



# PARTS CATALOG

## MERC 200

SERIAL NUMBER

200 ..... 2296267 THRU 2827676

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**NOTE:** Indented description indicate that these parts are included in preceeding assembly.

**AR** = As Required

**NSS** = Not Sold Separate

**OPT** = Optional

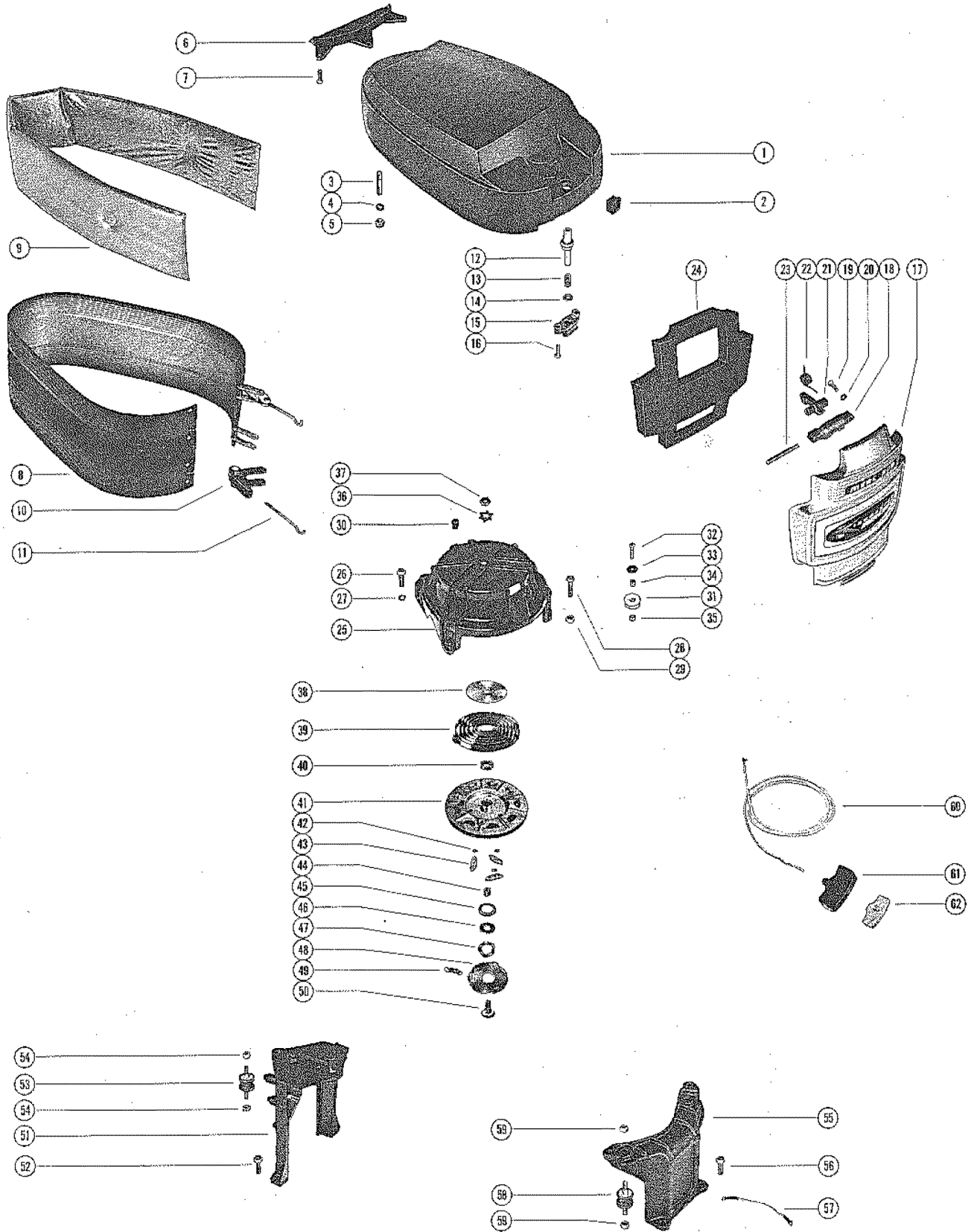
**NS** = Not Shown

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## MISCELLANEOUS PARTS/ACCESSORIES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	90-48711		0	MERC 200-5 AND 200-6 PARTS LIST
-	27-45088A2		0	GASKET SET (MOTOR OVERHAUL) SERIAL 00000000-02432535
-	27-45088A3		0	GASKET SET (MOTOR OVERHAUL) SERIAL 02432536-09999999
-	27-45088A4		0	GASKET SET (MERC 200-6)
-	37-47773A1		0	DECAL SET (ENGINE) - MERC 200-5
-	37-52856A1		0	DECAL SET (ENGINE) - MERC 200-6
-	24789A1		0	FLUSHING ASSEMBLY (ALUMINUM WATER PUMP)
-	48755A1		0	FLUSHING ASSEMBLY (PLASTIC WATER PUMP)
-	92-25234--1		0	GLUE (BLANKET ADHESIVE)
-	46-45344A1		0	HEAVY DUTY WATER PUMP ASSEMBLY
-	50-47216A1		0	ELECTRIC STARTER MOTOR ASSEMBLY

# TOP COWL AND STARTER ASSEMBLY

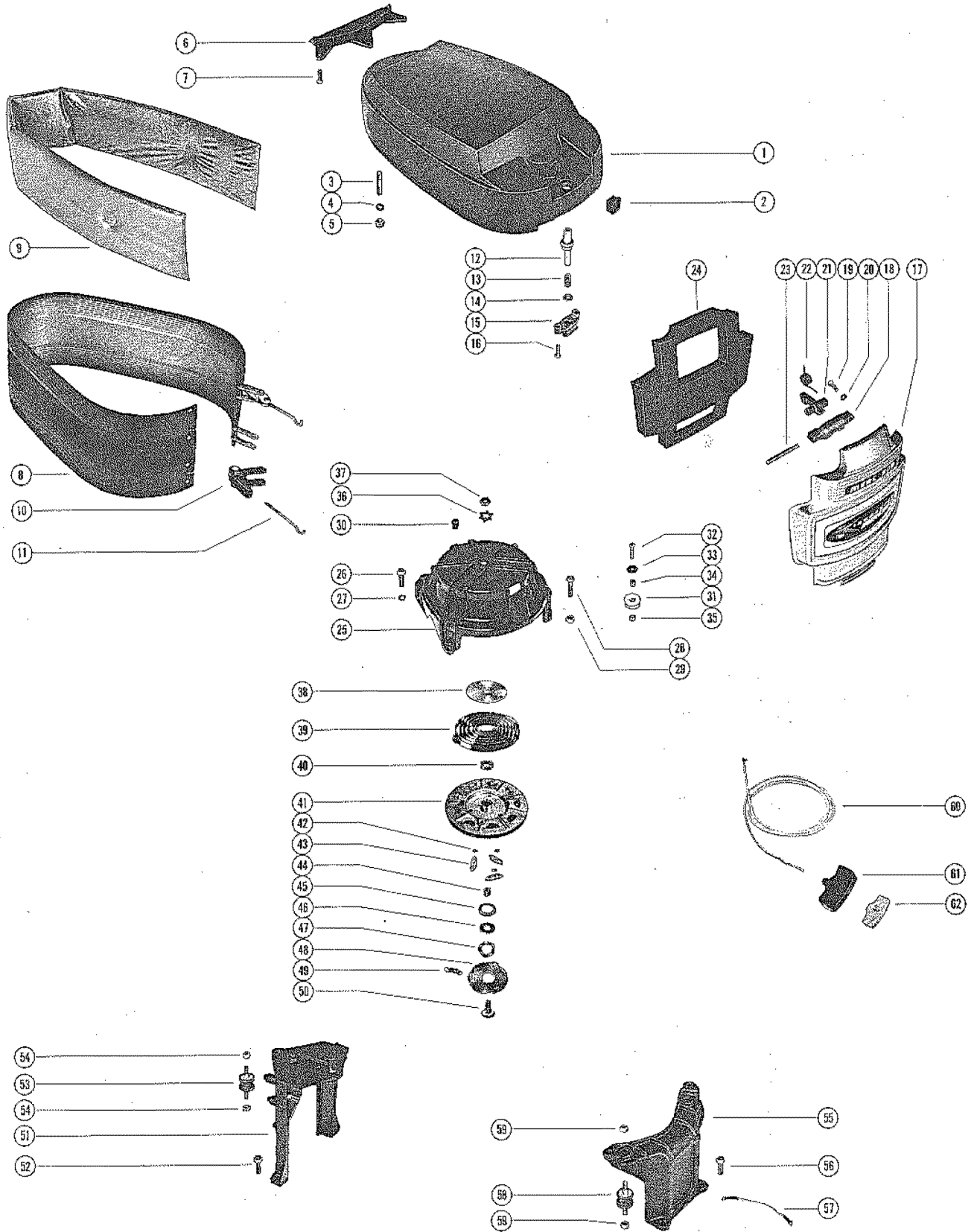


# TOP COWL AND STARTER ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	2130-3207A2		1,1	TOP COWL ASSEMBLY
2	39664		1,1	INSERT, ROPE GUIDE - TOP COWL
3	16-21553		3,3	STUD, TOP COWL TO MOUNTING BRACKETS (1 12")
4	12-30283		AR,	WASHER, TOP COWL STUD
5	11-21528		3,3	NUT, TOP COWL STUD
6	39400		1,1	SHIELD, REAR - TOP COWL
7	10-20646		3,3	SCREW, REAR SHIELD TO TOP COWL (5/8")
8	2133-2706A5		1,1	WRAP AROUND COWL ASSEMBLY, COMPLETE
9	39606		1,1	BLANKER, SOUND ABSORBING - WRAP AROUND COWL
10	46785A1		2,2	COWL LATCH ASSEMBLY
11	30413		2,2	HOOK, COWL LATCH FASTENING
12	39628		1,1	BUTTON, FRONT COVER RELEASE - TOP COWL
13	24-20099		1,1	SPRING, COMPRESSION - FRONT COVER RELEASE BUTTON
14	12-29245		1,1	WASHER, FRONT COVER RELEASE BUTTON
15	39493		1,1	CATCH, FRONT COVER RELEASE BUTTON
16	10-22523		2,2	SCROW, FRONT COVER LATCH TO TOP COWL (3/4")
17	2127-2666A4		1,	FRONT COVER ASSEMBLY, COMPLETE
	2127-2666A7		1,1	FRONT COVER ASSEMBLY, COMPLETE
18	39505		1,1	BASE, FRONT COVER LATCH
19	10-26500		2,2	SCREW, LATCH BASE TO FRONT COVER (9/16")
20	12-26014		AR,AR	WASHER, LATCH BASE SCREW
21	39482		1,1	HOOK, FRONT COVER LATCH
22	24-39598		1,1	SPRING,TORSION - FRONT COVER LATCH HOOK
23	17-39599		1,1	PIN, PIVOT - FRONT COVER LATCH HOOK
24	39936		1,1	BLANKER, SOUND ABSORBING - FRONT COVER
25	46904		1,1	HOUSING, STARTER
26	10-37562		1,1	SCREW, STARTER HOUSING TO CYLINDER BLOCK (1")
27	13-26421		1,1	LOCKWASHER, STARTER HOUSING TO CYLINDER BLOCK SCREW
28	10-24644		1,1	SCREW, STARTER HOUSING TO CRANKCASE (1 3/8)
	10-22659		1,1	SCREW, STARTER HOUSING TO CRANKCASE (1 5/8")
29	11-20361		2,2	NUT, STARTER HOUSING TO CRANKCASE SCREW
30	47430		1,1	BUMPER, RUBBER - STARTER HOUSING
31	30976		1,1	PULLEY, STARTER CABLE
32	10-37892		1,1	SCREW, PULLEY TO STARTER HOUSING (1")
33	12-22887		1,	WASHER, PULLEY SCREW <b>SERIAL 00000000-02439399</b>
	53111		1,1	RETAINER, PULLEY SCREW <b>SERIAL 02439400-09999999</b>
34	23-30977		1,1	SPACER, PULLEY SCREW
35	11-20110		1,1	NUT, PULLEY SCREW
36	14-20165		1,1	TAB WASHER, SHEAVE SHAFT NUT
37	11-20166		1,1	NUT, SHEAVE SHAFT (LEFT HAND THREAD)
38	20155		1,1	RETAINER, STARTER SPRING
39	24-29340A1		1,1	SPRING, STARTER REWING

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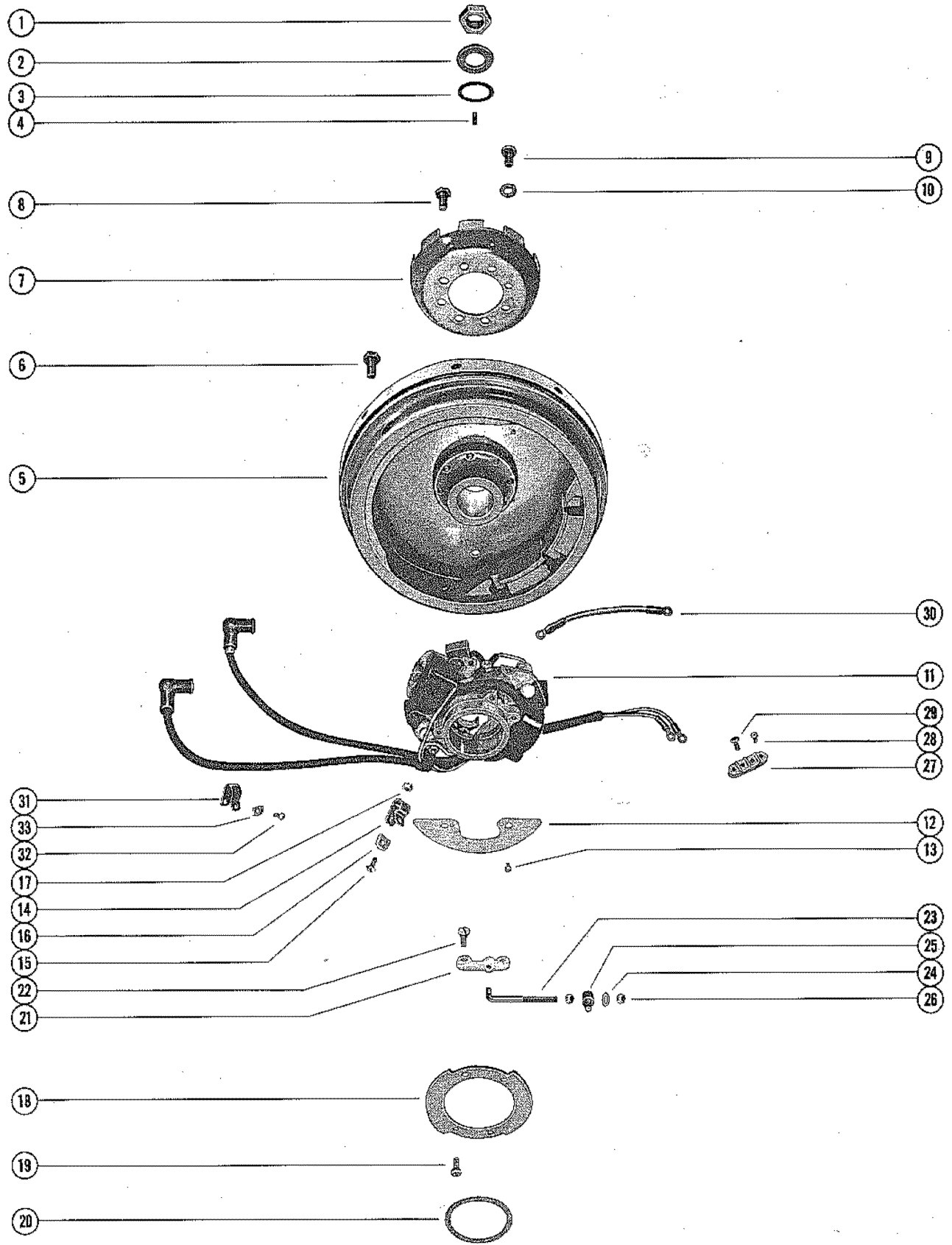
# TOP COWL AND STARTER ASSEMBLY



## TOP COWL AND STARTER ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
40	23-20159		1,1	BUSHING, SPRING GUIDE
41	50-45952		1,1	STARTER SHEAVE ASSEMBLY
42	13-29720		3,3	WASHER, WAVE - STARTER PAWL
43	20162		3,3	PAWL, STARTER
44	23-45482		1,1	SPACER, SHEAVE SHAFT
45	26179		1,1	RETAINER, STARTER SHEAVE TO PLATE
46	12-35559		1,1	WASHER, STARTER SHEAVE RETAINER
47	13-20160		1,1	WASHER, WAVE - STARTER SHEAVE TENSION
48	20164		1,1	PLATE, RETAINER - STARTER PAWL
49	24-45823		1,1	SPRING, PAWL RETAINER PLATE
50	45481		1,1	SHAFT, SHEAVE
51	47426		1,1	BRACKET, MOUNTING - TOP COWL (REAR)
52	10-37562		2,2	SCREW, REAR MOUNTING BRACKET TO BOTTOM COWL (1")
53	39501		1,1	MOUNT, RUBBER - REAR MOUNTING BRACKET TO CYLINDER BLOCK
54	11-20361		2,2	NUT, RUBBER MOUNT TO BRACKET AND CYLIINDER BLOCK
55	47422		1,1	BRACKET, MOUNTING - TOP COWL (FRONT)
56	10-37562		2,2	SCREW, FRONT MOUNTING BRACKER TO BOTTOM COWL (1")
57	47962		1,1	CABLE, FRONT MOUNTING BRACKET TO CRANKCASE MOUNT
58	39501		2,2	MOUNT, RUBBER - FRONT MOUNTING BRACKET TO CRANKCASE
59	11-20361		4,4	NUT, RUBBER MOUNT TO BRACKET AND CRANKCASE
60	50-22791A1		1,1	STARTER CABLE ASSEMBLY
61	30781		1,1	HANDLE, STARTER CABLE
62	28748		1,1	RETAINER, STARTER CABLE AND HANDLE

# FLYWHEEL ASSEMBLY AND THROTTLE CONTROL LINKAGE

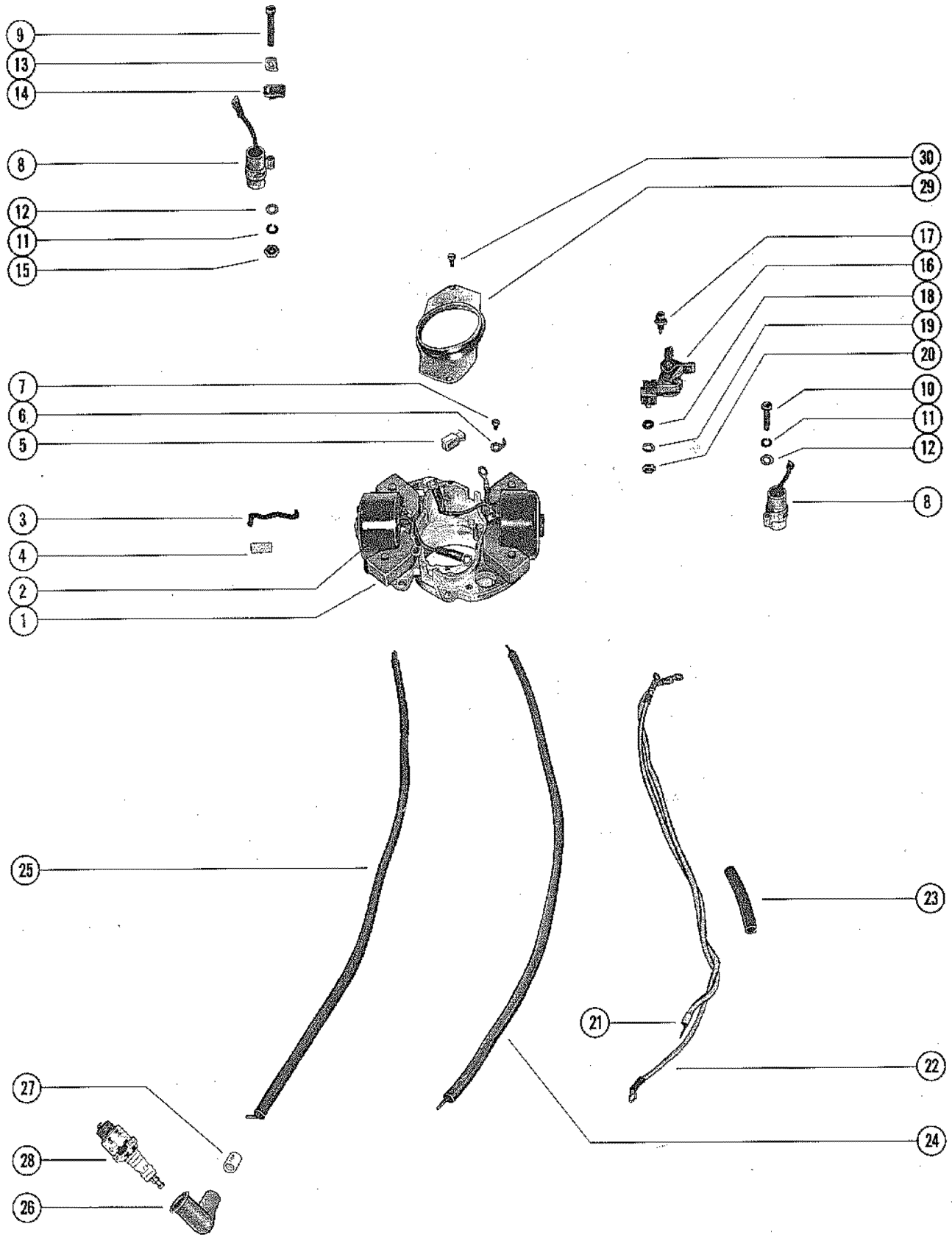




# FLYWHEEL ASSEMBLY AND THROTTLE CONTROL LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	11-22339		1,1	NUT, FLYWHEEL
2	12-36281		1,1	WASHER, FLYWHEEL NUT
3	25-37340		1,1	"O" RING, FLYWHEEL HUB
4	28-20094		1,1	KEY, FLYWHEEL DRIVE
5	221-3347A1		1,1	FLYWHEEL ASSEMBLY, COMPLETE
6	10-35563		6,6	SCREW, FLEXIBLE PLATE TO FLYWHEEL (9/16")
7	50-33000A1		1,1	RATCHET ASSEMBLY, FLYWHEEL
8	10-32417		6,6	SCREW, RATCHET TO FLYWHEEL (5/8")
9	10-34290		2,2	SCREW, RATCHET TO FLYWHEEL (5/8")
10	13-26992		2,2	LOCKWASHER, RATCHET TO FLYWHEEL SCREW
11	398-3297A1		1,1	STATOR PLATE ASSEMBLY, COMPLETE (SEE NOTE BELOW) <b>FOR ADDITIONAL PARTS OF A-398-3297A1 STATOR PLATE ASSEMBLY, COMPLETE, SEE PAGE 6</b>
12	48033A1		1,1	SHIELD ASSEMBLY, LEAD WIRE - STATOR PLATE
13	10-49049		2,2	SCREW, LEAD WIRE SHIELD TO STATOR PLATE (5/16")
14	54-39844		1,1	CLIP, STATOR LEADS TO STATOR
15	10-35400		1,1	SCREW, STATOR LEADS CLIP ATTACHING (7/16")
16	22789		1,1	"D" WASHER, STATOR LEADS SCREW
17	11-24656		1,1	NUT, STATOR LEADS SCREW
18	34601		1,1	RING, HOLD DOWN - STATOR PLATE
19	10-35400		4,4	SCREW, HOLD DOWN RING TO STATOR PLATE (7/16")
20	15-33910015		2,2	SHIM, STATOR PLATE TO CRANKCASE TOP
21	46381		1,1	BRACKET, STATOR PLATE
22	10-34436		2,2	SCREW, BRACKET TO STATOR PLATE
23	46407		1,	LINK ROD, THROTTLE CONTROL <b>SERIAL 00000000-02432535</b>
	52581		1,1	LINK ROD, THROTTLE CONTROL <b>SERIAL 02432536-09999999</b>
24	12-30164		1,1	WASHER, LINK ROD SWIVEL TO THROTTLE LEVER
25	33973		1,1	SWIVEL, LINK ROD TO THROTTLE LEVER
26	11-45812		2,2	NUT, THROTTLE CONTROL LINK ROD
27	45559		1,1	TERMINAL BLOCK, STATOR PLATE GROUND LEADS
28	10-28192		2,2	SCREW, TERMINAL BLOCK TO REAR MOUNTING BRACKER (1/2")
30	53203		1,1	GROUND STRAP, STATOR PLATE TO CYLINDER BLOCK
31	54-22627		2,2	CLIP, STATOR LEADS FASTENING
	54-26550		1,1	CLIIIP, STATOR LEADS FASTENING
32	10-30663		2,2	SCREW, STATOR LEADS FASTENING CLIP (3/8")
33	22789		2,2	"D" WASHER, STATOR LEADS FASTENING CLIP SCREW

