



PARTS CATALOG

160 ENGINE

SERIAL NUMBER

160 GM 250 I/L6 1967-1969 2048022 THRU 2770031

TABLE OF CONTENTS:

CARBURETOR ASSEMBLY	20
CYLINDER BLOCK, PISTON AND CRANKSHAFT	40
CYLINDER HEAD AND OIL PAN	44
DISTRIBUTOR ASSEMBLY AND COIL	10
EXHAUST MANIFOLD ASSEMBLY (ALUMINUM)	24
EXHAUST MANIFOLD ASSEMBLY (CAST IRON)	28
EXHAUST MANIFOLD ASSEMBLY (CAST IRON)	32
FLYWHEEL HOUSING AND ENGINE SUPPORT	36
FUEL PUMP, FUEL FILTER, CARBURETOR AND THROTTLE LINKAGE	14
GASKETS AND GASKET SETS	50
PARTS INDEX	52
STARTER MOTOR AND ALTERNATOR	6
WIRING HARNESS, VOLTAGE REGULATOR AND STARTER SOLENOID	2

NOTE: *Indented description indicate that these parts are included in preceeding assembly.*

AR = As Required

NSS = Not Sold Separate

OPT = Optional

NS = Not Shown

THESE PARTS BOOKS/FICHE CARD ARE COPYRIGHTED AND MAY NOT BE DISTRIBUTED OR REPRODUCED IN ANY OTHER FORMAT BY ANYONE OTHER THAN MERCURY MARINE WITHOUT THE PRIOR WRITTEN CONSENT OF MERCURY MARINE.

REPLACEMENT PARTS ! WARNING !

Electrical, ignition and fuel system components on MerCruiser Engines and Stern Drives are designed and manufactured to comply with U.S. Coast Guard Rules and Regulations to minimize risks of fire or explosion. Use of replacement electrical, ignition or fuel system components, which do not comply to these rules and regulations, could result in a fire or explosion hazard and should be voided.

When servicing the electrical, ignition and fuel systems, it is extremely important that all components are properly installed and tightened. If not, any electrical or ignition component opening would permit sparks to ignite fuel vapors from fuel system leaks, if they existed.

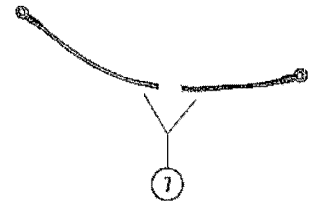
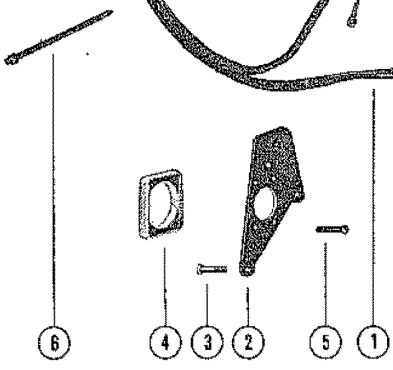
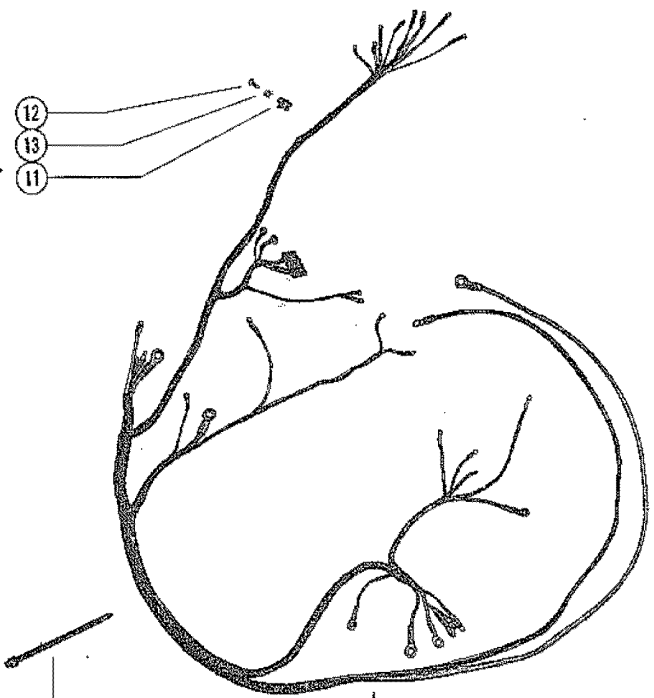
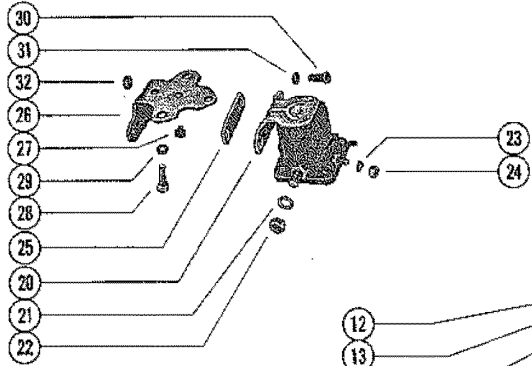
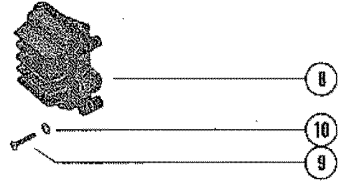
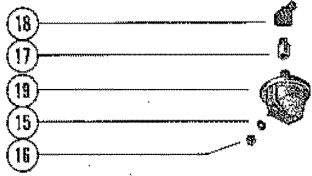
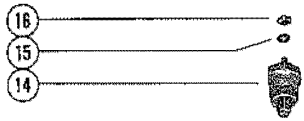
ENGINE MECHANICAL COMPONENTS

Many of the engine mechanical components are designed for marine applications. Unlike automotive engines, marine engines are subjected to extended periods of heavy load and wide- open-throttle operation, therefore, require heavy-duty components. Special marine engine parts have design and manufacturing specifications, which are required to provide long life and dependable performance. Marine engine parts also must be able to resist the corrosive action of salt or brackish water that will rust or corrode standard automotive parts within a short period of time.

Failure to use recommended Mercury Precision Parts OR Quicksilver service replacement parts can result in poor engine performance and/or durability, rapid corrosion of parts subjected to salt water and possibly complete failure of the engine.

Use of parts other than recommended service replacement parts will void the warranty on those parts which are damaged as a result of the use of other than recommended parts.

WIRING HARNESS, VOLTAGE REGULATOR AND STARTER SOLENOID

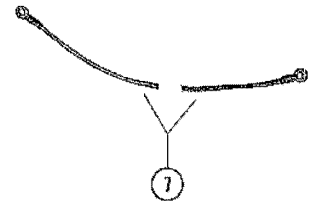
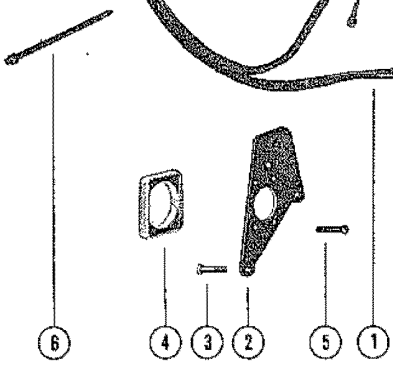
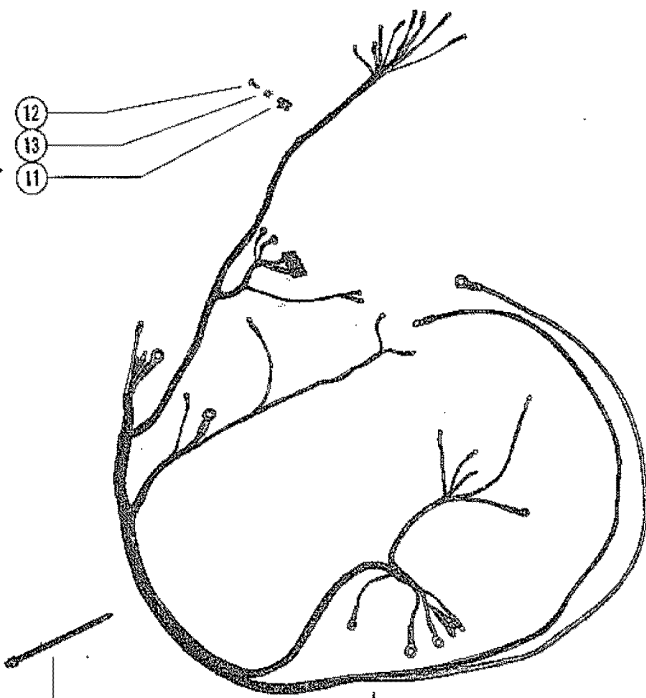
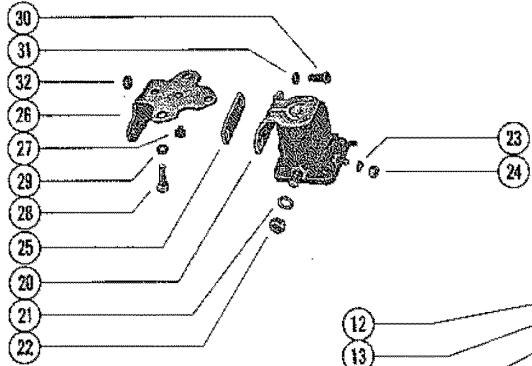
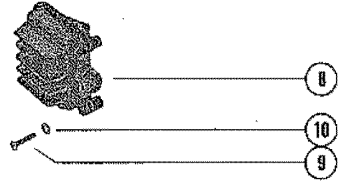
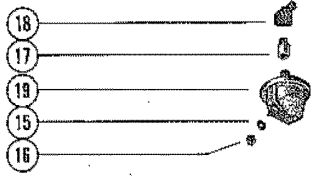
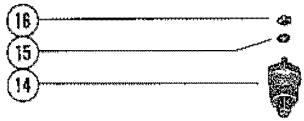


WIRING HARNESS, VOLTAGE REGULATOR AND STARTER SOLENOID

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	39544		1	WIRING HARNESS, EXTERNAL SERIAL 00000000-02768031
	56386		1	WIRING HARNESS, EXTERNAL SERIAL 02768032-09999999
2	39589		1	BRACKET, MOUNTING-BALLAST AND WIRING HARNESS SERIAL 00000000-02768031
3	10-28464		1	SCREW, BRACKET AND FLYWHEEL HOUSING TO BLOCK (1 1/2") SERIAL 00000000-02768031
	10-45754		1	SCREW, BRACKET AND FLYWHEEL HOUSING TO BLOCK (2") SERIAL 00000000-02768031
4	26079		1	PLATE, WIRING HARNESS TO MOUNT BRACKET
5	10-46718		4	SCREW, WIRING HARNESS PLATE TO MOUNTING BRACKET (3/4")
6	47764		1	STRAP, NYLON-STARTER SOLENOID LEAD
7	45108		1	BATTERY CABLE, POSITIVE LUG TYPE
	45107		1	BATTERY CABLE, NEGATIVE LUG TYPE
8	37707		1	VOLTAGE REGULATOR, TRANSISTORIZED SERIAL 00000000-02768031
9	10-37908		3	SCREW, VOLTAGE REGULATOR TO TRANSOM (1 1/4") SERIAL 00000000-02768031
10	12-20028		3	WASHER, VOLTAGE REGULATOR SCREW SERIAL 00000000-02768031
11	54-22875		2	CLIP, WIRING HARNESS TO BOAT
12	10-22793		2	SCREW, WOD - WIRING HARNESS CLIP TO BOAT (7/8")
13	22789		2	"D" WASHER, WIRING HARNESS CLIP SCREW
14	34625		1	WATER TEMP. SENDER ASSEMBLY SERIAL 00000000-02233574
	36525		1	WATER TEMP. SENDER ASSEMBLY SERIAL 02326096-09999999
15	13-26996		2	WASHER, WATER SENDER/OIL PRESSURE SENDER TERMINAL (#10)
16	11-20645		2	NUT, WATER SENDER AND OIL PRESSURE SENDER TERMINAL (10-32)
17	22-32974		1	ADAPTOR, OIL PRESSURE SENDER TO CYLINDER BLOCK
18	22-29085		1	FITTING, OIL PRESSURE SENDER ADAPTOR 2494927,
19	34623		1	OIL PRESSURE ASSEMBLY
20	25661		1	STARTER SOLENOID
21	13-26993		2	LOCKWASHER, STARTER SOLENOI TERMINAL (5/16")
22	11-20083		2	NUT, STARTER SOLENOID TERMINAL (5/16")
23	13-26996		2	LOCKWASHER, STARTER SOLENOID TERMINAL (#10)
24	11-20645		2	NUT, STARTER SOLENOID TERMINAL (10-32)
25	36177		1	INSULATOR, STARTER SOLENOID BRACKET
26	36176A1		1	BRACKET ASSEMBLY, STARTER SOLENOID MOUNTING
27	49342		1	BUMPER, MOUNTING BRACKET
28	10-29197		2	SCREW, MOUNTING BRACKET TO MANIFOLD BODY (5/8") ALUM. MANIFOLD

CONTINUED ON NEXT PAGE ➡

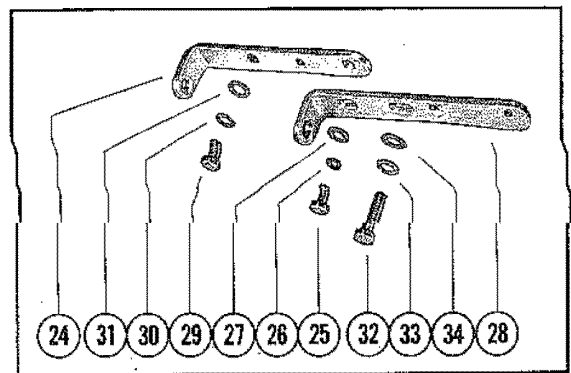
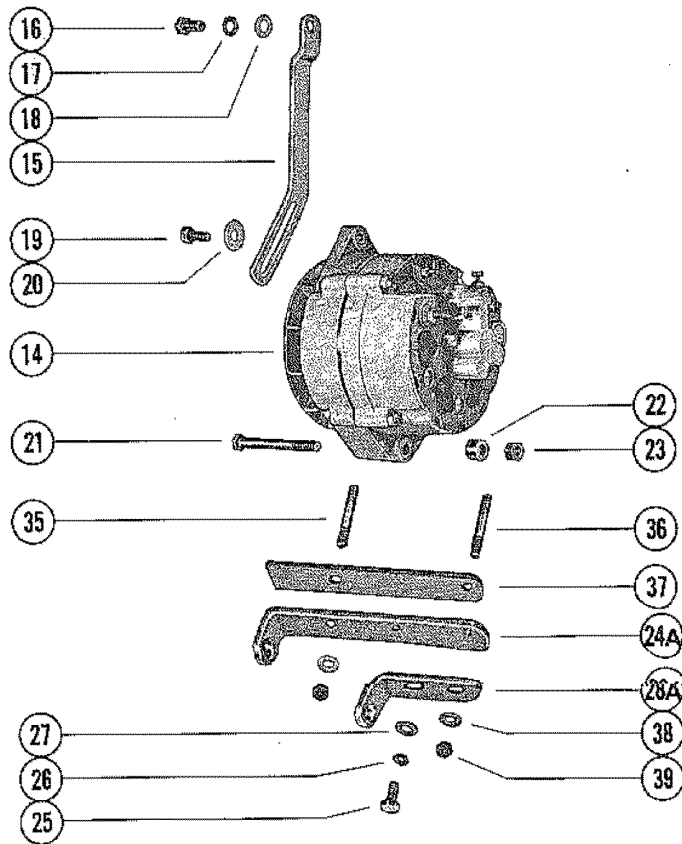
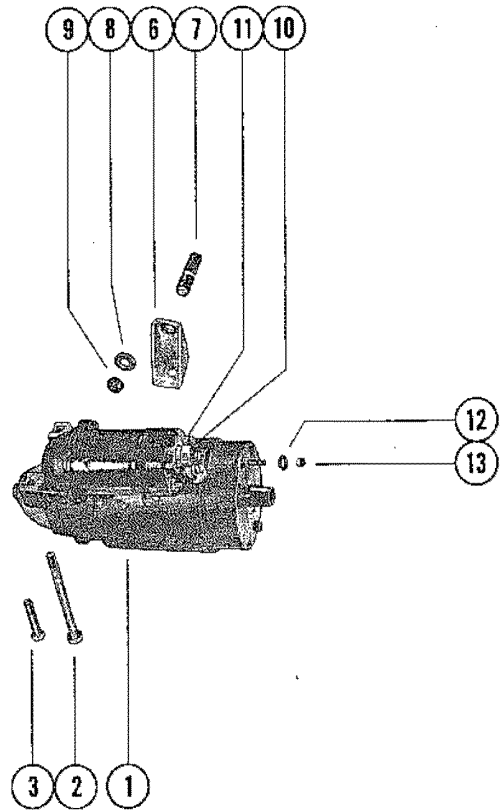
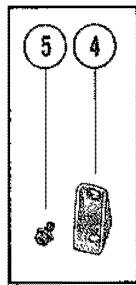
WIRING HARNESS, VOLTAGE REGULATOR AND STARTER SOLENOID



WIRING HARNESS, VOLTAGE REGULATOR AND STARTER SOLENOID

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
28	10-33231		2	SCREW, MOUNTING BRACKET TO MANIFOLD BODY (1/2") CAST IRON MANIFOLD
29	13-26993		2	LOCKWASHER, MOUNTING BRACKET SCREW CAST IRON MANIFOLD
30	10-21625		2	SCREW, STARTER SOLENOID TO MOUNTING BRACKET (3/4")
31	13-26992		2	LOCKWASHER, STARTER SOLENOID SCREW
32	11-20088		2	NUT, STARTER SOLENOID SCREW

STARTER MOTOR AND ALTERNATOR

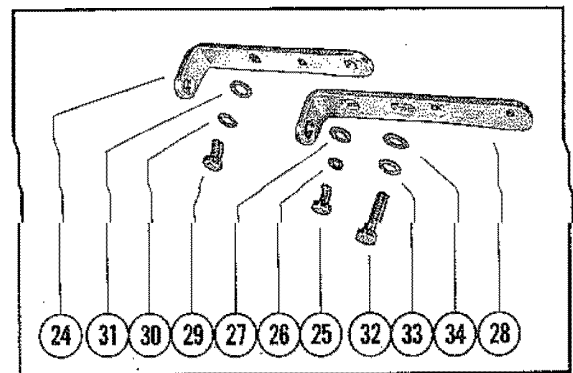
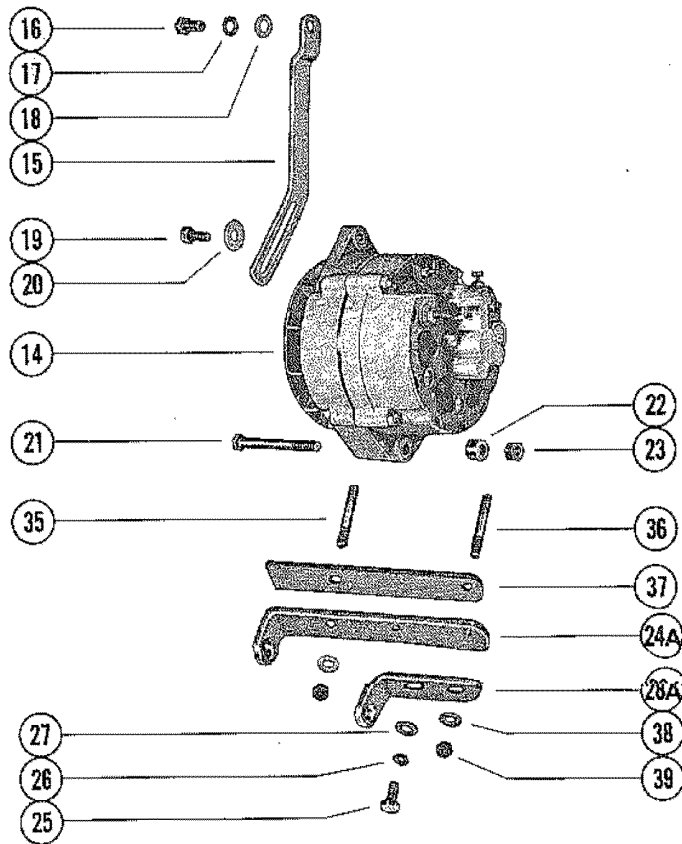
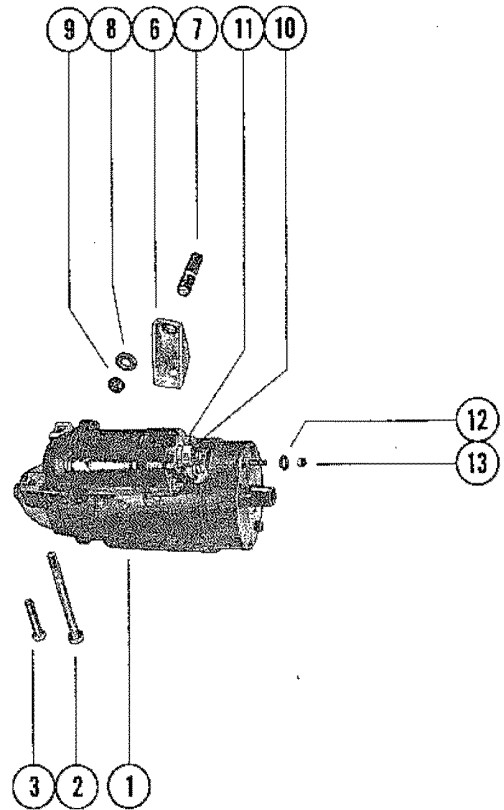
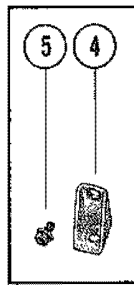


STARTER MOTOR AND ALTERNATOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	50-45120		1	STARTER MOTOR ASSEMBLY SEE NOTE
2	10-34545		1	BOLT, STARTER MOTOR MOUNTING (4 21/32")
3	10-34544		0	BOLT, STARTER MOTOR MOUNTING (1 15/16") 1
4	34546		1	BRACE, STARTER MOTOR SERIAL 00000000-02492035
5	10-48543		2	SCREW, BRACE TO MOTOR AND CYLINDER BLOCK (5/8") SERIAL 00000000-02492035
6	52250		1	BRACE, STARTER MOTOR SERIAL 02492036-09999999
7	16-52387		2	STUD, BRACE TO MOTOR AND CYLINDER BLOCK SERIAL 02492036-09999999
8	12-20103		2	WASHER, BRACE STUD SERIAL 02492036-09999999
9	11-35814		2	MUT, BRACE STUD SERIAL 02492036-09999999
10	11-28517		1	NUT, SOLENOID SWITCH TERMINAL (3/8-16)
11	11-26419		1	NUT, SOLENOID SWITCH TERMINAL (8-32)
12	13-26995		1	LOCKWASHER, STARTER MOTOR TERMINAL
13	11-26419		1	NUT, STARTER MOTOR TERMINAL
14	37615A1		1	ALTERNATOR ASSEMBLY SERIAL 00000000-02768031
	56045		1	ALTERNATOR ASSEMBLY SERIAL 02768032-09999999
	10-20055		1	SCREW, WIRING HARNESS LEAD TO ALTERNATOR SERIAL 02768032-09999999
	13-26996		1	LOCKWASHER, WIRING HARNESS LEAD SCREW SERIAL 02768032-09999999
	12-30164		1	WASHER, WIRING HARNESS LEAD SCREW SERIAL 02768032-09999999
15	32754		1	BRACE, ALTERNATOR TO CYLINDERBLOCK (FRONT)
16	10-27165		1	SCREW, ALTERNATOR BRACE TO CYLINDER BLOCK (3/4")
17	13-37459		1	LOCKWASHER, ALTERNATOR BRACE SCREW
18	12-20553		1	WASHER, ALTERNATOR BRACE SCREW
19	10-29198		1	SCREW, ALTERNATOR BRACE TO ALTERNATOR (7/8")
20	12-26168		0	WASHER, ALTERNATOR BRACE SCREW 1
21	10-32775		1	SCREW, ALTERNATOR TO BRACKET (3 1/2") SERIAL 00000000-02768031
	10-56057		1	SCREW, ALTERNATOR TO BRACKET (3 3/4") SERIAL 02768032-09999999
22	23-32727		1	SPACER, ALTERNATOR SCREW
23	11-25269		1	NUT, ALTERNATOR SCREW
24	32753		1	BRACKET, ALTERNATOR MOUNTING SERIAL 00000000-02492035
24A	52817		1	BRACKET, ALTERNATOR MOUNTING SERIAL 02492036-09999999
25	10-33524		1	SCREW, ALTERNATOR MOUNTING BRACKET TO CYLINDER BLOCK (5/8")
26	13-26993		1	LOCKWASHER, ALTERNATOR MOUNTING BRACKET SCREW
27	12-26825		1	WASHER, ALTERNATOR MOUNTING BRACKET SCREW
28	46475		1	BRACKET, ALTERNATOR MOUNTING SERIAL 00000000-02492035

CONTINUED ON NEXT PAGE ➡

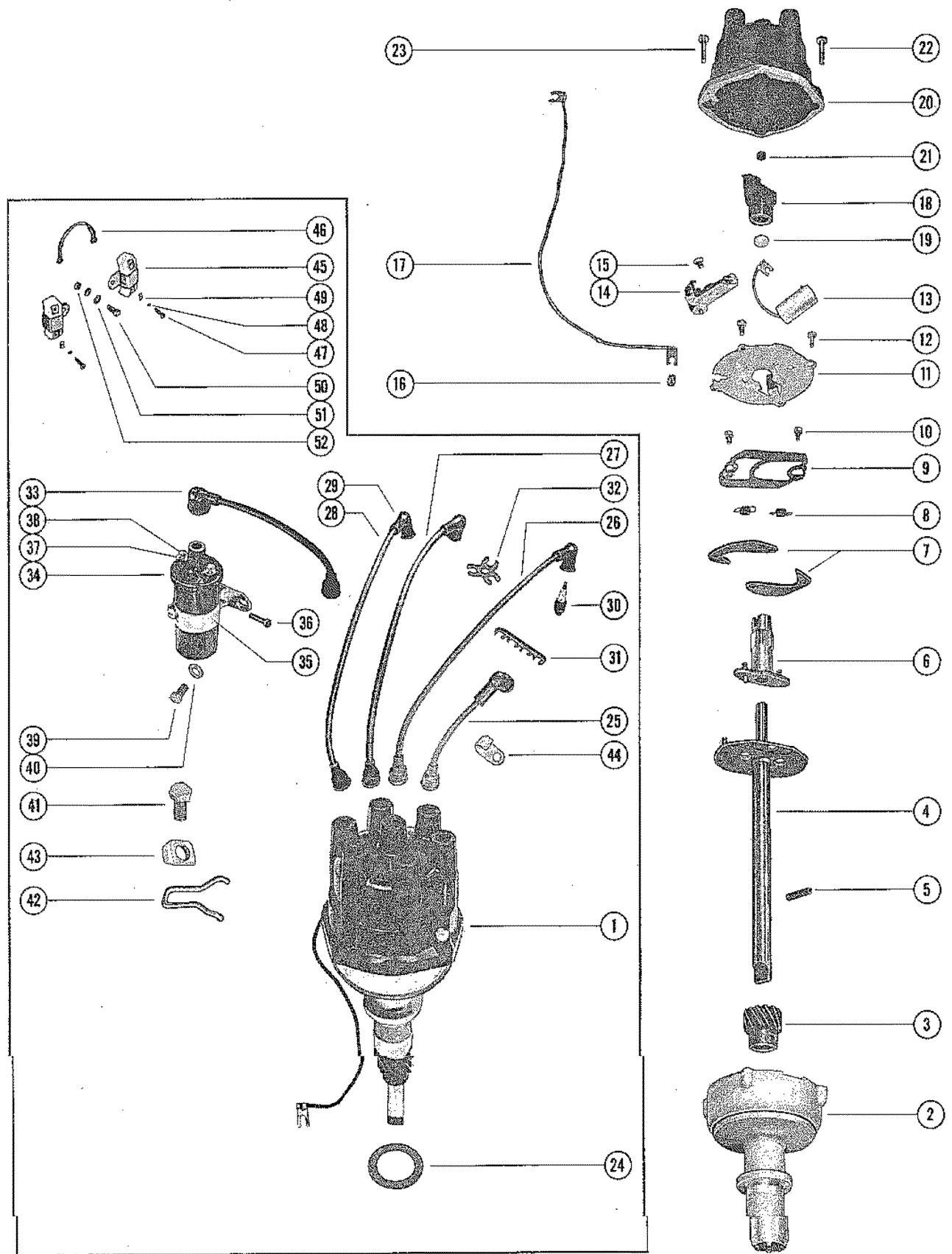
STARTER MOTOR AND ALTERNATOR



STARTER MOTOR AND ALTERNATOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
28A	52818		1	BRACKET, ALTERNATOR MOUNTING SERIAL 02492036-09999999
29	10-27165		1	SCREW, ALTERNATOR MOUNTING BRACKET TO CYLINDER BLOCK(3/4") SERIAL 00000000-02492035
30	13-37459		1	LOCKWASHER, ALTERNATOR MOUNTING BRACKET SCREW SERIAL 00000000-02492035
31	12-20553		1	WASHER, ALTERNATOR MOUNTING BRACKET SCREW SERIAL 00000000-02492035
32	10-26632		1	SCREW, ALTERNATOR MOUNTING BRACKET TO CYLINDER BLOCK (1 1/4" SERIAL 00000000-02492035
33	13-37459		1	LOCKWASHER, ALTERNATOR MOUNTING BRACKET SCREW SERIAL 00000000-02492035
34	12-20553		1	WASHER, ALTERNATOR MOUNTING BRACKET SCREW SERIAL 00000000-02492035
35	16-54177		1	STUD, MOUNTING BRACKET TO CYLINDER BLOCK (1 3/8") SERIAL 02492036-09999999
36	16-54176		1	STUD, MOUNTING BRACKET TO CYLINDER BLOCK (1 5/8") SERIAL 02492036-09999999
37	27-53502		1	GASKET, ALTERNATOR MOUNTING BRACKET SERIAL 02492036-09999999
38	12-20553		2	WASHER, MOUNTING BRACKET STUD SERIAL 02492036-09999999
39	11-49910		2	NUT, MOUNTING BRACKET STUD SERIAL 02492036-09999999

