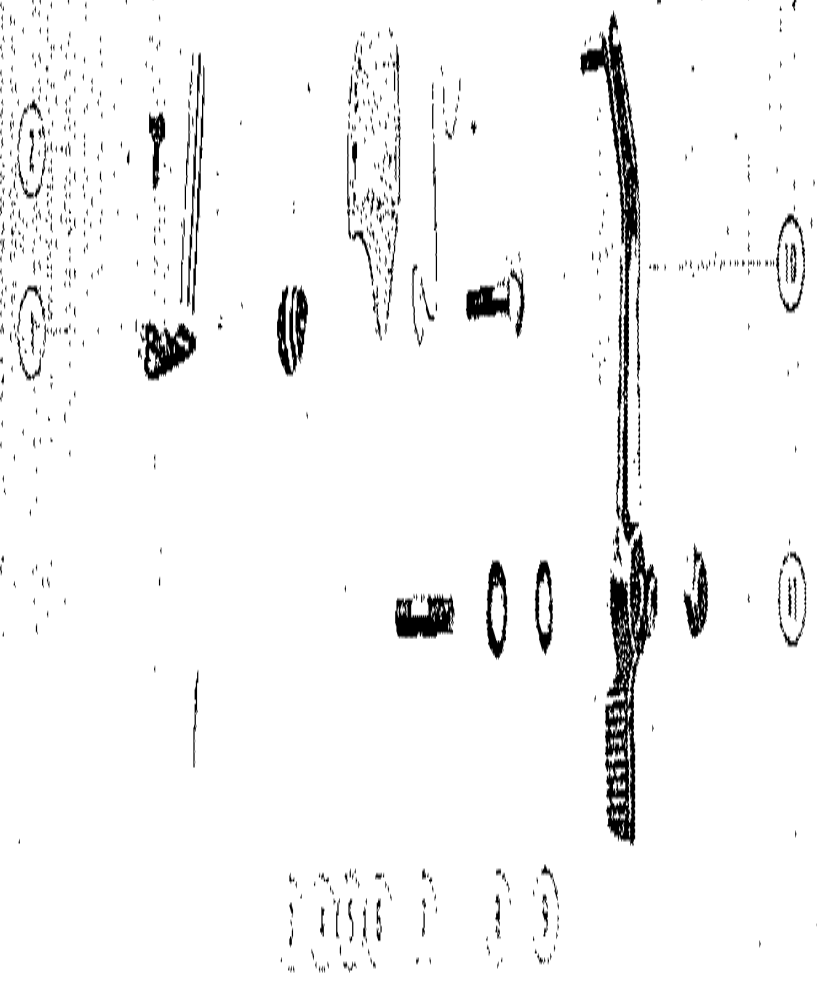
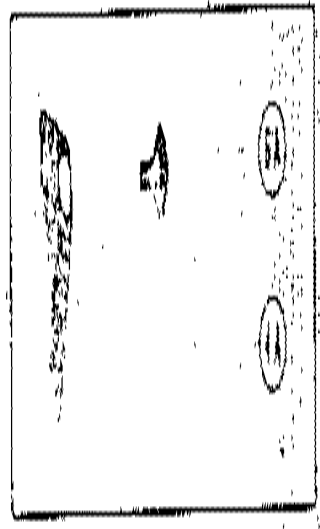
# CARBURETOR ASSEMBLY, COMPLETE



## CARBURETOR ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
34	1399-108		1,1,1,,	PACKING, MAIN ADJUSTMENT SCREW
35	11-20849		1,1,1,,	NUT, MAIN ADJUSTMENT SCREW
36	1399-618		1,1,1,,	SCREW, MAIN ADJUSTMENT
37	1399-1457		,,,1,,	JET, MAIN FUEL (.057) - STANDARD ON MARK 15A
	1399-1457		,,,OPT,OP	JET, MAIN FUEL (.057) - STANDARD ON MARK 15A
	1399-1655		,,,OPT,,	JET, MAIN FUEL (.055)
	1399-1653		,,,OPT,,	JET, MAIN FUEL (.053)
	1399-1651		,,,,1,1	JET, MAIN FUEL (.051)
	1399-1465		,,,,1,1	JET, MAIN FUEL (.065) - STANDARD
	1399-1463		,,,OPT,OP	JET, MAIN FUEL (.063)
	1399-1461		,,,OPT,OP	JET, MAIN FUEL (.061)
	1399-1459		,,,OPT,OP	JET, MAIN FUEL (.059)
38	27-28409		,,1,1,1,	GASKET, MAIN FUEL JET
39	10-28405		,,,1,1,1	SCREW, PLUG - BODY CHANNEL
40	27-28406		,,,1,1,1	GASKET, BODY CHANNEL PLUG SCREW
-	<b>1399-95</b>		<b>1,1,1,,</b>	<b>LEAD SHOT (CHANNEL PLUG)</b>
41	1399-1474		,,,,1,1	NOZZLE, MAIN
42	10-23178		,,,,1,1	SCREW, PLUG - MAIN NOZZLE
-	<b>1399-1145</b>		<b>1,1,1,1,,</b>	<b>GASKET AND PACKING SET</b>
-	<b>1399-1477</b>		,,,,1,1	<b>GASKET AND PACKING SET</b>
-	<b>1399-1487</b>		<b>1,,,,,</b>	<b>REPAIR PARTS KIT</b>
-	<b>1399-1146</b>		<b>,1,1,,</b>	<b>REPAIR PARTS KIT</b>
-	<b>1399-1626</b>		,,,1,,	<b>REPAIR PARTS KIT</b>
-	<b>1399-1481</b>		,,,,1,1	<b>REPAIR PARTS KIT</b>
43	27-22023		1,1,1,1,,	GASKET, CARBURETOR FLANGE
	27-26891		,,,,1,1	GASKET, CARBURETOR FLANGE
44	11-20184		2,2,,,	NUT, CARBURETOR MOUNTING STUD
	11-24652		,,2,2,,	NUT, CARBURETOR MOUNTING STUD
	11-25594		,,,,2,	NUT, CARBURETOR MOUNTING STUD
	11-20083		,,,,2	NUT, CARBURETOR MOUNTING STUD

# CARBURETOR LINKAGE

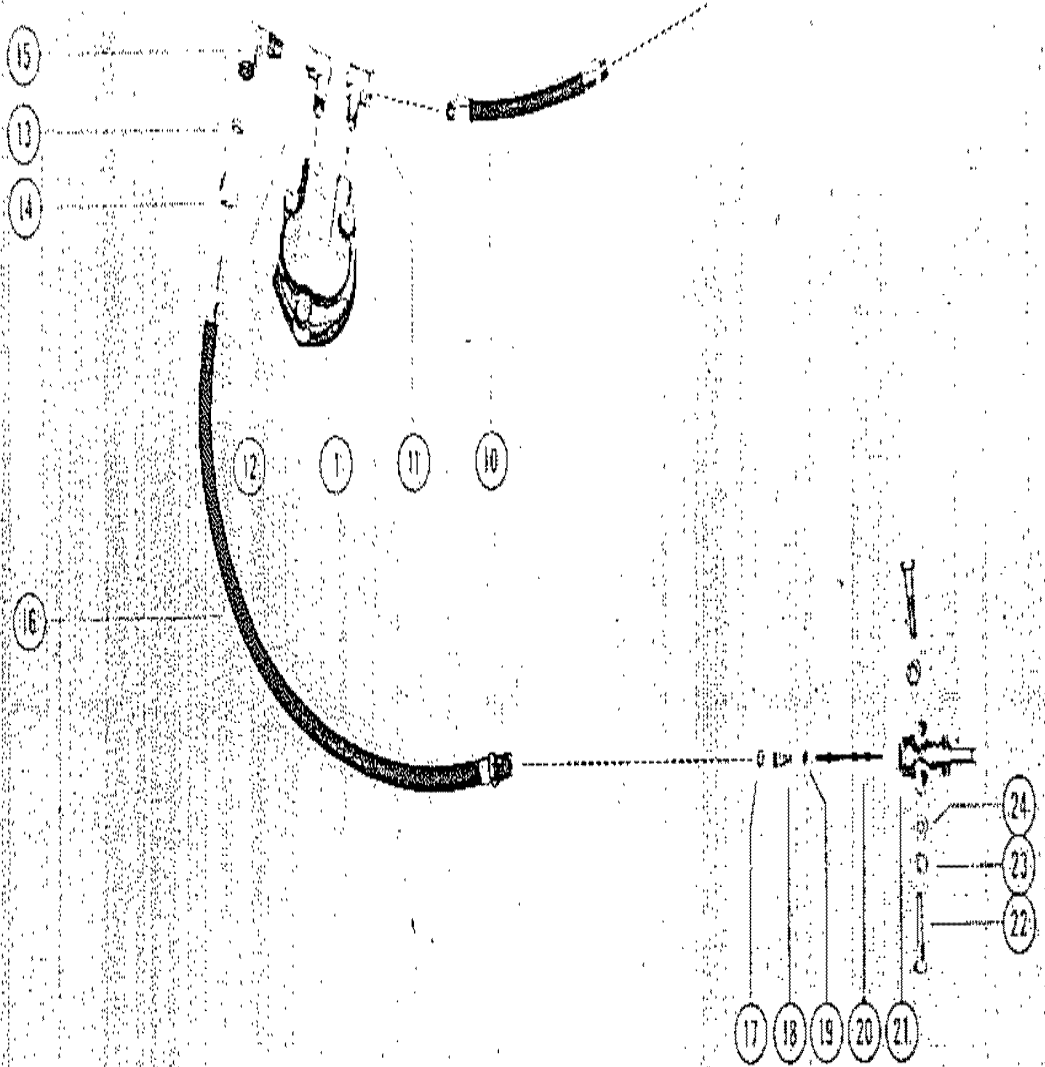
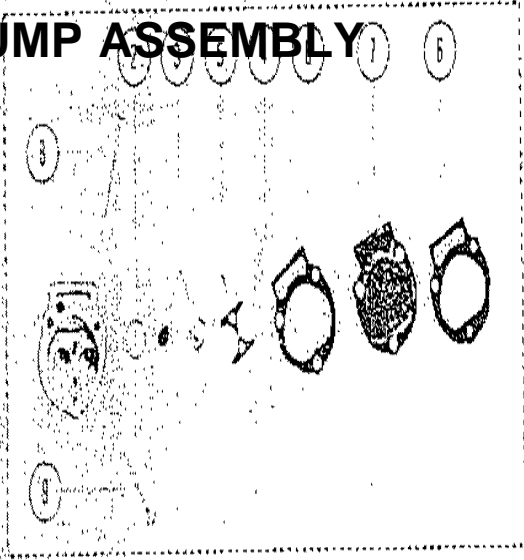




## CARBURETOR LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	22931A2		1,1,1,,	THROTTLE LEVER ASSEMBLY
	22931A3		,,1,1	THROTTLE LEVER ASSEMBLY
2	10-20597		1,1,1,1,1	SCREW, THROTTLE LEVER TO CARBURETOR
3	23-28039		,,1,1	SPACER, CHOKE SHUTTER
4	28087		,,1,1	SHUTTER, CHOKE
4A	20173		1,1,1,,	SHUTTER, CHOKE
5	24-20579		1,1,1,1,1	SPRING, CHOKE SHUTTER
6	10-28018		,,1,1	SCREW, CHOKE SHUTTER TO CARBURETOR
6A	10-20578		1,1,1,,	SCREW, CHOKE SHUTTER TO CARBURETOR
7	16-27037		1,1,1,1,1	STUD, CHOKE LEVER
8	12-20533		1,1,1,1,1	WASHER, CHOKE LEVER STUD
9	13-29402		1,1,1,1,1	WASHER, WAVE - CHOKE LEVER STUD
10	27036		1,1,1,,	LEVER, CHOKE
	28075		,,1,1	LEVER, CHOKE
11	11-20586		1,1,1,1,1	NUT, CHOKE LEVER FASTENING
-	<b>37-29047</b>		<b>1,,1,1,1</b>	<b>DECAL, CHOKE - DRIVE SHAFT HOUSING (COLORED ENGINES)</b>
-	<b>37-28990</b>		<b>,1,1,,1</b>	<b>DECAL, CHOKE - DRIVE SHAFT HOUSING (WHITE ENGINES)</b>

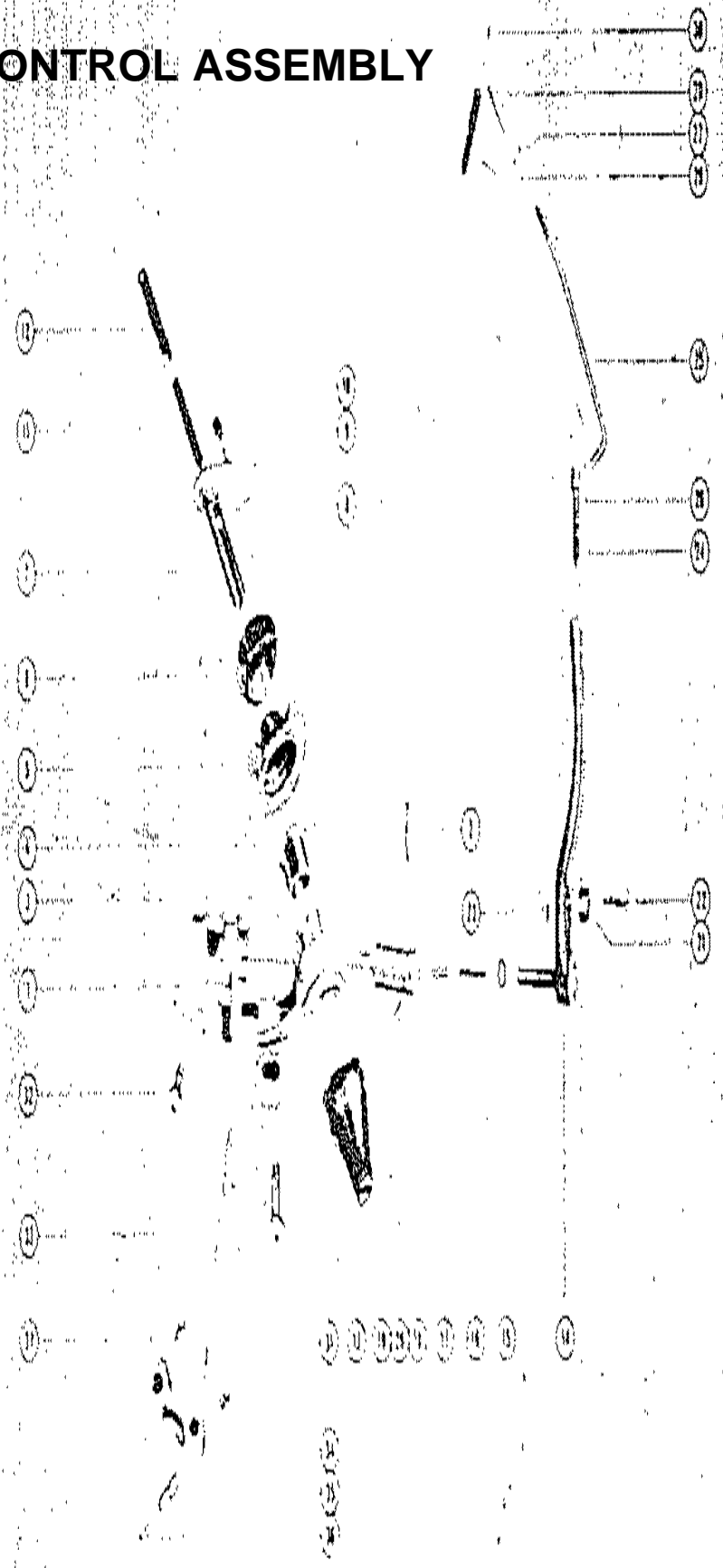
# FUEL PUMP ASSEMBLY



# FUEL PUMP ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	23009A1		1,1,1,1,1	FUEL PUMP ASSEMBLY
2	27-23005		2,2,2,2,2	GASKET, CHECK VALVE TO HOUSING
3	21-30430		2,2,2,2,2	VALVE, CHECK
4	23004		1,1,1,1,1	RETINER, CHECK VALVE
5	10-20037		2,2,2,2,2	SCREW, RETAINER TO HOUSING
6	27-24863		2,2,2,2,2	GASKET, FUEL PUMP
7	23014		1,1,1,1,1	DIAPHRAGM, FUEL PUMP
8	10-29246		2,2,2,,2	SCREW, FUEL PUMP MOUNTING (1 5/8")
	10-28477		,,,2,	SCREW, FUEL PUMP MOUNTING (1 5/8")
9	10-28712		1,1,1,,1	SCREW, FUEL PUMP MOUNTING (1 1/8")
	10-28476		,,,1,	SCREW, FUEL PUMP MOUNTING (1 1/8")
10	32-28599		1,1,1,1,1	FUEL LINE, FUEL PUMP TO CARBURETOR
11	22-25443		1,1,1,1,1	FITTING, FUEL PUMP OUTLET
12	22-22995		1,1,1,1,1	FITTING, FUEL PUMP INLET
13	22-22946		1,1,1,1,1	SLEEVE, RUBBER
14	11-22948		1,1,1,1,1	NUT, FITTING
15	22-23125		,1,1,1,1	FITTING, FUEL PUMP INLET
16	32-26919		1,,,,	FUEL LINE, FUEL PUMP TO ADAPTOR (20 1/2")
	32-28474		1,1,1,1,1	FUEL LINE, FUEL PUMP TO ADAPTOR (13")
17	23068		1,1,1,1,1	CUP WASHER, ADAPTOR
18	24-23067		1,1,1,1,1	SPRING, ADAPTOR STEM
19	25-20415		1,1,1,1,1	"O" RING, ADAPTOR STEM
20	23069		1,1,1,1,1	STEM, CHECK UNIT ADAPTOR
21	22833		1,1,1,1,1	ADAPTOR, CHECK UNIT
22	10-21091		2,2,2,2,2	SCREW, CHECK UNIT ADAPTOR TO BRACKET
23	12-20028		2,2,2,,2	WASHER, CHECK UNIT ADAPTOR TO BRACKET
24	11-20184		2,,,2,	NUT, CHECK UNIT ADAPTOR SCREW
	11-28941		,2,2,,2	NUT, CHECK UNIT ADAPTOR SCREW

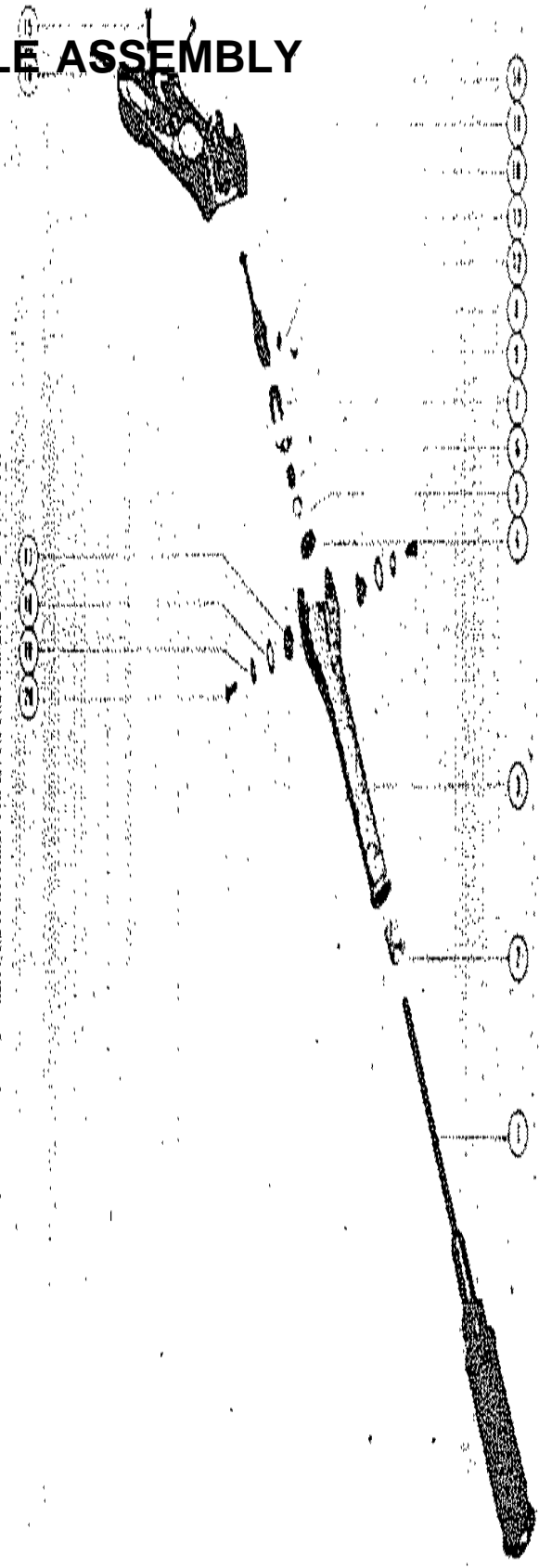
# THROTTLE CONTROL ASSEMBLY



# THROTTLE CONTROL ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	27051		1,1,1	BRACKET, THROTTLE CONTROL
2	27060		1,1,1	WIRE, DETENT - THROTTLE CONTROL BRACKET
3	27044		1,1,1	SWIVEL, THROTTLE CONTROL BRACKET
4	23-27056		1,1,1	PUSHING, NYLON - CONTROL BRACKET SWIVEL
5	26732		1,1,1	CAM, MALE - SHIFT ARM
6	26733		1,1,1	CAM, FEMALE - SHIFT ARM
7	26734A1		1,1,1	SHIFT ARM ASSEMBLY
8	17-27088		1,1,1	ROLL PIN, SHIFT ARM SLEEVE
9	26737		1,1,1	SPOOL, SHIFT ARM PIN
10	26738		1,1,1	WIRE, LOCKING - SPOOL TO SLEEVE
11	24-26866		1,1,1	SPRING, BALL AND SLEEVE
12	26754A1		1,1,1	BALL AND SLEEVE ASSEMBLY
13	26750		1,1,1	BOOT, RUBBER - CONTROL BRACKET AND SHAFT
14	26765		1,1,1	ARM, FOLLOWER
15	25-29346		,1,1	"O" RING, FOLLOWR ARM
16	24-27049		1,1,1	SPRING, FOLLOWER ARM PLUNGER
17	27048		1,1,1	PLUNGER, FOLLOWER ARM
-	<b>27059A1</b>		<b>,1,1</b>	<b>ECCENTRIC SLEEVE ASSEMBLY</b>
18	27059		1,1,1	SLEEVE, ECCENTRIC - FOLLOWER ARM
19	17-27055		1,1,1	ROLL PIN, ECCENTRIC SLEEVE
20	17-23928		,1,1	ROLL PIN
21	26766		1,1,1	FOLLOWER
22	10-27054		1,1,1	SCREW, FOLLOWER TO FOLLOWER ARM
23	11-26768		1,1,1	NUT, FOLLOWER SCREW
24	26769		1,1,1	SWIVEL, BOLT
25	26770		1,1,1	LINK, DRAG - SWIVEL
26	18-27769		1,1,1	COTTER PIN, DREAG LINK TO SIWVEL
27	11-20645		1,1,1	NUT, DRAG LINK ADJUSTING
28	26771		1,1,1	CONNECTOR, DRAG LINK ADJUSTMENT
29	26772		1,1,1	ROD, CONNECTOR TO STATOR PLATE
30	17-22512		1,1,1	ROLL PIN, ROD TO ADJUSTMENT CONNECTOR
31	10-21356		2,2,2	SCREW, CONTROL BRACKET TO DRIVE SHAFT HOUSING (7/8")
32	10-21417		1,1,1	SCREW, CONTROL BRACKET TO DRIVE SHAFT HOUSING (1/2")
33	10-27045A1		1,1,1	SWIVEL BOLT AND DRAG LINK ASSEMBLY
34	26796		1,1,1	ARM, TROLL LEVER
35	17-26746		1,1,1	PIN, ANCHOR - TROLL LEVER ARM
36	10-25277		2,2,2	SCREW, SET - DRAG LINK TO TROLL LEVER ARM
37	10-26797		2,2,2	SCREW, SET - TROLL LEVER ARM TO TROLL LEVER

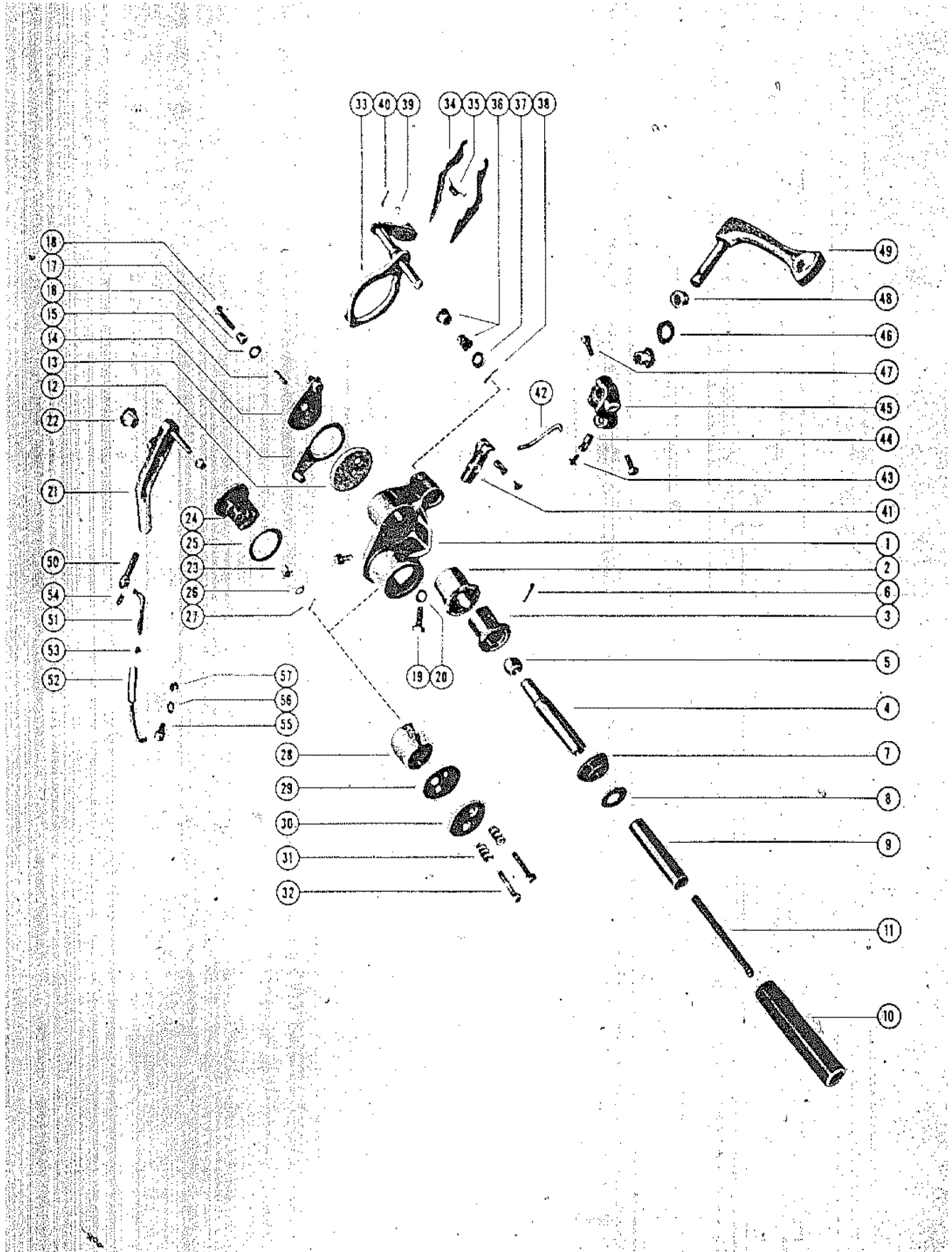
# STEERING HANDLE ASSEMBLY



# STEERING HANDLE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	26715A4		1	<b>STEERING HANDLE ASSEMBLY, COMPLETE</b>
1	26715A3		1	STEERING HANDLE ASSEMBLY (GRIP AND SHAFT)
2	23-27132		1	BUSHING, NYLON - STEERING HANDLE TO TUBE
3	26710A1		1	STEERING HANDLE TUBE ASSEMBLY
4	23-26704		1	BUSHING, STEERING HANDLE TUBE
5	12-26702		1	WASHER, NYLON - STEERING HANDLE SHAFT
6	24-26703		1	SPRING, STEERING HANDLE SHAFT
7	14-26706		1	TAB WASHER, YOKE PIN HOLDING
8	30235		1	YOKE, STEERING HANDLE
9	17-26862		1	PIN, YOKE TO STEERING HANDLE SHAFT
10	26942A1		1	CONTROL SHAFT ASSEMBLY
11	17-26862		1	ROLL PIN, CONTROL SHAFT
12	10-30009		1	SCREW, CONTROL SHAFT TO STEERING BRACKET
13	12-21273		1	WASHER, CONTROL SHAFT SCREW
14	26709		1	BRACKET, STEERING ARM
15	10-21259		1	SCREW, BRACKET TO SADDLE (1 1/2)
16	1-24878		2	SCREW, BRACKET TO SADDLE (1 1/4)
17	26711		2	PIVOT, STEERING HANDLE TO BRACKET
18	15-26707		2	SHIM, HANDLE PIVOT TO BRACKET
19	13-25244		2	LOCKWASHER, PIVOT FASTENING SCREW
20	10-26774		2	SCREW, HANDLE PIVOT FASTENING