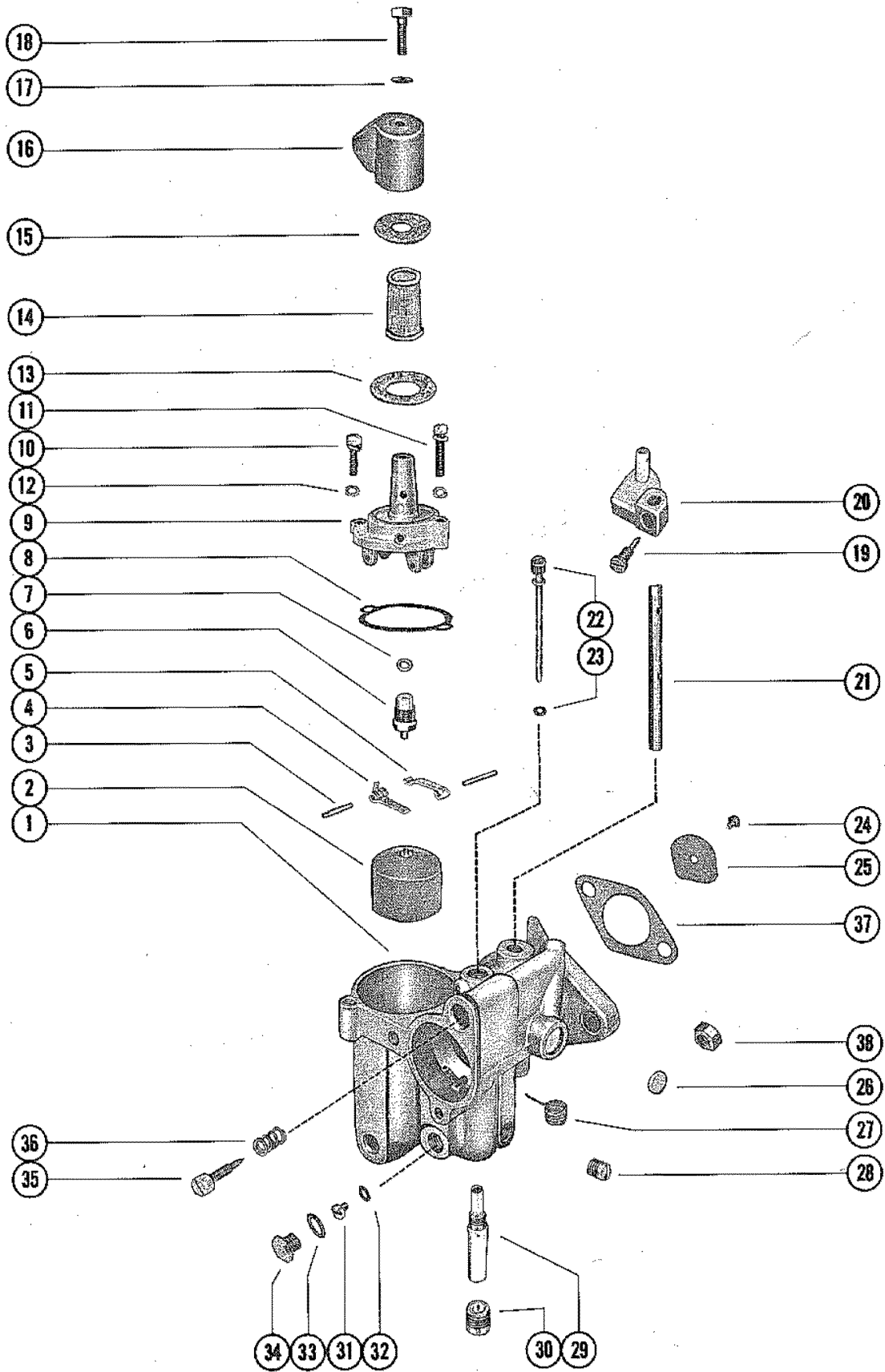
# STATOR PLATE ASSEMBLY



# STATOR PLATE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	398-3297A1		1,1	STATOR PLATE ASSEMBLY, COMPLETE FOR ADDITIONAL PARTS OF A-398-3297A1 STATOR PLATE ASSEMBLY, SEE PAGE 3.
1	398-2221		1,1	STATOR PLATE AND CORE
2	398-2568A1		2,2	COIL ASSEMBLY
3	398-2321		1,1	CLIP, COIL RETAINING
4	398-2413		1,1	CLIP, COIL RETAINING
5	398-2207		1,1	FELT, CAM - BREAKER
6	398-732		2,2	CLIP, GROUND WIRE LEAD
7	10-21130		2,2	SCREW, GROUND TERMINAL
8	398-2203		2,2	CONDENSER ASSEMBLY
9	10-38395		1,1	SCREW, CONDENSER FASTENING (1 1/4")
10	10-21136		1,1	SCREW, CONDENSER FASTENING (5/8")
11	13-21134		2,2	LOCKWASHER, CONDENSER FASTENING SCREW
12	12-21135		2,2	WASHER, CONDENSER FASTENING SCREW
13	22789		1,1	"D" WASHER, COIL LEAD WIRE CLIP
14	54-24836		1,1	CLAMP, LEAD WIRE
15	11-21923		1,1	NUT, LEAD WIRE CLAMP SCREW
16	398-2320		2,2	BREAKER ASSEMBLY
17	10-33988		2,2	SCREW/LOCKWASHER, BREAKER FASTENING
18	12-21135		2,2	WASHER, TERMINAL SCREW
19	13-21134		2,2	LOCKWASHER, TERMINAL SCREW
20	11-21923		2,2	NUT, TERMINAL SCREW
21	398-3419		1,1	GROUND LEAD, STATOR TO TERMINAL BLOCK
22	398-3420		1,1	GROUND LEAD, STATOR TO TERMINAL BLOCK
23	23-49097		1,1	SLEEVE, INSULATION - GROUND LEAD
24	398-3418		1,1	LEAD WIRE
25	398-3417		1,1	LEAD WIRE - TOP
26	47604A1		2,2	PROTECTOR, SPARK PLUG
27	20623		1,1	MARKET, "TOP" - LEAD WIRE
28	33-39635		2,2	SPARK PLUG, (CHAMPION - L4J)
29	398-2208		1,1	COVER, DUST - STATOR PLATE
30	10-36455		2,2	SCREW, DUST COVER TO STATOR PLATE

# CARBURETOR ASSEMBLY

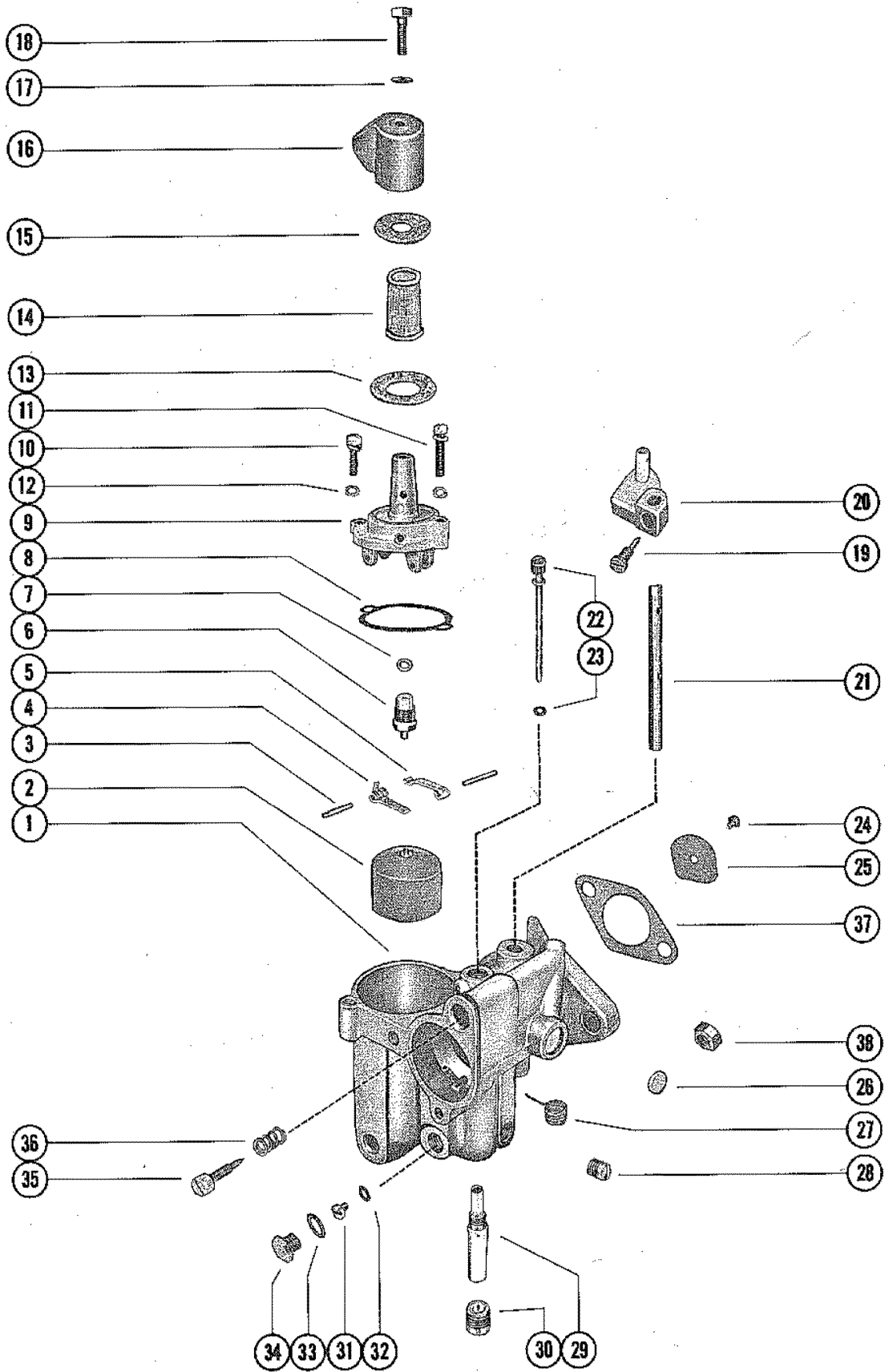


# CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1343-3013		1,	CARBURETOR ASSEMBLY, COMPLETE SERIAL 00000000-02432535
	1343-3568		1,	CARBURETOR ASSEMBLY, COMPLETE SERIAL 02432536-09999999
	1343-3727		1,1	CARBURETOR ASSEMBLY, COMPLETE
2	1399-110A1		1,1	FLOAT ASSEMBLY
3			2,2	PIN, FLOAT LEVER PINION
4			1,1	LEVER, FLOAT (LOWER)
5			1,1	LEVER, FLOAT (UPPER)
6	1399-1473		1,1	INLET NEEDLE, SEAT AND GASKET
7			1,1	GASKET, INLET SEAT
8			1,1	GASKET, FLOAT BOWL COVER
9	1399-1133		1,1	COVER, FLOAT BOWL
10	10-20854		1,	SCREW, FLOAT BOWL COVER (SHORT)
11	10-25850		1,	SCREW, FLOAT BOWL COVER (LONG)
10	10-52195		1,1	SCREW, FLOAT BOWL COVER (SHORT)
11	10-52196		1,1	SCREW, FLOAT BOWL COVER (LONG)
12	13-52197		2,2	LOCKWASHER, FLOAT BOWL COVER SCREW
13			1,1	GASKET STRAINER COVER (LARGE)
14	1399-1754		1,1	SCREEN, FILTER
15			1,1	GASKET, STRAINER COVER (SMALL)
16	1399-1135		1,1	COVER, STRAINER
17			1,1	GASKET, STRAINER OVER SCREW
18	10-25822		1,1	SCREW, STRAINER COVER
19	10-20847		1,1	SCREW, THROTTLE STOP LEVER OR THROTTLE CLUSTER
20	46387		1,1	CLUSTER, THROTTLE
21	1399-2012		1,1	SHAFT, THROTTLE
22			1,1	TUBE, IDLE
23			1,1	GASKET, IDLE TUBE
24			2,2	SCREW AND LOCKWASHER, THROTTLE SHUTTER
25	1399-3032		1,1	SHUTTER, THROTTLE
26			1,1	WELCH PLUG, BODY CHANNEL
27			1,1	SPRING, THROTTLE SHAFT RETURN
28	10-28845		1,1	SCREW, PLUG - BODY CHANNEL
29			1,1	MAIN NOZZLE
30	10-23178		1,1	SCREW, PLUG - MAIN NOZZLE
31	1399-1467		OPT,OPT	JET, MAIN FUEL (.067)
	1399-1465		1,	JET, MAIN FUEL (.065) - STANDARD (B-1343-3568 CARB.)
	1399-1465		OPT,OPT	JET, MAIN FUEL (.065) - STANDARD (B-1343-3568 CARB.)
	1399-1463		1,1	JET, MAIN FUEL (.063) - STANDARD (B-1343-3013 CARB.)
	1399-1461		OPT,OPT	JET, MAIN FUEL (.061)
	1399-1459		OPT,OPT	JET, MAIN FUEL (.059)
32			1,1	GASKET, MAIN FUEL JET
33			1,1	GASKET, JET CHANNEL PLUG SCREW

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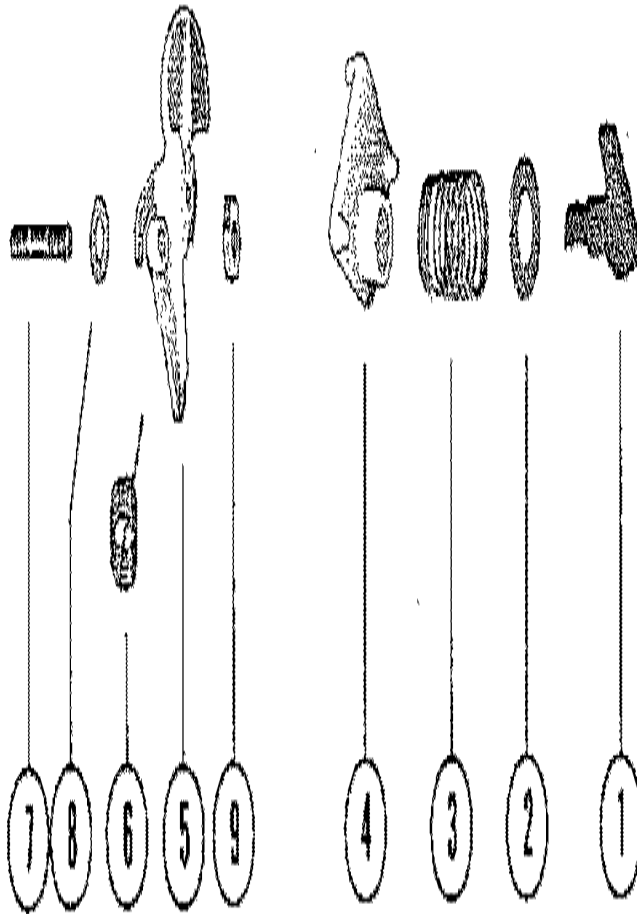
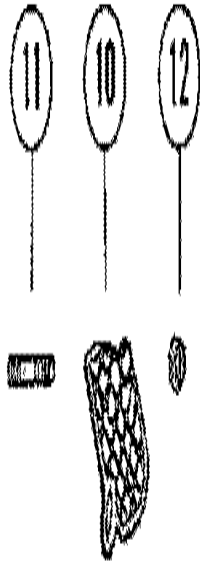
# CARBURETOR ASSEMBLY



# CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
34	10-28405		1,1	SCREW, PULUG - MAIN FUEL JET CHANNEL
35	1399-1713		1,1	SCREW, IDLE ADJUSTMENT
36			1,1	SPRING IDLE ADJUSTMENT SCREW
-	<b>1399-1477</b>		<b>1,1</b>	<b>GASKET AND PACKING SET</b>
-	<b>1399-3033</b>		<b>1,1</b>	<b>REPAIR PARTS KIT SERIAL 00000000-02432535</b>
-	<b>1399-3637</b>		<b>1,</b>	<b>REPAIR PARTS KIT SERIAL 02432536-09999999</b>
37	27-31402		1,1	GASKET, CARBURETOR FLANGE
38	11-20083		2,2	NUT, CARBURETOR MOUNTING STUDS

# CARBURETOR CHOKE LINKAGE

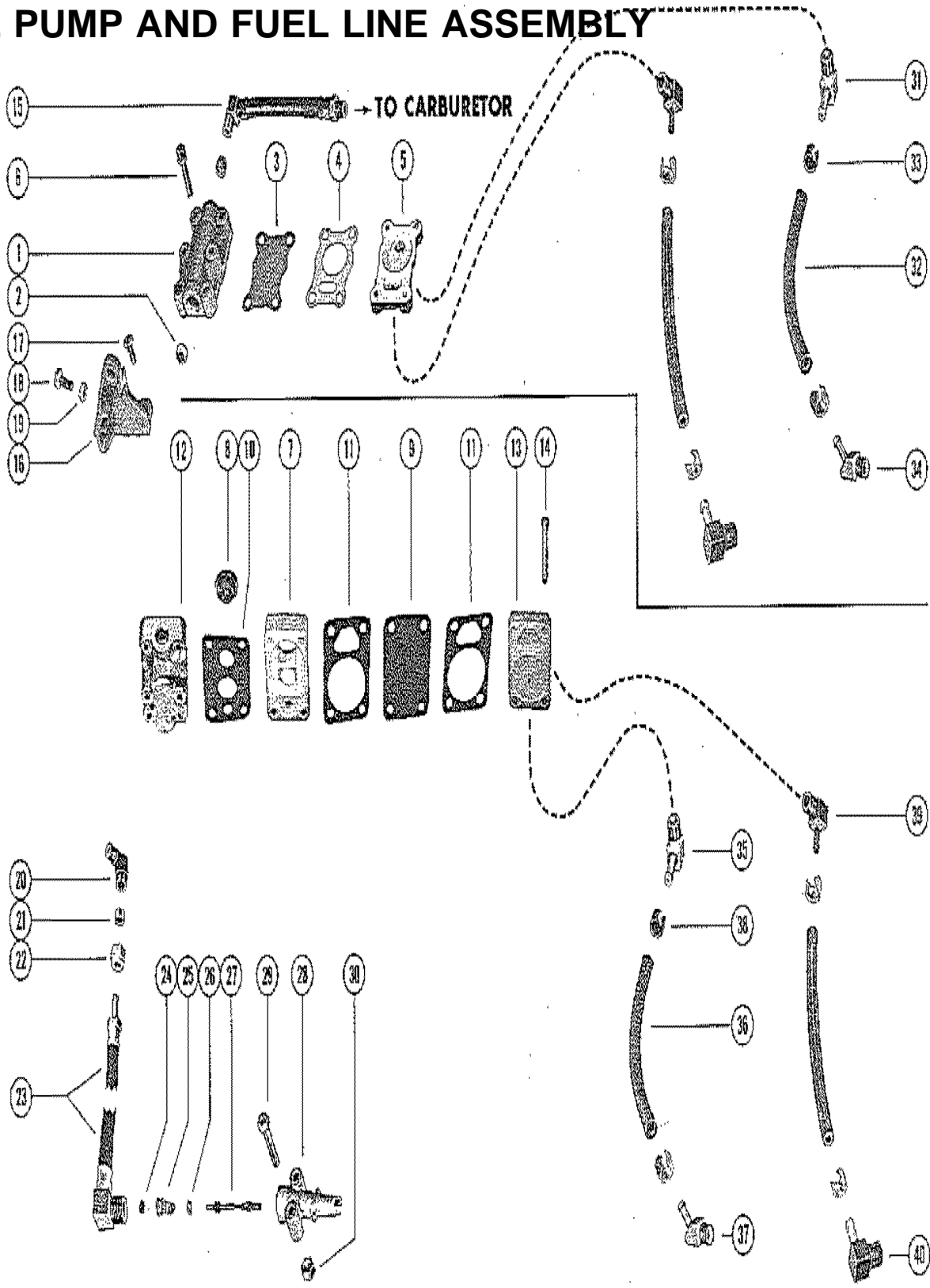




## CARBURETOR CHOKE LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	47932		1,1	KNOB AND SHAFT, CHOKE
2	12-30314		1,1	WASHER, NYLON - CHOKE KNOB AND SHAFT
3	24-47968		1,1	SPRING, TENSION - CHOKE KNOB AND SHAFT
4	47933		1,1	LEVER, CHOKE SHUTTER
5	47927		1,1	SHUTTER, CHOKE - CARBURETOR
6	24-47898		1,1	SPRING, TORSION - CHOKE SHUTTER TENSION
7	16-53050		1,1	STUD, CHOKE SHUTTER TO CARBURETOR (1 1/2")
8	12-47960		1,1	WASHER, CHOKE SHUTTER STUD
9	11-20110		1,1	NUT, CHOKE SHUTTER STUD
10	35-53596		1,1	SCREEN, FILTER - CARBURETOR
11	16-53820		1,1	STUD, CARBURETOR SCREEN TO CARBURETOR (1 1/16")
12	11-20110		1,1	NUT, CARBURETOR SCREEN STUD