DISTRIBUTOR ASSEMBLY AND COIL

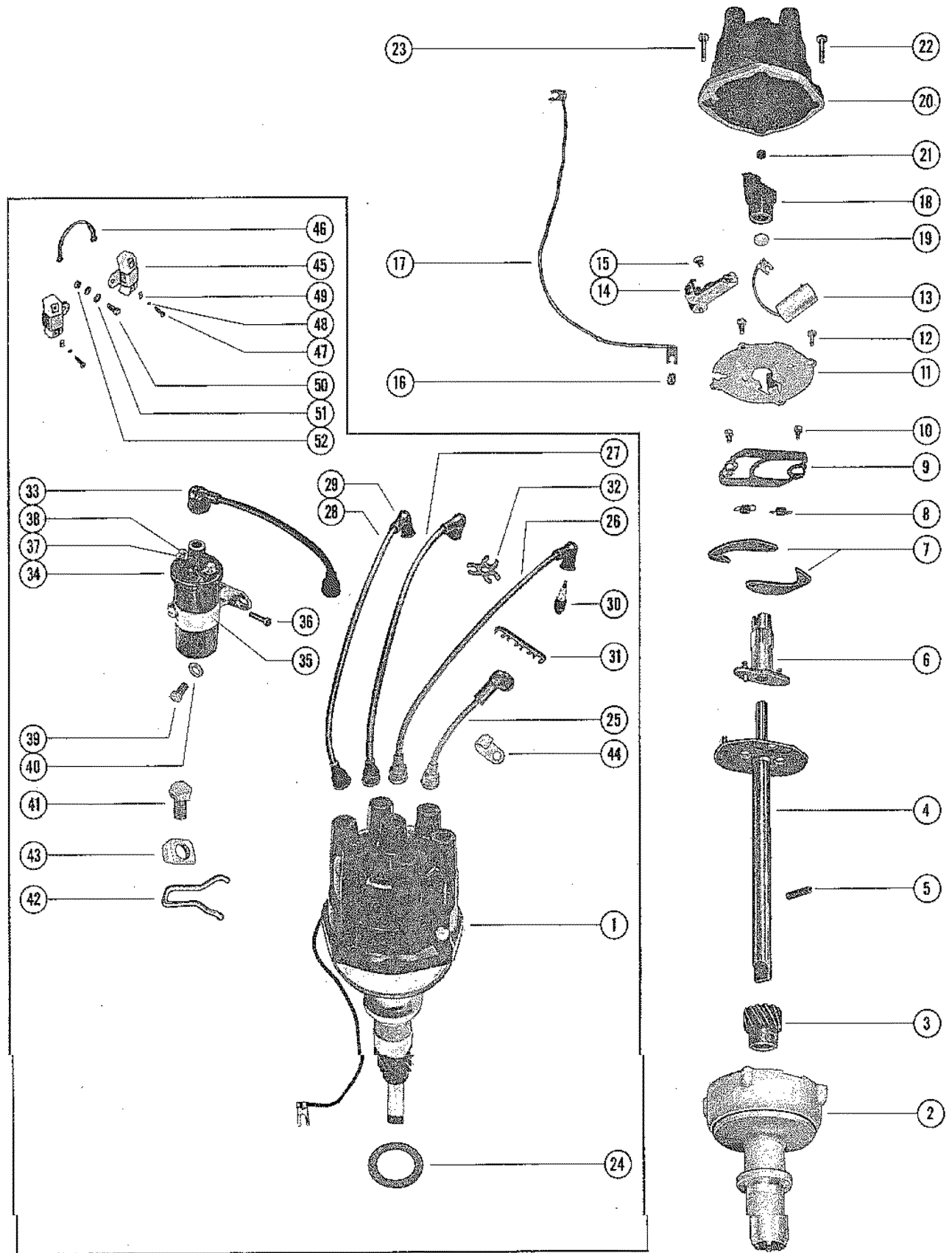


DISTRIBUTOR ASSEMBLY AND COIL

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	33300		1	DISTRIBUTOR ASSEMBLY, COMPLETE SERIAL 00000000-02233574
	48020		1	DISTRIBUTOR ASSEMBLY, COMPLETE SERIAL 02326096-02494926
	52277		1	DISTRIBUTOR ASSEMBLY, COMPLETE SERIAL 02494927-09999999
2	33668		1	HOUSING, PRIMARY - DISTRIBUTOR
3	43-33664		1	GEAR, DRIVE - MAIN SHAFT
4	33766		1	MAIN SHAFT AND WEIGHT PLATE SERIAL 00000000-02233574
	48022		1	MAIN SHAFT AND WEIGHT PLATE SERIAL 02326096-02494926
	52278		1	MAIN SHAFT AND WEIGHT PLATE SERIAL 02494927-09999999
5	17-33649		1	PIN, DRIVE GEAR TO MAIN SHAFT
6	33767		1	CAM, BREAKER - ADVANCE SERIAL 00000000-02494926
	52279		1	CAM, BREAKER - ADVANCE SERIAL 02494926-09999999
	33653		1	FELT, BREAKER CAM LUBRICATOR
	33670		1	RETAINER, BREAKER CAM ADVICE
7	33768		2	WEIGHT, BREAKER CAM ADVANCE SERIAL 00000000-02494926
	33651		2	WEIGHT, BREAKER CAM ADVANCE SERIAL 02494926-09999999
8	24-33769		2	SPRING, BREAKER CAM ADVANCE WEIGHT SERIAL 00000000-02494926
	24-52280		2	SPRING, BREAKER CAM ADVANCE WEIGHT SERIAL 02494926-09999999
9	33655		1	PLATE, WEIGHT HOLD DOWN
10	10-33722		2	SCREW, WEIGHT HOLD DOWN PLATE TO WEIGHT PLATE
11	33665		1	PLATE, MOUNTING - BREAKER ASSEMBLY AND CONDENSER
12	10-33648		2	SCREW, MOUNTING PLATE PRIMARY HOUSING (3/8")
13	33662		1	CONDENSER
	48024		1	BRACKET, CONDENSER MOUNTING SERIAL 02326096-09999999
	10-48021		1	SCREW, CONDENSER BRACKET ATTACHING SERIAL 02326096-09999999
14	34235		1	BREAKER ASSEMBLY, DISTRIBUTOR
15	10-33650		1	SCREW, BREAKER ASSEMBLY TO MOUNTING PLATE (5/32")
16	25-33666		1	GROMMET, MOUNTING PLATE - PRIMARY WIRE
17	33658		1	LEAD, PRIMARY SERIAL 00000000-02233574
	48025		1	LEAD PRIMARY SERIAL 02326096-09999999
18	33659		1	ROTOR, DISTRIBUTORE
19	12-36275		1	WASHER, ROTOR
20	33765		1	CAP, DISTRIBUTOR
21	33654		1	BUTTON, CARBON - DISTRIBUTOR CAP

CONTINUED ON NEXT PAGE ➡

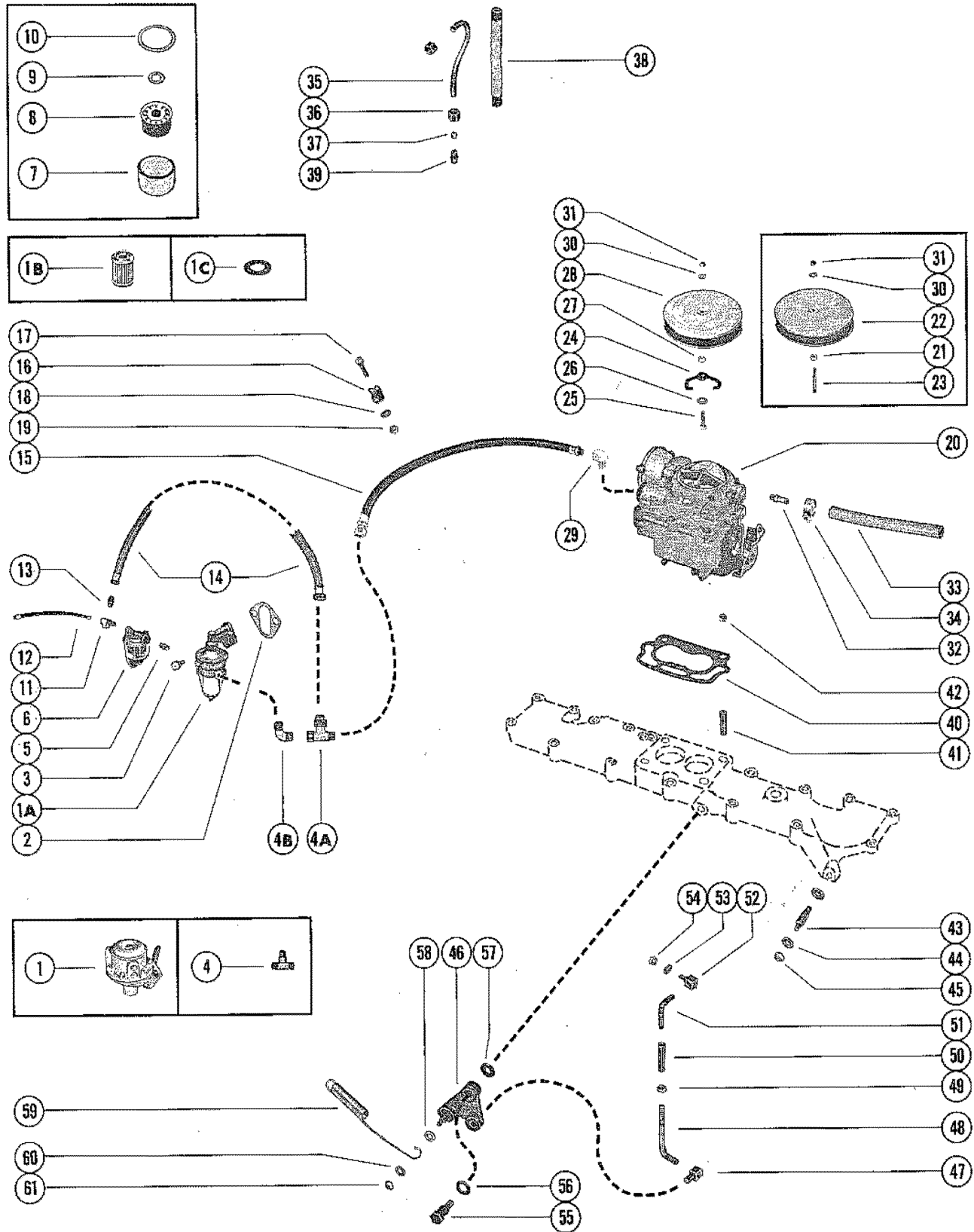
DISTRIBUTOR ASSEMBLY AND COIL



DISTRIBUTOR ASSEMBLY AND COIL

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
22	10-33660		1	SCREW, DISTRIBUTOR CAP TO PRIMARY HOUSING (8-32)
23	10-33663		1	SCREW, DISTRIBUTOR CAP TO PRIMARY HOUSING (10-32)
24	27-34486		1	GASKET, DISTRIBUTOR
25	32762A1		2	LEAD ASSEMBLY, HIGH TENSION - DISTRIBUTOR (6 1/4")
26	32762A2		1	LEAD ASSEMBLY, HIGHT TENSION - DISTRIBUTOR (14 1/4")
27	32762A3		1	LEAD ASSEMBLY, HIGHT TENSION - DISTRIBUTOR (20 3/4")
28	32762A4		2	LEAD ASSEMBLY, HIGHT TENSION - DISTRIBUTOR (22")
29	47604A1		6	PROTECTOR, HIGHT TENSION LEAD
	393-1275		6	SLEEVE, TERMINAL END COVER
30	33-37405		6	SPARK PLUG (AC#C-44N) SERIAL 00000000-02494926
	33-54527		6	SPARK PLUG (AC#CR44N) SERIAL 02494927-09999999
31	32784		1	RETAINER, HIGHT TENSION LEADS
32	32783		1	RETAINER, HIGHT TENSION LEADS
33	32763A1		1	WIRE ASSEMBLY, DISTRIBUTOR TO COIL (8 1/4")
34	26433		1	COIL ASSEMBLY, IGNITION
35	33321		1	BRACKET, IGNITION COIL MOUNTING
36	10-33311		1	SCREW, MOUNTING BRACKET TO IGNITION COIL
37	12-30164		2	WASHER, IGNITION COIL TERMINAL
	13-26996		2	LOCKWASHER, IGNITION COIL TERMINAL
38	11-20645		2	NUT, IGNITION COIL TERMINAL
39	10-27165		1	SCREW, IGNITION COIL TO CYLINDER BLOCK (3/4")
40	12-20553		1	WASHER, IGNITION COIL SCREW
41	10-35169		1	SCREW, DISTRIBUTOR TO CYLINDER BLOCK (1")
42	34480		1	CLAMP UNIT, DISTRIBUTOR
43	34549		1	RETAINER, DISTRIBUTOR CLAMP UNIT
44	54-33361		2	CLAMP, HIGHT TENSION LEADS
45	393-1286		2	BALLAST SERIAL 00000000-02768031
46	33210		1	JUMPER WIRE, BALLAST TO BALLAST SERIAL 00000000-02768031
47	10-46718		4	SCREW, WIRING HARNESS LEADS TO BALLAST (3/4") SERIAL 00000000-02768031
48	13-26995		4	LOCKWASHER, WIRING HARNESS LEADS SCREW SERIAL 00000000-02768031
49	12-30191		4	WASHER, WIRING HARNESS LEADS SCREW SERIAL 00000000-02768031
50	10-20653		1	SCREW, BALLAST TO MOUNTING BRACKET (1") SERIAL 00000000-02768031
51	12-28927		2	WASHER, BALLAST TO MOUNTING BRACKET SCREW SERIAL 00000000-02768031
52	11-46887		1	NUT, BALLAST TO MOUNTING BRACKET SCREW SERIAL 00000000-02768031

FUEL PUMP, FUEL FILTER, CARBURETOR AND THROTTLE LINKAGE

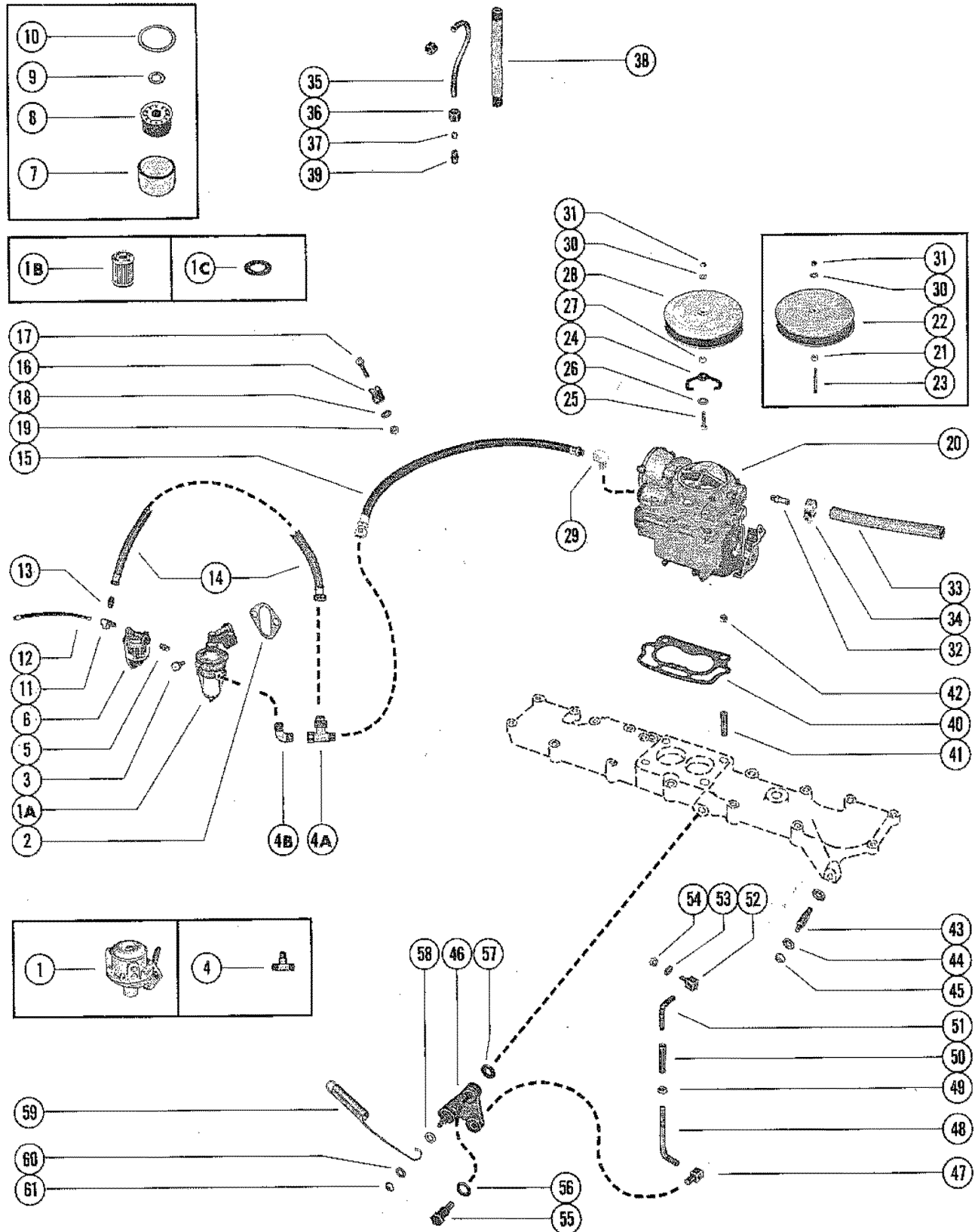


FUEL PUMP, FUEL FILTER, CARBURETOR AND THROTTLE LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	32722		1	FUEL PUMP ASSEMBLY AC FUEL PUMP
	33357		1	FUEL PUMP REPAIR KIT AC FUEL PUMP
	33358		1	DIAPHRAGM KIT, FUEL PUMP AC FUEL PUMP
1A	47585		1	FUEL PUMP ASSEMBLY CARTER FUEL PUMP
1B	35-49088		1	FILTER, FUEL - FUEL PUMP CARTER FUEL PUMP
1C	9089		1	DIAPHRAGM KIT, FUEL PUMP CARTER FUEL PUMP
2	27-34213		1	GASKET, FUEL PUMP
3	10-45488		2	SCREW, FUEL PUMP TO CYLINDER BLOCK (3/4")
4	22-35471		1	TEE, FUEL LINE TO CARBURETOR SERIAL 00000000-02233574
4A	22-49210A1		1	TEE ASSEMBLY, FUEL LINE SERIAL 02326096-02492035
4B	22-49217		1	FITTING, FUEL LINE TEE SERIAL 02326096-02492035
	22-49217		1	FITTING, FUEL LINE SERIAL 02492036-09999999
5	22-32876		1	NIPPLE, FUEL FILTER TO FUEL PUMP USE WITH AC FUEL PUMP
6	35-35382A1		1	FUEL FILTER ASSEMBLY USE WITH AC FUEL PUMP
7	35157		1	BOWL, ALUMINUM - FUEL FILTER USE WITH AC FUEL PUMP
8	35-33744		1	ELEMENT, FUEL FILTER USE WITH AC FUEL PUMP
	35-33744		1	ELEMENT, FUEL FILTER USE WITH AC FUEL PUMP
9	27-33746		1	GASKET, FUEL FILTER ELEMENT USE WITH AC FUEL PUMP
10	27-33745		1	GASKET, FUEL FILTER BOWL USE WITH AC FUEL PUMP
11	22-28624		1	TEE, FITTING - FUEL FILTER USE WITH AC FUEL PUMP
12	32-30466		1	FUEL LINE, FUEL TANK TO FUEL FILTER
13	22-45122		1	CHECK VALVE, FUEL LINE USE WITH AC FUEL PUMP
14	32-45121		1	FUEL LINE, FUEL FILTER TO FUEL PUMP (8 3/4") USE WITH AC FUEL PUMP
15	32-53824		1	FUEL LINE, FUEL PUMP TO CARBURETOR (33 1/2")
16	54-28938		1	CLAMP, FUEL LINES TO CYLINDER BLOCK
17	10-29199		1	SCREW, FUEL LINES CLAMP FASTENING (1")
18	12-24662		1	WASHER, FUEL LINES CLAMP SCREW
19	11-20890		1	NUT, FUEL LINES CLAMP SCREW
20	1338-2991		1	CARBURETOR ASSEMBLY (SEE A12 FOR BREAKDOWN) SERIAL 00000000-02492035
21	11-28941		1	NUT, JAM - FLAME ARRESTOR MOUNTING STUD (BOTTOM) SERIAL 00000000-02492035
22	45180A1		1	FLAME ARRESTOR ASSEMBLY, CARBURETOR SERIAL 00000000-02492035
23	16-20500		1	STUD, FLAME ARRESTOR MOUNTING - CARBURETOR TO INTAKE MANIFO SERIAL 00000000-02492035
20	1351-3635A1		1	CARBURETOR ASSEMBLY (SEE A12 FOR BREAKDOWN) SERIAL 02492036-09999999
24	52734		1	BAIL, FLAME ARRESTOR TO CARBURETOR SERIAL 02492036-09999999

CONTINUED ON NEXT PAGE ➡

FUEL PUMP, FUEL FILTER, CARBURETOR AND THROTTLE LINKAGE

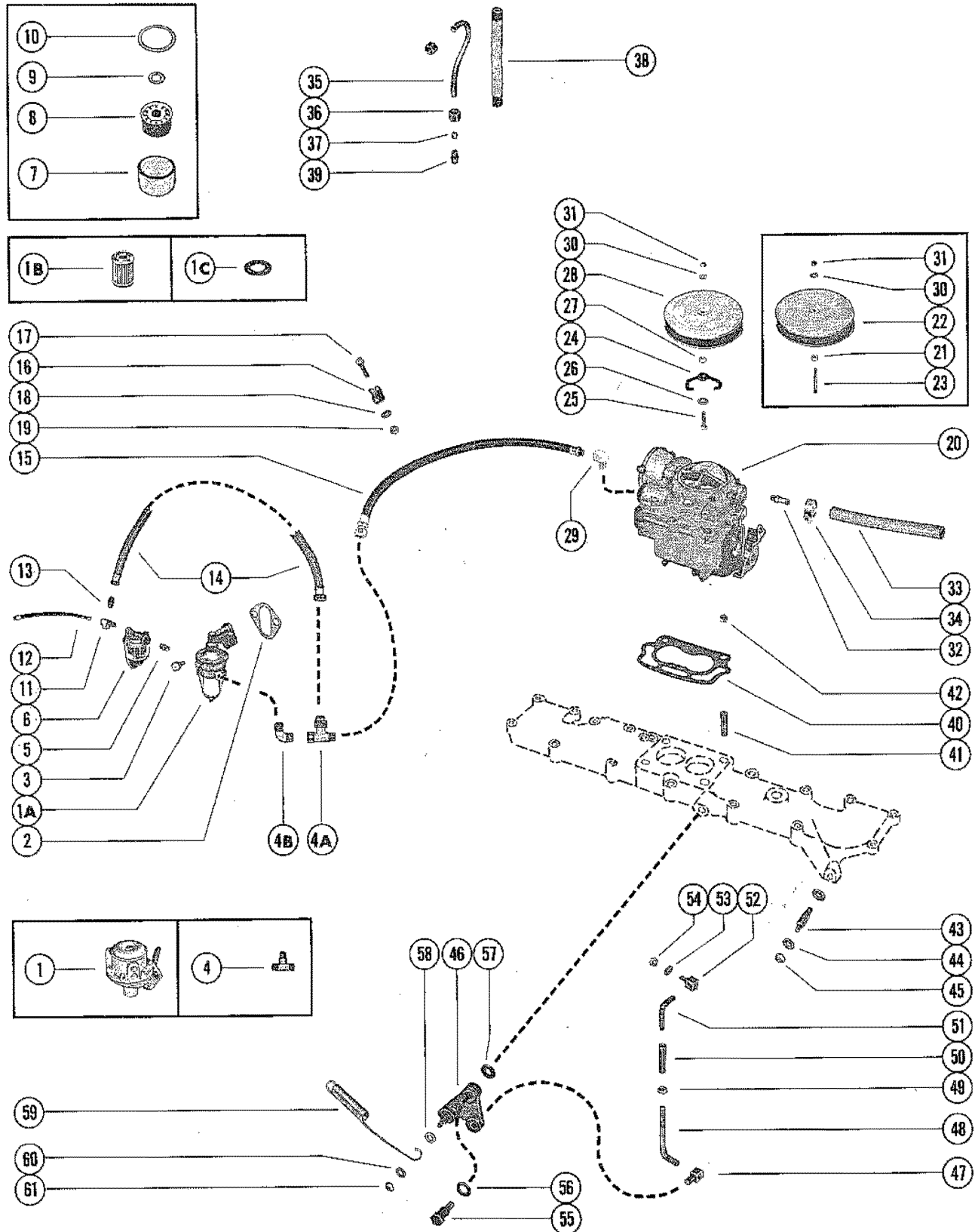


FUEL PUMP, FUEL FILTER, CARBURETOR AND THROTTLE LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
25	10-22956		1	SCREW, FDLAME ARRESTOR TO CARBURETOR BAIL SERIAL 02492036-09999999
26	12-20533		1	WASHER, FLAME ARRESTOR SCREW SERIAL 02492036-09999999
27	11-29841		1	NUT, FLAME ARRESTOR SCREW SERIAL 02492036-09999999
28	53001		1	FLAME ARRESTOR SERIAL 02492036-09999999
29	22-54035		1	ELBOW, FUEL INLET - CARBURETOR (90 DEG.) SERIAL 02492036-09999999
30	12-22937		1	WASHER, FLAME ARRESTOR MOUNTING STUD
31	11-20586		1	NUT, FLAME ARRESTOR MOUNTING STUD (TOP)
32	22-45383		1	NIPPLE, VENT HOSE TO CARBURETOR INCLUDED WITH B-39425A3 COVER ASSEMBLY
33	32-39786		1	HOSE, VENT - CARBURETOR TO ROCKER COVER CONNECTOR (3") INCLUDED WITH B- 39425A3 COVER ASSEMBLY
34	54-35830		2	CLAMP, VENT HOSE CLAMPING
35	32-38985A3		1	PIPE ASSEMBLY, CHOKE - CARBURETOR TO INTAKE MANIFOLD COVER
36	11-21310		2	NUT, COMPRESSION - CHOKE PIPE
37	23-21309		1	SLEEVE, COMPRESSION - CHOKE PIPE
38	32-38984		1	COVERING, CHOKE PIPE
39	22-21373		1	CONNECTOR, CHOKE PIPE TO INTAKE MANIFOLD COVER
40	27-32910		1	GASKET, CARBURETOR
41	16-33111		4	STUD, CARBURETOR TO INTAKE MANIFOLD COVE4R (1 9/16")
42	11-46793		4	NUT, CARBURETOR MOUNTING STUD
43	16-38525		1	STUD, ANCHOR - THROTTLE CABLE TO INTAKE MANIFOLD COVER (1 1/
44	12-24664		2	WASHER, THROTTLE CABLE ANCHOR STUD
45	11-20586		1	NUT, THROTTLE CABLE ANCHOR STUD
46	38979		1	LEVER, THROTTLE - INTAKE MANIFOLD COVER
47	27947		1	SWIVEL, LINK ROD TO THROTTLE LEVER
48	38982		1	LINK ROD, THROTTLE
49	11-25168		1	NUT, JAME - THROTTLE LINK ROD
50	33393		1	SLEEVE, ADJUSTING - THROTTLE LINK ROD
51	33394		1	LINK ROD, CARBURETOR
52	38983		1	SWIVEL, LINK ROD TO CARBURETOR
53	12-30164		1	WASHER, LINK ROD TO CARBURETO SWIVEL
54	11-20110		1	NUT, LINK ROD TO CARBURETOR SWIVEL
55	10-38507		1	SCREW, STOP - THROTTLE LEVER TO INTAKE MANIFOLD COVER
56	12-53510		1	WASHER, THROTTLE LEVER STEP SCREW (3/4" O.D.)
57	12-20553		1	WASHER, THROTTLE LEVER STEP SCREW (12/32" O.D.)
58	12-35950		1	WASHER, THROTTLE LEVER STUD (7/16" O.D.)
59	24-35875		1	SPRING, THROTTLE RETURN
60	12-30164		1	WASHER, THROTTLE LEVER STUD (3/8" O.D.)