# SYNCHRONIZE THROTTLE AND SHIFT CONTROL



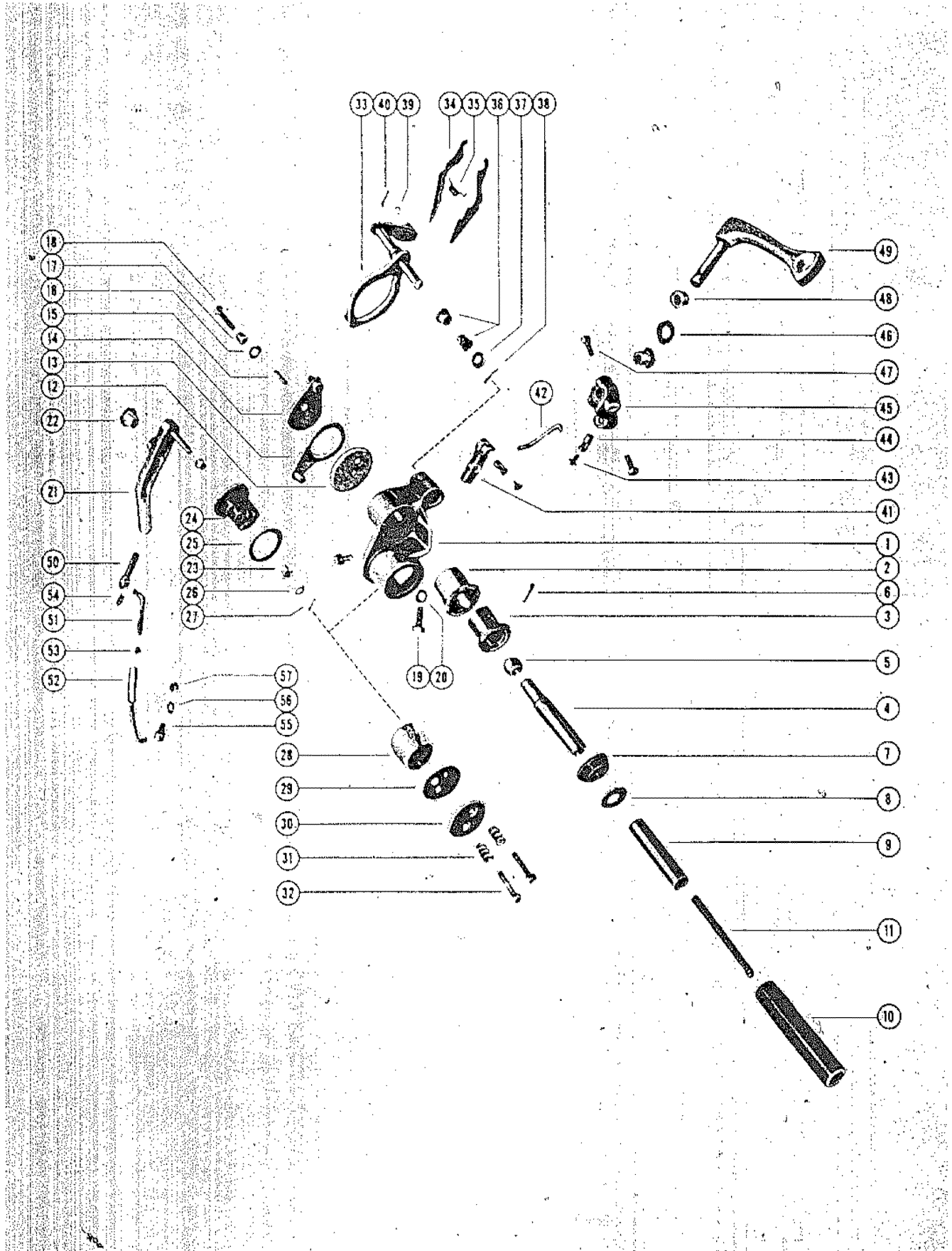


# SYNCHRONIZE THROTTLE AND SHIFT CONTROL

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	28089		1,1	BODY, SYNCHRONIZE
2	23-28247		1,1	BUSHING, NYLON - SUPPORT SHAFT TO BODY (7/8")
3	28215		1,1	SHAFT, SUPPORT - PRIMARY DRIVE
4	28217		1,	SHAFT, INPUT - PRIMARY DRIVE
	28479		1,	SHAFT, INPUT - PRIMARY DRIVE (SEE NOTE #1 BELOW)
	28808		,1	SHAFT, INPUT - PRIMARY DRIVE
5	28216		1,1	BALL JOINT, NYLON - INPUT SHAFT
6	17-28235		1,1	PIN, BALL JOINT TO INPUT AND SUPPORT SHAFT
7	23-20571		1,1	BUSHING, RUBBER - INPUT SHAFT
8	12-22248		1,	WASHER, INPUT SHAFT (SEE NOTE #2 BELOW)
9	23-28364		1,	SLEEVE, INNER - INPUT SHAFT
	23-28478		1,1	SLEEVE, INNER - INPUT SHAFT (SEE NOT #1 BELOW)
10	23-28251		1,	SLEEVE, OUTER - INPUT SHAFT
	32-28475		1,1	TUBE, OUTER - INPUT SHAFT (RUBBER) (SEE NOTE #1 BELOW)
11	24-28234		1,1	SPRING, INPUT SHAFT <b>SERIAL 00000(4)-01174068</b>
	24-28672		1,	SPRING, INPUT SHAFT <b>SERIAL )1174069-09999999</b>
12	28153		1,1	ECCENTRIC, PRIMARY DRIVE SHAFT
13	28213A1		1,1	LINK ASSEMBLY, PRIMARY TO MAGNETO CONTROL LEVER
14	28226A1		1,1	ACTUATOR ASSEMBLY, SHIFT CAM
15	29-25015		1,1	PIN, ROLLER - ECCENTRIC POSITIONING
16	12-20583		1,	WASHER ACTUATOR FASTENING SCREW (1/32") <b>SERIAL 00000(4)-01174068</b>
	12-20346		1,	WASHER, ACTUATOR FASTENING SCREW (1/16") <b>SERIAL 00000(4)-01174068</b>
	12-28463		1,1	WASHER, ACTUATOR FASTENING SCREW (1/32") <b>SERIAL )1174069-09999999</b>
17	23-28214		1,	SPACER, ACTUATOR FASTENING SCREW <b>SERIAL 00000(4)-01174068</b>
	23-28462		1,1	SPACER, ACTUATOR FASTENING SCREW <b>SERIAL )1174069-09999999</b>
18	10-28425		1,1	SCREW, ACTUATOR TO PRIMARY DRIVE SHAFT
19	10-20540		2,2	SCREW, SYNCHRONIZER BODY TO DRIVE SHAFT HOUSING
20	12-20028		2,2	WASHER, SYNCHRONIZER BODY FASTENING SCREW
21	28111		1,1	LEVER, MAGNETO CONTROL
22	23-26841		1,1	BUSHING, NYLON - MAGNETO CONTROL LEVER
23	23-26856		2,2	BUSHING, NYLON - MAGNETO CONTROL LEVER (1/4")
24	28354		1,1	CAM, CONTROL LEVER
25	28353		1,1	PLATE, CLUTCH - REAR
26	12-20583		1,1	WASHER, CONTROL LEVER TO BODY
27	18-28365		1,1	COTTER PIN, LOCK - CONTROL LEVER TO CAM
28	23-28352		1,1	BUSHING, NYLON - SYNCHRONIZER BODY
29	28355		1,1	PLATE, CLUTCH - FRONT
-	<b>30-28685</b>		<b>1,1</b>	<b>BALL, DETENT - CLUTCH PLATE TO SYNCHRONIZER BODY SERIAL )1174069-09999999</b>

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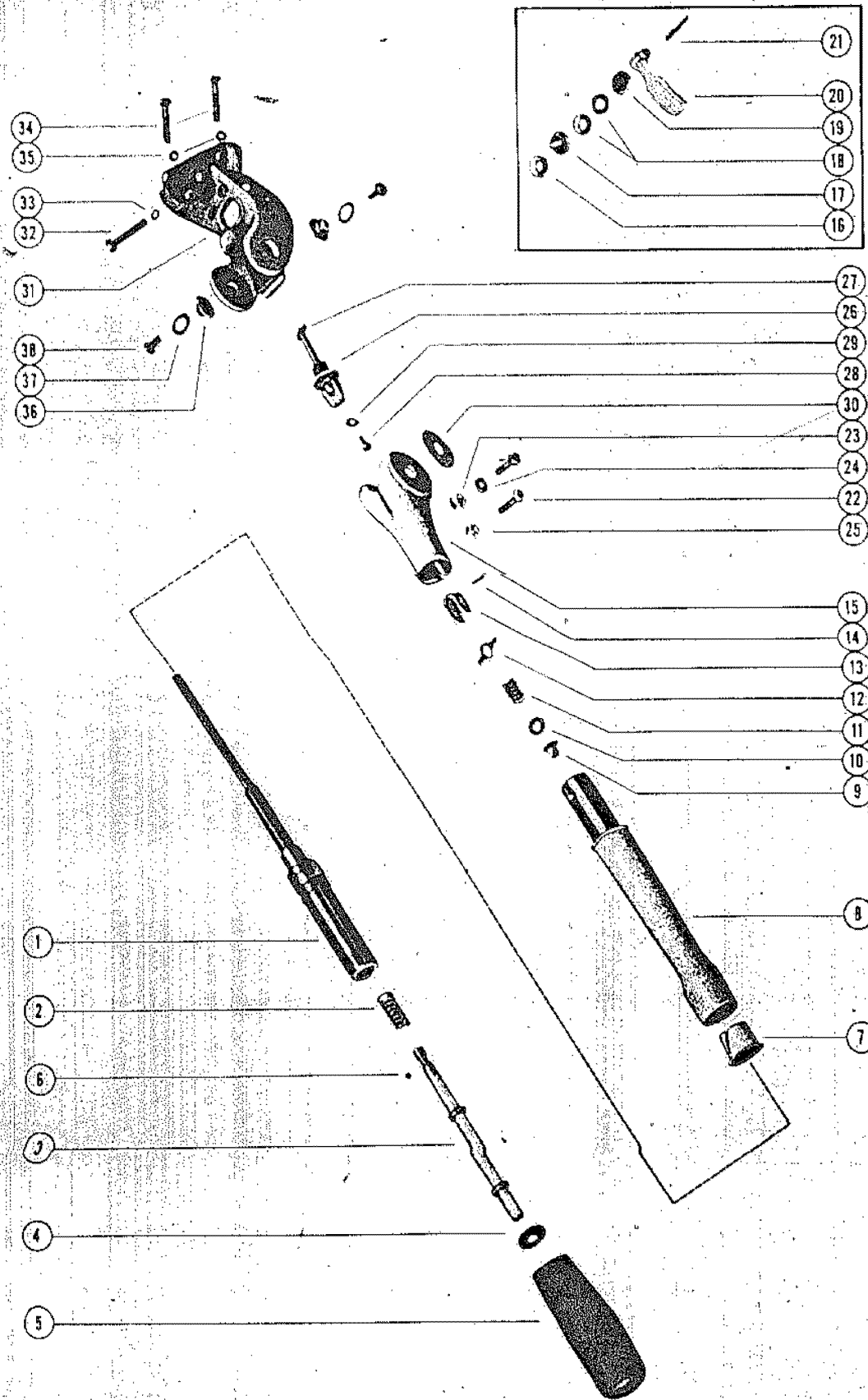
# SYNCHRONIZE THROTTLE AND SHIFT CONTROL



# SYNCHRONIZE THROTTLE AND SHIFT CONTROL

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
30	28356		1,1	PLATE, CLUTCH RETAINING
31	24-28357		2,2	SPRING, CLUTHC PLATE TENSION
32	10-22387		2,2	SCREW, CLUTCH RETAINING PLATE TO CAM
33	28218A1		1,1	SHIFT CAM ASSEMBLY
34	28221		2,2	LEVER, DETENT
35	24-28233		1,1	SPRING, TENSION - DETENT LEVER
36	23-26841		2,2	BUSHING, NYLON - SHIFT CAM SHAFT (5/16")
37	12-20546		1,1	WASHER, SHIFT CAM SHAFT
38	18-21071		1,1	COTTER PIN, SHIFT CAM SHAFT TO BODY
39	13-27071		1,1	WASHER, WAVE - SHIFT CAM PIN
40	18-26953		1,1	COTTER PIN, UPPER SHIFT SHAFT TO SHFIT CAM
41	28109		1,1	LEVER, CAM CONTROL
42	28363		1,	LINK, DRAG - TROLL CONTROL <b>SERIAL 00000(4)-01174068</b>
	28675		1,1	LINK, DRAG - TROLL CONTROL <b>SERIAL )1174069-09999999</b>
43	10-28430		2,	SCREW, DRAG LINK TO TROLL ARM AND CAM LEVER <b>SERIAL 00000(4)-01174068</b>
	10-28674		2,2	SCREW, DRAG LINK TO TROLL ARM AND CAM LEVER <b>SERIAL )1174069-09999999</b>
44	17-28358		2,	PIN, ANCHOR - TROLL CONTROL ARM <b>SERIAL 00000(4)-01174068</b>
	17-28673		2,2	PIN, ANCHOR - TROLL CONTROL ARM <b>SERIAL )1174069-09999999</b>
45	28112		1,1	ARM, TROLL CONTROL LEVER
46	13-25906		1,1	WASHER, WAVE - TROLL CONTROL LEVER
47	10-28249		2,2	SCREW, SET - ARM TO TROLL CONTROL LEVER
48	23-26841		2,2	BUSH ING, NYLON - TROLL CONTROL LEVER
49	26836		1,1	LEVER, TROLL CONTROL
50	26769		1,1	BOLT, SWIVEL - MAGNETO CONTROL LEVER
51	28368		1,1	LINK, ADJUSTING - MAGNETO CONTROL ROD
52	28367		1,1	ROD, MAGNETO CONTROL
53	11-20645		1,1	NUT, LOCK - ADJUSTING LINK
54	18-27769		1,1	COTTER PIN ADJUSTING LINK TO SWIVEL BOLT
55	28232		1,1	BOLT, TOGGLE - THROTTLE CONTROL CAM
56	13-29402		1,1	WASHER, WAVE - TOGGLE BOLT
57	11-20586		1,1	NUT, TOGGLE BOLT FASTENING

# STEERING HANDLE ASSEMBLY

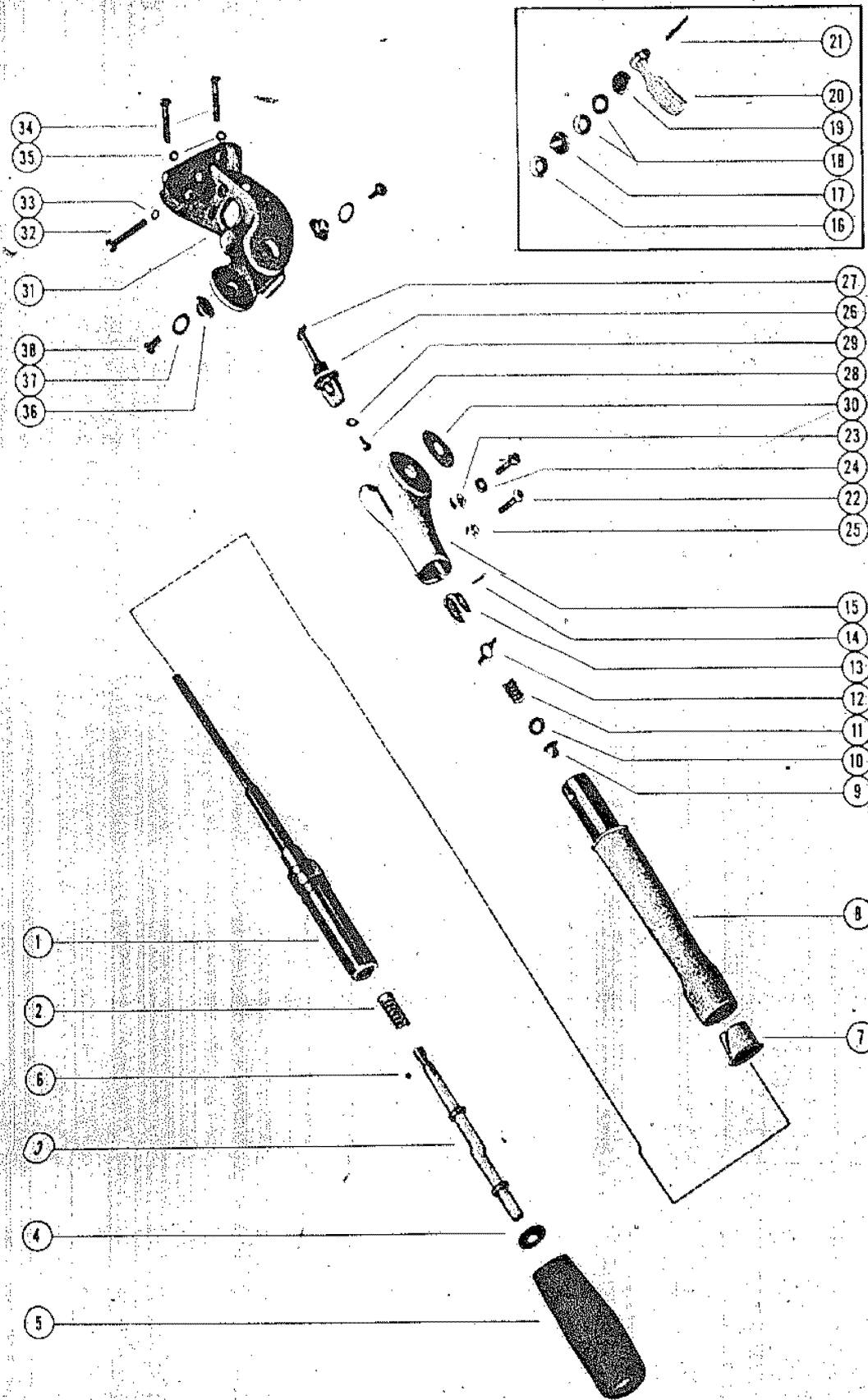


# STEERING HANDLE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	<b>28702A2</b>		1,1,1,1	<b>STEERING HANDLE ASSEMBLY, COMPLETE (SEE NOTE #1)</b>
1	28702A1		1,1,1,1	STEERING HANDLE ASSEMBLY
2	24-28101		1,1,1,1	SPRING, REVERSE SHAFT TENSION
3	28099		1,1,1,1	SHAFT, REVERSE STOP
4	12-28105		1,1,1,1	WASHER, REVERSE SHAFT
5	28098		1,1,1,1	GRIP, RUBBER - STEERING HANDLE
6	30-28103		1,1,1,1	BALL, STEEL - REVERSE SHAFT LOCKING
7	23-28104		1,1,1,1	BUSHING, NYLON - HANDLE SHAFT (3/4")
8	28097		1,1,1,1	TUBE, STEERING HANDLE
9	23-28100		1,1,1,1	BUSHING, NYLON - HANDLE SHAFT (5/16")
10	12-20084		1,1,1,1	WASHER, STEERING HANDLE SHAFT
11	24-26703		1,1,1,1	SPRING, STEERING HANDLE SHAFT
12	14-26706		1,1,1,1	TAB WASHER, YOKE PIN HOLDING
13	30235		1,1,1,1	YOKE, STEERING HANDLE
14	17-26862		1,1,1,1	PIN, YOKE TO STEERING HANDLE SHAFT
-	<b>27759A1</b>		1,1,1,1	<b>HANDLE ADAPTOR ASSEMBLY SERIAL 00000(3)-01286884</b>
15	27759		1,1,1,1	ADAPTOR, HANDLE <b>SERIAL 00000(3)-01286884</b>
16	13-28130		1,1,1,1	WASHER, WAVE - UPPER LOCKING BUTTON TENSION <b>SERIAL 00000(3)-01286884</b>
17	28128		1,1,1,1	BUTTON, LOCKING - HANDLE ADAPTOR <b>SERIAL 00000(3)-01286884</b>
18	13-25906		2,2,2,2	WASHER, WAVE - LOWER LOCKING BUTTON TENSION <b>SERIAL 00000(3)-01286884</b>
19	12-28131		1,1,1,1	WASHER, SOLID - HANDLE ADAPTOR LOCKING LEVER <b>SERIAL 00000(3)-01286884</b>
20	28129		1,1,1,1	LEVER, DOUBLE LOCKING - HANDLE ADAPTOR <b>SERIAL 00000(3)-01286884</b>
21	17-25810		1,1,1,1	*ROLL PIN, LOCKING LEVER TO HANDLE ADAPTOR <b>SERIAL 00000(3)-01286884</b>
15	29518		,1,,1	ADAPTOR, HANDLE (SEE NOTE #2 BELOW) <b>SERIAL )1236090-09999999</b>
22	10-21091		,2,,2	SCREW, HANDLE ADAPTOR CLAMPING <b>SERIAL )1236090-09999999</b>
23	11-20361		,2,,2	NUT, HANDLE ADAPTOR CLAMPING SCREW <b>SERIAL )1236090-09999999</b>
24	12-20533		,1,,1	WASHER, HANDLE ADAPTOR CLAMPING SCREW <b>SERIAL )1236090-09999999</b>
25	11-20586		,,,1	NUT, HANDLE ADAPTOR CLAMPING SCREW <b>SERIAL )1236090-09999999</b>
26	28745A1		1,1,,	CONTROL SHAFT ASSEMBLY
	28227A1		,,1,	CONTROL SHAFT ASSEMBLY
	28671A2		,,1,	CONTROL SHAFT ASSEMBLY (SEE NOTE #3 BELOW)
	28480A2		,,,1	CONTROL SHAFT ASSEMBLY
27	17-26862		1,1,,	ROLL PIN, CONTROL SHAFT
28	10-28663		1,1,1,1	SCREW, CONTROL SHAFT TO STEERING BRACKET (SEE NOTE #4 BELOW)

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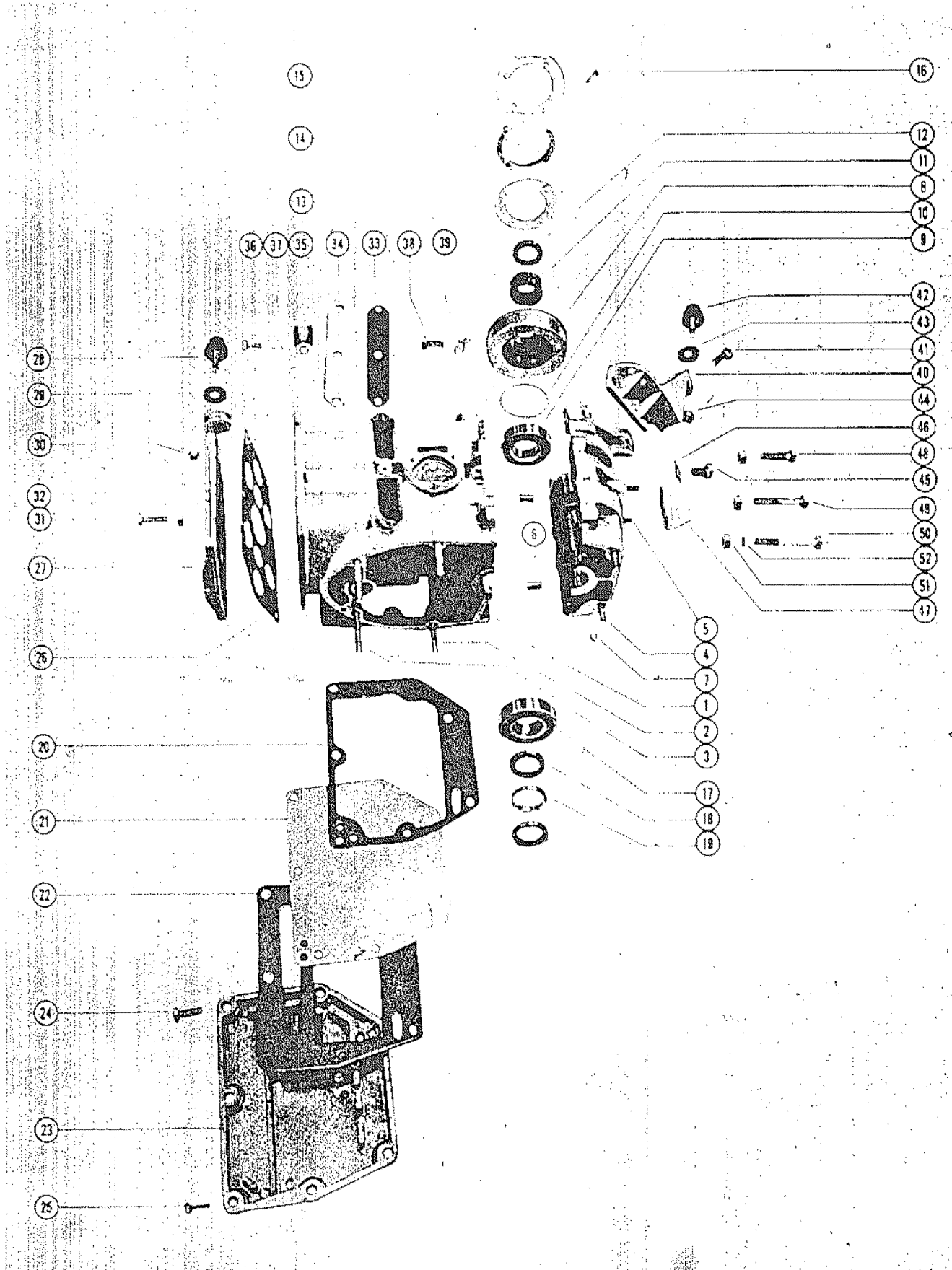
# STEERING HANDLE ASSEMBLY



## STEERING HANDLE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
28	10-30009		„1,	SCREW, CONTROL SHAFT TO STEERING BRACKET (SEE NOTE #4 BELOW)
29	12-21273		„1,	WASHER, CONTROL SHAFT SCREW (SEE NOTE #4 BELOW)
30	15-28485		2,2,2,2	SHIM, ADAPTOR TO STEERING ARM BRACKET
31	30205		1,1,1,1	BRACKET, STEERING ARM
32	10-22524		„1,	SCREW, STEERING BRACKET TO SADDLE (1 3/4") <b>(USE WHERE ALL 3 HOLES ARE TAPPED IN SADDLE)</b>
	10-21259		„2,	SCREW, STEERING BRACKET TO SADDLE (1 1/2") <b>(USE WHERE ALL 3 HOLES ARE TAPPED IN SADDLE)</b>
33	12-20028		„3,	WASHER, STEERING BRACKET FASTENING SCREW <b>(USE WHERE ALL 3 HOLES ARE TAPPED IN SADDLE)</b>
32	10-21259		1,1,1,1	SCREW, STEERING BRACKET TO SADDLE (1 1/2") <b>(USE WHERE ONLY FRONT HOLE IS TAPPED IN SADDLE)</b>
33	12-20028		1,1,1,1	WASHER, STEERING BRACKET FASTENING SCREW <b>(USE WHERE ONLY FRONT HOLE IS TAPPED IN SADDLE)</b>
34	10-21807		2,2,2,2	SCREW, STEERING BRACKET TO SADDLE (1 3/4") <b>(USE WHERE ONLY FRONT HOLE IS TAPPED IN SADDLE)</b>
35	11-20184		2,2,2,2	NUT, STEERING BRACKET FASTENING SCREW <b>(USE WHERE ONLY FRONT HOLE IS TAPPED IN SADDLE)</b>
36	26711		2,2,2,2	PIVOT, STEERING HANDLE ADAPTOR TO BRACKET
37	15-26707		2,2,2,2	SHIM, ADAPTOR PIVOT TO BRACKET (.015)
38	10-28592		2,2,2,2	SCREW, HANDLE PIVOT FASTENING