# FUEL PUMP AND FUEL LINE ASSEMBLY

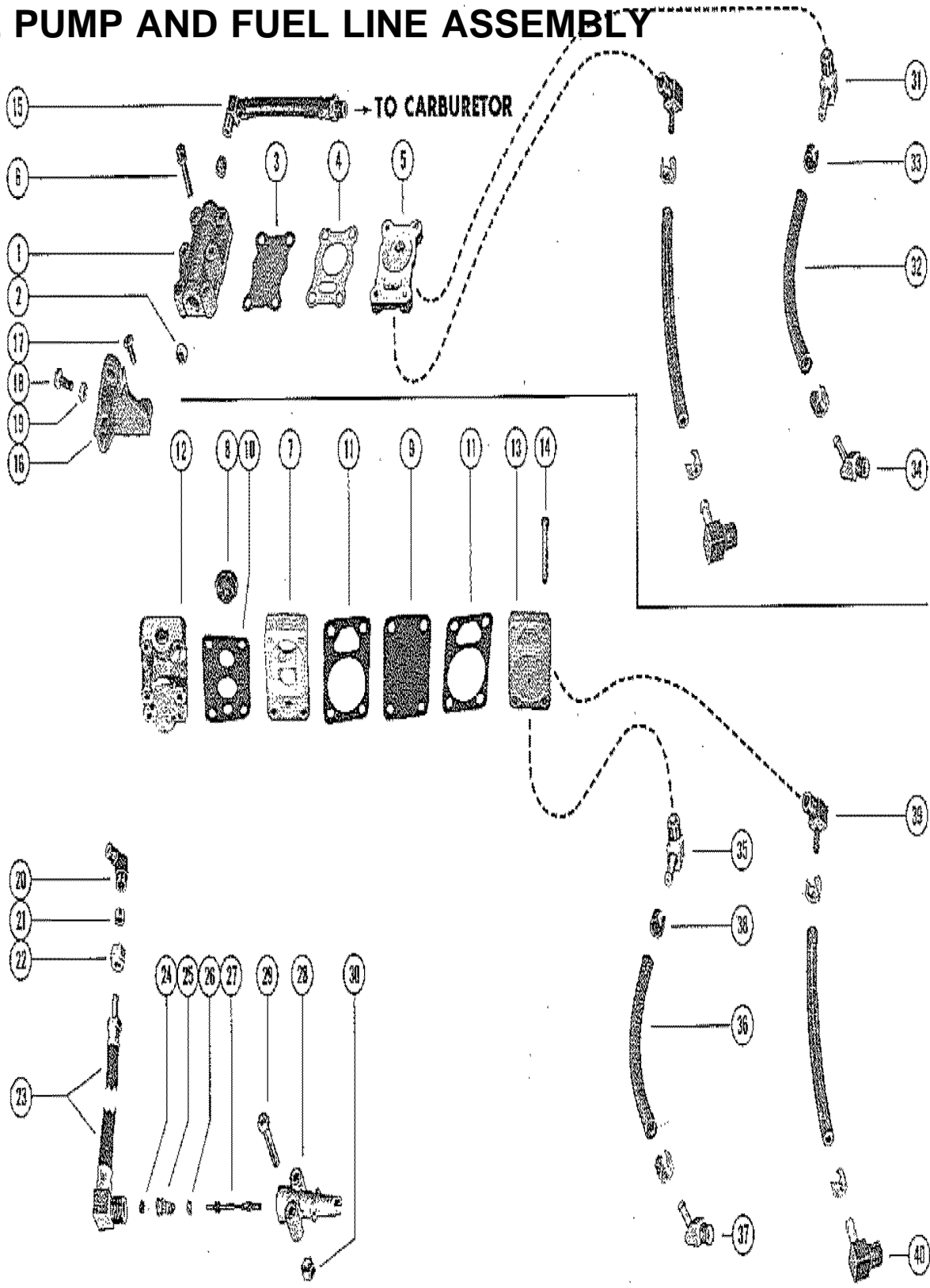


# FUEL PUMP AND FUEL LINE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	48098A3		1,	FUEL PUMP ASSEMBLY
2	21-22974A4		1,	CHECK VALVE ASSEMBLY
3	47988A1		1,	DIAPHRAGM KIT
4			2,	GASKET, FUEL PUMP
5	48099		1,	COVER, FUEL PUMP
6	10-48637		4,	SCREW, FUEL PUMP TO COVER (1")
7	53238A3		1,1	FUEL PUMP ASSEMBLY
8	21-30430A2		1,1	CHECK VALVE ASSEMBLY
9	53245A1		1,1	DIAPHRAGM KIT, FUEL PUMP
10			1,1	GASKET, FUEL PUMP TO BASE
11			2,2	GASKET, FUEL PUMP
12	53241		1,1	BASE, FUEL PUMP
13	53545		1,1	COVER, FUEL PUMP
14	10-32627		4,4	SCREW, FUEL PUMP TO BASE (1 1/2")
-	<b>12-20128</b>		<b>4,4</b>	<b>WASHER, FUEL PUMP SCREWS</b>
15	32-47452		1,	FUEL LINE, FUEL PUMP TO CARBURETOR (6 1/2")
	32-54429		1,1	FUEL LINE, FUEL PUMP TO CARBURETOR (6 1/2")
16	53544		1,	BRACKET, FUEL PUMP TO CRANKCASE
	53544		1,1	BRACKET, FUEL PUMP TO CRANKCASE
17	10-29200		2,2	SCREW, BRACKETE TO FUEL PUMP (5/8")
18	10-45862		1,1	SCREW, FUEL PUMP BRACKET TO CRANKCASE (7/8")
19	11-46438		1,1	NUT, FUEL PUMP BRACKET SCREW
20	22-22995		1,1	FITTING, INLET - FUEL PUMP
21	22-22946		1,1	SLEEVE, RUBBER - FUEL PUMP INLET FITTING
22	22-22948		1,1	NUT, FUEL PUMP INLET FITTING
23	32-48019		1,1	FUEL LINE, INLET - ADAPTOR TO FUEL PUMP
24	30188		1,1	CUP WASHER, ADAPTOR
25	24-23067		1,1	SPRING, ADAPTOR STEM
26	25-20415		1,1	"O" RING, ADAPTOR STEM
27	23069		1,1	STEM, CHECK UNIT ADAPTOR
28	22833		1,1	ADAPTOR, CHECK UNIT
29	10-20784		2,2	SCREW, CHECK UNIT ADAPTOR TO BOTTOM COWL (1 1/2")
30	11-20361		2,2	NUT, CHECK UNIT ADAPTOR SCREW
31	22-33373		3,	ELBOW, HOSE TO FUEL PUMP AND CYLINDER BLOCK (90)
32	32-48638		2,	HOSE, FUEL PUMP TO CYLINDER BLOCK (2 3/8")
33	54-20387		4,	CLAMP, FUEL PUMP HOSE TO ELBOWS
34	22-34579		1,	ELBOW, HOSE TO CYLINDER BLOCK (45)
35	22-54089		1,1	ELBOW, HOSE TO FUEL PUMP (45)

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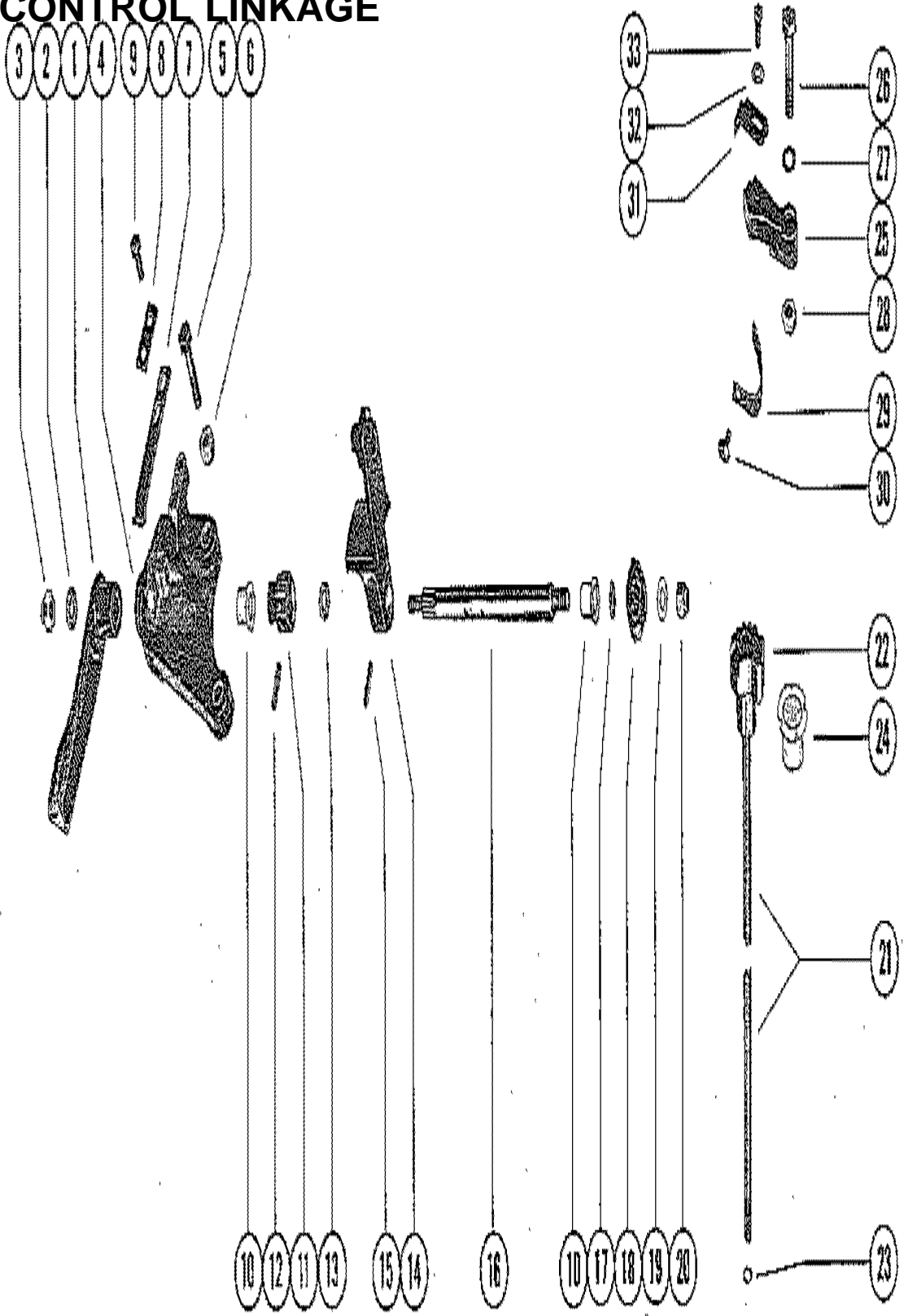
# FUEL PUMP AND FUEL LINE ASSEMBLY



## FUEL PUMP AND FUEL LINE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
36	32-48638		2,2	HOSE, FUEL PUMP TO CYLIINDER BLOCK (2 3/8")
37	22-53553		1,1	ELBOW, HOSE TO CYLINDER BLOCK (45)
38	54-20387		4,4	CLAMP, FUEL PUMP HOSE TO ELBOWS
39	22-54090		1,1	ELBOW, HOSE TO FUEL PUMP (90)
40	22-33373		1,1	ELBOW, HOSE TO CYLINDER BLOCK (90)

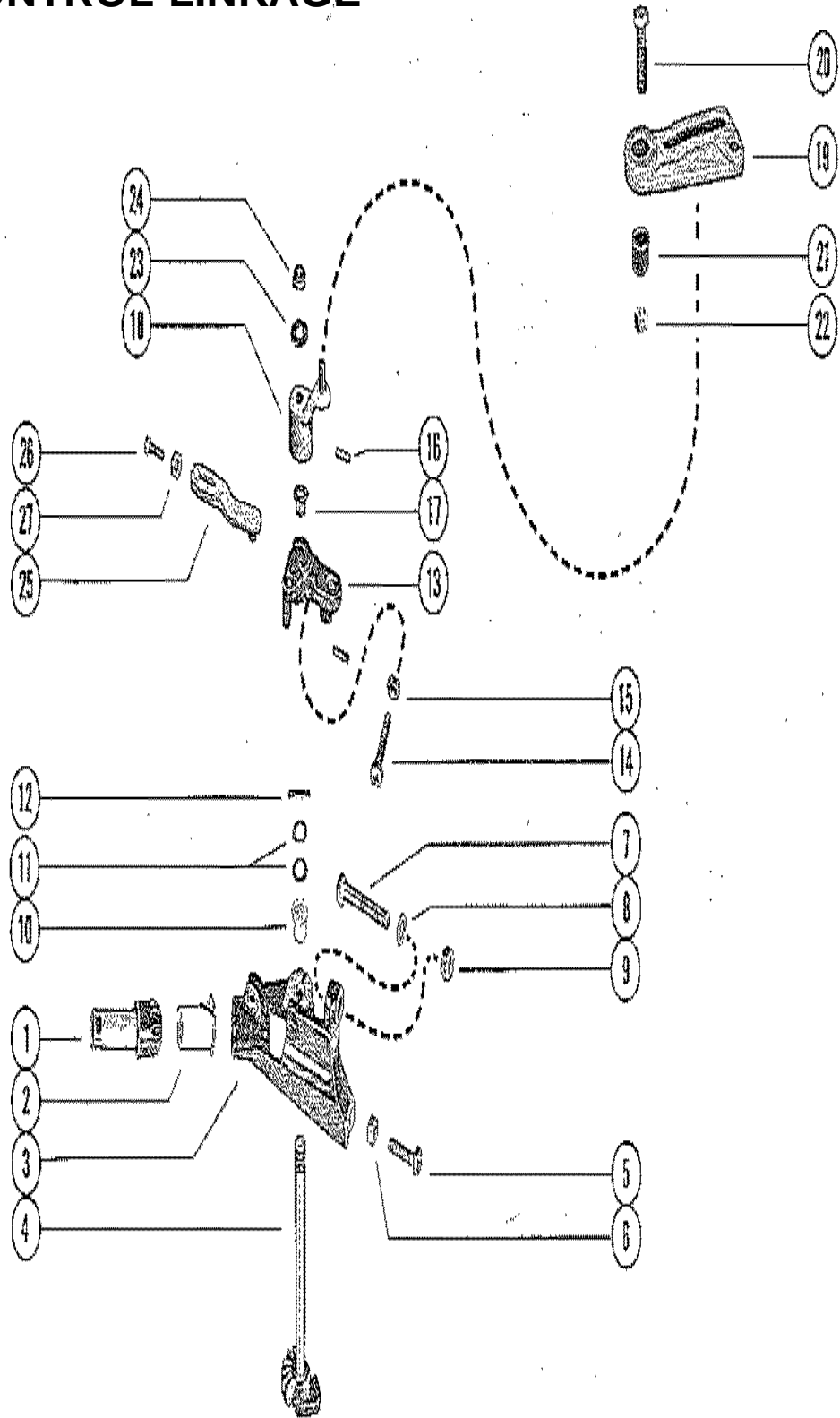
# SHIFT CONTROL LINKAGE



# SHIFT CONTROL LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	39323		1,1	HANDLE, NYLON - SHIFT CONTROL
2	12-29245		1,1	WASHER, SHIFT CONTROL HANDLE
3	11-39305		1,1	NUT, SHIFT CONTROL HANDLE TO SHIFT SHAFT
4	39399		1,1	BRACKET, MOUNTING - SHIFT SHAFT
5	10-22421		2,2	SCREW, MOUNTING BRACKET TO POWERHEAD PLATE (1 1/4")
6	11-46887		2,2	NUT, MOUNTING BRACKET SCREW
7	24-39627		1,1	SPRING, DETENT - MOUNTING BRACKET
8	39601		1,1	PLATE, DETENT SPRING
9	10-20100		2,2	SCREW, PLATE AND SPRING TO MOUNTING BRACKET (1/2")
10	23-30678		2,2	BUSHING, NYLON - SHIFT SHAFT
11	39588		1,1	CAM, DETENT - SHIFT SHAFT
12	17-25905		1,1	PIN, ROLL - DETENT CAM TO SHIFT SHAFT
13	13-36206		1,1	WASHER, WAVE - SHIFT SHAFT
14	39415		1,1	LEVER, SHIFT CONTROL
15	17-25909		1,1	PIN, ROLL - SHIFT CONTROL LEVER TO SHIFT SHAFT
16	39632		1,1	SHAFT, SHIFT (HORIZONTAL)
17	15-39952A1		AR,	SHIM, SECTOR GEAR TO NYLON BUSHING (.002-10-15)
18	43-33994		1,1	GEAR, SECTOR - SHIFT SHAFT
19	12-29245		1,1	WASHER, SHFIT SHAFT
20	11-20361		1,1	NUT, SECTOR GEAR TO SHIFT SHAFT
21	39398A1		1,1	SHIFT CONTROL SHAFT ASSEMBLY, VERTICAL
22	43-39477		1,1	GEAR, SECTOR - SHIFT CONTROL SHAFT
23	25-38933		1,1	"O" RING, SHIFT CONTROL SHAFT
24	23-30677		1,1	BUSHING, NYLON - SHIFT CONTROL SHAFT
25	46836		1,1	FOLLOWER NEUTRAL SPEED LIMITER
26	10-24644		1,1	SCREW, FOLLOWER TO POWERHEAD MOUNTING PLATE #1 (3/8")
27	15-28212010		1,1	SHIM, LIMITER FOLLOWER SCREW
28	11-46887		1,1	NUT, LIMITER FOLLOWER SCREW
29	24-39675		1,1	SPRING, NEUTRAL SPEED LIMITER FOLLOWER
30	10-30663		1,1	SCREW, SPRING TO LIMITER FOLLOWER (3/8")
31	46837		1,1	STOP, OVER-SPEED LIMITER
32	12-24676		1,1	WASHER, LIMITER STOP SCREW
33	10-46898		1,1	SCREW, LIMITER STOP TO FOLLOWER (7/16")

# THROTTLE CONTROL LINKAGE

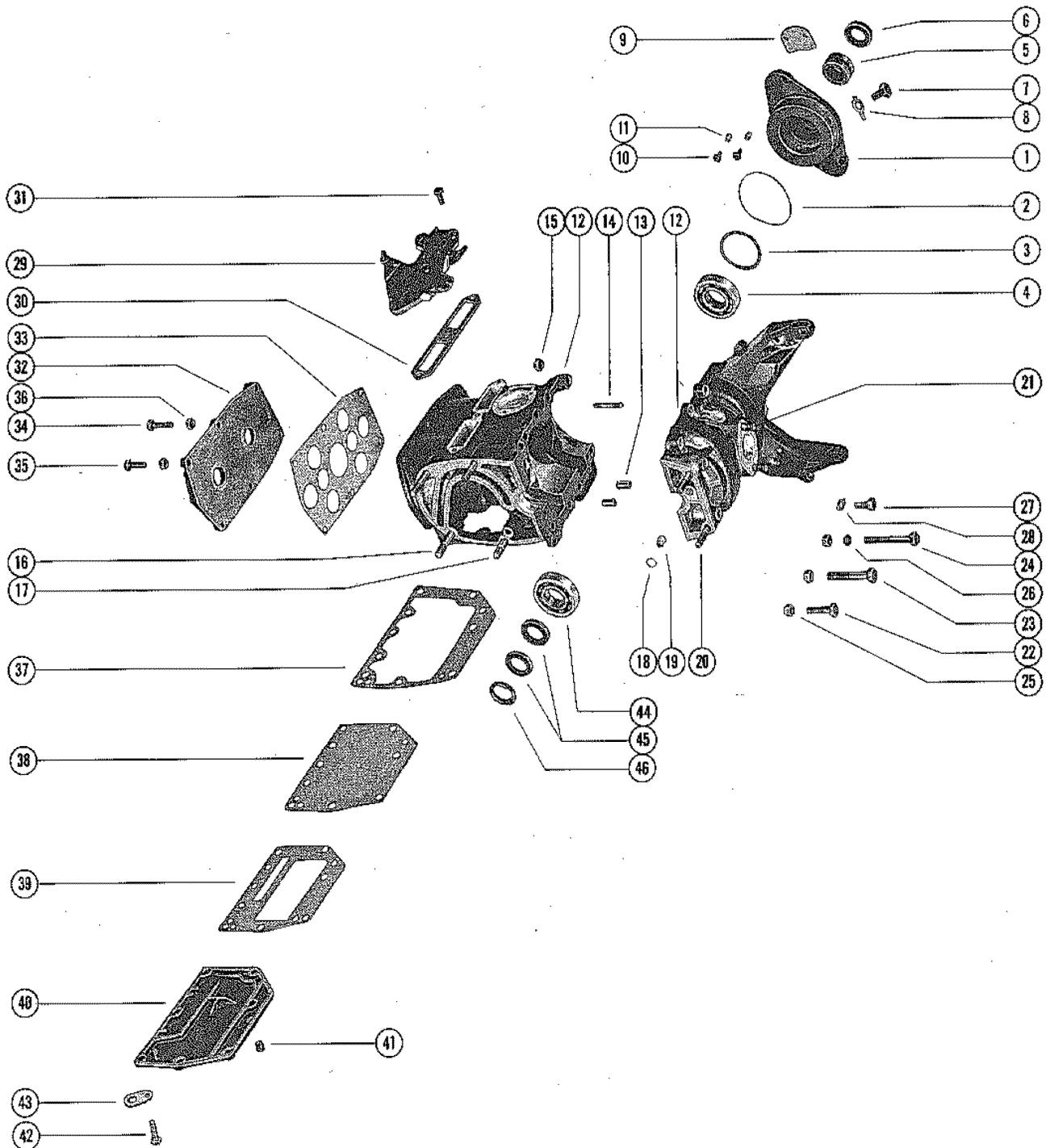




## THROTTLE CONTROL LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	43-39478		1,1	GEAR, PINION - THROTTLE CONTROL
2	23-31011		1,1	BUSHING, NYLON - THROTTLE CONTROL HOUSING
3	48662		1,1	HOUSING, THROTTLE CONTROL
4	43-46383		1,1	SHAFT AND GEAR, THROTTLE
5	10-20653		1,1	SCREW, THROTTLE CONTROL HOUSING FASTENING (1") - LOWER
6	11-46887		1,1	NUT, THROTTLE CONTROL HOUSING SCREW
7	10-21091		1,1	SCREW, THROTTLE CONTROL HOUSING FASTENING (1 1/8") - UPPER
8	12-20084		1,	WASHER, THROTTLE CONTROL HOUSING SCREW
9	11-46887		1,1	NUT, THROTTLE CONTROL HOUSING SCREW
10	23-33462		1,1	BUSHING, NYLON - SHAFT AND GEAR (THROTTLE CONTROL HOUSING)
11	12-48679		1,1	WASHER, THROTTLE SHAFT AND GEAR
12	17-48660		1,1	PIN, THROTTLE SHAFT AND GEAR
13	46413		1,1	THROTTLE LEVER, VERTICAL SHAFT
14	10-22960		2,2	SCREW, VERTICAL SHAFT THROTTLE LEVER
15	11-25168		2,2	NUT< VERTICAL SHAFT THROTTLE LEVER SCREW
16	17-24865		2,2	PIN, GROOVE - STATOR PLATE LEVER TO VERTICAL SHAFT
17	23-48661		1,1	BUSHING, NYLON - STATOR PLATE LEVER
18	48724		1,1	LEVER, STATOR PLATE - VERTICAL SHAFT
19	46408		1,1	LEVER, STATOR PLATE CONTROL
20	10-21807		1,1	SCREW, STARTER HOUSING TO CRANKCASE (1 3/4")
21	23-46406		1,1	BUSHING, STATOR PLATE CONTROL LEVER
22	11-20361		1,1	NUT, STARTER HOUSING TO C RANKCASE SCREW
23	12-24664		1,1	WASHER, SHAFT AND GEAR
24	11-20586		1,1	NUT, SHAFT AND GEAR
25	46405		1,1	LINK, THROTTLE CLUSTER
26	10-25876		1,1	SCREW, THROTTLE CLUSTER LINK
27	11-20645		1,1	NUT, JAM - THROTTLE CLUSTER LINK SCREW