CONTINUED ON NEXT PAGE ➡

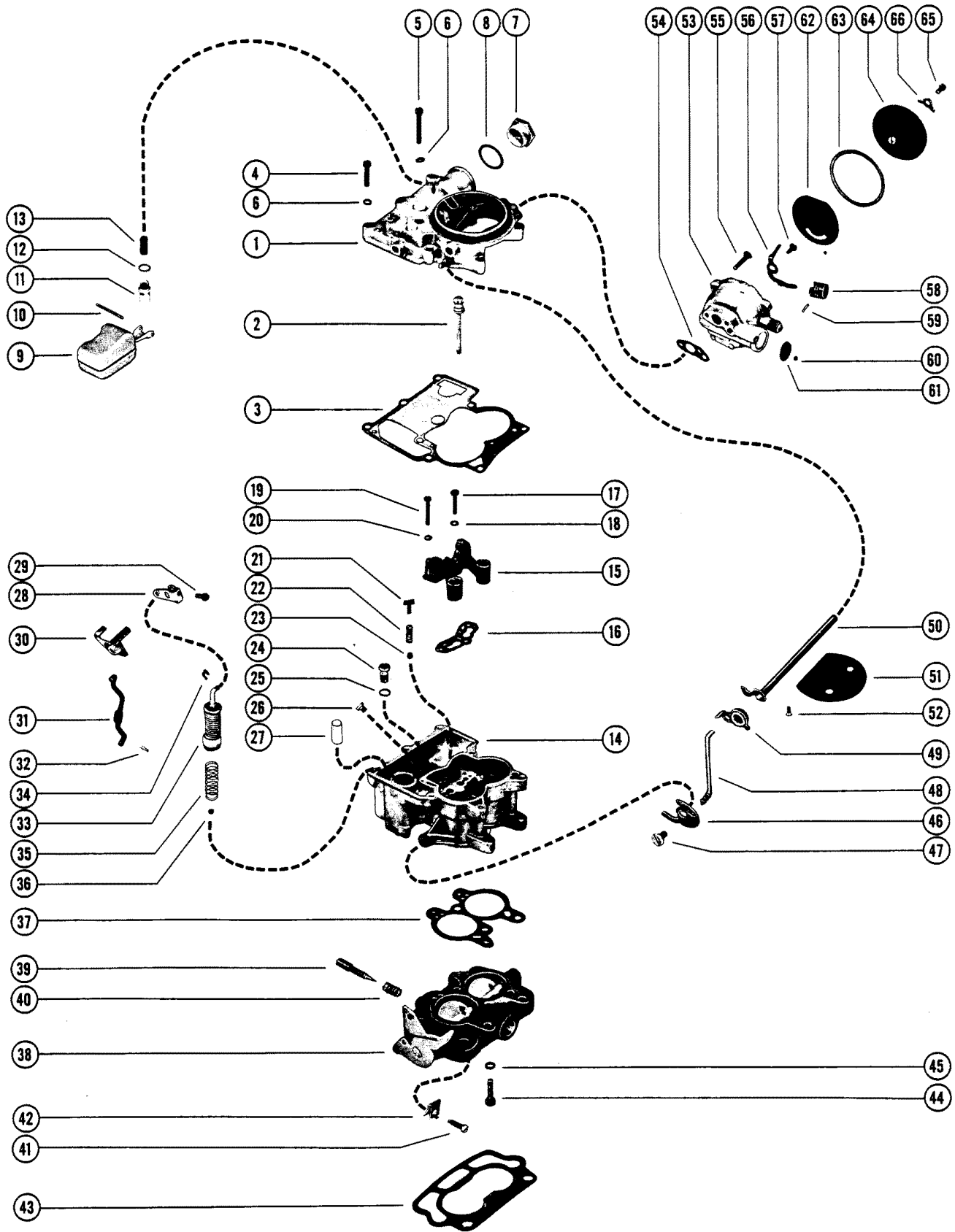
FUEL PUMP, FUEL FILTER, CARBURETOR AND THROTTLE LINKAGE



FUEL PUMP, FUEL FILTER, CARBURETOR AND THROTTLE LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
61	11-20110		1	NUT, THROTTLE LEVER STUD

CARBURETOR ASSEMBLY

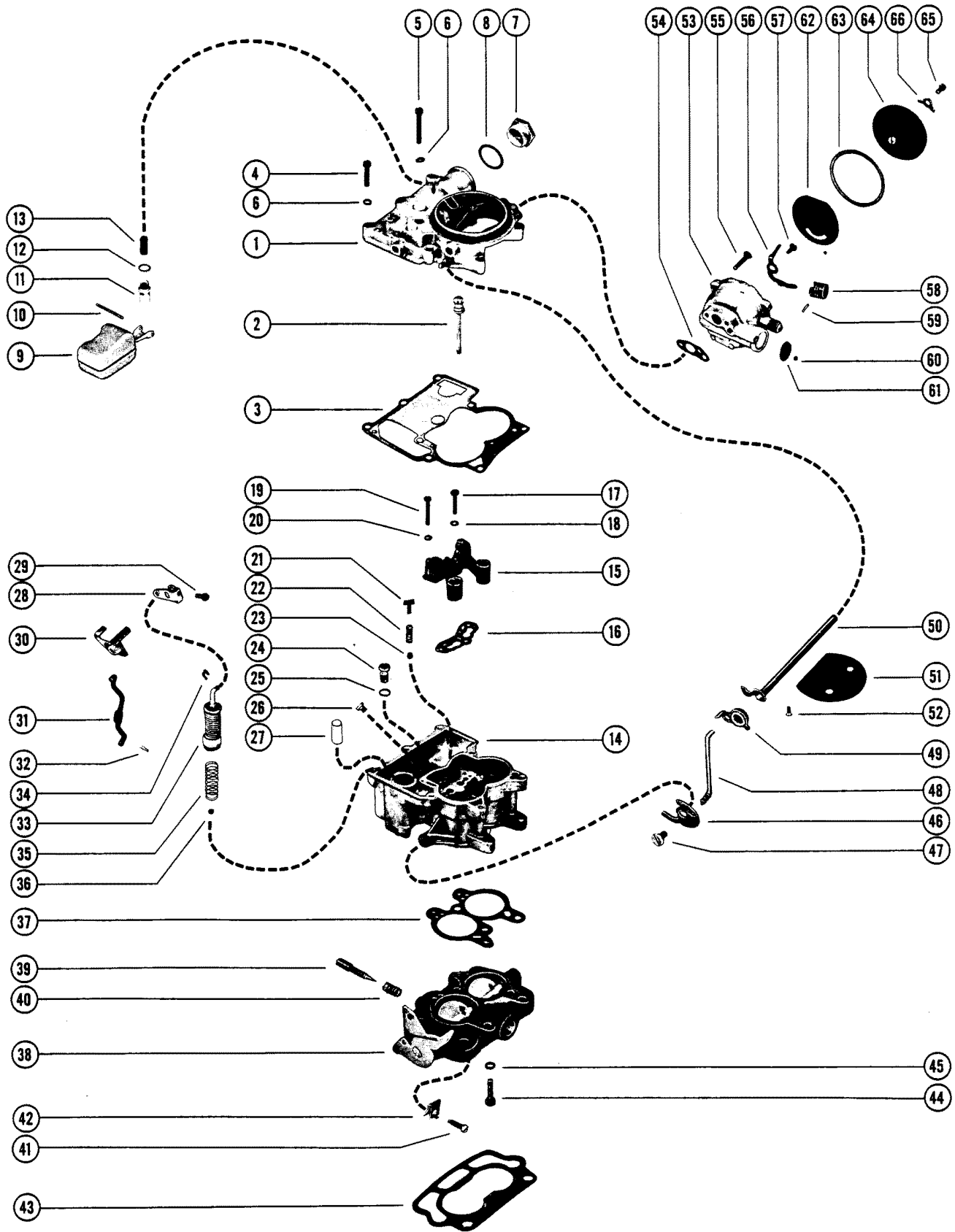


CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1338-2991		1	CARBURETOR ASSEMBLY, COMPLETE SERIAL 00000000-02492035
-	1351-3635A1		1	CARBURETOR ASSEMBLY, COMPLETE SERIAL 02492036-09999999
1	1397-2635		1	AIR HORN SERIAL 00000000-02492035
	1397-3852		1	AIR HORN SERIAL 02492036-09999999
2	1397-2256		1	POWER PISTON ASSEMBLY
3			1	GASKET, AIR HORN
4	10-33043		7	SCREW, AIR HORN TO FLOAT BOWL (SHORT)
5	10-33048		1	SCREW, AIR HORN TO FLOAT BOWL (LONG)
6	13-26996		8	LOCKWASHER, AIR HORN SCREW
7	11-33631		1	NUT, FUEL INLET - AIR HORN SERIAL 00000000-02492035
8			1	GASKET, FUEL INLET NUT SERIAL 00000000-02492035
9	1397-2060		1	FLOAT ASSEMBLY
10	17-33037		1	PIN, LINGE - FLOAT TO AIR HORN
11			1	INLET NEEDLE AND SEAT ASSEMBLY
12			1	GASKET, INLET NEEDLE AND SEAT
13			1	STRAINER, INLET NEEDLE AND SEAT
14	1397-2993		1	FLOAT BOWL ASSEMBLY
15	1397-2640		1	VENTURI CLUSTER ASSEMBLY, FLOAT BOWL
16			1	GASKET, VENTURI CLUSTER
17	10-33034		1	SCREW, VENTURI CLUSTER TO FLOAT BOWL (CENTER)
18			1	GASKET, VENTURI CLUSTER SCREW (CENTER)
19	10-33033		2	SCREW, VENTGURI CLUSTER TO FLOAT BOWL (OUTER)
20	13-26995		2	LOCKWASHER, VENTURI CLUSTER SCREW (OUTER)
21			1	GUIDE, PUMP DISCHARGE - FLOAT BOWL
22			1	SPRING, PUMP DISCHARGE - FLOAT BOWL
23			1	BALL, PUMP DISCHARGE - FLOAT BOWL
24			1	POWER VALVE ASSEMBLY, FLOAT BOWL
25			1	GASKET, POWER VALVE
26	1397-2994		1	JET, FLOAT BOWL (STANDARD)
27			1	STRAINER, PUMP INLET
28	1397-2048		1	LEVER, PUMP - AIR HORN
29	10-46276		1	SCREW, AIR HORN PUMP LEVER
30	1397-2628		1	PUMP SHAFT AND LEVER ASSEMBLY, AIR HORN SERIAL 00000000-02492035
	1397-2054		1	PUMP SHAFT AND LEVER ASSEMBLY, AIR HORN SERIAL 02492036-09999999
31	1397-2051		1	ROD, PUMP
32			1	CLIP, RETAINER - PUMP ROD
33			1	PUMP ASSEMBLY, FLOAT BOWL
34			1	CLIP, RETAINER - FLOAT BOWL PUMP
35			1	SPRING, PUMP RETURN - FLOAT BOWL
36			1	BALL, CHECK - PUMP INLET - FLOAT BOWL

CONTINUED ON NEXT PAGE ➡

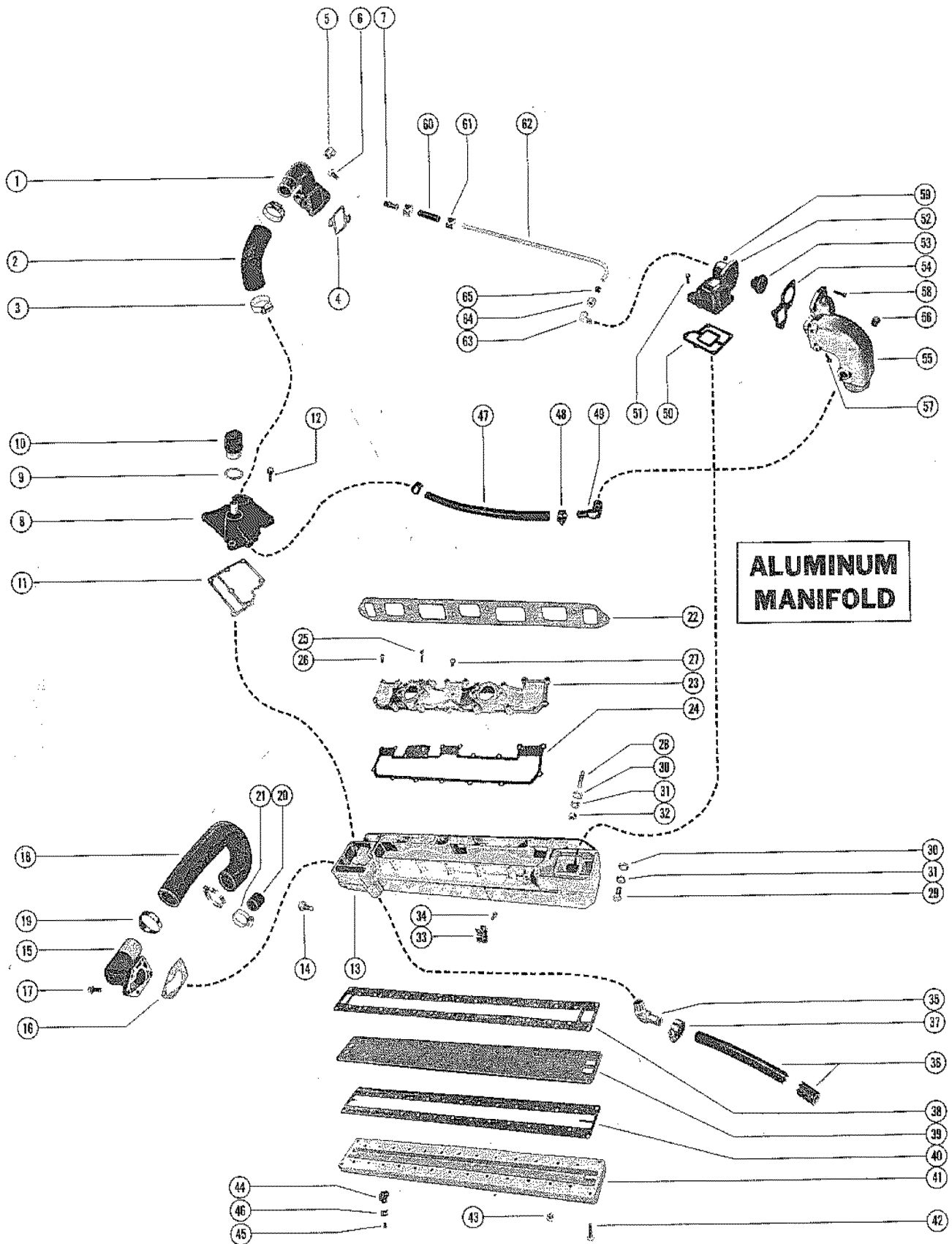
CARBURETOR ASSEMBLY



CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
37			1	GASKET, THROTTLE BODY
38	1397-2639		1	THROTTLE BODY ASSEMBLY
39	1397-2120		2	IDLE ADJUSTING NEEDLE, THROTTLE BODY
40	24-33050		2	SPRING, IDLE ADJUSTING NEEDLE
41	1397-2638		1	IDLE STOP SCREW, THROTTLE BODY
42	54-39108		1	CLIP, IDLE STOP SCREW
43	27-32910		1	GASKET, CARBURETOR FLANGE
44	10-33052		3	SCREW, THROTTLE BODY TO FLOAT BOWL
45	13-21547		3	LOCKWASHER, THROTTLE BODY SCREW
46	1397-2071		1	CAM, FAST IDLE - FLOAT BOWL
47	10-33042		1	SCREW; FAST IDLE CAM TO FLOAT BOWL
48	1397-2052		1	ROD, CHOKE
49	1397-2056		1	CHOKE LEVER AND COLLAR ASSEMBLY, CHOKE SHAFT
50	1397-2632		1	CHOKE SHAFT ASSEMBLY
51	1397-2047		1	VALVE, CHOKE - CHOKE SHAFT
52	10-33045		2	SCREW, CHOKE VALVE TO CHOKE SHAFT
53	1397-2630		1	CHOKE HOUSING ASSEMBLY
54			1	GASKET, CHOKE HOUSING
55	10-33053		2	SCREW, CHOKE HOUSING TO AIR HORN
56	1397-2629		1	LEVER ASSEMBLY, CHOKE PISTON
57	10-33056		1	SCREW, CHOKE PISTON LEVER TO CHOKE HOUSING
58	1397-2059		1	CHOKE PISTON, CHOKE HOUSING
59	17-33049		1	PIN, CHOKE PISTON TO CHOKE PISTON LEVER
60	1397-2050		1	PLUG, BALL - CHOKE HOUSING
61	19-33041		1	WELCH PLUG, CHOKE HOUSING
62	1397-2057		1	PLATE, BAFFLE - CHOKE HOUSING
63			1	GASKET, STAT COVER AND COIL
64	1397-2648		1	STAT COVER AND COIL ASSEMBLY
65	10-33047		3	SCREW, STAT COVER AND COIL TO CHOKE HOUSING
66	54-33036		3	RETAINER, STAT COVER AND COIL TO CHOKE HOUSING SCREW
	1397-2637		1	OVERHAUL KIT
	1397-3464		1	POWER CARBURETOR KIT
	1397-2634		1	GASKET KIT
	1397-2992		1	ALTITUDE KIT (5,000 FT.)
	1397-2214		1	ALTITUDE KIT (10,000 FT.)

EXHAUST MANIFOLD ASSEMBLY (ALUMINUM)

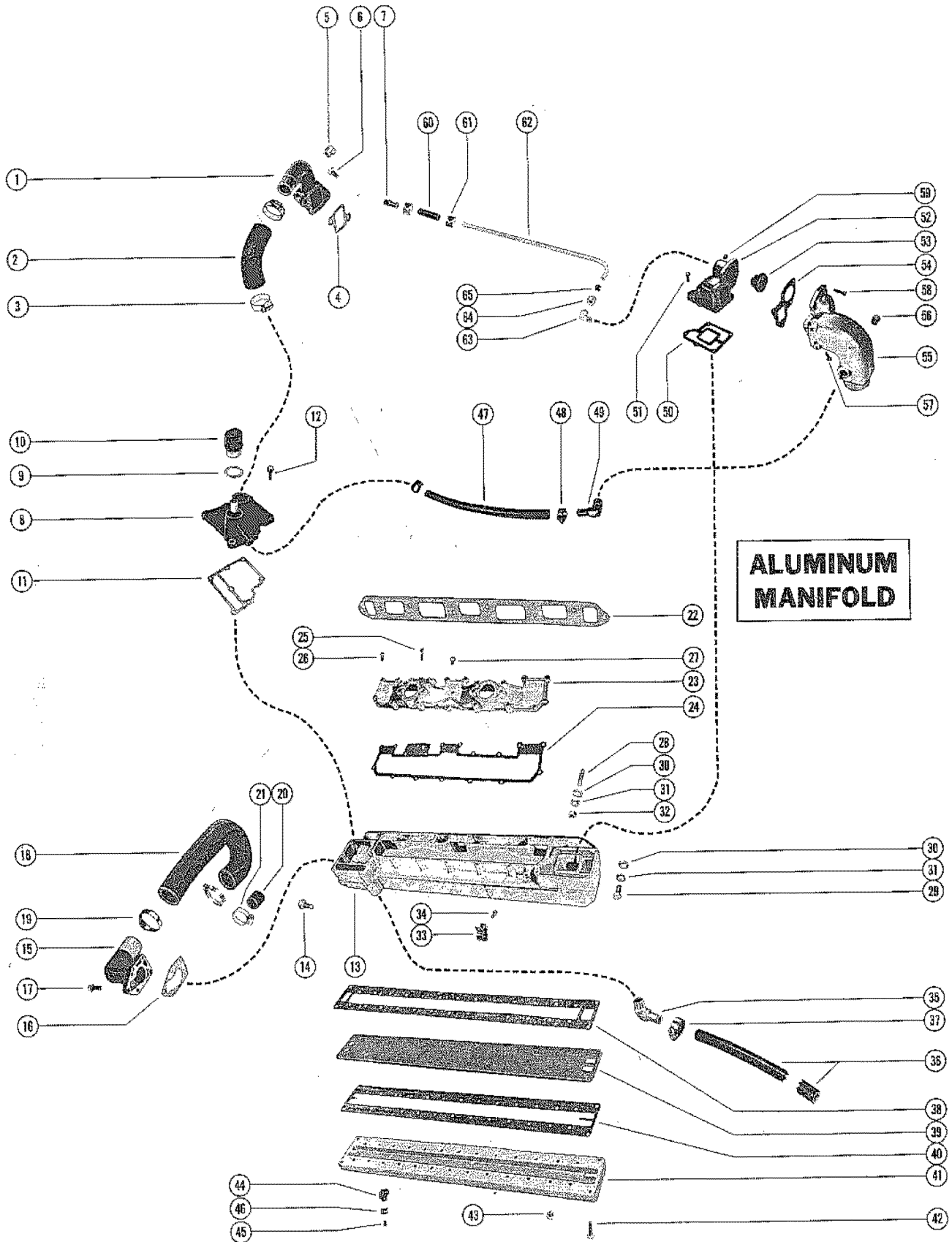


EXHAUST MANIFOLD ASSEMBLY (ALUMINUM)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	38057		1	ELBOW, WATER OUTLET - CYLINDER HEAD
2	32-38066		1	HOSE, WATER OUTLET ELBOW TO WATER INLET COVER
3	54-32780		2	CLAMP, WATER OUTLET ELBOW HOSE FASTENING
4	27-33680		1	GASKET, WATER OUTLET ELBOW
5	22-32804		1	PLUG, PIPE - WATER OUTLET ELBOW
6	10-21077		2	SCREW, WATER OUTLET ELBOW TO CYLINDER HEAD (7/8")
7	22-33060		1	NIPPLE, BLEED HOSE TO WATER ELBOW
8	38058A1		1	COVER ASSEMBLY, WATER INLET
9	27-38061		1	GASKET, M WATER INLET COVER CAP
10	22-38060		1	CAP, WATER INLET COVER
11	27-35144		1	GASKET, WATER INLET COVER
12	10-35388		7	SCREW, WATER INLET COVER TO EXHAUST MANIFOLD BODY (1")
13	35155		1	BODY, EXHAUST MANIFOLD
14	10-25299		1	SCREW, WATER PUMP FLANGE (3/4")
15	35149		1	ELBOW, WATER OUTLET - EXHAUST MANIFOLD BODY
16	27-35150		1	GASKET, EXHAUST MANIFOLD ELBOW
17	10-35388		5	SCREW, WATER OUTLET ELBOW TO EXHAUST MANIFOLD BODY (1")
18	32-33484		1	HOSE, WATER OUTLET ELBOW TO WATER PUMP
19	54-32781		2	CLAMP, HOSE TO WATER OUTLET ELBOW AND WATER PUMP
20	32877		1	COVER, WATER PUMP
21	54-38426		1	CLAMP, WATER PUMP COVER TO WATER PUMP
22	27-46401		1	GASKET, EXHAUST MANIFOLD BODY TO CYLINDER HEAD
23	38980		1	COVER, INTAKE MANIFOLD (NOT AS SHOWN)
24	27-39256		1	GASKET, INTAKE MANIFOLD COVER
25	10-38326		9	SCREW, INTAKE MANIFOLD COVER TO EXHAUST MANIFOLD BODY (1 5/8")
26	10-38327		9	SCREW, INTAKE MANIFOLD COVER TO EXHAUST MANIFOLD BODY (1")
27	22-36382		1	PLUG, PIPE - INTAKE MANIFOLD COVER
28	16-34612		6	STUD, EXHAUST MANIFOLD BODY TO CYLINDER HEAD (1 1/2")
29	10-21077		2	SCREW, EXHAUST MANIFOLD BODY TO CYLINDER HEAD (7/8")
30	12-20553		8	WASHER, EXHAUST MANIFOLD BODY STUD AND SCREW
31	13-37459		8	LOCKWASHER, EXHAUST MANIFOLD BODY STUD AND SCREW
32	11-24883		6	NUT, EXHAUST MANIFOLD BODY STUD
33	54-33461		1	CLAMP, DRAIN HOSE TO EXHAUST MANIFOLD BODY
34	10-29240		1	SCREW, DRAIN HOSE CLAMP TO EXHAUST MANIFOLD BODY (5/8")
35	22-32715		1	ELBOW, WATER INLET HOSE - EXHAUST MANIFOLD BODY
36	32-33117		1	HOSE, WATER INLET-EXHAUST MANIFOLD BODY ELBOW TO DRIVE UNIT DRIVE UNIT (35")

