



# PARTS CATALOG

## 165 ENGINE

### SERIAL NUMBER

165 GM 250 I/L6 1970-1978 ..... 2770032 THRU 5178958

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**NOTE:** *Indented description indicate that these parts are included in preceeding assembly.*

**AR** = As Required

**NSS** = Not Sold Separate

**OPT** = Optional

**NS** = Not Shown

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# **REPLACEMENT PARTS ! WARNING !**

Electrical, ignition and fuel system components on MerCruiser Engines and Stern Drives are designed and manufactured to comply with U.S. Coast Guard Rules and Regulations to minimize risks of fire or explosion. Use of replacement electrical, ignition or fuel system components, which do not comply to these rules and regulations, could result in a fire or explosion hazard and should be voided.

When servicing the electrical, ignition and fuel systems, it is extremely important that all components are properly installed and tightened. If not, any electrical or ignition component opening would permit sparks to ignite fuel vapors from fuel system leaks, if they existed.

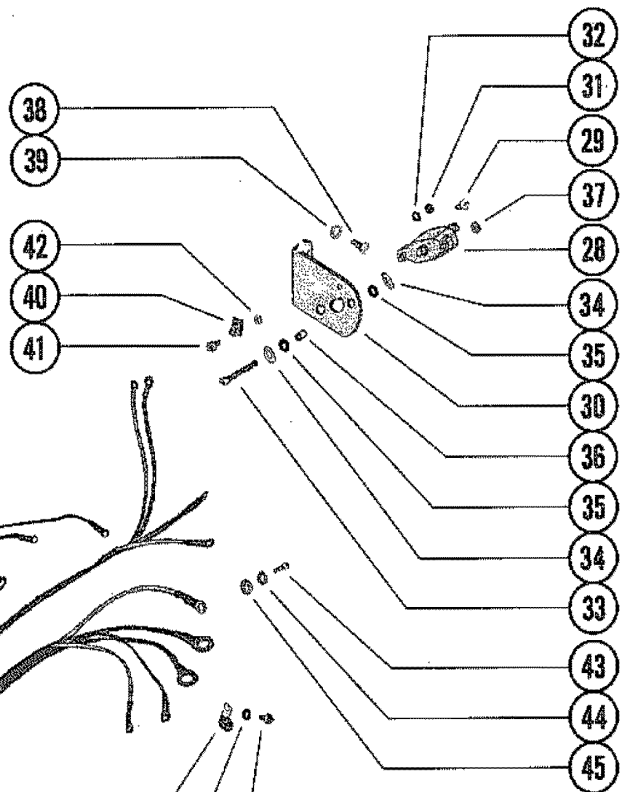
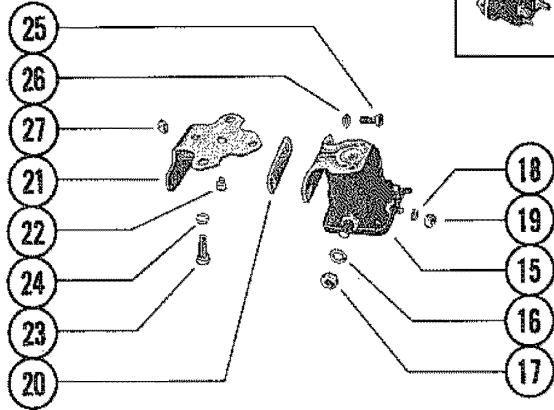
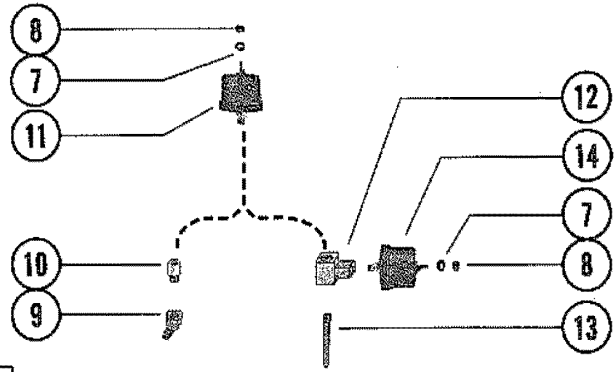
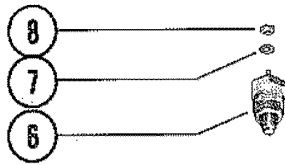
## **ENGINE MECHANICAL COMPONENTS**

Many of the engine mechanical components are designed for marine applications. Unlike automotive engines, marine engines are subjected to extended periods of heavy load and wide- open-throttle operation, therefore, require heavy-duty components. Special marine engine parts have design and manufacturing specifications, which are required to provide long life and dependable performance. Marine engine parts also must be able to resist the corrosive action of salt or brackish water that will rust or corrode standard automotive parts within a short period of time.

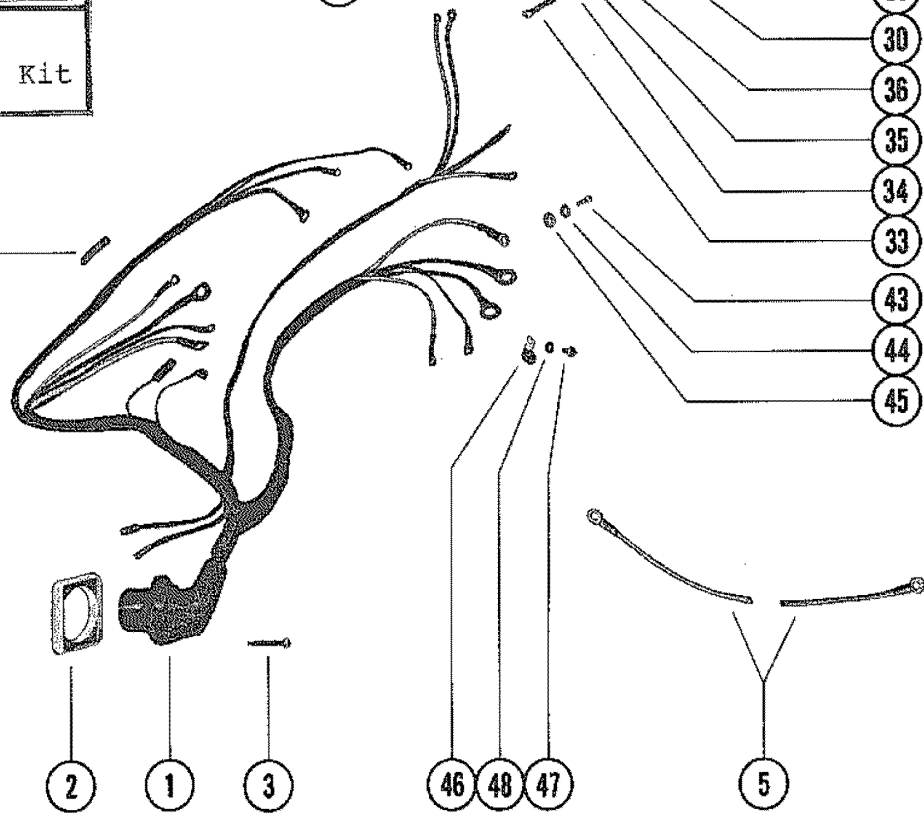
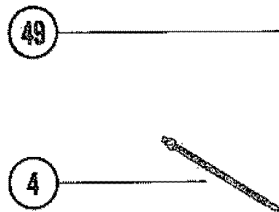
Failure to use recommended Mercury Precision Parts OR Quicksilver service replacement parts can result in poor engine performance and/or durability, rapid corrosion of parts subjected to salt water and possibly complete failure of the engine.

Use of parts other than recommended service replacement parts will void the warranty on those parts which are damaged as a result of the use of other than recommended parts.

# WIRING HARNESS AND STARTER SOLENOID



84-94227A2  
Resistance Wire Kit

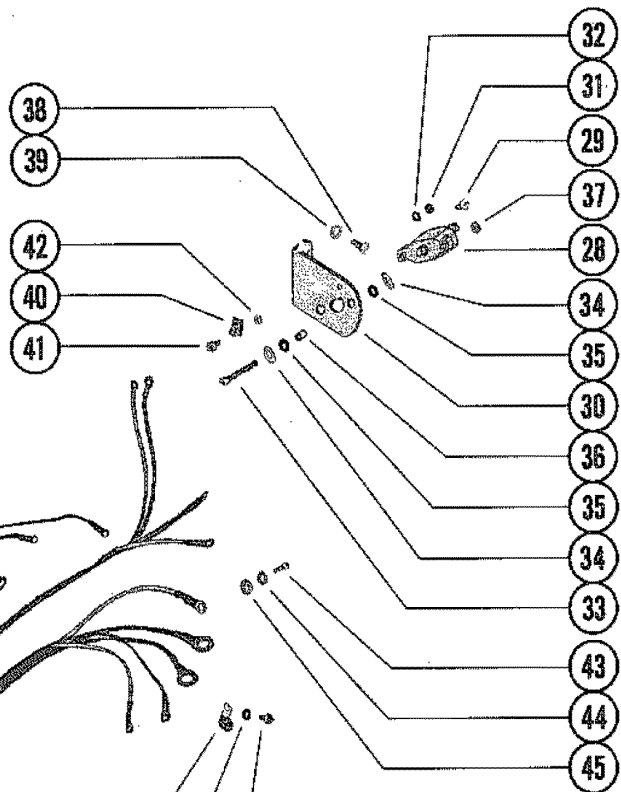
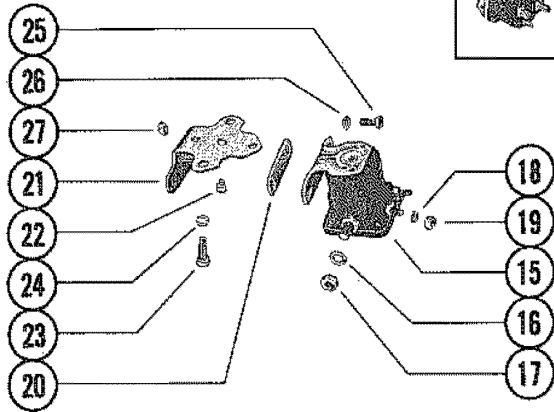
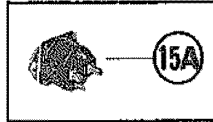
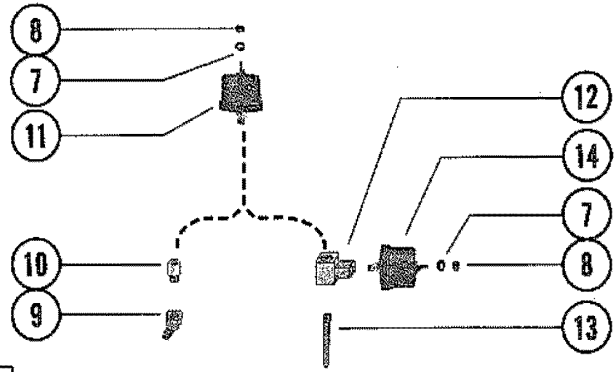
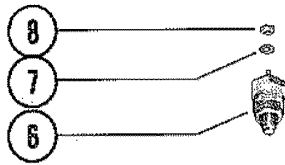


# WIRING HARNESS AND STARTER SOLENOID

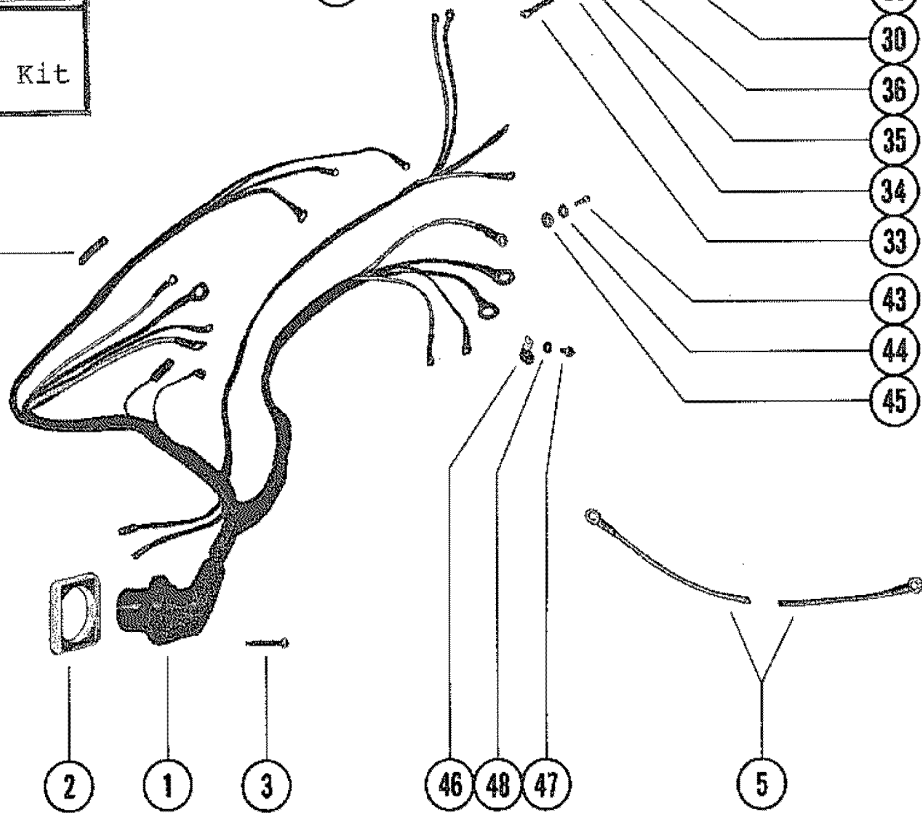
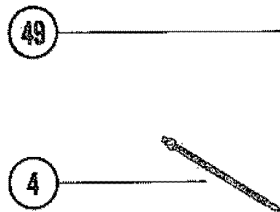
REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	56386		1	WIRING HARNESS, EXTERNAL SERIAL 00000000-03211672
	84-61805		1	WIRING HARNESS, EXTERNAL SERIAL 03211673-03464447
	84-63796		1	WIRING HARNESS, EXTERNAL SERIAL 03464448-3774864)
	84-66963A1		1	WIRING HARNESS, EXTERNAL SERIAL 03774865-09999999
2	26079		1	PLATE, WIRING HARNESS TO MOUNTING BRACKET
3	10-46718		4	SCREW, WIRING HARNESS PLATE TO MOUNTING BRACKET (3/4")
4	61990		1	STRAP, NYLON - STATER SOLENOID LEAD SERIAL 00000000-03464447
5	45108		1	BATTERY CABLE, POSITIVE SERIAL 00000000-03464447
	45107		1	BATTERY CABLE, NEGATIVE SERIAL 00000000-03464447
6	36525		1	WATER TEMPERATURE SENDER ASSEMBLY
7	13-26996		3	LOCKWASHER, SENDER AND SWITCH TERMINALS (#10)
8	11-20645		3	NUT, SENDER AND SWITCH TERMINALS (10-32)
9	22-32974		1	ADAPTOR, OIL PRESSURE SENDER TO CYLINDER BLOCK SERIAL 00000000-03464447
10	22-29085		1	FITTING, OIL PRESSURE SENDER ADAPTOR
11	34623		1	OIL PRESSURE SENDER ASSEMBLY
12	22-52930		1	FITTING, TEE - OIL PRESSURE SENDER SERIAL 03464448-04607009
13	22-64698		1	NIPPLE, OIL PRESSURE SENDER AND SWITCH SERIAL 03464448-04607009
14	38559		1	SWITCH, OIL PRESSURE SERIAL 03464448-04607009
15	25661		1	STARTER SOLENOID SERIAL 00000000-04471565
15A	89-68258		1	STARTER SOLENOID SERIAL 04471566-09999999
16	13-26993		2	LOCKWASHER, STARTER SOLENOID TERMINAL (5/16")
17	11-68292		2	NUT, STARTER SOLENOID TERMINAL (5/16")
18	13-26996		2	LOCKWASHER, STARTER SOLENOID TERMINAL (#10)
19	11-20645		2	NUT, STARTER SOLENIOD TERMINAL (10-32)
20	36177		1	INSULATOR, STARTER SOLENOID BRACKET SERIAL 00000000-03464447
21	36176A2		1	BRACKET ASSEMBLY, STARTER SOLENOID MOUNTING SERIAL#3464447 A SERIAL 00000000-03464447
22	49342		1	BUMPER, MOUNTING BRACKET SERIAL 00000000-03464447
23	10-21548		2	SCREW, MOUNTING BRACKET TO EXHAUST MANIFOLD (5/8") SERIAL 00000000-03464447
24	13-26992		2	LOCKWASHER, MOUNTING BRACKET SCREW SERIAL 00000000-03464447
25	10-21625		2	SCREW, STARTER SOLENIOD MOUNTING (3/4")
26	13-26992		2	LOCKWASHER, STARTER SOLENIOD SCREW
27	11-20664		2	NUT, STARTER SOLENIOD SCREW
28	59816		1	CIRCUIT BREAKER SERIAL 03211673-03774864
29	10-36046		2	SCREW, WIRING HARNESS LEAD TO CURCUIIT BREAKER SERIAL 03211673-03774864
30	61800		1	BRACKET, CURCUIIT BREAKER SERIAL 03211673-03464447