# CYLINDER BLOCK AND CRANKCASE ASSEMBLY

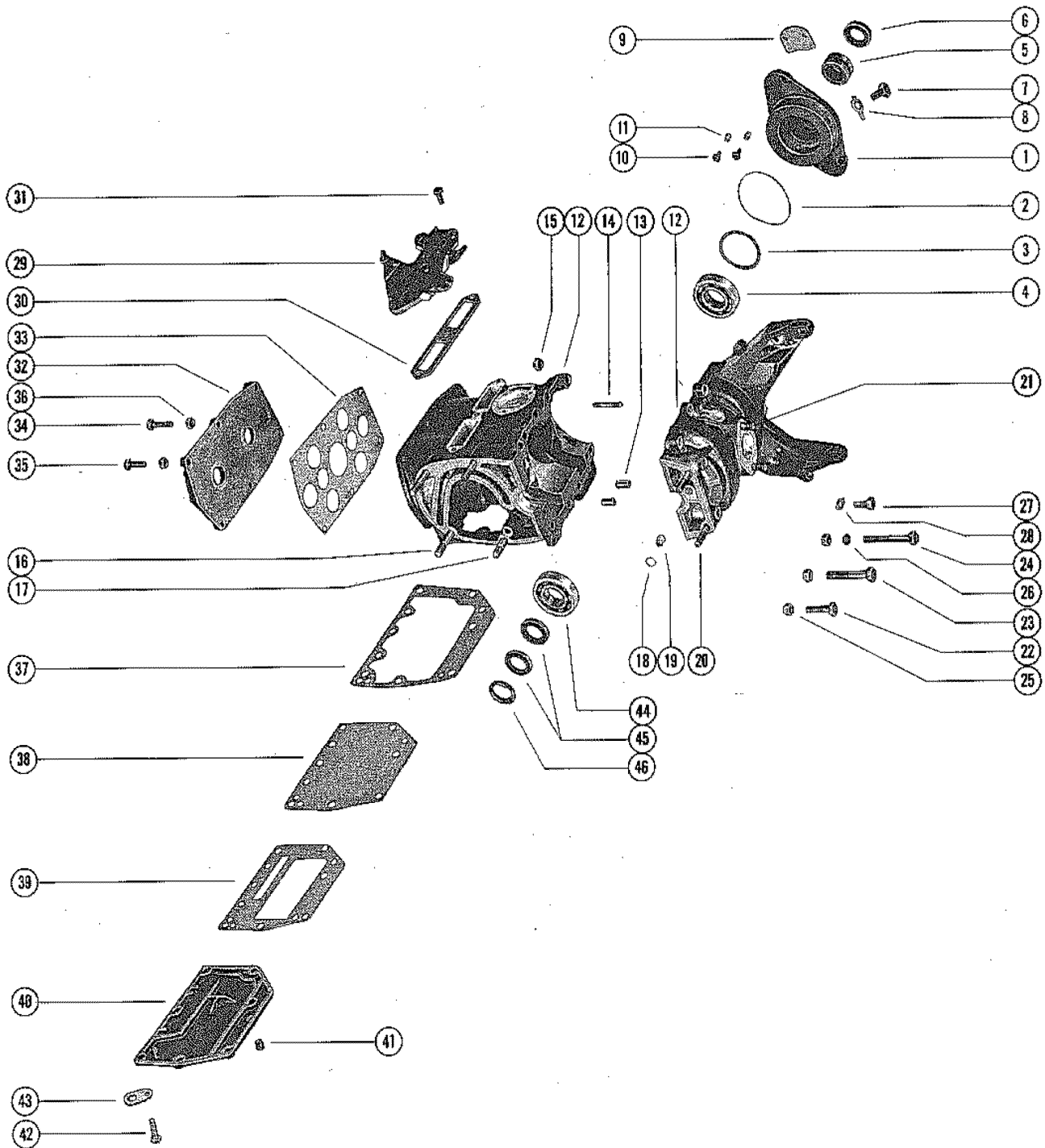


# CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1123-3017A2		1,1	CRANKCASE TOP ASSEMBLY
2	25-20081		1,1	"O" RING, CRANKCASE TOP
3	15-20514A1		AR,AR	SHIM, BALL BEARING TO CRANKCASE TOP (.002-3-5-10)
4	30-20464		1,1	BEARING, BALL -CRANKCASE TOP (UPPER)
5	31-20594		1,1	BEARING, ROLLER - CRANKCASE TOP (UPPER)
6	26-31684		1,1	OIL SEAL, CRANKCASE TOP (UPPER)
7	10-25299		2,2	SCREW, CRANKCASE TOP TO CYLINDER BLOCK AND CRANKCASE (3/4")
8	14-20747		2,2	TAB WASHER, CRANKCASE TOP SCREW
9	54-34598		2,	CLIP, HOLD DOWN RING - CRANKCASE TOP 2
10	10-31308		4,	SCREW, RING CLIP TO CRANKCASE TOP
9	54-53557A1		2,2	CLIP ASSEMBLY, HOLD DOWN RING - CRANKCASE TOP
10	10-53852		4,4	SCREW, RING CLIP TO CRANKCASE TOP
11	24-34731		4,4	SPRING, TENSION - HOLD DOWN RING CLIP
12	830-3209A3		1,1	CYLINDER BLOCK AND CRANKCASE ASSEMBLY (SERIAL #2432535 AND B
	848-3566A3		1,1	CYLINDER BLOCK AND CRANKCASE TO CYLINDER BLOCK
13	17-23784		2,2	PIN, DOWEL - CRANKCASE TO CYLINDER BLOCK
14	16-20462		2,2	STUD, CRANKCASE TO CYLINDER BLOCK (1 5/16")
15	11-46793		2,2	NUT, CRANKCASE STUD
16	16-39766		2,2	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (2 1/8")
17	16-20991		2,2	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (1 5/8")
18	19-20011		1,1	WELCH PLUG, CRANKCASE CHECK VALVE
19	21-27146A1		1,1	CHECK VALVE ASSEMBLY, CRANKCASE
20	16-20991		2,2	STUD, CRANKCASE TO DRIVE SHAFT HOUSING (1 5/8")
21	16-23740		2,2	STUD, CARBURETOR TO CRANKCASE (1 3/32")
22	10-26066		5,5	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/4")
23	10-26065		1,1	SCREW, CRANKCASE TO CYLINDER BLOCK (1")
	10-21449		2,2	SCREW, CRANKCASE TO CYLINDER BLOCK (2")
24	10-26132		2,2	SCREW, CRANKCASE TO CYLINDER BLOCK (2 1/2")
25	11-46793		10,10	NUT, CRANKCASE SCREW
26	25-25429		1,1	"O" RING, CRANKCASE SCREW
27	10-26801		1,1	SCREW, LOCK - CENTER MAIN BEARING (5/8")
28	14-20091		1,1	TAB WASHER, CENTER MAIN BEARING LOCK SCREW
29	47231		1,	COVER, TRANSFER PORT <b>SERIAL 00000000-02432535</b>
	52580		1,1	COVER, TRANSFER PORT <b>SERIAL 02432536-09999999</b>
30	27-26175		1,	GASKET, TRANSFER PORT COVER <b>SERIAL 00000000-02432535</b>
	27-27936		1,1	GASKET, TRANSFER PORT COVER <b>SERIAL 02432536-09999999</b>
31	10-28636		1,1	SCREW, TRANSFER PORT COVER TO CYLINDER BLOCK #3/4")

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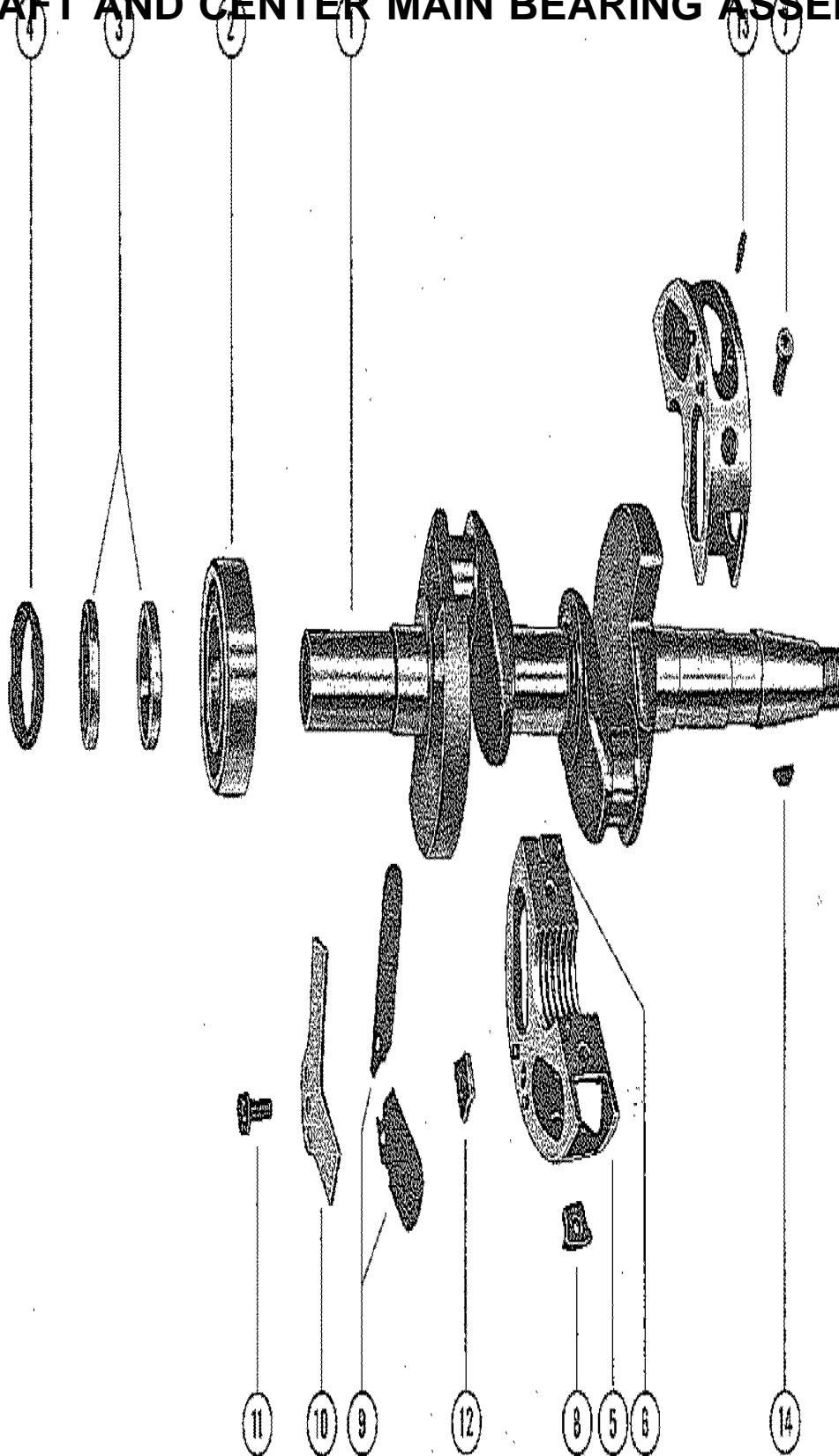
# CYLINDER BLOCK AND CRANKCASE ASSEMBLY



## CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
31	10-24646		2,2	SCREW, TRANSFER PORT COVER TO CYLINDER BLOCK (5/8")
32	1020-2757		1,	COVER, CYLINDER BLOCK (SERIAL #2432535 AND BELOW)
	1022-3567		1,1	COVER, CYLINDER BLOCK (SERIAL #2432536 AND UP)
33	27-26173		1,	GASKET, CYLINDER BLOCK COVER (SERIAL #2432535 AND BELOW)
	27-52579		1,1	GASKET, CYLINDER BLOCK COVER (SERIAL #2432536 AND UP)
34	10-24644		2,2	SCREW, COVER TO CYLINDER BLOCK (1 3/8")
35	10-21091		4,4	SCREW, COVER TO CYLINDER BLOCK (1 1/8")
36	11-46887		6,6	NUT, CYLINDER BLOCK COVER SCREW
37	27-45088		1,1	GASKET, CYLINDER BLOCK TO BAFFLE PLATE
38	39308		1,1	PLATE, BAFFLE - EXHAUST MANIFOLD
39	27-39316		1,1	GASKET, BAFFLE PLATE TO MANIFOLD COVER
40	39297		1,1	COVER, EXHAUST MANIFOLD
41	22-32802		1,1	PLUG, PIPE - MANIFOLD COVER
42	10-28782		7,7	SCREW, MANIFOLD COVER TO CYLINDER BLOCK (7/8")
43	26551		1,1	BRACKET, MANIFOLD COVER SCREW - STATOR LEADS CLIP
44	30-20464		1,1	BEARING, BALL - CRANKCASE (LOWER)
45	26-31507		2,2	OIL SEAL, CRANKCASE (LOWER)
46	23-33736		1,1	SPACER, PROTECTOR - CRANKCASE

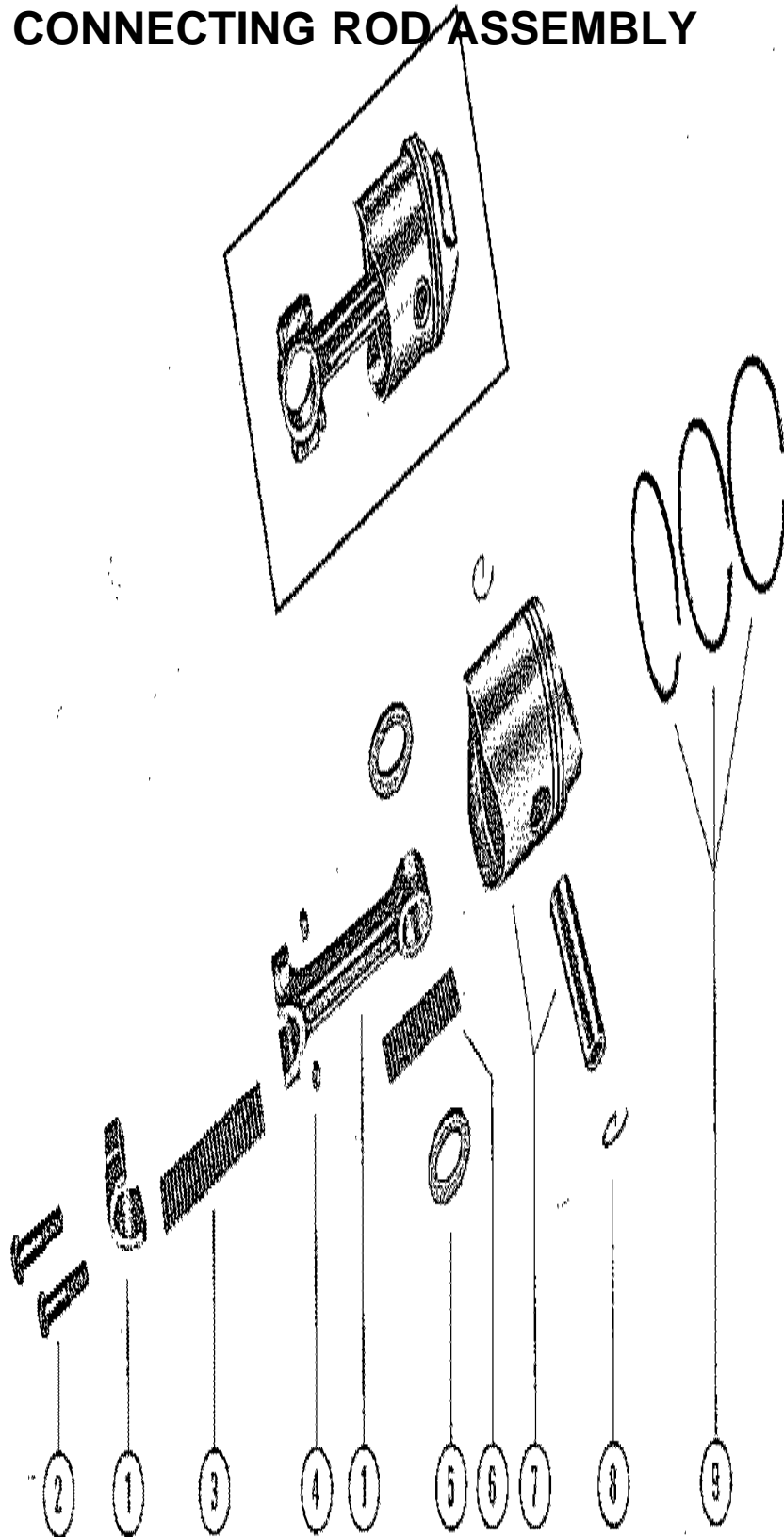
# CRANKSHAFT AND CENTER MAIN BEARING ASSEMBLY



# CRANKSHAFT AND CENTER MAIN BEARING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	415-2295		1,1	CRANKSHAFT
2	30-20464		1,1	BEARING, BALL - CRANKCASE (LOWER)
3	26-31507		2,2	OIL SEAL, CRANKCASE (LOWER)
4	23-33736		1,1	SPACER, PROTECTOR - CRANKSHAFT
5	534-3267A2		1,1	CENTER MAIN BEARING ASSEMBLY
6	17-20032		10,10	DOWEL PIN, CENTER MAIN BEARING
7	10-45775		2,2	SCREW, CENTER MAIN BEARING CLAMPING
8	11-45774		2,2	NUT, CENTER MAIN BEARING CLAMPING SCREW
9	34-20888A1		1,1	REED SET, CENTER MAIN BEARING (MATCHED)
10	34-32038		4,4	REED STOP, MAIN BEARING REED VALVES
11	10-29465		4,4	SCREW, REED STOP MOUNTING
12	11-29469		4,4	NUT, REED STOP MOUNTING SCREW
13	17-20032		1,1	DOWEL PIN, MAIN BEARING TO CYLINDER BLOCK
14	28-20094		1,1	KEY, FLYWHEEL

# PISTON AND CONNECTING ROD ASSEMBLY

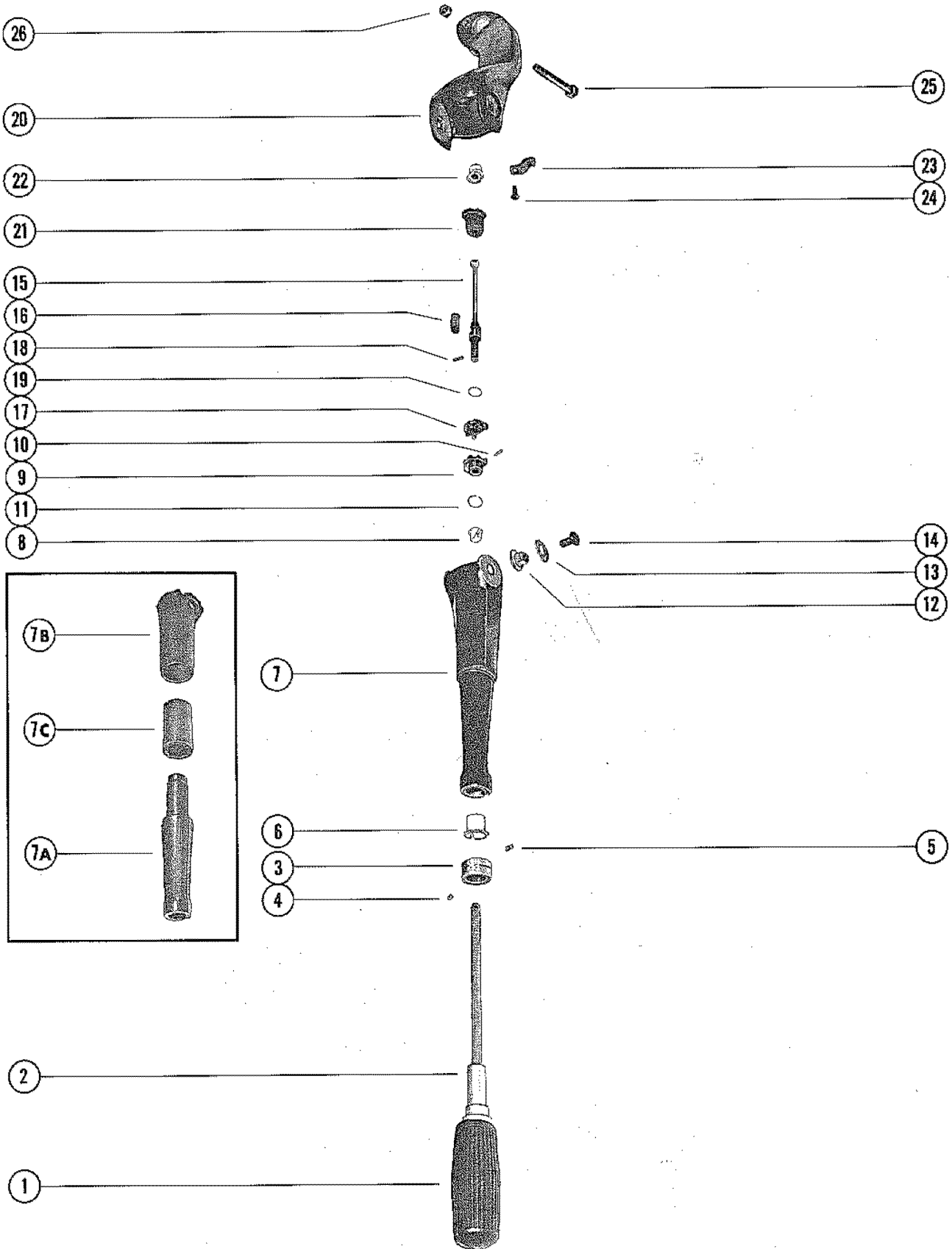




## PISTON AND CONNECTING ROD ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	619-3195A2		2,2	CONNECTING ROD ASSEMBLY
2	10-45379		4,4	SCREW, CONNECTING ROD
3	29-20046		50,50	BEARING, NEEDLE - CRANKPIN
4	11-20061		4,4	NUT, CONNECTING ROD SCREW
5	12-47275		4,4	WASHER, NEEDLE BEARING RETAINING
6	29-20063		54,54	BEARING, NEEDLE - PISTON PIN
7	743-3193A2		2,2	PISTON AND PISTON PIN ASSEMBLY
8	40-47276		4,4	LOCK RING, PISTON PIN
9	39-27841A12		1,1	RING, PISTON
-	<b>743-3366A2</b>		<b>2,2</b>	<b>PISTON AND PISTON PIN ASSEMBLY .015 OVERSIZE PISTONS AND RINGS</b>
-	<b>39-28616A12</b>		<b>1,1</b>	<b>RING, PISTON (.015 OVERSIZE) .015 OVERSIZE PISTONS AND RINGS</b>