# CYLINDER BLOCK AND CRANKCASE ASSEMBLY



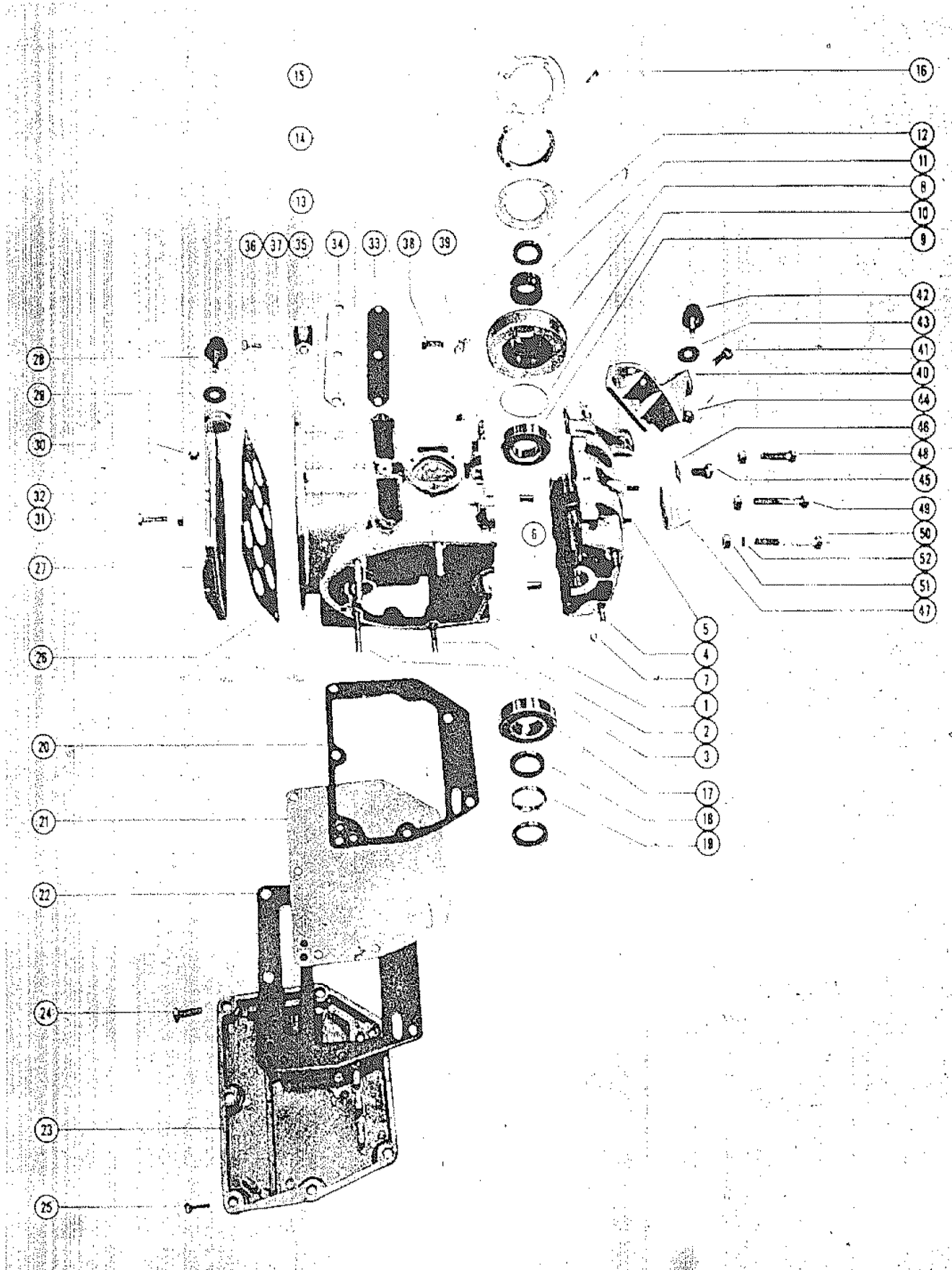


# CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	824-1205A3		1,,,	CYLINDER BLOCK AND CRANKCASE ASSEMBLY
	824-1498A2		,1,1,,	CYLINDER BLOCK AND CRANKCASE ASSEMBLY (SEE NOTE BELOW)
	830-1405A3		,,,1,1	CYLINDER BLOCK AND CRANKCASE ASSEMBLY
2	16-20990		2,2,2,2,2	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING
3	16-25734		2,2,2,2,2	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING
4	16-20956		2,2,2,2,2	STUD, CRANKCASE TO DRIVE SHAFT HOUSING
5	16-20074		2,2,2,,	STUD, CARBURETOR MOUNTING
	16-23740		,,,2,2	STUD, CARBURETOR MOUNTING
6	17-23784		2,2,2,2,2	DOWEL PIN, CRANKCASE TO CYLINDER BLOCK
7	21-27146A1		1,1,1,1,1	CHECK VALVE ASSEMBLY, CRANKCASE
-	<b>28744</b>		,1,1,,	<b>*PLUG, WATER INLET TUBE</b>
-	<b>25-20633</b>		,1,1,,	<b>**O" RING, WATER INLET TUBE PLUG</b>
8	1123-1196A2		1,1,1,1,1	CRANKCASE TOP ASSEMBLY
9	30-20464		1,1,1,1,1	BALL BEARING
10	15-20514A1		AR,AR,AR,A	SHIM, BEARING TO CRANKCASE TOP
11	31-20594		1,1,1,1,1	ROLLER BEARING
12	26-20530		1,1,1,1,1	OIL SEAL
13	15-26931		1,1,1,1,1	SHIM, SPACER TO CRANKCASE TOP (.015)
14	23-26563		1,1,1,1,1	SPACER, HOLD DOWN RING TO CRANKCASE TOP
15	26564		1,1,1,1,1	RING, MAGNETO HOLD DOWN
16	10-28802		4,4,4,4,4	SCREW, HOLD DOWN RING TO CRANKCASE TOP
17	30-20464		1,1,1,1,1	BALL BEARING, CRANKCASE (LOWER)
18	26-20465		2,2,2,2,2	OIL SEAL, CRANKCASE (LOWER)
19	23-27143		1,1,1,1,1	SPACER, LOWER OIL SEAL
20	27-26172		1,1,1,,	*GASKET, CYLINDER BLOCK TO BAFFLE PLATE (SEE NOTE BELOW)
	27-28085		,1,1,1,1	GASKET, CYLINDER BLOCK TO BAFFLE PLATE (SEE NOTE BELOW)
21	26170		1,1,1,,	PLATE, BAFFLE - EXHAUST MANIFOLD (SEE NOTE BELOW)
	28086		,1,1,1,1	PLATE, BAFFLE - EXHAUST MANIFOLD (SEE NOTE BELOW)
22	27-26171		1,1,1,,	GASKET, BAFFLE PLATE TO MANIFOLD COVER (SEE NOTE BELOW)
	27-28090		,1,1,1,1	GASKET, BAFFLE PLATE TO MANIFOLD COVER (SEE NOTE BELOW)
23	26121		1,1,1,,	COVER, EXHAUST MANIFOLD
	28074		,1,1,1,1	COVER, EXHAUST MANIFOLD
24	10-28636		7,,,	SCREW, MANIFOLD COVER TO CYLINDER BLOCK
	10-28636		,6,6,6,6	SCREW, MANIFOLD COVER TO CYLINDER BLOCK
25	10-28635		,1,1,1,1	SCREW, MANIFOLD COVER TO CYLINDER BLOCK (LOWER REAR)
26	27-26173		1,1,1,1,1	GASKET, CYLINDER BLOCK COVER
27	1009-1200		1,1,1,1,1	COVER, CYLINDER BLOCK
28	28805		2,2,2,2,2	MOUNT, RUBBER - TOP COWL
29	12-27129		2,,,	WASHER, RUBBER MOUNT STUD

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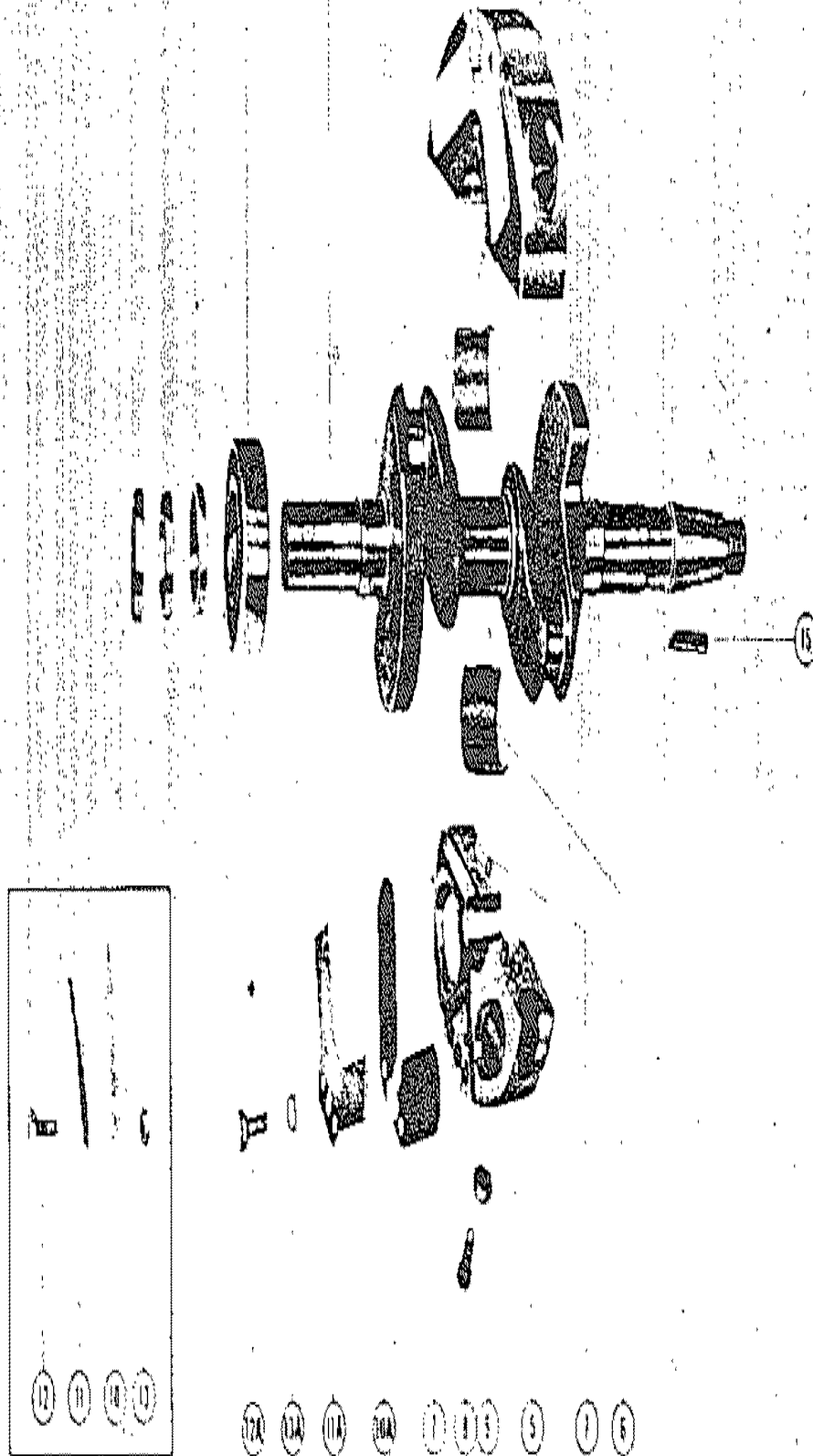
# CYLINDER BLOCK AND CRANKCASE ASSEMBLY



# CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
29	12-28518		2,2,2,2	WASHER, RUBBER MOUNT STUD
30	11-20083		2,2,2,2	NUT, RUBBER MOUNT TO CYLINDER BLOCK COVER
31	10-20653		6,6,6,6	SCREW, COVER TO CYLINDER BLOCK
32	11-20184		6,6,,6	NUT, COVER TO CYLINDER BLOCK SCREW
	11-24652		,,6,,6	NUT, COVER TO CYLINDER BLOCK SCREW
33	27-26175		1,1,1,1,1	GASKET, TRANSFER PORT COVER
34	26174		1,1,1,1,1	COVER, TRANSFER PORT
35	54-20534		1,1,,1,1	CLAMP, HARNESS - IGNITION WIRES (CENTER SCREW)
	54-29425		,,1,,	CLAMP, HARNESS - IGNITION WIRES (CENTER SCREW)
36	10-20540		3,,,	SCREW, PORT COVER TO CYLINDER BLOCK
	10-28635		3,3,3,3	SCREW, PORT COVER TO CYLINDER BLOCK
37	12-20028		1,,,	WASHER, PORT COVER FASTENING SCREW
	12-20533		1,1,1,1	WASHER, PORT COVER FASTENING SCREW
38	10-25299		2,2,2,2,2	SCREW, CRANKCASE TOP FASTENING
39	14-20747		2,2,2,2,2	TAB WASHER, CRANKCASE TOP FASTENING SCREW
40	26799		1,1,1,1,1	BRACKET, TOP COWL MOUNTING
41	10-29256		2,2,2,2,2	SCREW, MOUNTING BRACKET TO CRANKCASE
42	28805		1,1,1,1,1	MOUNT, RUBBER - TOP COWL
43	12-27129		1,,,	WASHER, RUBBER MOUNT STUD
	12-28518		1,1,1,1,1	WASHER, RUBBER MOUNT STUD
44	11-20083		1,1,1,1,1	NUT, RUBBER MOUNT TO BRACKET
45	10-27165		1,1,,	SCREW, CENTER MAIN BEARING LOCKING
	10-20089		,,1,1,1	SCREW, CENTER MAIN BEARING LOCKING
46	14-20091		1,1,1,1,1	TAB WASHER, LOCKING SCREW
47	27092		1,1,1,,	STOP, CENTERING ARMS
48	10-26066		6,6,6,6,6	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/4")
49	10-21449		2,2,2,2,2	SCREW, CRANKCASE TO CYLINDER BLOCK (2")
50	10-26132		2,2,2,2,2	SCREW, CRANKCASE TO CYLINDER BLOCK (2 1/2")
51	11-29250		10,10,10,1	NUT, CRANKCASE SCREW
52	25-25429		1,1,1,1,1	"O" RING, CRANKCASE FASTENING SCREW
	28790		1,,,	SWITCH, MERCURY - EXHAUST MANIFOLD COVER
	32-29107		2,,,	SLEEVE, MERCURY SWITCH LEADS
	54-22740		1,,,	CLAMP, MERCURY SWITCH TO COVER
	10-30009		1,,,	SCREW, MERCURY SWITCH CLAMP FASTENING
	29128		1,,,	"D" WASHER, MERCURY SWITCH CLAMP FASTENING SCREW

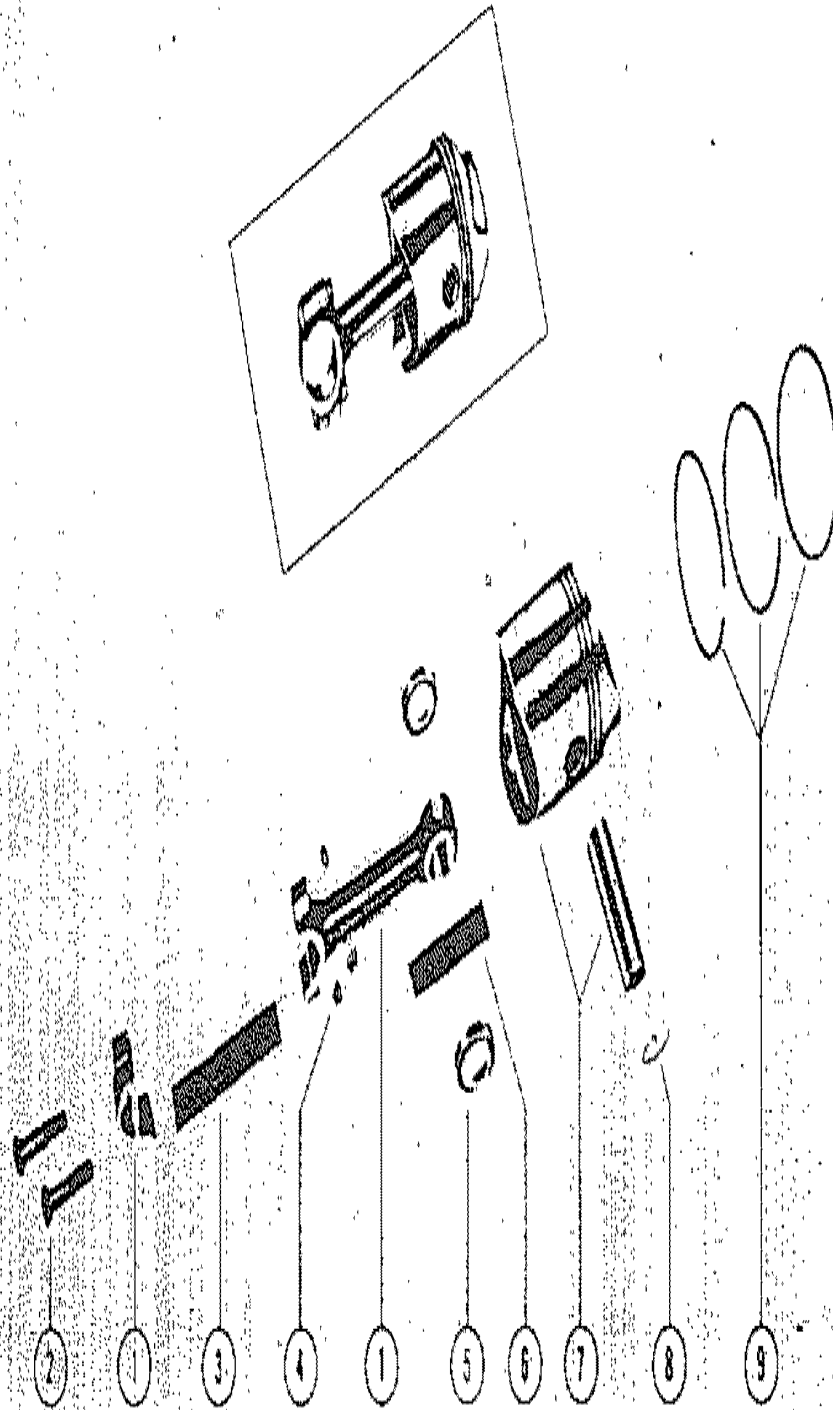
# CRANKSHAFT AND CENTER MAIN BEARING ASSEMBLY



# CRANKSHAFT AND CENTER MAIN BEARING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	415-2295		1,1,1,1,1	CRANKSHAFT
2	30-20464		1,1,1,1,1	BEARING, BALL - CRANKCASE (LOWER)
3	26-20465		2,2,2,2,2	OIL SEAL, CRANKCASE (LOWER)
4	23-27143		1,1,1,1,1	SPACER, LOWER OIL SEAL
5	522-1197A2		1,,,	CENTER MAIN BEARING ASSEMBLY
	522-1510A1		,1,,	CENTER MAIN BEARING ASSEMBLY
	526-1436A1		,,1,1,1	CENTER MAIN BEARING ASSEMBLY
6	25103		1,,,	INSERT, CENTER MAIN BEARING (PAIR)
7	17-20032		2,2,,	DOWEL PIN, CENTER MAIN BEARING
	17-20032		,,10,10,10	DOWEL PIN, CENTER MAIN BEARING
8	10-26184		1,1,,	SCREW, CENTER MAIN BEARING (9/16")
	10-22486		1,1,,	SCREW, CENTER MAIN BEARING CLAMPING (7/8")
	10-20049		,,2,2,2	SCREW, CENTER MAIN BEARING CLAMPING (9/16")
9	11-20184		2,2,,	NUT, CENTER MAIN BEARING CLAMPING SCREW
10	34-21293		4,4,,	REED, CENTER MAIN BEARING
10A	34-20888A1		,,1,1,1	REED SET: CENTER MAIN BEARING (MATCHED)
11	34-25454		4,4,,	REED STOP, MAIN BEARING REED VALVES
11A	34-20053		,,4,4,4	REED STOP, MAIN BEARING REED VALVES
12	10-20100		4,4,,	SCREW, REED STOP MOUNTING
12A	10-20055		,,4,4,4	SCREW, REED STOP MOUNTING
13	11-24656		4,4,,	NUT, REED STOP MOUNTING SCREW
13A	12-26014		,,4,4,4	WASHER, REED STOP MOUNTING SCREW
14	17-20032		1,1,1,1,1	DOWEL PIN, MAIN BEARING TO CYLINDER BLOCK
15	28-20907		1,,1,1,	KEY, FLYWHEEL <b>SERIAL 00000(3)-01238589</b>
	28-20094		,1,1,,1	KEY, FLYWHEEL <b>SERIAL )1238590-09999999</b>

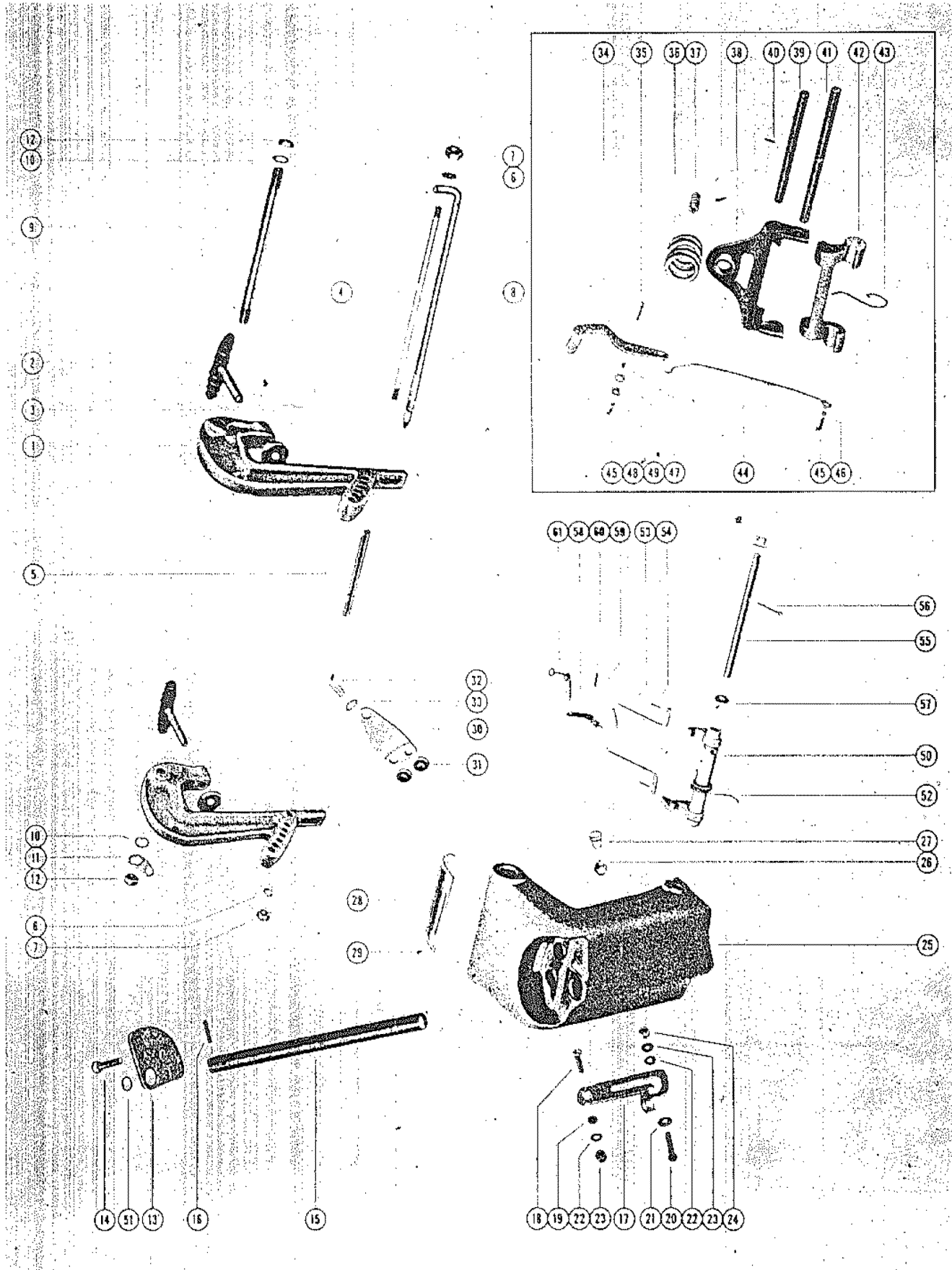
# PISTON AND CONNECTING ROD ASSEMBLY



## PISTON AND CONNECTING ROD ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	600-7A3		2,2,2,,	CONNECTING ROD ASSEMBLY-SEE NOTE BELOW
	600-7A4		,,,2,2	CONNECTING ROD ASSEMBLY -SEE NOTE BELOW
2	10-20060		4,4,4,4,4	SCREW, CONNECTING ROD
3	29-20046		50,50,50,5	BEARING, NEEDLE - CRANKPIN
4	11-20061		4,4,4,4,4	NUT, CONNECTING ROD SCREW
5	12-26178		4,4,4,,	WASHER, NEEDLE BEARING RETAINING
	12-28121		,,,4,4	WASHER, NEEDLE BEARING RETAINING
6	29-20063		44,44,44,4	BEARING, NEEDLE - PISTON PIN
7	713-1527A4		2,2,2,,	PISTON AND PISTON PIN ASSEMBLY
	724-2537A4		,,,2,2	PISTON AND PISTON PIN ASSEMBLY
8	40-20057		4,4,4,4,4	LOCK RING, PISTON PIN
9	39-23124		6,6,6,,	RING, PISTON
	39-27841		,,,6,6	RING, PISTON
-	<b>713-1531A1</b>		<b>2,2,2,,</b>	<b>PISTON AND PISTON PIN ASSEMBLY (.015 OVERSIZE)</b>
-	<b>724-2553A3</b>		<b>,,,2,2</b>	<b>PISTON AND PISTON PIN ASSEMBLY (.015 OVERSIZE)</b>
-	<b>39-27734</b>		<b>6,6,6,,</b>	<b>RING, PISTON (.015 OVERSIZE)</b>
-	<b>39-28616</b>		<b>,,,6,6</b>	<b>RING, PISTON (.015 OVERSIZE)</b>

# CLAMP AND SWIVEL BRACKET ASSEMBLY



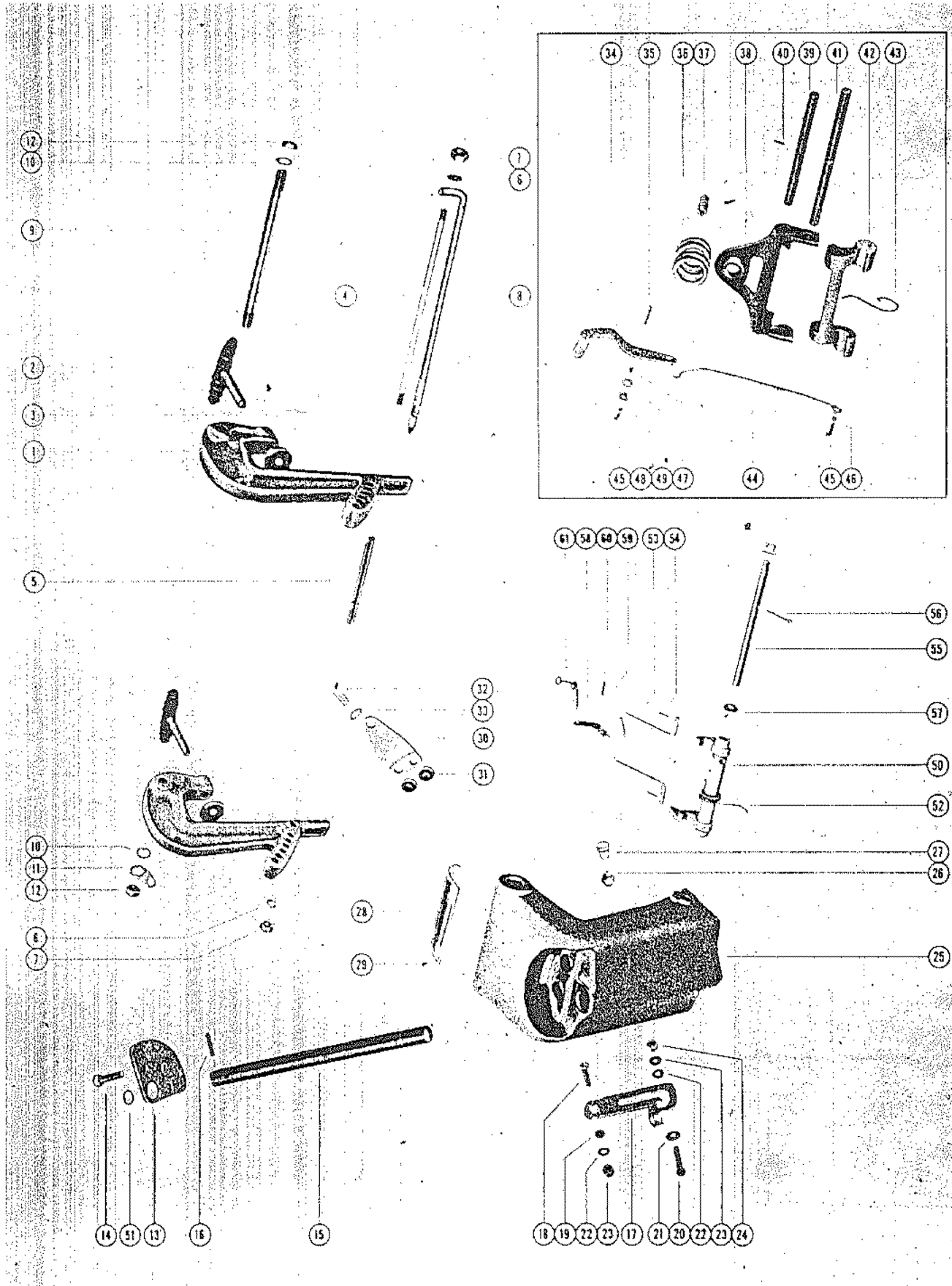


# CLAMP AND SWIVEL BRACKET ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1408-1317A1		2,,,	CLAMP BRACKET ASSEMBLY
	1427-1081A1		,2,2,2,2	CLAMP BRACKET ASSEMBLY
2	22477A4		2,2,2,2,2	THUMB SCREW ASSEMBLY
3	12-20214		2,2,2,2,2	WASHER, THUMB SCREW
4	16-20657		1,1,1,1,1	STUD, CLAMP BRACKET
5	23-20658		1,1,1,1,1	SPACER, CLAMP BRACKET STUD
6	13-26993		2,2,2,2,2	LOCKWASHER, CLAMP BRACKET STUD
7	11-20083		2,2,2,2,2	NUT, CLAMP BRACKET STUD
8	17-28848A2		1,1,1,1,1	TILT LOCK PIN ASSEMBLY
9	16-25674		1,1,1,1,1	STUD, CLAMP BRACKET TO SWIVEL BRACKET
10	15-25600		2,2,2,2,2	SHIM, CLAMP BRACKET STUD (.010)
11	54-25735		1,1,1,1,1	CLIP, SAFETY CHAIN
12	11-25599		2,2,2,2,2	NUT, CLAMP BRACKET STUD FASTENING
13	26558		1,1,1,1,1	CO-PILOT DISC
14	10-27303		3,,,	SCREW, CO-PILOT DISC TO SADDLE (1 1/4")
	10-28515		,3,3,3,3	SCREW, CO-PILOT DISC TO SADDLE (1")
15	17-26540		1,1,1,1,1	SWIVEL PIN
16	17-26541		1,1,1,1,1	ROLL PIN, SWIVEL PIN TO SADDLE
17	26864		1,1,1,1,1	LEVER, TILT STOP
18	10-20217		1,1,1,1,1	SCREW, ANCHOR - TILT STOP LEVER
19	23-20216		1,1,1,1,1	SPACER, TILT STOP LEVER SCREW
20	10-27790		1,,1,1,1	SCREW, RETAINING - LEVER TO SWIVEL BRACKET (SEE NOTE BELOW)
	10-29237		,1,,,	SCREW, RETAINING - LEVER TO SWIVEL BRACKET
21	15-20473		1,1,1,1,1	SHIM, RETAINING SCREW (.020)
22	13-34632		1,1,1,1,1	WASHER, WAVE - RETAINING SCREW
23	13-26992		2,,2,2,2	LOCKWASHER, TILT STOP LEVER SCREW
24	11-20088		2,,2,	NUT, TILT STOP LEVER SCREW
	11-20184		,2,,,	NUT, TILT STOP LEVER SCREW
	11-24652		,,2,,2	NUT, TILT STOP LEVER SCREW
25	1438-1225		1,,,	SWIVEL BRACKET
	1449-1556		,,,1	SWIVEL BRACKET
	1445-1422		,1,1,1,1	SWIVEL BRACKET
26	22-23612		1,1,1,1,1	FITTING, GREASE - SWIVEL PIN
27	29359		1,1,1,1,1	LUBRICAP, SWIVEL BRACKET GREASE FITTING
28	38-26582		1,1,,,	SERIAL PLATE
	38-28841		,,1,,	SERIAL PLATE
	38-28117		,,,1,	SERIAL PLATE
	38-28842		,,,1	SERIAL PLATE
29	10-20314		4,,,	SCREW, DRIVE - SERIAL PLATGE TO SWIVEL BRACKET
	10-28642		,4,4,4,4	SCREW, DRIVE - SERIAL PLATE TO SWIVEL BRACKET
30	26395		1,,,	PLATE, CLAMP - CO-PILOT
	28125		,1,1,1,1	PLATE, CLAMP - CO-PILOT