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# WIRING HARNESS AND STARTER SOLENOID



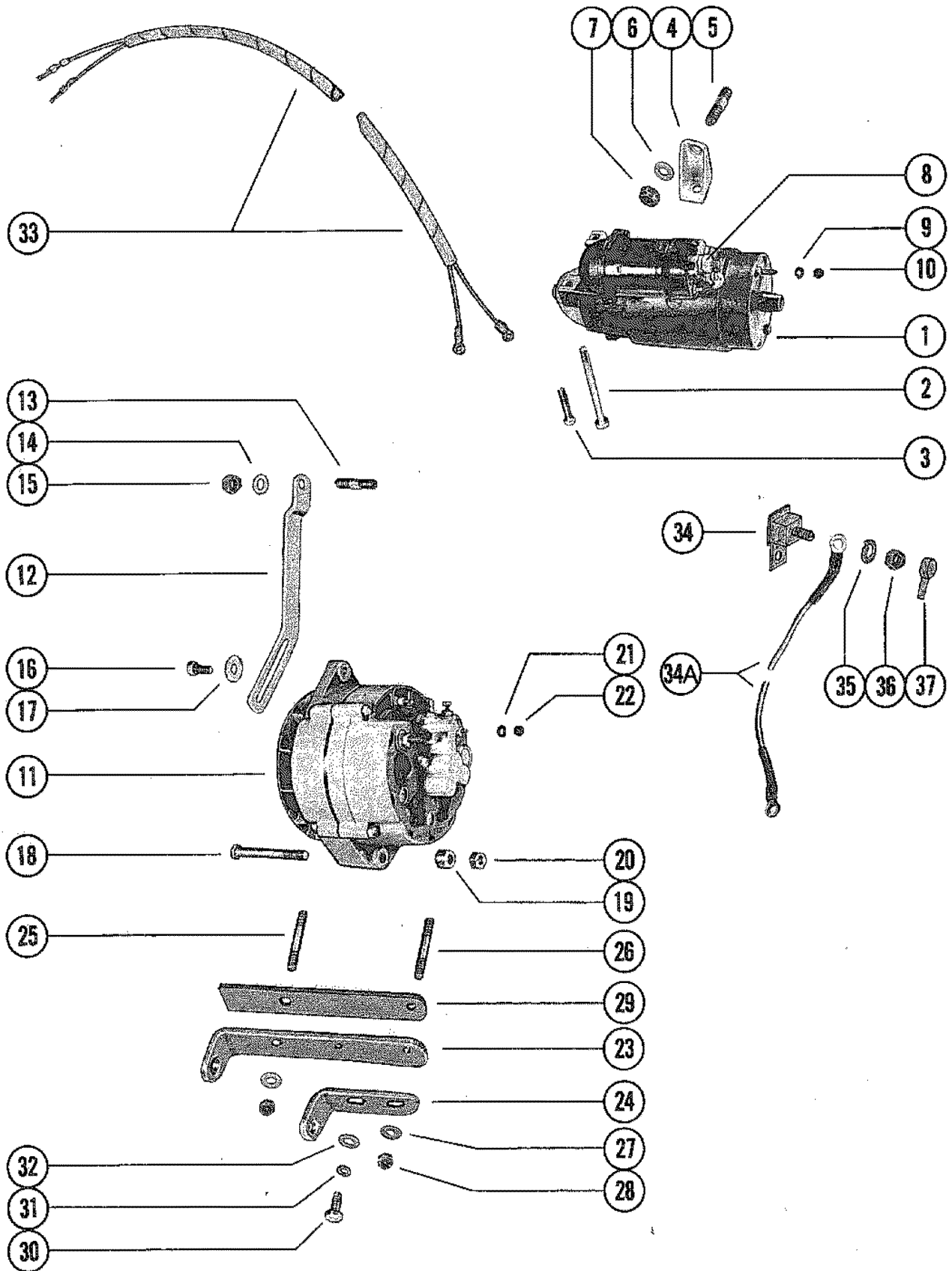
84-94227A2  
Resistance Wire Kit



# WIRING HARNESS AND STARTER SOLENOID

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
28	88-65093		1	CIRCUIT BREAKER SERIAL 03774865-04884834
	88-78813		1	CIRCUIT BREAKER SERIAL 03774865-09999999
31	11-20645		2	NUT, WIRING HARNESS LEADS TO CURCUIT BREAKER STUDS SERIAL 03774865-09999999
32	13-26996		2	LOCKEWASHER, WIRING HARNESS LEADS TO CURCUIT BREAKER STUDS SERIAL 03774865-09999999
30	62566		1	BRACKET, CURCUIT BREAKER NOT AS SHOWN SERIAL 03464448-09999999
33	10-47618		2	SCREW, CIRCUIT BREAKER TO BRACKET (1") SERIAL 03211673-09999999
34	12-47960		4	WASHER, CIRCUIT BREAKER ATTACHING SCREW SERIAL 03211673-09999999
35	25-61999		4	GORMMET, CIRCUIT BRACKET ATTACHING SCREW SERIAL 03211673-09999999
36	23-61998		2	SPACER, CIRCUIT BREAKER ATTACHING SCREW( SERIAL 03211673-03464447
	23-63431		2	SPACER, CIRCUIT BREAKER ATTACHING SCREW SERIAL 03464448-09999999
37	11-46438		2	NUT, CIRCUIT BREAKER ATTACHING SCREW
38	10-21077		1	SCREW, CIRCUIT BREAKER BRACKET TO CYLINDER HEAD (7/8") SERIAL 03211673-03464447
	10-20359		1	SCREW, CIRCUIT BREAKER BRACKET TO CYLINDER HEAD (1") SERIAL 03211673-03464447
39	13-37459		2	LOCKWASHER, CIRCUIT BREAKER BRACKET SCREW SERIAL 03211673-03464447
38	10-34353		2	SCREW, CIRCUIT BREAKER BRACKET TO CYLINDER HEAD (1") SERIAL 03464448-09999999
39	13-37459		2	LOCKWASHER, CIRCUIT BREAKER BRACKET TO CYLINDER HEAD SCREW SERIAL 03464448-09999999
40	54-60517		1	CLAMP, WIRING HARNESS TO BRACKET SERIAL 03211673-03464447
41	10-47194		1	SCREW, CLAMP TO BRACKET (9/16") SERIAL 03211673-03464447
42	11-46438		1	NUT, CLAMP ATTACHING SCREW SERIAL 03211673-03464447
43	10-20055		1	SCREW, WIRING HARNESS LEAD TO ALTERNATOR (3/8")
44	13-26996		1	LOCKWASHER, WIRING HARNESS LEAD SCREW
45	12-30164		1	WASHER, WIRING HARNESS LEAD SCREW
46	54-54178		1	CLAMP, TEMPERATURE SENDER WIRE SERIAL 32100073-03464447
47	10-25703		1	SCREW, TEMPERATURE SENDER CLAMP TO CYLINDER HEAD (1/2") SERIAL 32100073-03464447
48	13-37459		1	LOCKWASHER, TEMPERATURE SENDER CLAMP SCREW SERIAL 32100073-03464447
49	57908--2		2	SLEEVE, WIRING HARNESS

# STARTER MOTOR AND ALTERNATOR



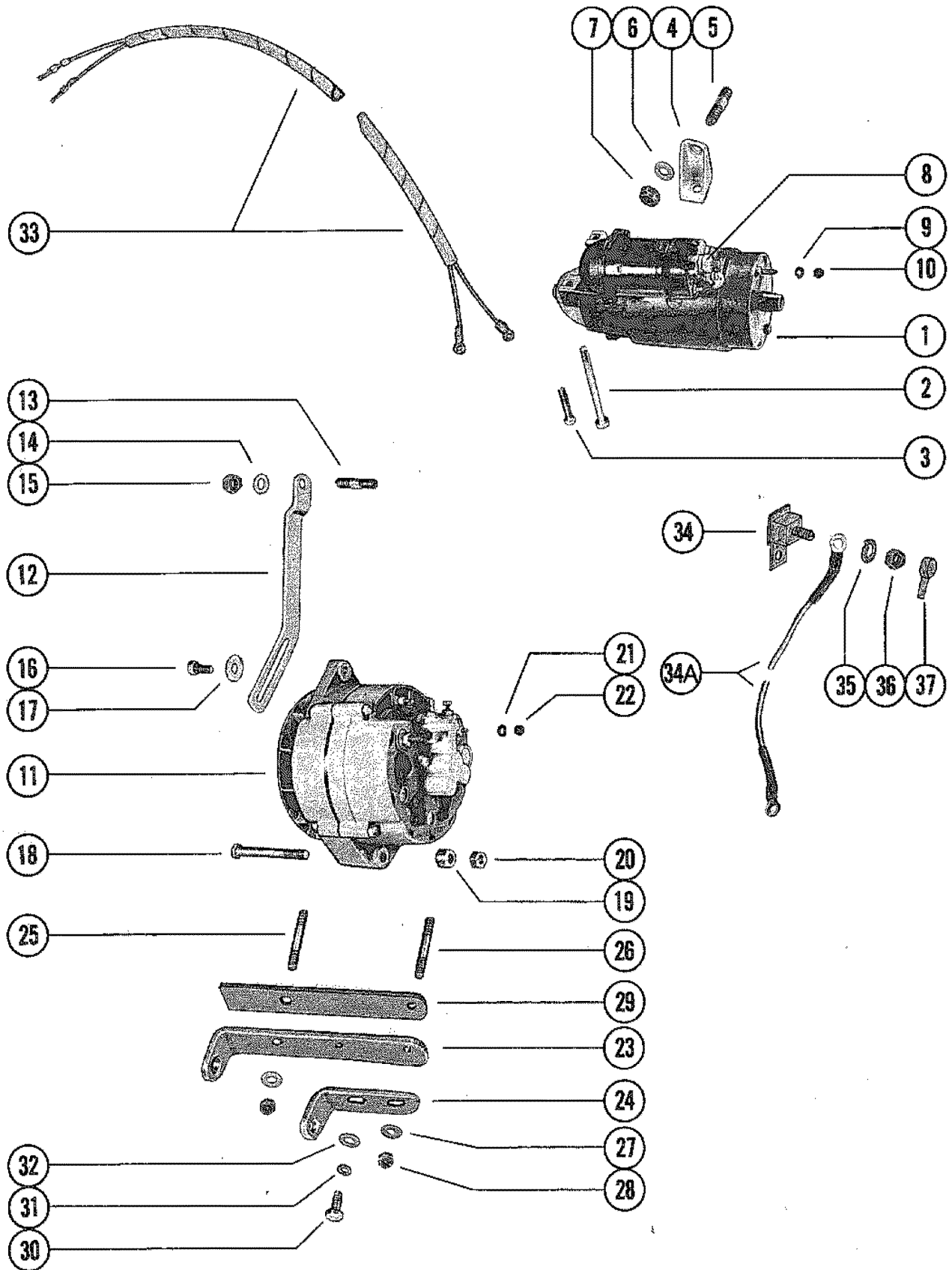


# STARTER MOTOR AND ALTERNATOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	50-45120		1	STARTER MOTOR ASSEMBLY(DELCO REMY #1108381)
	50-69864A1		1	STARTER MOTOR ASSEMBLY(DELCO REMY 31108755)
	50-79823A1		1	STARTER MOTOR ASSEMBLY(DELCO REMY #1109489)
2	10-34545		1	BOLT, STARTER MOTOR MOUNTING (4 21/32")
3	10-34544		1	BOLT, STARTER MOTOR MOUNTING (1 15/16")
4	54671		1	BRACE, STARTER MOTOR
5	16-52387		2	STUD, BRACE TO MOTOR AND CYLINDER BLOCK (1 3/16")
6	12-20103		2	WASHER, BRACE STUD
7	11-64809		2	NUT, BRACE STUD
8	11-28517		1	NUT, SOLENOID SWITCH TERMINAL (3/8-16)
9	13-26995		1	LOCKWASHER, STARTER MOTOR TERMINAL (#8)
10	11-26419		1	NUT, STARTER MOTOR TERMINAL (#8-32)
9	13-26996		1	LOCKWASHER, STARTER MOTOR TERMINAL (#10)
10	11-20645		1	MUT, STARTER MOTOR TERMINAL (#10-32)
	11-32219		1	NUT, STARTER MOTOR TERMINAL (3/8-16)
11	56045		1	ALTERNATOR (DELCO REMY #1100915) <b>SEE NOTE</b>
	59755		1	ALTERNATOR (DELCO REMY #1100577) <b>SEE NOTE</b>
	69729		1	ALTERNATOR (DELCO REMY #1102496) <b>SEE NOTE</b>
	78403A1		1	ALTERNATOR (MOTOROLA #8MRR2023F) <b>SEE NOTE</b>
12	56224		1	BRACE, ALTERNAOR TO CYLINDER BLOCK (FRONT)
13	16-54177		1	STUD, ALTERNATOR BRACE TO EXHAUST MANIFOLD (1 3/8")
14	12-20553		1	WASHER, ALTERNATOR BRACE STUD
15	11-23161		1	NUT, ALTERNAOTR BRACE STUD
16	10-29198		1	SCREW, ALTERNATOR BRACE TO ALTERNATOR (7/8")
17	12-26168		1	WASHER, ALTERNATOR BRACE SCREW
18	10-56057		1	SCREW, ALTERNATOR TO BRACKET (3 3/4")
19	23-32727		1	SPACER, ALTERNATOR SCREW <b>SERIAL 00000000-03464447</b>
	23-45353		1	SPACER, SLTERNATOR SCREW <b>SERIAL 03464448-09999999</b>
20	11-23161		1	NUT, ALTERNATOR SCREW
21	13-26991		1	LOCKWASHER, ALTERNATOR TERMINAL (#12)
22	11-68531		1	NUT, ALTERNATOR TERMINAL (#12-24)
23	52817		1	BRACKET, ALTERNATOR MOUNTING (SMALL)
24	52818		1	BRACKET, ALTERNATOR MOUNTING (LARGE)
25	16-54177		1	STUD, MOUNTING BRACKET TO CYLINDER BLOCK (1 3/8")
26	16-54176		1	STUD, MOUNTING BRACKET TO CYLINDER BLOCK (1 5/8")
27	12-20553		2	WASHER, MOUNTING BRACKET STUD
28	11-23161		2	NUT, MOUNTING BRACKET STUD
29	27-53502		1	GASKET, ALTERNATOR MOUNTING BRACKET(LARGE BRACKET)
30	10-33524		1	SCREW, ALTERNATOR MOUNTING BRACKET TO CYL. BLOCK (5/8")
31	13-26993		1	LOCKWASHER, ALTERNATOR MOUNTING BRACKET SCREW
32	12-26825		1	WASHER, ALTERNATOR MOUNTING BRACKET SCREW
33	84-78581A1		1	ALTERNATOR HARNESS ASSEMBLY

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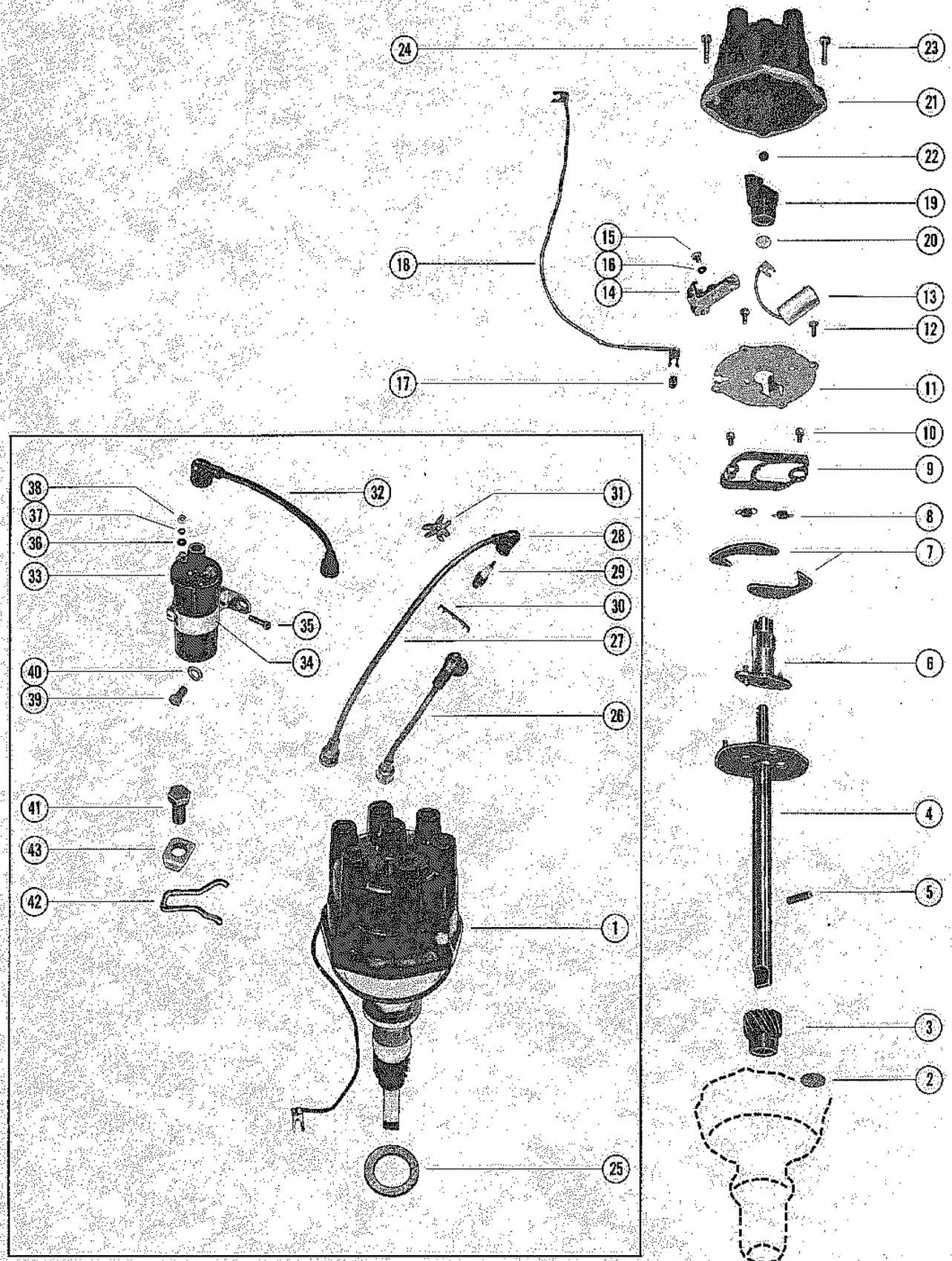
# STARTER MOTOR AND ALTERNATOR