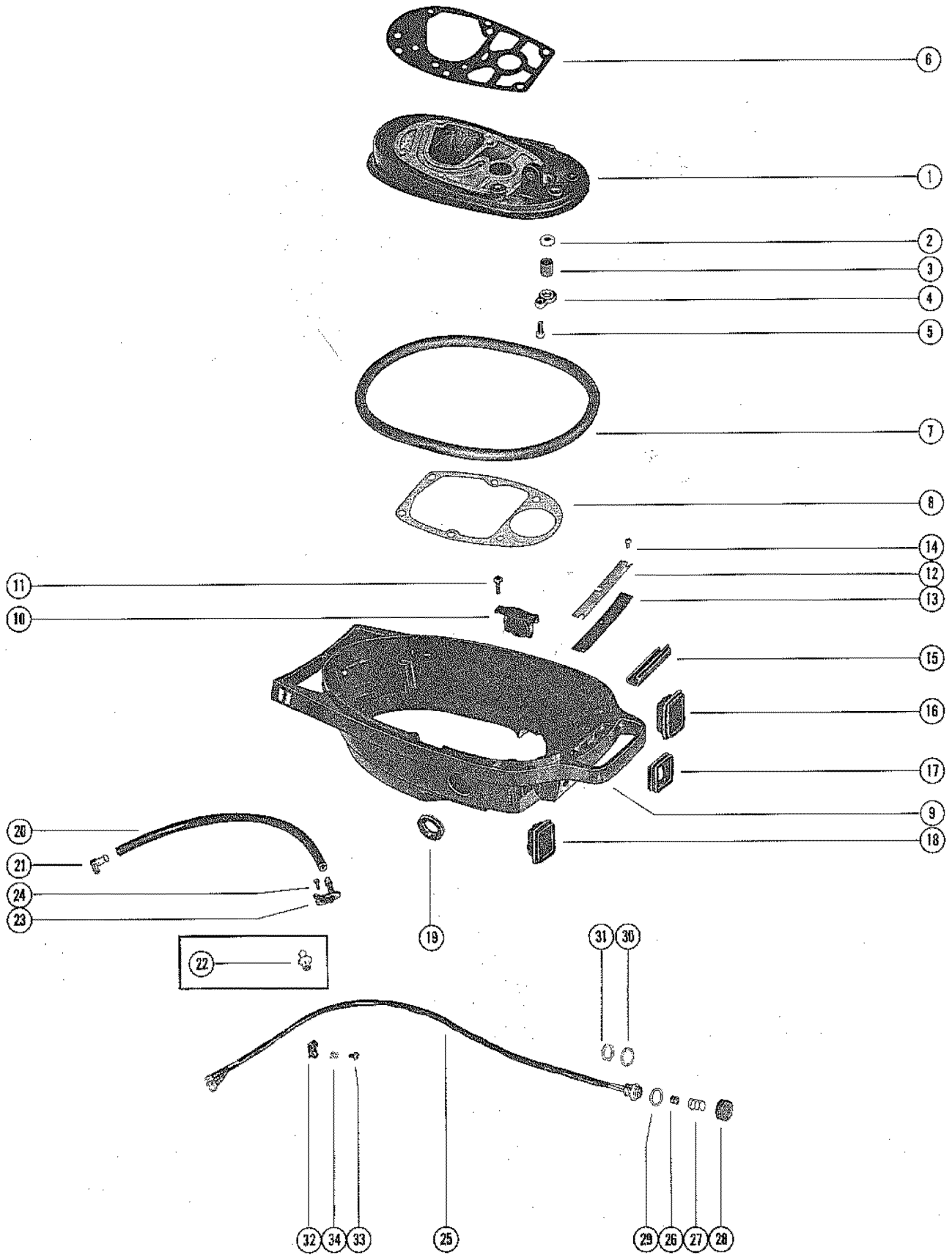
# STEERING HANDLE ASSEMBLY



# STEERING HANDLE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	47874A2		1,	STEERING HANDLE ASSEMBLY, COMPLETE SERIAL 00000000-02432535
-	49557A1		1,	STEERING HANDLE ASSEMBLY, COMPLETE SERIAL 02432536-09999999
-	49557A5		1,1	STEERING HANDLE ASSEMBLY, COMPLETE
1	27763		1,1	GRIP, RUBBER - STEERING HANDLE BODY
2	39352		1,1	BODY AND SHAFT, STEERING HANDLE
3	31001		1,1	INDICATOR, SPEED AND LIMIT - STEERING HANDLE
4	10-31002		1,1	SCREW, SET - SPEED AND SHIFT INDICATOR
5	10-22290		1,1	SCREW, DRIVE - INDICATOR TO STEERING HANDLE BODY
6	23-30677		1,1	BUSHING, NYLON - STEERING HANDLE TO BODY
7	47874A1		1,	STEERING HANDLE ASSEMBLY SERIAL 00000000-02432535
7A	49557		1,1	ARM, STEERING SERIAL 02432536-09999999
7B	49558		1,1	KNUCKLE, STEERING ARM SERIAL 02432536-09999999
7C	23-49555		1,1	BUSHING, RUBBER - STEERING HANDLE SERIAL 02432536-09999999
8	23-28100		1,1	BUSHING, NYLON - STEERING HANDLE
9	43-47765		1,	GEAR, BALL - STEERING HANDLE SHAFT
	43-53205		1,1	GEAR, BALL - STEERING HANDLE SHAFT
10	17-26862		1,1	PIN, BALL GEAR TO STEERING HANDLE SHAFT
11	53-47821		1,	RING, RETAINING - BALL GEAR
	53-53204		1,1	RING, RETAINING - BALL GEAR
12	48003		2,2	PIVOT, STEERING HANDLE TO BRACKET
13	15-48002015		2,2	SHIM, STEERING HANDLE PIVOT TO BRACKET (.015)
14	10-56214		2,2	SCREW, STEERING HANDLE TO ARM BRACKET (5/8")
15	47825A1		1,1	UNIVERSAL JOINT ASSEMBLY
16	23-48005		1,1	SLEEVE, UNIVERSAL JOINT
17	43-47765		1,	GEAR, BALL - UNIVERSAL JOINT
	43-53205		1,1	GEAR, BALL - UNIVERSAL JOINT
18	17-26862		1,1	PIN, BALL GEAR TO UNIVERSAL JOINT
19	53-47821		1,	RING, RETAINING - BALL GEAR
	53-53204		1,1	RING, RETAINING - BALL GEAR
20	47671		1,1	BRACKET, STEERING ARM
21	47743		1,1	BOOT, UNIVERSAL JOINT
22	23-47818		1,1	BUSHING, STEERING ARM BRACKET
23	24-47744		2,2	SPRING, DETENT - STEERING HANDLE
24	10-37571		2,2	SCREW, DETENT SPRING TO STEERING HANDLE (1/2")
25	10-26132		3,3	SCREW, STEERING ARM BRACKET TO SADDLE (2 1/2")
26	11-46793		3,3	NUT, STEERING ARM BRACKET FASTENING SCREW

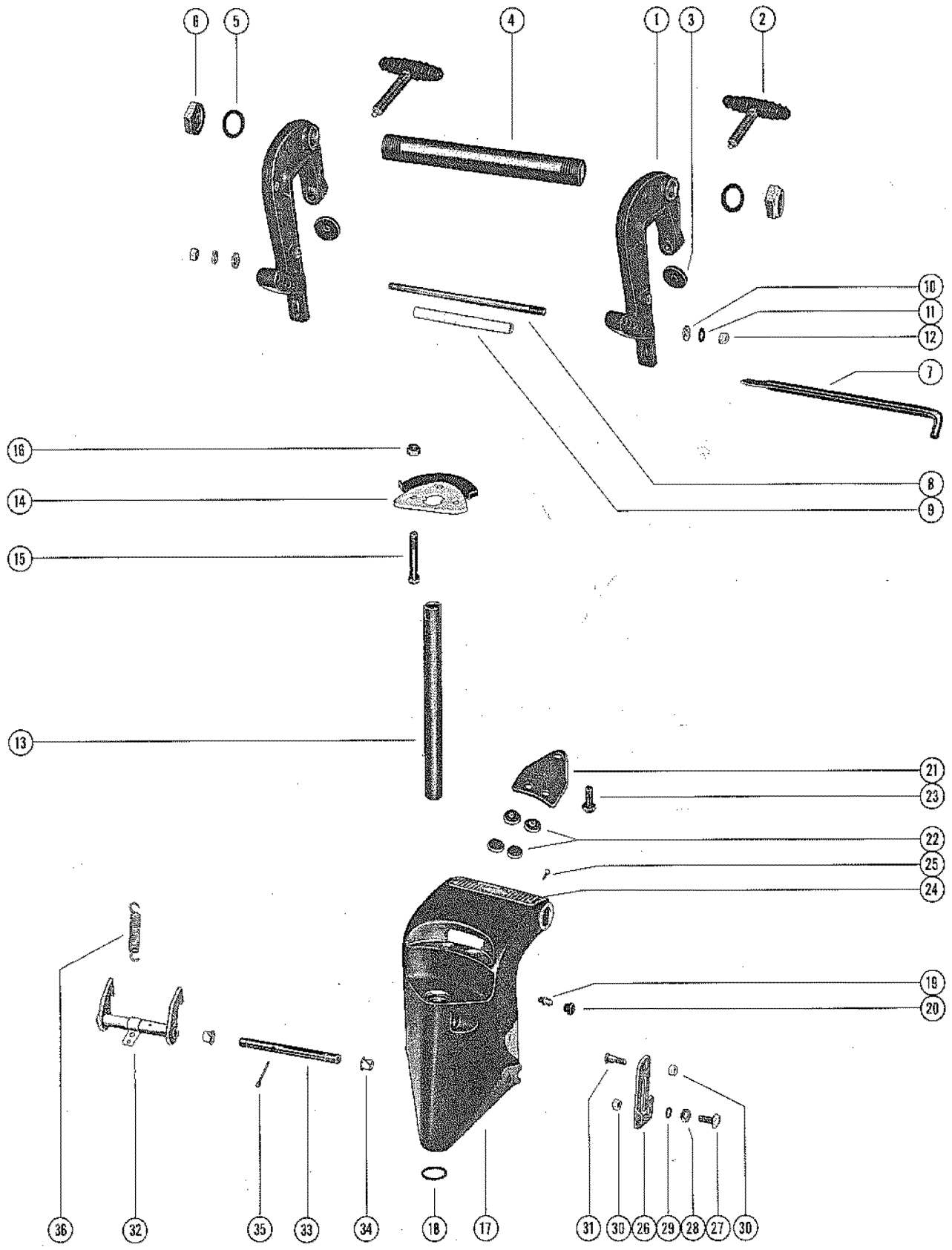
# BOTTOM COWL ASSEMBLY



# BOTTOM COWL ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	39299A2		1,1	PLATE ASSEMBLY, MOUNTING
2	12-36555		1,1	WASHER, NHLON - WATER INLET TUBE
3	26-25329		1,1	SEAL, RUBBER - WATER INLET TUBE
4	33513		1,1	RETAINER, WATER INLET TUBE SEAL
5	10-20540		1,1	SCREW, RETAINER TO MOUNTING PLATE (5/8")
6	27-39401		1,1	GASKET, POWERHEAD TO MOUNTING PLATE
7	39622		1,1	SEAL, MOUNTING PLATE TO BOTTOM COWL
8	27-39402		1,1	GASKET, MOUNTING PLATE TO DRIVE SHAFT HOUSING
9	2129-3259A2		1,	BOTTOM COWL ASSEMBLY
	2129-3728A2		1,1	BOTTOM COWL ASSEMBLY
10	48472		1,1	COVER, HARNESS HOLE
11	10-20189		2,2	SCREW, COVER TO BOTTOM COWL (3/4")
12	46266A2		1,1	COVER PLATE ASSEMBLY, BOTTOM COWL
13	39591		1,1	PAD, SOUND - COVER PLATE
14	10-30663		2,2	SCREW, COVER PLATE TO BOTTOM COWL (3/8")
15	39630		1,1	CUSHION, RUBBER - BOTTOM COWL
16	39777		1,1	BOOT, THROTTLE CABLE - BOTTOM COWL
17	39778		1,1	BOOT, FUEL ADAPTOR - BOTTOM COWL
18	39780		1,1	BOOT, SHIFT CABLE - BOTTOM COWL
19	39058		1,1	SEAL, SHIFT HANDLE - BOTTOM COWL
20	32-26330		1,1	HOSE, TELL TALE - COWL TO CYLINDER BLOCK (11")
21	22-25885		1,1	ELBOW, TELL TALE HOSE TO CYLINDER BLOCK
22	22-29111		1,	CONNECTOR, TELL TALE HOSE TO BOTTOM COWL
23	52889		1,1	NOZZLE, TELL TALE HOSE TO BOTTOM COWL <b>PART OF A-2129-3728A2 BOTTOM COWL ASSEMBLY</b>
24	10-34222		1,1	SCREW, TELL TALE NOZZLE TO BOTTOM COWL (1/2") <b>PART OF A-2129-3728A2 BOTTOM COWL ASSEMBLY</b>
25	48071A1		1,1	STOP SWITCH ASSEMBLY
26	30859		1,1	INSULATOR, SLEEVE - INNER SWITCH TERMINALS
27	24-30858A1		1,1	SPRING AND CONTACT ASSEMBLY
28	38950A1		1,1	COVER ASSEMBLY, STOP SWITCH
29	12-38949		1,1	WASHER, SEALING - STOP SWITCH
30	13-21972		1,1	LOCKWASHER, STOP SWITCH CONNECTOR
31	11-21971		1,1	NUT, STOP SWITCH TO BOTTOM COWL
32	54-26550		1,1	CLIP, STOP SWITCH LEADS FASTENING
33	10-35519		1,1	SCREW, CLIP TO BOTTOM COWL (1/2")
34	22789		1,1	"D" WASHER, CLIP TO BOTTOM COWL

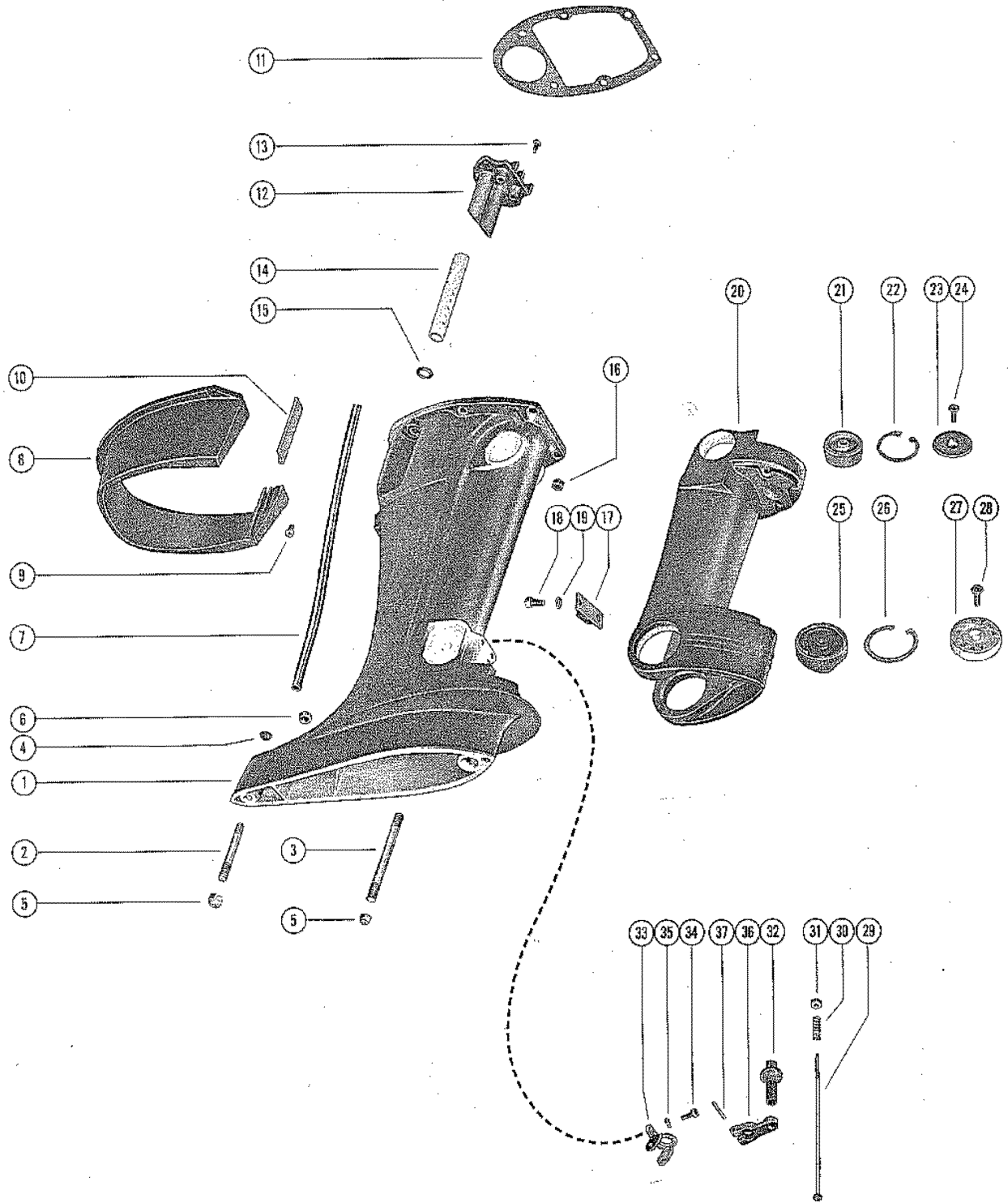
# CLAMP AND SWIVEL BRACKET ASSEMBLY



## CLAMP AND SWIVEL BRACKET ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1427-3293A1		2,2	CAMP BRACKET ASSEMBLY
2	22477A4		2,2	THUMB SCREW ASSEMBLY
3	12-20214		2,2	WASHER, THUMB SCREW
4	30685		1,1	TILT TUBE, CLAMP BRACKET TO SWIVEL BRACKET
5	15-30497A1		2,	SHIM, CLAMP BRACKET TILT TUBE (.010-.020)
	12-52864		2,2	SHIM, CLAMP BRACKET TILT TUBE
6	11-30499		2,2	NUT, TILT TUBE FASTENING
7	17-28848A2		1,1	TILT LOCK PIN ASSEMBLY
8	16-20657		1,1	STUD, CLAMP BRACKET
9	23-20658		1,1	SPACER, CLAMP BRACKET STUD
10	12-24812		1,1	WASHER, CLAMP BRACKET STUD
11	13-26993		2,2	LOCKWASHER, CLAMP BRACKET STUD
12	11-20083		2,2	NUT, CLAMP BRACKET STUD
13	17-39585		1,1	SWIVEL PIN
14	33423		1,1	CO-PILOT DISC
15	10-26132		3,3	SCREW, CO-PILOT DISC TO SADDLE
16	11-46793		3,3	NUT, CO-PILOT DISC TO SADDLE SCREW
17	1461-2683A2		1,1	SWIVEL BRACKET ASSEMBLY
18	25-29845		2,2	"O" RING, SWIVEL BRACKET
19	22-31345		1,1	FITTING, GREASE - SWIVEL BRACKET
20	29359		1,1	LUBRICAP, SWIVEL BRACKET GREASE FITTING
21	39307		1,1	PLATE, CLAMP - CO-PILOT
22	20203		4,4	DISC, FRICTION - CLAMP PLATE AND SWIVEL BRACKET
23	10-29201		1,1	SCREW, CLAMP PLATE TO SWIVEL BRACKET
24	38-39666		1,1	SERIAL PLATE
25	10-28642		4,4	SCREW, DRIVE - SERIAL PLATE TO SWIVEL BRACKET
26	33512		1,	LEVER, TILT STOP
	31343		1,1	LEVER, TILT STOP
27	10-29237		1,1	SCREW, RETAINING - LEVER TO SWIVEL BRACKET
28	13-36076		1,1	WASHER, WAVE - TILT STOP LEVER SCREW
29	15-37711020		1,1	SHIM, RETAINING SCREW
30	11-46887		2,2	NUT, TILT STOP LEVER SCREW
31	10-20217		1,	SCREW, ANCHOR - TILT STOP LEVER
	10-27791		1,1	SCREW, ANCOR - TILT STOP LEVER
32	33417A1		1,1	REVERSE LOCK LEVER ASSEMBLY
33	26092		1,1	ROD, REVERSE LOCK LEVER
34	23-26841		2,2	BUSHING, NYLON - REVERSE LOCK LEVER ROD
35	18-45882		1,1	COTTER PIN, REVERSE LOCK LEVER TO ROD
36	24-33418		1,1	SPRING, REVERSE LOCK LEVER

# DRIVE SHAFT HOUSING ASSEMBLY



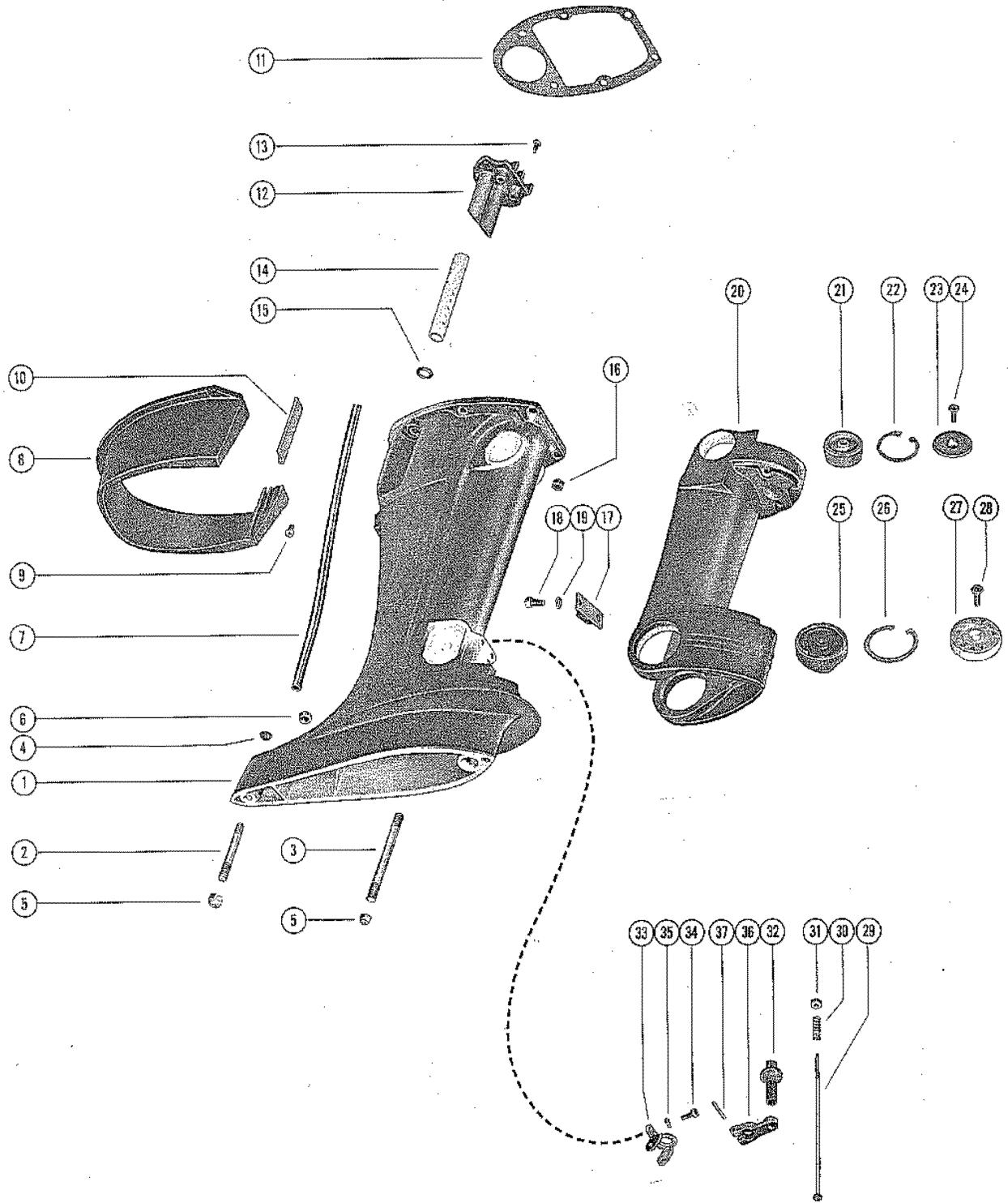


# DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1561-2672A4		1,1	DRIVE SHAFT HOUSING ASSEMBLY (SHOFT SHAFT)
	1560-2671A2		1,1	DRIVE SHAFT HOUSING ASSEMBLY (LONG SHAFT)
2	16-32467		1,1	STUD, DRIVE SHAFT HSG. TO GEAR HSG. (2 5/16")
3	16-53796		1,1	STUD, DRIVE SHAFT HSG. TO GEAR HSG. (3 15/16")
4	19-32298		1,1	PLUG, DRIVE SHAFT HOUSING STUD
5	11-35814		2,2	NUT, DRIVE SHAFT HOUSING STUD
6	11-34863		1,1	NUT, GEAR HOUSING TO DRIVE SHAFT HOUSING STUD
7	32-39587		1,1	TUBE, WATER OUTLEET (SHORT SHAFT)
	32-39587		1,1	TUBE, WATER OUTLET (LONG SHAFT)
8	39301		1,1	COVER, TRIM - DRIVE SHAFT HOUSING
9	10-35012		3,3	SCREW, TRIM COVER TO BOTTOM COWL (5/8")
10	39353		2,2	SEAL, RUBBER - TRIM COVER
11	27-39402		1,1	GASKET, MOUNTING PLATE TO DRIVE SHAFT HOUSING
12	39492		1,1	PLATE, IDLE RELIEF
13	10-35519		2,2	SCREW, IDLE RELIEF PLATE TO DRIVE SHAFT HOUSING
14	32-45054		2,2	TUBE, NYLON - IDLE RELIEF TUBE
15	25-20195		2,2	"O" RING, IDLE RELIEF TUBE
16	11-46793		4,4	NUT, POWERHEADS STUDS
	11-29250		2,2	NUT, POWERHEADS STUDS
17	33420		1,1	BUMPER, RUBBER - SADDLE
18	10-31716		2,2	SCREW, RUBBER BUMPER TO SADDLE (5/8")
19	13-26992		2,2	LOCKWASHER, RUBBER BUMPER SCREW
20	1562-2673		1,1	SADDLE
21	33975		2,2	MOUNT, RUBBER - UPPER (SHORT SHAFT)
	25150		2,2	MOUNT, RUBBER - UPPER (LONG SHAFT)
22	53-23720		2,2	RING, RETAINING - UPPER MOUNT
23	39481		2,2	COVER, UPPER MOUNT
24	10-39669		2,2	SCREW, UPPER MOUNT COVER FASTENING
25	33976		2,2	MOUNT, -RUBBER- LOWER (SHORT SHAFT)
	28281		2,2	MOUNT, RUBBER - LOWER (LONG SHAFT)
26	53-23721		2,2	RING, RETAINING - LOWER MOUNT
27	47943		2,2	COVER, LOWER MOUNT
	53040		2,2	COVER, LOWER MOUNT
28	10-28638		2,2	SCREW, LOWER MOUNT COVER FASTENING
29	33495		1,1	LINK ROD, REVERSE LOCK
30	24-33413		1,1	SPRING, TENSION - REVERSE LOCK
31	11-25980		1,1	NUT, REVERSE LOCK LINK ROD
32	39241A1		1,1	CAM COUPLING ASSEMBLY, SHIFT SHAFT