CONTINUED ON NEXT PAGE ➡

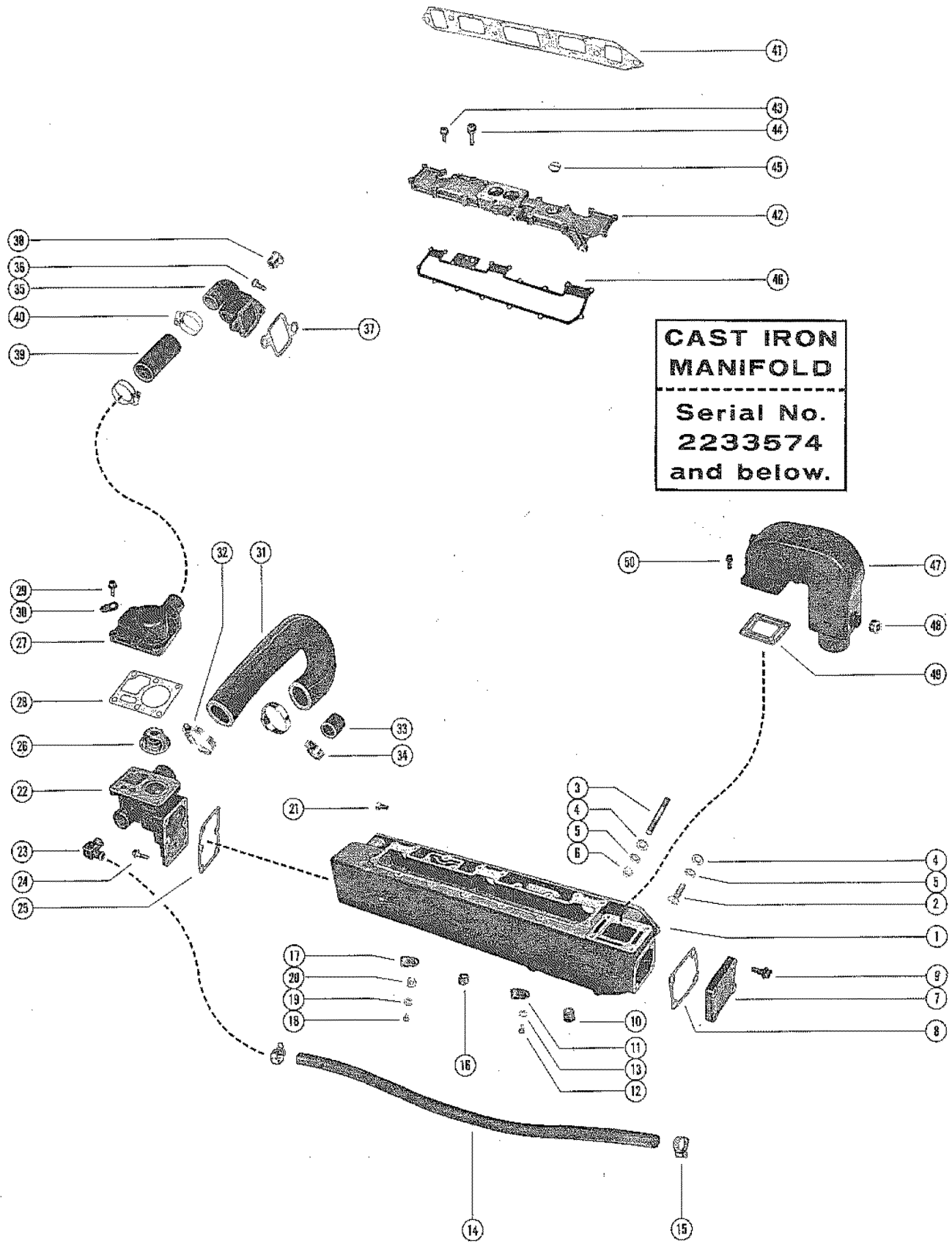
EXHAUST MANIFOLD ASSEMBLY (ALUMINUM)



EXHAUST MANIFOLD ASSEMBLY (ALUMINUM)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
37	54-32779		2	CLAMP, WATER INLET HOSE FASTENING
38	27-35152		1	GASKET, BAFFLE PLATE TO EXHAUST MANIFOLD BODY
39	35151		1	PALTE, BAFFLE - EXHAUST MANIFOLD
40	27-35154		1	GASKET, EXHAUST MANIFOLD COVER TO BAFFLE PLATE
41	35153		1	COVER, EXHAUST MANIFOLD
42	10-35390		30	SCREW, EXHAUST COVER AND BAFFLE PLATE TO EXHAUST MANIFOLD BODY (1 3/4")
43	22-32802		1	PLUG, PIPE - EXHAUST MANIFOLD COVER
44	54-29938		1	CLAMP, WIRING HARNESS TO EXHAUST MANIFOLD BODY (5/8")
45	10-20031		9	SCREW, WIRING HARNESS CLAMP TO EXHAUST MANIFOLD COVER (1/2")
46	22789		1	"D" WASHER, WIRING HARNESS CLAMP SCREW
47	32-33116		1	HOSE, DRAIN-WATER INLET COVER TO EXHAUST MANIFOLD BODY (27 3/4")
48	54-32779		2	CLAMP, DRAIN HOSE FASTENING
49	22-32715		1	ELBOW, DRAIN HOSE - EXHAUST ELBOW
50	27-35146		1	GASKET, THERMOSTAT CONTAINER
51	10-35388		5	SCREW, THERMOSTAT CONTAINER TO EXHAUST MANIFOLD BODY (1")
52	35145		1	CONTAINER, THERMOSTAT - EXHAUST MANIFOLD BODY
53	35884		1	THERMOSTAT
54	27-35147		1	GASKET, EXHAUST ELBOW
55	39003		1	ELBOW, EXHAUST - THERMOSTAT CONTAINER
56	22-32803		1	PLUG, PIPE - EXHAUST ELBOW
57	10-35388		1	SCREW, EXHAUST ELBOW TO THERMOSTAT CONTAINER (LOWER) - 1"
58	10-35156		4	SCREW, EXHAUST ELBOW TO THERMOSTAT CONTAINER (1 1/4")
59	11-24652		4	NUT, EXHAUST ELBOW SCREW
60	32-38272		1	HOSE, BLEED - BLEED TUBE TO WATER OUTLET ELBOW (2")
61	54-20386		2	CLAMP, BLEED HOSE FASTENING
62	32-38063		1	TUBE, BLEED - BLEED HOSE TO THERMOSTAT COVER
63	22-30174		1	ELBOW, BLEED TUBE TO THERMOSTAT CONTAINER
64	22-30177		1	NUT, COMPRESSION - BLEED TUBE ELBOW
65	22-30175		1	SLEEVE, COMPRESSION - BLEED TUBE ELBOW

EXHAUST MANIFOLD ASSEMBLY (CAST IRON)

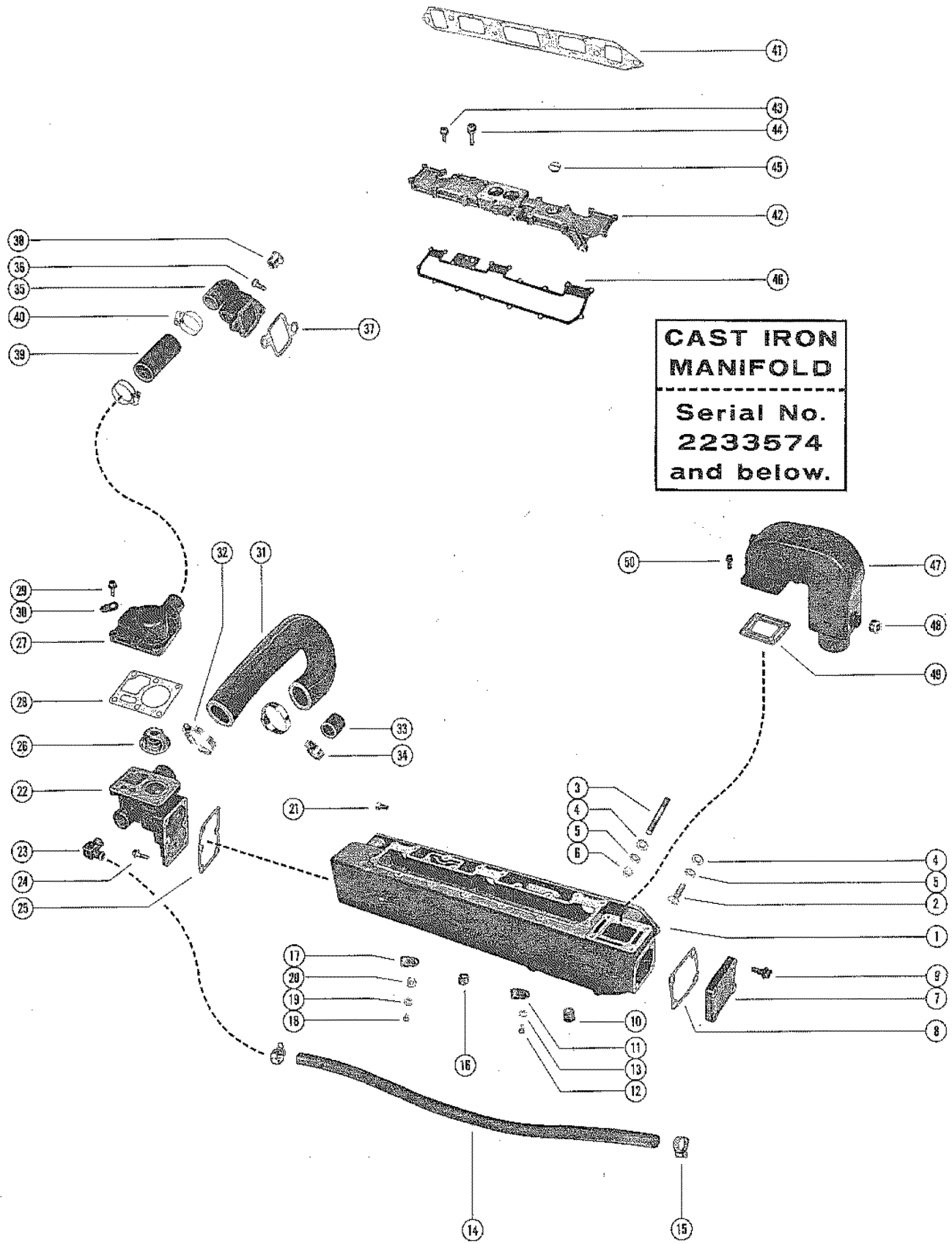


EXHAUST MANIFOLD ASSEMBLY (CAST IRON)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	39922		1	BODY, EXHAUST MANIFOLD
2	10-21077		1	SCREW, EXHAUST MANIFOLD BODY TO CYLINDER HEAD (7/8")
	10-26632		1	SCREW, EXHAUST MANIFOLD BODY TO CYLINDER HEAD (1 1/4")
3	16-34612		4	STUD, EXHAUST MANIFOLD BODY TO CYLINDER HEAD (1 1/2")
4	12-20553		8	WASHER, EXHAUST MANIFOLD BODY STUD AND SCREW
5	13-37459		8	LOCKWASHER, EXHAUST MANIFOLD BODY STUD AND SCREW
6	11-20087		6	NUT, EXHAUST MANIFOLD BODY STUD
7	39916		1	END CAP, EXHAUST MANIFOLD BODY
8	27-39923		1	GASKET, END CAP
9	10-35388		4	SCREW, ENDF CAP TO EXHAUST MANIFOLD BODY (1")
10	22-32802		1	PLUT, PIPE - EXHAUST MANIFOLD BODY (1/8-27)
11	54-28938		1	CLAMP, WIRING HARNESS TO EXHAUST MANIFOLD BODY
12	10-20031		1	SCREW, WIRING HARNESS CLAMP FASTENING (1/2")
13	13-26992		1	LOCKWASHERE, WIRING HARNESS CLAMP SCREW
14	32-45042		1	H OSE, INLET - WATER IDSBRIBUTION BLOCK TO DRIVE UNIT (44")
15	54-32779		2	CLAMP, INLET HOSE TO WATER DISBRIBUTION BLOCK AND DRIVE UNIT
16	22-37372		2	PLUG, EXHAUST MANIFOLD BODY (3/4-14) 2
17	54-22740		1	CLAMP,M WIRING HARNESS TO EXHAUST MANIFOLD BODY (3/8")
18	10-22028		1	SCREW, WIRING HARNESS CLAMP FAST43ENING (1/2")
19	13-26996		1	LOCKWASHER, WIRING HARNESS CLAMP SCREW
20	22789		1	"D" WASHER, WIRING HARNESS CLAMP SCREW
21	10-25299		1	SCREW, WATER PUMP FLANGE (3/4")
22	39921		1	BLOCK, WATER DISBRIBUTION - EXHAUST MANIFOLD BODY
23	22-32715		1	ELBOW, WATER DISBRIBUTION BLOCK
24	10-39970		2	SCREW, WATER DISBRIBUTION BLOCK TO EXHAUST MANIFOLD BODY (7/8")
	10-45474		4	SCREW, WATER DISBRIBUTION BLOCK TO EXHAUST MANIFOLD BODY (1 1/2")
25	27-39917		1	GASKET, WATER DISTRIBUTION BLOCK
26	35884		1	THERMOSTAT
27	39918		1	CONTAINER, THERMOSTAT
28	27-39914		1	GASKET, THERMOSTAT CONTAINER
29	10-35388		4	SCREW, THERMOSTAT CONTAINER TO WATER DISBRIBUTION BLOCK (1")
	10-35390		2	SCREW, THERMOSTAT CONTAINER TO WATER DISBRIBUTION BLOCK (1 3/4")
30	26551		1	RETAINER, THERMOSTAT HOUSING SCREW - THROTTLE RETURN SPRING
31	32-33484		1	HOSE, WATER DISTRIBUTION BLOCK TO WATER PUMP

CONTINUED ON NEXT PAGE ➡

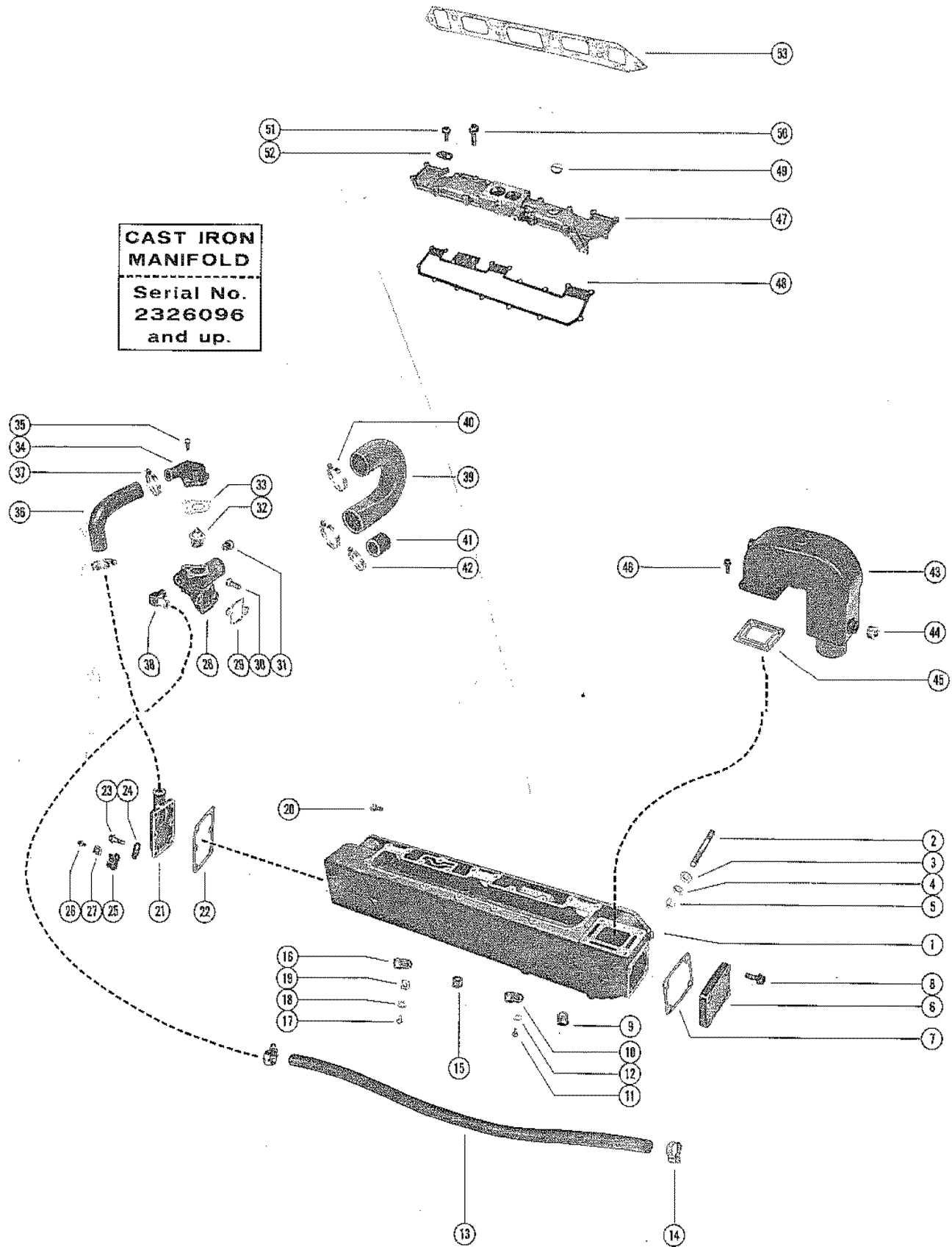
EXHAUST MANIFOLD ASSEMBLY (CAST IRON)



EXHAUST MANIFOLD ASSEMBLY (CAST IRON)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
32	54-32781		2	CLAMP, HOSE TO WATER DISTRIBUTION BLOCK AND WATER PUMP
33	32877		1	COVER, WATER PUMP
34	54-38426		1	CLAMP, WATER PUMP COVER TO WATER PUMP
35	39919		1	ELBOW, WATER OUTLET - CYLINDER HEAD
36	10-21077		2	SCREW, WATER OUTLET ELBOW TO CYLINDER HEAD (7/8")
37	27-33680		1	GASKET, WATER OUTLET ELBOW
38	22-32804		1	PLUG, PIPE - WATER OUTLET ELBOW
39	32-39971		1	HOSE, WATER OUTLET ELBOW TO THERMOSTAT CONTAINER (3 3/4")
40	54-32780		2	CLAMP, HOSE TO WATER OUTLET ELBOW AND THERMOSTAT CONTAINER
41	27-46401		1	GASKET, EXHAUST MANIFOLD BODY TO CYLINDER HEAD
42	38981		1	COVER, INTAKE MANIFOLD
43	10-35388		9	SCREW, INTAKE MANIFOLD COVER TO EXHAUST MANIFOLD BODY (1")
44	10-38535		9	SCREW, INTAKE MANIFOLD COVER TO EXHAUST MANIFOLD BODY (1 1/2")
45	22-36382		1	PLUG, PIPE - INTAKE MANIFOLD COVER (1/4-18)
46	27-39255		1	GASKET, INTAKE MANIFOLD COVER
47	39920		1	ELBOW, EXHAUST
48	22-33198		4	PLUG, EXHAUST ELBOW (3/4-14)
49	27-39915		1	GASKET, EXHAUST ELBOW
50	10-35388		4	SCREW, EXHAUST ELBOW TO EXHAUST MANIFOLD BODY (1")

EXHAUST MANIFOLD ASSEMBLY (CAST IRON)

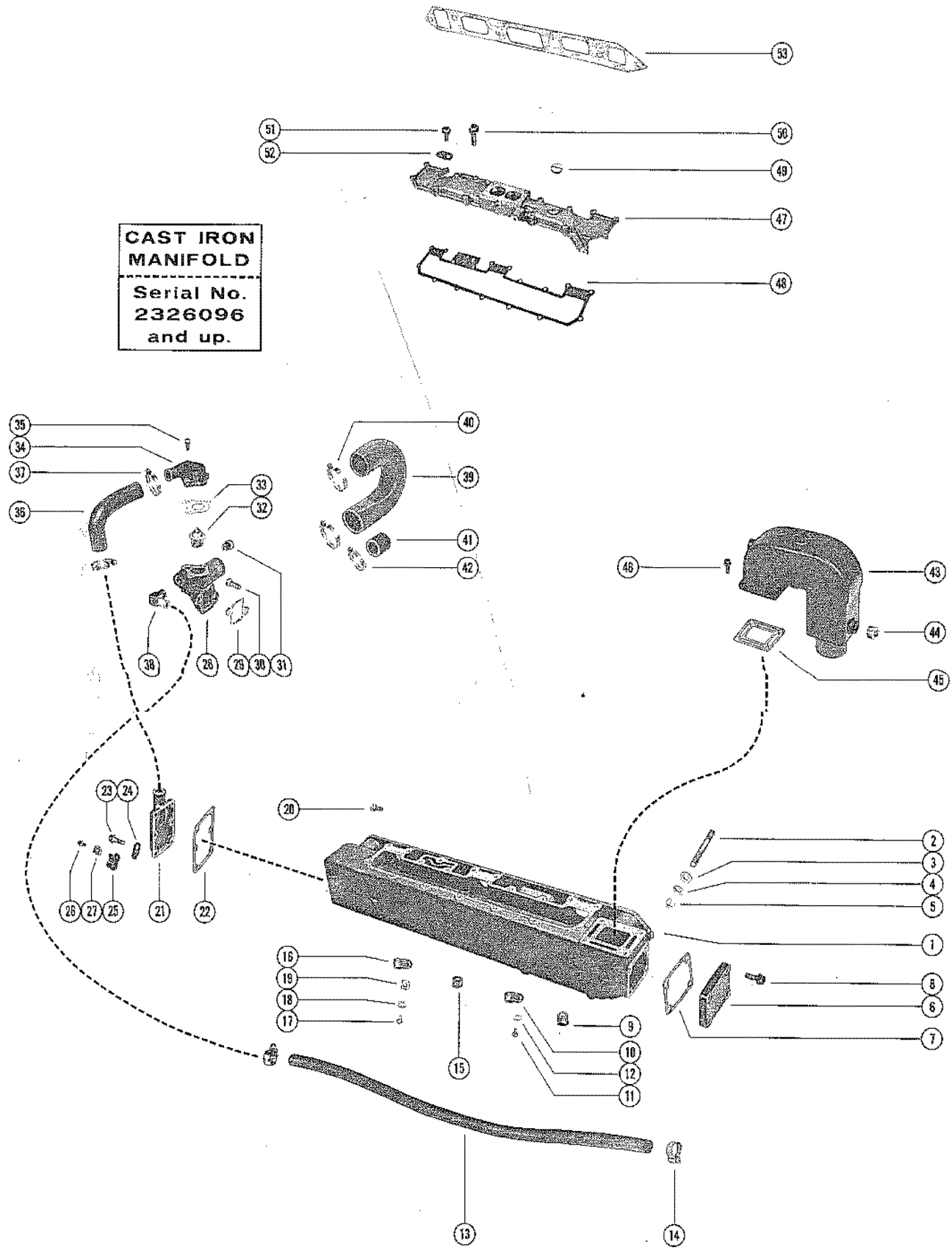


EXHAUST MANIFOLD ASSEMBLY (CAST IRON)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	39922		1	BODY, EXHAUST MANIFOLD
2	16C-49915		6	STUD, EXHAUST MANIFOLD TO CYLINDER HEAD (1 1/2")
	16-49545		2	STUD, EXHAUST MANIFOLD TO CYLINDER HEAD (1 3/4")
3	12-20553		8	WASHER, EXHAUST MANIFOLD STUD EARLY MODELS ONLY
4	13-37459		8	LOCKWASHER, EXHAUST MANIFOLD STUD EARLY MODELS ONLY
5	11-49910		8	NUT, EXHAUST MANIFOLD STUD
6	39916		1	END CAP, EXHAUST MANIFOLD
7	27-39923		1	BASKET, END CAP
8	10-35388		4	SCREW, END CAP TO EXHAUST MANIFOLD (1") 4
9	22-32802		1	PLUG, PIPE - EXHAUST MANIFOLD (1/8-27)
10	54-28938		1	CLAMP, WIRING HARNESS TO EXHAUST MANIFOLD
11	10-20031		1	SCREW, WIRING HARNESS CLAMP FASTENING (1/2")
12	13-26992		1	LOCKWASHER, WIRING HARNESS CLAMP SCREW
13	32-45042		1	HOSE, INLET - WATER DISTRIBUTION BLOCK TO DRIVE UNIT (44")
14	54-32779		2	CLAMP, INLET HOSE TO WATER DISTRIBUTION BLOCK AND DRIVE UNIT
15	22-48118		2	PLUG, EXHAUST MANIFOLD (1-3/4")
16	54-22740		1	CLAMP, WIRING HARNESS TO EXHAUST MANIFOLD (3/8")
17	10-22028		1	SCREW, WIRING HARNESS CLAMP FASTENING (1/2")
18	13-26996		1	LOCKWASHER, WIRING HARNESS CLAMP SCREW
19	22789		1	"D" WASHER, WIRING HARNESS CLAMP SCREW
20	10-25299		1	SCREW, WATER PUMP FLANGE (3/4")
21	47638		1	END CAP/CONNECTOR, EXHAUST MANIFOLD
22	27-39917		1	GASKET, END CAP/CONNECTOR
23	10-39970		2	SCREW, END CAP/CONNECTOR TO EXHAUST MANIFOLD (7/8")
	10-35388		4	SCREW, END CAP/CONNECTOR TO EXHUST MANIFOLD (1")
24	26551		1	RETAINER, END CAP/CONNECTOR SCREW - WIRING HARNESS CLIP
25	54-25231		1	CLIP, WIRING HARNESS TO RETAINER
26	10-26548		1	SCREW, WIRING HARNESS CLIP TO RETAINER
27	22789		1	"D" WASHER, WIRING HARNESS CLIP SCREW
28	47587A2		1	BLOCK ASSEMBLY, WATER DISTRIBUTION - CYLINDER HEAD
29	27-33680		1	GASKET, WATER DISTRIBUTION BLOCK
30	10-21077		2	SCREW, WATER DISTRIBUTION BLOCK TO CYLINDER HEAD (7/8")
31	22-32803		1	PLUG, PIPE - WATER DISTRIBUTION BLOCK
32	47594		1	THERMOSTAT
33	27-47590		1	GASKET, THERMOSTAT COVER
34	47588		1	COVER, THERMOSTAT - WATER DISTRIBUTION BLOCK
35	10-53512		2	SCREW, THERMOSTAT COVER TO WATER DISTRIBUTION BLOCK (3/4")

CONTINUED ON NEXT PAGE ➡

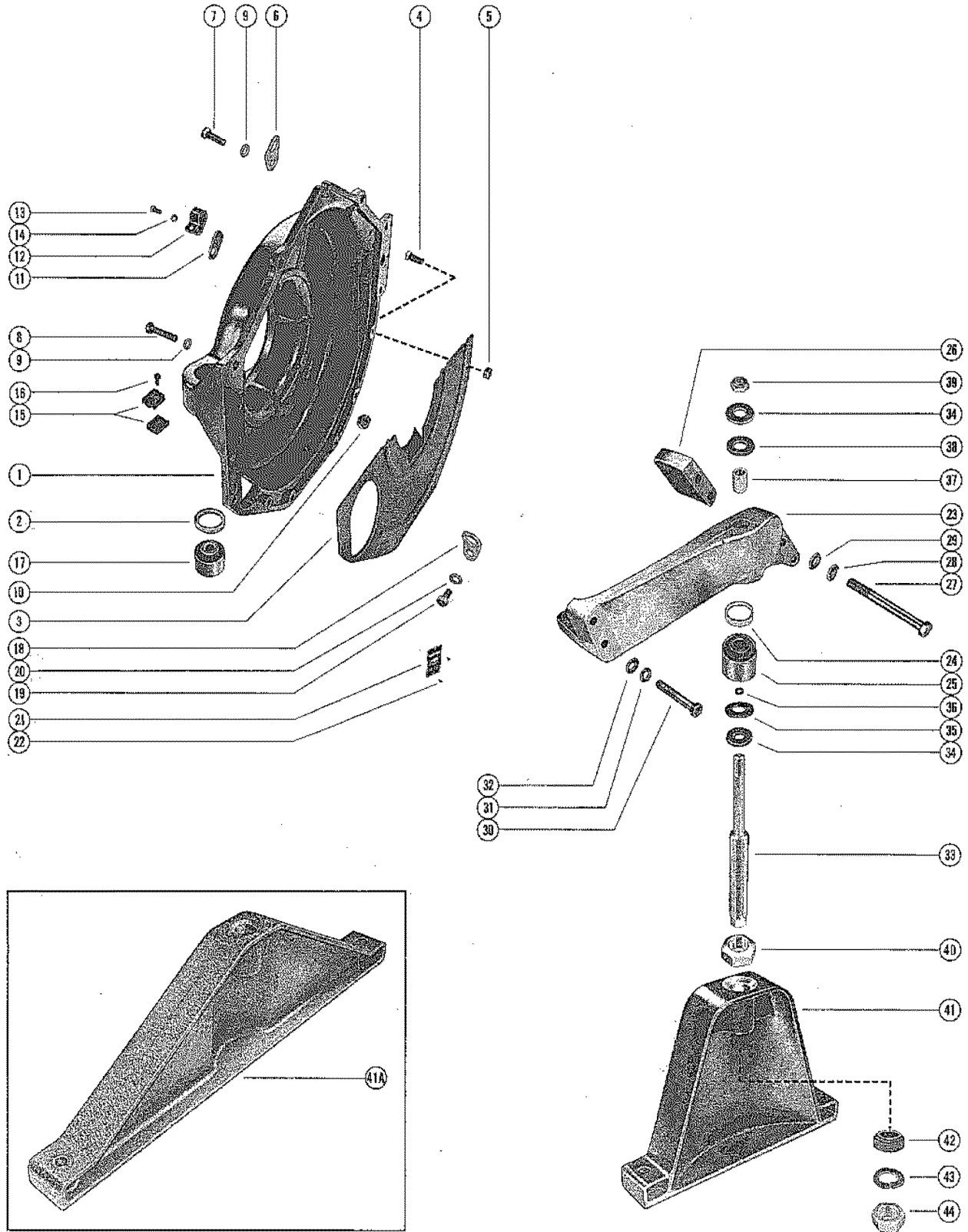
EXHAUST MANIFOLD ASSEMBLY (CAST IRON)