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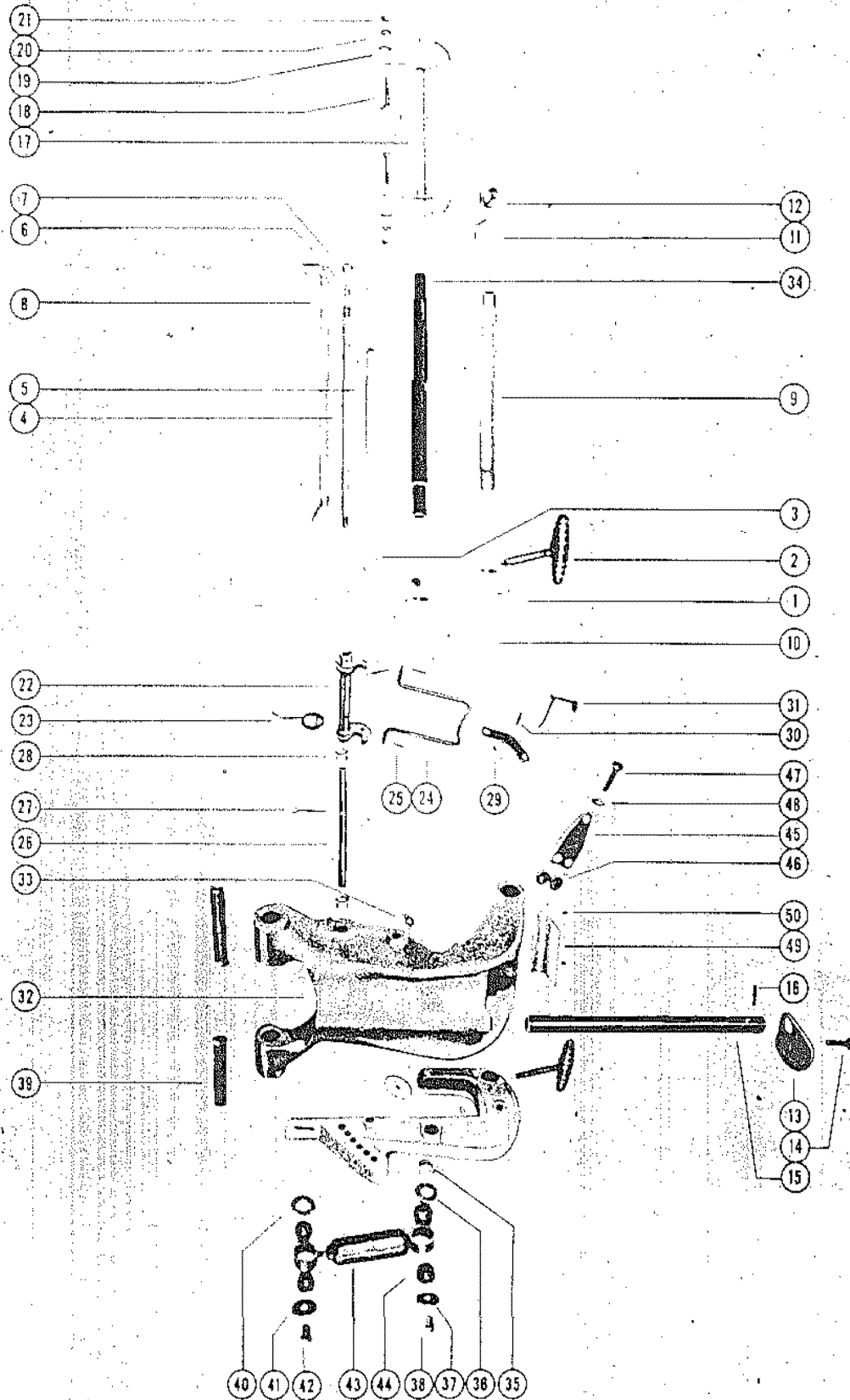
# CLAMP AND SWIVEL BRACKET ASSEMBLY



## CLAMP AND SWIVEL BRACKET ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
31	20203		4,4,4,4,4	DISC, FRICTION - CLAMP PLATE AND SWIVEL BRACKET
32	10-27200		1,,,,	SCREW, CLAMP PLATE TO SWIVEL BRACKET (11/16")
	10-26065		,1,1,1,1	SCREW, CLAMP PLATE TO SWIVEL BRACKET (7/8")
33	13-21804		1,1,1,1,1	LOCKWASHER, CLAMP PLATGE SCREW
34	27158		1,,,,	LEVER, CONTROL - REVERSE TILT LOCK
35	17-27156		1,,,,	ROLL PIN, SWIVEL BRACKET UPPER DRIVE SCREW
36	24-26530		1,,,,	SPRING, TILT LOCK BRACKET
37	24-20229		1,,,,	SPRING, TILT LOCK BRACKET SPRING
38	26531		1,,,,	BRACKET, REVERSE TILT LOCK
39	17-26536		1,,,,	PIN, RATCHET HOOK TO TILT LOCK BRACKET
40	18-26953		2,,,,	COTTER PIN, RATCHET HOOK SPRING
41	17-26535		1,,,,	PIN, TILT LOCK BRACKET TO SWIVEL BRACKET
42	26532		1,,,,	RATCHET HOOK, REVERSE TILT LOCK
43	24-26534		1,,,,	SPRING, RATCHET HOOK TENSION
44	27159		1,,,,	LINK, CONTROL LEVER TO RATCHET HOOK
45	10-27067		2,,,,	SCREW, DRIVE - LEVER AND LINK FASTENING
46	23-27066		1,,,,	SPACER, DRIVE SCREW TO LINK
47	23-27735		1,,,,	SPACER, CONTROL LEVER
48	13-20889		1,,,,	WASHER, WAVE - DRIVE SCREW (UPPER)
49	12-27157		1,,,,	WASHER, DRIVE SCREW (UPPER)
50	26093A2		,1,1,1,1	REVERSE LOCK LEVER ASSEMBLY
51	25-29316		,1,1,1,1	"O" RING, SWIVEL BRACKET - SWIVEL PIN
52	24-28184		,1,1,1,1	SPRING, REVERSE LOCK LEVER
53	28118		,1,1,1,1	FORK, ACTUATING - REVERSE LOCK LEVER
54	18-26953		2,2,2,2	COTTER PIN, ACTUATING FORK TO REVERSE LOCK LEVER
55	26092		,1,1,1,1	ROD, REVERSE LOCK LEVER
56	18-20209		,1,1,1,1	COTTER PIN, REVERSE LOCK LEVER TO ROD
57	23-26841		2,2,2,2	BUSHING, NYLON - REVERSE LOCK LEVER ROD
58	28114		,1,1,1,1	LEVER, ACTUATING - REVERSE LOCK LEVER (1/8" THICK)
59	13-28280		,,,1,	WASHER, WAVE - ACTUATING LEVER <b>SERIAL )1159327-09999999</b>
60	17-22531		,1,1,1,1	ROLL PIN, ACTUATING LEVER
61	28664		,1,1,1,1	LINK, PUSH - UPPER SHIFT SHAFT

# CLAMP AND SWIVEL BRACKET ASSEMBLY (MARK 28AD)

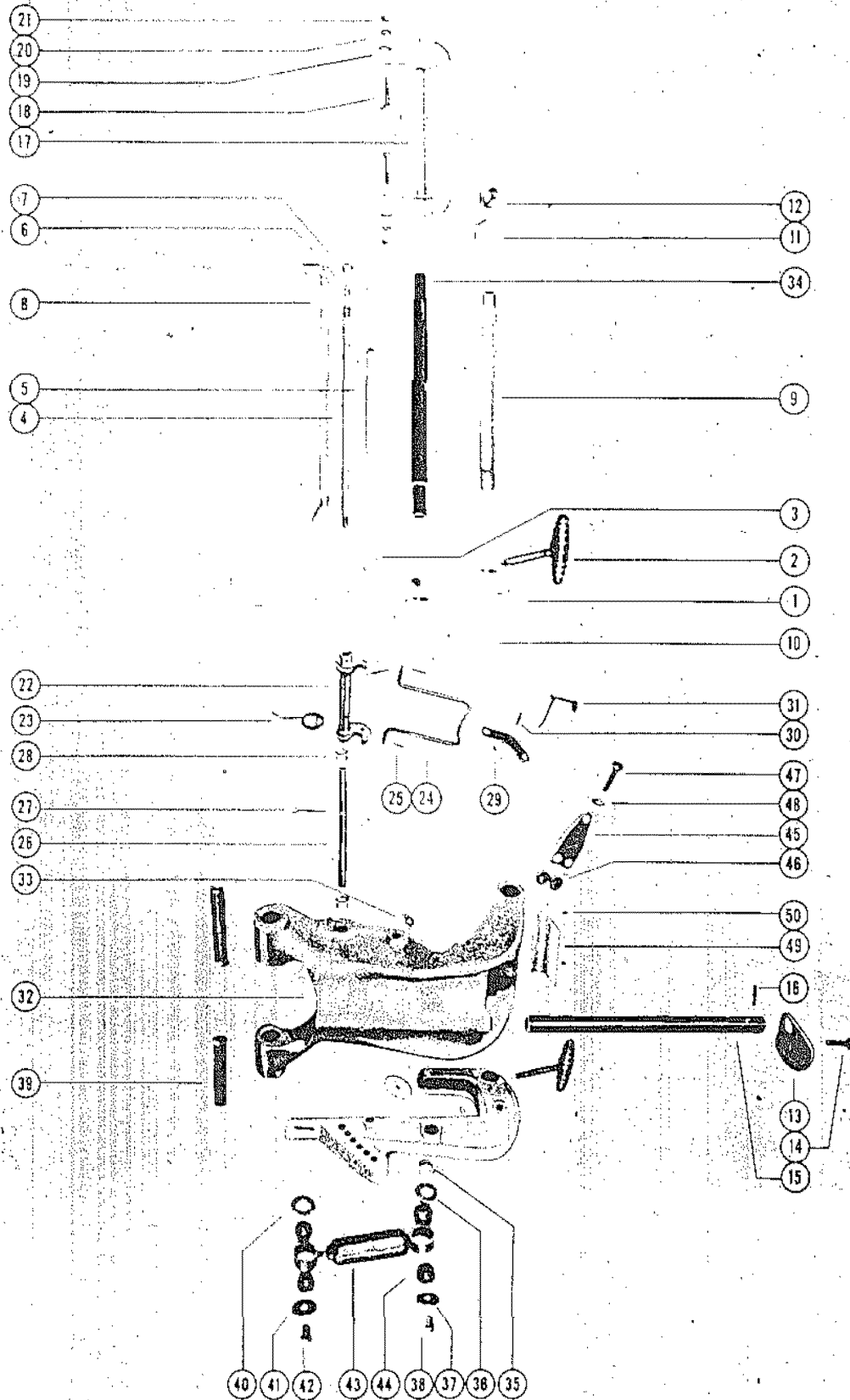


# CLAMP AND SWIVEL BRACKET ASSEMBLY (MARK 28AD)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1427-1513A1		2	CLAMP BRACKET ASSEMBLY
2	22477A4		2	THUMB SCREW ASSEMBLY
3	12-2014		2	WASHER, THUMB SCREW
4	16-20657		1	STUD, CLAMP BRACKET
5	23-20658		1	SPACER, CLAMP BRACKET STUD
6	13-26993		2	LOCKWASHER, CLAMP BRACKET STUD
7	11-20083		2	NUT, CLAMP BRACKET STUD
8	17-28848A2		1	PIN, TILT LOCK
9	16-25674		1	STUD, CLAMP BRACKET TO SWIVEL BRACKET
10	15-25600A1		2	SHIM, CLAMP BRACKET STUD
11	54-25735		1	CLIP, SAFETY CHAIN - BRACKET STUD
12	11-25599		2	NUT, CLAMP BRACKET STUD FASTENING
13	26558		1	CO-PILOT DISC
14	10-28515		3	SCREW, CO-PILOT DISC TO SADDLE
16	17-26541		1	ROLL PIN, SWIVEL PIN TO SADDLE
17	28795A1		1	TILT STOP LEVER ASSEMBLY
18	10-28800		2	SCREW, TILT STOP LEVER ANCHOR
19	13-20846		2	WASHER, WAVE - LEVER ANCHOR SCREW
20	12-20028		2	WASHER, LEVER ANCHOR SCREW
21	11-20586		2	NUT, LEVER ANCHOR SCREW
22	26093A2		1	REVERSE LOCK LEVER ASSEMBLY
23	24-29036		1	SPRING, REVERSE LOCK LEVER TENSION
24	28118		1	FORK, ACTUATING - REVERSE LOCK LEVER
25	18-26953		2	COTTER PIN, ACTUATING FORK TO REVERSE LOCK LEVER
26	26092		1	ROD, REVERSE LOCK LEVER
27	18-20209		1	COTTER PIN, REVERSE LOCK LEVER TO ROD
28	23-26841		2	BUSHING, NYLON - REVERSE LOCK LEVER ROD
29	28114		1	LEVER, ACTUATING - REVERSE LOCK LEVER
30	17-22531		1	ROLL PIN, ACTUATING LEVER
31	28664		1	LINK, PUSH - UPPER SHIFT SHAFT
32	1449-1509		1	SWIVEL BRACKET
33	22-23612		1	FITTING, GREASE - SWIVEL BRACKET
34	55-28792		1	PIN, UPPER SHOCK MOUNTING
35	23-28791		2	SPACER, UPPER BUSHING TO CLAMP BRACKET
36	12-28025		2	WASHER, UPPER BUSHING RETAINER (INNER)
37	12-28420		2	WASHER, UPPER BUSHING RETAINER (OUTER)
38	10-28449		2	BOLT, UPPER SHOCK MOUNTING PIN
39	55-28413		2	PIN, LOWER SHOCK MOUNTING
40	23-28032		2	SPACER, LOWER BUSHING TO SWIVEL BRACKET
41	12-28420		2	WASHER, LOWER BUSHING RETAINER (OUTER)
42	10-28449		2	BOLT, LOWER SHOCK MOUNTING PIN
43	55-28797		2	SHOCK ABSORBER
44	23-28055		8	BUSHING, RUBBER - SHOCK ABSORBER

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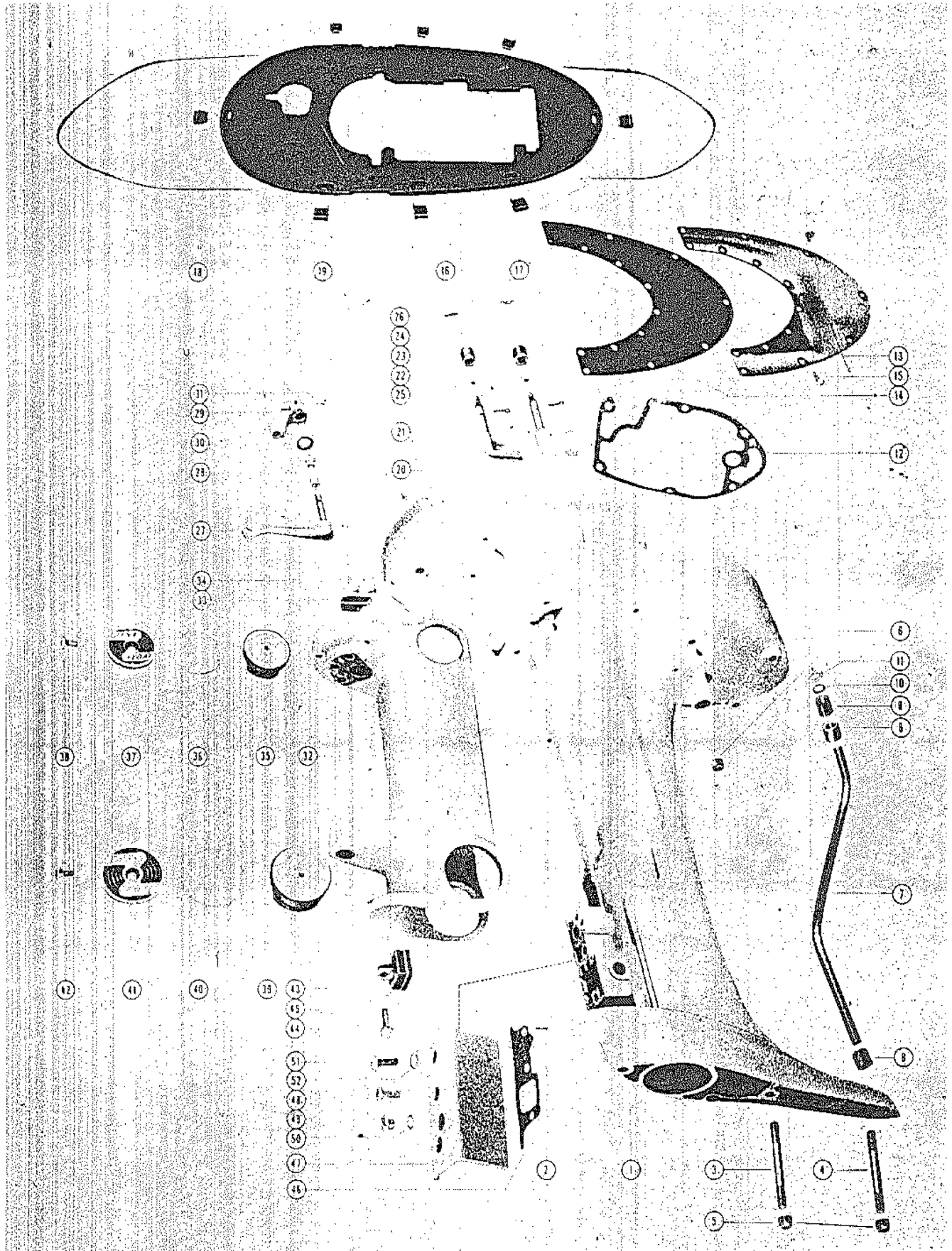
# CLAMP AND SWIVEL BRACKET ASSEMBLY (MARK 28AD)



# CLAMP AND SWIVEL BRACKET ASSEMBLY (MARK 28AD)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
45	28125		1	PLATE, CLAMP - CO-PILOT
46	20203		4	DISC, FRICTION - CLAMP PLATE TO SWIVEL BRACKET
47	10-26065		1	SCREW, CLAMP PLATE TO SWIVEL BRACKET
48	13-21804		1	LOCKWASHER, CLAMP PLATE SCREW
49	38-28842		1	SERIAL PLATE
50	10-28642		4	SCREW, DRIVE - SERIAL PLATE TO SWIVEL BRACKET

# DRIVE SHAFT HOUSING ASSEMBLY



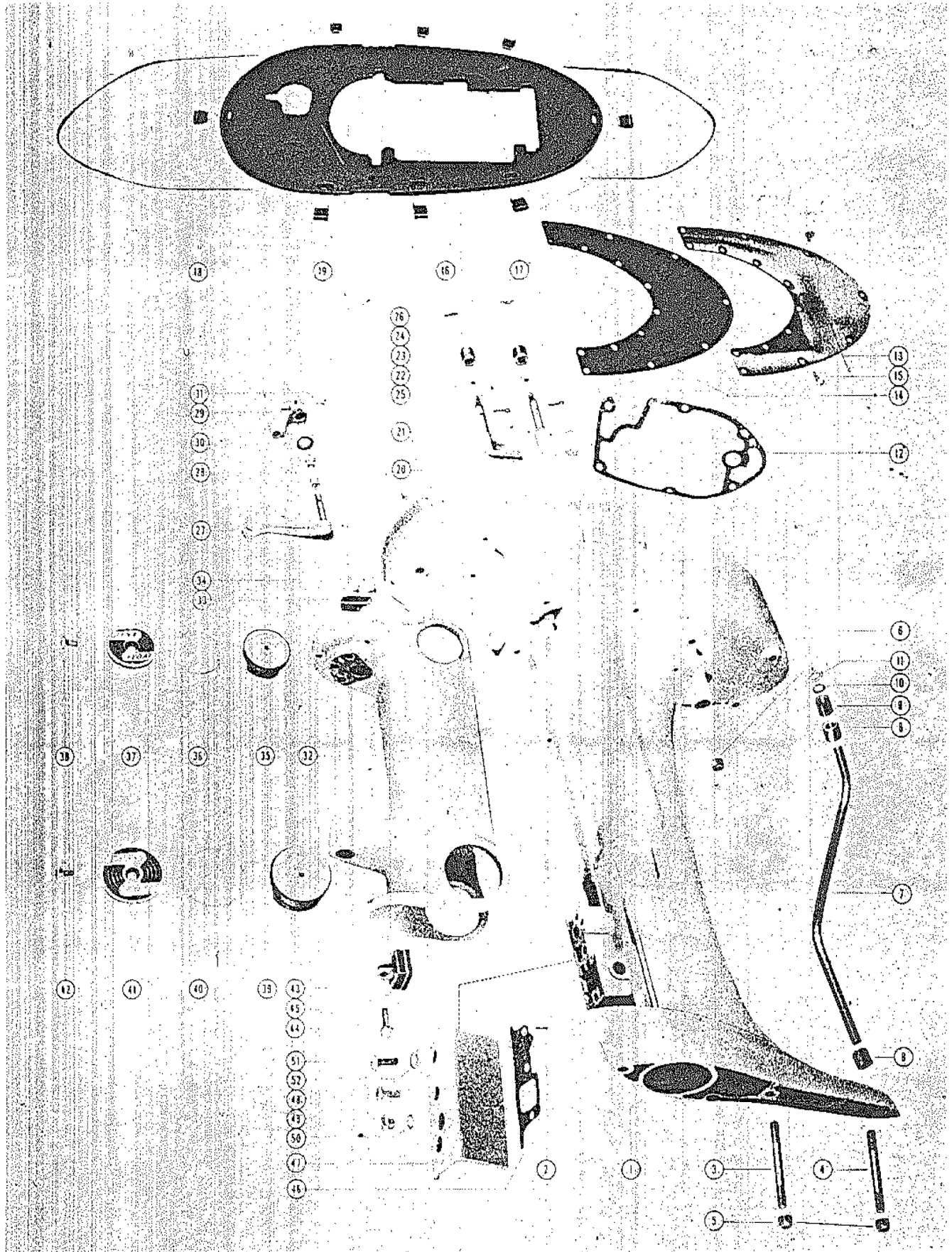


# DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1531-1231A2		1,,,	DRIVE SHAFT HOUSING ASSEMBLY
	1531-1499A2		,1,1,,	DRIVE SHAFT HOUSING ASSEMBLY
	1531-1431A2		,,,1,1	DRIVE SHAFT HOUSING ASSEMBLY <b>SERIAL 00000(5)-00236089</b>
	1531-1630A2		,,,1	DRIVE SHAFT HOUSING ASSEMBLY <b>SERIAL )1236090-09999999</b>
2	17-25905		1,1,1,1,1	ROLL PIN, WATER PUMP CARTRIDGE <b>SERIAL 00000(5)-00236089</b>
	17-29449		,,,1	ROLL PIN, WATER PUMP CARTRIDGE <b>SERIAL )1236090-09999999</b>
3	16-26324		1,1,1,1,1	STUD, DRIVE SHAFT HOUSING TO GEAR HOUSING
4	16-26776		1,1,1,1,1	STUD, DRIVE SHAFT HOUSING TO GEAR HOUSING
5	11-21528		3,3,3,3,3	NUT, DRIVE SHAFT HOUSING TO GEAR HOUSING STUD
6	11-24652		6,6,6,6,6	NUT, POWERHEAD TO GEAR HOUSING STUD
7	32-26559		1,,,	TUBE, WATER OUTLET
	32-28136		,1,1,1,1,1	TUBE, WATER OUTLET
8	26-26865		2,2,2,2,2	SEAL, RUBBER - WATER INLET TUBE
9	23-28135		,1,1,1,1,1	SLEEVE, RUBBER - WATER INLET TUBE
10	25-22174		,1,1,1,1,1	"O" RING, WATER INLET TUBE
11	12-20413		1,1,1,1,1	WASHER, WATER INLET TUBE LOCATING
12	27-26806		1,,,	GASKET, POWERHEAD TO DRIVE SHAFT HOUSING (NOT AS SHOWN)
	27-28132		,1,1,1,1,1	GASKET, POWERHEAD TO DRIVE SHAFT HOUSING
13	28119		,1,1,1,1,1	COVER, EXHAUST RELIEF MUFFLER
14	27-28120		,1,1,1,1,1	GASKET, EXHAUST RELIEF MUFFLER COVER
15	10-30009		,15,15,15,	SCREW, EXHAUST RELIEF MUFFLER COVER
16	28859		,1,1,,	SOUND SEAL, DRIVE SHAFT HOUSING
	29833		,,,1	SOUND SEAL, DRIVE SHAFT HOUSING
17	28899		,1,1,,1	RETAINER, SOUND SEAL - AFT
18	28900		,1,1,,1	RETAINER, SOUND SEAL - FORWARD
19	54-28901		,8,8,,8	FASTENER, SOUND SEAL TO DRIVE SHAFT HOUSING
20	26822		1,,,	LEVER, TOP COWL CLAMPING (PORT)
	29082A1		,1,1,1,1,1	LEVER ASSEMBLY, TOP COWL CLAMPING (PORT)
21	26823		1,,,	LEVER, TOP COWL CLAMPING (STARBOARD)
	29083A1		,1,1,1,1,1	LEVER ASSEMBLY, TOP COWL CLAMPING (STARBOARD)
22	23-26819		2,2,2,2,2	BUSHING, NYLON - CLAMPING LEVER TO HOUSING
23	23-25915		2,2,2,2,2	BUSHING, RUBBER - CLAMPING LEVER
24	12-26825		2,2,2,2,2	WASHER, CLAMPING LEVER SHAFT
25	18-20180		2,2,2,2,2	COTTER PIN, CLAMPING LEVER HOLDING
26	17-25319		2,2,2,2,2	ROLL PIN, CLAMPING LEVER (1/8 X 1/2") EARLY MARK 15A
	17-29077		,,2,,	ROLL PIN, CLAMPING LEVER (5/32 X 3/4) LATER MARK 15A
27	26836		1,1,1,1,1	LEVER, TROLL CONTROL
28	23-26841		2,2,2,2,2	BUSHING, NYLON - TROLL CONTROL LEVER
29	26796		1,1,1,,	ARM, TROLL LEVER