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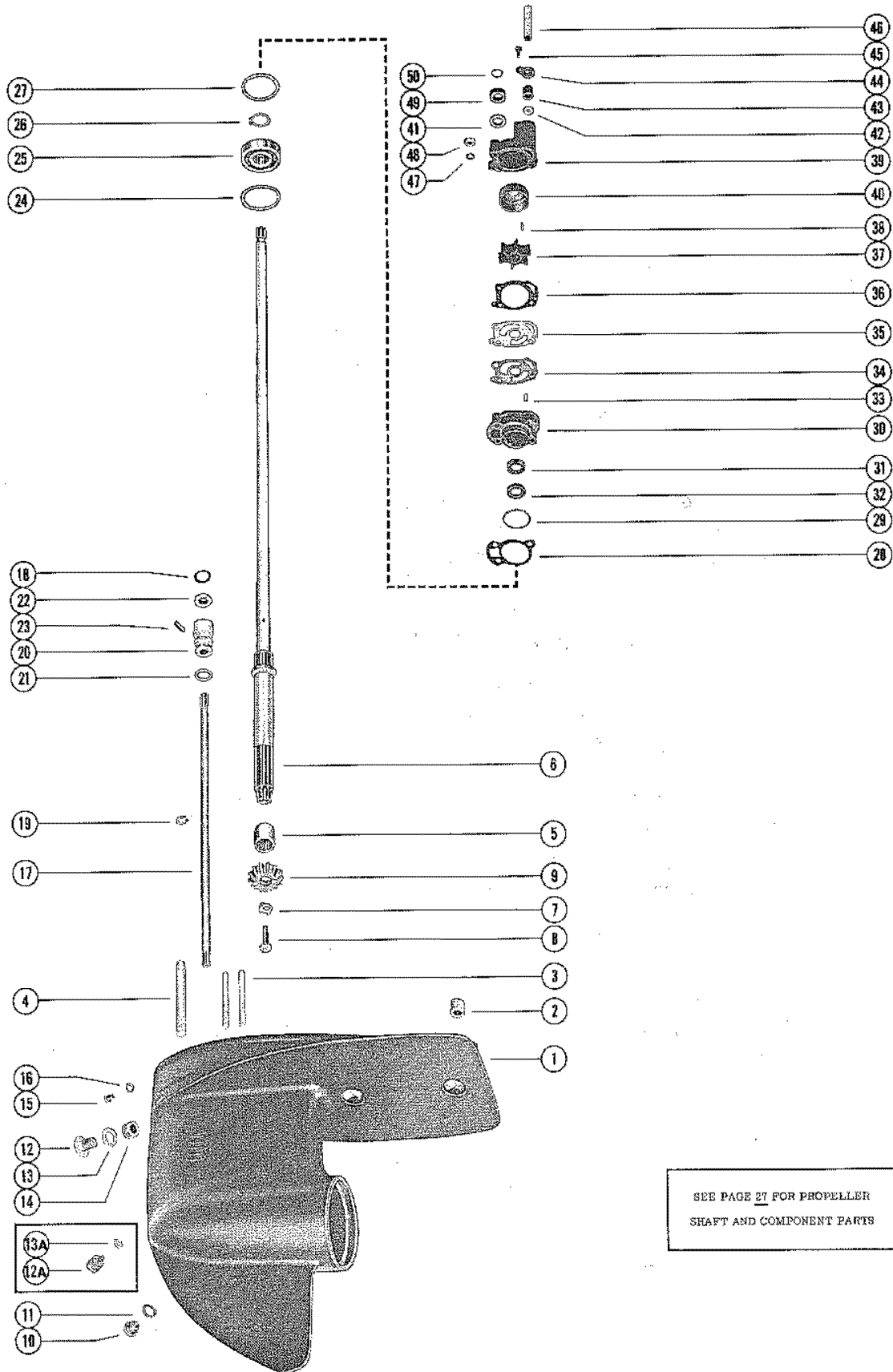
# DRIVE SHAFT HOUSING ASSEMBLY



## DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
33	35653		1,1	RETAINER, REVERSE LOCK CAM
34	10-31716		2,2	SCREW, CAM RETAINER TO DRIVE SHAFT HOUSING
35	13-26992		2,2	LOCKWASHER, CAM RETAINER SCREW
36	33407		1,1	LEVER, REVERSE LOCK CAM
37	17-33522		1,1	PIN, ROLL - CAM LEVER TO RETAINER

# GEAR HOUSING ASSEMBLY, COMPLETE(CONT)



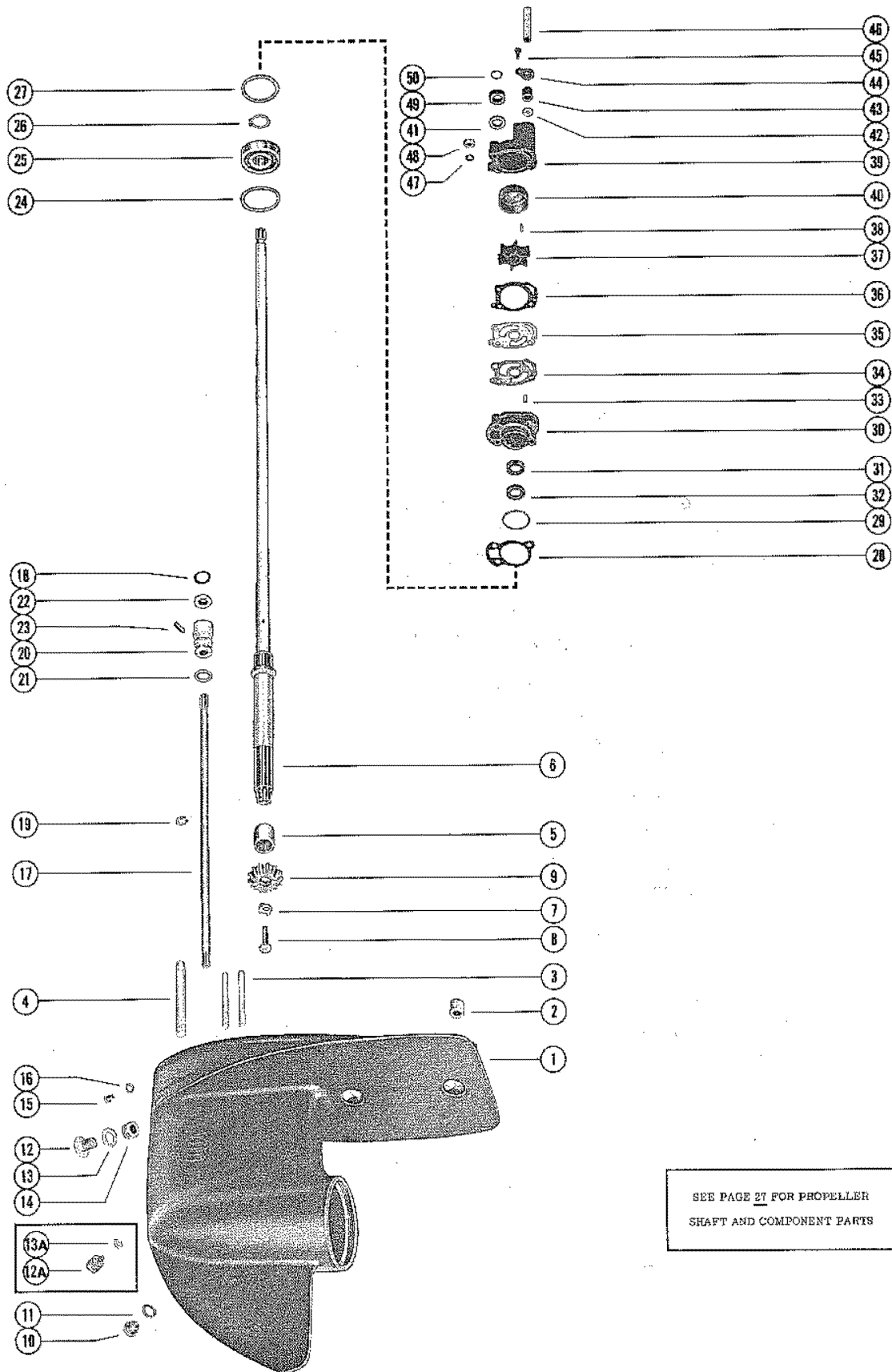
SEE PAGE 21 FOR PROPELLER  
SHAFT AND COMPONENT PARTS

## GEAR HOUSING ASSEMBLY, COMPLETE(CONT)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1627-2964A4		1,	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) ALUMINUM WATER PUMP AND STRAIGHT GEARS A-1627-2964A4 AND A3, A-1627-3482A3, A4, AND A8 GEAR HOUSING ASSEMBLIES, COMPLETE, INCLUDES ALL PARTS FROM REFERENCE #1 THRU REFERENCE #74 AS LISTED ON PAGES 26 AND 27
-	1627-2964A3		1,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) ALUMINUM WATER PUMP AND STRAIGHT GEARS A-1627-2964A4 AND A3, A-1627-3482A3, A4, AND A8 GEAR HOUSING ASSEMBLIES, COMPLETE, INCLUDES ALL PARTS FROM REFERENCE #1 THRU REFERENCE #74 AS LISTED ON PAGES 26 AND 27
-	1627-3482A3		1,	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) PLASTIC WATER PUMP AND STRAIGHT GEARS A-1627-2964A4 AND A3, A-1627-3482A3, A4, AND A8 GEAR HOUSING ASSEMBLIES, COMPLETE, INCLUDES ALL PARTS FROM REFERENCE #1 THRU REFERENCE #74 AS LISTED ON PAGES 26 AND 27
-	1627-3482A4		1,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) PLASTIC WATER PUMP AND STRAIGHT GEARS A-1627-2964A4 AND A3, A-1627-3482A3, A4, AND A8 GEAR HOUSING ASSEMBLIES, COMPLETE, INCLUDES ALL PARTS FROM REFERENCE #1 THRU REFERENCE #74 AS LISTED ON PAGES 26 AND 27
-	1627-3482A7		1,1	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) PLASTIC WATER PUMP AND SPIRAL GEARS A-1627-2964A4 AND A3, A-1627-3482A3, A4, AND A8 GEAR HOUSING ASSEMBLIES, COMPLETE, INCLUDES ALL PARTS FROM REFERENCE #1 THRU REFERENCE #74 AS LISTED ON PAGES 26 AND 27
-	1627-3482A8		1,1	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) PLASTIC WATER PUMP AND SPIRAL GEARS A-1627-2964A4 AND A3, A-1627-3482A3, A4, AND A8 GEAR HOUSING ASSEMBLIES, COMPLETE, INCLUDES ALL PARTS FROM REFERENCE #1 THRU REFERENCE #74 AS LISTED ON PAGES 26 AND 27
1	1627-2964A1		1,	GEAR HOUSING ASSEMBLY (ALUMINUM WATER PUMP)
	1627-3482A1		1,1	GEAR HOUSING ASSEMBLY (PLASTIC WATER PUMP)
2	17-20201		1,1	PIN, DOWEL - GEAR HOUSING TO DRIVE SHAFT HOUSING
3	16-20668		3,	STUD, WATER PUMP TO GEAR HOUSING (2 13/16")-ALUMINUM
	16-49679		3,3	STUD, WATER PUMP TO GEAR HOUSING (3 1/8")-PLASTIC
4	16-53795		1,1	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (4 13/16")
5	31-28157		1,1	BEARING, ROLLER - DRIVE SHAFT
6	45-39374		1,	DRIVE SHAFT (SHORT SHAFT) - STRAIGHT
	45-39375		1,	DRIVE SHAFT (LONG SHAFT) - STRAIGHT
7	14-20806		1,	TAB WASHER, PINION GEAR SCREW - STRAIGHT
8	10-20807		1,	SCREW, PINION GEAR TO DRIVE SHAFT - STRAIGHT
9	43-33441		1,	GEAR, PINION - STRAIGHT

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# GEAR HOUSING ASSEMBLY, COMPLETE(CONT)



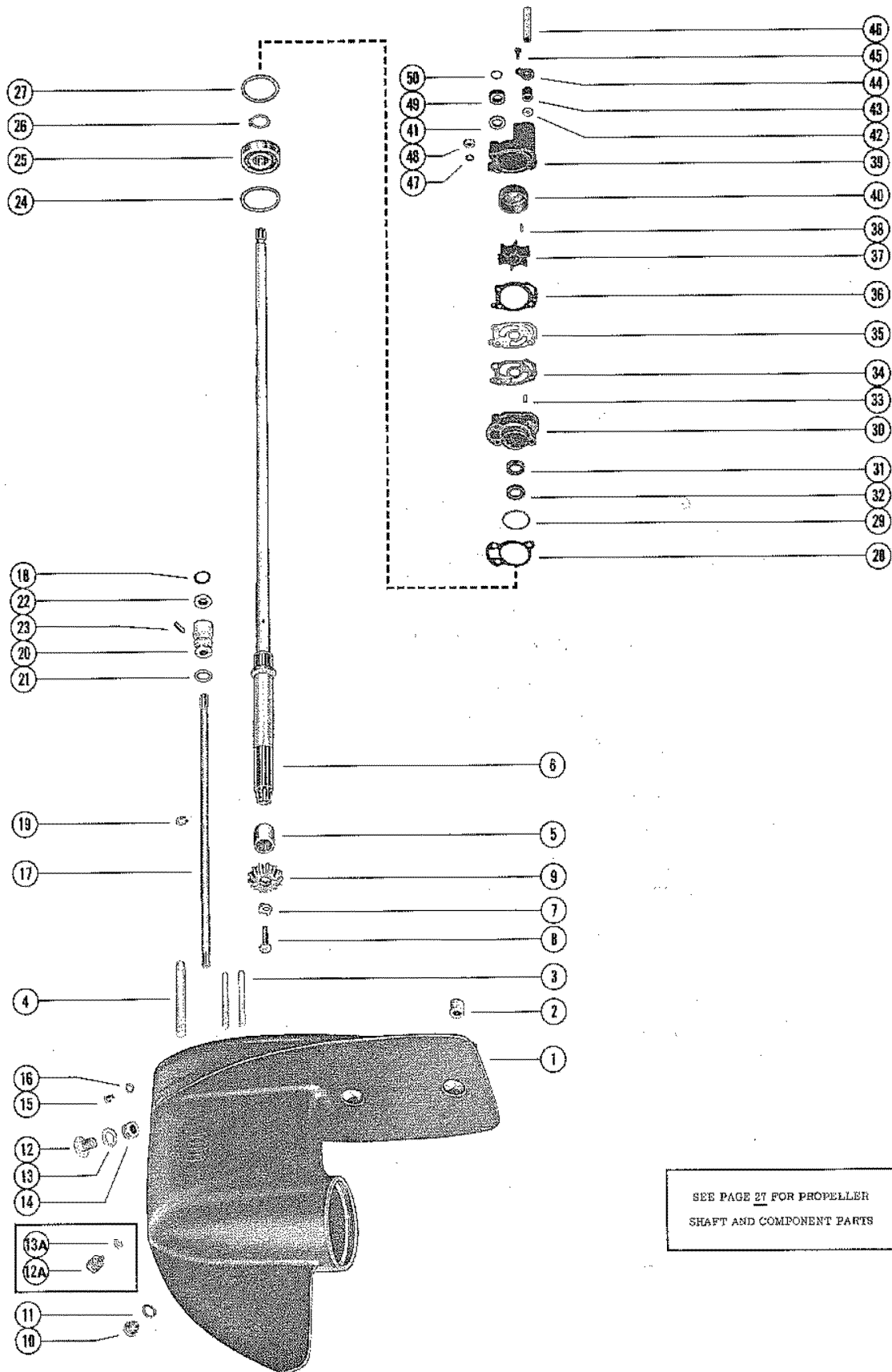
SEE PAGE 21 FOR PROPELLER  
SHAFT AND COMPONENT PARTS

## GEAR HOUSING ASSEMBLY, COMPLETE(CONT)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
6	45-53639A1		1,1	DRIVE SHAFT ASSEMBLY (SHORT SHAFT) - SPIRAL
	45-53638A1		1,1	DRIVE SHAFT ASSEMBLY (LONG SHAFT) - SPIRAL
7	14-49911		1,1	TAB WASHER, PINION GEAR SCREW - SPIRAL
8	10-49908		1,1	SCREW, PINION GEAR TO DRIVE SHAFT - SPIRAL
9	43-45189		1,1	GEAR, PINION
10	10-28634		1,1	SCREW, GREASE FILLER
11	12-20260		1,1	WASHER, GREASE FILLER SCREW - ALUMINUM
12	10-29608		1,	SCREW, GEAR HOUSING FLUSHING - ALUMINUM
13	27-29586		1,	GASKETE, GEAR HOUSING FLUSHING SCREW - ALUMINUM
14	26-29612		1,	SEAL, GEAR HOUSING FLUSHING SCREW - ALUMINUM
12A	19-48750		1,1	PLUG, GEAR HOUSING FLUSHING - PLASTIC
13A	12-49221		1,1	WASHER, NEOPRENE - GEAR HOUSING FLUSHING PLUG - PLASTIC
15	10-28653		1,1	SCREW, GREASE VENT
16	12-20262		1,1	WASHER, GREASE VENT SCREW
17	33476A1		1,1	SHAFT ASSEMBLY, SHIFT - LOWER (SHORT SHAFT)
	33546A1		1,1	SHAFT ASSEMBLY, SHIFT - LOWER (LONG SHAFT)
18	25-38933		1,1	"O"RING, LOWER SHIFT SHAFT
19	53-30899		1,1	RING, RETAINING -SHIFT SHAFT
20	23-30676A1		1,1	BUSHING ASSEMBLY, SHIFT SHAFT
21	25-26802		1,1	"O"RING, SHIFT SHAFT BUSHING
22	26-30696		1,1	OIL SEAL, SHIFT SHAFT BUSHING
23	10-39149		1,1	SCREW, SHIFT SHAFT BUSHING RETAINER
24	15-20804A1		AR,AR	SHIM, BALL BEARING TO GEAR HOUSING (.002-3-5-10)
25	30-47158		1,1	BEARING, BALL - DRIVE SHAFT
26	53-33463		1,1	RING, RETAINING - BALL BEARING
27	15-20804A1		AR,AR	SHIM, GEAR HOUSING TO WATER PUMP BASE (.002-3-5-10)
28	27-39626		1,1	GASKET, WATER PUMP BASE TO GEAR HOUSING
29	25-33466		1,1	"O" RING, WATER PUMP BASE
30	46-39295A1		1,	WATER PUMP BASE ASSEMBLY (ALUMINUM)
	46-48744A1		1,1	WATER PUMP BASE ASSEMBLY (PLASTIC)
31	26-20070		1,1	OIL SEAL, WATER PUMP BASE
32	26-33467		1,1	OIL SEAL, WATER PUMP BASE (SPRING LOADED)
33	17-35973		2,2	PIN, DOWEL - WATER PUMP BASE TO WATER PUMP BODY
34	27-39625		1,1	GASKET, WATER PUMP BASE TO FACE PLATE (LOWER)
35	39624		1,1	PLATE, FACE - WATER PUMP BASE TO WATER PUMP BODY
36	27-39623		1,1	GASKET, FACE PLATE TO WATER PUMP BODY (UPPER)
37	47-39487		1,1	IMPELLER, WATER PUMP
38	28-28784		1,1	KEY, IMPELLER DRIVE
39	46-39294A2		1,	WATER PUMP BODY ASSEMBLY (ALUMINUM)

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# GEAR HOUSING ASSEMBLY, COMPLETE(CONT)



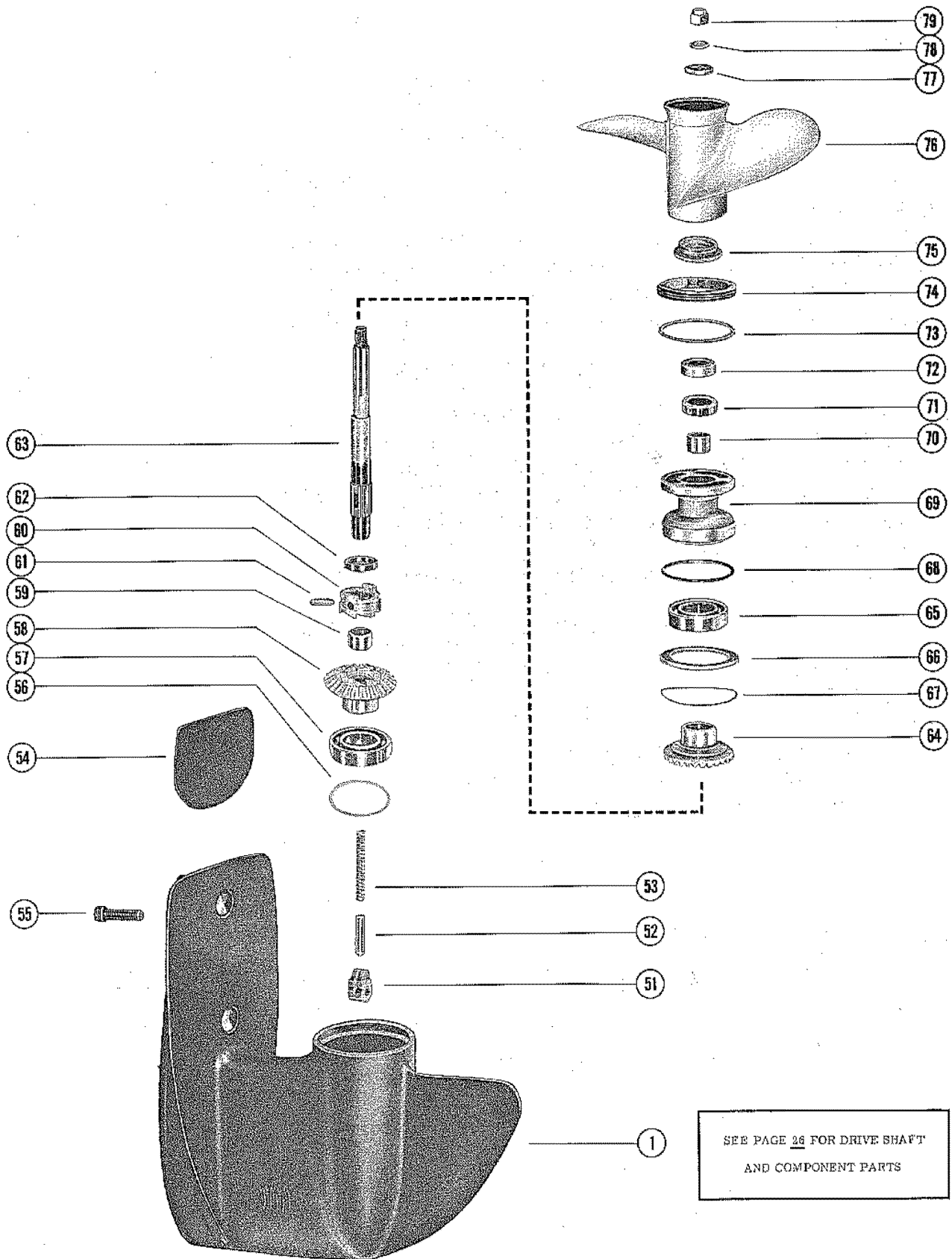
SEE PAGE 21 FOR PROPELLER  
SHAFT AND COMPONENT PARTS



## GEAR HOUSING ASSEMBLY, COMPLETE(CONT)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
39	46-48749A2		1,1	WATER PUMP BODY ASSEMBLY (PLASTIC)
40	39629		1,	INSERT, WATER PUMP BODY (ALUMINUM)
	48754		1,1	INSERT, WATER PUMP BODY (PLASTIC)
41	26-20070		1,1	OIL SEAL, WATER PUMP BODY
42	12-36555		1,1	WASHER, NYLON - WATER PUMP BODY
43	26-25329		1,1	SEAL, WATER PUMP BODY
44	45010		1,1	RETAINER, WATER PUMP BODY SEAL
45	10-56396		1,1	SCREW, SEAL RETAINER TO WATER PUMP BODY (1 1/8")
46	23-45170		1,1	SLEEVE, GUIDE - WATER INLET TUBE
47	12-36001		3,3	WASHER, WATER PUMP STUDS
48	11-45592		3,3	NUT, WATER PUMP STUDS
49	12-20684		1,1	RING, RUBBER - CENTRIFUGAL SLINGER (DRIVE SHAFT)
50	25-26802		1,1	"O" RING, UPPER - DRIVE SHAFT