EXHAUST MANIFOLD ASSEMBLY (CAST IRON)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
36	32-47639		1	HOSE, WATER DISTRIBUTION BLOCK TO END CAP/CONNECTOR
37	54-32880		2	CLAMP, HOSE TO WATER DISTRIBUTION BLOCK AND END CAP CONNECTO
38	22-53509		1	ELBOW, WATER DISTRIBUTION BLOCK
39	32-47640		1	HOSE, WATER DISTRIBUTION BLOCK TO WATER PUMP
40	54-32781		2	CLAMP, HOSE TO WATER DISTRIBUTION BLOCK AND WATER PUMP
41	32877		1	COVER, WATER PUMP
42	54-38426		1	CLAMP, WATER PUMP COVER TO WATER PUMP
43	39920A1		1	ELBOW ASSEMBLY, EXHAUST SERIAL 00000000-02768031
	55538A2		1	ELBOW ASSEMBLY, EXHAUST SERIAL 02768032-09999999
44	22-33198		4	PLUG, EXHAUST ELBOW (3/4-14)
45	27-39915		1	GASKET, EXHAUST ELBOW
46	10-35388		4	SCREW, EXHAUST ELBOW TO EXHAUST MANIFOLD (1")
47	38981		1	COVER, INTAKE MANIFOLD
48	27-39255		1	GASKET, INTAKE MANIFOLD COVER
49	22-36382		1	PLUG, PIPE - INTAKE MANIFOLD COVER (1/4-18)
50	10-38535		9	SCREW, INTAKE MANIFOLD COVER TO EXHAUST MANIFOLD (1 1/2")
51	10-35388		9	SCREW, INTAKE MANIFOLD COVER TO EXHAUST MANIFOLD (1")
52	26551		1	RETAINER, INTAKE MANIFOLD COVER SCREW - THROTTLE RETURN SPRING
53	27-46401		1	GASKET, EXHAUST MANIFOLD TO CYLINDER HEAD

FLYWHEEL HOUSING AND ENGINE SUPPORT

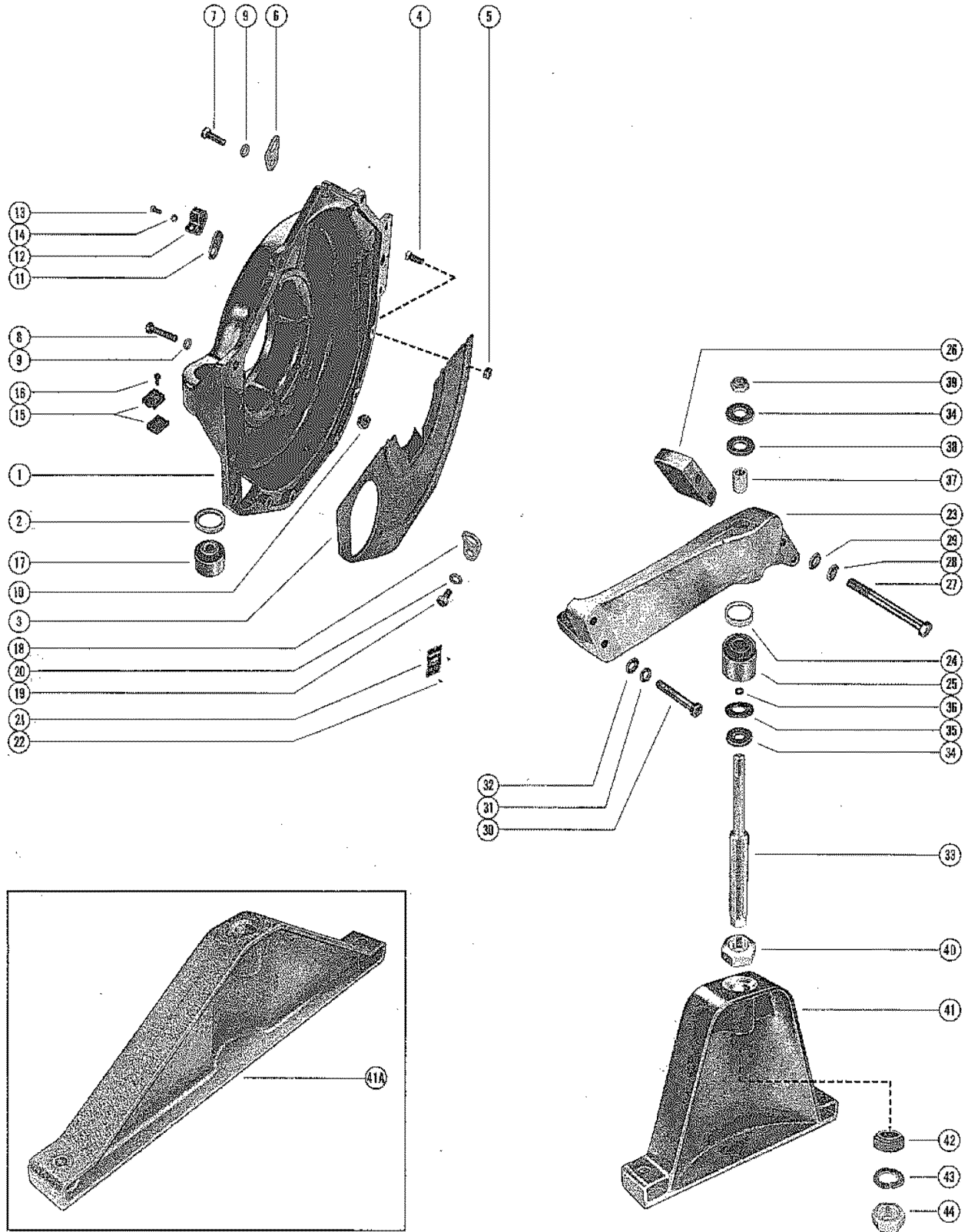


FLYWHEEL HOUSING AND ENGINE SUPPORT

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	45892A2		1	FLYWHEEL HOUSING ASSEMBLY SERIAL 00000000-02768031
	55898A2		1	FLYWHEEL HOUSING ASSEMBLY SERIAL 02768032-09999999
2	23-46742		2	SPACER, FLYWHEEL HOUSING MOUNT
3	35864		1	COVER PLATE, FLYWHEEL HOUSING
4	10-20705		6	SCREW, COVER PLATE TO FLYWHEEL HOUSING (3/4")
5	11-46793		6	NUT, COVER PLATE SCREW
6	54-34764		1	EYE, LIFTING - FLYWHEEL HOUSING SCREW
7	10-26632		4	SCREW, HOUSING TO CYLINDER BLOCK (1 1/4") SERIAL 00000000-02768031
8	10-28464		1	SCREW, HOUSING TO CYLINDER BLOCK (1 1/2") SERIAL 00000000-02768031
	10-45754		1	SCREW, HOUSING TO CYLINDER BLOCK (2") SERIAL 00000000-02768031
7	10-26632		5	SCREW, HOUSING TO CYLINDER BLOCK (1 1/4") SERIAL 02768032-09999999
8	10-34613		1	SCREW, HOUSING TO CYLINDER BLOCK (1 3/4") SERIAL 02768032-09999999
9	13-37459		6	LOCKWASHER, HOUSING SCREW SERIAL 02768032-09999999
10	11-28517		1	NUT, BRACKET AND FLYWHEEL HOUSING SCREW
11	32786		2	TAB, WIRING HARNESS TO FLYWHEEL HOUSING
12	54-24871		1	CLAMP, WIRING HARNESS TO FLYWHEEL HOUSING
13	10-22028		1	SCREW, WIRING HARNESS CLAMP ATTACHING (1/2")
14	13-26996		1	LOCKWASHER, WIRING HARNESS CLAMP SCREW
15	39974		2	CONNECTOR, HARNESS LEDADS TO FLYWHEEL HOUSING QUANTITY OF 4 SERIAL 02768032-09999999
16	10-37892		2	SCREW, CONNECTOR TO FLYWHEEL HOUSING (7/8") QUANTITY OF 4 SERIAL 02768032-09999999
17	33149		2	MOUNT, FLYWHEEL HOUSING
18	54-34764		1	EYE, LIFTING - CYLINDER BLOCK
19	10-27165		1	SCREW, LIFTING EYE TO CYLINDER BLOCK (3/4")
20	13-37459		1	WASHER, LIFTING EYE SCREW
21	38-31042		1	SERIAL PLATE
22	10-20314		2	SCREW, DRIVE - SERIAL PLATE TO CYLINDER BLOCK (3/16")
23	36099A2		1	BRACKET ASSEMBLY, FRONT MOUNTING
24	23-46742		1	SPACER, FRONT MOUNTING BRACKET
25	32833		1	MOUNT, FRONT MOUNTING BRACKET
26	35862		1	BLOCK, SPACER - FRONT MOUNTING BRACKET
27	10-32557		2	SCREW, BRACKET AND SPACER BLOCK TO CYLINDER BLOCK (4 1/2")
28	13-32993		2	LOCKWASHER, BRACKET AND SPACER BLOCK SCREW
29	12-22248		2	WASHER, BRACKET AND SPACER BLOCK SCREW
30	10-26486		2	SCREW, FRONT MOUNTING BRACKET TO CYLINDER BLOCK (2 3/8")
31	13-37459		2	LOCKWASHER, FRONT MOUNTING BRACKET SCREW
32	12-37828		2	WASHER, FRONT MOUNTING BRACKET SCREW

CONTINUED ON NEXT PAGE ➡

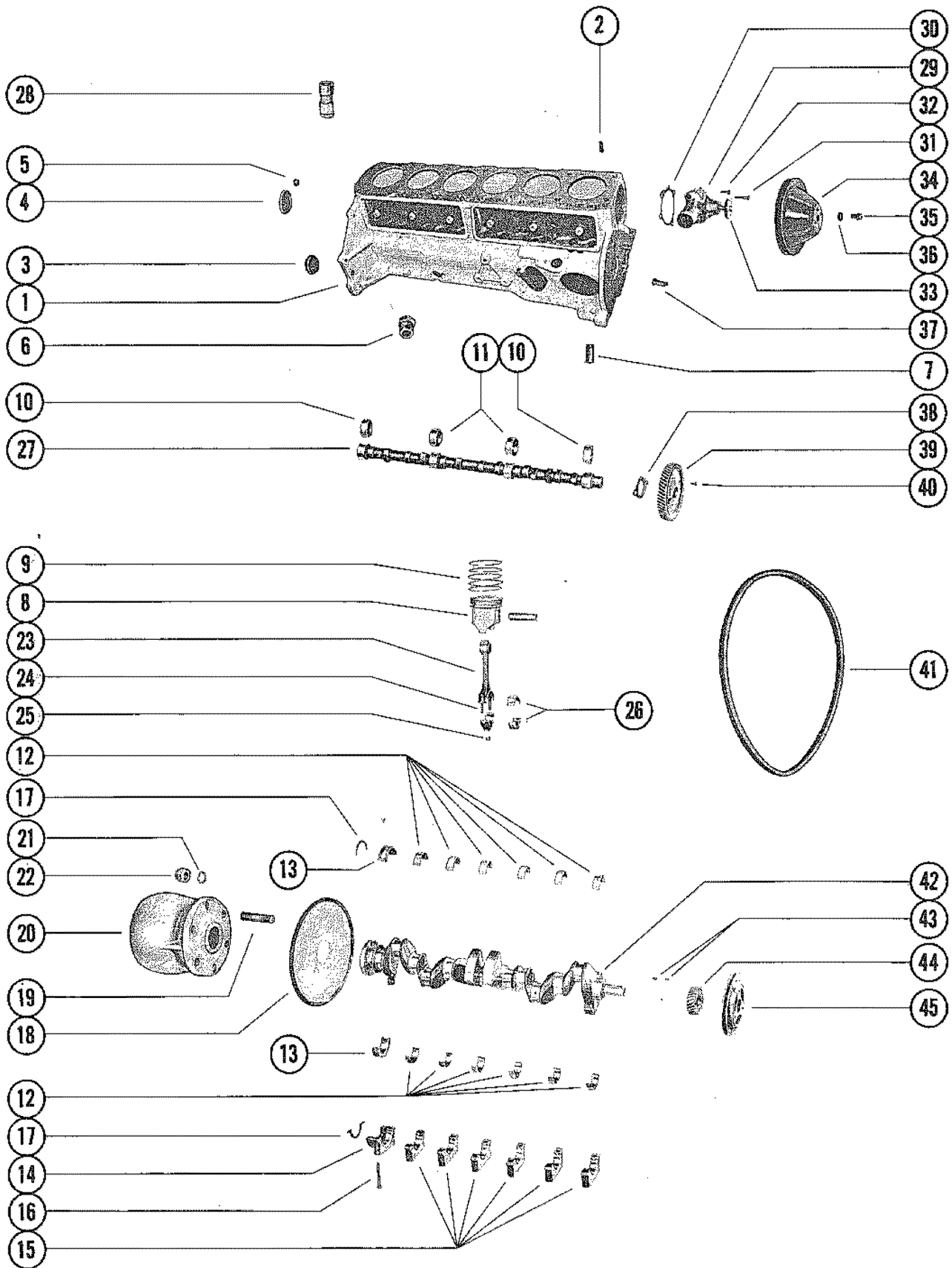
FLYWHEEL HOUSING AND ENGINE SUPPORT



FLYWHEEL HOUSING AND ENGINE SUPPORT

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
33	16-36100		1	STUD, ADJUSTING - FRONT MOUNTING BRACKET (9 1/4")
34	12-36103		2	WASHER, FRONT MOUNTING BRACKET ADJUSTING STUD
35	12-32638		1	WASHER, FRONT MOUNTING BRACKET ADJUSTING STUD
36	12-20959		1	WASHER, FRONT MOUNTING BRACKET ADJUSTING STUD
37	23-36101		1	SPACER, FRONT MOUNTING BRACKET ADJUSTING STUD
38	12-36104		1	WASHER, RUBBER - FRONT MOUNTING BRACKET ADJUSTING STUD
39	11-20220		1	NUT, FRONT MOUNTING BRACKET ADJUSTING STUD (TOP)
40	11-32882		1	NUT, FRONT MOUNTING BRACKET ADJUSTING STUD
41	32778		1	SUPPORT, FRONT - ENGINE MOUNT
41A	32849		OPT.	SUPPORT, FRONT - ENGINE MOUNT
42	23-33064		1	SLEEVE, FRONT MOUNTING BRACKET ADJUSTING STUD
43	13-33065		1	LOCKWASHER, FRONT MOUNTING BRACKET ADJUSTING STUD
44	11-30708		1	NUT, JAM - FRONT MOUNTING BRACKET ADJUSTING STUD (BOTTOM)

CYLINDER BLOCK, PISTON AND CRANKSHAFT

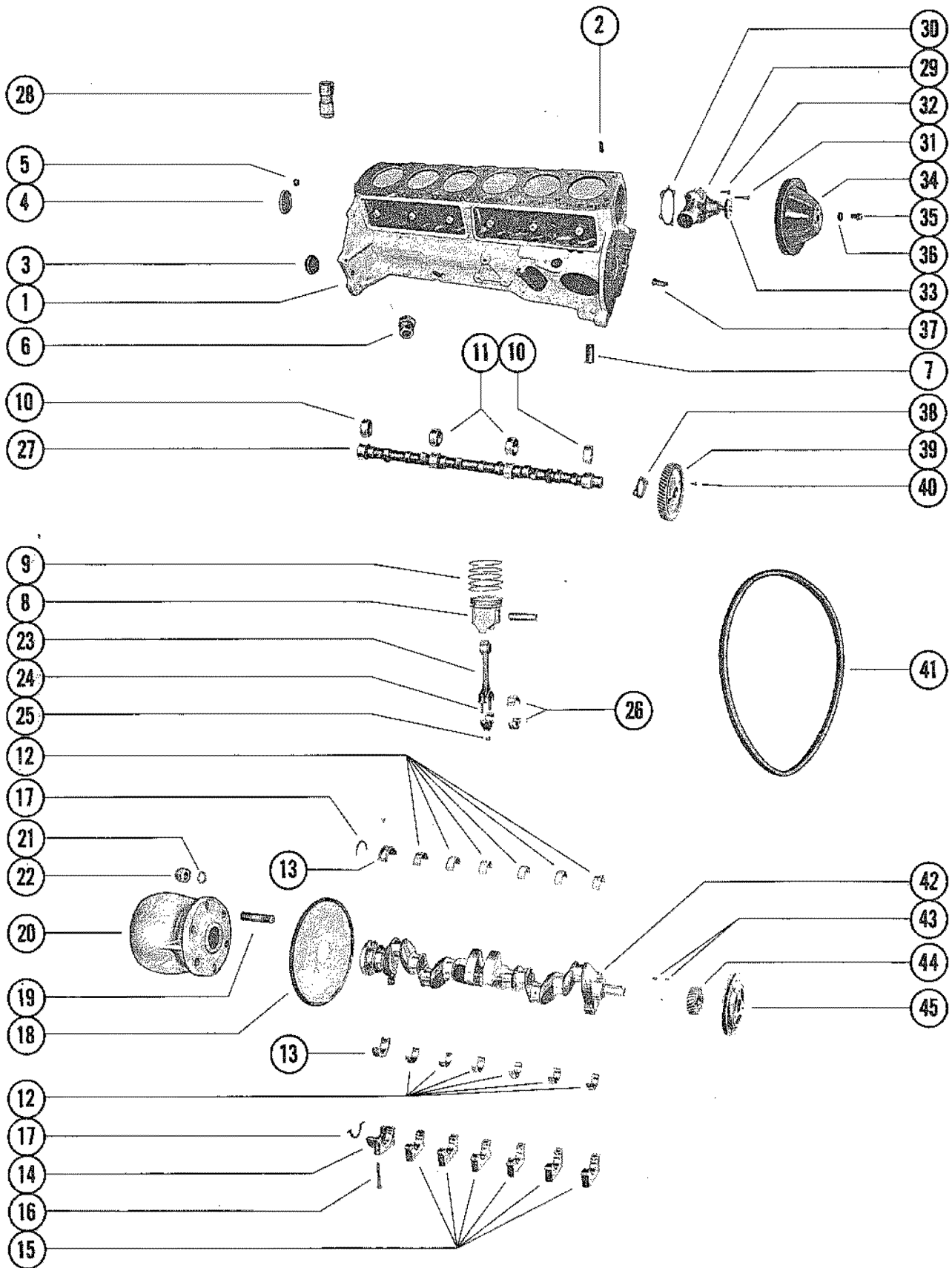


CYLINDER BLOCK, PISTON AND CRANKSHAFT

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	840-3162		1	CYLINDER BLOCK ASSEMBLY SERIAL 00000000-02233574
	840-3504		1	CYLINDER BLOCK ASSEMBLY SERIAL 02326096-09999999
2	17-35465		2	PIN, DOWEL - CYLINDER BLOCK TO CYLINDER HEAD
3	19-34270		3	PLUG, EXPANSION - CYLINDER BLOCK (1 5/8" DIA.)
	19-34271		1	PLUG, EXPANSION - CYLINDER BLOCK (2" DIA.)
	19-37531		1	PLUG, OIL CHANNEL - CYLINDER BLOCK
4	19-34488		1	PLUG, EXPANSION - CAMSHAFT BEARING HOLE
5	19-34487		1	PLUG, PIPE - CYLINDER BLOCK (3/8")
6	22-36382		1	PLUG, WATER DRAIN - CYLINDER BLOCK
7	23-35168		1	BEARING, DISTRIBUTOR PILOT SHAFT
8	734-3157		6	PISTON AND PISTON PIN ASSEMBLY (STANDARD)
	734-3158		AR	PISTON AND PISTON PIN ASSEMBLY (.001 O.S.) - USE STANDARD PISTON RING
	734-3159		AR	PISTON AND PISTON PIN ASSEMBLY (.020 O.S.)
	734-3160		AR	PISTON AND PISTON PIN ASSEMBLY (.030 O.S.)
9	39-34479		2	RING, PISTON - 4 SETS (STANDARD) - ORDER 2 SETS FOR 6 CYLINDER
	39-34556		AR	RING, PISTON - 4 SETS (.020 O.S.)
	39-34557		AR	RING, PISTON - 4 SETS (.030 O.S.)
10	23-52482		2	BEARING UNIT, CAMSHAFT (FRONT AND REAR) 2
11	23-52483		2	BEARING UNIT, CAMSHAFT (INTERMEDIATE)
12	23-49959		6	BEARING UNIT, CRANKSHAFT MAIN (STANDARD)
	23-49960		AR	BEARING UNIT, CRANKSHAFT MAIN (.001 U.S.)
	23-49961		AR	BEARING UNIT, CRANKSHAFT MAIN (.002 U.S.)
	23-49962		AR	BEARING UNIT, CRANKSHAFT MAIN (.010 U.S.)
	23-49963		AR	BEARING UNIT, CRANKSHAFT MAIN (.020 U.S.)
13	23-34464		1	BEARING UNIT, CRANKSHAFT MAIN - REAR (STANDARD)
	23-34490		AR	BEARING UNIT, CRANKSHAFT MAIN - REAR (.001 U.S.)
	23-34491		AR	BEARING UNIT, CRANKSHAFT MAIN - REAR (.002 U.S.)
	23-34492		AR	BEARING UNIT, CRANKSHAFT MAIN - REAR (.010 U.S.)
	23-34493		AR	BEARING UNIT, CRANKSHAFT MAIN - REAR (.020 U.S.)
14	34498		1	REAR - CRANKSHAFT BEARING SERIAL 00000000-02233574
	49954		1	REAR - CRANKSHAFT BEARING SERIAL 02326096-09999999
15	35310		6	CAP, INTERMEDIATE AND FRONT - CRANKSHAFT BEARING
	15-34533		AR	SHIM UNIT, BEARING CAP - FRONT AND INTERMEDIATE
	15-34534		AR	SHIM UNIT, BEARING CAP - REAR
16	10-46717		13	BOLT, CRANKSHAFT BEARING CAP TO CYLINDER BLOCK
17	26-34462		1	OIL SEAL UNIT, CRANKSHAFT REAR BEARING SERIAL 00000000-02233574
	26-49947		1	OIL SEAL UNIT, CRANKSHAFT REAR BEARING SERIAL 02326096-09999999
-	34543		1	VALVE, BY-PASS - OIL FILTER

CONTINUED ON NEXT PAGE ➡

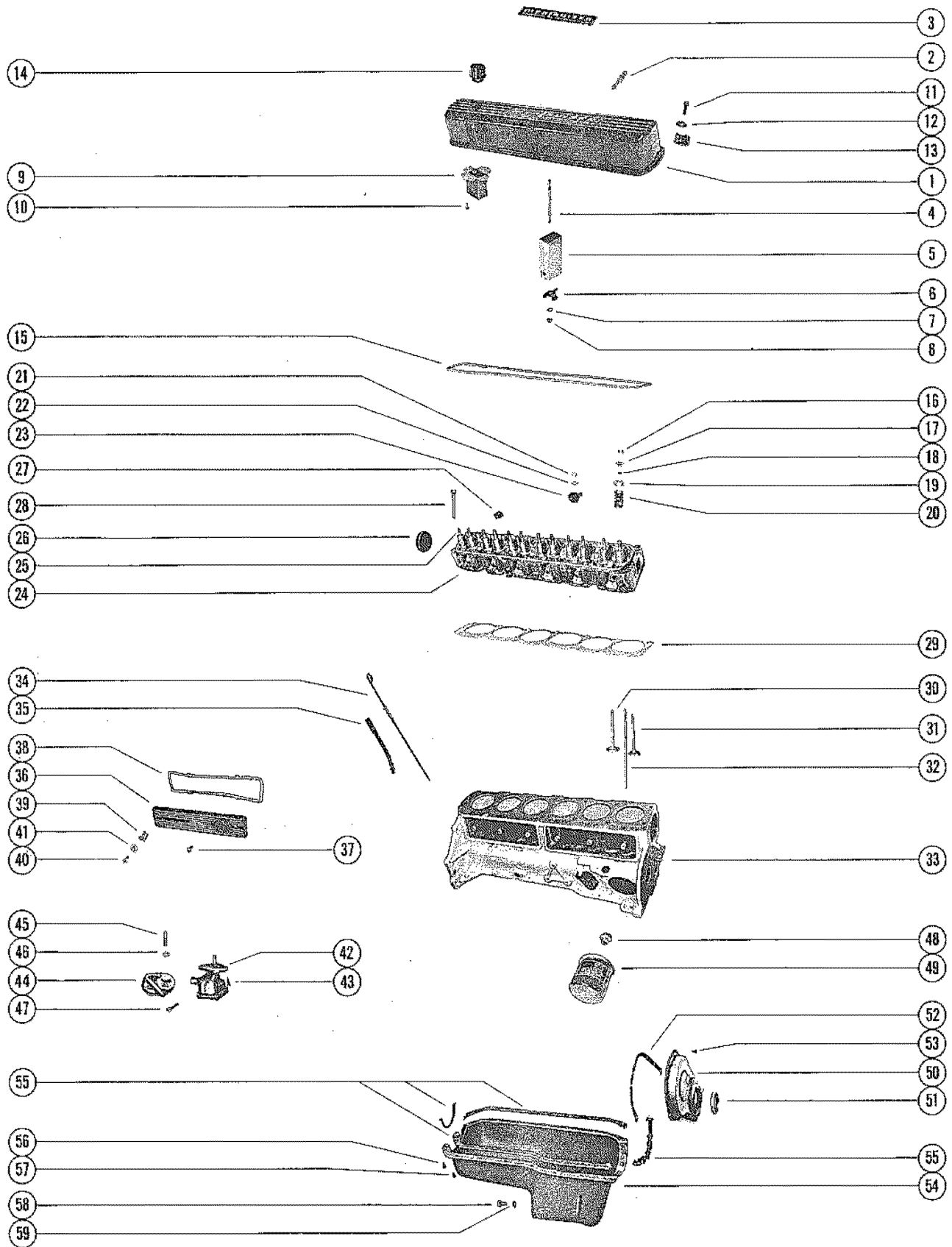
CYLINDER BLOCK, PISTON AND CRANKSHAFT



CYLINDER BLOCK, PISTON AND CRANKSHAFT

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
18	222-2339		1	FLYWHEEL, CRANKSHAFT
19	16-32808		6	STUD, FLYWHEEL TO ENGINE COUPLING (2 1/16")
20	32492A3		1	ENGINE COUPLING ASSEMBLY
21	12-35935		6	WASHER, FLYWHEEL STUD
22	11-34933		6	NUT, FLYWHEEL STUD
23	613-2277		6	CONNECTING ROD ASSEMBLY
24	10-34473		12	BOLT, CONNECTING ROD BEARING CAP (1 7/8")
25	11-34474		12	NUT, CONNECTING ROD CAP BOLT
26	23-52242		2	BEARING (PAIR), CONNECTING ROD (STANDARD)
	23-52243		AR	BEARING (PAIR), CONNECTING ROD (.001 U.S.)
	23-52244		AR	BEARING (PAIR), CONNECTING ROD (.002 U.S.)
	23-52245		AR	BEARING (PAIR), CONNECTING ROD (.010 U.S.)
	23-52246		AR	BEARING (PAIR), CONNECTING ROD (.020 U.S.)
27	430-3161		1	CAMSHAFT
28	46744		12	LIFTER, VALVE - TAPPET 12
29	37369		1	WATER PUMP ASSEMBLY (SPECIAL MARINE) SERIAL 00000000-02494926
	52353		1	WATER PUMP ASSEMBLY (SPECIAL MARINE) SERIAL 02494927-09999999
30	27-33956		1	GASKET, WATER PUMP
31	10-34471		2	SCREW, WATER PUMP TO CYLINDER BLOCK (1 1/2")
32	10-35339		1	SCREW, WATER PUMP TO CYLINDER BLOCK (3/4")
	10-34505		1	SCREW, WATER PUMP TO CYLINDER BLOCK (7/8")
33	34481		1	HUB, WATER PUMP PULLEY SERIAL 00000000-02494926
-	37242		1	REINFORCEMENT, WATER PUMP PULLEY SERIAL 00000000-02494926
-	47282		1	SUPPORT, WATER PUMP PULLEY
34	33864		1	PULLEY, WATER PUMP SERIAL 00000000-02494926
	52349		1	PULLEY, WATER PUMP SERIAL 02494927-09999999
35	10-47277		4	SCREW, PULLEY AND HUB TO WATER PUMP (3/4")
36	13-39107		4	LOCKWASHER, PULLEY AND HUB SCREW
37	32-46471		1	NOZZLE, OIL - TIMING GEAR
38	23-34469		1	BEARING, CAMSHAFT THRUST
39	43-46745		1	GEAR, TIMING - CAMSHAFT (ALUMINUM)
40	10-34277		2	SCREW, TIMING GEAR TO CAMSHAFT (1/4")
41	57-32850		1	BELT, ALTERNATOR, WATER PUMP PUVLLEY AND CRANKSHAFT PULLEY
42	425-3156		1	CRANKSHAFT
43	28-34466		2	KEY, PULLEY AND GEAR LOCATING
44	43-46743		1	GEAR, CRANKSHAFT
45	45118		1	BALANCER, HARMONIC - CRANKSHAFT (NOT AS SHOWN)
-	54-34550		1	CLIP, FUEL FEED PIPE