# STARTER MOTOR AND ALTERNATOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
34	88-79023A55		1	FUSE ASSEMBLY, 55 AMP SERIAL 00000000-05117444
	88-79023A90		1	FUSE ASSEMBLY, 90 AMP SERIAL 05117445-09999999
34A	84-79139A6		1	JUMPER WIRE, 90 AMP FUSE SERIAL 05117445-09999999
35	13-24669		1	LOCKWASHER, FUSE STUD SERIAL 05117445-09999999
36	11-21825		1	NUT, FUSE STUD
37	85-79695		1	BOOT, INSULATOR - FUSE STUD

# DISTRIBUTOR ASSEMBLY AND COIL

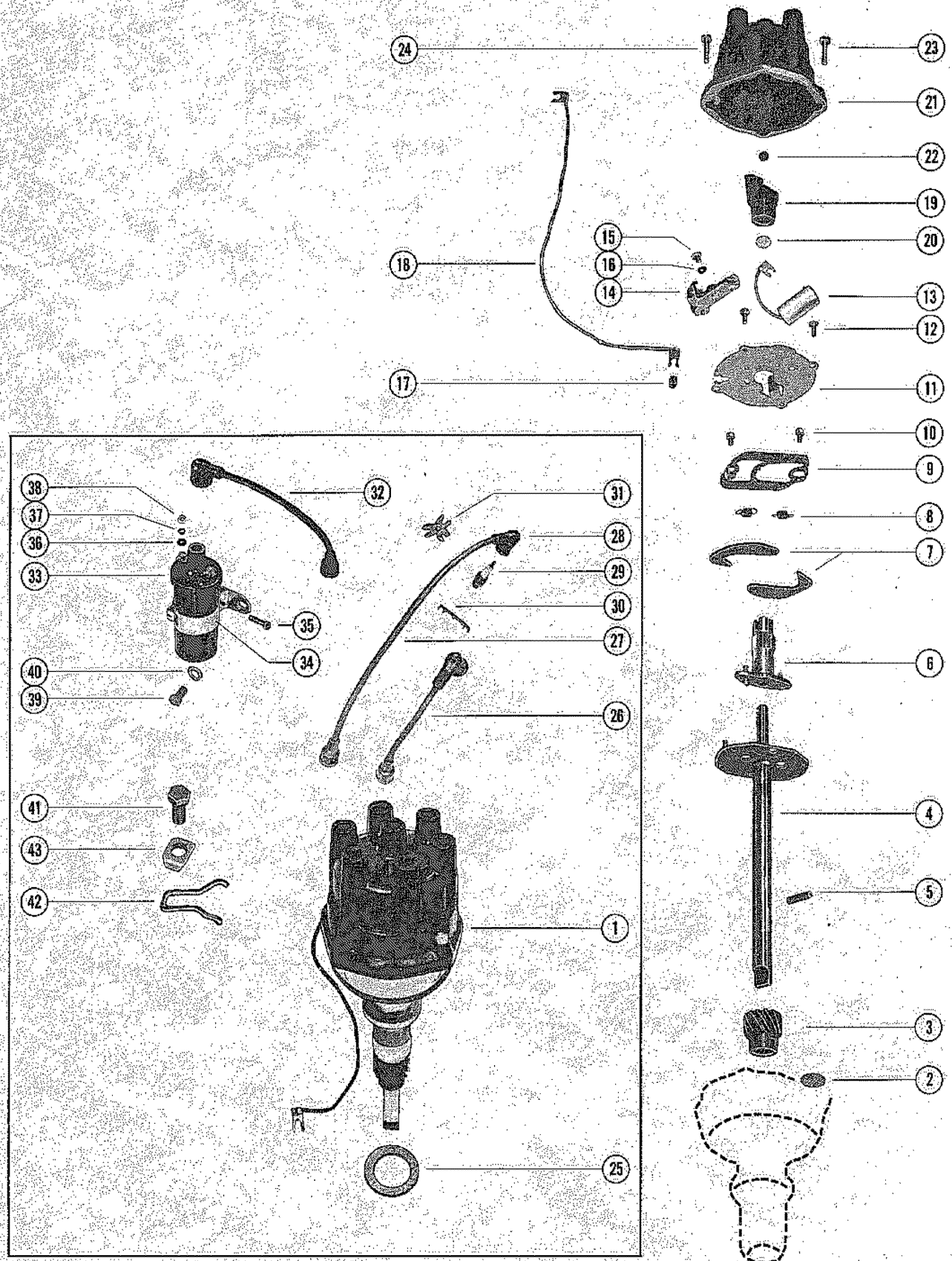


# DISTRIBUTOR ASSEMBLY AND COIL

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	52277		1	DISTRIBUTOR ASSMEBLY, COMPLETE SERIAL 0000000-02833678
	58205		1	DISTRIBUTOR ASSEMBLY, COMPLETE SERIAL 02833679-03212085
	62419		1	DISTRIBUTOR ASSEMBLY, COMPLETE SERIAL 03212086-04160999
	72623		1	DISTRIBUTOR ASSEMBLY, COMPLETE SERIAL 04161000-09999999
2	62426		2	SCREEN, DISTRIBUTOR HOUSING SERIAL 03212086-09999999
3	43-33664		1	GEAR, DRIVE - MAIN SHAFT
4	52278		1	MAIN SHAFT AND WEIGHT PLAT SERIAL 00000000-22833678
	58218		1	MAIN SHAFT AND WEIGHT PLATE SERIAL 02833679-04160999
	72652		1	MAIN SHAFT AND WEIGHT PLATE SERIAL 04161000-09999999
5	17-33649		1	PIN, DRIVE GEAR TO MAIN SHAFT
6	52279		1	CAM, BREAKER-ADVANCE
-	12-58220		1	WASHER, CAM AND MAIN SHAFT SERIAL 02833679-09999999
-	26-58219		1	SEAL, HOUSING SERIAL 02833679-04160999
-	26-72653		1	SEAL, HOUSING SERIAL 04161000-09999999
-	33653		1	FELT, BREAKER CAM LUBRICATOR
-	33670		1	RETAINER, BREAKER CAM ADVANCE SERIAL 00000000-04160999
-	72654		1	RETAINER, WICK SERIAL 04161000-09999999
7	33651		2	WEIGHT, BREAKER CAM ADVANCE SERIAL 00000000-04160999
8	24-52280		2	SPRING, BREAKER CAM ADVANCE WEIGHT SERIAL 00000000-04160999
9	33655		1	PLATE, WEIGHT HOLD DOWN SERIAL 00000000-04160999
10	10-33722		2	SCREW, HOLD DOWN PLATE TO WEIGHT PLATE SERIAL 00000000-04160999
11	33665		1	PLATE, MOUNTING-BREAKER ASSEMBLY AND CONDENSER
12	10-33648		2	SCREW, MOUNTING PLATE TO PRIMARY HOUSING (3/8")
13	33662		1	CONDENSER
-	48024		1	BRACKET, CONDENSER MOUNTING
-	10-48021		1	SCREW, CONDENSER BRACKET ATTACHING
14	34235		1	BREAKER ASSEMBLY, DISTRIBUTOR
15	10-33650		1	SCREW, BREAKER ASSEMBLY TO MOUNTING PLATE (5/32")
16	12-62425		1	WASHER, BREAKER ASSEMBLY TO MOUNTING PLATE SCREW (SERIAL#32
17	25-33666		1	GROMMET, MOUNTING PLATE-PRIMARY WIRE
18	48025		1	LEAD, PRIMARY SERIAL 04160999-09999999

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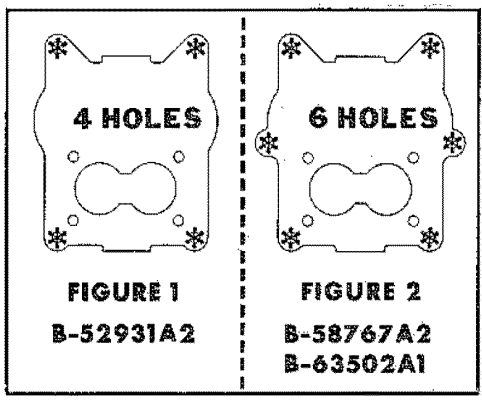
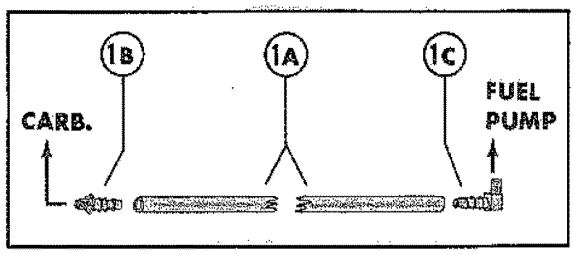
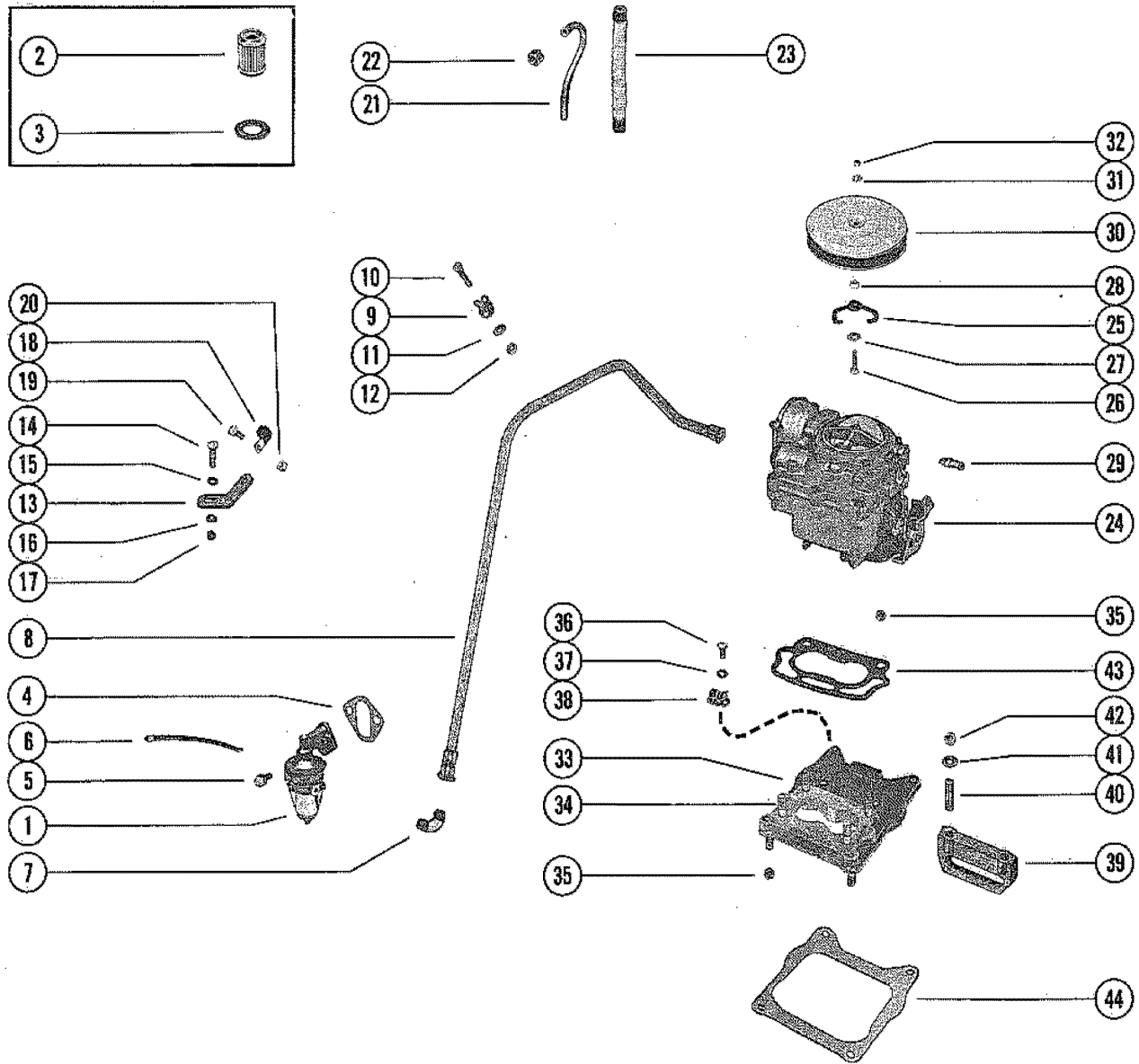
# DISTRIBUTOR ASSEMBLY AND COIL



# DISTRIBUTOR ASSEMBLY AND COIL

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
18	33658		1	LEAD, PRIMARY <b>SERIAL 04161000-09999999</b>
19	58217		1	ROTOR, DISTRIBUTOR
20	12-36275		1	WASHER, ROTOR
21	33765		1	CAP DISTRIBUTOR
22	33654		1	BUTTON, CARBON - DISTRIBUTOR CAP
23	10-33660		1	SCREW, DISTRIBUTOR CAP TO PRIMARY HOUSING (8-32)
24	10-33663		1	SCREW, DISTRIBUTOR CAP TO PRIMARY HOUSING (10-32)
25	27-34486		1	GASKET, DISTRIBUTOR
26	84-69713--1		2	LEAD ASSEMBLY, HIGH TENSION - DISTRIBUTOR (6 1/4") <b>CYL. #1 AND #2</b>
27	84-69713--2		1	LEAD ASSEMBLY, HIGH TENSION - DISTRIBUTOR (14 1/4") <b>CYL. #3</b>
	8469713-3		1	LEAD ASSEMBLY, HIGH TENSION - DISTRIBUTOR (20 3/4") <b>CYL. #4</b>
	84-69713--4		2	LEAD ASSEMBLY, HIGH TENSION - DISTRIBUTOR (22") <b>CYL. #5 AND #6</b>
28	47604A1		6	PROTECTOR, HIGH TENSION LEAD
29	33-60056		6	SPARK PLUG (AC-CR43N) <b>SERIAL 00000000-02771483</b>
	33-59571		6	SPARK PLUG (AC-R43T) <b>SERIAL 02771484-09999999</b>
30	32784		1	RETAINER, TENSION LEADS
31	32783		1	RETAINER, HIGH TENSION LEADS
32	84-67203		1	WIRE ASSEMBLY, DISTRIBUTOR TO SOIL (8 1/4")
33	26433		1	COIL ASSEMBLY, IGNITION <b>SERIAL 00000000-04471565</b>
34	33321		1	BRACKET, IGNITION COIL MOUNTING <b>SERIAL 00000000-04471565</b>
35	10-33311		1	SCREW, MOUNTING BRACKET TO IGNITION COIL <b>SERIAL 00000000-04471565</b>
33	32193		1	COIL ASSEMBLY, IGNITION <b>SERIAL 04471566-09999999</b>
34	65970		1	BRACKET, IGNITION COIL MOUNTING <b>SERIAL 04471566-09999999</b>
35	10-66652		1	SCREW, MOUNTING BRACKET TO IGNITION COIL <b>SERIAL 04471566-09999999</b>
36	12-30164		2	WASHER, IGNITION COIL TERMINAL
37	13-26996		2	LOCKWASHER, IGNITION COIL TERMINAL
38	11-20645		2	MUT, IGNITION COIL TERMINAL
39	10-27165		1	SCREW, IGNITION COIL TO CYLINDER BLOCK (3/4")
40	12-20553		1	WASHER, IGNITION COIL SCREW
41	10-35169		1	SCREW, DISTRIBUTOR TO CYLINDER BLOCK (1")
42	34480		1	CLAMP UNIT, DISTRIBUTOR <b>SERIAL 00000000-03212085</b>
43	34549		1	RETAINER, DISTRIBUTOR CLAMP UNIT <b>SERIAL 00000000-03212085</b>
42	62420		1	CLAMP, DISTRIBUTOR <b>SERIAL 03212086-04160999</b>
	72624		1	CLAMP, DISTRIBUTOR(SERIAL# AND UP <b>SERIAL 04161000-09999999</b>