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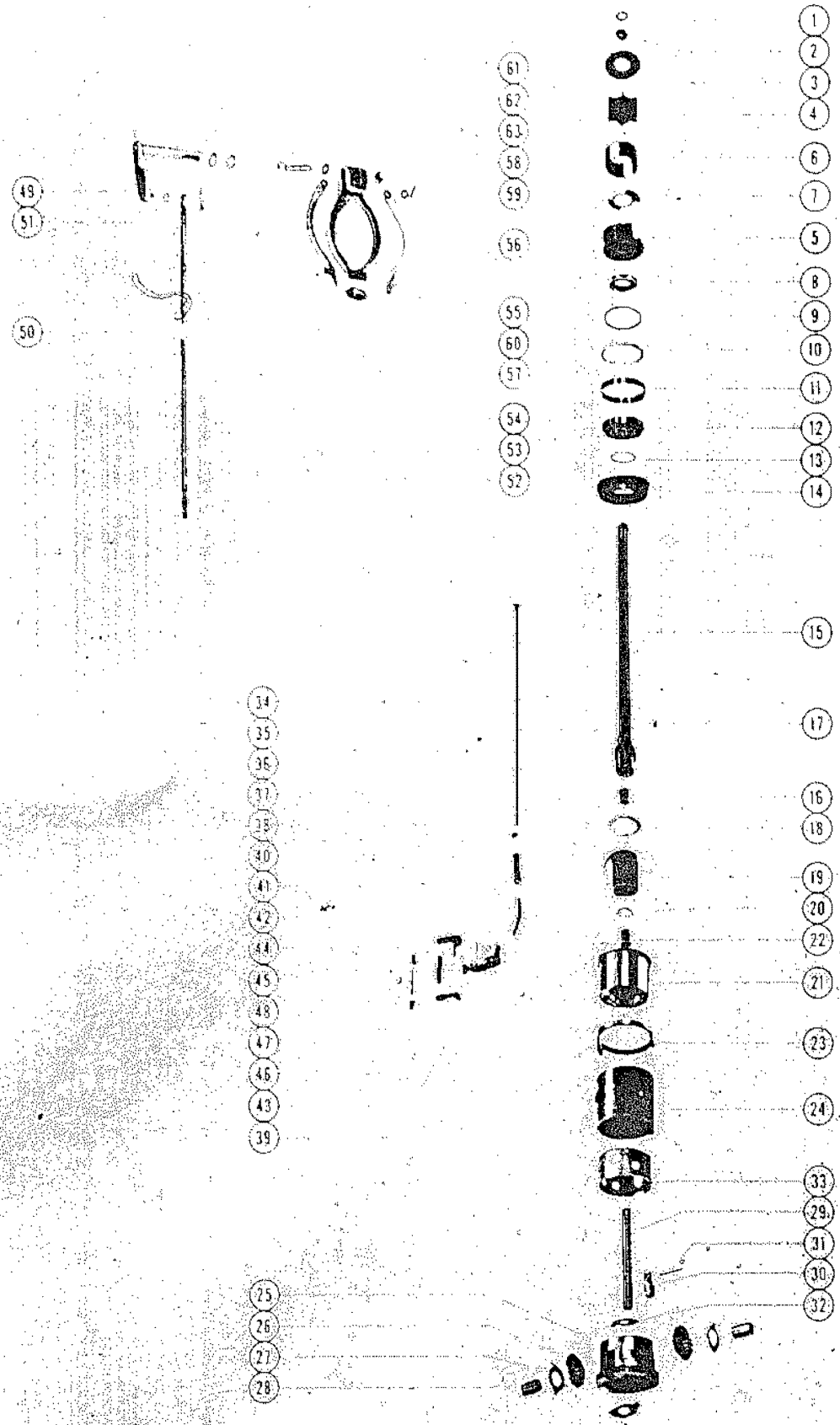
# DRIVE SHAFT HOUSING ASSEMBLY



# DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
29	28112		,,,1,1	ARM, TROLL LEVER
30	13-25906		,,,1,1	WASHER, WAVE - TROLL LEVER ARM
31	10-26797		2,2,2,,	SCREW, SET - ARM TO TROLL CONTROL LEVER
	10-28249		,,,2,2	SCREW, SET - ARM TO TROLL CONTROL LEVER
32	1530-1230		1,,,,	SADDLE
	1534-1427		,1,1,1,1	SADDLE
33	28932		,1,1,,	BUMPER, RUBBER - SADDLE (UPPER)
34	10-28942		,2,2,,2	SCREW, BUMPER TO SADDLE
35	25678		2,2,2,,2	MOUNT, RUBBER (UPPER)
	25150		,,,2,2	MOUNT, RUBBER (UPPER)
36	53-23720		2,2,2,2,2	RING, RETAINING - UPPER MOUNT
37	25155		2,2,2,2,2	COVER, UPPER MOUNT
38	10-28637		2,2,2,2,2	SCREW, UPPER MOUNT COVER FASTENING
39	25682		2,,,,	MOUNT, RUBBER - LOWER
	28884		,2,2,,	MOUNT, RUBBER - LOWER
	28281		,,,2,2	MOUNT, RUBBER - LOWER
40	53-23721		2,2,2,2,2	RING, RETAINING - LOWER MOUNT
41	25154		2,2,2,2,2	COVER, LOWER MOUNT
42	10-28637		2,2,2,2,2	SCREW, LOWER MOUNT COVER RETAINING
43	28334		,1,1,1,1,1	BUMPER, RUBBER - SADDLE (LOWER)
44	10-20542		,1,1,1,1,1	SCREW, LOWER BUMPER TO SADDLE
45	12-20028		,1,1,1,1,1	WASHER, LOWER BUMPER SCREW
46	27-26818		1,1,1,1,1,1	GASKET, TRANSMISSION COVER
47	26824		1,1,1,1,1,1	COVER, TRANSMISSION
48	10-28639		2,2,2,2,2	SCREW, TRANSMISSION COVER TO DRIVE SHAFT HOUSING
49	10-28634		1,1,1,1,1,1	SCREW, GEAR HOUSING VENT
50	12-20260		1,1,1,1,1,1	WASHER, GEAR HOUSING VENT SCREW
51	10-28638		1,1,1,1,1,1	SCREW, TRANSMISSION COVER FLUSHING HOLE
52	12-22937		1,1,1,1,1	WASHER, FLUSHING HOLE SCREW

# WATER PUMP CART.,DRIVE SHAFT AND TRUNNION CARRIER ASSEMB(1)

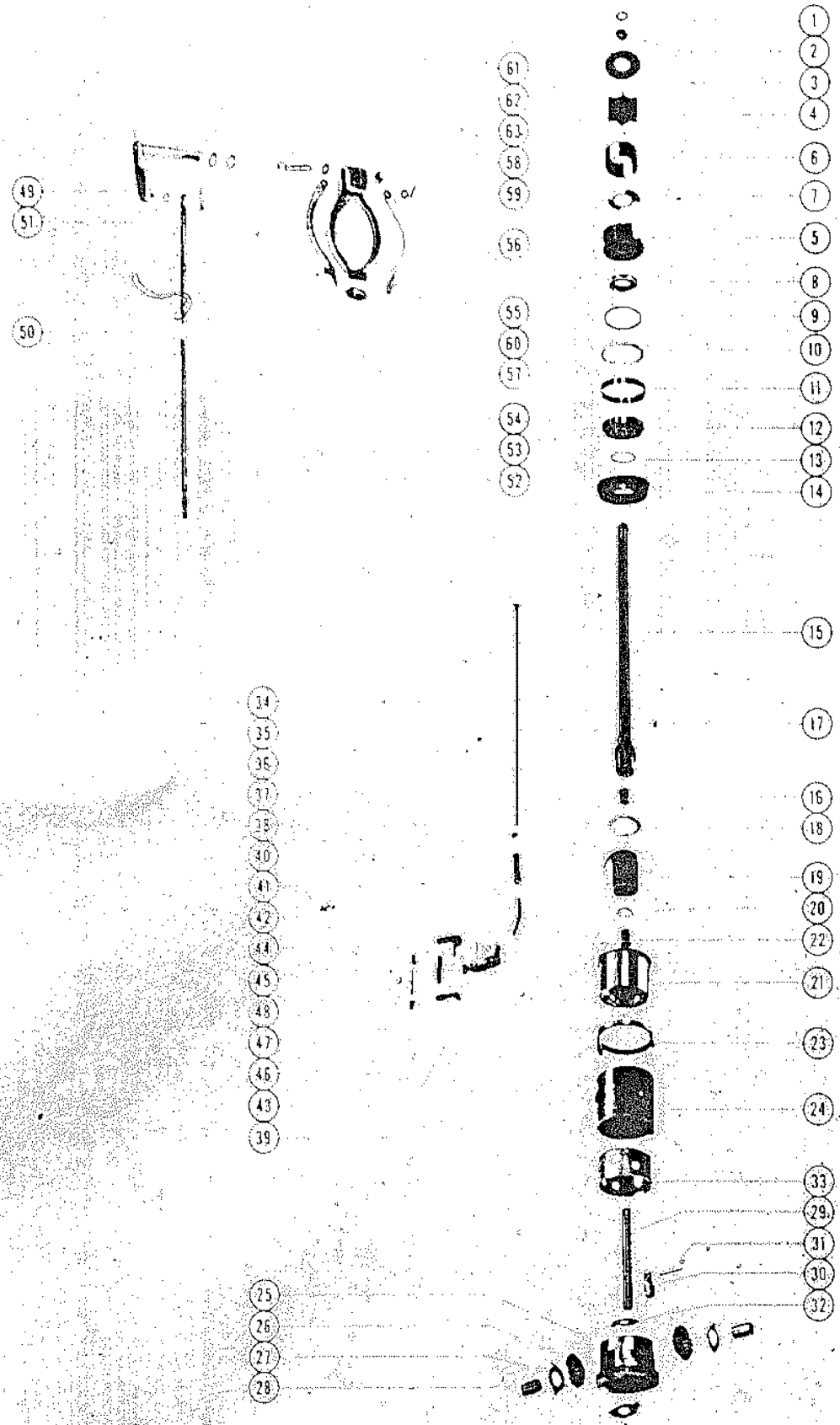


# WATER PUMP CART.,DRIVE SHAFT AND TRUNNION CARRIER ASSEMB(1)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	25-26802		1,1,1	"O" RING,UPPER DRIVE SHAFT
2	12-20684		1,1,1	SLINGER,CENTRUFUGAL
3	26719		1,,	PLATE,TOP-WATER PUMP
	27999		,1,1	PLATE,TOP-WATER PUMP
4	47-26554		1,1,1	IMPELLER,WATER PUMP
5	46-26775A2		1,1,1	WATER PUMP CARTRIDGE ASSEMBLY
6	20811		1,1,1	SLEEVE,WATER PUMP CARTRIDGE
7	26729		1,1,1	PLATE,BOTTOM
8	26-26782		1,1,1	OIL SEAL,WATER PUMP CARTRIDGE
9	25-20812		1,1,1	RING,RUBBER-SEALING
10	12-20808		1,1,1	"L" WASHER,WATER PUMP CARTRIDGE
11	26783		1,1,1	SLEEVE,DRIVE SHAFT BALL BEARING
12	30-21776		1,1,1	BERAING,BALL-UPPER DRIVE SHAFT
13	15-26728A1	AR,AR,AR		SHIM,BALL BEARING TO DRIVE SHAFT
14	53-27996		1,1,1	RING,LOCK-WATER PUMP CARTRIDGE AND BEARING
15	45-26718A1		1,1,1	DRIVE SHAFT ASSEMBLY (UPPER)
16	23-26660		1,1,1	BUSHING,DRIVE SHAFT
17	28-28784		1,1,1	KEY,DRIVE SHAFT
18	12-26837		1,1,1	,WASHER,CLUTCH RETAINING
19	24-27020		1,1,1	SPRING,NEUTRAL
20	12-26835		1,1,1	WASHER,THRUST-NEUTRAL SPRING
21	43-27004A1		1,1,1	INPUT DRUM AND GEAR ASSEMBLY
22	23-26660		2,2,2	BUSHING,INPUT DRUM AND GEAR
23	27995		1,1,1	SLEEVE,REVERSE CONTROL-TRUNNION CARRIER
24	24-27021		1,1,1	SPRING,FORWARD AND REVERSE-TRUNNION CARRIER
-	<b>27009A2</b>		<b>1,,1</b>	<b>TRUNNION CARRIER ASSEMBLY, COMPLETE</b>
-	<b>27987A2</b>		<b>,1,1</b>	<b>TRUNNION CARRIER ASSEMBLY, COMPLETE</b>
25	27009A1		1,,1	TRUNNION CARRIER ASSEMBLY
	27987A1		,1,1	TRUNNION CARRIER ASSEMBLY
26	43-26688		2,2,2	GEAR, IDLER
27	12-26662		2,,2	WASHER,THRUST-IDLER GEAR
	12-27993		,2,2	WASHER, THRUST-IDLER GEAR
28	26665		2,,2	SHAFT, IDLER GEAR TO CARRIER
	27986		,2,2	SHAFT, IDLER GEAR TO CARRIER
29	28000		1,1,1	SHAFT, PILOT-TRUNNION CARRIER
30	28-27019		1,,1	KEY,SPRING CATCH
	28-28002		,1,1	KEY,SPRING CATCH
31	29-26689		1,,1	PIN,ROLLER-KEY AND SHAFT HOLDING
	29-29297		,1,1	PIN,ROLLER-KEY AND SHAFT HOLDING
32	12-26661		1,1,1	WASHER, THRUST-PILOT SHAFT(LOWER-.020)
	12-29446		1,1,1	WASHER,THRUST-PILOT SHAFT (LOWER .031)
33	27017		1,,1	SLEEVE,TRUNNION CARRIER
	27992		,1,1	SLEEVE,TRUNNION CARRIER

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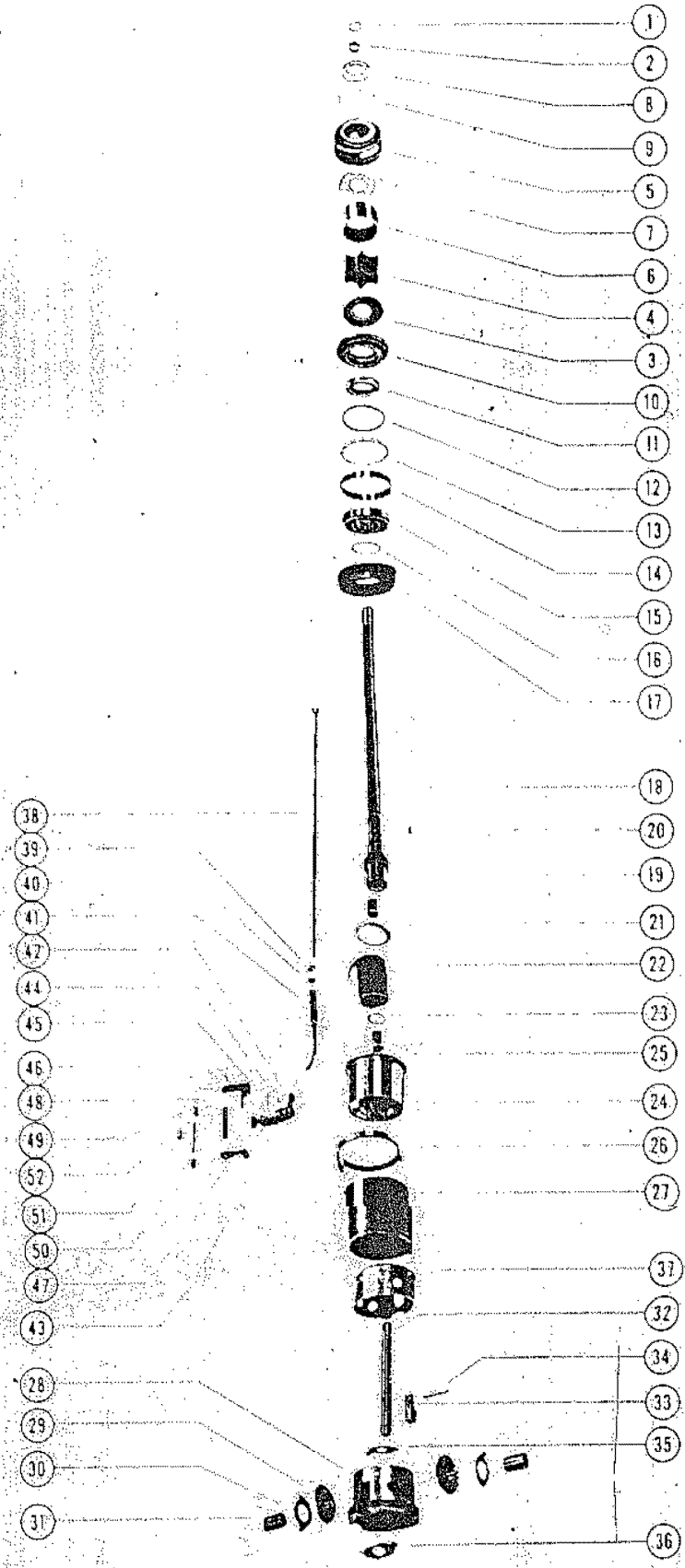
# WATER PUMP CART.,DRIVE SHAFT AND TRUNNION CARRIER ASSEMB(1)



# WATER PUMP CART.,DRIVE SHAFT AND TRUNNION CARRIER ASSEMB(1)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
34	27072		1,1,1	SHAFT,UPPER SHAFT
-	<b>11-20190</b>		<b>,1,1</b>	<b>NUT,PUSH LINK TO UPPER SHIFT SHAFT</b>
35	11-20645		1,1,1	NUT,ADJUSTING-SLEEVE LOCKING
36	26874		1,1,1	SLEEVE,UPPER TO LOWER SHIFT SHAFT
37	27007		1,1,1	ROD,LOWER CONTRO SHIFT
-	<b>11-28191</b>		<b>1,1,1</b>	<b>NUT,LOWER SHIFT ROD (L.H. THREAD)</b>
-	<b>29289A1</b>		<b>1,1,1</b>	<b>SHIFT ROD ASSEMBLY,LOWER</b>
38	27010		1,1,1	SHAFT,CONTROL-TRANSMISSION
39	25-26834		1,1,1	"O" RING,TRANSMISSION CONTROL SHAFT
40	13-27071		1,1,1	WASHER,WAVE-LOWER SHIFT ROD
41	18-27789		1,1,1	,COTTER PIN,LOWER SHIFT ROD TO CONTROL SHAFT
42	27767		1,1,1	PAWL,NEUTRAL
43	27766		1,1,1	PAWL,REVERSE
44	27016		1,1,1	SHAFT,NEUTRAL AND REVERSE PAWL
45	24-27014		1,1,1	SPRING,NEUTRAL PAWL
46	24-27013		1,1,1	SPRING,REVERSE PAWL
47	17-26926		1,1,1	PIN,PAWL SPRING RETAINING
48	23-26927		1,1,1	SPACER,CONTROL PAWL SPRING
49	27075		1,1,1	SHIFT CAM LEVER ASSEMBLY
50	27072		1,1,1	SHAFT,UPPER SHIFT
51	13-27071		1,1,1	WASHER,WAVE-SHIFT CAM LEVER PIN
52	18-26953		1,1,1	COTTER PIN.UPPER SHIFT SHAFT TO CAM LEVER
53	13-34632		1,1,1	WASHER,WAVE-CAM LEVER TO CRANKCASE
-	<b>25-21706</b>		<b>1,,</b>	<b>"O" RING,SHIFT CAM LEVER</b>
-	<b>23-27073</b>		<b>1,,</b>	<b>SPACER,SHIFT CAM LEVER TO CRANKCASE</b>
54	12-20084		1,1,1	WASHER,SHIFT CAM LEVER
55	27058		1,1,1	CAM,SHIFTING
56	27089		1,1,1	ARM,CENTERING (STARBOARD)
57	27090		1,1,1	ARM,CENTERING (PORT)
58	12-27124		2,2,2	WASHER,CENTERING ARM ROLL PIN
59	17-22863		2,2,2	ROLL PIN,CENTERING ARM TO SHIFTING CAM
60	24-27108		1,1,1	SPRING,CENTERING ARM TENSION
61	10-23015		1,1,1	SCREW,CAM LEVER TO SHIFTING CAM
62	12-26014		1,1,1	WASHER,CAM LEVER SCREW
63	11-20645		1,1,1	NUT,CAM LEVER SCREW

# WATER PUMP CART.,DRIVE SHAFT AND TRUNNION CARRIER ASSEMB(2)



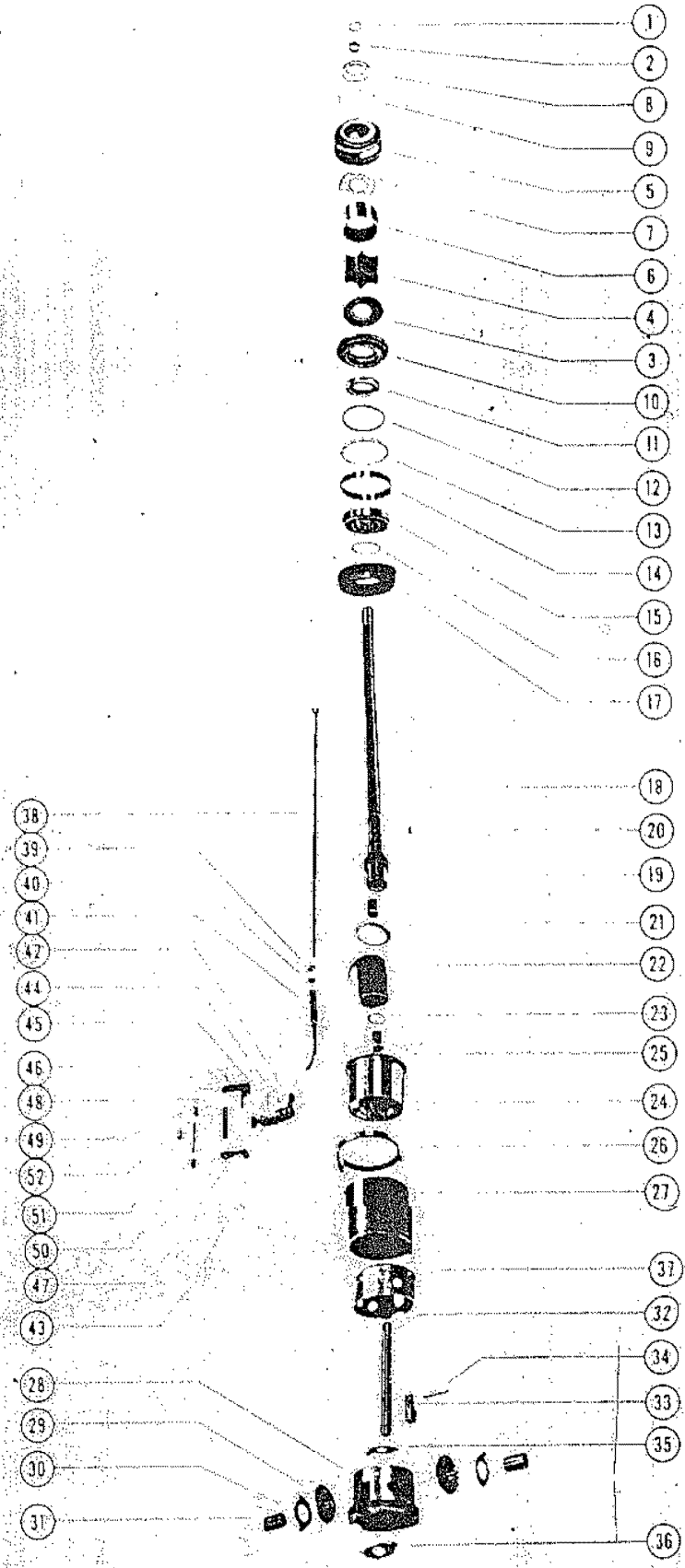


# WATER PUMP CART.,DRIVE SHAFT AND TRUNNION CARRIER ASSEMB(2)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	25-26802		1,1	"O"RING,UPPER DRIVE SHAFT
2	12-20684		1,1	SLINGER,CENTRIFUGAL
3	27999		1,1	PLATE,TOP-WATER PUMP <b>SERIAL 00000(5)-01236089</b>
	29436		,1	PLATE,TOP-WATER PUMP <b>SERIAL )1236090-09999999</b>
4	47-26554		1,1	IMPELLER,WATER PUMP
5	46-26775A2		1,1	WATER PUMP CARTRIDGE ASSEMBLY <b>SERIAL 00000(5)-01236089</b>
6	20811		1,1	SLEEVE,WATER PUMP CARTRIDGE
7	26729		1,1	PLATE,BOTTOM
8	26-26782		1,1	OIL SEAL,WATER PUMP CARTRIDGE
5	46-29445A1		,1	WATER PUMP CARTRIDGE ASSEMBLY <b>SERIAL )1236090-09999999</b>
6	20811		,1	SLEEVE,WATER PUMP CARTRIDGE
7	29435		,1	PLATE,BOTTOM
8	26-20070		,1	OIL SEAL,WATER PUMP CARTRIDGE
9	25-29439		,1	"O" RING,WATER PUMP CARTRIDGE
10	29437A1		,1	SEAL REATAINER ASSEMBLY <b>SERIAL )1236090-09999999</b>
11	26-26782		,1	OIL SEAL,RETAINER
12	25-20812		1,1	RING,RUBBER-SEALING
13	12-20808		1,1	"L" WASHER,WATER PUMP CARTRIDGE <b>SERIAL 00000(5)-01236089</b>
	12-29687		,1	"L" WASHER,WATER PUMP CARTRIDGE <b>SERIAL )1236090-09999999</b>
14	26783		1,1	SLEEVE3,DRIVE SHAFT BALLBEARING
15	30-21776		1,1	BEARING,BALL-UPPER DRIVE SHAFT
16	15-26728A1		AR,AR	SHIM,BALL BEARING TO DRIVE SHAFT
17	53-27996		1,1	RING,LOCK-WATER PUMP CARTRIDGE AND BEARING <b>SERIAL 00000(5)-01236089</b>
	53-29438		,1	RING,LOCK-WATER PUMP CARTRIDGE AND BEARING <b>SERIAL )1236090-09999999</b>
18	45-27989A1		1,1	DRIVE SHAFT ASSEMBLY (UPPER) <b>SERIAL 00000(5)-01236089</b>
	45-29444A1		,1	DRIVE SHAFT ASSEMBLY (UPPER) <b>SERIAL )1236090-09999999</b>
19	23-26660		1,1	BUSHING,DRIVE SHAFT
20	28-28784		1,1	KEY,DRIVE SHAFT
21	12-27988		1,1	WASHER,CLUTCH RETAINING
22	24-27991		1,1	SPRING,NUETRAL
23	12-26835		1,1	WASHER,THRUST-NEUTRAL
24	43-27994A1		1,1	INPUT DRUM AND GEAR ASSEMBLY
25	23-26660		2,2	BUSHING,INPUT DRUM AND GEAR
26	27995		1,1	SLEEVE,REVERSE CONTROL-TRUNNION CARRIER
27	24-27021		1,1	SPRING,FORWARD AND REVERSE-TRUNNION CARRIER
-	<b>27987A2</b>		<b>1,1</b>	<b>TRUNNION CARRIER ASSEMBLY,COMPLETE</b>
28	27987A1		1,1	TRUNNION CARRIER ASSEMBLY

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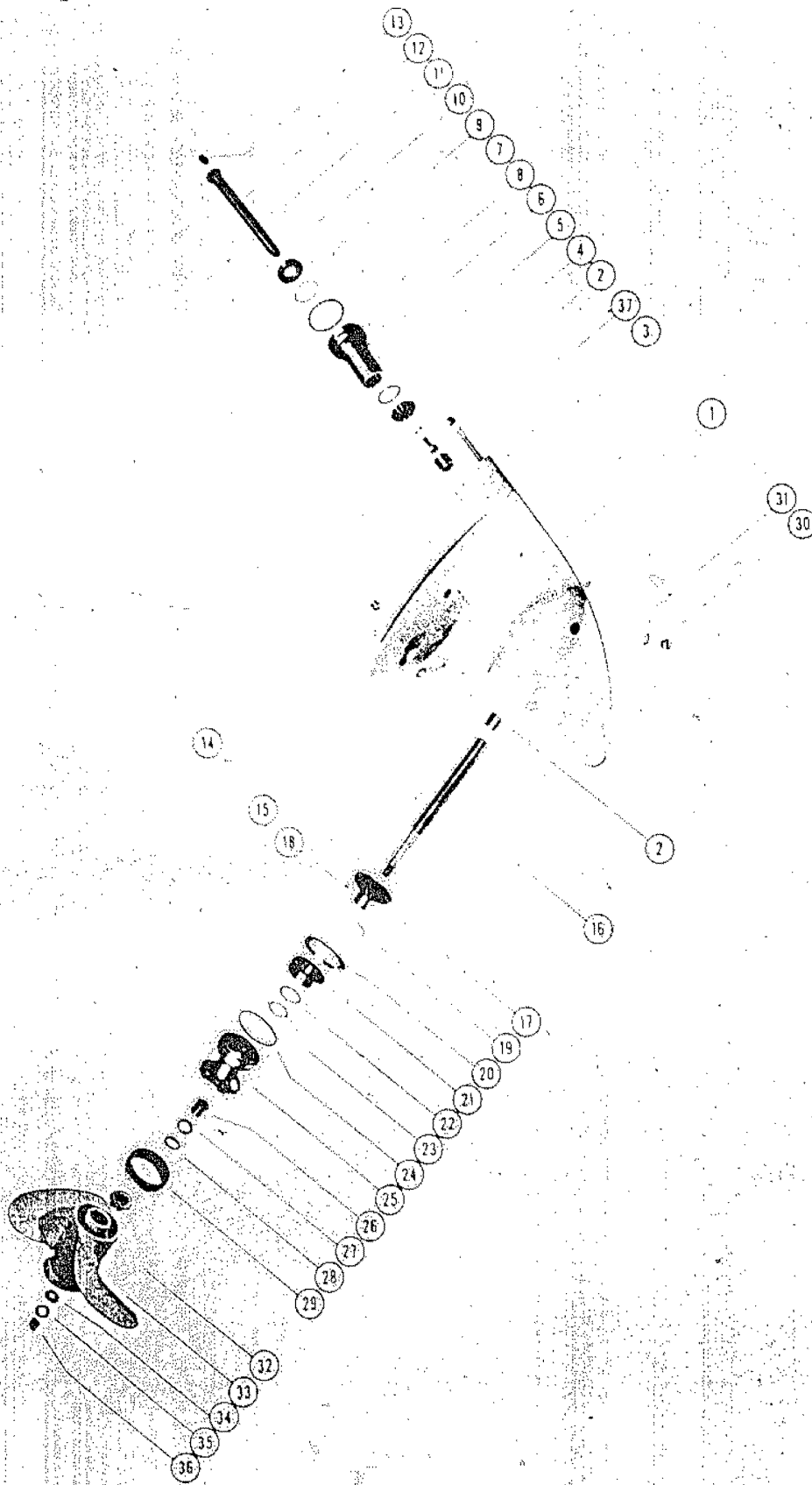
# WATER PUMP CART.,DRIVE SHAFT AND TRUNNION CARRIER ASSEMB(2)