CYLINDER HEAD AND OIL PAN

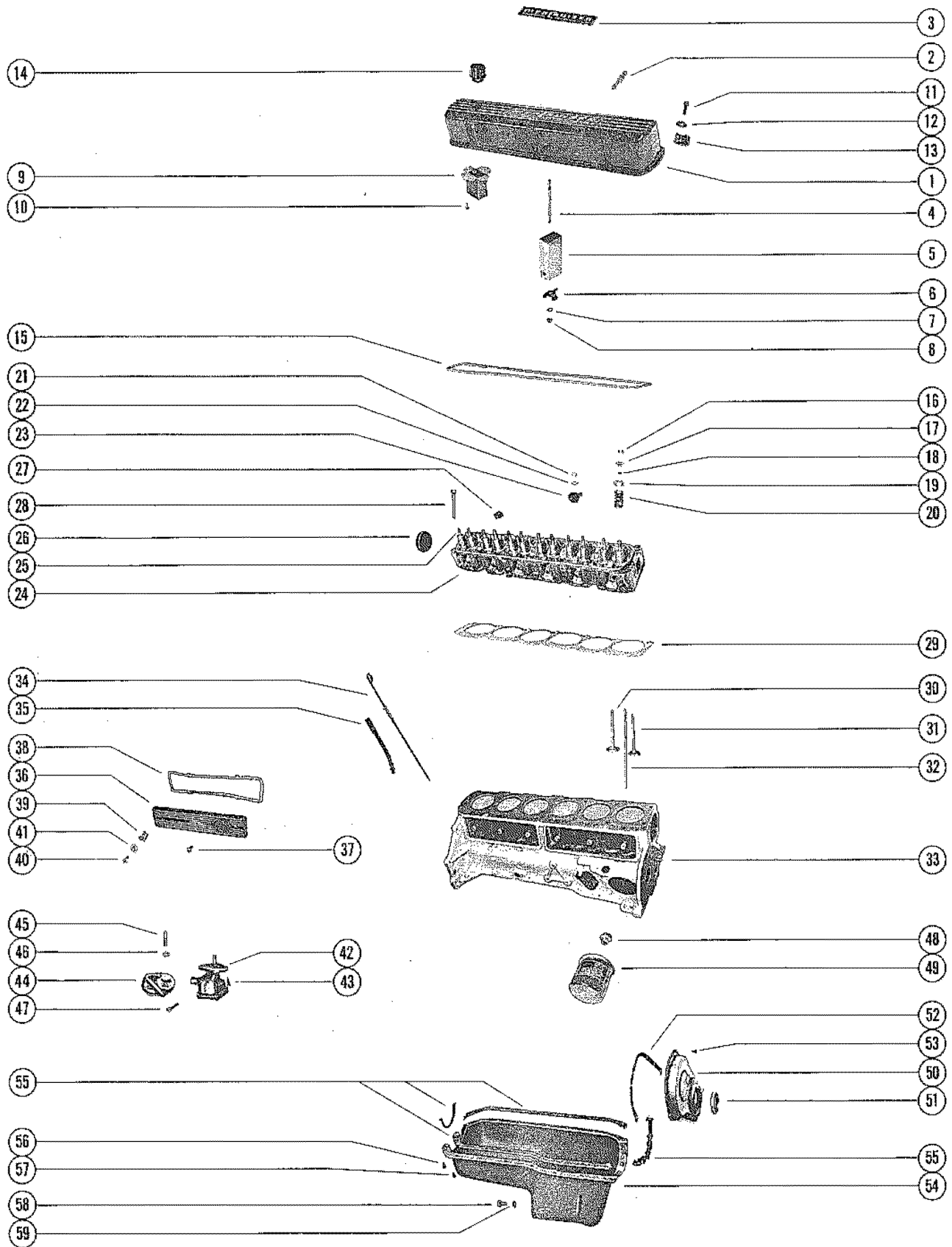


CYLINDER HEAD AND OIL PAN

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	39425A3		1	COVER ASSEMBLY, ROCKER SERIAL 00000000-02768031
	55430A3		1	COVER ASSEMBLY, ROCKER SERIAL 02768032-09999999
2	22-45370		1	FITTING, ROCKER COVER
3	37-32852		1	DECAL, ROCKER COVER
4	16-45969		1	STUD, BREATHER CHIMNEY TO ROCKER COVER (3 5/16")
5	45369		1	CHIMNEY, BREATHER
6	54-35861		1	CLIP, ROCKER COVER CHIMNEY STUD
7	12-29245		1	WASHER, ROCKER COVER CHIMNEY STUD
8	11-20586		1	NUT, ROCKER COVER CHIMNEY STUD
9	39785		1	BAFFLE, ROCKER COVER SERIAL 00000000-02768031
	57638		1	BAFFLE, ROCKER COVER SERIAL 02768032-09999999
10	10-30663		4	SCREW, BAFFLE TO ROCKER COVER (3/8")
11	10-35585		7	SCREW, ROCKER COVER TO CYLINDER HEAD (5/8")
12	12-20583		2	WASHER, WIRING HARNESS CLIP SCREW
13	54-33361		2	CLIP, WIRING HARNESS - ROCKER COVER SCREW
	54-49542		2	CLAMP, INLET HOSE - ROCKER COVER SCREW
14	32721		1	OIL FILTER CAP ASSEMBLY, ROCKER COVER
-	37-46452		1	CECAL, ROCKER COVER - "160 H.P."
15	27-34042		1	GASKET, ROCKER COVER SERIAL 00000000-22233574
	27-49936		1	GASKET, ROCKER COVER SERIAL 02326096-09999999
16	28-34514		12	KEY, VALVE STEM (2 PER VALVE)
17	34515		12	CA, VALVE STEM
18	26-34217		12	SEAL, VALVE SPRING CAP
19	34518		12	SHIELD, VALVE SPRING CAP
20	24-35214		12	SPRING, VALVE
21	11-34516		12	NUT, VALVE ROCKER ARM STUD
22	34517		12	BALL UNIT, VALVE ROCKER ARM STUD
23	34519		12	ARM, ROCKER
24	937-3040		1	CYLINDER HEAD ASSEMBLY
	937-3040		1	CYLINDER HEAD ASSEMBLY
25	16-34521		AR	STUD, VALVE ROCKER ARM (.013 O.S.)
	16-34522		AR	STUD, VALVE ROCKER ARM (.003 O.S.)
26	19-34272		3	PLUG, EXPANSON - CYLINDER HEAD (15/16" DIA.)
27	22-48336		2	PLUG, CYLINDER HEAD
28	10-34510		14	BOLT, CYLINDER HEAD TO CYLINDER BLOCK (3 37/64")
29	27-47453		1	GASKET, CYLINDER HEAD
30	35323		6	VALVE, EXHAUST (STANDARD STEM) SERIAL 00000000-02233574
	34529		AR	VALVE, EXHAUST (.015 O.S. STEM) SERIAL 00000000-02233574
	35323		6	VALVE, EXHAUST (STANDARD STEM) SERIAL 02326096-02494926
	49076		AR	VALVE, EXHAUST (.015 O.S. STEM) SERIAL 02326096-02494926

CONTINUED ON NEXT PAGE ➡

CYLINDER HEAD AND OIL PAN

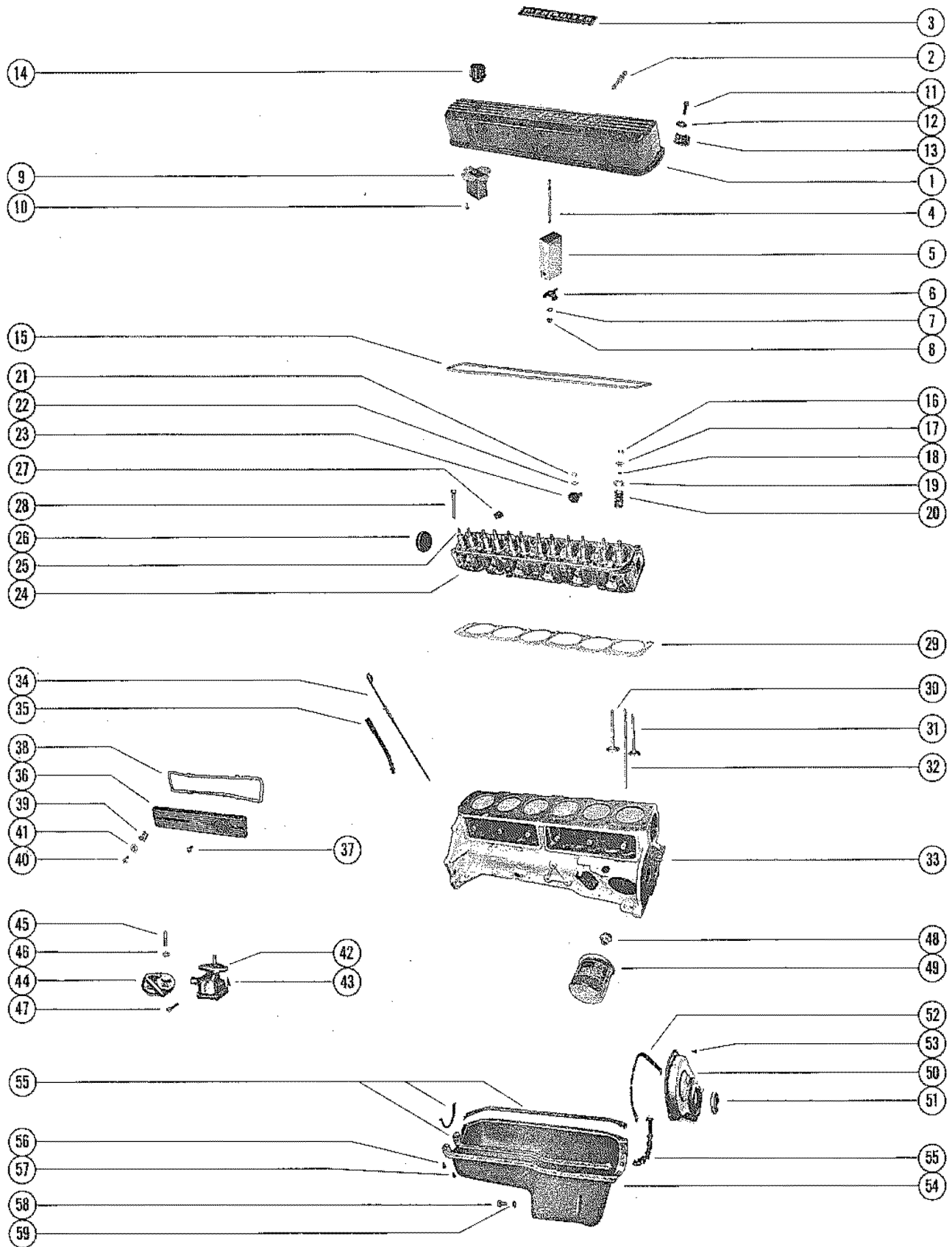


CYLINDER HEAD AND OIL PAN

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
30	52360		6	VALVE, EXHAUST (STANDARD STEM) SERIAL 02494927-09999999
	49076		AR	VALVE, EXHAUST (.015 O.S. STEM) SERIAL 02494927-09999999
31	34458		6	VALVE, INLET (STANDARD STEM) SERIAL 00000000-02233574
	34525		AR	VALVE, INLET (.015 O.S. STEM) SERIAL 00000000-02233574
	35319		6	VALVE, INLET (STANDARD STEM) SERIAL 02326096-09999999
	35321		AR	VALVE, INLET (.015 O.S. STEM) SERIAL 02326096-09999999
32	34532		12	ROD, PUSH - VALVE
33	840-3162		1	CYLINDER BLOCK ASSEMBLY SEE PAGE 19 FOR BREAKDOWN SERIAL 00000000-02233574
	840-3504		1	CYLINDER BLOCK ASSEMBLY SERIAL 02326096-09999999
34	38953		1	GAUGE, OIL ELVER (DIP STICK) SERIAL 00000000-02233574
35	32-38952		1	TUBE, OIL LEVER GUAGE SERIAL 00000000-02233574
34	45490		1	GAUGE, OIL LEVEL (DIP STICK) SERIAL 02326096-02494926
35	48403		1	TUBE, OIL LEVEL GAUGE SERIAL 02326096-02494926
34	45490		1	GAUGE, OIL LEVEL (DIP STICK) S SERIAL 02494927-09999999
35	32-53392		1	TUBE, OIL LEVEL GAUGE SERIAL 02494927-09999999
36	39331A1		2	COVER ASSEMBLY, CRANKCASE AND PUSH ROD
37	10-39783		6	SCREW, CRANKCASE AND PUSH ROD DOVER TO CYLINDER BLOCK (5/8")
38	27-34209		2	GASKET, CRANKCASE AND PUSH ROD COVER
39	54-22875		1	CLIP, WIRING HARNESS TO PUSH ROD COVER
40	10-30663		1	SCREW, WIRING HARNESS CLIP ATTACHING (3/8")
41	22789		1	"D" WASHER, WIRING HARNESS CLIP ATTACHING SCREW
42	36405		1	OIL PUMP ASSEMBLY
-	27-34460		1	GASKET, OIL PUMP COVER
43	10-35339		2	SCREW, OIL PUMP TO CYLINDER BLOCK (3/4")
44	39163		1	SCREEN ASSEMBLY, OIL PUNP (NOT AS SHOWN)
45	16-39729		1	STUD, OIL PUMP SCREEN SUPPORT TO BEARING CAP (3 3/4") PART OF CYLINDER BLOCK ASSEMBLY.
46	11-37500		1	NUT, BEARING CAP STUD - OIL PUMP SCREEN BRACKET
47	10-35366		1	BOLT, OIL PUMP SCREEN TO MOUNTING BRACKET (1/2")
48	32720		1	CONNECTOR, OIL FILTER TO CYLINDER BLOCK
49	52731		1	OIL FILTER ASSEMBLY
50	35603		1	COVER ASSEMBLY, CRQANKCASE SERIAL 00000000-02233574
51	26-34218		1	OIL SEAL, CRANKCASE COVER SERIAL 00000000-02233574
52	27-34216		1	GASKET, CRANKCASE COVER SERIAL 00000000-02233574
50	49951		1	COVER ASSEMBLY, CRANKCASE SERIAL 02326096-09999999
51	26-49952		1	OIL SEQL, CRANKCASE COVER SERIAL 02326096-09999999
52	27-49953		1	GASKET, CRANKCASE COVER SERIAL 02326096-09999999
53	10-34277		8	SCREW, CRANKCASE COVER TO CYLINDER BLOCK (7/16")

CONTINUED ON NEXT PAGE ➡

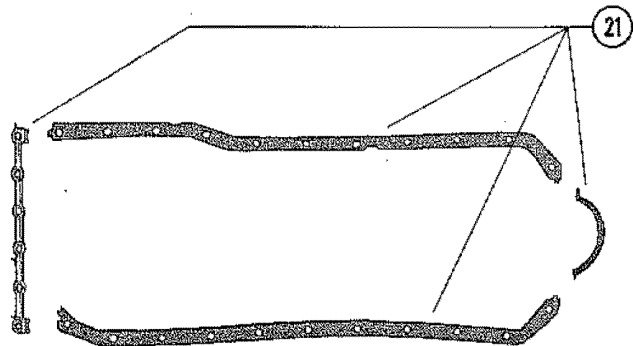
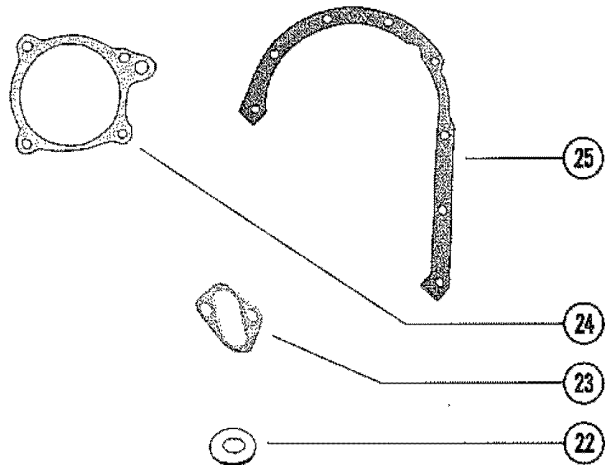
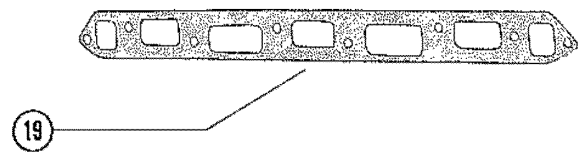
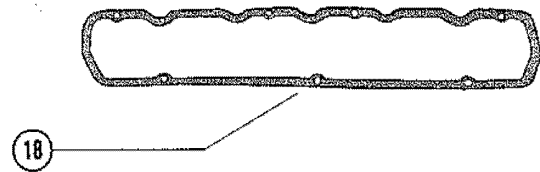
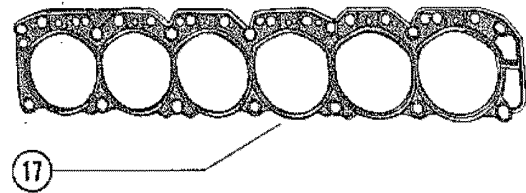
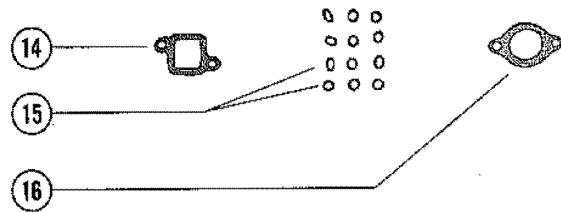
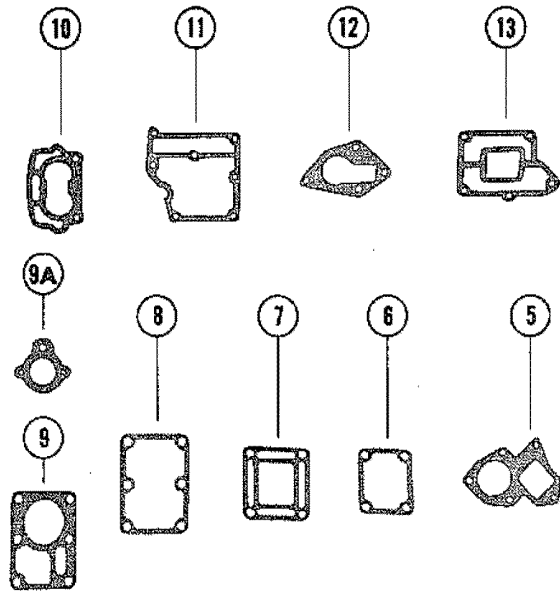
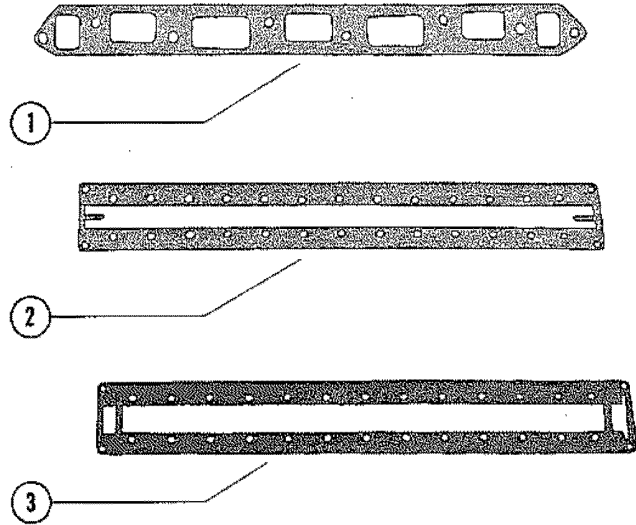
CYLINDER HEAD AND OIL PAN



CYLINDER HEAD AND OIL PAN

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
54	38954		1	OIL PAN ASSEMBLY SERIAL 00000000-02233574
55	27-34207		1	GASKET SET, OIL PAN SERIAL 00000000-02233574
	27-34207		1	GASKET SET, OIL PAN SERIAL 00000000-02233574
56	10-34500		4	SCREW, OIL PAN TO CYLINDER BLOCK (5/16") SERIAL 00000000-02233574
57	10-34277		24	SCREW, OIL PAN TO CYLINDER BLOCK (1/4") SERIAL 00000000-02233574
58	10-34501		1	SCREW, DRAIN - OIL PAN SERIAL 00000000-02233574
59	27-34502		1	GASKET, OIL PAN DRAIN SCREW SERIAL 00000000-02233574
54	49948		1	OIL PAN ASSEMBLY SERIAL 02326096-02494926
55	27-49949		1	GASKET SET, OIL PAN SERIAL 02326096-02494926
56	10-34500		4	SCREW, OIL PAN TO CYLINDER BLOCK (5/16") SERIAL 02326096-02494926
57	10-49950		20	SCREW, OIL PAN TO CYLINDER BLOCK (1/4") SERIAL 02326096-02494926
58	10-49956		1	SCREW, DRAIN - OIL PAN SERIAL 02326096-02494926
59	27-49955		1	GASKET, OIL PAN DRAIN SCREW SERIAL 02326096-02494926
54	52361		1	OIL PAN ASSEMBLY SERIAL 02494927-09999999
55	027-49949		1	GASKET SET, OIL PAN SERIAL 02494927-09999999
56	10-34500		4	SCREW, OIL PAN TO CYLINDER BLOCK (5/16") SERIAL 02494927-09999999
57	10-34277		20	SCREW, OIL PAN TO CYLINDER BLOCK (1/4") SERIAL 02494927-09999999
58	10-49956		1	SCREW, DRAIN - OIL PAN SERIAL 02494927-09999999
59	27-49955		1	GASKET, OIL PAN DRAIN SCREW SERIAL 02494927-09999999

GASKETS AND GASKET SETS



GASKETS AND GASKET SETS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	27-35441A2		1,,	GASKET SET, EXHAUST MANIFOLD (ALUMINUM MANIFOLD)
-	27-39255A2		,1,	GASKET SET, EXHAUST MANIFOLD (CAST IRON MANIFOLD)
-	27-39255A3		,,1	GASKET SET, EXHAUST MANIFOLD (CAST IRON MANIFOLD)
1	27-46401		1,1,1	GASKET, MANIFOLD BODY
2	27-35154		1,,	GASKET, EXHAUST MANIFOLD COVER
3	27-35152		1,,	GASKET, BAFFLE PLATE
4	27-39256		1,,	GBASKET, INTAKE MANIFOLD COVER
	27-39255		,1,1	GASKET, INTAKE MANIFOLD COVER
5	27-35147		1,,	GASKET, EXHAUST ELBOW
6	27-39923		,1,1	GASKET, MANIFOLD END CAP
7	27-39915		,1,1	GASKET, EXHAUST ELBOW
8	27-39917		,1,1	GASKET, WATER DISTRIBUTION
9	27-39914		,1,	GASKET, THERMOSTAT CONTAINER
9A	27-47590		,,1	GASKET, THERMOSTAT COVER
10	27-32910		1,1,1	GASKET, CARBURETOR MOUNTING
11	27-35144		1,,	GASKET, RELIEF VALVE BODY
12	27-35150		1,,	GASKET, WATER OUTLET ELBOW
13	27-35146		1,,	GASKET, THERMOSTAT CONTAINER
-	27-34606A2		1,1,	GASKET SET, CYLINDER HEAD
-	27-34606A3		,,1	GASKET SET, CYLINDER HEAD
14	27-33680		1,1,1	GASKET, WATER OUTLET HOUSING
15	26-34217		12,12,12	SEAL, VALVE STEM
16	27-33918		1,1,	GASKET, WATER OUTLET HOUSING
17	27-47453		1,1,1	GASKET, CYLINDER HEAD
18	27-34042		1,1,	GASKET, ROCKER COVER
	27-49936		,,1	GASKET, ROCKER COVER
19	27-46401		1,1,1	GASKET, MANIFOLD BODY
20	27-34209		2,2,2	GASKET, CRANKCASE AND PUSH ROD COVER
21	27-34207		1,1,	GASKET SET, OIL PAN
	27-49949		,,1	GASKET SET, OIL PAN
-	27-34213A1		1,1,	GASKET SET, MISCELLANEOUS
-	27-34213A2		,,1	GASKET SET, MISCELLANEOUS
22	27-34486		1,1,1	GASKET, DISTRIBUTOR
23	27-34213		1,1,1	GASKET, FUEL PUMP
24	27-33956		1,1,1	GASKET, WATER PUMP
25	27-34216		1,1,	GASKET, CRANKCASE FRONT COVER
	27-49953		,,1	GASKET, CRANKCASE FRONT COVER