# FUEL PUMP AND CARBURETOR



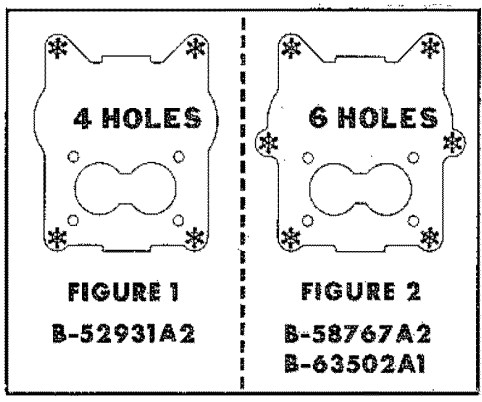
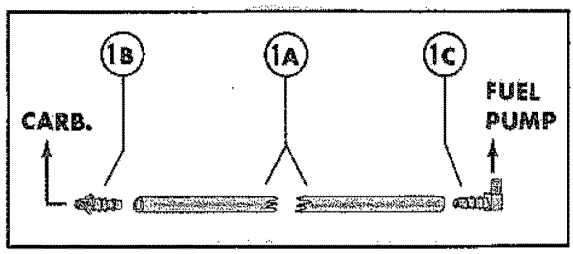
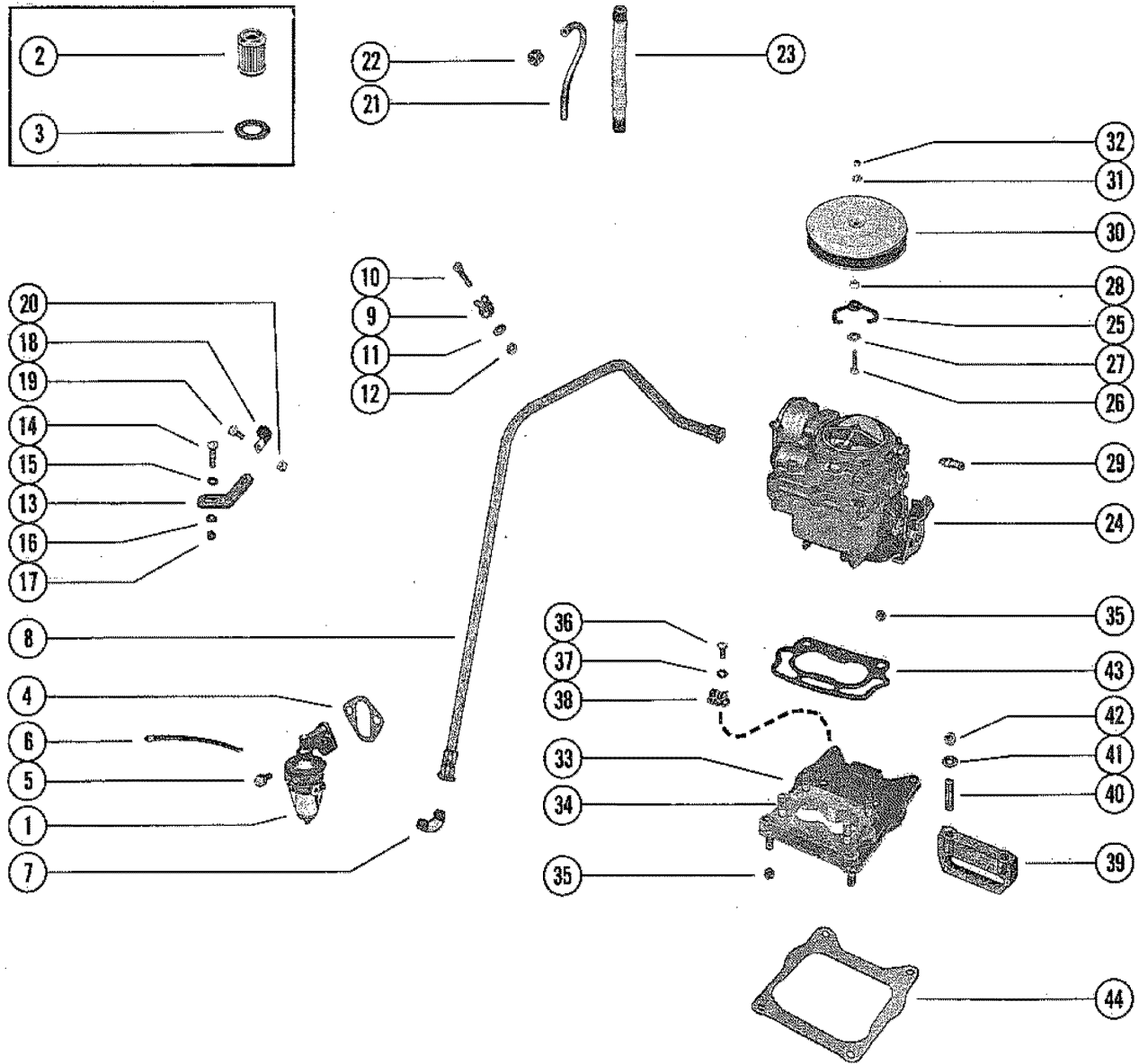


# FUEL PUMP AND CARBURETOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	47585		1	FUEL PUMP ASSEMBLY SERIAL 00000000-04471565
	71327		1	FUEL PUMP ASSEMBLY( SERIAL 04471566-04884834
1A	32-73185-2		1	TUBE, VENT SERIAL 04471566-09999999
1B	22-73816		1	CONNECTOR, VENT TUBE TO CARBURETOR SERIAL 04471566-09999999
1C	22-73817		1	CONNECTOR, VENT TUBE TO FUEL PUMP SERIAL 04471566-09999999
1	777594		1	FUEL PUMP ASSEMBLY SERIAL 04884835-09999999
2	35-49088		1	FILTER, FUEL - FUEL PUMP
3	49089		1	DIAPHRAGM KIT, FUEL PUMP
4	27-34213		1	GASKET, FUEL PUMP
5	10-45488		2	SCREW, FUEL PUMP TO CYLINDER BLOCK (3/4")
6	32-30466		1	FUEL LINE, FUEL TANK TO FUEL PUMP (13") SERIAL 00000000-03464447
7	22-49217		1	FITTING, FUEL LINE SERIAL 00000000-03464447
8	32-53824		1	FUEL LINE, FUEL PUMP TO CARBURETOR (33 1/2") SERIAL 00000000-03464447
7	22-64294		2	FITTING, FUEL LINE SERIAL 03464448-03774864
8	32-64297A1		1	FUEL LINE, FUEL PUMP TO CARBURATOR SERIAL 03464448-03774864
7	22-70584		1	FITTING, FUEL LINE SERIAL 03774865-09999999
8	32-65652		1	FUEL LINE, FUEL PUMP TO CARBURETOR SERIAL 03774865-09999999
9	54-28938		1	CLAMP, FUEL LINE TO CYLINDER BLOCK SERIAL 00000000-03464447
10	10-29199		1	SCREW, FUEL LINE CLAMP FASTENING (1") SERIAL 00000000-03464447
11	12-24662		1	WASHER, FUEL LINE CLAMP SCREW SERIAL 00000000-03464447
12	11-20890		1	NUT, FUEL LINE CLAMP SCREW SERIAL 00000000-03464447
9	54-61001		1	CLAMP, FUEL LINE TO LIFTING EYE SERAIL#THRU# SERIAL 03464448-03774864
10	10-33524		1	SCREW, FUEL LINE CLAMP FASTENING (1") SERIAL 03464448-03774864
12	11-46793		0	NUT, FUEL LINE CLAMP SCREW SERIAL 03464448-03774864
9	54-65653		1	CLAMP, FUEL LINE TO ROCKER COVER SERIAL 03774865-09999999
10	10-32079		1	SCREW, FUEL LINE CLAMP TO RCOKER COVER (1/2") SERIAL 03774865-09999999
13	65406		1	BRACKET, FUEL LINE - UPPER SERIAL 03464448-03774864
14	10-52447		1	SCREW, FUEL LINE BARCKET TO THERMOSTAT COVER (2 1/4") SERIAL 03464448-03774864
15	13-26993		1	LOCKWASHER, FUEL LINE BRACKET TO THERMOSTAT COVER SCREW SERIAL 03464448-03774864
16	23-52095		1	SPACER, FUEL LINE BRACKET TO THERMOSTAT COVER SCREW SERIAL 03464448-03774864
13	65411		1	BRACKET, FUEL LINE - LOWER SERIAL 03464448-03774864

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# FUEL PUMP AND CARBURETOR

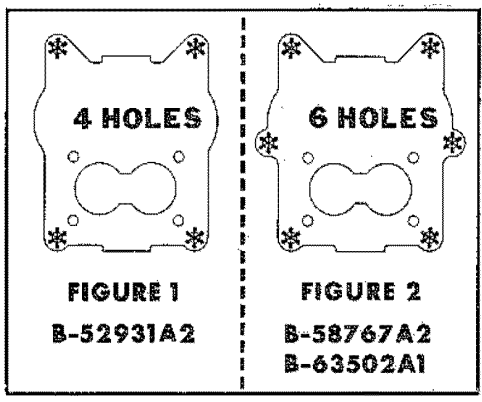
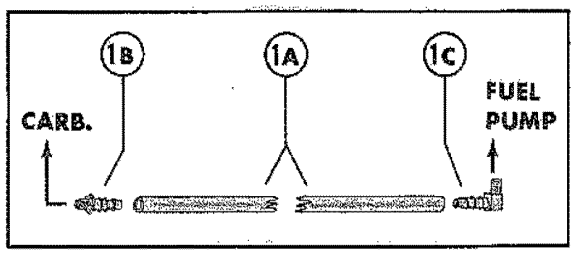
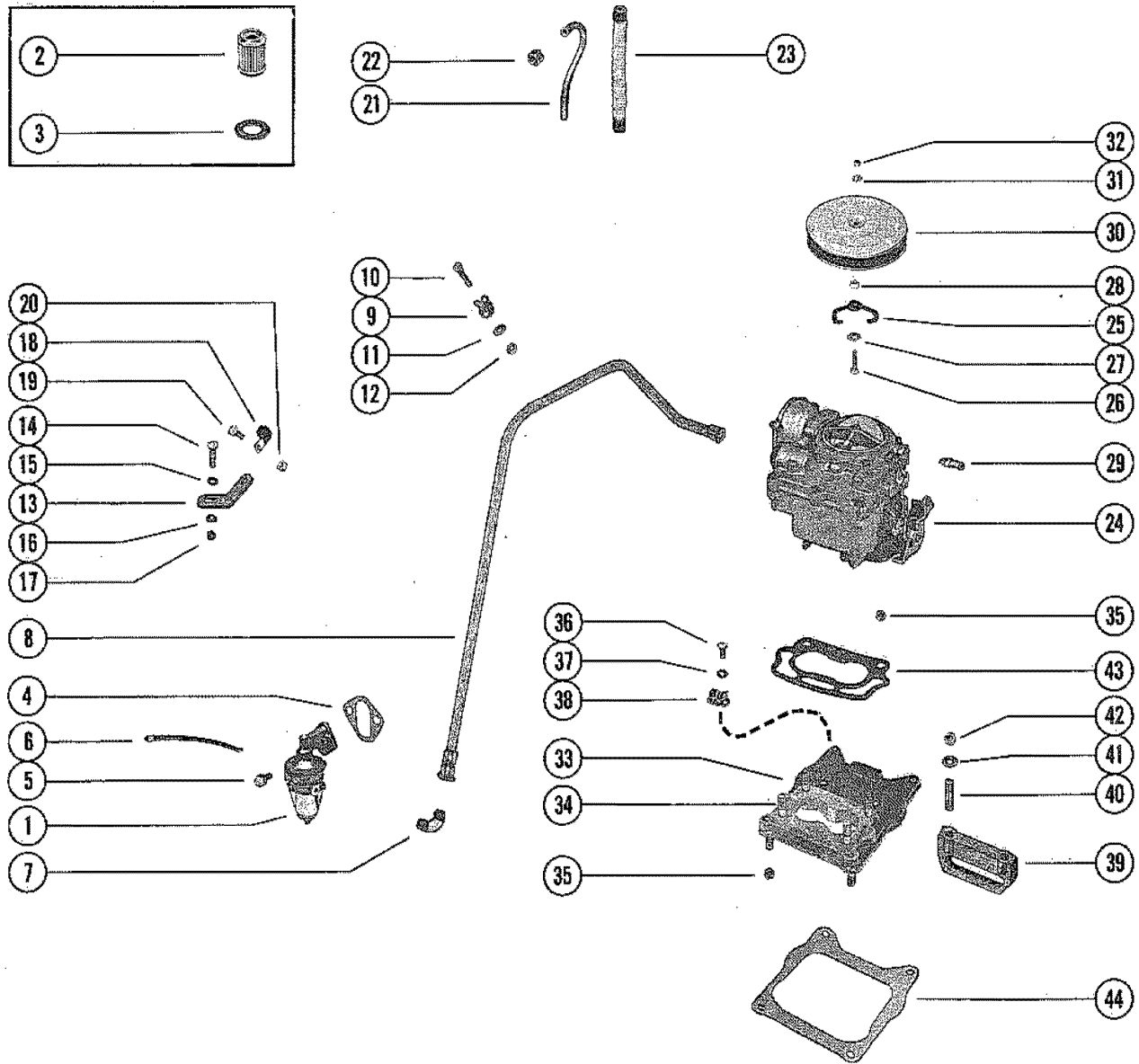


# FUEL PUMP AND CARBURETOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
14	10-29199		1	SCREW, FUEL LINE BRACKET TO TIMING COVER (1") <b>SERIAL 03464448-03774864</b>
15	12-32733		1	WASHER, FUEL LINE BRACKET TO TIMING COVER SCREW <b>SERIAL 03464448-03774864</b>
17	11-56374		1	NUT, FUEL LINE BRACKET TO TIMING COVER SCREW <b>SERIAL 03464448-03774864</b>
18	54-64646		2	CLAMP, FUEL LINE TO BRACKET <b>SERIAL 03464448-03774864</b>
19	10-33524		2	SCREW, CLAMP TO FUEL LINE BRACKET (5/8") <b>SERIAL 03464448-03774864</b>
20	11-46793		2	NUT, CLAMP TO FUEL LINE BRACKET SCREW <b>SERIAL 03464448-03774864</b>
21	32-55545A1		1	PIPE ASSEMBLY, HOKE - CARBURETOR
22	22-70583		1	NUT, COMPRESSION - CHOKE PIPE
23	32-57831		1	COVERING, CHOKE PIPE
24	1351-4282A1		1	CARBURETOR ASSEMBLY <b>SERIAL 00000000-03354701</b>
	1351-4871A1		1	CARBURETOR ASSEMBLY <b>SERIAL 03354702-03774864</b>
	1351-5204A1		1	CARBURETOR ASSEMBLY <b>SERIAL 03774865-09999999</b>
25	52734		1	BAIL, FLAME ARRESTOR TO CARBURETOR <b>NOT INCLUDED IN B-1351-5204A1 ASSEMBLY</b>
26	10-22476		1	SCREW, FLAME ARRESTOR TO CARBURETOR (7/8") <b>NOT INCLUDED IN B-1351-5204A1 ASSEMBLY</b>
27	12-20533		1	WASHER, FLAME ARRESTOR SCREW <b>NOT INCLUDED IN B-1351-5204A1 ASSEMBLY</b>
28	11-28941		1	NUT, FLAME ARRESTOR SCREW <b>NOT INCLUDED IN B-1351-5204A1 ASSEMBLY</b>
29	22-45383		1	NIPPLE, VENT HOSE TO CARBURETOR <b>NOT INCLUDED IN B-1351-5204A1 ASSEMBLY SERIAL 00000000-03354701</b>
.29	22-32802		1	NIPPLE, VENT HOSE TO CARBURETOR <b>NOT INCLUDED IN B-1351-5204A1 ASSEMBLY SERIAL 03354702-09999999</b>
30	53001		1	FLAME ARRESTOR <b>SERIAL 00000000-03354701</b>
	62264		1	FLAME ARRESTOR <b>SERIAL 03354702-09999999</b>
31	12-22937		1	WASHER, FLAME ARRESTOR MOUNTING SCREW
32	11-20586		1	NUT, FLAME ARRESTOR MOUNTING SCREW (TOP)
33	52931A2		1	ADAPTOR ASSEMBLY, CARBURETOR(4 MOUNTING HOLES - SEE FIGURE#1
	58767A2		1	ADAPTOR ASSEMBLY, CARBURETOR(6 MOUNTING HOLES - SEE FIGURE#2 <b>SERIAL 00000000-03464447</b>
	63502A2		1	ADAPTOR ASSEMBLY, CARBURETOR(6 MOUNTING HOLES - SEE FIGURE#2 <b>SERIAL 03464448-09999999</b>
34	16-20985		6	STUD, ADAPTOR TO CARBURETOR AND EXHAUST MANIFOLD
35	11-29250		6	NUT, CARBURETOR MOUNTING STUD
36	10-30075		2	SCREW, ADAPTOR TO EXHAUST MANIFOLD (1 1/8")
	10-24234		2	SCREW, ADAPTOR TO EXHAUST MANIFOLD (1") - 6 MOUNTING HOLES <b>SEE FIGURE #2</b>
37	13-39107		4	LOCKWASHER, ADAPTOR SCREW
38	54-52923		1	CLAMP, ADAPTOR SCREW (INLET HOSE)