# GEAR HOUSING ASSEMBLY, COMPLETE



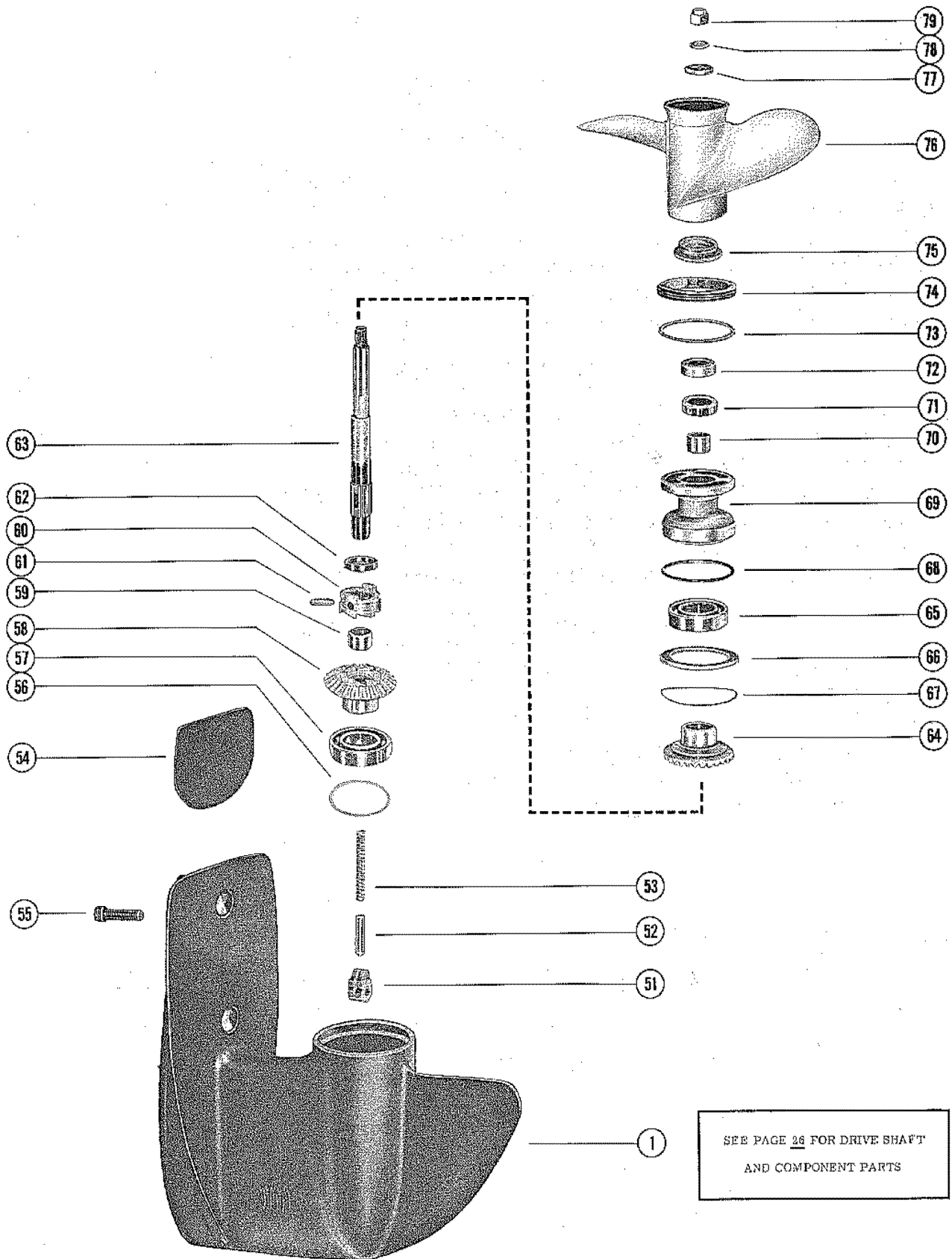
SEE PAGE 26 FOR DRIVE SHAFT  
AND COMPONENT PARTS

# GEAR HOUSING ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1627-2964A4		1,	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) ALUMINUM WATER PUMP AND STRAIGHT GEARS A-1627-2964A4 AND A3, A-1627-3482A3, A4, A7, AND A8 GEAR HOUSING ASSEMBLIES, COMPLETE, INCLUDES ALL PARTS FROM REFERENCE #1 THRU REFERENCE #74 AS LISTED ON PAGES 26 AND 27
-	1627-2964A3		1,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) ALUMINUM WATER PUMP AND STRAIGHT GEARS A-1627-2964A4 AND A3, A-1627-3482A3, A4, A7, AND A8 GEAR HOUSING ASSEMBLIES, COMPLETE, INCLUDES ALL PARTS FROM REFERENCE #1 THRU REFERENCE #74 AS LISTED ON PAGES 26 AND 27
-	1627-3482A3		1,	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) PLASTIC WATER PUMP AND STRAIGHT GEARS A-1627-2964A4 AND A3, A-1627-3482A3, A4, A7, AND A8 GEAR HOUSING ASSEMBLIES, COMPLETE, INCLUDES ALL PARTS FROM REFERENCE #1 THRU REFERENCE #74 AS LISTED ON PAGES 26 AND 27
-	1627-3482A4		1,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) PLASTIC WATER PUMP AND STRAIGHT GEARS A-1627-2964A4 AND A3, A-1627-3482A3, A4, A7, AND A8 GEAR HOUSING ASSEMBLIES, COMPLETE, INCLUDES ALL PARTS FROM REFERENCE #1 THRU REFERENCE #74 AS LISTED ON PAGES 26 AND 27
-	1627-3482A7		1,1	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) PLASTIC WATER PUMP AND SPIRAL GEARS A-1627-2964A4 AND A3, A-1627-3482A3, A4, A7, AND A8 GEAR HOUSING ASSEMBLIES, COMPLETE, INCLUDES ALL PARTS FROM REFERENCE #1 THRU REFERENCE #74 AS LISTED ON PAGES 26 AND 27
-	1627-3482A8		1,1	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) PLASTIC WATER PUMP AND SPIRAL GEARS A-1627-2964A4 AND A3, A-1627-3482A3, A4, A7, AND A8 GEAR HOUSING ASSEMBLIES, COMPLETE, INCLUDES ALL PARTS FROM REFERENCE #1 THRU REFERENCE #74 AS LISTED ON PAGES 26 AND 27
1	1627-2964A1		1,	GEAR HOUSING ASSEMBLY (ALUMINUM WATER PUMP) SEE PAGE 26 FOR PARTS BREAKDOWN
	1627-3482A1		1,1	GEAR HOUSING ASSEMBLY (PLASTIC WATER PUMP) SEE PAGE 26 FOR PARTS BREAKDOWN
51	33436		1,1	CAM, SHIFT
52	33438		1,1	FOLLOWER, CAM
53	24-33479		1,1	SPRING, CAM FOLLOWER
54	47820A1		1,1	PLATE ASSEMBLY, ANODIC - GEAR HOUSING
55	10-47819		1,1	SCREW, ANODIC PLATE TO GEAR HOUSING (1 1/4")
56	15-20788A1		AR,AR	SHIM, BALL BEARING TO GEAR HOUSING (.002-3-5-10)
57	30-25398		1,1	BEARING, BALL - FORWARD GEAR
58	43-45227		1,	FORWARD GEAR ASSEMBLY (STRAIGHT)
	43-45227		1,1	FORWARD GEAR (SPIRAL)
59	31-28157		1,1	BEARIING, ROLLER - FORWARD GEAR
60	52-33443		1,	RATCHET, SLIDING CLUTCH - STRAIGHT

CONTINUED ON NEXT PAGE ➡

# GEAR HOUSING ASSEMBLY, COMPLETE



# GEAR HOUSING ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
61	17-33433		1,	PIN, CROSS - RATCHET TO PROPELLER SHAFT - STRAIGHT
62	53-33430		1,	RING, RETAINING - CROSS PIN - STRAIGHT
60	52-53518A1		1,1	RATCHET ASSEMBLY, SLIDING CLUTCH - SPIRAL
61	17-33433		1,1	PIN, CROSS - RATCHET TO PROPELLER SHAFT - SPIRAL <b>SERIAL 00000000-02656709</b>
62	53-33430		1,1	RING, RETAINING - CROSS PIN - SPIRAL <b>SERIAL 00000000-02656709</b>
61	17-53372		1,1	PIN, CROSS - RATCHET TO PROPELLER SHAFT - SPIRAL <b>SERIAL 02656710-09999999</b>
62	24-53373		1,1	SPRING, RETAINING - CROSS PIN - SPIRAL <b>SERIAL 02656710-09999999</b>
63	44-34238A2		1,1	PROPELLER SHAFT ASSEMBLY
64	43-33444A1		1,	REVERSE GEAR ASSEMBLY (STRAIGHT)
	43-45229		1,1	REVERSE GEAR (SPIRAL)
65	30-25398		1,1	BEARING, BALL - REVERSE GEAR
66	12-33434		1,1	WASHER, THRUST - REVERSE GEAR
67	15-33431A1		AR,AR	SHIM, THRUST WASHER TO GEAR HOUSING (.002-3-5-10)
68	25-33465		1,1	"O" RING, BEARING CARRIER
69	33402A1		1,1	BEARING CARRIER ASSEMBLY
70	31-28157		1,1	BEARING, ROLLER - BEARING CARRIER
71	26-27163		1,1	OIL SEAL, BEARING CARRIER (SPRING LOADED)
72	26-26805		1,1	OIL SEAL, BEARING CARRIER
73	12-33432		1,1	WASHER, GEAR HOUSING COVER
74	33410		1,1	COVER, GEAR HOUSING
75	23-34237		1,1	COLLAR, GUIDE - PROPELLER SHAFT
76	48-33480A1		1,1	PROPELLER ASSEMBLY (2 BLADE - ALUMINUM - 11" PITCH)
	48-34402A1		OPT,OPT	PROPELLER ASSEMBLY (2 BLADE - BRONZE - 11" PITCH)
	48-33482A1		OPT,OPT	PROPELLER ASSEMBLY (3 BLADE - ALUMINUM - 9" PITCH)
	48-37316A1		OPT,OPT	PROPELLER ASSEMBLY (3 BLADE - ALUMINUM 7" PITCH)
77	23-27024		1,1	SPACER, SPLINE - PROPELLER SHAFT
78	12-27025		1,1	WASHER, PROPELLER NUT
79	11-46355		1,1	NUT, PROPELLER RETAINING

# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
20155	RETAINER, STARTER			33407	LEVER, REVERSE LOCK		
	SPRING .....	3	38		CAM .....	41	36
20162	PAWL, STARTER .....	5	43	33410	COVER, GEAR HOUSING ..	51	74
20164	PLATE, RETAINER -			33417A1	REVERSE LOCK LEVER		
	STARTER PAWL .....	5	48		ASSEMBLY .....	37	32
20203	DISC, FRICTION - CLAMP			33420	BUMPER, RUBBER -		
	PLATE AND SWIVEL				SADDLE .....	39	17
	BRACKET .....	37	22	33423	CO-PILOT DISC .....	37	14
20623	MARKET, "TOP" - LEAD			33436	CAM, SHIFT .....	49	51
	WIRE .....	9	27	33438	FOLLOWER, CAM .....	49	52
22477A4	THUMB SCREW ASSEMBLY	37	2	33476A1	SHAFT ASSEMBLY, SHIFT -		
22789	"D" WASHER, CLIP TO				LOWER (SHORT SHAFT) .	45	17
	BOTTOM COWL .....	35	34	33495	LINK ROD, REVERSE LOCK	39	29
22789	"D" WASHER, COIL LEAD			33512	LEVER, TILT STOP .....	37	26
	WIRE CLIP .....	9	13	33513	RETAINER, WATER INLET		
22789	"D" WASHER, STATOR				TUBE SEAL .....	35	4
	LEADS FASTENING CLIP			33546A1	SHAFT ASSEMBLY, SHIFT -		
	SCREW .....	7	33		LOWER (LONG SHAFT ..	45	17
22789	"D" WASHER, STATOR			33973	SWIVEL, LINK ROD TO		
	LEADS SCREW .....	7	16		THROTTLE LEVER .....	7	25
22833	ADAPTOR, CHECK UNIT ...	17	28	33975	MOUNT, RUBBER - UPPER		
23069	STEM, CHECK UNIT				(SHORT SHAFT) .....	39	21
	ADAPTOR .....	17	27	33976	MOUNT, -RUBBER- LOWER		
24789A1	FLUSHING ASSEMBLY				(SHORT SHAFT) .....	39	25
	(ALUMINUM WATER			34601	RING, HOLD DOWN -		
	PUMP) .....	1	-		STATOR PLATE .....	7	18
25150	MOUNT, RUBBER - UPPER			35653	RETAINER, REVERSE LOCK		
	(LONG SHAFT) .....	39	21		CAM .....	41	33
26092	ROD, REVERSE LOCK			38950A1	COVER ASSEMBLY, STOP		
	LEVER .....	37	33		SWITCH .....	35	28
26179	RETAINER, STARTER			39058	SEAL, SHIFT HANDLE -		
	SHEAVE TO PLATE .....	5	45		BOTTOM COWL .....	35	19
26551	BRACKET, MANIFOLD			39241A1	CAM COUPLING ASSEMBLY,		
	COVER SCREW - STATOR				SHIFT SHAFT .....	39	32
	LEADS CLIP .....	27	43	39297	COVER, EXHAUXST		
27763	GRIP, RUBBER - STEERING				MANIFOLD .....	27	40
	HANDLE BODY .....	33	1	39299A2	PLATE ASSEMBLY,		
28281	MOUNT, RUBBER - LOWER				MOUNTING .....	35	1
	(LONG SHAFT) .....	39	25	39301	COVER, TRIM - DRIVE		
28748	RETAINER, STARTER				SHAFT HOUSING .....	39	8
	CABLE AND HANDLE ...	5	62	39307	PLATE, CLAMP - CO-PILOT .	37	21
29359	LUBRICAP, SWIVEL			39308	PLATE, BAFFLE - EXHAUST		
	BRACKET GREASE				MANIFOLD .....	27	38
	FITTING .....	37	20	39323	HANDLE, NYLON - SHIFT		
30188	CUP WASHER, ADAPTOR ..	17	24		CONTROL .....	21	1
30413	HOOK, COWL LATCH			39352	BODY AND SHAFT,		
	FASTENING .....	3	11		STEEREING HANDLE ...	33	2
30685	TILT TUBE, CLAMP			39353	SEAL, RUBBER - TRIM		
	BRACKET TO SWIVEL				COVER .....	39	10
	BRACKET .....	37	4	39398A1	SHIFT CONTROL SHAFT		
30781	HANDLE, STARTER CABLE .	5	61		ASSEMBLY, VERTICAL ..	21	21
30859	INSULATOR, SLEEVE -			39399	BRACKET, MOUNTING -		
	INNER SWITCH				SHIFT SHAFT .....	21	4
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30976	PULLEY, STARTER CABLE .	3	31	39415	LEVER, SHIFT CONTROL ..	21	14
31001	INDICATOR, SPEED AND			39481	COVER, UPPER MOUNT ...	39	23
	LIMIT - STEERING			39482	HOOK, FRONT COVER		
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	MOUNTING BRACKET TO			47231	COVER, TRANSFER PORT .	25	29
	CRANKCASE . . . . .	5	58	47422	BRACKET, MOUNTING - TOP		
39501	MOUNT, RUBBER - REAR				COWL (FRONT) . . . . .	5	55
	MOUNTING BRACKET TO			47426	BRACKET, MOUNTING - TOP		
	CYLINDER BLOCK . . . . .	5	53		COWL (REAR) . . . . .	5	51
39505	BASE, FRONT COVER			47430	BUMPER, RUBBER -		
	LATCH . . . . .	3	18		STARTER HOUSING . . . . .	3	30
39588	CAM, DETENT - SHIFT			47604A1	PROTECTOR, SPARK PLUG	9	26
	SHAFT . . . . .	21	11	47671	BRACKET, STEERING ARM	33	20
39591	PAD, SOUND - COVER			47743	BOOT, UNIVERSAL JOINT . .	33	21
	PLATE . . . . .	35	13	47820A1	PLATE ASSEMBLY, ANODIC		
39601	PLATE, DETENT SPRING . .	21	8		- GEAR HOUSING . . . . .	49	54
39606	BLANKER, SOUND			47825A1	UNIVERSAL JOINT		
	ABSORBING - WRAP				ASSEMBLY . . . . .	33	15
	AROUND COWL . . . . .	3	9	47874A1	STEERING HANDLE		
39622	SEAL, MOUNTING PLATE TO				ASSEMBLY . . . . .	33	7
	BOTTOM COWL . . . . .	35	7	47874A2	STEERING HANDLE		
39624	PLATE, FACE - WATER				ASSEMBLY, COMPLETE .	33	-
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	PUMP BODY . . . . .	45	35		CARBURETOR . . . . .	15	5
39628	BUTTON, FRONT COVER			47932	KNOB AND SHAFT, CHOKE	15	1
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39629	INSERT, WATER PUMP			47943	COVER, LOWER MOUNT . .	39	27
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39777	BOOT, THROTTLE CABLE -				WIRE - STATOR PLATE . .	7	12
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39780	BOOT, SHIFT CABLE -			48472	COVER, HARNESS HOLE . .	35	10
	BOTTOM COWL . . . . .	35	18	48662	HOUSING, THROTTLE		
39936	BLANKER, SOUND				CONTROL . . . . .	23	3
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	BODY SEAL . . . . .	47	44		BODY (PLASTIC) . . . . .	47	40
45481	SHAFT, SHEAVE . . . . .	5	50	48755A1	FLUSHING ASSEMBLY		
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46387	CLUSTER, THROTTLE . . . .	11	20		ASSEMBLY, COMPLETE .	33	-
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46413	THROTTLE LEVER,			52889	NOZZLE, TELL TALE HOSE		
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46785A1	COWL LATCH ASSEMBLY . .	3	10	53040	COVER, LOWER MOUNT . .	39	27
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53544	BRACKET, FUEL PUMP TO			10-24644	SCREW, FOLLOWER TO		
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53545	COVER, FUEL PUMP . . . . .	17	13		PLATE #1 3/8") . . . . .	21	26
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10-20189	SCREW, COVER TO			10-24646	SCREW, TRANSFER PORT		
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10-20540	SCREW, RETAINER TO				TO CYLINDER BLOCK		
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10-20646	SCREW, REAR SHIELD TO				SCREW, STRAINER		
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10-20653	SCREW, THROTTLE				SCREW, FLOAT BOWL		
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10-21091	SCREW, COVER TO				BRACKET TO SADDLE (2		
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10-22421	SCREW, MOUNTING			10-28642	COVER FASTENING . . . . .	39	28
	BRACKET TO				SCREW, DRIVE - SERIAL		
	POWERHEAD PLATE (1				PLATE TO SWIVEL		
	1/4") . . . . .	21	5	10-28653	BRACKET . . . . .	37	25
10-22523	SCREW, FRONT COVER			10-28782	SCREW, GREASE VENT . . . . .	45	15
	LATCH TO TOP COWL				SCREW, MANIFOLD COVER		
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					(7/8") . . . . .	27	42



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10-29237	SCREW, RETAINING - LEVER TO SWIVEL BRACKET	37	27	10-38395	SCREW, CONDENSER FASTENING (1 1/4")	9	9
10-29465	SCREW, REED STOP MOUNTING	29	11	10-39149	SCREW, SHIFT SHAFT BUSHING RETAINER	45	23
10-29608	SCREW, GEAR HOUSING FLUSHING - ALUMINUM	45	12	10-39669	SCREW, UPPER MOUNT COVER FASTENING	39	24
10-30663	SCREW, COVER PLATE TO BOTTOM COWL (3/8")	35	14	10-45379	SCREW, CONNECTING ROD	31	2
10-30663	SCREW, SPRING TO LIMITER FOLLOWER (3/8")	21	30	10-45775	SCREW, CETNER MAIN BEARING CLAMPING	29	7
10-30663	SCREW, STATOR LEADS FASTENING CLIP (3/8")	7	32	10-45862	SCREW, FUEL PUMP BRACKET TO CRANKCASE (7/8")	17	18
10-31002	SCREW, SET - SPEED ANS SHIFT INDICATOR	33	4	10-46898	SCREW, LIMITER STOP TO FOLLOWER (7/16")	21	33
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10-31716	SCREW, CAM RETAINER TO DRIVE SHAFT HOUSING	41	34	10-48637	SCREW, FUEL PUMP TO COVER (1")	17	6
10-31716	SCREW, RUBBER BUMPER TO SADDLE (5/8")	39	18	10-49049	SCREW, LEAD WIRE SHIELD TO STATOR PLATE (5/16")	7	13
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10-32627	SCREW, FUEL PUMP TO BASE (1 1/2")	17	14	10-52195	SCREW, FLOAT BOWL COVER (SHORT)	11	10
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10-36455	SCREW, DUST COVER TO STATOR PLATE	9	30	11-20361	NUT, SHEAVE SHAFT (LEFT HAND THREAD)	3	37
10-37562	SCREW, FRONT MOUNTING BRACKER TO BOTTOM COWL (1")	5	56	11-20361	NUT, CHECK UNIT ADAPTOR SCREW	17	30
10-37562	SCREW, REAR MOUNTING BRACKET TO BOTTOM COWL (1")	5	52	11-20361	NUT, RUBBER MOUNT TO BRACKET AND CRANKCASE	5	59
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11-29469	NUT, REED STOP MOUNTING SCREW	29	12	12-26014	WASHER, LATCH BASE SCREW	3	20
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13-26992	LOCKWASHER, CAM RETAINER SCREW .....	41	35	16-20991	STUD, CRANKCASE TO DRIVE SHAFT HOUSING (1 5/8") .....	25	20
13-26992	LOCKWASHER, RATCHET TO FLYWHEEL SCREW ..	7	10	16-20991	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (1 5/8") .....	25	17
13-26993	LOCKWASHER, CLAMP BRACKET STUD .....	37	11	16-21553	STUD, TOP COWL TO MOUNTING BRACKETS (1 12") .....	3	3
13-29720	WASHER, WAVE - STARTER PAWL .....	5	42	16-23740	STUD, CARBURETOR TO CRANKCASE (1 3/32") ...	25	21
13-36076	WASHER, WAVE - TILT STOP LEVER SCREW ...	37	28	16-32467	STUD, DRIVE SHAFT HSG. TO GEAR HSG. (2 5/16") .	39	2
13-36206	WASHER, WAVE - SHIFT SHAFT .....	21	13	16-39766	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING (2 1/8") .....	25	16
13-52197	LOCKWASHER, FLOAT BOWL COVER SCREW ..	11	12	16-49679	STUD, WATER PUMP TO GEAR HOUSING (3 1/8")- PLASTIC .....	43	3
14-20091	TAB WASHER, CENTER MAIN BEARING LOCK SCREW .....	25	28	16-53050	STUD, CHOKE SHUTTER TO CARBURETOR (1 1/2") ...	15	7
14-20165	TAB WASHER, SHEAVE SHAFT NUT .....	3	36	16-53795	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (4 13/16") .....	43	4
14-20747	TAB WASHER, CRANKCASE TOP SCREW .....	25	8	16-53796	STUD, DRIVE SHAFT HSG. TO GEAR HSG. (3 15/16")	39	3
14-20806	TAB WASHER, PINION GEAR SCREW - STRAIGHT ....	43	7	16-53820	STUD, CARBURETOR SCREEN TO CARBURETOR (1 1/16") ..	15	11
14-49911	TAB WASHER, PINION GEAR SCREW - SPIRAL .....	45	7	17-20032	DOWEL PIN, CENTER MAIN BEARING .....	29	6
15-20514A1	SHIM, BALL BEARING TO CRANKCASE TOP (.002-3- 5-10) .....	25	3	17-20032	DOWEL PIN, MAIN BEARING TO CYLINDER BLOCK ...	29	13
15-20788A1	SHIM, BALL BEARING TO GEAR HOUSING (.002-3-5- 10) .....	49	56	17-20201	PIN, DOWEL - GEAR HOUSING TO DRIVE SHAFT HOUSING .....	43	2
15-20804A1	SHIM, BALL BEARING TO GEAR HOUSING (.002-3-5- 10) .....	45	24	17-23784	PIN, DOWEL - CRANKCASE TO CYLINDER BLOCK ...	25	13
15-20804A1	SHIM, GEAR HOUSING TO WATER PUMP BASE (.002- 3-5-10) .....	45	27	17-24865	PIN, GROOVE - STATOR PLATE LEVER TO VERTICAL SHAFT .....	23	16
15-28212010	SHIM, LIMITER FOLLOWER SCREW .....	21	27	17-25905	PIN, ROLL - DETENT CAM TO SHIFT SHAFT .....	21	12
15-30497A1	SHIM, CLAMP BRACKET TILT TUBE (.010-.020) ...	37	5				
15-33431A1	SHIM, THRUST WASHER TO GEAR HOUSING (.002-3-5- 10) .....	51	67				