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
22789	"D" WASHER, WIRING HARNESS CLAMP SCREW	27	46	32783	RETAINER, HIGHT TENSION LEADS	13	32
22789	"D" WASHER, WIRING HARNESS CLAMP SCREW	29	20	32784	RETAINER, HIGHT TENSION LEADS	13	31
22789	"D" WASHER, WIRING HARNESS CLAMP SCREW	33	19	32786	TAB, WIRING HARNESS TO FLYWHEEL HOUSING	37	11
22789	"D" WASHER, WIRING HARNESS CLIP ATTACHING SCREW	47	41	32833	MOUNT, FRONT MOUNTING BRACKET	37	25
22789	"D" WASHER, WIRING HARNESS CLIP SCREW	3	13	32849	SUPPORT, FRONT - ENGINE MOUNT	39	41A
22789	"D" WASHER, WIRING HARNESS CLIP SCREW	33	27	32877	COVER, WATER PUMP	25	20
25661	STARTER SOLENOID	3	20	32877	COVER, WATER PUMP	31	33
26079	PLATE, WIRING HARNESS TO MOUNT BRACKET	3	4	32877	COVER, WATER PUMP	35	41
26433	COIL ASSEMBLY, IGNITION	13	34	33149	MOUNT, FLYWHEEL HOUSING	37	17
26551	RETAINER, END CAP/CONNECTOR SCREW - WIRING HARNESS CLIP	33	24	33210	JUMPER WIRE, BALLAST TO BALLAST	13	46
26551	RETAINER, INTAKE MANIFOLD COVER SCREW	35	52	33300	DISTRIBUTOR ASSEMBLY, COMPLETE	11	1
26551	RETAINER, THERMOSTAT HOUSING SCREW - THROTTLE RETURN SPRING	29	30	33321	BRACKET, IGNITION COIL MOUNTING	13	35
27947	SWIVEL, LINK ROD TO THROTTLE LEVER	17	47	33357	FUEL PUMP REPAIR KIT AC FUEL PUMP	15	1
32492A3	ENGINE COUPLING ASSEMBLY	43	20	33358	DIAPHRAGM KIT, FUEL PUMP AC FUEL PUMP	15	1
32720	CONNECTOR, OIL FILTER TO CYLINDER BLOCK	47	48	33393	SLEEVE, ADJUSTING - THROTTLE LINK ROD	17	50
32721	OIL FILTER CAP ASSEMBLY, ROCKER COVER	45	14	33394	LINK ROD, CARBURETOR	17	51
32722	FUEL PUMP ASSEMBLY AC FUEL PUMP	15	1	33651	WEIGHT, BREAKER CAM ADVANCE	11	7
32753	BRACKET, ALTERNATOR MOUNTING	7	24	33653	FELT, BREAKER CAM LUBRICATOR	11	6
32754	BRACE, ALTERNATOR TO CYLINDERBLOCK (FRONT)	7	15	33654	BUTTON, CARBON - DISTRIBUTOR CAP	11	21
32762A1	LEAD ASSEMBLY, HIGHT TENSION - DISTRIBUTOR (6 1/4")	13	25	33655	PLATE, WEIGHT HOLD DOWN	11	9
32762A2	LEAD ASSEMBLY, HIGHT TENSION - DISTRIBUTOR (14 1/4")	13	26	33658	LEAD, PRIMARY	11	17
32762A3	LEAD ASSEMBLY, HIGHT TENSION - DISTRIBUTOR (20 3/4")	13	27	33659	ROTOR, DISTRIBUTORE	11	18
32762A4	LEAD ASSEMBLY, HIGHT TENSION - DISTRIBUTOR (22")	13	28	33662	CONDENSER	11	13
32763A1	WIRE ASSEMBLY, DISTRIBUTOR TO COIL (8 1/4")	13	33	33665	PLATE, MOUNTING - BREAKER ASSEMBLY AND CONDENSER	11	11
32778	SUPPORT, FRONT - ENGINE MOUNT	39	41	33668	HOUSING, PRIMARY - DISTRIBUTOR	11	2
				33670	RETAINER, BREAKER CAM ADVICE	11	6
				33765	CAP, DISTRIBUTOR	11	20
				33766	MAIN SHAFT AND WEIGHT PLATE	11	4
				33767	CAM, BREAKER - ADVANCE	11	6
				33768	WEIGHT, BREAKER CAM ADVANCE	11	7
				33864	PULLEY, WATER PUMP	43	34
				34235	BREAKER ASSEMBLY, DISTRIBUTOR	11	14
				34458	VALVE, INLET (STANDARD STEM)	47	31
				34480	CLAMP UNIT, DISTRIBUTOR	13	42
				34481	HUB, WATER PUMP PULLEY	43	33

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
34515	CA, VALVE STEM	45	17	37242	REINFORCEMENT, WATER PUMP PULLEY	43	--
34517	BALL UNIT, VALVE ROCKER ARM STUD	45	22	37369	WATER PUMP ASSEMBLY (SPECIAL MARINE)	43	29
34518	SHIELD, VALVE SPRING CAP	45	19	37615A1	ALTERNATOR ASSEMBLY	7	14
34519	ARM, ROCKER	45	23	37707	VOLTAGE REGULATOR, TRANSISTORIZED	3	8
34525	VALVE, INLET (.015 O.S. STEM)	47	31	38057	ELBOW, WATER OUTLET - CYLINDER HEAD	25	1
34529	VALVE, EXHAUST (.015 O.S. STEM)	45	30	38058A1	COVER ASSEMBLY, WATER INLET	25	8
34532	ROD, PUSH - VALVE	47	32	38953	GAUGE, OIL ELVER (DIP STICK)	47	34
34543	VALVE, BY-PASS - OIL FILTER	41	--	38954	OIL PAN ASSEMBLY	49	54
34546	BRACE, STARTER MOTOR	7	4	38979	LEVER, THROTTLE - INTAKE MANIFOLD COVER	17	46
34549	RETAINER, DISTRIBUTOR CLAMP UNIT	13	43	38980	COVER, INTAKE MANIFOLD (NOT AS SHOWN)	25	23
34623	OIL PRESSURE ASSEMBLY	3	19	38981	COVER, INTAKE MANIFOLD	31	42
34625	WATER TEMP. SENDER ASSEMBLY	3	14	38981	COVER, INTAKE MANIFOLD	35	47
35145	CONTAINER, THERMOSTAT - EXHAUST MANIFOLD BODY	27	52	38982	LINK ROD, THROTTLE	17	48
35149	ELBOW, WATER OUTLET - EXHAUST MANIFOLD BODY	25	15	38983	SWIVEL, LINK ROD TO CARBURETOR	17	52
35151	PALTE, BAFFLE - EXHAUST MANIFOLD	27	39	39003	ELBOW, EXHAUST - THERMOSTAT CONTAINER	27	55
35153	COVER, EXHAUST MANIFOLD	27	41	39163	SCREEN ASSEMBLY, OIL PUMP (NOT AS SHOWN)	47	44
35155	BODY, EXHAUST MANIFOLD	25	13	39331A1	COVER ASSEMBLY, CRANKCASE AND PUSH ROD	47	36
35157	BOWL, ALUMINUM - FUEL FILTER	15	7	39425A3	COVER ASSEMBLY, ROCKER	45	1
35310	CAP, INTERMEDIATE AND FRONT - CRANKSHAFT BEARING	41	15	39589	BRACKET, MOUNTING-BALLAST AND WIRING HARNESS	3	2
35319	VALVE, INLET (STANDARD STEM)	47	31	39785	BAFFLE, ROCKER COVER	45	9
35321	VALVE, INLET (.015 O.S. STEM)	47	31	39916	END CAP, EXHAUST MANIFOLD	33	6
35323	VALVE, EXHAUST (STANDARD STEM)	45	30	39916	END CAP, EXHAUST MANIFOLD BODY	29	7
35323	VALVE, EXHAUST (STANDARD STEM)	45	30	39918	CONTAINER, THERMOSTAT	29	27
35603	COVER ASSEMBLY, CRANKCASE	47	50	39919	ELBOW, WATER OUTLET - CYLINDER HEAD	31	35
35862	BLOCK, SPACER - FRONT MOUNTING BRACKET	37	26	39920	ELBOW, EXHAUST	31	47
35864	COVER PLATE, FLYWHEEL HOUSING	37	3	39920A1	ELBOW ASSEMBLY, EXHAUST	35	43
35884	THERMOSTAT	27	53	39921	BLOCK, WATER DISTRIBUTION - EXHAUST MANIFOLD BODY	29	22
35884	THERMOSTAT	29	26	39922	BODY, EXHAUST MANIFOLD	29	1
36099A2	BRACKET ASSEMBLY, FRONT MOUNTING	37	23	39922	BODY, EXHAUST MANIFOLD	33	1
36176A1	BRACKET ASSEMBLY, STARTER SOLENOID MOUNTING	3	26	39974	CONNECTOR, HARNESS LEDADS TO FLYWHEEL HOUSING	37	15
36177	INSULATOR, STARTER SOLENOID BRACKET	3	25	45107	BATTERY CABLE, NEGATIVE LUG TYPE	3	7
36405	OIL PUMP ASSEMBLY	47	42	45108	BATTERY CABLE, POSITIVE LUG TYPE	3	7

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
45118	BALANCER, HARMONIC - CRANKSHAFT (NOT AS SHOWN)	43	45	52360	VALVE, EXHAUST (STANDARD STEM)	47	30
45180A1	FLAME ARRESTOR ASSEMBLY, CARBURETOR	15	22	52361	OIL PAN ASSEMBLY	49	54
45369	CHIMNEY, BREATHER	45	5	52731	OIL FILTER ASSEMBLY	47	49
45490	GAUGE, OIL LEVEL (DIP STICK)	47	34	52734	BAIL, FLAME ARRESTOR TO CARBURETOR	15	24
45490	GAUGE, OIL LEVEL (DIP STICK) S	47	34	52817	BRACKET, ALTERNATOR MOUNTING	7	24A
45892A2	FLYWHEEL HOUSING ASSEMBLY	37	1	52818	BRACKET, ALTERNATOR MOUNTING	9	28A
46475	BRACKET, ALTERNATOR MOUNTING	7	28	53001	FLAME ARRESTOR	17	28
46744	LIFTER, VALVE - TAPPET 12	43	28	55430A3	COVER ASSEMBLY, ROCKER	45	1
47282	SUPPORT, WATER PUMP PULLEY	43	--	55538A2	ELBOW ASSEMBLY, EXHAUST	35	43
47585	FUEL PUMP ASSEMBLY CARTER FUEL PUMP	15	1A	55898A2	FLYWHEEL HOUSING ASSEMBLY	37	1
47587A2	BLOCK ASSEMBLY, WATER DISTRIBUTION - CYLINDER HEAD	33	28	56045	ALTERNATOR ASSEMBLY	7	14
47588	COVER, THERMOSTAT - WATER DISTRIBUTION BLOCK	33	34	56386	WIRING HARNESS, EXTERNAL	3	1
47594	THERMOSTAT	33	32	57638	BAFFLE, ROCKER COVER	45	9
47604A1	PROTECTOR, HIGHT TENSION LEAD	13	29	9089	DIAPHRAGM KIT, FUEL PUMP	15	1C
47638	END CAP/CONNECTOR, EXHAUST MANIFOLD	33	21	10-20031	SCREW, WIRING HARNESS CLAMP FASTENING (1/2")	29	12
47764	STRAP, NYLON-STARTER SOLENOID LEAD	3	6	10-20031	SCREW, WIRING HARNESS CLAMP FASTENING (1/2")	33	11
48020	DISTRIBUTOR ASSEMBLY, COMPLETE	11	1	10-20031	SCREW, WIRING HARNESS CLAMP TO EXHAUST MANIFOLD COVER (1/2")	27	45
48022	MAIN SHAFT AND WEIGHT PLATE	11	4	10-20055	SCREW, WIRING HARNESS LEAD TO ALTERNATOR	7	14
48024	BRACKET, CONDENSER MOUNTING	11	13	10-20314	SCREW, DRIVE - SERIAL PLATE TO CYLINDER BLOCK (3/16")	37	22
48025	LEAD PRIMARY	11	17	10-20653	SCREW, BALLAST TO MOUNTING BRACKET (1")	13	50
48403	TUBE, OIL LEVEL GAUGE	47	35	10-20705	SCREW, COVER PLATE TO FLYWHEEL HOUSING (3/4")	37	4
49076	VALVE, EXHAUST (.015 O.S. STEM)	45	30	10-21077	SCREW, EXHAUST MANIFOLD BODY TO CYLINDER HEAD (7/8")	25	29
49076	VALVE, EXHAUST (.015 O.S. STEM)	47	30	10-21077	SCREW, EXHAUST MANIFOLD BODY TO CYLINDER HEAD (7/8")	29	2
49342	BUMPER, MOUNTING BRACKET	3	27	10-21077	SCREW, WATER DISTRIBUTION BLOCK TO CYLINDER HEAD (7/8")	33	30
49948	OIL PAN ASSEMBLY	49	54	10-21077	SCREW, WATER OUTLET ELBOW TO CYLINDER HEAD (7/8")	25	6
49951	COVER ASSEMBLY, CRANKCASE	47	50	10-21077	SCREW, WATER OUTLET ELBOW TO CYLINDER HEAD (7/8")	31	36
49954	REAR - CRANKSHAFT BEARING	41	14	10-21625	SCREW, STARTER SOLENOID TO MOUNTING BRACKET (3/4")	5	30
52250	BRACE, STARTER MOTOR	7	6				
52277	DISTRIBUTOR ASSEMBLY, COMPLETE	11	1				
52278	MAIN SHAFT AND WEIGHT PLATE	11	4				
52279	CAM, BREAKER - ADVANCE	11	6				
52349	PULLEY, WATER PUMP	43	34				

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
10-22028	SCREW, WIRING HARNESS CLAMP FASTENING (1/2")	29	18	10-30663	SCREW, WIRING HARNESS CLIP ATTACHING (3/8")	47	40
10-22028	SCREW, WIRING HARNESS CLAMP FASTENING (1/2")	33	17	10-32557	SCREW, BRACKET AND SPACER BLOCK TO CYLINDER BLOCK (4 1/2")	37	27
10-22793	SCREW, WOD - WIRING HARNESS CLIP TO BOAT (7/8")	3	12	10-32775	SCREW, ALTERNATOR TO BRACKET (3 1/2")	7	21
10-22956	SCREW, FDLAME ARRESTOR TO CARBURETOR BAIL	17	25	10-33033	SCREW, VENTGURI CLUSTER TO FLOAT BOWL (OUTER)	21	19
10-25299	SCREW, WATER PUMP FLANGE (3/4")	25	14	10-33034	SCREW. VENTURI CLUSTER TO FLOAT BOWL (CENTER)	21	17
10-25299	SCREW, WATER PUMP FLANGE (3/4")	29	21	10-33042	SCREW; FAST IDLE CAM TO FLOAT BOWL	23	47
10-25299	SCREW, WATER PUMP FLANGE (3/4")	33	20	10-33043	SCREW, AIR HORN TO FLOAT BOWL (SHORT)	21	4
10-26486	SCREW, FRONT MOUNTING BRACKET TO CYLINDER BLOCK (2 3/8")	37	30	10-33045	SCREW, CHOKE VALVE TO CHOKE SHAFT	23	52
10-26548	SCREW, WIRING HARNESS CLIP TO RETAINER	33	26	10-33047	SCREW, STAT COVER AND COIL TO CHOKE HOUSING	23	65
10-26632	SCREW, ALTERNATOR MOUNTING BRACKET TO CYLINDER BLOCK (1 1/4")	9	32	10-33048	SCREW, AIR HORN TO FLOAT BOWL (LONG)	21	5
10-26632	SCREW, EXHAUST MANIFOLD BODY TO CYLINDER HEAD (1 1/4")	29	2	10-33052	SCREW, THROTTLE BODY TO FLOAT BOWL	23	44
10-26632	SCREW, HOUSING TO CYLINDER BLOCK (1 1/4")	37	7	10-33053	SCREW, CHOKE HOUSING TO AIR HORN	23	55
10-26632	SCREW, HOUSING TO CYLINDER BLOCK (1 1/4")	37	7	10-33056	SCREW, CHOKE PISTON LEVER TO CHOKE HOUSING	23	57
10-27165	SCREW, ALTERNATOR BRACE TO CYLINDER BLOCK (3/4")	7	16	10-33231	SCREW, MOUNTING BRACKET TO MANIFOLD BODY (1/2")	5	28
10-27165	SCREW, ALTERNATOR MOUNTING BRACKET TO CYLINDER BLOCK(3/4")	9	29	10-33311	SCREW, MOUNTING BRACKET TO IGNITION COIL	13	36
10-27165	SCREW, IGNITION COIL TO CYLINDER BLOCK (3/4")	13	39	10-33524	SCREW, ALTERNATOR MOUNTING BRACKET TO CYLINDER BLOCK (5/8")	7	25
10-27165	SCREW, LIFTING EYE TO CYLINDER BLOCK (3/4")	37	19	10-33648	SCREW, MOUNTING PLATE PRIMARY HOUSING (3/8")	11	12
10-28464	SCREW, BRACKET AND FLYWHEEL HOUSING TO BLOCK (1 1/2")	3	3	10-33650	SCREW, BREAKER ASSEMBLY TO MOUNTING PLATE (5/32")	11	15
10-28464	SCREW, HOUSING TO CYLINDER BLOCK (1 1/2")	37	8	10-33660	SCREW, DISTRIBUTOR CAP TO PRIMARY HOUSING (8-32)	13	22
10-29197	SCREW, MOUNTING BRACKET TO MANIFOLD BODY (5/8")	3	28	10-33663	SCREW, DISTRIBUTOR CAP TO PRIMARY HOUSING (10-32)	13	23
10-29198	SCREW, ALTERNATOR BRACE TO ALTERNATOR (7/8")	7	19	10-33722	SCREW, WEIGHT HOLD DOWN PLATE TO WEIGHT PLATE	11	10
10-29199	SCREW, FUEL LINES CLAMP FASTENING (1")	15	17	10-34277	SCREW, CRANKCASE COVER TO CYLINDER BLOCK (7/16")	47	53
10-29240	SCREW, DRAIN HOSE CLAMP TO EXHAUST MANIFOLD BODY (5/8")	25	34	10-34277	SCREW, OIL PAN TO CYLINDER BLOCK (1/4")	49	57
10-30663	SCREW, BAFFLE TO ROCKER COVER (3/8")	45	10				

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
10-34277	SCREW, TIMING GEAR TO CAMSHAFT (1/4")	43	40	10-35388	SCREW, THERMOSTAT CONTAINER TO EXHAUST MANIFOLD BODY (1") . . .	27	51
10-34471	SCREW, WATER PUMP TO CYLINDER BLOCK (1 1/2")	43	31	10-35388	SCREW, THERMOSTAT CONTAINER TO WATER DISBRIBUTION BLOCK . .	29	29
10-34473	BOLT, CONNECTING ROD BEARING CAP (1 7/8") . . .	43	24	10-35388	SCREW, WATER INLET COVER TO EXHAUST MANIFOLD BODY (1") . . .	25	12
10-34500	SCREW, OIL PAN TO CYLINDER BLOCK (5/16")	49	56	10-35388	SCREW, WATER OUTLET ELBOW TO EXHAUST MANIFOLD BODY (1") . . .	25	17
10-34500	SCREW, OIL PAN TO CYLINDER BLOCK (5/16")	49	56	10-35390	SCREW, THERMOSTAT CONTAINER TO WATER DISBRIBUTION BLOCK . .	29	29
10-34500	SCREW, OIL PAN TO CYLINDER BLOCK (5/16")	49	56	10-35390	SCREW, EXHAUST COVER AND BAFFLE PLATE TO EXHAUST MANIFOLD BOD	27	42
10-34501	SCREW, DRAIN - OIL PAN .	49	58	10-35585	SCREW, ROCKER COVER TO CYLINDER HEAD (5/8")	45	11
10-34505	SCREW, WATER PUMP TO CYLINDER BLOCK (7/8") .	43	32	10-37892	SCREW, CONNECTOR TO FLYWHEEL HOUSING (7/8")	37	16
10-34510	BOLT, CYLINDER HEAD TO CYLINDER BLOCK (3 37/64")	45	28	10-37908	SCREW, VOLTAGE REGULATOR TO TRANSOM (1 1/4")	3	9
10-34544	BOLT, STARTER MOTOR MOUNTING (1 15/16") 1 . . .	7	3	10-38326	SCREW, INTAKE MANIFOLD COVER TO EXHAUST MANIFOLD BODY (1 5/8" .	25	25
10-34545	BOLT, STARTER MOTOR MOUNTING (4 21/32")	7	2	10-38327	SCREW, INTAKE MANIFOLD COVER TO EXHAUST MANIFOLD BODY (1") . . .	25	26
10-34613	SCREW, HOUSING TO CYLINDER BLOCK (1 3/4")	37	8	10-38507	SCREW, STOP - THROTTLE LEVER TO INTAKE MANIFOLD COVER	17	55
10-35156	SCREW, EXHAUST ELBOW TO THERMOSTAT CONTAINER (1 1/4")	27	58	10-38535	SCREW, INTAKE MANIFOLD COVER TO EXHAUST MANIFOLD (1 1/2")	35	50
10-35169	SCREW, DISTRIBUTOR TO CYLINDER BLOCK (1") . .	13	41	10-38535	SCREW, INTAKE MANIFOLD COVER TO EXHAUST MANIFOLD BODY	31	44
10-35339	SCREW, OIL PUMP TO CYLINDER BLOCK (3/4") .	47	43	10-39783	SCREW, CRANKCASE AND PUSH ROD DOVER TO CYLINDER BLOCK (5/8" . .	47	37
10-35339	SCREW, WATER PUMP TO CYLINDER BLOCK (3/4") .	43	32	10-39970	SCREW, END CAP/CONNECTOR TO EXHAUST MANIFOLD (7/8")	33	23
10-35366	BOLT, OIL PUMP SCREEN TO MOUNTING BRACKET (1/2")	47	47	10-39970	SCREW, WATER DISBRIBUTION BLOCK TO EXHAUST MANIFOLD . . .	29	24
10-35388	SCREW, END CAP TO EXHAUST MANIFOLD (1") 4	33	8	10-45474	SCREW, WATER DISBRIBUTION BLOCK TO EXHAUST MANIFOLD . . .	29	24
10-35388	SCREW, END CAP/CONNECTOR TO EXHUST MANIFOLD (1") .	33	23	10-45488	SCREW, FUEL PUMP TO CYLINDER BLOCK (3/4") .	15	3
10-35388	SCREW, ENDF CAP TO EXHAUST MANIFOLD BODY (1")	29	9	10-45754	SCREW, BRACKET AND FLYWHEEL HOUSING TO BLOCK (2")	3	3
10-35388	SCREW, EXHAUST ELBOW TO EXHAUST MANIFOLD (1")	35	46				
10-35388	SCREW, EXHAUST ELBOW TO EXHAUST MANIFOLD BODY (1")	31	50				
10-35388	SCREW, EXHAUST ELBOW TO THERMOSTAT CONTAINER (LOWER) - 1"	27	57				
10-35388	SCREW, INTAKE MANIFOLD COVER TO EXHAUST MANIFOLD (1")	35	51				
10-35388	SCREW, INTAKE MANIFOLD COVER TO EXHAUST MANIFOLD BODY (1") . . .	31	43				

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
10-46276	SCREW, AIR HORN PUMP LEVER	21	29	11-25168	NUT, JAME - THROTTLE LINK ROD	17	49
10-46717	BOLT, CRANKSHAFT BEARING CAP TO CYLINDER BLOCK	41	16	11-25269	NUT, ALTERNATOR SCREW	7	23
10-46718	SCREW, WIRING HARNESS LEADS TO BALLAST (3/4")	13	47	11-26419	NUT, SOLENOID SWITCH TERMINAL (8-32)	7	11
10-46718	SCREW, WIRING HARNESS PLATE TO MOUNTING BRACKET (3/4")	3	5	11-26419	NUT, STARTER MOTOR TERMINAL	7	13
10-47277	SCREW, PULLEY AND HUB TO WATER PUMP (3/4")	43	35	11-28517	NUT, BRACKET AND FLYWHEEL HOUSING SCREW	37	10
10-48021	SCREW, CONDENSER BRACKET ATTACHING	11	13	11-28517	NUT, SOLENOID SWITCH TERMINAL (3/8-16)	7	10
10-48543	SCREW, BRACE TO MOTOR AND CYLINDER BLOCK (5/8")	7	5	11-28941	NUT, JAM - FLAME ARRESTOR MOUNTING STUD (BOTTOM)	15	21
10-49950	SCREW, OIL PAN TO CYLINDER BLOCK (1/4")	49	57	11-29841	NUT, FLAME ARRESTOR SCREW	17	27
10-49956	SCREW, DRAIN - OIL PAN	49	58	11-30708	NUT, JAM - FRONT MOUNTING BRACKET ADJUSTING STUD (BOTTOM)	39	44
10-49956	SCREW, DRAIN - OIL PAN	49	58	11-32882	NUT, FRONT MOUNTING BRACKET ADJUSTING STUD	39	40
10-53512	SCREW, THERMOSTAT COVER TO WATER DISTRIBUTION BLOCK (3/4")	33	35	11-33631	NUT, FUEL INLET - AIR HORN	21	7
10-56057	SCREW, ALTERNATOR TO BRACKET (3 3/4")	7	21	11-34474	NUT, CONNECTING ROD CAP BOLT	43	25
11-20083	NUT, STARTER SOLENOID TERMINAL (5/16")	3	22	11-34516	NUT, VALVE ROCKER ARM STUD	45	21
11-20087	NUT, EXHAUST MANIFOLD BODY STUD	29	6	11-34933	NUT, FLYWHEEL STUD	43	22
11-20088	NUT, STARTER SOLENOID SCREW	5	32	11-35814	MUT, BRACE STUD	7	9
11-20110	NUT, LINK ROD TO CARBURETOR SWIVEL	17	54	11-37500	NUT, BEARING CAP STUD - OIL PUMP SCREEN BRACKET	47	46
11-20110	NUT, THROTTLE LEVER STUD	19	61	11-46793	NUT, CARBURETOR MOUNTING STUD	17	42
11-20220	NUT, FRONT MOUNTING BRACKET ADJUSTING STUD (TOP)	39	39	11-46793	NUT, COVER PLATE SCREW	37	5
11-20586	NUT, FLAME ARRESTOR MOUNTING STUD (TOP)	17	31	11-46887	NUT, BALLAST TO MOUNTING BRACKET SCREW	13	52
11-20586	NUT, ROCKER COVER CHIMNEY STUD	45	8	11-49910	NUT, EXHAUST MANIFOLD STUD	33	5
11-20586	NUT, THROTTLE CABLE ANCHOR STUD	17	45	11-49910	NUT, MOUNTING BRACKET STUD	9	39
11-20645	NUT, IGNITION COIL TERMINAL	13	38	12-20028	WASHER, VOLTAGE REGULATOR SCREW	3	10
11-20645	NUT, STARTER SOLENOID TERMINAL (10-32)	3	24	12-20103	WASHER, BRACE STUD	7	8
11-20645	NUT, WATER SENDER AND OIL PRESSURE SENDER TERMINAL (10-32)	3	16	12-20533	WASHER, FLAME ARRESTOR SCREW	17	26
11-20890	NUT, FUEL LINES CLAMP SCREW	15	19	12-20553	WASHER, ALTERNATOR BRACE SCREW	7	18
11-21310	NUT, COMPRESSION - CHOKE PIPE	17	36	12-20553	WASHER, ALTERNATOR MOUNTING BRACKET SCREW	9	31
11-24652	NUT, EXHAUST ELBOW SCREW	27	59	12-20553	WASHER, ALTERNATOR MOUNTING BRACKET SCREW	9	34