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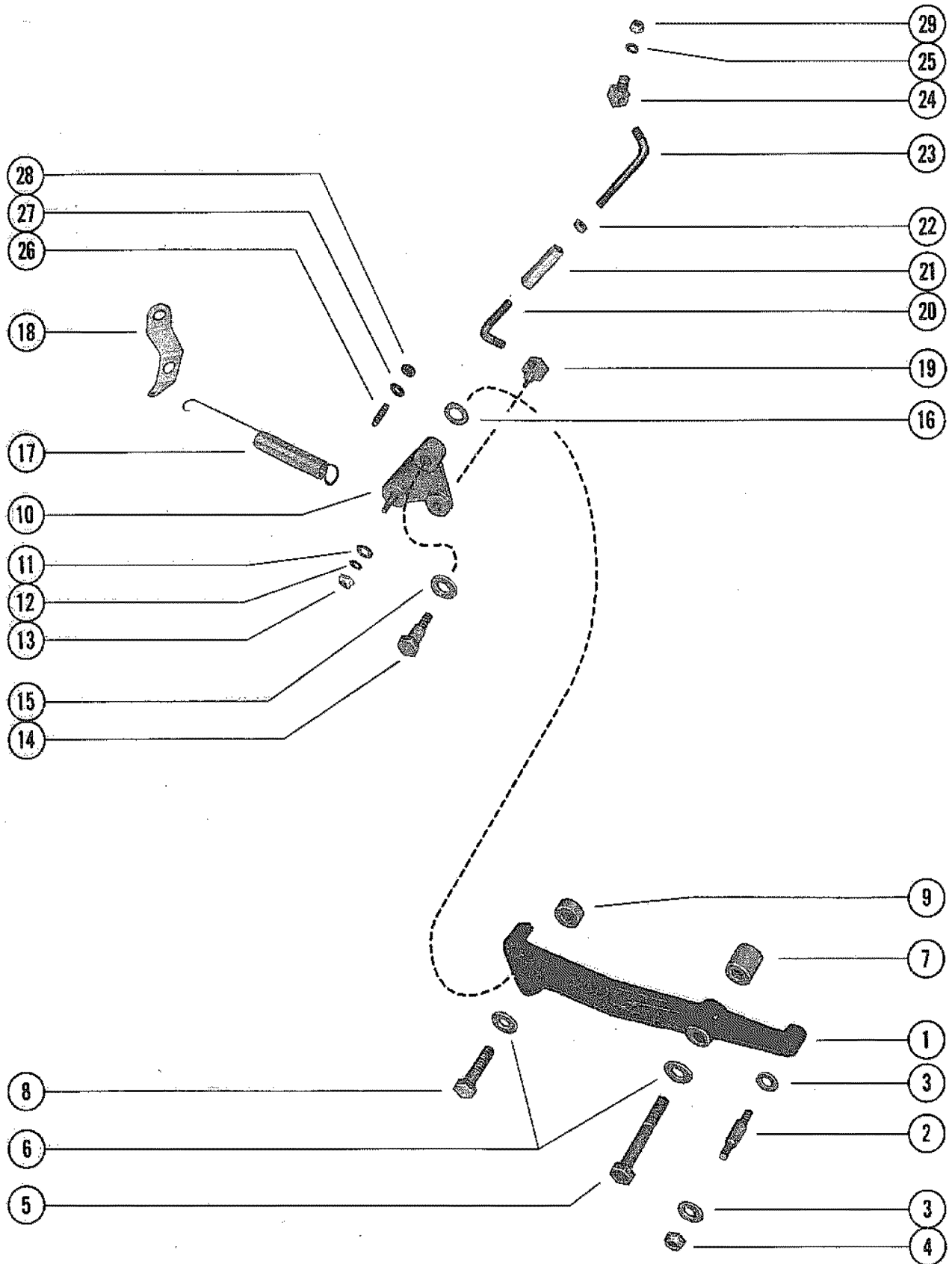
# FUEL PUMP AND CARBURETOR



## FUEL PUMP AND CARBURETOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
39	55885		1	BAFFLE, CARBURETOR ADAPOTOR
40	16-52387		2	STUD, BAFFLE TO CARBURETOR ADAPOTOR (1 1/16")
41	12-26825		2	WASHER, BAFFLE STUD
42	11-46793		2	NUT, BAFLE STUD
43	27-64692		1	GASKET, CARBURETOR
44	27-52945		1	GASKET, ADAPOTOR TO EXHAUST MANIFOLD (4 MOUNTING HOLES) <b>SEE FIGURE #1</b>
	27-58764		1	GASKET, ADAPOTOR TO EXHAUST MANIFOLD (6 MOUNTING HOLES) <b>SEE FIGURE #2</b>

# THROTTLE CONTROL LINKAGE

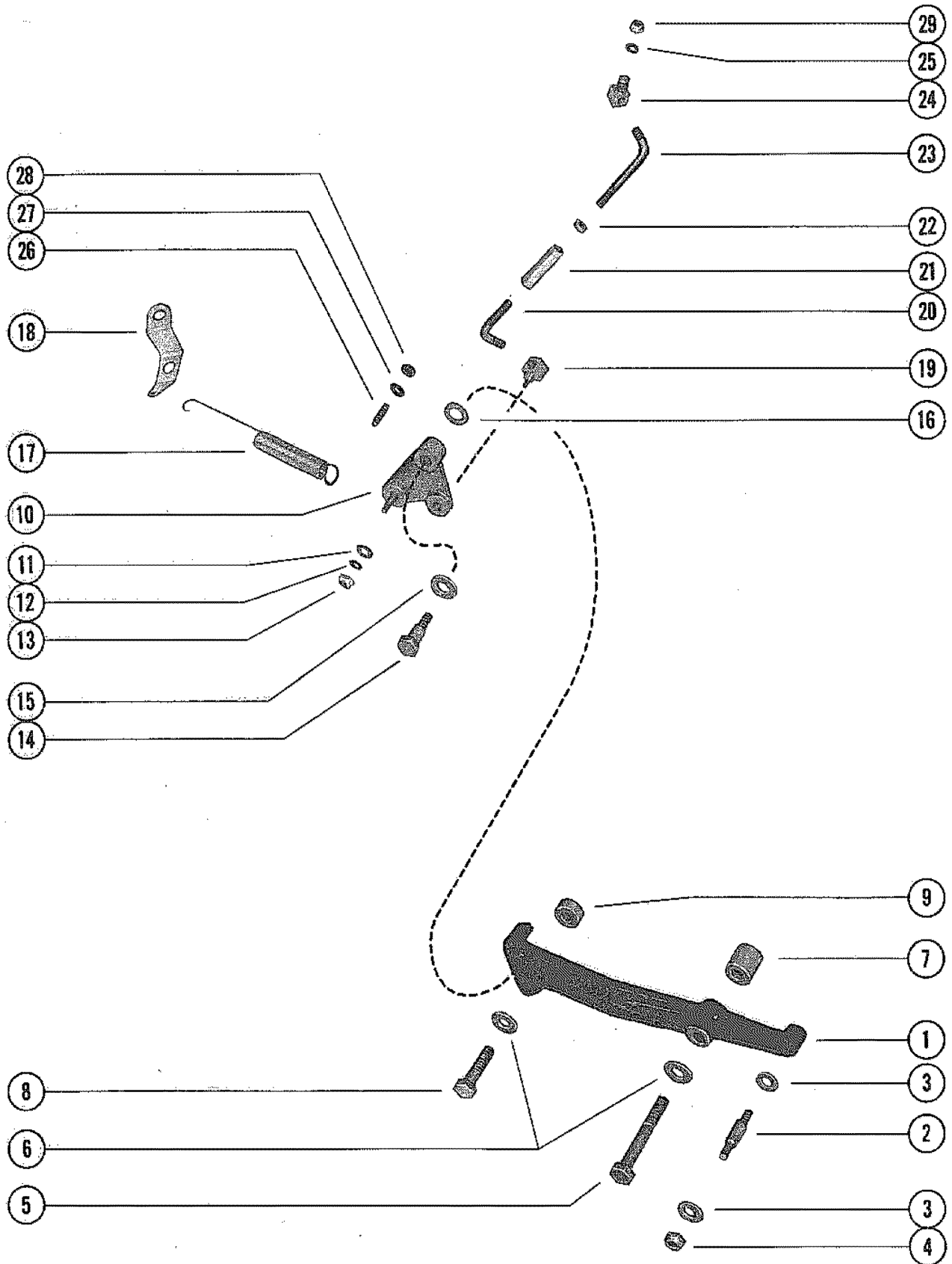


# THROTTLE CONTROL LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	52124		1	BRACKET, MOUNTING-THROTTLE LINKAGE <b>SERIAL 00000000-03464447</b>
	62951		1	BRACKET, MOUNTING-THROTTLE LINKAGE <b>SERIAL 03464448-09999999</b>
2	16-38525		1	STUD, ANCHOR-THROTTLE CABLE TO MOUNTING BRACKET
3	12-24664		2	WASHER, THROTTLE CABLE ANCHOR STUD
4	11-20586		1	NUT, THROTTLE CABLE ANCHOR STUD
5	10-52447		1	BOLT, BRACKET TO EXHAUST MANIFOLD (2 1/4") <b>SERIAL 00000000-03464447</b>
	10-25038		1	BOLT, BRACKET TO EXHAUST MANIFOLD (7/8")- <b>SERIAL 03464448-09999999</b>
6	13-39107		2	LOCKWASHER, MOUNTING BRACKET BOLT
7	23-52096		1	SPACER, BRACKET TO EXHAUST MANIFOLD (3/4")- <b>SERIAL 00000000-03464447</b>
8	10-31984		1	BOLT, BRACKET TO EXHAUST MANIFOLD (1 1/4")
9	23-52095		1	SPACER, BRACKET TO EXHAUST MANIFOLD (5/16")- <b>SERIAL 00000000-03464447</b>
10	55668		1	LEVER, THROTTLE-MOUNTING BRACKET <b>SERIAL 00000000-03464447</b>
	63713		1	LEVER, THROTTLE-MOUNTING BRACKET <b>SERIAL 03464448-04884834</b>
	78890		1	LEVER, THROTTLE-MOUNTING BRACKET <b>SERIAL 04884835-09999999</b>
11	12-35950		1	WASHER, THROTTLE LEVER STUD (7/16" O.D.)
12	12-30164		1	WASHER, THROTTLE LEVER STUD (3/8" O.D.)
13	11-20110		1	NUT, THROTTLE STUD
14	10-38507		1	SCREW, STEP-THROTTLE LEVER TO MOUNTING BRACKET (1 5/16")
15	12-57792		1	WASHER, THROTTLE STEP SCREW (1/8" THICK)
16	12-20553		1	WASHER, THROTTLE LEVER SCREW (1/16" THCK)
17	24-54217		1	SPRING, THROTTLE RETURN
18	26551		1	TAB, RETAINER-THROTTLE RETURN SPRING
19	27947		1	SWIVEL, LINK ROD TO THROTTLE LEVER
20	52081		1	LINK ROD, THROTTLE <b>SERIAL 00000000-03464447</b>
	64804		1	LINK ROD, THROTTLE <b>SERIAL 03464448-09999999</b>
21	33393		1	SLEEVE, ADJUSTING-THROTTLE LINK ROD <b>SERIAL 00000000-03464447</b>
22	11-25168		1	NUT, JAM-THROTTLE LINK ROD <b>SERIAL 00000000-03464447</b>
23	33394		1	LINK ROD, CARBURETOR <b>SERIAL 00000000-03464447</b>
	63145A1		1	LINK ROD, ASSEMBLY, CARBURETOR(SERIAL AN DUP) <b>SERIAL 03464448-09999999</b>
24	38983		1	SWIVEL, LINK ROD TO CARBURETOR

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# THROTTLE CONTROL LINKAGE

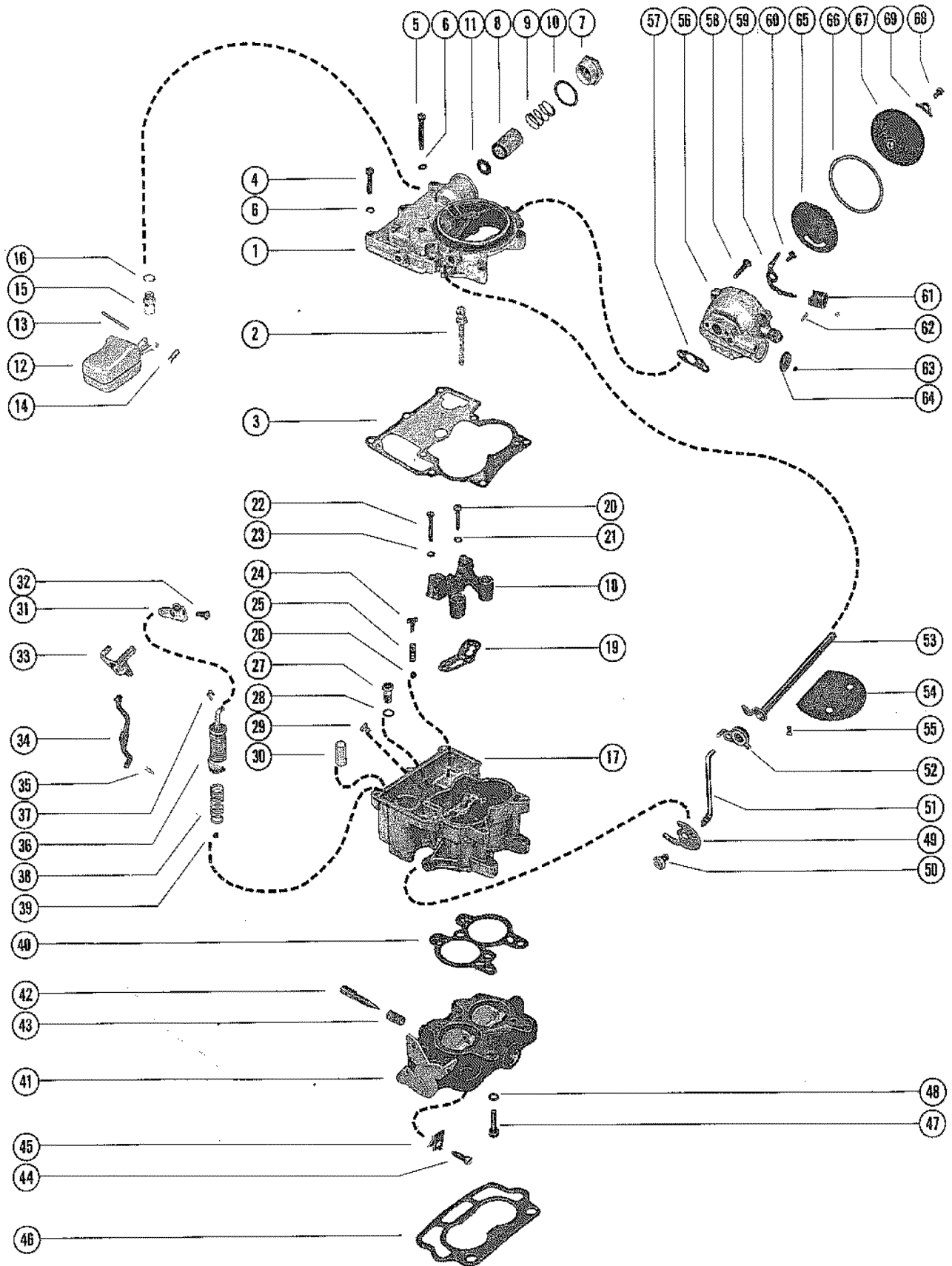




# THROTTLE CONTROL LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
25	12-30164		1	WASHER, LINK ROD TO CARBURETOR SWIVEL
26	10-64969		1	SCREW, THROTTLE STOP(1") <b>SERIAL 03464448-09999999</b>
27	12-35950		1	WASHER, THROTTLE STOP SCREW <b>SERIAL 03464448-09999999</b>
28	11-33122		1	NUT, JAM-THROTTLE STOP <b>SERIAL 03464448-09999999</b>
29	11-20110		1	LINK ROD TO CARBURETOR SWIVEL