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
17-26862	PIN, BALL GEAR TO STEERING HANDLE SHAFT	33	10	22-54089	ELBOW, HOSE TO FUEL PUMP (45)	17	35
17-26862	PIN, BALL GEAR TO UNIVERSAL JOINT	33	18	22-54090	ELBOW, HOSE TO FUEL PUMP (90)	19	39
17-28848A2	TILT LOCK PIN ASSEMBLY	37	7	23-20159	BUSHING, SPRING GUIDE	5	40
17-33433	PIN, CROSS - RATCHET TO PROPELLER SHAFT - SPIRAL	51	61	23-20658	SPACER, CLAMP BRACKET STUD	37	9
17-33433	PIN, CROSS - RATCHET TO PROPELLER SHAFT - STRAIGHT	51	61	23-26841	BUSHING, NYLON - REVERSE LOCK LEVER ROD	37	34
17-33522	PIN, ROLL - CAM LEVER TO RETAINER	41	37	23-27024	SPACER, SPLINE - PROPELLER SHAFT	51	77
17-35973	PIN, DOWEL - WATER PUMP BASE TO WATER PUMP BODY	45	33	23-28100	BUSHING, NYLON - STEERING HANDLE	33	8
17-39585	SWIVEL PIN	37	13	23-30676A1	BUSHING ASSEMBLY, SHIFT SHAFT	45	20
17-39599	PIN, PIVOT - FRONT COVER LATCH HOOK	3	23	23-30677	BUSHING, NYLON - SHIFT CONTROL SHAFT	21	24
17-48660	PIN, THROTTLE SHAFT AND GEAR	23	12	23-30677	BUSHING, NYLON - STEERING HANDLE TO BODY	33	6
17-53372	PIN, CROSS - RATCHET TO PROPELLER SHAFT - SPIRAL	51	61	23-30678	BUSHING, NYLON - SHIFT SHAFT	21	10
18-45882	COTTER PIN, REVERSE LOCK LEVER TO ROD	37	35	23-30977	SPACER, PULLEY SCREW	3	34
19-20011	WELCH PLUG, CRANKCASE CHECK VALVE	25	18	23-31011	BUSHING, NYLON - THROTTLE CONTROL HOUSING	23	2
19-32298	PLUG, DRIVE SHAFT HOUSING STUD	39	4	23-33462	BUSHING, NYLON - SHAFT AND GEAR (THROTTLE CONTROL HOUSING)	23	10
19-48750	PLUG, GEAR HOUSING FLUSHING - PLASTIC	45	12A	23-33736	SPACER, PROTECTOR - CRANKCASE	27	46
21-22974A4	CHECK VALVE ASSEMBLY	17	2	23-33736	SPACER, PROTECTOR - CRANKSHAFT	29	4
21-27146A1	CHECK VALVE ASSEMBLY, CRANKCASE	25	19	23-34237	COLLAR, GUIDE - PROPELLER SHAFT	51	75
21-30430A2	CHECK VALVE ASSEMBLY	17	8	23-45170	SLEEVE, GUIDE - WATER INLET TUBE	47	46
22-22946	SLEEVE, RUBBER - FUEL PUMP INLET FITTING	17	21	23-45482	SPACER, SHEAVE SHAFT	5	44
22-22948	NUT, FUEL PUMP INLET FITTING	17	22	23-46406	BUSHING, STATOR PLATE CONTROL LEVER	23	21
22-22995	FITTING, INLET - FUEL PUMP	17	20	23-47818	BUSHING, STEERING ARM BRACKET	33	22
22-25885	ELBOW, TELL TALE HOSE TO CYLINDER BLOCK	35	21	23-48005	SLEEVE, UNIVERSAL JOINT	33	16
22-29111	CONNECTOR, TELL TALE HOSE TO BOTTOM COWL	35	22	23-48661	BUSHING, NYLON - STATOR PLATE LEVER	23	17
22-31345	FITTING, GREASE - SWIVEL BRACKET	37	19	23-49097	SLEEVE, INSULATION - GROUND LEAD	9	23
22-32802	PLUG, PIPE - MANIFOLD COVER	27	41	23-49555	BUSHING, RUBBER - STEERING HANDLE	33	7C
22-33373	ELBOW, HOSE TO CYLINDER BLOCK (90)	19	40	24-20099	SPRING, COMPRESSION - FRONT COVER RELEASE BUTTON	3	13
22-33373	ELBOW, HOSE TO FUEL PUMP AND CYLINDER BLOCK (90)	17	31	24-23067	SPRING, ADAPTOR STEM	17	25
22-34579	ELBOW, HOSE TO CYLINDER BLOCK (45)	17	34	24-29340A1	SPRING, STARTER REWINDING	3	39
22-53553	ELBOW, HOSE TO CYLINDER BLOCK (45)	19	37	24-30858A1	SPRING AND CONTACT ASSEMBLY	35	27
				24-33413	SPRING, TENSION - REVERSE LOCK	39	30

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
24-33479	SPRING, CAM FOLLOWER	49	53	26-31684	OIL SEAL, CRANKCASE TOP (UPPER)	25	6
24-34731	SPRING, TENSION - HOLD DOWN RING CLIP	25	11	26-33467	OIL SEAL, WATER PUMP BASE (SPRING LOADED)	45	32
24-39598	SPRING, TORSION - FRONT COVER LATCH HOOK	3	22	27-26173	GASKET, CYLINDER BLOCK COVER (SERIAL #2432535 AND BELOW)	27	33
24-39627	SPRING, DETENT - MOUNTING BRACKET	21	7	27-26175	GASKET, TRANSFER PORT COVER	25	30
24-39675	SPRING, NEUTRAL SPEED LIMITER FOLLOWER	21	29	27-27936	GASKET, TRANSFER PORT COVER	25	30
24-45823	SPRING, PAWL RETAINER PLATE	5	49	27-29586	GASKETE, GEAR HOUSING FLUSHING SCREW - ALUMINUM	45	13
24-47744	SPRING, DETENT - STEERING HANDLE	33	23	27-31402	GASKET, CARBURETOR FLANGE	13	37
24-47898	SPRING, TORSION - CHOKE SHUTTER TENSION	15	6	27-39316	GASKET, BAFFLE PLATE TO MANIFOLD COVER	27	39
24-47968	SPRING, TENSION - CHOKE KNOB AND SHAFT	15	3	27-39401	GASKET, POWERHEAD TO MOUNTING PLATE	35	6
24-53373	SPRING, RETAINING - CROSS PIN - SPIRAL	51	62	27-39402	GASKET, MOUNTING PLATE TO DRIVE SHAFT HOUSING	35	8
25-20081	"O" RING, CRANKCASE TOP	25	2	27-39402	GASKET, MOUNTING PLATE TO DRIVE SHAFT HOUSING	39	11
25-20195	"O" RING, IDLE RELIEF TUBE	39	15	27-39623	GASKET, FACE PLATE TO WATER PUMP BODY (UPPER)	45	36
25-20415	"O" RING, ADAPTOR STEM	17	26	27-39625	GASKET, WATER PUMP BASE TO FACE PLATE (LOWER)	45	34
25-25429	"O" RING, CRANKCASE SCREW	25	26	27-39626	GASKET, WATER PUMP BASE TO GEAR HOUSING	45	28
25-26802	"O" RING, UPPER - DRIVE SHAFT	47	50	27-45088	GASKET, CYLINDER BLOCK TO BAFFLE PLATE	27	37
25-26802	"O"RING, SHIFT SHAFT BUSHING	45	21	27-45088A2	GASKET SET (MOTOR OVERHAUL)	1	-
25-29845	"O" RING, SWIVEL BRACKET	37	18	27-45088A3	GASKET SET (MOTOR OVERHAUL)	1	-
25-33465	"O" RING, BEARING CARRIER	51	68	27-45088A4	GASKET SET (MERC 200-6)	1	-
25-33466	"O" RING, WATER PUMP BASE	45	29	27-52579	GASKET, CYLINDER BLOCK COVER (SERIAL #2432536 AND UP)	27	33
25-37340	"O" RING, FLYWHEEL HUB	7	3	28-20094	KEY, FLYWHEEL	29	14
25-38933	"O" RING, SHIFT CONTROL SHAFT	21	23	28-20094	KEY, FLYWHEEL DRIVE	7	4
25-38933	"O"RING, LOWER SHIFT SHAFT	45	18	28-28784	KEY, IMPELLER DRIVE	45	38
26-20070	OIL SEAL, WATER PUMP BASE	45	31	29-20046	BEARING, NEEDLE - CRANKPIN	31	3
26-20070	OIL SEAL, WATER PUMP BODY	47	41	29-20063	BEARING, NEELDE - PISTON PIN	31	6
26-25329	SEAL, RUBBER - WATER INLET TUBE	35	3	30-20464	BEARING, BALL - CRANKCASE (LOWER)	27	44
26-25329	SEAL, WATER PUMP BODY	47	43	30-20464	BEARING, BALL - CRANKCASE (LOWER)	29	2
26-26805	OIL SEAL, BEARING CARRIER	51	72	30-20464	BEARING, BALL -CRANKCASE TOP (UPPER)	25	4
26-27163	OIL SEAL, BEARING CARRIER (SPRING LOADED)	51	71	30-25398	BEARING, BALL - FORWARD GEAR	49	57
26-29612	SEAL, GEAR HOUSING FLUSHING SCREW - ALUMINUM	45	14				
26-30696	OIL SEAL, SHIFT SHAFT BUSHING	45	22				
26-31507	OIL SEAL, CRANKCASE (LOWER)	27	45				
26-31507	OIL SEAL, CRANKCASE (LOWER)	29	3				

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
30-25398	BEARING, BALL - REVERSE GEAR	51	65	43-45227	FORWARD GEAR ASSEMBLY (STRAIGHT)	49	58
30-47158	BEARING, BALL - DRIVE SHAFT	45	25	43-45229	REVERSE GEAR (SPIRAL)	51	64
31-20594	BEARING, ROLLER - CRANKCASE TOP (UPPER)	25	5	43-46383	SHAFT AND GEAR, THROTTLE	23	4
31-28157	BEARING, ROLLER - FORWARD GEAR	49	59	43-47765	GEAR, BALL - STEERING HANDLE SHAFT	33	9
31-28157	BEARING, ROLLER - BEARING CARRIER	51	70	43-47765	GEAR, BALL - UNIVERSAL JOINT	33	17
31-28157	BEARING, ROLLER - DRIVE SHAFT	43	5	43-53205	GEAR, BALL - STEERING HANDLE SHAFT	33	9
32-26330	HOSE, TELL TALE - COWL TO CYLINDER BLOCK (11")	35	20	43-53205	GEAR, BALL - UNIVERSAL JOINT	33	17
32-39587	TUBE, WATER OUTLEET (SHORT SHAFT)	39	7	44-34238A2	PROPELLER SHAFT ASSEMBLY	51	63
32-39587	TUBE, WATER OUTLET (LONG SHAFT)	39	7	45-39374	DRIVE SHAFT (SHORT SHAFT) - STRAIGHT	43	6
32-45054	TUBE, NYLON - IDLE RELIEF TUBE	39	14	45-39375	DRIVE SHAFT (LONG SHAFT) - STRAIGHT	43	6
32-47452	FUEL LINE, FUEL PUMP TO CARBURETOR (6 1/2")	17	15	45-53638A1	DRIVE SHAFT ASSEMBLY (LONG SHAFT) - SPIRAL	45	6
32-48019	FUEL LINE, INLET - ADAPTOR TO FUEL PUMP	17	23	45-53639A1	DRIVE SHAFT ASSEMBLY (SHORT SHAFT) - SPIRAL	45	6
32-48638	HOSE, FUEL PUMP TO CYLINDER BLOCK (2 3/8")	19	36	46-39294A2	WATER PUMP BODY ASSEMBLY (ALUMINUM)	45	39
32-48638	HOSE, FUEL PUMP TO CYLINDER BLOCK (2 3/8")	17	32	46-39295A1	WATER PUMP BASE ASSEMBLY (ALUMINUM)	45	30
32-54429	FUEL LINE, FUEL PUMP TO CARBURETOR (6 1/2")	17	15	46-45344A1	HEAVY DUTY WATER PUMP ASSEMBLY	1	-
33-39635	SPARK PLUG, (CHAMPION - L4J)	9	28	46-48744A1	WATER PUMP BASE ASSEMBLY (PLASTIC)	45	30
34-20888A1	REED SET, CENTER MAIN BEARING (MATCHED)	29	9	46-48749A2	WATER PUMP BODY ASSEMBLY (PLASTIC)	47	39
34-32038	REED STOP, MAIN BEARING REED VALVES	29	10	47-39487	IMPELLER, WATER PUMP	45	37
35-53596	SCREEN, FILTER - CARBURETOR	15	10	48-33480A1	PROPELLER ASSEMBLY (2 BLADE - ALUMINUM - 11" PITCH)	51	76
37-47773A1	DECAL SET (ENGINE) - MERC 200-5	1	-	48-33482A1	PROPELLER ASSEMBLY (3 BLADE - ALUMINUM - 9" PITCH)	51	76
37-52856A1	DECAL SET (ENGINE) - MERC 200-6	1	-	48-34402A1	PROPELLER ASSEMBLY (2 BLADE - BRONZE - 11" PITCH)	51	76
38-39666	SERIAL PLATE	37	24	48-37316A1	PROPELLER ASSEMBLY (3 BLADE - ALUMINUM 7" PITCH)	51	76
39-27841A12	RING, PISTON	31	9	50-22791A1	STARTER CABLE ASSEMBLY	5	60
39-28616A12	RING, PISTON (.015 OVERSIZE)	31	-	50-33000A1	RATCHET ASSEMBLY, FLYWHEEL	7	7
40-47276	LOCK RING, PISTON PIN	31	8	50-45952	STARTER SHEAVE ASSEMBLY	5	41
43-33441	GEAR, PINION - STRAIGHT	43	9	50-47216A1	ELECTRIC STARTER MOTOR ASSEMBLY	1	-
43-33444A1	REVERSE GEAR ASSEMBLY (STRAIGHT)	51	64	52-33443	RATCHET, SLIDING CLUTCH - STRAIGHT	49	60
43-33994	GEAR, SECTOR - SHIFT SHAFT	21	18	52-53518A1	RATCHET ASSEMBLY, SLIDING CLUTCH - SPIRAL	51	60
43-39477	GEAR, SECTOR - SHIFT CONTROL SHAFT	21	22				
43-39478	GEAR, PINION - THROTTLE CONTROL	23	1				
43-45189	GEAR, PINION	45	9				
43-45227	FORWARD GEAR (SPIRAL)	49	58				

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53-23721	RING, RETAINING - LOWER MOUNT	39	26	398-732	CLIP, GROUND WIRE LEAD	9	6
53-30899	RING, RETAINING -SHIFT SHAFT	45	19	415-2295	CRANKSHAFT	29	1
53-33430	RING, RETAINING - CROSS PIN - SPIRAL	51	62	534-3267A2	CENTER MAIN BEARING ASSEMBLY	29	5
53-33430	RING, RETAINING - CROSS PIN - STRAIGHT	51	62	619-3195A2	CONNECTING ROD ASSEMBLY	31	1
53-33463	RING, RETAINING - BALL BEARING	45	26	743-3193A2	PISTON AND PISTON PIN ASSEMBLY	31	7
53-47821	RING, RETAINING - BALL GEAR	33	11	743-3366A2	PISTON AND PISTON PIN ASSEMBLY	31	-
53-47821	RING, RETAINING - BALL GEAR	33	19	830-3209A3	CYLINDER BLOCK AND CRANKCASE ASSEMBLY (SERIAL #2432535 AND B	25	12
53-53204	RING, RETAINING - BALL GEAR	33	11	848-3566A3	CYLINDER BLOCK AND CRANKCASE TO CYLINDER BLOCK	25	12
53-53204	RING, RETAINING - BALL GEAR	33	19	1020-2757	COVER, CYLINDER BLOCK (SERIAL #2432535 AND BELOW)	27	32
54-20387	CLAMP, FUEL PUMP HOSE TO ELBOWS	17	33	1022-3567	COVER, CYLINDER BLOCK (SERIAL #2432536 AND UP)	27	32
54-20387	CLAMP, FUEL PUMP HOSE TO ELBOWS	19	38	1123-3017A2	CRANKCASE TOP ASSEMBLY	25	1
54-22627	CLIP, STATOR LEADS FASTENING	7	31	1343-3013	CARBURETOR ASSEMBLY, COMPLETE	11	1
54-24836	CLAMP, LEAD WIRE	9	14	1343-3568	CARBURETOR ASSEMBLY, COMPLETE	11	1
54-26550	CLIP, STATOR LEADS FASTENING	7	31	1343-3727	CARBURETOR ASSEMBLY, COMPLETE	11	1
54-26550	CLIP, STOP SWITCH LEADS FASTENING	35	32	1399-110A1	FLOAT ASSEMBLY	11	2
54-34598	CLIP, HOLD DOWN RING - CRANKCASE TOP 2	25	9	1399-1133	COVER, FLOAT BOWL	11	9
54-39844	CLIP, STATOR LEADS TO STATOR	7	14	1399-1135	COVER, STRAINER	11	16
54-53557A1	CLIP ASSEMBLY, HOLD DOWN RING - CRANKCASE TOP	25	9	1399-1459	JET, MAIN FUEL (.059)	11	31
90-48711	MERC 200-5 AND 200-6 PARTS LIST	1	-	1399-1461	JET, MAIN FUEL (.061)	11	31
92-25234--1	GLUE (BLANKET ADHESIVE)	1	-	1399-1463	JET, MAIN FUEL (.063) - STANDARD (B-1343-3013 CARB.)	11	31
221-3347A1	FLYWHEEL ASSEMBLY, COMPLETE	7	5	1399-1465	JET, MAIN FUEL (.065) - STANDARD (B-1343-3568 CARB.)	11	31
398-2203	CONDENSER ASSEMBLY	9	8	1399-1465	JET, MAIN FUEL (.065) - STANDARD (B-1343-3568 CARB.)	11	31
398-2207	FELT, CAM - BREAKER	9	5	1399-1467	JET, MAIN FUEL (.067)	11	31
398-2208	COVER, DUST - STATOR PLATE	9	29	1399-1473	INLET NEEDLE, SEAT AND GASKET	11	6
398-2221	STATOR PLATE AND CORE	9	1	1399-1477	GASKET AND PACKING SET	13	--
398-2320	BREAKER ASSEMBLY	9	16	1399-1713	SCREW, IDLE ADJUSTMENT	13	35
398-2321	CLIP, COIL RETAINING	9	3	1399-1754	SCREEN, FILTER	11	14
398-2413	CLIP, COIL RETAINING	9	4	1399-2012	SHAFT, THROTTLE	11	21
398-2568A1	COIL ASSEMBLY	9	2	1399-3032	SHUTTER, THROTTLE	11	25
398-3297A1	STATOR PLATE ASSEMBLY, COMPLETE	9	-	1399-3033	REPAIR PARTS KIT	13	--
398-3297A1	STATOR PLATE ASSEMBLY, COMPLETE (SEE NOTE BELOW)	7	11	1427-3293A1	REPAIR PARTS KIT	13	--
398-3417	LEAD WIRE - TOP	9	25	1461-2683A2	CAMP BRACKET ASSEMBLY	37	1
398-3418	LEAD WIRE	9	24	1560-2671A2	SWIVEL BRACKET ASSEMBLY	37	17
398-3419	GROUND LEAD, STATOR TO TERMINAL BLOCK	9	21		DRIVE SHAFT HOUSING ASSEMBLY (LONG SHAFT)	39	1

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1561-2672A4	DRIVE SHAFT HOUSING ASSEMBLY (SHORT SHAFT) . . . . .	39	1				
1562-2673	SADDLE . . . . .	39	20				
1627-2964A1	GEAR HOUSING ASSEMBLY (ALUMINUM WATER PUMP) . . . . .	43	1				
1627-2964A1	GEAR HOUSING ASSEMBLY (ALUMINUM WATER PUMP) . . . . .	49	1				
1627-2964A3	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) . . . . .	43	-				
1627-2964A3	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) . . . . .	49	-				
1627-2964A4	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) . . . . .	43	-				
1627-2964A4	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) . . . . .	49	-				
1627-3482A1	GEAR HOUSING ASSEMBLY (PLASTIC WATER PUMP) . . . . .	43	1				
1627-3482A1	GEAR HOUSING ASSEMBLY (PLASTIC WATER PUMP) . . . . .	49	1				
1627-3482A3	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) . . . . .	43	-				
1627-3482A3	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) . . . . .	49	-				
1627-3482A4	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) . . . . .	43	-				
1627-3482A4	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) . . . . .	49	-				
1627-3482A7	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) . . . . .	43	-				
1627-3482A7	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) . . . . .	49	-				
1627-3482A8	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) . . . . .	43	-				
1627-3482A8	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) . . . . .	49	-				
2127-2666A4	FRONT COVER ASSEMBLY, COMPLETE . . . . .	3	17				
2127-2666A7	FRONT COVER ASSEMBLY, COMPLETE . . . . .	3	17				
2129-3259A2	BOTTOM COWL ASSEMBLY . . . . .	35	9				
2129-3728A2	BOTTOM COWL ASSEMBLY . . . . .	35	9				
2130-3207A2	TOP COWL ASSEMBLY . . . . .	3	1				
2133-2706A5	WRAP AROUND COWL ASSEMBLY, COMPLETE . . . . .	3	8				