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
12-20553	WASHER, EXHAUST MANIFOLD STUD EARLY MODELS ONLY	33	3	12-37828	WASHER, FRONT MOUNTING BRACKET SCREW	37	32
12-20553	WASHER, EXHAUST MANIFOLD BODY STUD AND SCREW	25	30	12-53510	WASHER, THROTTLE LEVER STEP SCREW (3/4" O.D.)	17	56
12-20553	WASHER, IGNITION COIL SCREW	13	40	13-21547	LOCKWASHER, THROTTLE BODY SCREW	23	45
12-20553	WASHER, MOUNTING BRACKET STUD	9	38	13-26992	LOCKWASHER, STARTER SOLENOID SCREW	5	31
12-20553	WASHER, THROTTLE LEVER STEP SCREW (12/32" O.D.)	17	57	13-26992	LOCKWASHER, WIRING HARNESS CLAMP SCREW	33	12
12-20583	WASHER, WIRING HARNESS CLIP SCREW	45	12	13-26992	LOCKWASHER, WIRING HARNESS CLAMP SCREW	29	13
12-20959	WASHER, FRONT MOUNTING BRACKET ADJUSTING STUD	39	36	13-26993	LOCKWASHER, ALTERNATOR MOUNTING BRACKET SCREW	7	26
12-22248	WASHER, BRACKET AND SPACER BLOCK SCREW	37	29	13-26993	LOCKWASHER, MOUNTING BRACKET SCREW	5	29
12-22937	WASHER, FLAME ARRESTOR MOUNTING STUD	17	30	13-26993	LOCKWASHER, STARTER SOLENOID TERMINAL (5/16")	3	21
12-24662	WASHER, FUEL LINES CLAMP SCREW	15	18	13-26995	LOCKWASHER, STARTER MOTOR TERMINAL	7	12
12-24664	WASHER, THROTTLE CABLE ANCHOR STUD	17	44	13-26995	LOCKWASHER, VENTURI CLUSTER SCREW (OUTER)	21	20
12-26168	WASHER, ALTERNATOR BRACE SCREW 1	7	20	13-26995	LOCKWASHER, WIRING HARNESS LEADS SCREW	13	48
12-26825	WASHER, ALTERNATOR MOUNTING BRACKET SCREW	7	27	13-26996	LOCKWASHER, AIR HORN SCREW	21	6
12-28927	WASHER, BALLAST TO MOUNTING BRACKET SCREW	13	51	13-26996	LOCKWASHER, IGNITION COIL TERMINAL	13	37
12-29245	WASHER, ROCKER COVER CHIMNEY STUD	45	7	13-26996	LOCKWASHER, STARTER SOLENOID TERMINAL (#10)	3	23
12-30164	WASHER, IGNITION COIL TERMINAL	13	37	13-26996	LOCKWASHER, WIRING HARNESS CLAMP SCREW	29	19
12-30164	WASHER, LINK ROD TO CARBURETOR SWIVEL	17	53	13-26996	LOCKWASHER, WIRING HARNESS CLAMP SCREW	33	18
12-30164	WASHER, THROTTLE LEVER STUD (3/8" O.D.)	17	60	13-26996	LOCKWASHER, WIRING HARNESS CLAMP SCREW	37	14
12-30164	WASHER, WIRING HARNESS LEAD SCREW	7	14	13-26996	LOCKWASHER, WIRING HARNESS LEAD SCREW	7	14
12-30191	WASHER, WIRING HARNESS LEADS SCREW	13	49	13-26996	WASHER, WATER SENDER/OIL PRESSURE SENDER	3	15
12-32638	WASHER, FRONT MOUNTING BRACKET ADJUSTING STUD	39	35	13-32993	LOCKWASHER, BRACKET AND SPACER BLOCK SCREW	37	28
12-35935	WASHER, FLYWHEEL STUD	43	21	13-33065	LOCKWASHER, FRONT MOUNTING BRACKET ADJUSTING STUD	39	43
12-35950	WASHER, THROTTLE LEVER STUD (7/16" O.D.)	17	58	13-37459	LOCKWASHER, ALTERNATOR BRACE SCREW	7	17
12-36103	WASHER, FRONT MOUNTING BRACKET ADJUSTING STUD	39	34	13-37459	LOCKWASHER, ALTERNATOR MOUNTING BRACKET SCREW	9	30
12-36104	WASHER, RUBBER - FRONT MOUNTING BRACKET ADJUSTING STUD	39	38				
12-36275	WASHER, ROTOR	11	19				

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
13-37459	LOCKWASHER, EXHAUST MANIFOLD BODY STUD AND SCREW	25	31	16-52387	STUD, BRACE TO MOTOR AND CYLINDER BLOCK	7	7
13-37459	LOCKWASHER, EXHAUST MANIFOLD BODY STUD AND SCREW	29	5	16-54176	STUD, MOUNTING BRACKET TO CYLINDER BLOCK (1 5/8")	9	36
13-37459	LOCKWASHER, EXHAUST MANIFOLD STUD EARLY MODELS ONLY	33	4	16-54177	STUD, MOUNTING BRACKET TO CYLINDER BLOCK (1 3/8")	9	35
13-37459	LOCKWASHER, FRONT MOUNTING BRACKET SCREW	37	31	17-33037	PIN, LINGE - FLOAT TO AIR HORN	21	10
13-37459	LOCKWASHER, HOUSING SCREW	37	9	17-33049	PIN, CHOKE PISTON TO CHOKE PISTON LEVER	23	59
13-37459	WASHER, LIFTING EYE SCREW	37	20	17-33649	PIN, DRIVE GEAR TO MAIN SHAFT	11	5
13-39107	LOCKWASHER, PULLEY AND HUB SCREW	43	36	17-35465	PIN, DOWEL - CYLINDER BLOCK TO CYLINDER HEAD	41	2
13-39544	WIRING HARNESS, EXTERNAL KET SCREW	3	1	19-33041	WELCH PLUG, CHOKE HOUSING	23	61
15-34533	SHIM UNIT, BEARING CAP - FRONT AND INTERMEDIATE	41	15	19-34270	PLUG, EXPANSION - CYLINDER BLOCK (1 5/8" DIA.)	41	3
15-34534	SHIM UNIT, BEARING CAP - REAR	41	15	19-34271	PLUG, EXPANSION - CYLINDER BLOCK (2" DIA.)	41	3
16-20500	STUD, FLAME ARRESTOR MOUNTING - CARBURETOR TO INTAKE MANIFOLD	15	23	19-34272	PLUG, EXPANSION - CYLINDER HEAD (15/16" DIA.)	45	26
16-32808	STUD, FLYWHEEL TO ENGINE COUPLING (2 1/16")	43	19	19-34487	PLUG, PIPE - CYLINDER BLOCK (3/8")	41	5
16-33111	STUD, CARBURETOR TO INTAKE MANIFOLD COVE4R (1 9/16")	17	41	19-34488	PLUG, EXPANSION - CAMSHAFT BEARING HOLE	41	4
16-34521	STUD, VALVE ROCKER ARM (.013 O.S.)	45	25	19-37531	PLUG, OIL CHANNEL - CYLINDER BLOCK	41	3
16-34522	STUD, VALVE ROCKER ARM (.003 O.S.)	45	25	22-21373	CONNECTOR, CHOKE PIPE TO INTAKE MANIFOLD COVER	17	39
16-34612	STUD, EXHAUST MANIFOLD BODY TO CYLINDER HEAD (1 1/2")	25	28	22-28624	TEE, FITTING - FUEL FILTER	15	11
16-34612	STUD, EXHAUST MANIFOLD BODY TO CYLINDER HEAD (1 1/2")	29	3	22-29085	FITTING, OIL PRESSURE SENDER ADAPTOR	3	18
16-36100	STUD, ADJUSTING - FRONT MOUNTING BRACKET (9 1/4")	39	33	22-30174	ELBOW, BLEED TUBE TO THERMOSTAT CONTAINER	27	63
16-38525	STUD, ANCHOR - THROTTLE CABLE TO INTAKE MANIFOLD COVER (1 1/2")	17	43	22-30175	SLEEVE, COMPRESSION - BLEED TUBE ELBOW	27	65
16-39729	STUD, OIL PUMP SCREEN SUPPORT TO BEARING CAP (3 3/4")	47	45	22-30177	NUT, COMPRESSION - BLEED TUBE ELBOW	27	64
16-45969	STUD, BREATHER CHIMNEY TO ROCKER COVER (3 5/16")	45	4	22-32715	ELBOW, DRAIN HOSE - EXHAUST ELBOW	27	49
				22-32715	ELBOW, WATER DISTRIBUTION BLOCK	29	23
				22-32715	ELBOW, WATER INLET HOSE - EXHAUST MANIFOLD BODY	25	35
				22-32802	PLUG, PIPE - EXHAUST MANIFOLD COVER	27	43
				22-32802	PLUT, PIPE - EXHAUST MANIFOLD (1/8-27)	33	9

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
22-32803	PLUG, PIPE - EXHAUST ELBOW	27	56	23-34490	BEARING UNIT, CRANKSHAFT MAIN - REAR (.001 U.S.)	41	13
22-32803	PLUG, PIPE - WATER DISTRIBUTION BLOCK	33	31	23-34491	BEARING UNIT, CRANKSHAFT MAIN - REAR (.002 U.S.)	41	13
22-32804	PLUG, PIPE - WATER OUTLET ELBOW	25	5	23-34492	BEARING UNIT, CRANKSHAFT MAIN - REAR (.010 U.S.)	41	13
22-32804	PLUG, PIPE - WATER OUTLET ELBOW	31	38	23-34493	BEARING UNIT, CRANKSHAFT MAIN - REAR (.020 U.S.)	41	13
22-32876	NIPPLE, FUEL FILTER TO FUEL PUMP	15	5	23-35168	BEARING, DISTRIBUTOR PILOT SHAFT	41	7
22-32974	ADAPTOR, OIL PRESSURE SENDER TO CYLINDER BLOCK	3	17	23-36101	SPACER, FRONT MOUNTING BRACKET ADJUSTING STUD	39	37
22-33060	NIPPLE, BLEED HOSE TO WATER ELBOW	25	7	23-46742	SPACER, FLYWHEEL HOUSING MOUNT	37	2
22-33198	PLUG, EXHAUST ELBOW (3/4-14)	31	48	23-46742	SPACER, FRONT MOUNTING BRACKET	37	24
22-33198	PLUG, EXHAUST ELBOW (3/4-14)	35	44	23-49959	BEARING UNIT, CRANKSHAFT MAIN (STANDARD)	41	12
22-35471	TEE, FUEL LINE TO CARBURETOR	15	4	23-49960	BEARING UNIT, CRANKSHAFT MAIN (.001 U.S.)	41	12
22-36382	PLUG, PIPE - INTAKE MANIFOLD COVER	25	27	23-49961	BEARING UNIT, CRANKSHAFT MAIN (.002 U.S.)	41	12
22-36382	PLUG, PIPE - INTAKE MANIFOLD COVER (1/4-18)	31	45	23-49962	BEARING UNIT, CRANKSHAFT MAIN (.010 U.S.)	41	12
22-36382	PLUG, PIPE - INTAKE MANIFOLD COVER (1/4-18)	35	49	23-49963	BEARING UNIT, CRANKSHAFT MAIN (.020 U.S.)	41	12
22-36382	PLUG, WATER DRAIN - CYLINDER BLOCK	41	6	23-52242	BEARING (PAIR), CONNECTING ROD (STANDARD)	43	26
22-37372	PLUG, EXHAUST MANIFOLD BODY (3/4-14) 2	29	16	23-52243	BEARING (PAIR), CONNECTING ROD (.001 U.S.)	43	26
22-38060	CAP, WATER INLET COVER	25	10	23-52244	BEARING (PAIR), CONNECTING ROD (.002 U.S.)	43	26
22-45122	CHECK VALVE, FUEL LINE	15	13	23-52245	BEARING (PAIR), CONNECTING ROD (.010 U.S.)	43	26
22-45370	FITTING, ROCKER COVER	45	2	23-52246	BEARING (PAIR), CONNECTING ROD (.020 U.S.)	43	26
22-45383	NIPPLE, VENT HOSE TO CARBURETOR	17	32	23-52482	BEARING UNIT, CAMSHAFT (FRONT AND REAR) 2	41	10
22-48118	PLUG, EXHAUST MANIFOLD (1-3/4")	33	15	23-52483	BEARING UNIT, CAMSHAFT (INTERMEDIATE)	41	11
22-48336	PLUG, CYLINDER HEAD	45	27	24-33050	SPRING, IDLE ADJUSTING NEEDLE	23	40
22-49210A1	TEE ASSEMBLY, FUEL LINE	15	4A	24-33769	SPRING, BREAKER CAM ADVANCE WEIGHT	11	8
22-49217	FITTING, FUEL LINE	15	4B	24-35214	SPRING, VALVE	45	20
22-49217	FITTING, FUEL LINE TEE	15	4B				
22-53509	ELBOW, WATER DISTRIBUTION BLOCK	35	38				
22-54035	ELBOW, FUEL INLET - CARBURETOR (90 DEG.)	17	29				
23-21309	SLEEVE, COMPRESSION - CHOKE PIPE	17	37				
23-32727	SPACER, ALTERNATOR SCREW	7	22				
23-33064	SLEEVE, FRONT MOUNTING BRACKET ADJUSTING STUD	39	42				
23-34464	BEARING UNIT, CRANKSHAFT MAIN - REAR (STANDARD)	41	13				
23-34469	BEARING, CAMSHAFT THRUST	43	38				

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
24-35875	SPRING, THROTTLE RETURN	17	59	27-34486	GASKET, DISTRIBUTOR	51	22
24-52280	SPRING, BREAKER CAM ADVANCE WEIGHT	11	8	27-34502	GASKET, OIL PAN DRAIN SCREW	49	59
25-33666	GROMMET, MOUNTING PLATE - PRIMARY WIRE	11	16	27-34606A2	GASKET SET, CYLINDER HEAD	51	--
26-34217	SEAL, VALVE SPRING CAP	45	18	27-34606A3	GASKET SET, CYLINDER HEAD	51	--
26-34217	SEAL, VALVE STEM	51	15	27-35144	GASKET, RELIEF VALVE BODY	51	11
26-34218	OIL SEAL, CRANKCASE COVER	47	51	27-35144	GASKET, WATER INLET COVER	25	11
26-34462	OIL SEAL UNIT, CRANKSHAFT REAR BEARING	41	17	27-35146	GASKET, THERMOSTAT CONTAINER	27	50
26-49947	OIL SEAL UNIT, CRANKSHAFT REAR BEARING	41	17	27-35146	GASKET, THERMOSTAT CONTAINER	51	13
26-49952	OIL SEAL, CRANKCASE COVER	47	51	27-35147	GASKET, EXHAUST ELBOW	27	54
27-32910	GASKET, CARBURETOR	17	40	27-35147	GASKET, EXHAUST ELBOW	51	5
27-32910	GASKET, CARBURETOR FLANGE	23	43	27-35150	GASKET, EXHAUST MANIFOLD ELBOW	25	16
27-32910	GASKET, CARBURETOR MOUNTING	51	10	27-35150	GASKET, WATER OUTLET ELBOW	51	12
27-33680	GASKET, WATER DISTRIBUTION BLOCK	33	29	27-35152	GASKET, BAFFLE PLATE	51	3
27-33680	GASKET, WATER OUTLET ELBOW	25	4	27-35152	GASKET, BAFFLE PLATE TO EXHAUST MANIFOLD BODY	27	38
27-33680	GASKET, WATER OUTLET ELBOW	31	37	27-35154	GASKET, EXHAUST MANIFOLD COVER	51	2
27-33680	GASKET, WATER OUTLET HOUSING	51	14	27-35154	GASKET, EXHAUST MANIFOLD COVER TO BAFFLE PLATE	27	40
27-33745	GASKET, FUEL FILTER BOWL	15	10	27-35441A2	GASKET SET, EXHAUST MANIFOLD (ALUMINUM MANIFOLD)	51	-
27-33746	GASKET, FUEL FILTER ELEMENT	15	9	27-38061	GASKET, M WATER INLET COVER CAP	25	9
27-33918	GASKET, WATER OUTLET HOUSING	51	16	27-39255	GASKET, INTAKE MANIFOLD COVER	31	46
27-33956	GASKET, WATER PUMP	43	30	27-39255	GASKET, INTAKE MANIFOLD COVER	35	48
27-33956	GASKET, WATER PUMP	51	24	27-39255	GASKET, INTAKE MANIFOLD COVER	51	4
27-34042	GASKET, ROCKER COVER	45	15	27-39255A2	GASKET SET, EXHAUST MANIFOLD (CAST IRON MANIFOLD)	51	-
27-34042	GASKET, ROCKER COVER	51	18	27-39255A3	GASKET SET, EXHAUST MANIFOLD (CAST IRON MANIFOLD)	51	-
27-34207	GASKET SET, OIL PAN	49	55	27-39256	GASKET, INTAKE MANIFOLD COVER	25	24
27-34207	GASKET SET, OIL PAN	49	55	27-39256	GBASKET, INTAKE MANIFOLD COVER	51	4
27-34207	GASKET SET, OIL PAN	51	21	27-39914	GASKET, THERMOSTAT CONTAINER	29	28
27-34209	GASKET, CRANKCASE AND PUSH ROD COVER	47	38	27-39914	GASKET, THERMOSTAT CONTAINER	51	9
27-34209	GASKET, CRANKCASE AND PUSH ROD COVER	51	20	27-39915	GASKET, EXHAUST ELBOW	31	49
27-34213	GASKET, FUEL PUMP	15	2	27-39915	GASKET, EXHAUST ELBOW	35	45
27-34213	GASKET, FUEL PUMP	51	23	27-39915	GASKET, EXHAUST ELBOW	51	7
27-34213A1	GASKET SET, MISCELLANEOUS	51	--	27-39917	GASKET, END CAP/CONNECTOR	33	22
27-34213A2	GASKET SET, MISCELLANEOUS	51	--				
27-34216	GASKET, CRANKCASE COVER	47	52				
27-34216	GASKET, CRANKCASE FRONT COVER	51	25				
27-34460	GASKET, OIL PUMP COVER	47	--				
27-34486	GASKET, DISTRIBUTOR	13	24				

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
27-39917	GASKET, WATER DISTRIBUTION	51	8	32-38066	HOSE, WATER OUTLET ELBOW TO WATER INLET COVER	25	2
27-39917	GASKET, WATER DISTRIBUTION BLOCK	29	25	32-38272	H OSE, BLEED - BLEED TUBE TO WATER OUTLET ELBOW (2")	27	60
27-39923	BASKET, END CAP	33	7	32-38952	TUBE, OIL LEVER GUAGE	47	35
27-39923	GASKET, END CAP	29	8	32-38984	COVERING, CHOKE PIPE	17	38
27-39923	GASKET, MANIFOLD END CAP	51	6	32-38985A3	PIPE ASSEMBLY, CHOKE - CARBURETOR TO INTAKE MANIFOLD COVER	17	35
27-46401	GASKET, EXHAUST MANIFOLD BODY TO CYLINDER HEAD	25	22	32-39786	HOSE, VENT - CARBURETOR TO ROCKER COVER CONNECTOR (3")	17	33
27-46401	GASKET, EXHAUST MANIFOLD BODY TO CYLINDER HEAD	31	41	32-39971	HOSE, WATER OUTLET ELBOW TO THERMOSTAT CONTAINER (3 3/4")	31	39
27-46401	GASKET, EXHAUST MANIFOLD TO CYLINDER HEAD	35	53	32-45042	H OSE, INLET - WATER DISTRIBUTION BLOCK TO DRIVE UNIT (44")	29	14
27-46401	GASKET, MANIFOLD BODY	51	1	32-45042	HOSE, INLET - WATER DISTRIBUTION BLOCK TO DRIVE UNIT (44")	33	13
27-46401	GASKET, MANIFOLD BODY	51	19	32-45121	FUEL LINE, FUEL FILTER TO FUEL PUMP (8 3/4")	15	14
27-47453	GASKET, CYLINDER HEAD	45	29	32-46471	NOZZLE, OIL - TIMING GEAR	43	37
27-47453	GASKET, CYLINDER HEAD	51	17	32-47639	HOSE, WATER DISTRIBUTION BLOCK TO END CAP/CONNECTOR	35	36
27-47590	GASKET, THERMOSTAT COVER	33	33	32-47640	HOSE, WATER DISTRIBUTION BLOCK TO WATER PUMP	35	39
27-47590	GASKET, THERMOSTAT COVER	51	9A	32-53392	TUBE, OIL LEVEL GAUGE	47	35
27-49936	GASKET, ROCKER COVER	45	15	32-53824	FUEL LINE, FUEL PUMP TO CARBURETOR (33 1/2")	15	15
27-49936	GASKET, ROCKER COVER	51	18	33-37405	SPARK PLUG (AC#C-44N)	13	30
27-49949	GASKET SET, OIL PAN	49	55	33-54527	SPARK PLUG (AC#CR44N)	13	30
27-49949	GASKET SET, OIL PAN	51	21	35-33744	ELEMENT, FUEL FILTER	15	8
27-49953	GASKET, CRANKCASE COVER	47	52	35-33744	ELEMENT, FUEL FILTER	15	8
27-49953	GASKET, CRANKCASE FRONT COVER	51	25	35-35382A1	FUEL FILTER ASSEMBLY	15	6
27-49955	GASKET, OIL PAN DRAIN SCREW	49	59	35-49088	FILTER, FUEL - FUEL PUMP CARTER FUEL PUMP	15	1B
27-49955	GASKET, OIL PAN DRAIN SCREW	49	59	37-32852	DECAL, ROCKER COVER	45	3
27-53502	GASKET, ALTERNATOR MOUNTING BRACKET	9	37	37-46452	DECAL, ROCKER COVER - "160 H.P."	45	--
28-34466	KEY, PULLEY AND GEAR LOCATING	43	43	38-31042	SERIAL PLATE	37	21
28-34514	KEY, VALVE STEM (2 PER VALVE)	45	16	39-34479	RING, PISTON - 4 SETS (STANDARD)	41	9
32-30466	FUEL LINE, FUEL TANK TO FUEL FILTER	15	12	39-34556	RING, PISTON - 4 SETS (.020 O.S.)	41	9
32-33116	HOSE, DRAIN-WATER INLET COVER TO EXHAUST MANIFOLD	27	47	39-34557	RING, PISTON - 4 SETS (.030 O.S.)	41	9
32-33117	HOSE, WATER INLET-EXHAUST MANIFOLD BODY ELBOW TO DRIVE UNIT	25	36	43-33664	GEAR, DRIVE - MAIN SHAFT	11	3
32-33484	HOSE, WATER DISTRIBUTION BLOCK TO WATER PUMP	29	31	43-46743	GEAR, CRANKSHAFT	43	44
32-33484	HOSE, WATER OUTLET ELBOW TO WATER PUMP	25	18	43-46745	GEAR, TIMING - CAMSHAFT (ALUMINUM)	43	39
32-38063	TUBE, BLEED - BLEED HOSE TO THERMOSTAT COVER	27	62	50-45120	STARTER MOTOR ASSEMBLY	7	1

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
54-22740	CLAMP, WIRING HARNESS TO EXHAUST MANIFOLD (3/8")	33	16	54-33461	CLAMP, DRAIN HOSE TO EXHAUST MANIFOLD BODY	25	33
54-22740	CLAMP, M WIRING HARNESS TO EXHAUST MANIFOLD BODY (3/8")	29	17	54-34550	CLIP, FUEL FEED PIPE	43	--
54-22875	CLIP, WIRING HARNESS TO BOAT	3	11	54-34764	EYE, LIFTING - CYLINDER BLOCK	37	18
54-22875	CLIP, WIRING HARNESS TO PUSH ROD COVER	47	39	54-34764	EYE, LIFTING - FLYWHEEL HOUSING SCREW	37	6
54-24871	CLAMP, WIRING HARNESS TO FLYWHEEL HOUSING	37	12	54-35830	CLAMP, VENT HOSE CLAMPING	17	34
54-25231	CLIP, WIRING HARNESS TO RETAINER	33	25	54-35861	CLIP, ROCKER COVER CHIMNEY STUD	45	6
54-28938	CLAMP, FUEL LINES TO CYLINDER BLOCK	15	16	54-38426	CLAMP, WATER PUMP COVER TO WATER PUMP	25	21
54-28938	CLAMP, WIRING HARNESS TO EXHAUST MANIFOLD	33	10	54-38426	CLAMP, WATER PUMP COVER TO WATER PUMP	31	34
54-28938	CLAMP, WIRING HARNESS TO EXHAUST MANIFOLD BODY	29	11	54-38426	CLAMP, WATER PUMP COVER TO WATER PUMP	35	42
54-29938	CLAMP, WIRING HARNESS TO EXHAUST MANIFOLD BODY (5/8")	27	44	54-39108	CLIP, IDLE STOP SCREW	23	42
54-32779	CLAMP, DRAIN HOSE FASTENING	27	48	54-49542	CLAMP, INLET HOSE - ROCKER COVER SCREW	45	13
54-32779	CLAMP, INLET HOSE TO WATER DISBRIBUTION BLOCK AND DRIVE UNIT	29	15	57-32850	BELT, ALTERNATOR, WATER PUMP PUVLLEY AND CRANKSHAFT PULLEY	43	41
54-32779	CLAMP, INLET HOSE TO WATER DISTRIBUTION BLOCK AND DRIVE UNIT	33	14	027-49949	GASKET SET, OIL PAN	49	55
54-32779	CLAMP, WATER INLET HOSE FASTENING	27	37	16C-49915	STUD, EXHAUST MANIFOLD TO CYLINDER HEAD (1 1/2")	33	2
54-32780	CLAMP, HOSE TO WATER OUTLET ELBOW AND THERMOSTAT CONTAINER	31	40	222-2339	FLYWHEEL, CRANKSHAFT	43	18
54-32780	CLAMP, WATER OUTLET ELBOW HOSE FASTENING	25	3	393-1275	SLEEVE, TERMINAL END COVER	13	29
54-32781	CLAMP, H OSE TO WATER OUTLET ELBOW AND WATER PUMP	25	19	393-1286	BALLAST	13	45
54-32781	CLAMP, HOSE TO WATER DISTRIBUTION BLOCK AND WATER PUMP	31	32	425-3156	CRANKSHAFT	43	42
54-32781	CLAMP, HOSE TO WATER DISTRIBUTION BLOCK AND WATER PUMP	35	40	430-3161	CAMSHAFT	43	27
54-32880	CLAMP, HOSE TO WATER DISTRIBUTION BLOCK AND END CAP CONNECTO	35	37	613-2277	CONNECTING ROD ASSEMBLY	43	23
54-33036	RETAINER, STAT COVER AND COIL TO CHOKE HOUSING SCREW	23	66	734-3157	PISTON AND PISTON PIN ASSEMBLY (STANDARD)	41	8
54-33361	CLAMP, HIGHT TENSION LEADS	13	44	734-3158	PISTON AND PISTON PIN ASSEMBLY (.001 O.S.)	41	8
				734-3159	PISTON AND PISTON PIN ASSEMBLY (.020 O.S.)	41	8
				734-3160	PISTON AND PISTON PIN ASSEMBLY (.030 O.S.)	41	8
				840-3162	CYLINDER BLOCK ASSEMBLY	41	1
				840-3162	CYLINDER BLOCK ASSEMBLY SEE PAGE 19 FOR BREAKDOWN	47	33
				840-3504	CYLINDER BLOCK ASSEMBLY	41	1
				840-3504	CYLINDER BLOCK ASSEMBLY	47	33
				937-3040	CYLINDER HEAD ASSEMBLY	45	24
				937-3040	CYLINDER HEAD ASSEMBLY	45	24
				1338-2991	CARBURETOR ASSEMBLY (SEE A12 FOR BREAKDOWN)	15	20

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
1351-3635A1	CARBURETOR ASSEMBLY (SEE A12 FOR BREAKDOWN)	15	20				
1351-3635A1	CARBURETOR ASSEMBLY, COMPLETE	21	-				
1397-2047	VALVE, CHOKE - CHOKE SHAFT	23	51				
1397-2048	LEVER, PUMP - AIR HORN .	21	28				
1397-2050	PLUG, BALL - CHOKE HOUSING	23	60				
1397-2051	ROD, PUMP	21	31				
1397-2052	ROD, CHOKE	23	48				
1397-2054	PUMP SHAFT AND LEVER ASSEMBLY, AIR HORN . .	21	30				
1397-2056	CHOKE LEVER AND COLLAR ASSEMBLY, CHOKE SHAFT	23	49				
1397-2057	PLATE, BAFFLE - CHOKE HOUSING	23	62				
1397-2059	CHOKE PISTON, CHOKE HOUSING	23	58				
1397-2060	FLOAT ASSEMBLY	21	9				
1397-2071	CAM, FAST IDLE - FLOAT BOWL	23	46				
1397-2120	IDLE ADJUSTING NEEDLE, THROTTLE BODY	23	39				
1397-2214	ALTITUDE KIT (10,000 FT.) .	23	66				
1397-2256	POWER PISTON ASSEMBLY	21	2				
1397-2628	PUMP SHAFT AND LEVER ASSEMBLY, AIR HORN . .	21	30				
1397-2629	LEVER ASSEMBLY, CHOKE PISTON	23	56				
1397-2630	CHOKE HOUSING ASSEMBLY	23	53				
1397-2632	CHOKE SHAFT ASSEMBLY .	23	50				
1397-2634	GASKET KIT	23	66				
1397-2635	AIR HORN	21	1				
1397-2637	OVERHAUL KIT	23	66				
1397-2638	IDLE STOP SCREW, THROTTLE BODY	23	41				
1397-2639	THROTTLE BODY ASSEMBLY	23	38				
1397-2640	VENTURI CLUSTER ASSEMBLY, FLOAT BOWL	21	15				
1397-2648	STAT COVER AND COIL ASSEMBLY	23	64				
1397-2992	ALTITUDE KIT (5,000 FT.) . .	23	66				
1397-2993	FLOAT BOWL ASSEMBLY . .	21	14				
1397-2994	JET, FLOAT BOWL (STANDARD)	21	26				
1397-3464	POWER CARBURETOR KIT	23	66				
1397-3852	AIR HORN	21	1				