# CARBURETOR ASSEMBLY

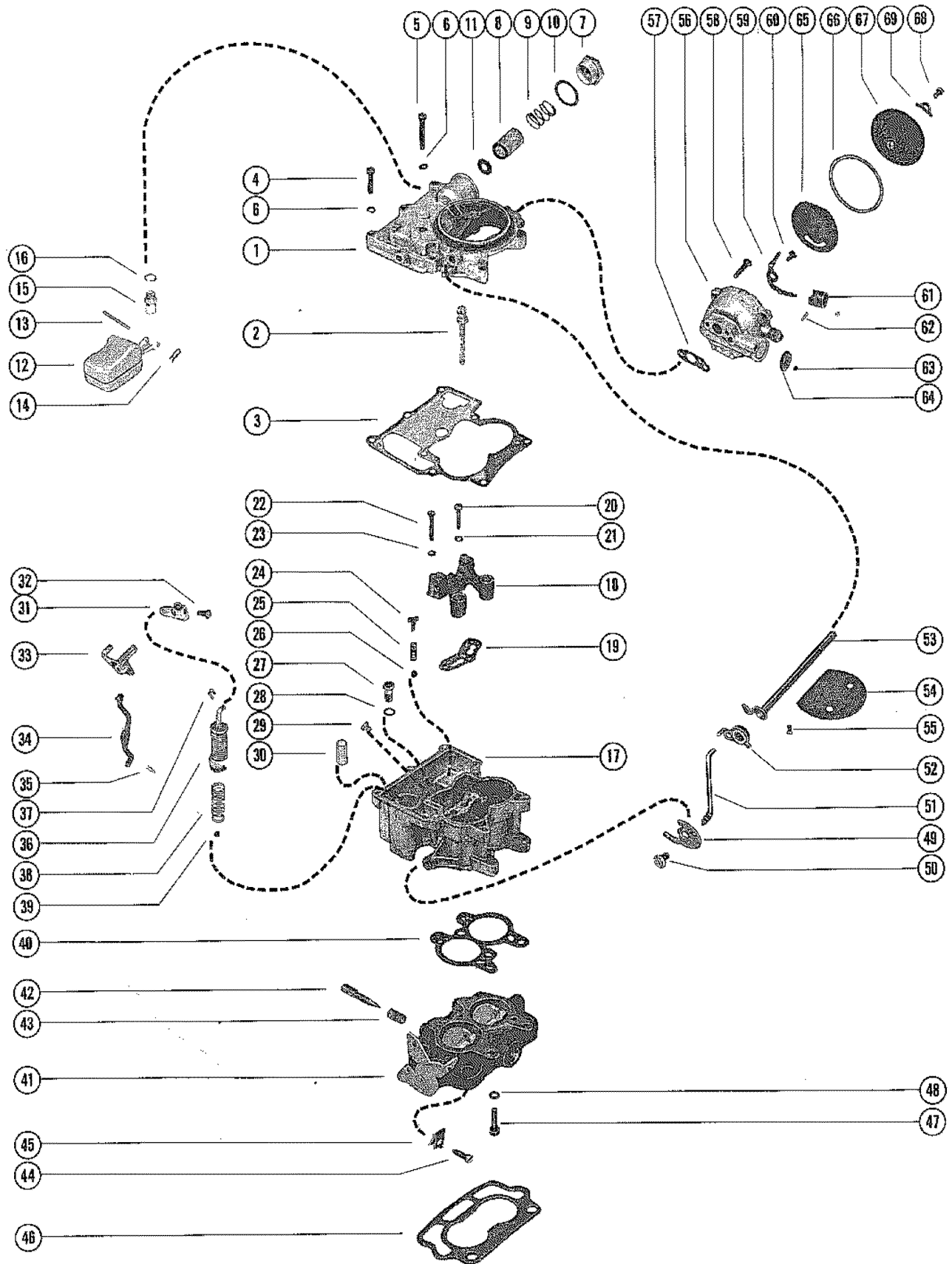


# CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1351-4282A1		1	CARBURETOR ASSEMBLYU, COMPLETE SERIAL 00000000-03354701
-	1351-4871A1		1	CARBURETOR ASSEMBLY, COMPLETE SERIAL 03354702-03774864
-	1351-5204A1		1	CARBURETOR ASSEMBLY, COMPLETE SERIAL 03774865-09999999
1	N.S.S.		1	AIR HORN (ROCHESTER 7041370)
2	N.S.S.		1	POWER PISTON ASSEMBLY (ROCHESTER 7009054)
3			1	GASKET, AIR HORN
4	10-33043		7	SCREW, AIR HORN TO FLOAT BOWL (SHORT)
5	10-33048		1	SCREW, AIR HORN TO FLOAT BOWL (LONG)
6	13-26996		8	LOCKWASHER, AIR HORN SCREW
7	11-33631		1	NUT, FUEL INLET-AIR HORN (SHOULDER ON OUTLET)
	1397-4337		1	NUT, FUEL INLET-AIR HORN (NO SHOULDER ON OUTLET)
	1397-3330		1	NUT, FUEL INLET-AIR HORN <b>SERIAL 03774865-09999999</b>
8	35-53336		1	FILTER, FUEL INLET-AIR HORN
9	24-48143		1	SPRING, FUEL INLET-AIR HORN
10			1	GASKET, FUEL INLET NUT (LARGE)
11			1	GASKET, FUEL INLET FILTER (SMALL)
12	1397-2060		1	FLOAT ASSEMBLY
13	N.S.S.		1	PIN, HINGE-FLOAT TO AIR HORN (ROCHESTER #7002081)
14			1	CLIP, HINGE PIN
15			1	INLET NEEDLE AND SET ASSEMBLY
16			1	GASKET, INLET NEEDLE AND SEAT
17	1397-4258		1	FLOAT BOWL ASSEMBLY
18	N.S.S.		1	VENTURI CLUSTER ASSEMBLY, FLOAT BOWL - ROCHESTER #7040911 <b>SERIAL 00000000-03354701</b>
	N.S.S.		1	VENTURI CLUSTER ASSEMBLY, FLOAT BOWL - ROCHESTER # 7047173 <b>SERIAL 03354702-09999999</b>
19			1	GASKET, VENTURI CLUSTER
20	N.S.S.		1	SCREW, VENTURI CLUSTER TO FLOAT BOWL (CENTER)- ROCHESTER #70
21			1	GASKET, VENTURI CLUSTER SCREW (CENTER)
22	N.S.S.		2	SCREW, VENTURI CLUSTER TO FLOAT BOWL (OUTER)- ROCHESTER #7000
23	13-26995		2	LOCKWASHER, VENTURI CLUSTER SCREW (OUTER)
24			1	GUIDE, PUMP DISCHARGE-FLOAT BOWL
25			1	SPRING, PUMP DISCHARGE-FLOAT BOWL
26			1	BALL, PUMP DISCHARGE-FLOAT BOWL
27			1	POWER VALVE ASSEMBLY, FLOAT BOWL
28			1	GASKET, POWER VALVE
29	1397-3827		1	JET, FLOAT BOWL (STANDARD)
30			2	STRINER, PUMP INLET
31	N.S.S.		1	LEVER, PUMP-AIR HORN (ROCHESTER #7032377)
32	10-33047		1	SCREW, AIR HORN PUMP LEVER

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# CARBURETOR ASSEMBLY

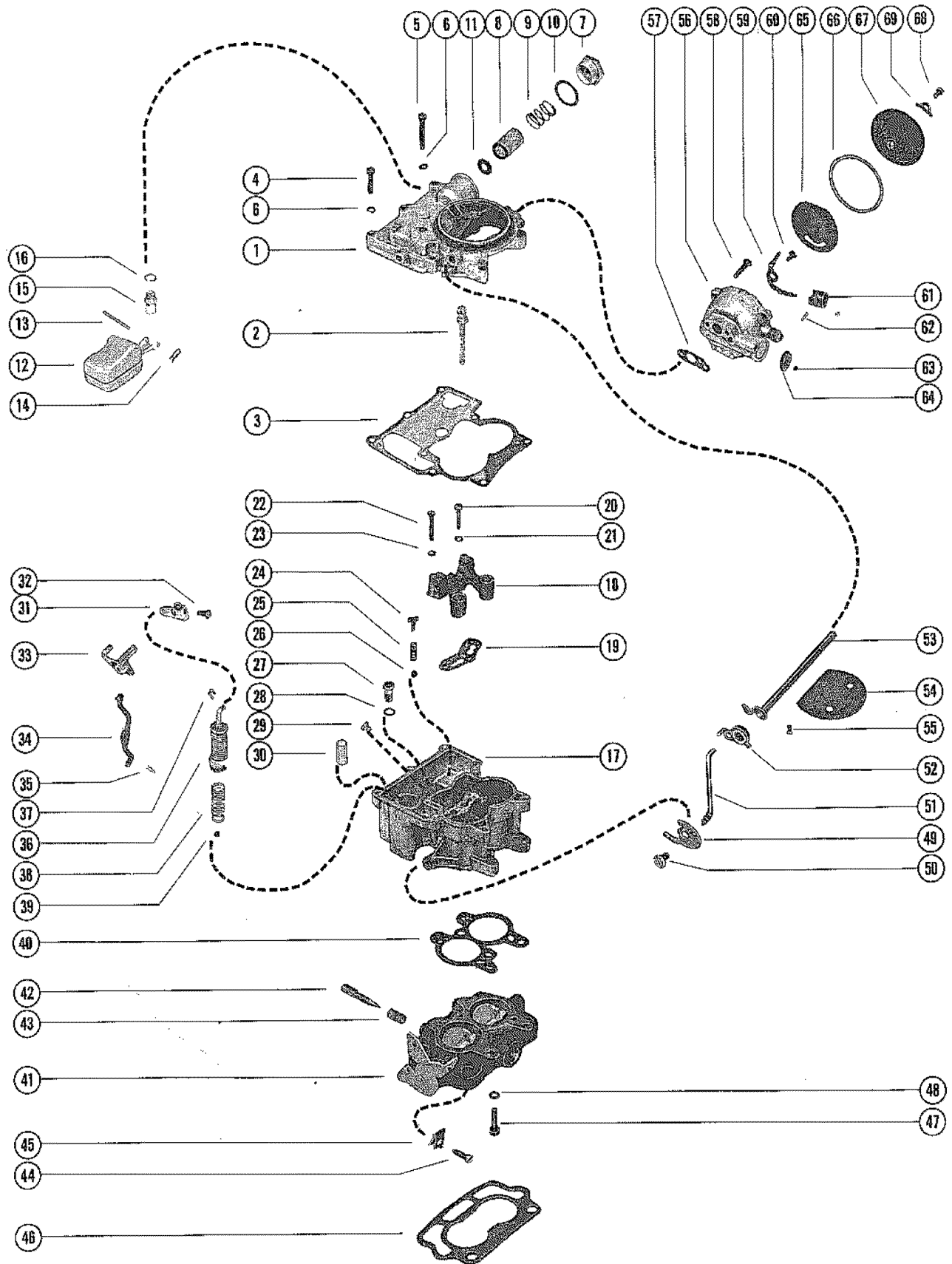


# CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
33	N.S.S.		1	PUMP SHAFT AND LEVER ASSEMBLY, AIR HORN (ROCHESTER #7036764
34	N.S.S.		1	ROD, PUMP (ROCHESTER #7036759)
35			1	CLIP, RETAINER-PUMP ROD
36			1	PUMP ASSEMBLY, FLOAT BOWL
37			1	CLIP, RETAINER-FLOAT BOWL PUMP
38			1	SPRING, PUMP RETURN-FLOAT BOWL
39			1	BALL, CHECK-PUMP INLET-FLOAT BOWL
40			1	GASKET, THROTTLE BODY
41	1397-2639		1	THROTTLE BODY ASSEMBLY
42	1397-2120		2	IDLE ADJUSTING NEEDLE, THROTTLE BODY
43	24-33050		2	SPRING, IDLE ADJUSTING NEEDLE
44	1397-2638		1	IDLE STOP SCREW, THROTTLE BODY
45	54-39108		1	CLIP, IDLE STOP SCREW
46			1	GASKET, CARBURETOR FLANGE
47	10-33052		3	SCREW, THROTTLE BODY TO FLOAT BOWL
48	13-21547		3	LOCKWASHER, THROTTLE BODY SCREW
49	1397-2071		1	CAM, FAST IDLE-FLOAT BOWL
50	10-33042		1	SCREW, FAST IDLE CAM TO FLOAT BOWL
51	N.S.S.		1	ROD, CHOKE (ROCHESTER #7025667)
52	1397-4257		1	CHOKE LEVER AND COLLER ASSEMBLY, CHOKE SHAFT
53	1397-2532		1	CHOKE SHAFT ASSEMBLY
54	1397-4358		1	VALUE, CHOKE-CHOKE SHAFT
55	10-33045		2	SCREW, CHOKE VALUE TO CHOKE SHAFT
56	1397-2630		1	CHOKE HOUSING ASSEMBLY
57			1	GASKET, CHOKE HOUSING
58	10-33053		2	SCREW, CHOKE HOUSING TO AIR HORN
59	N.S.S.		1	LEVER ASSEMBLY, CHOKE PISTON (ROCHESTER #7010051)
60	10-33056		1	SCREW, CHOKE PISTON LEVER TO CHOKE HOUSING
61	1397-2059		1	CHOKE PISTON, CHOKE HOUSING
62	17-33049		1	PIN, CHOKE PISTON TO CHOKE PISTON LEVER
63	1397-2050		1	PLUG, BALL-CHOKE HOUSING
64	19-33041		1	WELCH PLUG, CHOKE HOUSING
65	1397-2057		1	PLATE, BAFFLE-CHOKE HOUSING
66			1	GASKET, STAT COVER AND COIL
67	1397-2648		1	STAT COVER AND COIL ASSEMBLY
68	10-33047		3	SCREW, STAT COVER AND COIL TO CHOKE HOUSING
69	54-33036		3	RETAINER, STAT COVER AND COIL TO CHOKE HOUSING SCREW
	1397-2637		1	OVERHAUL KIT
	1397-3464		1	POWER CARBURETOR KIT
	1397-2634		1	GASKET KIT
	1397-2992		1	ALTITUDE KIT (5,000 FT.)

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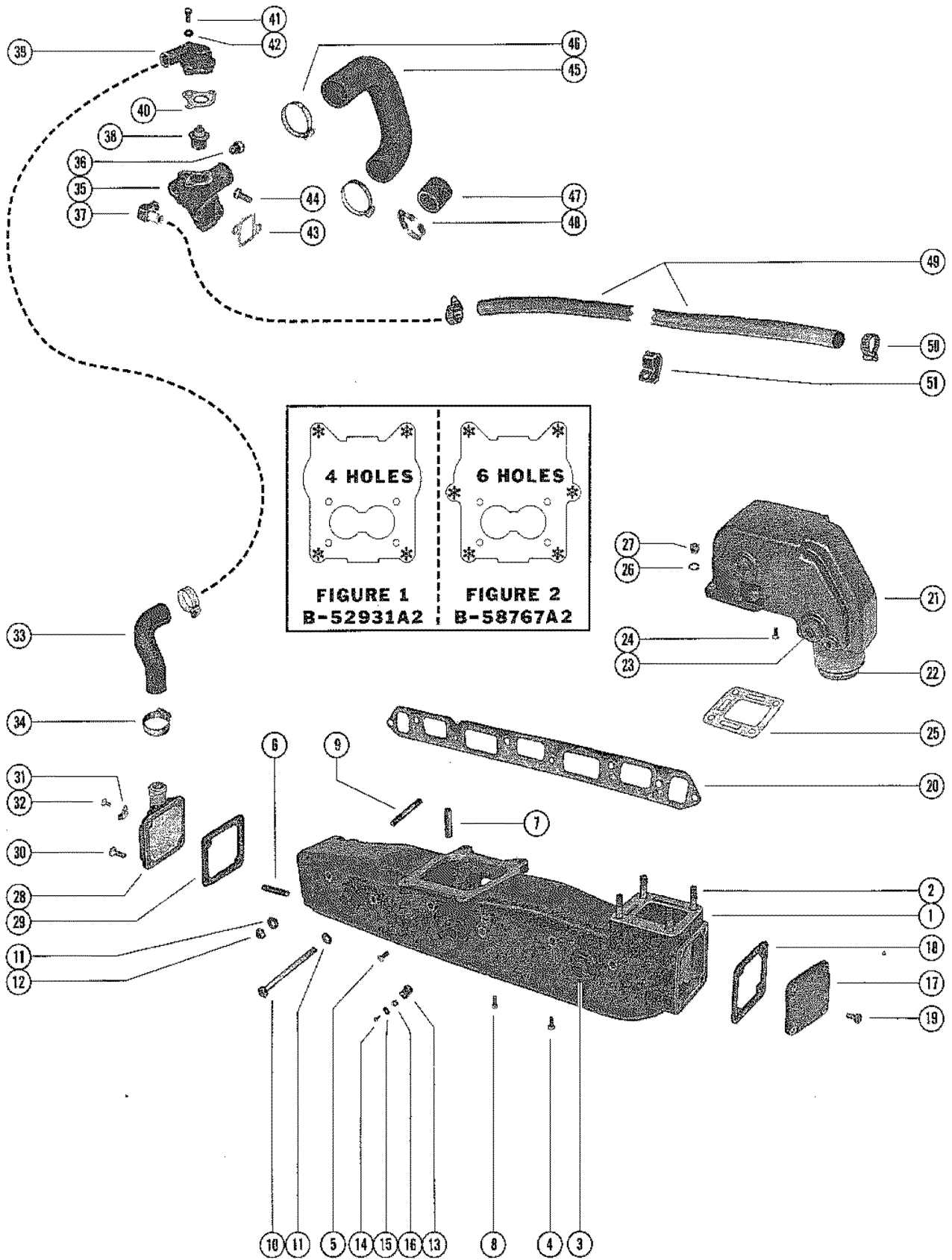
# CARBURETOR ASSEMBLY



# CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
69	N.S.S.		1	ALTITUDE KIT (10,000 FT.)-ROCHESTER #7025962

# EXHAUST MANIFOLD AND EXHAUST ELBOW



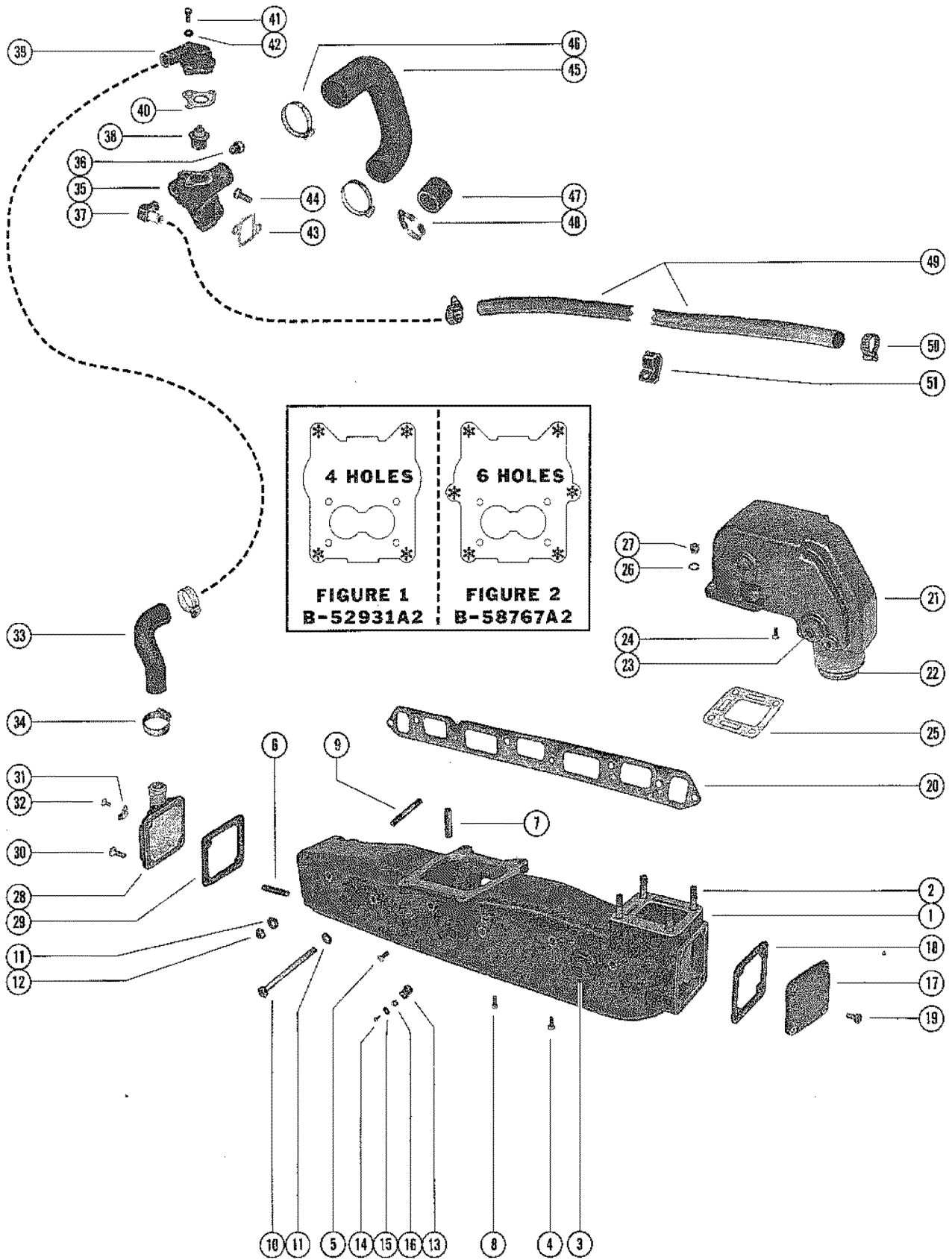


## EXHAUST MANIFOLD AND EXHAUST ELBOW

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	52969A1		1	EXHAUST MANIFOLD ASSEMBLY (4 MOUNTING HOLES-SEE FIGURE #1)
	58759A1		1	EXHUST MANIFOLD ASSEMBLY (6 MOUNTING -SEE FIGURE #2)
2	16-49545		4	STUD, EXHAUST MANIFOLD TO EXHUIST ELBOW (1 3/4")
3	22-48118		4	PLUG, EXHUST MANIFOLD
4	22-68307		1	PLUG, PIPE-EXHAUST MANIFOLD (1/8-27)
5	22-32561		1	PLUG, PIPE-EXAHUST MANIFOLD (1/4-18)
6	16-54177		1	STUD, ALERNATOR BRACE ATTACHING
7	32-55644		1	TUBE, HEAT-EXHAUST MANIFOLD
8	10-20776		2	SCREW, EXHAUST MANIFOLD (1/2") <b>SERIAL 03464448-09999999</b>
9	16-52093		2	STUD, EXHAUST MANIFOLD TO CYLINDER BLOCK (5 1/4")
10	10-52143		4	SCREW, EXHAUST MANIFOLD TO CYLINDER HEAD (4 3/4")
11	12-20553		6	WASHER, EXHAUST MANIFOLD SCREW AND STUD
12	11-49838		2	NUT, EXHAUST MANIFOLD STUD
13	54-22740		1	CLAMP, WIRING HARNESS TO EXHAUST MANIFOLD 93/8")- <b>EARLY MODELS</b>
	54-60517		1	CLAMP, WIRING HARNESS TO EXHAUST MANIFOLD (3/8") <b>LATE MODELS</b>
	54-60516		1	CLAMP, WIRING HARNESS TO EXHAUST MANIFOLD (9/16") <b>LATE MODELS</b>
14	10-29240		3	SCREW, WIRING HARNESS CLAMP FASTENIGN (5/8")
15	12-24676		3	WASHER, WIRING HARNESS CLAMP FASTING SCREW
16	22789		1	"D" WASHER, WIRING HARNESS CLAMP SCREW(EARLY MODELS)
17	54870		1	END CAP, EXHAUST MANIFOLD (REAR) <b>SERIAL 00000000-04471565</b>
18	27-48043		1	GASKET, END CAP TO EXHAUST MANIFOLD <b>SERIAL 00000000-04471565</b>
19	10-25038		4	SCREW, END CAP TO EXHAUST MANIFOLD (7/8") <b>SERIAL 00000000-04471565</b>
17	73813A1		1	END CAP, EXHAUST MANIFOLD (REAR) <b>SERIAL 04471566-09999999</b>
18	27-73814		1	GASKET, END CAP TO EXHAUST MANIFOLD <b>SERIAL 04471566-09999999</b>
19	10-25299		4	SCREW, END CAP TO EXHAUST MANIFOLD (3/4") <b>SERIAL 04471566-09999999</b>
20	27-46401		1	GASKET, EXHAUST MANIFOLD TO CYLINDER HEAD
21	60426A1		1	EXHAUST ELBOW ASSEMBLY (SERIAL #AN DBELOW) <b>SERIAL 00000000-04608759</b>
	76351A1		1	EXHAUST ELBOW ASSEMBLY (SERIAL # AND UP) <b>SERIAL 04608760-09999999</b>
22	32-58616A1		1	TUBE, WATER SEPARATION-EXHAUST ELBOW <b>SERIAL 00000000-04608759</b>
23	22-48118		4	PLUG, EXHAUST ELBOW (1-14)-EARLY MODELS <b>SERIAL 00000000-04608759</b>
	22-33198		4	PLUG, EXHAUST ELBOW (3/4-14)-LATE MODELS

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# EXHAUST MANIFOLD AND EXHAUST ELBOW

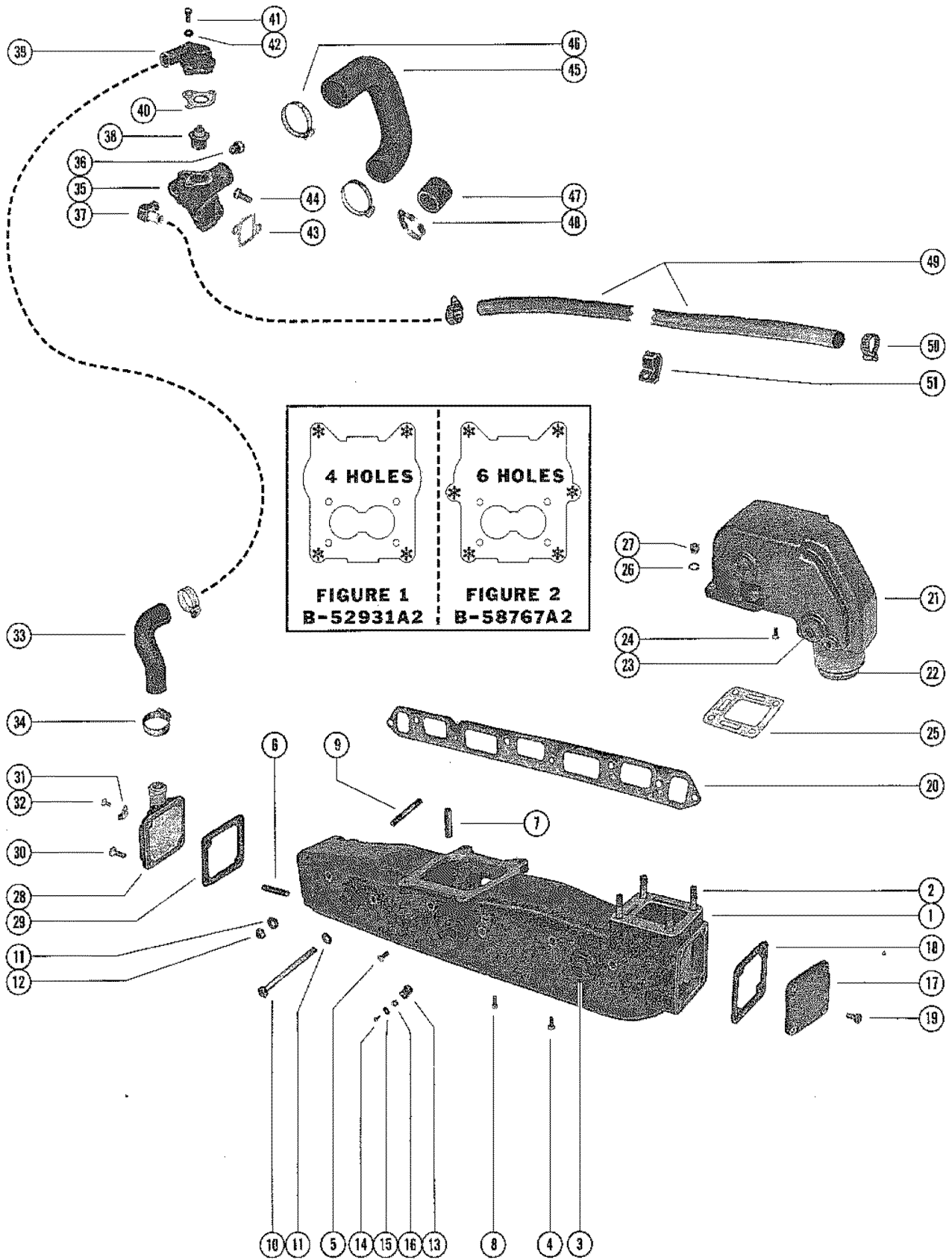


## EXHAUST MANIFOLD AND EXHAUST ELBOW

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
24	22-68307		1	PLUG, PIPE-EXHAUST ELBOW (1/8-27)
25	27-52076		1	GASKET, EXHAUST ELBOW TO EXHAUST MANIFOLD
26	13-37459		4	LOCKWASHER, EXHAUST ELBOW TO EXHAUST MANIFOLD STUD
27	11-49838		4	NUT, EXHAUST TO ELBOW TO EXHAUST MANIFOLD STUD
28	60252		1	END CAP/CONNECTOR, EXHAUST (FRONT)
29	27-48043		1	GASKET, END CAP/ CONNECTOR TO EXHAUST MANIFOLD
30	10-25038		4	SCREW, END CAP/ CONNECTOR TO EXHAUST MANIFOLD (7/8") <b>SERIAL 00000000-04471565</b>
	10-37562		4	SCREW, END CAP/CONNECTOR TO EXHAUST MANIFOLD (1") <b>SERIAL 04471566-09999999</b>
31	54-33361		1	CLIP, WIRING HARNESS RETAINER EARLY MODELS
32	10-20776		1	SCREW, WIRING HARNESS RETAINING CLIP EARLY MODELS
33	32-52481		1	HOSE, WATER DISTRIBUTION BLOCK TO END CAP/ CONNECTOR
34	54-32880		2	CLAMP, HOSE TO WATER DISTRIBUTION BLOCK AND END CAP CONNECTO
35	47587A2		1	BLOCK ASSEMBLY, WATER DISTRIBUTION-CYLINDER BLOCK <b>SERIAL 00000000-03464447</b>
36	22-32803		1	PLUG, PIPE-WATER DISTRIBUTION BLOCK <b>SERIAL 00000000-03464447</b>
	22-32802		1	PLUG, PIPE-WATER DISTRIBUTION BLOCK <b>SERIAL 00000000-03464447</b>
35	63908A2		1	BLOCK ASSEMBLY, WATER DISTRIBUTION-CYLINDER BLOCK <b>SERIAL 03464448-09999999</b>
36	22-32802		2	PLUG, PIPE-WATER DISTRIBUTION BLOCK <b>SERIAL 03464448-09999999</b>
37	22-53509		1	ELBOW, WATER DISTRIBUTION BLOCK
38	59078		1	THERMOSTAT
39	60372A1		1	COVER ASSEMBLY, THERMOSTAT-WATER DISTRIBUTION BLOCK
40	27-47590		1	GASKET, THERMOSTAT COVER
41	10-53512		2	SCREW, COVER TO DISTRIBUTION BLOCK (3/4") <b>WHEN ORDERING REPLACEMENT SCREW, CHECK LENGTH TO INSURE RECEIVING CORRECT PART</b>
	10-60374		2	SCREW, COVER TO DISTRIBUTION BLOCK (1 3/4") <b>WHEN ORDERING REPLACEMENT SCREW, CHECK LENGTH TO INSURE RECEIVING CORRECT PART</b>
	10-52447		1	SCREW, COVER TO DISTRIBUTION BLOCK (2 1/4") <b>WHEN ORDERING REPLACEMENT SCREW, CHECK LENGTH TO INSURE RECEIVING CORRECT PART</b>
42	12-36533		1	WASHER, COVER TO DISTRIBUTION BLOCK SCREW
43	27-33680		1	GASKET, WATER DISTRIBUTION BLOCK
44	10-21077		2	SCREW, WATER DISTRIBUTION BLOCK TO CYLINDER HEAD (7/8")
45	23-47640		1	HOSE, WATER DISTRIBUTION BLOCK TO WATER PUMP
46	54-32781		2	CLAMP, HOSE TO WATER DISTRIBUTION BLOCK AND WATER PUMP