## WATER PUMP CART.,DRIVE SHAFT AND TRUNNION CARRIER ASSEMB(2)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
29	43-26688		2,2	GEAR,IDLER
30	12-29447		2,2	WASHER,THRUST-IDLER GEAR
31	27986		2,2	SHAFT,IDLER GEAR TO CARRIER
32	28000		1,1	SHAFT, PILOT-TRUNNION CARRIER
33	28-28002		1,1	KEY, SPRING CATCH
34	29-26689		1,1	PIN, ROLLER-KEY AND SHAFT HOLDING
35	12-26661		1,1	WASHER, THRUST-PILOT SHAFT (LOWER-.020)
36	12-29446		1,1	WASHER, THRUST-PILOT SHAFT(UPPER-.031)
37	27992		1,1	SLEEVE, TRUNNION CARRIER
38	27072		1,1	SHAFT, UPPER SHIFT
39	11-20190		1,1	NUT, PUSH LINK TO UPPER SHIFT SHAFT
40	11-20645		1,1	NUT, ADJUSTING-SLEEVE LOCKING
-	<b>26874</b>		<b>1,1</b>	<b>SLEEVE, UPPER TO LOWER SHIFT SHAFT SEE NOTE BELOW</b>
-	<b>27007</b>		<b>1,1</b>	<b>ROD, LOWER CONTROL SHIFT SEE NOTE BELOW</b>
-	<b>11-28191</b>		<b>1,1</b>	<b>NUT, LOWER SHIFT ROD(LEFT HAND THREAD) SEE NOTE BELOW</b>
41	29289A1		1,1	SHIFT ROD ASSEMBLY, LOWER <b>SEE NOTE BELOW</b>
42	27010		1,1	SHAFT, CONTROL-TRANSMISSION
43	25-26834		1,1	"O"RING, TRANSMISSION CONTROL SHAFT
44	13-27071		1,1	WASHER, WAVE-LOWER SHIFT ROD
45	18-27789		1,1	COTTER PIN, LOWER SHIFT ROD TO CONTROL SHAFT
46	27767		1,1	PAWL, NEUTRAL
47	27766		1,1	PAWL, REVERSE
48	27016		1,1	SHAFT, NEUTRAL AND REVERSE PAWL
49	24-27014		1,1	SPRING, NEUTRAL PAWL
50	24-27013		1,1	SPRING, REVERSE PAWL
51	17-26926		1,1	PIN, PAWL SPRING RETAINING
52	23-26927		1,1	SPACER, CONTROL PAWL SPRING

# GEAR HOUSING ASSEMBLY, COMPLETE

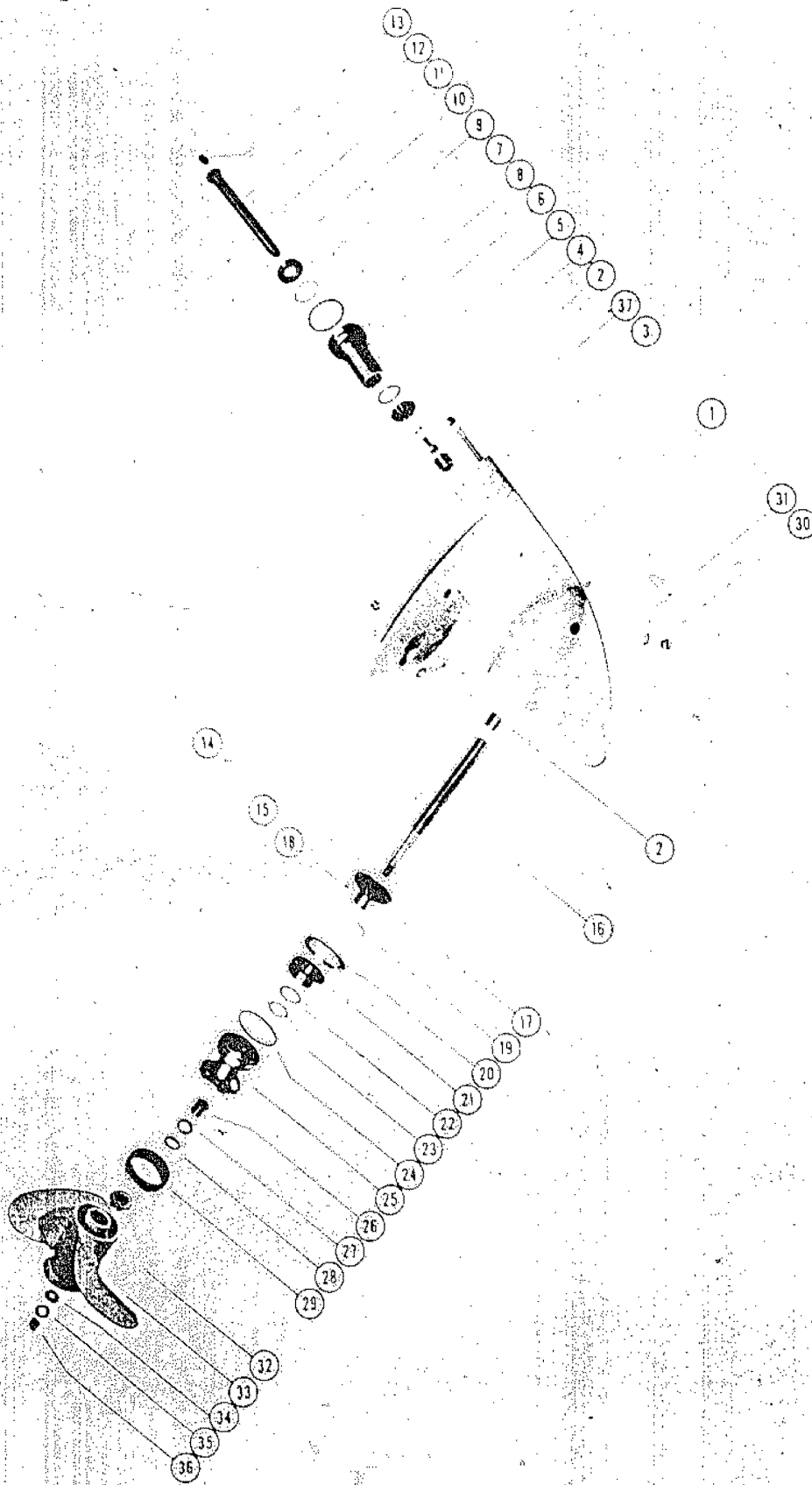


# GEAR HOUSING ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1614-1209A2		1,,,	GEAR HOUSING ASSEMBLY, COMPLETE (LESS PROPELLER)-SEE NOTE BE
-	1614-1440A3		,1,1,,	GEAR HOUSING ASSEMBLY, COMPLETE (LESS PROPELLER)
-	1614-1209A3		,,,1,	GEAR HOUSING ASSEMBLY, COMPLETE (LESS PROPELLER) SERIAL 00000(4)-01163545
-	1614-1440A2		,,,1,1	GEAR HOUSING ASSEMBLY, COMPLETE (LESS PROPELLER) SERIAL )1174069-09999999
1	1614-1209A1		1,,,1,	GEAR HOUSING ASSEMBLY SERIAL 00000(4)-01163545
	1614-1440A1		,1,1,1,1	GEAR HOUSING ASSEMBLY SERIAL )1174069-09999999
2	31-20790		2,,,2,	BEARING, ROLLER - PROPELLER AND DRIVE SHAFT (7/8"OD) SERIAL 00000(4)-01163545
	31-28157		,2,2,2,2	BEARING, ROLLER - PROPELLER AND DRIVE SHAFT (15/16"OD) SERIAL )1174069-09999999
3	16-26809		1,1,1,1,1	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING
4	10-20807		1,,,,	SCREW, PINION GEAR TO DRIVE SHAFT
	10-21153		,1,1,1,1	SCREW, PINION GEAR TO DRIVE SHAFT
5	14-20806		1,1,1,1,1	TAB WASHER, PINION GEAR SCREW
6	43-26312		1,1,1,,	GEAR, PINION
	43-27997		,,,1,1	GEAR, PINION
7	26315A1		1,1,1,1,1	PILOT ASSEMBLY, GEAR HOUSING
8	25-26317		1,1,1,1,1	"O" RING, PILOT ASSEMBLY (LOWER)
9	25-27018		1,1,1,1,1	"O" RING, PILOT ASSEMBLY (UPPER)
10	15-21886A1		AR,AR,AR,A	SHIM, BALL BEARING TO PILOT
11	30-21776		1,1,1,1,1	BEARING BALL - PILOT AND DRIVE SHAFT
12	45-26694A1		1,1,1,1,1	DRIVE SHAFT ASSEMBLY (LOWER)
13	23-26660		1,1,1,1,1	BUSHING, DRIVE SHAFT
14	17-20201		1,1,1,1,1	DOWEL, HOLLOW - DRIVE SHAFT HOUSING STUD
15	35-26314		1,1,1,1,1	SCREEN, WATER INLET - GEAR HOUSING
16	44-26308		1,1,1,,	SHAFT PROPELLER
	44-28275		,,,1,1	SHAFT, PROPELLER
17	43-26311		1,1,1,,	GEAR, PROPELLER
	43-27998		,,,1,1	GEAR, PROPELLER
18	17-21156		1,1,1,1,1	PIN, PROPELLER GEAR TO SHAFT
19	15-26320A1		AR,AR,AR,A	SHIM, "L" WASHER TO GEAR HOUSING
20	12-26309		1,1,1,1,1	"L" WASHE, BALL BEARING
21	30-20464		1,1,1,1,1	BEARING, BALL - PROPELLER GEAR
22	15-21158A1		AR,AR,AR,A	SHIM, BALL BEARING TO SNAP RING
23	53-21159		1,1,1,1,1	RING, SNAP - BALL BEARING TO PROPELLER GEAR
24	25-20311		1,1,1,1,1	"O" RING, BEARING CARRIER
25	26313A1		1,,,1,	BEARING CARRIER ASSEMBLY SERIAL 00000(4)-01163545
	28460A1		,1,1,1,1	BEARING CARRIER ASSEMBLY SERIAL )1174069-09999999
26	31-20790		1,,,1,	BEARING, ROLLER - BEARING CARRIER (7/8"OD) SERIAL 00000(4)-01163545
	31-28157		,1,1,1,1	BEARING, ROLLER - BEARING CARRIER 15/16"OD) SERIAL )1174069-09999999

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# GEAR HOUSING ASSEMBLY, COMPLETE



## GEAR HOUSING ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
27	26-27163		1,1,1,1,1	OIL SEAL, BEARING CARRIER (SPRING LEADED)
28	26-26805		1,1,1,1,1	OIL SEAL, BEARING CARRIER
29	26310		1,1,1,1,1	COVER, GEAR HOUSING
30	10-28634		1,1,1,1,1	SCREW, GREASE FILLER HOLE
31	12-20260		1,1,1,1,1	WASHER, GREASE FILLER HOLE SCREW
32	23-27023		1,1,1,1,1	COLLAR, PROPELLER SHAFT
33	48-26608A1		1,1,,,	PROPELLER ASSEMBLY
	48-28880A1		,,1,,	PROPELLER ASSEMBLY
	48-28036A1		,,,1,1	PROPELLER ASSEMBLY
34	23-27024		1,1,1,1,1	SPACER, PROPELLER (SPLINED)
35	27025		1,1,1,1,1	WASHER, PROPELLER NUT
36	11-27687		1,1,1,1,1	NUT, PPROPELLER
37	11-21528		3,3,3,3,3	NUT, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS

# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
20119	PROTECTOR, SPARK PLUG	7	28	26179	RETAINER, WAVE WASHER	5	35
20155	RETAINER, STARTER SPRING	5	27	26183A_	EMBLEM, TOP COWL (SEE NOTE #1 BELOW)	3	6
20157	SHAFT, SHEAVE	5	38	26310	COVER, GEAR HOUSING	61	29
20162	PAWL, STARTER	5	31	26313A1	BEARING CARRIER ASSEMBLY	59	25
20164	PLATE, RETAINER - STARTER PAWL	5	37	26315A1	PILOT ASSEMBLY, GEAR HOUSING	59	7
20172	END CAP, STARTER CABLE AND HANDLE	5	44	26395	PLATE, CLAMP - CO-PILOT	39	30
20173	SHUTTER, CHOKE	15	4A	26531	BRACKET, REVERSE TILT LOCK	41	38
20203	DISC, FRICTION - CLAMP PLATE AND SWIVEL BRACKET	41	31	26532	RATCHET HOOK, REVERSE TILT LOCK	41	42
20203	DISC, FRICTION - CLAMP PLATE TO SWIVEL BRACKET	45	46	26558	CO-PILOT DISC	39	13
20577	CUPL, IDLE ADJUSTMENT SCREW	11	--	26558	CO-PILOT DISC	43	13
20623	MARKER, "TOP" - LEAD WIRE	7	20	26564	RING, MAGNETO HOLD DOWN	31	15
20662	HANDLE, STARTER CABLE	5	42	26565	CLIP, MAGNETO HOLD DOWN (FRONT)	9	44
20811	SLEEVE, WATER PUMP CARTRIDGE	51	6	26565	CLIP, MAGNETO HOLD DOWN (FRONT)	9	44
20811	SLEEVE, WATER PUMP CARTRIDGE	55	6	26566A2	THROTTLE CONTROL CAM ASSEMBLY	9	34
20811	SLEEVE, WATER PUMP CARTRIDGE	55	6	26665	SHAFT, IDLER GEAR TO CARRIER	51	28
22477A4	THUMB SCREW ASSEMBLY	39	2	26709	BRACKET, STEERING ARM	21	14
22477A4	THUMB SCREW ASSEMBLY	43	2	26710A1	STEERING HANDLE TUBE ASSEMBLY	21	3
22833	ADAPTOR, CHECK UNIT	17	21	26711	PIVOT, STEERING HANDLE ADAPTOR TO BRACKET	29	36
22931A2	THROTTLE LEVER ASSEMBLY	15	1	26711	PIVOT, STEERING HANDLE TO BRACKET	21	17
22931A3	THROTTLE LEVER ASSEMBLY	15	1	26715A3	STEERING HANDLE ASSEMBLY (GRIP AND SHAFT)	21	1
23004	RETINER, CHECK VALVE	17	4	26715A4	STEERING HANDLE ASSEMBLY, COMPLETE	21	-
23009A1	FUEL PUMP ASSEMBLY	17	1	26719	PLATE, TOP-WATER PUMP	51	3
23014	DIAPHRAGM, FUEL PUMP	17	7	26729	PLATE, BOTTOM	51	7
23068	CUP WASHER, ADAPTOR	17	17	26729	PLATE, BOTTOM	55	7
23069	STEM, CHECK UNIT ADAPTOR	17	20	26732	CAM, MALE - SHIFT ARM	19	5
25103	INSERT, CENTER MAIN BEARING (PAIR)	35	6	26733	CAM, FEMALE - SHIFT ARM	19	6
25150	MOUNT, RUBBER (UPPER)	49	35	26734A1	SHIFT ARM ASSEMBLY	19	7
25154	COVER, LOWER MOUNT	49	41	26737	SPOOL, SHIFT ARM PIN	19	9
25155	COVER, UPPER MOUNT	49	37	26738	WIRE, LOCKING - SPOOL TO SLEEVE	19	10
25678	MOUNT, RUBBER (UPPER)	49	35	26750	BOOT, RUBBER - CONTROL BRACKET AND SHAFT	19	13
25682	MOUNT, RUBBER - LOWER	49	39	26754A1	BALL AND SLEEVE ASSEMBLY	19	12
26092	ROD, REVERSE LOCK LEVER	41	55	26765	ARM, FOLLOWER	19	14
26092	ROD, REVERSE LOCK LEVER	43	26	26766	FOLLOWER	19	21
26093A2	REVERSE LOCK LEVER ASSEMBLY	41	50	26769	BOLT, SWIVEL - MAGNETO CONTROL LEVER	25	50
26093A2	REVERSE LOCK LEVER ASSEMBLY	43	22	26769	SWIVEL, BOLT	19	24
26121	COVER, EXHAUST MANIFOLD	31	23	26770	LINK, DRAG - SWIVEL	19	25
26170	PLATE, BAFFLE - EXHAUST MANIFOLD (SEE NOTE BELOW)	31	21	26771	CONNECTOR, DRAG LINK ADJUSTMENT	19	28
26174	COVER, TRANSFER PORT	33	34	26772	ROD, CONNECTOR TO STATOR PLATE	19	29



# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
26783	SLEEVE,DRIVE SHAFT BALL BEARING	51	11	27075	SHIFT CAM LEVER ASSEMBLY	53	49
26783	SLEEVE3,DRIVE SHAFT BALLBEARING	55	14	27089	ARM,CENTERING (STARBOARD)	53	56
26796	ARM, TROLL LEVER	19	34	27090	ARM,CENTERING (PORT)	53	57
26796	ARM, TROLL LEVER	47	29	27092	STOP, CENTERING ARMS	33	47
26799	BRACKET, TOP COWL MOUNTING	33	40	27134	BLANKET,SOUND ABSORBING - TOP COWL	3	12
26800	COVER,TRIM - TOP COWL	3	19	27158	LEVER, CONTROL - REVERSE TILT LOCK	41	34
26821	BRACKET, TOP COWL MOUNTING	3	23	27159	LINK, CONTROL LEVER TO RATCHET HOOK	41	44
26822	LEVER, TOP COWL CLAMPING (PORT)	47	20	27759	ADAPTOR, HANDLE	27	15
26823	LEVER, TOP COWL CLAMPING (STARBOARD)	47	21	27759A1	HANDLE ADAPTOR ASSEMBLY	27	--
26824	COVER, TRANSMISSION	49	47	27766	PAWL, REVERSE	57	47
26836	LEVER, TROLL CONTROL	25	49	27766	PAWL,REVERSE	53	43
26836	LEVER, TROLL CONTROL	47	27	27767	PAWL, NEUTRAL	57	46
26864	LEVER, TILT STOP	39	17	27767	PAWL,NEUTRAL	53	42
26874	SLEEVE, UPPER TO LOWER SHIFT SHAFT	57	--	27986	SHAFT, IDLER GEAR TO CARRIER	51	28
26874	SLEEVE,UPPER TO LOWER SHIFT SHAFT	53	36	27986	SHAFT,IDLER GEAR TO CARRIER	57	31
26942A1	CONTROL SHAFT ASSEMBLY	21	10	27987A1	TRUNNION CARRIER ASSEMBLY	51	25
27007	ROD, LOWER CONTROL SHIFT	57	--	27987A1	TRUNNION CARRIER ASSEMBLY	55	28
27007	ROD,LOWER CONTRO SHIFT	53	37	27987A2	TRUNNION CARRIER ASSEMBLY, COMPLETE	51	--
27009A1	TRUNNION CARRIER ASSEMBLY	51	25	27987A2	TRUNNION CARRIER ASSEMBLY,COMPLETE	55	--
27009A2	TRUNNION CARRIER ASSEMBLY, COMPLETE	51	--	27992	SLEEVE, TRUNNION CARRIER	57	37
27010	SHAFT, CONTROL-TRANSMISSION	57	42	27992	SLEEVE,TRUNNION CARRIER	51	33
27010	SHAFT,CONTROL-TRANSMISSION	53	38	27995	SLEEVE,REVERSE CONTROL-TRUNNION CARRIER	51	23
27016	SHAFT, NEUTRAL AND REVERSE PAWL	57	48	27995	SLEEVE,REVERSE CONTROL-TRUNNION CARRIER	55	26
27016	SHAFT,NEUTRAL AND REVERSE PAWL	53	44	27999	PLATE, TOP-WATER PUMP	51	3
27017	SLEEVE,TRUNNION CARRIER	51	33	27999	PLATE, TOP-WATER PUMP	55	3
27025	WASHER, PROPELLER NUT	61	35	28000	SHAFT, PILOT-TRUNNION CARRIER	51	29
27036	LEVER, CHOKE	15	10	28000	SHAFT, PILOT-TRUNNION CARRIER	57	32
27044	SWIVEL, THROTTLE CONTROL BRACKET	19	3	28041	COVER,TRIM - TOP COWL	3	19
27048	PLUNGER, FOLLOWER ARM	19	17	28074	COVER, EXHAUST MANIFOLD	31	23
27051	BRACKET, THROTTLE CONTROL	19	1	28075	LEVER, CHOKE	15	10
27058	CAM,SHIFTING	53	55	28086	PLATE, BAFFLE - EXHAUST MANIFOLD (SEE NOTE BELOW)	31	21
27059	SLEEVE, ECCENTRIC - FOLLOWER ARM	19	18	28087	SHUTTER, CHOKE	15	4
27059A1	ECCENTRIC SLEEVE ASSEMBLY	19	-	28089	BODY, SYNCHRONIZE	23	1
27060	WIRE, DETENT - THROTTLE CONTROL BRACKET	19	2	28097	TUBE, STEERING HANDLE	27	8
27072	SHAFT, UPPER SHIFT	57	38	28098	GRIP, RUBBER - STEERING HANDLE	27	5
27072	SHAFT,UPPER SHAFT	53	34	28099	SHAFT, REVERSE STOP	27	3
27072	SHAFT,UPPER SHIFT	53	50				

# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
28109	LEVER, CAM CONTROL . . .	25	41	28353	PLATE, CLUTCH - REAR . . .	23	25
28111	LEVER, MAGNETO CONTROL . . . . .	23	21	28354	CAM, CONTROL LEVER . . .	23	24
28112	ARM, TROLL CONTROL LEVER . . . . .	25	45	28355	PLATE, CLUTCH - FRONT . .	23	29
28112	ARM, TROLL LEVER . . . . .	49	29	28356	PLATE, CLUTCH RETAINING	25	30
28113	BRACKET, TOP COWL MOUNTING . . . . .	3	23	28363	LINK, DRAG - TROLL CONTROL . . . . .	25	42
28114	LEVER, ACTUATING - REVERSE LOCK LEVER .	43	29	28367	ROD, MAGNETO CONTROL	25	52
28114	LEVER, ACTUATING - REVERSE LOCK LEVER (1/8" THICK) . . . . .	41	58	28368	LINK, ADJUSTING - MAGNETO CONTROL ROD . . . . .	25	51
28118	FORK, ACTUATING - REVERSE LOCK LEVER .	41	53	28460A1	BEARING CARRIER ASSEMBLY . . . . .	59	25
28118	FORK, ACTUATING - REVERSE LOCK LEVER .	43	24	28479	SHAFT, INPUT - PRIMARY DRIVE (SEE NOTE #1 BELOW) . . . . .	23	4
28119	COVER, EXHAUST RELIEF MUFFLER . . . . .	47	13	28480A2	CONTROL SHAFT ASSEMBLY . . . . .	27	26
28125	PLATE, CLAMP - CO-PILOT .	39	30	28664	LINK, PUSH - UPPER SHIFT SHAFT . . . . .	41	61
28125	PLATE, CLAMP - CO-PILOT .	45	45	28664	LINK, PUSH - UPPER SHIFT SHAFT . . . . .	43	31
28128	BUTTON, LOCKING - HANDLE ADAPTOR . . . . .	27	17	28671A2	CONTROL SHAFT ASSEMBLY (SEE NOTE #3 BELOW) . . . . .	27	26
28129	LEVER, DOUBLE LOCKING - HANDLE ADAPTOR . . . . .	27	20	28675	LINK, DRAG - TROLL CONTROL . . . . .	25	42
28153	ECCENTRIC, PRIMARY DRIVE SHAFT . . . . .	23	12	28702A1	STEERING HANDLE ASSEMBLY . . . . .	27	1
28155	SCREEN, VENT - TOP COWL . . . . .	3	16	28702A2	STEERING HANDLE ASSEMBLY, COMPLETE (SEE NOTE #1) . . . . .	27	-
28213A1	LINK ASSEMBLY, PRIMARY TO MAGNETO CONTROL LEVER . . . . .	23	13	28744	*PLUG, WATER INLET TUBE	31	-
28215	SHAFT, SUPPORT - PRIMARY DRIVE . . . . .	23	3	28745A1	CONTROL SHAFT ASSEMBLY . . . . .	27	26
28216	BALL JOINT, NYLON - INPUT SHAFT . . . . .	23	5	28746	SCREEN, VENT - TOP COWL	3	15
28217	SHAFT, INPUT - PRIMARY DRIVE . . . . .	23	4	28747	HANDLE, STARTER CABLE .	5	43
28218A1	SHIFT CAM ASSEMBLY . . . . .	25	33	28748	RETAINER, STARTER CABLE AND HANDLE . . . . .	5	45
28221	LEVER, DETENT . . . . .	25	34	28751A1	EMBLEM ASSEMBLY, TOP COWL . . . . .	3	8
28226A1	ACTUATOR ASSEMBLY, SHIFT CAM . . . . .	23	14	28790	SWITCH, MERCURY - EXHAUST MANIFOLD COVER . . . . .	33	52
28227A1	CONTROL SHAFT ASSEMBLY . . . . .	27	26	28795A1	TILT STOP LEVER ASSEMBLY . . . . .	43	17
28232	BOLT, TOGGLE - THROTTLE CONTROL CAM . . . . .	25	55	28805	MOUNT, RUBBER - TOP COWL . . . . .	31	28
28276A10	EMBLEM ASSEMBLY, TOP COWL . . . . .	3	2	28805	MOUNT, RUBBER - TOP COWL . . . . .	33	42
28277	BLANKET, SOUND ABSORBING - FRONT AND SIDE (TOP COWL) . .	3	13	28808	SHAFT, INPUT - PRIMARY DRIVE . . . . .	23	4
28278	BLANKET, SOUND ABSORBING - REAR (TOP COWL) . . . . .	3	14	28823	SCREEN, VENT - TOP COWL	3	16
28281	MOUNT, RUBBER - LOWER	49	39	28836A2	THROTTLE CONTROL CAM ASSEMBLY . . . . .	9	34
28327	CLIP, MAGNETO HOLD DOWN (REAR) . . . . .	9	45	28859	SOUND SEAL, DRIVE SHAFT HOUSING . . . . .	47	16
28334	BUMPER, RUBBER - SADDLE (LOWER) . . . . .	49	43	28884	MOUNT, RUBBER - LOWER	49	39
				28899	RETAINER, SOUND SEAL - AFT . . . . .	47	17

# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
28932	BUMPER, RUBBER - SADDLE (UPPER) . . . . .	49	33	10-20597	SCREW, THROTTLE LEVER TO CARBURETOR . . . . .	15	2
29013	IDLE STOP,ADJUSTABLE . .	9	40	10-20616	SCREW,THROTTLE CAM TO STATOR PLATE(SHORT) .	9	36
29082A1	LEVER ASSEMBLY, TOP COWL CLAMPING (PORT)	47	20	10-20653	SCREW, COVER TO CYLINDER BLOCK . . . . .	33	31
29083A1	LEVER ASSEMBLY, TOP COWL CLAMPING (STARBOARD) . . . . .	47	21	10-20807	SCREW, PINION GEAR TO DRIVE SHAFT . . . . .	59	4
29128	"D" WASHER, MERCURY SWITCH CLAMP FASTENING SCREW . . . . .	33	52	10-20847	SCREW, THROTTLE STOP .	11	19
29289A1	SHIFT ROD ASSEMBLY, LOWER . . . . .	57	41	10-20854	SCREW, FLAOT BOWL COVER (SHORT) . . . . .	11	10
29289A1	SHIFT ROD ASSEMBLY,LOWER . . . . .	53	--	10-20870	SCREW, PLUG - BODY CHANNEL . . . . .	11	26
29354	PLACQUE,LARGE - TOP COWL . . . . .	3	7	10-21091	SCREW, CHECK UNIT ADAPTOR TO BRACKET .	17	22
29359	LUBRICAP, SWIVEL BRACKET GREASE FITTING . . . . .	39	27	10-21091	SCREW, HANDLE ADAPTOR CLAMPING . . . . .	27	22
29435	PLATE,BOTTOM . . . . .	55	7	10-21130	SCREW,GROUND TERMINAL	7	6
29436	PLATE, TOP-WATER PUMP .	55	3	10-21133	SCREW,BREAKER FASTENING . . . . .	7	10
29437A1	SEAL RETAINER ASSEMBLY . . . . .	55	10	10-21136	SCREW,CONDENSER FASTENING . . . . .	7	15
29518	ADAPTOR, HANDLE (SEE NOTE #2 BELOW) . . . . .	27	15	10-21139	SCREW,LEAD WIRE CLAMP( LOMG . . . . .	7	24
29833	SOUND SEAL, DRIVE SHAFT HOUSING . . . . .	47	16	10-21153	SCREW, PINION GEAR TO DRIVE SHAFT . . . . .	59	4
30205	BRACKET, STEERING ARM	29	31	10-21259	SCREW, BRACKET TO SADDLE (1 1/2) . . . . .	21	15
30235	YOKE, STEERING HANDLE .	21	8	10-21259	SCREW, STEERING BRACKET TO SADDLE (1 1/2") . . . . .	29	32
30235	YOKE, STEERING HANDLE .	27	13	10-21259	SCREW, STEERING BRACKET TO SADDLE (1 1/2") . . . . .	29	32
1-24878	SCREW, BRACKET TO SADDLE (1 1/4) . . . . .	21	16	10-21356	SCREW, CONTROL BRACKET TO DRIVE SHAFT HOUSING (7/8") . .	19	31
3-22805	SPARK PLUG(CHAMPION J7J) . . . . .	7	33	10-21417	SCREW, CONTROL BRACKET TO DRIVE SHAFT HOUSING (1/2") . .	19	32
10-20037	SCREW, RETAINER TO HOUSING . . . . .	17	5	10-21449	SCREW, CRANKCASE TO CYLINDER BLOCK (2") . .	33	49
10-20049	SCREW, CENTER MAIN BEARING CLAMPING (9/16") . . . . .	35	8	10-21548	SCREW,IDLE STOP TO TOP COWL BRACKET . . . . .	9	41
10-20055	SCREW, REED STOP MOUNTING . . . . .	35	12A	10-21602	SCREW,THROTTLE CAM TO STATOR PLATE(LONG) . .	9	37
10-20060	SCREW, CONNECTING ROD	37	2	10-21807	SCREW, STEERING BRACKET TO SADDLE (1 3/4") . . . . .	29	34
10-20089	SCREW, CENTER MAIN BEARING LOCKING . . . . .	33	45	10-22028	SCREW,MOUNTING BRACKET TO TOP COWL	3	25
10-20100	SCREW, REED STOP MOUNTING . . . . .	35	12	10-22387	SCREW, CLUTCH RETAINING PLATE TO CAM . . . . .	25	32
10-20217	SCREW, ANCHOR - TILT STOP LEVER . . . . .	39	18	10-22486	SCREW, CENTER MAIN BEARING CLAMPING (7/8") . . . . .	35	8
10-20314	SCREW, DRIVE - SERIAL PLATGE TO SWIVEL BRACKET . . . . .	39	29	10-22524	SCREW, STEERING BRACKET TO SADDLE (1 3/4") . . . . .	29	32
10-20540	SCREW, PORT COVER TO CYLINDER BLOCK . . . . .	33	36				
10-20540	SCREW, SYNCHRONIZER BODY TO DRIVE SHAFT HOUSING . . . . .	23	19				
10-20542	SCREW, LOWER BUMPER TO SADDLE . . . . .	49	44				

# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
10-23015	SCREW,CAM LEVER TO SHIFTING CAM . . . . .	53	61	10-28249	SCREW, SET - ARM TO TROLL CONTROL LEVER	25	47
10-23030	SCREW, PLUG - BY-PASS TUBE . . . . .	11	23	10-28249	SCREW, SET - ARM TO TROLL CONTROL LEVER	49	31
10-23035	SCREW AND LOCKWASHER, THROTTLE SHUTTER . . .	11	25	10-28405	SCREW, PLUG - BODY CHANNEL . . . . .	13	39
10-23035	SCREW AND LOCKWASHER, THROTTLE SHUTTER . . .	11	25	10-28425	SCREW, ACTUATOR TO PRIMARY DRIVE SHAFT .	23	18
10-23178	SCREW, PLUG - MAIN NOZZLE . . . . .	13	42	10-28430	SCREW, DRAG LINK TO TROLL ARM AND CAM LEVER . . . . .	25	43
10-23976	SCREW,BREAKER CONNECTION . . . . .	7	13	10-28449	BOLT, LOWER SHOCK MOUNTING PIN . . . . .	43	42
10-23977	SCREW,LEAD WIRE CLAMP(SHORT) . . . . .	7	23	10-28449	BOLT, UPPER SHOCK MOUNTING PIN . . . . .	43	38
10-25277	SCREW, SET - DRAG LINK TO TROLL LEVER ARM . .	19	36	10-28476	SCREW, FUEL PUMP MOUNTING (1 1/8") . . . . .	17	9
10-25299	SCREW, CRANKCASE TOP FASTENING . . . . .	33	38	10-28477	SCREW, FUEL PUMP MOUNTING (1 5/8") . . . . .	17	8
10-25822	SCREW, STRAINER COVER FASTENING . . . . .	11	16	10-28515	SCREW, CO-PILOT DISC TO SADDLE . . . . .	43	14
10-25850	SCREW, FLOAT BOWL COVER (LONG) . . . . .	11	11	10-28515	SCREW, CO-PILOT DISC TO SADDLE (1") . . . . .	39	14
10-26065	SCREW, CLAMP PLATE TO SWIVEL BRACKET . . . . .	45	47	10-28592	SCREW, HANDLE PIVOT FASTENING . . . . .	29	38
10-26065	SCREW, CLAMP PLATE TO SWIVEL BRACKET (7/8") .	41	32	10-28634	SCREW, GEAR HOUSING VENT . . . . .	49	49
10-26066	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/4")	33	48	10-28634	SCREW, GREASE FILLER HOLE . . . . .	61	30
10-26132	SCREW, CRANKCASE TO CYLINDER BLOCK (2 1/2")	33	50	10-28635	SCREW, MANIFOLD COVER TO CYLINDER BLOCK (LOWER REAR) . . . . .	31	25
10-26184	SCREW, CENTER MAIN BEARING (9/16") . . . . .	35	8	10-28635	SCREW, PORT COVER TO CYLINDER BLOCK . . . . .	33	36
10-26774	SCREW, HANDLE PIVOT FASTENING . . . . .	21	20	10-28636	SCREW, MANIFOLD COVER TO CYLINDER BLOCK . . .	31	24
10-26797	SCREW, SET - ARM TO TROLL CONTROL LEVER	49	31	10-28636	SCREW, MANIFOLD COVER TO CYLINDER BLOCK . . .	31	24
10-26797	SCREW, SET - TROLL LEVER ARM TO TROLL LEVER . . . . .	19	37	10-28637	SCREW, LOWER MOUNT COVER RETAINING . . . . .	49	42
10-26846	SCREW,TRIM COVER TO TOP COWL(7/8") . . . . .	3	20	10-28637	SCREW, UPPER MOUNT COVER FASTENING . . . . .	49	38
10-27045A1	SWIVEL BOLT AND DRAG LINK ASSEMBLY . . . . .	19	33	10-28638	SCREW, TRANSMISSION COVER FLUSHING HOLE	49	51
10-27054	SCREW, FOLLOWER TO FOLLOWER ARM . . . . .	19	22	10-28639	SCREW, TRANSMISSION COVER TO DRIVE SHAFT HOUSING . . . . .	49	48
10-27067	SCREW, DRIVE - LEVER AND LINK FASTENING . .	41	45	10-28642	SCREW, DRIVE - SERIAL PLATE TO SWIVEL BRACKET . . . . .	39	29
10-27165	SCREW, CENTER MAIN BEARING LOCKING . . . . .	33	45	10-28642	SCREW, DRIVE - SERIAL PLATE TO SWIVEL BRACKET . . . . .	45	50
10-27200	SCREW, CLAMP PLATE TO SWIVEL BRACKET (11/16")	41	32	10-28663	SCREW, CONTROL SHAFT TO STEERING BRACKET (SEE NOTE #4 BELOW) . .	27	28
10-27303	SCREW, CO-PILOT DISC TO SADDLE (1 1/4") . . . . .	39	14	10-28674	SCREW, DRAG LINK TO TROLL ARM AND CAM LEVER . . . . .	25	43
10-27790	SCREW, RETAINING - LEVER TO SWIVEL BRACKET (SEE NOTE BELOW) . . . . .	39	20				
10-28018	SCREW, CHOKE SHUTTER TO CARBURETOR . . . . .	15	6				

# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
10-28754	SCREW,TRIM COVER TO TOP COWL(1")	3	20	11-20184	NUT, STEERING BRACKET FASTENING SCREW	29	35
10-28800	SCREW, TILT STOP LEVER ANCHOR	43	18	11-20184	NUT, TILT STOP LEVER SCREW	39	24
10-28802	SCREW, HOLD DOWN RING TO CRANKCASE TOP	31	16	11-20184	NUT, IDLE STOP SCREW	9	43
10-28942	SCREW, BUMPER TO SADDLE	49	34	11-20190	NUT, PUSH LINK TO UPPER SHIFT SHAFT	57	39
10-29072	SCREW, MOUNTING BRACKET TO TOP COWL	5	25	11-20190	NUT, PUSH LINK TO UPPER SHIFT SHAFT	53	--
10-29084	SCREW, RUBBER BUMPER TO TOP COWL	3	22	11-20361	NUT, HANDLE ADAPTOR CLAMPING SCREW	27	23
10-29237	SCREW, RETAINING - LEVER TO SWIVEL BRACKET	39	20	11-20586	NUT, CHOKE LEVER FASTENING	15	11
10-29246	SCREW, FUEL PUMP MOUNTING (1 5/8")	17	8	11-20586	NUT, HANDLE ADAPTOR CLAMPING SCREW	27	25
10-29248	SCREW, MAGNETO HOLD DOWN CLIP TO MAGNETO	9	46	11-20586	NUT, LEVER ANCHOR SCREW	43	21
10-29256	SCREW, MOUNTING BRACKET TO CRANKCASE	33	41	11-20586	NUT, TOGGLE BOLT FASTENING	25	57
10-30009	SCREW, CONTROL SHAFT TO STEERING BRACKET	21	12	11-20645	NUT, ADJUSTING-SLEEVE LOCKING	57	40
10-30009	SCREW, CONTROL SHAFT TO STEERING BRACKET (SEE NOTE #4 BELOW)	29	28	11-20645	NUT, DRAG LINK ADJUSTING	19	27
10-30009	SCREW, EXHAUST RELIEF MUFFLER COVER	47	15	11-20645	NUT, LOCK - ADJUSTING LINK	25	53
10-30009	SCREW, MERCURY SWITCH CLAMP FASTENING	33	52	11-20645	NUT, ADJUSTING-SLEEVE LOCKING	53	35
10-30009	SCREW, VENT SCREEN TO TOP COWL	3	18	11-20645	NUT, CAM LEVER SCREW	53	63
10-30429	SCREW, SEALING COVER FASTENING	7	8	11-20849	NUT, MAIN ADJUSTMENT SCREW	13	35
11-20061	NUT, CONNECTING ROD SCREW	37	4	11-21528	NUT, DRIVE SHAFT HOUSING TO GEAR HOUSING STUD	47	5
11-20083	NUT, CARBURETOR MOUNTING STUD	13	44	11-21528	NUT, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS	61	37
11-20083	NUT, CLAMP BRACKET STUD	39	7	11-22339	NUT, FLYWHEEL	9	49
11-20083	NUT, CLMAP BRACKET STUD	43	7	11-22425	FASTNER, VENT SCREEN TO TOP COWL	3	17
11-20083	NUT, RUBBER MOUNT TO BRACKET	33	44	11-22948	NUT, FITTING	17	14
11-20083	NUT, RUBBER MOUNT TO CYLINDER BLOCK COVER	33	30	11-24652	NUT, CARBURETOR MOUNTING STUD	13	44
11-20088	NUT, TILT STOP LEVER SCREW	39	24	11-24652	NUT, COVER TO CYLINDER BLOCK SCREW	33	32
11-20166	NUT, SHEAVE SHAFT (LEFT HAND THREAD)	5	40	11-24652	NUT, POWERHEAD TO GEAR HOUSING STUD	47	6
11-20184	NUT, CARBURETOR MOUNTING STUD	13	44	11-24652	NUT, TILT STOP LEVER SCREW	39	24
11-20184	NUT, CENTER MAIN BEARING CLAMPING SCREW	35	9	11-24652	NUT, IDLE STOP SCREW	9	43
11-20184	NUT, CHECK UNIT ADAPTOR SCREW	17	24	11-24656	NUT, REED STOP MOUNTING SCREW	35	13
				11-24656	NUT, MOUNTING BRACKET SCREW	5	26
				11-25594	NUT, CARBURETOR MOUNTING STUD	13	44
				11-25599	NUT, CLAMP BRACKET STUD FASTENING	39	12
				11-25599	NUT, CLAMP BRACKET STUD FASTENING	43	12
				11-26768	NUT, FOLLOWER SCREW	19	23

# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
11-27164	NUT,MOUNTING BRACKET			12-20684	SLINGER,CENTRIFUGAL . . .	55	2
	SCREW . . . . .	5	26	12-20684	SLINGER,CENTRUFUGAL . .	51	2
11-27687	NUT, PPROPELLER . . . . .	61	36	12-20808	"L" WASHER,WATER PUMP		
11-28191	NUT, LOWER SHIFT ROD( LEFT HAND THREAD) . . .	57	--		CARTRIDGE . . . . .	51	10
11-28191	NUT,LOWER SHIFT ROD (L.H. THREAD) . . . . .	53	--	12-20808	"L" WASHER,WATER PUMP		
					CARTRIDGE . . . . .	55	13
11-28941	NUT, CHECK UNIT			12-21135	WASHER,BREAKER		
	ADAPTOR SCREW . . . . .	17	24		FASTENING SCREW . . . . .	7	11
11-29250	NUT, CRANKCASE SCREW .	33	51	12-21135	WASHER,LEAD WIRE		
12-20028	WASHER, CHECK UNIT				CLAMP SCREW . . . . .	7	25
	ADAPTOR TO BRACKET .	17	23	12-21273	WASHER, CONTROL SHAFT		
12-20028	WASHER, LEVER ANCHOR				SCREW . . . . .	21	13
	SCREW . . . . .	43	20	12-21273	WASHER, CONTROL SHAFT		
12-20028	WASHER, LOWER BUMPER				SCREW (SEE NOTE #4		
	SCREW . . . . .	49	45		BELOW) . . . . .	29	29
12-20028	WASHER, PORT COVER			12-22248	WASHER, INPUT SHAFT		
	FASTENING SCREW . . . . .	33	37		(SEE NOTE #2 BELOW) . .	23	8
12-20028	WASHER, STEERING			12-22937	WASHER, FLUSHING HOLE		
	BRACKET FASTENING				SCREW . . . . .	49	52
	SCREW . . . . .	29	33	12-26014	WASHER, REED STOP		
12-20028	WASHER, STEERING				MOUNTING SCREW . . . . .	35	13A
	BRACKET FASTENING			12-26014	WASHER,CAM LEVER		
	SCREW . . . . .	29	33		SCREW . . . . .	53	62
12-20028	WASHER, SYNCHRONIZER			12-26178	WASHER, NEEDLE BEARING		
	BODY FASTENING				RETAINING . . . . .	37	5
	SCREW . . . . .	23	20	12-26180	WASHER,WAVE WASHER		
12-20028	WASHER,IDLE STOP				RETAINER . . . . .	5	34
	SCREW . . . . .	9	42	12-26309	"L" WASHE, BALL BEARING	59	20
12-20028	WASHER,THROTTLE CAM			12-26661	WASHER, THRUST-PILOT		
	MOUNTING SCREW( LONG) . . . . .	9	38		SHAFT (LOWER-.020) . . .	57	35
12-20084	WASHER, STEERING			12-26661	WASHER, THRUST-PILOT		
	HANDLE SHAFT . . . . .	27	10		SHAFT(LOWER-.020) . . . .	51	32
12-20084	WASHER,SHIFT CAM LEVER	53	54	12-26662	WASHER,THRUST-IDLER		
12-2014	WASHER, THUMB SCREW .	43	3		GEAR . . . . .	51	27
12-20214	WASHER, THUMB SCREW .	39	3	12-26702	WASHER, NYLON -		
12-20260	WASHER, GEAR HOUSING				STEERING HANDLE		
	VENT SCREW . . . . .	49	50		SHAFT . . . . .	21	5
12-20260	WASHER, GREASE FILLER			12-26825	WASHER, CLAMPING LEVER		
	HOLE SCREW . . . . .	61	31		SHAFT . . . . .	47	24
12-20346	WASHER, ACTUATOR			12-26835	WASHER,THRUST-NEUTRAL	55	23
	FASTENING SCREW			12-26835	WASHER,THRUST-NEUTRAL		
	(1/16") . . . . .	23	16		SPRING . . . . .	51	20
12-20413	WASHER, WATER INLET			12-26837	,WASHER,CLUTCH		
	TUBE LOCATING . . . . .	47	11		RETAINING . . . . .	51	18
12-20533	WASHER, CHOKE LEVER			12-27124	WASHER,CENTERING ARM		
	STUD . . . . .	15	8		ROLL PIN . . . . .	53	58
12-20533	WASHER, HANDLE			12-27129	WASHER, RUBBER MOUNT		
	ADAPTOR CLAMPING				STUD . . . . .	31	29
	SCREW . . . . .	27	24	12-27129	WASHER, RUBBER MOUNT		
12-20533	WASHER, PORT COVER				STUD . . . . .	33	43
	FASTENING SCREW . . . . .	33	37	12-27149	WASHER,NYLON - BLANKET		
12-20546	WASHER, SHIFT CAM				TO TOP COWL . . . . .	3	4
	SHAFT . . . . .	25	37	12-27149	WASHER,NYLON - EMBLEM		
12-20583	WASHER ACTUATOR				AND BLANKET TO TOP		
	FASTENING SCREW				COWL RIVET . . . . .	3	10
	(1/32") . . . . .	23	16	12-27157	WASHER, DRIVE SCREW		
12-20583	WASHER, CONTROL LEVER				(UPPER) . . . . .	41	49
	TO BODY . . . . .	23	26	12-27988	WASHER,CLUTCH		
					RETAINING . . . . .	55	21

# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
12-28001	WASHER, THROTTLE CAM MOUNTING SCREW( LONG) . . . . .	9	38	13-26992	LOCKWASHER, TILT STOP LEVER SCREW . . . . .	39	23
12-28025	WASHER, UPPER BUSHING RETAINER (INNER) . . . . .	43	36	13-26993	LOCKWASHER, CLAMP BRACKET STUD . . . . .	39	6
12-28105	WASHER, REVERSE SHAFT	27	4	13-26993	LOCKWASHER, CLAMP BRACKET STUD . . . . .	43	6
12-28121	WASHER, NEEDLE BEARING RETAINING . . . . .	37	5	13-27071	WASHER, WAVE - SHIFT CAM PIN . . . . .	25	39
12-28131	WASHER, SOLID - HANDLE ADAPTOR LOCKING LEVER . . . . .	27	19	13-27071	WASHER, WAVE-LOWER SHIFT ROD . . . . .	57	44
12-28420	WASHER, LOWER BUSHING RETAINER (OUTER) . . . . .	43	41	13-27071	WASHER, WAVE-LOWER SHIFT ROD . . . . .	53	40
12-28420	WASHER, UPPER BUSHING RETAINER (OUTER) . . . . .	43	37	13-27071	WASHER, WAVE-SHIFT CAM LEVER PIN . . . . .	53	51
12-28463	WASHER, ACTUATOR FASTENING SCREW (1/32") . . . . .	23	16	13-28130	WASHER, WAVE - UPPER LOCKING BUTTON TENSION . . . . .	27	16
12-28518	WASHER, RUBBER MOUNT STUD . . . . .	33	29	13-28280	WASHER, WAVE - ACTUATING LEVER . . . . .	41	59
12-28518	WASHER, RUBBER MOUNT STUD . . . . .	33	43	13-29402	WASHER, WAVE - CHOKE LEVER STUD . . . . .	15	9
12-29446	WASHER, THRUST-PILOT SHAFT(UPPER-.031) . . . . .	57	36	13-29402	WASHER, WAVE - TOGGLE BOLT . . . . .	25	56
12-29446	WASHER, THRUST-PILOT SHAFT (LOWER .031) . . . . .	51	32	13-29402	WASHER, WAVE - STARTER PAWL . . . . .	5	32
12-29447	WASHER, THRUST-IDLER GEAR . . . . .	57	30	13-34632	WASHER, WAVE - RETAINING SCREW . . . . .	39	22
12-29687	"L" WASHER, WATER PUMP CARTRIDGE . . . . .	55	13	13-34632	WASHER, WAVE-CAM LEVER TO CRANKCASE . . . . .	53	53
13-20160	WASHER, WAVE - STARTER SHEAVE TENSION . . . . .	5	36	14-20091	TAB WASHER, LOCKING SCREW . . . . .	33	46
13-20846	WASHER, WAVE - LEVER ANCHOR SCREW . . . . .	43	19	14-20165	TAB WASHER, SHEAVE SHAFT NUT . . . . .	5	39
13-20889	WASHER, WAVE - DRIVE SCREW (UPPER) . . . . .	41	48	14-20747	TAB WASHER, CRANKCASE TOP FASTENING SCREW . . . . .	33	39
13-21134	LOCKWASHER, BREAKER FASTENING SCREW . . . . .	7	12	14-20806	TAB WASHER, PINION GEAR SCREW . . . . .	59	5
13-21134	LOCKWASHER, CONDENSER FASTENING SCREW . . . . .	7	16	14-26706	TAB WASHER, YOKE PIN HOLDING . . . . .	21	7
13-21134	LOCKWASHER, LEAD WIRE CLAMP SCREW . . . . .	7	26	14-26706	TAB WASHER, YOKE PIN HOLDING . . . . .	27	12
13-21144	LOCKWASHER, CORE FASTENING SCREW . . . . .	7	4	15-20473	SHIM, RETAINING SCREW (.020) . . . . .	39	21
13-21804	LOCKWASHER, CLAMP PLATE SCREW . . . . .	45	48	15-20514A1	SHIM, BEARING TO CRANKCASE TOP . . . . .	31	10
13-21804	LOCKWASHER, CLAMP PLATGE SCREW . . . . .	41	33	15-21158A1	SHIM, BALL BEARING TO SNAP RING . . . . .	59	22
13-25244	LOCKWASHER, PIVOT FASTENING SCREW . . . . .	21	19	15-21886A1	SHIM, BALL BEARING TO PILOT . . . . .	59	10
13-25906	WASHER, WAVE - LOWER LOCKING BUTTON TENSION . . . . .	27	18	15-25600	SHIM, CLAMP BRACKET STUD (.010) . . . . .	39	10
13-25906	WASHER, WAVE - TROLL CONTROL LEVER . . . . .	25	46	15-25600A1	SHIM, CLAMP BRACKET STUD . . . . .	43	10
13-25906	WASHER, WAVE - TROLL LEVER ARM . . . . .	49	30	15-26320A1	SHIM, "L" WASHER TO GEAR HOUSING . . . . .	59	19
13-26991	LOCKWASHER, THROTTLE CAM MOUNTING SCREW( LONG) . . . . .	9	39	15-26707	SHIM, ADAPTOR PIVOT TO BRACKET (.015) . . . . .	29	37
				15-26707	SHIM, HANDLE PIVOT TO BRACKET . . . . .	21	18

# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
15-26728A1	SHIM,BALL BEARING TO DRIVE SHAFT . . . . .	55	16	17-26535	PIN, TILT LOCK BRACKET TO SWIVEL BRACKET . . .	41	41
15-26931	SHIM, SPACER TO CRANKCASE TOP (.015) .	31	13	17-26536	PIN, RATCHET HOOK TO TILT LOCK BRACKET . . .	41	39
15-28485	SHIM, ADAPTOR TO STEERING ARM BRACKET	29	30	17-26540	SWIVEL PIN . . . . .	39	15
16-20074	STUD, CARBURETOR MOUNTING . . . . .	31	5	17-26541	ROLL PIN, SWIVEL PIN TO SADDLE . . . . .	39	16
16-20657	STUD, CLAMP BRACKET . .	39	4	17-26541	ROLL PIN, SWIVEL PIN TO SADDLE . . . . .	43	16
16-20657	STUD, CLAMP BRACKET . .	43	4	17-26746	PIN, ANCHOR - TROLL LEVER ARM . . . . .	19	35
16-20956	STUD, CRANKCASE TO DRIVE SHAFT HOUSING .	31	4	17-26862	PIN, YOKE TO STEERING HANDLE SHAFT . . . . .	21	9
16-20990	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING .	31	2	17-26862	PIN, YOKE TO STEERING HANDLE SHAFT . . . . .	27	14
16-23740	STUD, CARBURETOR MOUNTING . . . . .	31	5	17-26862	ROLL PIN, CONTROL SHAFT	21	11
16-25674	STUD, CLAMP BRACKET TO SWIVEL BRACKET . . . . .	39	9	17-26862	ROLL PIN, CONTROL SHAFT	27	27
16-25674	STUD, CLAMP BRACKET TO SWIVEL BRACKET . . . . .	43	9	17-26926	PIN, PAWL SPRING RETAINING . . . . .	57	51
16-25734	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING .	31	3	17-26926	PIN,PAWL SPRING RETAINING . . . . .	53	47
16-26324	STUD, DRIVE SHAFT HOUSING TO GEAR HOUSING . . . . .	47	3	17-27055	ROLL PIN, ECCENTRIC SLEEVE . . . . .	19	19
16-26776	STUD, DRIVE SHAFT HOUSING TO GEAR HOUSING . . . . .	47	4	17-27088	ROLL PIN, SHIFT ARM SLEEVE . . . . .	19	8
16-26809	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING .	59	3	17-27156	ROLL PIN, SWIVEL BRACKET UPPER DRIVE SCREW . . . . .	41	35
16-27037	STUD, CHOKE LEVER . . . . .	15	7	17-28235	PIN, BALL JOINT TO INPUT AND SUPPORT SHAFT . .	23	6
17-20032	DOWEL PIN, CENTER MAIN BEARING . . . . .	35	7	17-28358	PIN, ANCHOR - TROLL CONTROL ARM . . . . .	25	44
17-20032	DOWEL PIN, CENTER MAIN BEARING . . . . .	35	7	17-28673	PIN, ANCHOR - TROLL CONTROL ARM . . . . .	25	44
17-20032	DOWEL PIN, MAIN BEARING TO CYLINDER BLOCK . . .	35	14	17-28848A2	PIN, TILT LOCK . . . . .	43	8
17-20201	DOWEL, HOLLOW - DRIVE SHAFT HOUSING STUD .	59	14	17-28848A2	TILT LOCK PIN ASSEMBLY .	39	8
17-20853	PIN, FLOAT LEVER PINION .	11	3	17-28868	RIVET,EMBLEM TO TOP COWL . . . . .	3	3
17-21156	PIN, PROPELLER GEAR TO SHAFT . . . . .	59	18	17-28868	RIVET,TOP COWL EMBLEM	3	9
17-22512	ROLL PIN, ROD TO ADJUSTMENT CONNECTOR . . . . .	19	30	17-29077	ROLL PIN, CLAMPING LEVER (5/32 X 3/4) LATER MARK 15A . . . . .	47	26
17-22531	ROLL PIN, ACTUATING LEVER . . . . .	41	60	17-29449	ROLL PIN, WATER PUMP CARTRIDGE . . . . .	47	2
17-22531	ROLL PIN, ACTUATING LEVER . . . . .	43	30	18-20180	COTTER PIN, CLAMPING LEVER HOLDING . . . . .	47	25
17-22863	ROLL PIN,CENTERING ARM TO SHIFTING CAM . . . . .	53	59	18-20209	COTTER PIN, REVERSE LOCK LEVER TO ROD . . .	41	56
17-23784	DOWEL PIN, CRANKCASE TO CYLINDER BLOCK . . .	31	6	18-20209	COTTER PIN, REVERSE LOCK LEVER TO ROD . . .	43	27
17-23928	ROLL PIN . . . . .	19	20	18-21071	COTTER PIN, SHIFT CAM SHAFT TO BODY . . . . .	25	38
17-25319	ROLL PIN, CLAMPING LEVER (1/8 X 1/2") EARLY MARK 15A . . . . .	47	26	18-26953	COTTER PIN, ACTUATING FORK TO REVERSE LOCK LEVER . . . . .	41	54
17-25810	*ROLL PIN, LOCKING LEVER TO HANDLE ADAPTOR . .	27	21	18-26953	COTTER PIN, ACTUATING FORK TO REVERSE LOCK LEVER . . . . .	43	25
				18-26953	COTTER PIN, RATCHET HOOK SPRING . . . . .	41	40



# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
18-26953	COTTER PIN, UPPER SHIFT SHAFT TO SHFIT CAM ..	25	40	23-26841	BUSHING, NYLON - MAGNETO CONTROL LEVER .....	23	22
18-26953	COTTER PIN,UPPER SHIFT SHAFT TO CAM LEVER ..	53	52	23-26841	BUSHING, NYLON - REVERSE LOCK LEVER ROD .....	41	57
18-27769	COTTER PIN ADJUSTING LINK TO SWIVEL BOLT ..	25	54	23-26841	BUSHING, NYLON - REVERSE LOCK LEVER ROD .....	43	28
18-27769	COTTER PIN, DREAG LINK TO SIWVEL .....	19	26	23-26841	BUSHING, NYLON - SHIFT CAM SHAFT (5/16") .....	25	36
18-27789	,COTTER PIN,LOWER SHIFT ROD TO CONTROL SHAFT	53	41	23-26841	BUSHING, NYLON - TROLL CONTROL LEVER .....	47	28
18-27789	COTTER PIN, LOWER SHIFT ROD TO CONTROL SHAFT	57	45	23-26841	BUSHING, NYLON - MAGNETO CONTROL LEVER (1/4") .....	23	23
18-28365	COTTER PIN, LOCK - CONTROL LEVER TO CAM	23	27	23-26856	BUSHING, NYLON - SPACER, CONTROL PAWL SPRING .....	57	52
19-20011	WELCH PLUG, BODY CHANNEL .....	11	29	23-26927	SPACER,CONTROL PAWL SPRING .....	53	48
21-27146A1	CHECK VALVE ASSEMBLY, CRANKCASE .....	31	7	23-26927	SPACER,CONTROL PAWL SPRING .....	61	32
21-30430	VALVE, CHECK .....	17	3	23-27023	COLLAR, PROPELLER SHAFT .....	61	34
22-22946	SLEEVE, RUBBER .....	17	13	23-27024	SPACER, PROPELLER (SPLINED) .....	61	34
22-22995	FITTING, FUEL PUMP INLET	17	12	23-27056	PUSHING, NYLON - CONTROL BRACKET SWIVEL .....	19	4
22-23125	FITTING, FUEL PUMP INLET	17	15	23-27066	SPACER, DRIVE SCREW TO LINK .....	41	46
22-23612	FITTING, GREASE - SWIVEL BRACKET .....	43	33	23-27073	SPACER,SHIFT CAM LEVER TO CRANKCASE .....	53	--
22-23612	FITTING, GREASE - SWIVEL PIN .....	39	26	23-27132	BUSHING, NYLON - STEERING HANDLE TO TUBE .....	21	2
22-25443	FITTING, FUEL PUMP OUTLET .....	17	11	23-27143	SPACER, LOWER OIL SEAL	31	19
23-20158	SPACER,SHEAVE SHAFT ..	5	33	23-27143	SPACER, LOWER OIL SEAL	35	4
23-20159	BUSHING,SPRING GUIDE ..	5	29	23-27735	SPACER, CONTROL LEVER	41	47
23-20216	SPACER, TILT STOP LEVER SCREW .....	39	19	23-28032	SPACER, LOWER BUSHING TO SWIVEL BRACKET ...	43	40
23-20571	BUSHING, RUBBER - INPUT SHAFT .....	23	7	23-28039	SPACER, CHOKE SHUTTER	15	3
23-20622	BUSHING,LEAD WIRES( UPPER) .....	7	27	23-28055	BUSHING, RUBBER - SHOCK ABSORBER .....	43	44
23-20658	SPACER, CLAMP BRACKET STUD .....	39	5	23-28100	BUSHING, NYLON - HANDLE SHAFT (5/16") .....	27	9
23-20658	SPACER, CLAMP BRACKET STUD .....	43	5	23-28104	BUSHING, NYLON - HANDLE SHAFT (3/4") .....	27	7
23-25217	BUSHING,LEAD WIRE( STARBOARD SIDE) .....	7	21	23-28135	SLEEVE, RUBBER - WATER INLET TUBE .....	47	9
23-25915	BUSHING, RUBBER - CLAMPING LEVER .....	47	23	23-28214	SPACER, ACTUATOR FASTENING SCREW .....	23	17
23-26560	SPACER THROTTLE CAM ..	9	35	23-28247	BUSHING, NYLON - SUPPORT SHAFT TO BODY (7/8") .....	23	2
23-26563	SPACER, HOLD DOWN RING TO CRANKCASE TOP ...	31	14	23-28251	SLEEVE, OUTER - INPUT SHAFT .....	23	10
23-26660	BUSHING, DRIVE SHAFT ..	59	13	23-28352	BUSHING, NYLON - SYNCHRONIZER BODY ..	23	28
23-26660	BUSHING,DRIVE SHAFT ...	51	16	23-28364	SLEEVE, INNER - INPUT SHAFT .....	23	9
23-26660	BUSHING,DRIVE SHAFT ...	55	19				
23-26660	BUSHING,INPUT DRUM AND GEAR .....	51	22				
23-26660	BUSHING,INPUT DRUM AND GEAR .....	55	25				
23-26704	BUSHING, STEERING HANDLE TUBE .....	21	4				
23-26819	BUSHING, NYLON - CLAMPING LEVER TO HOUSING .....	47	22				

# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
23-28478	SLEEVE, INNER - INPUT SHAFT (SEE NOT #1 BELOW) . . . . .	23	9	25-20812	RING,RUBBER-SEALING . . .	55	12
23-28791	SPACER, UPPER BUSHING TO CLAMP BRACKET . . .	43	35	25-21706	"O" RING,SHIFT CAM LEVER	53	--
23-29050	BUSHING,GROUND LEAD . .	7	31	25-22174	"O" RING, WATER INLET TUBE . . . . .	47	10
24-20229	SPRING, TILT LOCK BRACKET SPRING . . . . .	41	37	25-25429	"O" RING, CRANKCASE FASTENING SCREW . . . .	33	52
24-20579	SPRING, CHOKE SHUTTER	15	5	25-26317	"O" RING, PILOT ASSEMBLY (LOWER) . . . . .	59	8
24-20869	SPRING, THROTTLE SHAFT RETURN . . . . .	11	21	25-26802	"O" RING,UPPER DRIVE SHAFT . . . . .	51	1
24-23067	SPRING, ADAPTOR STEM . .	17	18	25-26802	"O"RING,UPPER DRIVE SHAFT . . . . .	55	1
24-26530	SPRING, TILT LOCK BRACKET . . . . .	41	36	25-26834	"O" RING,TRANSMISSION CONTROL SHAFT . . . . .	53	39
24-26534	SPRING, RATCHET HOOK TENSION . . . . .	41	43	25-26834	"O"RING, TRANSMISSION CONTROL SHAFT . . . . .	57	43
24-26703	SPRING, STEERING HANDLE SHAFT . . . . .	21	6	25-27018	"O" RING, PILOT ASSEMBLY (UPPER) . . . . .	59	9
24-26703	SPRING, STEERING HANDLE SHAFT . . . . .	27	11	25-29051	GROMMET,GROUND LEAD THRU STATOR . . . . .	7	32
24-26866	SPRING, BALL AND SLEEVE	19	11	25-29316	"O" RING, SWIVEL BRACKET - SWIVEL PIN . . . . .	41	51
24-27013	SPRING, REVERSE PAWL . .	57	50	25-29346	"O" RING, FOLLOWR ARM . .	19	15
24-27013	SPRING,REVERSE PAWL . .	53	46	25-29439	"O" RING,WATER PUMP CARTRIDGE . . . . .	55	9
24-27014	SPRING, NEUTRAL PAWL . .	57	49	26-20070	OIL SEAL,WATER PUMP CARTRIDGE . . . . .	55	8
24-27014	SPRING,NEUTRAL PAWL . .	53	45	26-20465	OIL SEAL, CRANKCASE (LOWER) . . . . .	31	18
24-27020	SPRING,NEUTRAL . . . . .	51	19	26-20465	OIL SEAL, CRANKCASE (LOWER) . . . . .	35	3
24-27021	SPRING, FORWARD AND REVERSE-TRUNNION CARRIER . . . . .	51	24	26-20530	OIL SEAL . . . . .	31	12
24-27021	SPRING, FORWARD AND REVERSE-TRUNNION CARRIER . . . . .	55	27	26-26782	OIL SEAL,RETAINER . . . . .	55	11
24-27049	SPRING, FOLLOWER ARM PLUNGER . . . . .	19	16	26-26782	OIL SEAL,WATER PUMP CARTRIDGE . . . . .	51	8
24-27087	SPRING,HOLD DOWN CLIP SCREW . . . . .	9	47	26-26782	OIL SEAL,WATER PUMP CARTRIDGE . . . . .	55	8
24-27108	SPRING,CENTERING ARM TENSION . . . . .	53	60	26-26805	OIL SEAL, BEARING CARRIER . . . . .	61	28
24-27160	SPRING, IDLE ADJUSTMENT SCREW . . . . .	11	31	26-26865	SEAL, RUBBER - WATER INLET TUBE . . . . .	47	8
24-27991	SPRING,NUETRAL . . . . .	55	22	26-27163	OIL SEAL, BEARING CARRIER (SPRING LEADED) . . . . .	61	27
24-28101	SPRING, REVERSE SHAFT TENSION . . . . .	27	2	27-20848	GASKET, MAIN ADJUSTMENT SCREW GLAND . . . . .	11	32
24-28184	SPRING, REVERSE LOCK LEVER . . . . .	41	52	27-22023	GASKET, CARBURETOR FLANGE . . . . .	13	43
24-28233	SPRING, TENSION - DETENT LEVER . . . . .	25	35	27-23005	GASKET, CHECK VALVE TO HOUSING . . . . .	17	2
24-28234	SPRING, INPUT SHAFT . . . .	23	11	27-23180	GASKET, IDLE TUBE . . . . .	11	28
24-28357	SPRING, CLUTHC PLATE TENSION . . . . .	25	31	27-24863	GASKET, FUEL PUMP . . . . .	17	6
24-28672	SPRING, INPUT SHAFT . . . .	23	11	27-25033	GASKET, INLET SEAT . . . . .	11	7
24-29036	SPRING, REVERSE LOCK LEVER TENSION . . . . .	43	23	27-25848	GASKET, STRAINER COVER SCREW . . . . .	11	17
24-29340A1	SPRING,STARTER REWIND	5	28	27-25849	GASKET, STRAINER COVER (SMALL) . . . . .	11	14
25-20311	"O" RING, BEARING CARRIER . . . . .	59	24	27-25851	GASKET, STRAINER COVER (LARGE) . . . . .	11	12
25-20415	"O" RING, ADAPTOR STEM . .	17	19				
25-20633	*"O" RING, WATER INLET TUBE PLUG . . . . .	31	-				
25-20812	RING,RUBBER-SEALING . . .	51	9				

# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
27-26171	GASKET, BAFFLE PLATE TO MANIFOLD COVER (SEE NOTE BELOW) . . . . .	31	22	29-26689	PIN,ROLLER-KEY AND SHAFT HOLDING . . . . .	51	31
27-26172	*GASKET, CYLINDER BLOCK TO BAFFLE PLATE (SEE NOTE BELOW) . . . . .	31	20	29-29297	PIN,ROLLER-KEY AND SHAFT HOLDING . . . . .	51	31
27-26173	GASKET, CYLINDER BLOCK COVER . . . . .	31	26	30-20464	BALL BEARING . . . . .	31	9
27-26175	GASKET, TRANSFER PORT COVER . . . . .	33	33	30-20464	BALL BEARING, CRANKCASE (LOWER) . . . . .	31	17
27-26806	GASKET, POWERHEAD TO DRIVE SHAFT HOUSING (NOT AS SHOWN) . . . . .	47	12	30-20464	BEARING, BALL - CRANKCASE (LOWER) . . . . .	35	2
27-26818	GASKET, TRANSMISSION COVER . . . . .	49	46	30-20464	BEARING, BALL - PROPELLER GEAR . . . . .	59	21
27-26891	GASKET, CARBURETOR FLANGE . . . . .	13	43	30-21776	BEARING BALL - PILOT AND DRIVE SHAFT . . . . .	59	11
27-27096	GASKET SET (MOTOR OVERHAUL)- MARK 10, 10A . . . . .	1	-	30-21776	BEARING,BALL-UPPER DRIVE SHAFT . . . . .	55	15
27-28085	GASKET, CYLINDER BLOCK TO BAFFLE PLATE (SEE NOTE BELOW) . . . . .	31	20	30-21776	BERAING,BALL-UPPER DRIVE SHAFT . . . . .	51	12
27-28090	GASKET, BAFFLE PLATE TO MANIFOLD COVER (SEE NOTE BELOW) . . . . .	31	22	30-28103	BALL, STEEL - REVERSE SHAFT LOCKING . . . . .	27	6
27-28120	GASKET, EXHAUST RELIEF MUFFLER COVER . . . . .	47	14	30-28685	BALL, DETENT - CLUTCH PLATE TO SYNCHRONIZER BODY . . . . .	23	-
27-28132	GASKET, POWERHEAD TO DRIVE SHAFT HOUSING . . . . .	47	12	31-20594	ROLLER BEARING . . . . .	31	11
27-28406	GASKET, BODY CHANNEL PLUG SCREW . . . . .	13	40	31-20790	BEARING, ROLLER - BEARING CARRIER (7/8"OD) . . . . .	59	26
27-28409	GASKET, MAIN FUEL JET . . . . .	13	38	31-20790	BEARING, ROLLER - PROPELLER AND DRIVE SHAFT (7/8"OD) . . . . .	59	2
27-28448	GASKET, TOP COWL MOUNTING BRACKET(SEE NOTE #2 BELOW) . . . . .	3	24	31-28157	BEARING, ROLLER - BEARING CARRIER (15/16"OD) . . . . .	59	26
27-32097A1	GASKET SET (MOTOR OVERHAUL)- MARK 10A, 15A, 28, 28A . . . . .	1	-	31-28157	BEARING, ROLLER - PROPELLER AND DRIVE SHAFT (15/16"OD) . . . . .	59	2
28-20094	KEY, FLYWHEEL . . . . .	35	15	32-21137	TUBE,LEAD WIREE(PORT SIDE) . . . . .	7	21
28-20094	KEY,FLYWHEEL ON MARK 15A,STARTING WITH SERIAL 1238590 AND UP . . . . .	9	48	32-26559	TUBE, WATER OUTLET . . . . .	47	7
28-20907	KEY, FLYWHEEL . . . . .	35	15	32-26919	FUEL LINE, FUEL PUMP TO ADAPTOR (20 1/2") . . . . .	17	16
28-20907	KEY,FLYWHEEL ON MARK 15A,USE THRU SERIAL 1238589 AND BELOW. . . . .	9	48	32-28136	TUBE, WATER OUTLET . . . . .	47	7
28-27019	KEY,SPRING CATCH . . . . .	51	30	32-28474	FUEL LINE, FUEL PUMP TO ADAPTOR (13") . . . . .	17	16
28-28002	KEY, SPRING CATCH . . . . .	57	33	32-28475	TUBE, OUTER - INPUT SHAFT (RUBBER) (SEE NOTE #1 BELOW) . . . . .	23	10
28-28002	KEY,SPRING CATCH . . . . .	51	30	32-28599	FUEL LINE, FUEL PUMP TO CARBURETOR . . . . .	17	10
28-28784	KEY,DRIVE SHAFT . . . . .	51	17	32-29052	SLEEVE,GROUND LEAD - KNIFE DISCOUNT . . . . .	7	30
28-28784	KEY,DRIVE SHAFT . . . . .	55	20	32-29107	SLEEVE, MERCURY SWITCH LEADS . . . . .	33	52
29-20046	BEARING, NEEDLE - CRANKPIN . . . . .	37	3	33-20127	SPARK PLUG(CHAMPION J6J) . . . . .	7	33
29-20063	BEARING, NEEDLE - PISTON PIN . . . . .	37	6	34-20053	REED STOP, MAIN BEARING REED VALVES . . . . .	35	11A
29-25015	PIN, ROLLER - ECCENTRIC POSITIONING . . . . .	23	15	34-20888A1	REED SET: CENTER MAIN BEARING (MATCHED) . . . . .	35	10A
29-26689	PIN, ROLLER-KEY AND SHAFT HOLDING . . . . .	57	34	34-21293	REED, CENTER MAIN BEARING . . . . .	35	10

# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
34-25454	REED STOP, MAIN BEARING			46-26775A2	WATER PUMP CARTRIDGE ASSEMBLY	55	5
	REED VALVES	35	11	46-29445A1	WATER PUMP CARTRIDGE ASSEMBLY	55	5
35-26314	SCREEN, WATER INLET - GEAR HOUSING	59	15	47-26554	IMPELLER, WATER PUMP	51	4
37-27095	DECAL SET (MARK 10, 10A)	1	-	47-26554	IMPELLER, WATER PUMP	55	4
37-27095	DECAL SET, TOP COWL (COLORED ENGINES)	3	-	48-26608A1	PROPELLER ASSEMBLY	61	33
37-28399	DECAL SET (MARK 28, 28A)	1	-	48-28036A1	PROPELLER ASSEMBLY	61	33
37-28399	DECAL SET, TOP COWL	3	-	48-28880A1	PROPELLER ASSEMBLY	61	33
37-28990	DECAL, CHOKE - DRIVE SHAFT HOUSING (WHITE ENGINES)	15	--	50-22791A1	STARTER CABLE ASSEMBLY	5	41
37-29034	DECAL SET, TOP COWL (WHITE ENGINES)	3	-	50-28895	SHEAVER ASSEMBLY, STARTER (SEE NOTE #3 BELOW)	5	30
37-29047	DECAL, CHOKE - DRIVE SHAFT HOUSING (COLORED ENGINES)	15	--	53-21159	RING, SNAP - BALL BEARING TO PROPELLER GEAR	59	23
37-29053	DECAL SET, TOP COWL (COLORED ENGINES)	3	-	53-23720	RING, RETAINING - UPPER MOUNT	49	36
37-29347A1	DECAL SET (MARK 15A)	1	-	53-23721	RING, RETAINING - LOWER MOUNT	49	40
37-29347A1	DECAL SET, TOP COWL (WHITE ENGINES)	3	-	53-25539	FASTNER, EMBLEM AND BLANKET RIVER	3	11
37-29348	DECAL SET, TOP COWL (COLORED ENGINES)	3	-	53-25539	FASTNER, EMBLEM RIVET	3	5
37-29349	DECAL SET, TOP COWL (WHITE, ENGINES)	3	-	53-27996	RING, LOCK-WATER PUMP CARTRIDGE AND BEARING	51	14
38-26582	SERIAL PLATE	39	28	53-27996	RING, LOCK-WATER PUMP CARTRIDGE AND BEARING	55	17
38-28117	SERIAL PLATE	39	28	53-29438	RING, LOCK-WATER PUMP CARTRIDGE AND BEARING	55	17
38-28841	SERIAL PLATE	39	28	54-20534	CLAMP, HARNESS - IGNITION WIRES (CENTER SCREW)	33	35
38-28842	SERIAL PLATE	39	28	54-22740	CLAMP, MERCURY SWITCH TO COVER	33	52
38-28842	SERIAL PLATE	45	49	54-25735	CLIP, SAFETY CHAIN	39	11
39-23124	RING, PISTON	37	9	54-25735	CLIP, SAFETY CHAIN - BRACKET STUD	43	11
39-27734	RING, PISTON (.015 OVERSIZE)	37	-	54-28901	FASTENER, SOUND SEAL TO DRIVE SHAFT HOUSING	47	19
39-27841	RING, PISTON	37	9	54-29425	CLAMP, HARNESS - IGNITION WIRES (CENTER SCREW)	33	35
39-28616	RING, PISTON (.015 OVERSIZE)	37	-	55-28413	PIN, LOWER SHOCK MOUNTING	43	39
40-20057	LOCK RING, PISTON PIN	37	8	55-28792	PIN, UPPER SHOCK MOUNTING	43	34
43-26311	GEAR, PROPELLER	59	17	55-28797	SHOCK ABSORBER	43	43
43-26312	GEAR, PINION	59	6	90-45532	MARK 10, 10A, 15A, 28, 28A PARTS LIST	1	-
43-26688	GEAR, IDLER	51	26	92-25143--1	DECAL SOLUTION (PINT BOTTLE)	1	-
43-26688	GEAR, IDLER	57	29	92-25234--1	GLUE (BLANKET ADHESIVE)	1	-
43-27004A1	INPUT DRUM AND GEAR ASSEMBLY	51	21	92-25234--1	GLUE, ADHESIVE - BLANKET FASTENING	5	--
43-27994A1	INPUT DRUM AND GEAR ASSEMBLY	55	24				
43-27997	GEAR, PINION	59	6				
43-27998	GEAR, PROPELLER	59	17				
44-26308	SHAFT PROPELLER	59	16				
44-28275	SHAFT, PROPELLER	59	16				
45-26694A1	DRIVE SHAFT ASSEMBLY (LOWER)	59	12				
45-26718A1	DRIVE SHAFT ASSEMBLY (UPPER)	51	15				
45-27989A1	DRIVE SHAFT ASSEMBLY (UPPER)	55	18				
45-29444A1	DRIVE SHAFT ASSEMBLY (UPPER)	55	18				
46-26775A2	WATER PUMP CARTRIDGE ASSEMBLY	51	5				

# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
92-27109--1	ADHESIVE COMPOUND,EMBLEM FASTENING(3 1/2 OUNCE KIT) . . . . .	5	--	824-1205A3	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	31	1
168-1232	COWL,TOP(NOT AS SHOWN) . . . . .	3	1	824-1498A2	CYLINDER BLOCK AND CRANKCASE ASSEMBLY (SEE NOTE BELOW) . . . . .	31	1
168-1500	COWL,TOP DOES NOT INCLUDE DECAL SET . . .	3	1	830-1405A3	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	31	1
176-1425A2	TOP COWL ASSEMBLY . . . .	3	1A	1009-1200	COVER, CYLINDER BLOCK .	31	27
328-1228	MAGNETO ASSEMBLY,COMPLETE . .	7	-	1123-1196A2	CRANKCASE TOP ASSEMBLY . . . . .	31	8
328-1336A1	FLYWHEEL ASSEMBLY . . . .	7	1	1329-1262	CARBURETOR ASSEMBLY, COMPLETE (AJ-52A) . . . . .	11	1
328-1514	MAGNETO ASSEMBLY,COMPLETE . .	7	-	1329-1605	CARBURETOR ASSEMBLY, COMPLETE (AJ-56A) . . . . .	11	1
328-1516	MAGNETO ASSEMBLY,COMPLETE . .	7	-	1333-1437	CARBURETOR ASSEMBLY, COMPLETE (KA-5A) . . . . .	11	1
398-1098	BUSHING,LEAD WIRES . . . .	7	27	1399-101	LEVER, FLOAT (UPPER) . . .	11	5
398-1338	STATOR AND CORE . . . . .	7	2	1399-102	LEVER, FLOAT (LOWER) . . .	11	4
398-1338A1	STATOR ASSEMBLY,COMPLETE . .	7	-	1399-108	PACKING, MAIN ADJUSTMENT SCREW . .	13	34
398-1557	STATOR AND CORE . . . . .	7	2	1399-110A1	FLOAT ASSEMBLY . . . . .	11	2
398-1557A1	STATOR ASSEMBLY,COMPLETE . .	7	-	1399-1133	COVER, FLOAT BOWL . . . . .	11	8
398-1558	GROUND LEAD,MERCURY SWITCH . . . . .	7	29	1399-1135	COVER, STRAINER . . . . .	11	15
398-173	COIL,IGNITION . . . . .	7	5	1399-1138	INLET NEEDLE, SEAT AND GASKET . . . . .	11	6
398-174	BREAKER ASSEMBLY . . . . .	7	9	1399-1145	GASKET AND PACKING SET	13	--
398-182	CLAMP,PLASTIC - LEAD WIRE TO STATOR . . . . .	7	22	1399-1145	GASKET AND PACKING SET( CARBURETOR) MARK 10,10A,15A . . . . .	1	-
398-190	COVER,BREAKER COMPARTMENT SEALING	7	7	1399-1146	REPAIR PARTS KIT . . . . .	13	--
398-192	WICK,FELT . . . . .	7	17	1399-1146	REPAIR PARTS KIT (MARK 10A , 15A) . . . . .	1	-
398-193	PLUG,FELT . . . . .	7	--	1399-1270	SHUTTER, THORTTLE . . . . .	11	24
398-693	CONDENSER . . . . .	7	14	1399-1450	SCREW, IDLE ADJUSTMENT	11	30
398-963	SCREW,CORE FASTENING .	7	3	1399-1457	JET, MAIN FUEL (.057) - STANDARD ON MARK 15A	13	37
398-965	LEAD WIRE(LONG) . . . . .	7	19	1399-1457	JET, MAIN FUEL (.057) - STANDARD ON MARK 15A	13	37
398-965	LEAD WIRE(SHORT) . . . . .	7	18	1399-1459	JET, MAIN FUEL (.059) . . . . .	13	37
415-2295	CRANKSHAFT . . . . .	35	1	1399-1461	JET, MAIN FUEL (.061) . . . . .	13	37
522-1197A2	CENTER MAIN BEARING ASSEMBLY . . . . .	35	5	1399-1463	JET, MAIN FUEL (.063) . . . . .	13	37
522-1510A1	CENTER MAIN BEARING ASSEMBLY . . . . .	35	5	1399-1465	JET, MAIN FUEL (.065) - STANDARD . . . . .	13	37
526-1436A1	CENTER MAIN BEARING ASSEMBLY . . . . .	35	5	1399-1473	INLET NEEDLE, SEAT AND GASKET . . . . .	11	6
600-7A3	CONNECTING ROD ASSEMBLY-SEE NOTE BELOW . . . . .	37	1	1399-1474	NOZZLE, MAIN . . . . .	13	41
600-7A4	CONNECTING ROD ASSEMBLY -SEE NOTE BELOW . . . . .	37	1	1399-1477	GASKET AND PACKING SET	13	--
713-1527A4	PISTON AND PISTON PIN ASSEMBLY . . . . .	37	7	1399-1477	GASKET AND PACKING SET( CARBURETOR) MARK 28, 28A . . . . .	1	-
713-1531A1	PISTON AND PISTON PIN ASSEMBLY (.015 OVERSIZE) . . . . .	37	-	1399-1479	TUBE, IDLE . . . . .	11	27
724-2537A4	PISTON AND PISTON PIN ASSEMBLY . . . . .	37	7	1399-1480	SHUTTER, THORTTLE . . . . .	11	24
724-2553A3	PISTON AND PISTON PIN ASSEMBLY (.015 OVERSIZE) . . . . .	37	-	1399-1481	REPAIR PARTS KIT . . . . .	13	--
				1399-1481	REPAIR PARTS KIT (MARK 28, 28A) . . . . .	1	-
				1399-1487	REPAIR PARTS KIT . . . . .	13	--
				1399-1487	REPAIR PARTS KIT (MARK 10) . . . . .	1	-
				1399-1608	SCREW, IDLE ADJUSTMENT	11	30
				1399-1626	REPAIR PARTS KIT . . . . .	13	--

# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
1399-1626	REPAIR PARTS KIT (MARK 15A) . . . . .	1	-				
1399-1651	JET, MAIN FUEL (.051) . . . .	13	37				
1399-1653	JET, MAIN FUEL (.053) . . . .	13	37				
1399-1655	JET, MAIN FUEL (.055) . . . .	13	37				
1399-1754	ELEMENT, FILTER . . . . .	11	13				
1399-2012	SHAFT, THROTTLE . . . . .	11	20				
1399-618	SCREW, MAIN ADJUSTMENT	13	36				
1399-931	SCREW, IDLE ADJUSTMENT	11	30				
1399-933	SHAFT, THROTTLE . . . . .	11	20				
1399-94	GLAND, MAIN ADJUSTMENT SCREW . . . . .	11	33				
1399-95	LEAD SHOT (CHANNEL PLUG) . . . . .	13	--				
1399-960	TUBE, BY-PASS . . . . .	11	22				
1399-97	LEVER, THROTTLE STOP . .	11	18				
1399-99	GASKET, FLOAT BOWL COVER . . . . .	11	9				
1408-1317A1	CLAMP BRACKET ASSEMBLY . . . . .	39	1				
1427-1081A1	CLAMP BRACKET ASSEMBLY . . . . .	39	1				
1427-1513A1	CLAMP BRACKET ASSEMBLY . . . . .	43	1				
1438-1225	SWIVEL BRACKET . . . . .	39	25				
1445-1422	SWIVEL BRACKET . . . . .	39	25				
1449-1509	SWIVEL BRACKET . . . . .	43	32				
1449-1556	SWIVEL BRACKET . . . . .	39	25				
1530-1230	SADDLE . . . . .	49	32				
1531-1231A2	DRIVE SHAFT HOUSING ASSEMBLY . . . . .	47	1				
1531-1431A2	DRIVE SHAFT HOUSING ASSEMBLY . . . . .	47	1				
1531-1499A2	DRIVE SHAFT HOUSING ASSEMBLY . . . . .	47	1				
1531-1630A2	DRIVE SHAFT HOUSING ASSEMBLY . . . . .	47	1				
1534-1427	SADDLE . . . . .	49	32				
1614-1209A1	GEAR HOUSING ASSEMBLY	59	1				
1614-1209A2	GEAR HOUSING ASSEMBLY, COMPLETE (LESS PROPELLER)-SEE NOTE BE . . . . .	59	-				
1614-1209A3	GEAR HOUSING ASSEMBLY, COMPLETE (LESS PROPELLER) . . . . .	59	-				
1614-1440A1	GEAR HOUSING ASSEMBLY	59	1				
1614-1440A2	GEAR HOUSING ASSEMBLY, COMPLETE (LESS PROPELLER) . . . . .	59	-				
1614-1440A3	GEAR HOUSING ASSEMBLY, COMPLETE (LESS PROPELLER) . . . . .	59	-				