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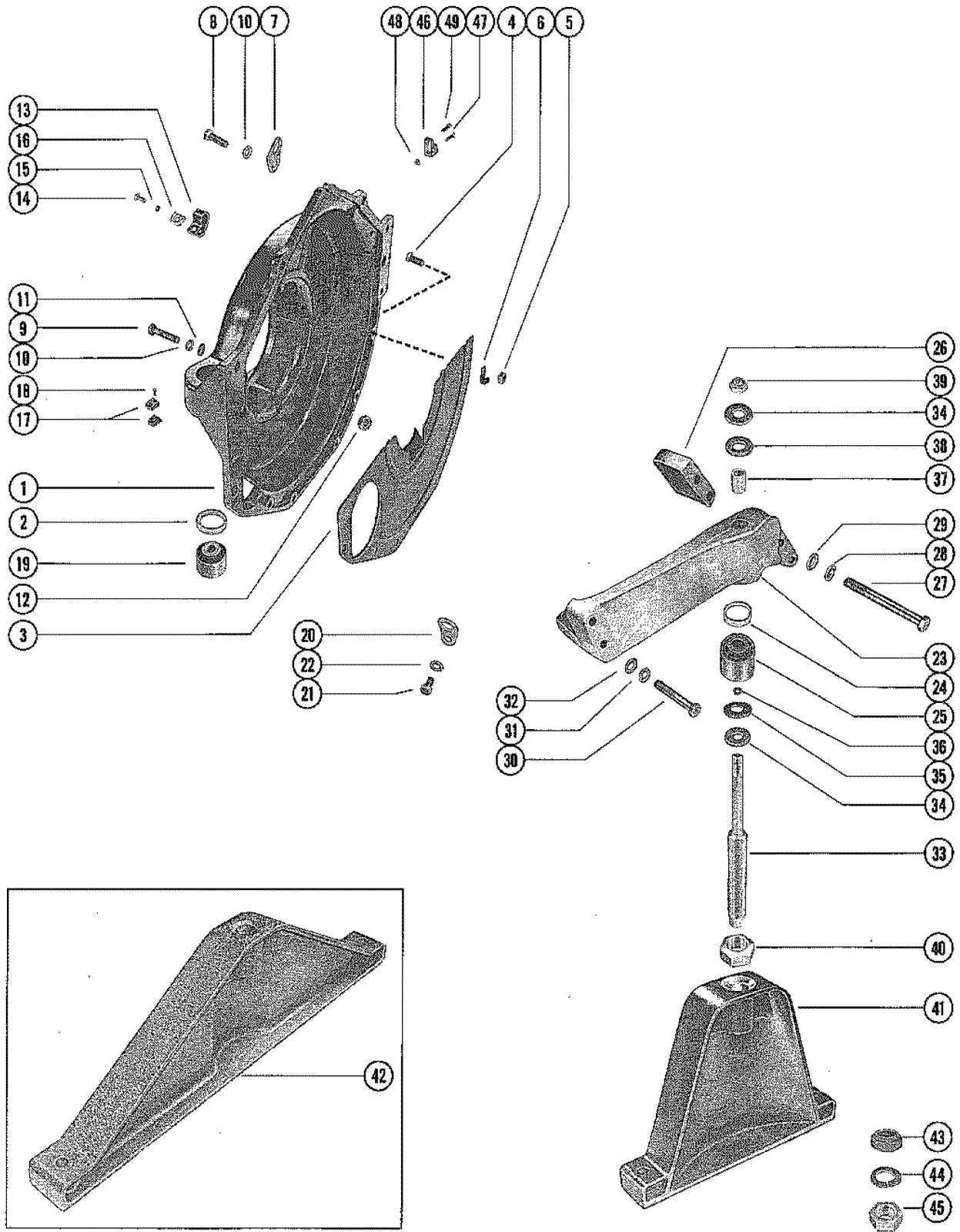
# EXHAUST MANIFOLD AND EXHAUST ELBOW



## EXHAUST MANIFOLD AND EXHAUST ELBOW

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
47	32877		1	COVER, WATER PUMP (1 1/16"LONG)
48	54-38426		1	CLAMP, WATER PUMP COVER TO WATER PUMP
49	32-39315A1		1	HOSE, INLET-WATER DISTRIBUTION BLOCK TO DRIVE UNIT
50	54-32779		2	CLAMP, INLET HOSE TO WATER DISTRIBUTION BLOCK AND DRIVE UNIT
51	54-58003		1	CLAMP, INLET HOSE TO MANIFOLD

# FLYWHEEL HOUSING AND ENGINE SUPPORT

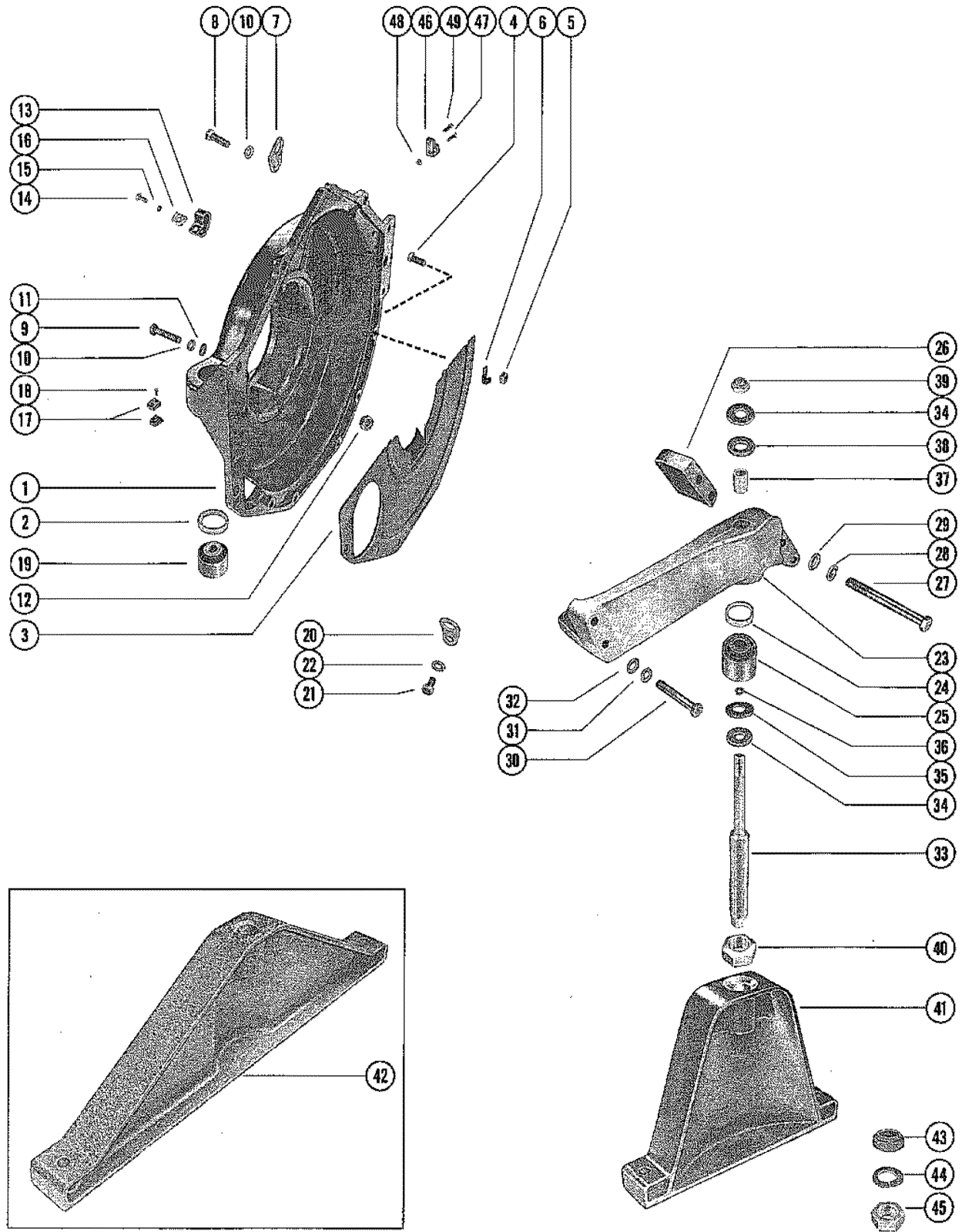


# FLYWHEEL HOUSING AND ENGINE SUPPORT

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	55898A3		1	FLYWHEEL HOUSING ASSEMBLY, REAR MOUNTING <b>SERIAL 00000000-03464447</b>
	65059A1		1	FLYWHEEL HOUSING ASSEMBLY, REAR MOUNTING <b>SERIAL 03464448-09999999</b>
2	23-46742		2	SPACER, FLYWHEEL HOUSING MOUNT
3	35864		1	COVER PLATE, FLYWHEEL HOUSING
4	10-47277		6	SCREW, COVER PLATE TO FLYWHEEL HOUSING (3/4")
	10-20844		1	SCREW, SHIFT CLIP AND COVER PLATE TO FLYWHEEL HSG. (3/4") <b>SERIAL 03464448-09999999</b>
5	11-46793		6	NUT, COVER PALTE SCREW
6	54-61001		1	"J" CLIP, STREN DRIVE SHIFT CABLES <b>SERIAL 03464448-09999999</b>
7	54-72531		1	EYE, LIFTING-FLYWHEEL HOUSING SCREW
8	10-26632		5	SCREW, FLYWHEEL HOUSING TO CYLINDER BLOCK (1 1/4")
9	10-45754		1	SCREW, BRACKET AND FLYWHEEL HSG. TO CYLANDER BLOCK (2")
10	13-37459		6	LOCKWASHER, BRACKET AND FLYWHEEL HOUSING SCREW
11	12-20553		1	WASHER, BRACKET AND FLYWHEEL HOUSING SCREW
12	11-32219		1	NUT, BRACKET AND FLYWHEEL HOUSING SCREW
13	54-24871		1	CLAMP, WIRING HARNESS TO FLYWHEEL HOUSING <b>SERIAL 00000000-03464447</b>
14	10-22028		1	SCREW, WIRING HARNESS CLAMP ATTACHING (1/2") <b>SERIAL 00000000-03464447</b>
15	13-26996		1	LOCKWASHER, WIRING HARNESS CLAMP ATTACHING SCREW <b>SERIAL 00000000-03464447</b>
16	22789		1	"D" WASHER, WIRING HARNESS CLAMP SCREW <b>SERIAL 00000000-03464447</b>
17	39974		4	CONNECTOR, HARNESS LEADS TO FLYWHEEL HOUSING <b>SERIAL 00000000-03774864</b>
18	10-37892		4	SCREW, CONNECTOR TO FLYWHEEL HOUSING (7/8") <b>SERIAL 00000000-03774864</b>
19	33149		2	MOUNT, FLYWHEEL HOUSING
20	54-34764		1	EYE, LIFTING-CYLINDER BLOCK <b>SERIAL 00000000-03464447</b>
21	10-27165		1	SCREW, LIFTING EYE TO CYLINDER BLOCK (3/4") <b>SERIAL 00000000-03464447</b>
22	13-37459		1	WASHER, LIFTING EYE SCREW <b>SERIAL 00000000-03464447</b>
20	67850		1	EYE, LIFTING -CYLINDER BLOCK <b>SERIAL 03464448-09999999</b>
21	10-34353		1	SCREW, LIFTING EYE TO CYLINDER HEAD (1") <b>SERIAL 03464448-09999999</b>
22	13-37459		1	LOCKWASHER, LIFTING TO CYLINDER HEAD SCREW <b>SERIAL 03464448-09999999</b>
23	36099A2		1	BRACKET ASSEMBLY, FRONT MOUNTING <b>SERIAL 00000000-04471565</b>
	73571A2		1	BRACKET ASSEMBLY, FRONT MOUNTING <b>SERIAL 04471566-09999999</b>
24	23-35903		1	SPACER, FRONT MOUNTING BRACKET
25	32833		1	MOUNT, FRONT MOUNTING BRACKET

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# FLYWHEEL HOUSING AND ENGINE SUPPORT

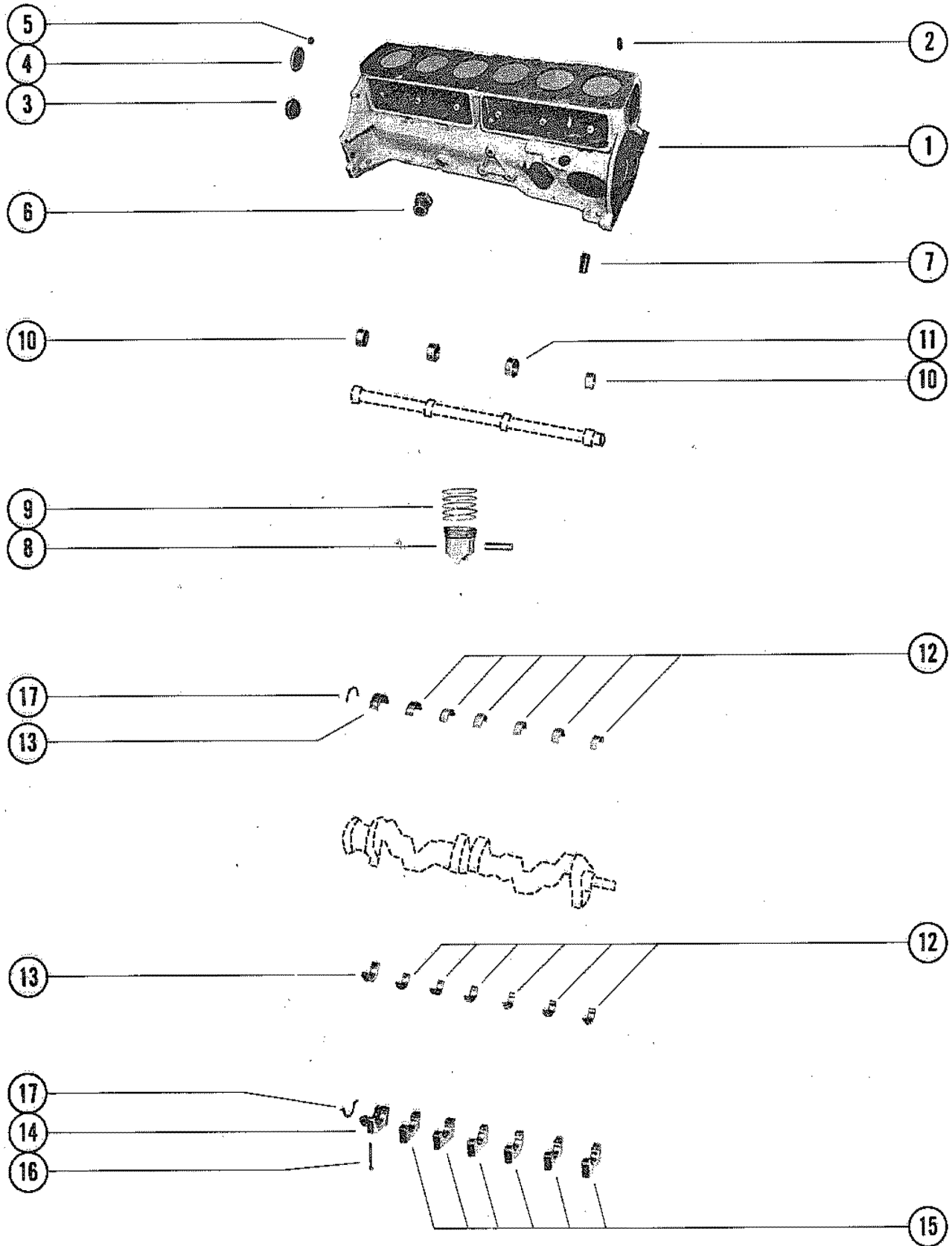




# FLYWHEEL HOUSING AND ENGINE SUPPORT

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
26	35862		1	BLOCK, SPACER-FRONT MOUNTING BRACKET
27	10-32557		2	SCREW, BRACKET AND SPACER BLOCK TO CYLINDER BLOCK (4 1/2")
28	13-32993		2	LOCKWASHER, BRACKET AND SPACER BLOCK SCREW
29	12-22248		2	WASHER, BRACKET AND SPACER BLOCK SCREW
30	10-26486		2	SCREW, FRONT MOUNTING BRACKET TO CYLINDER BLOCK (2 3/8")
31	13-37459		2	LOCKWASHER, FRONT MOUNTING BRACKET SCREW
32	12-34931		2	WASHER, FRONT MOUNTING BRACKET SCREW
33	16-36100		1	STUD, ADJUSTING-FRONT MOUNTING BRACKET (9 1/4")
34	12-36103		2	WASHER, FRONT MOUNTING BRACKET ADJUSTING STUD
35	12-32638		1	WASHER, FRONT MOUNTING BRACKET ADJUSTING STUD
36	12-20959		1	WASHER, FRONT MOUNTING BRACKET ADJUSTING STUD
37	23-36101		1	SPACER, FRONT MOUNTING BRACKET ADJUSTING STUD
38	12-36104		1	WASHER, RUBBER-FRONT MOUNTING BRACKET ADJUSTING STUD
39	11-20220		1	NUT, FRONT MOUNTING BRACKET ADJUSTING STUD (TOP)
40	11-32882		1	NUT, FRONT MOUNTING BRACKET ADJUSTING STUD
41	32778		1	SUPPORT, FRONT-ENGINE MOUNT
42	32849		OPT	SUPPORT, FRONT-ENGINE MOUNT
43	23-33064		1	SLEEVE, FRONT MOUNTING BRACKET ADJUSTING STUD <b>SERIAL 00000000-04471565</b>
44	13-33065		1	LOCKWASHER, FRONT MOUNTING BRACKET ADJUSTING STUD <b>SERIAL 00000000-04471565</b>
45	11-47525		1	NUT, JAM-FRONT MOUNTING BRACKET STUD (BOTTOM)
46	45915		1	TERMINAL BLOCK <b>SERIAL 4475660A-09999999</b>
47	10-20189		1	SCREW, TERMINAL BLOCK TO FLYWHEEL HOUSING <b>SERIAL 4475660A-09999999</b>
48	11-27164		1	NUT, TERMINAL BLOCK SCREW <b>SERIAL 4475660A-09999999</b>
49	10-30663		1	SCREW, ROTARY TRIM SENDER LEADS <b>SERIAL 4475660A-09999999</b>

# CYLINDER BLOCK, PISTON AND BEARINGS

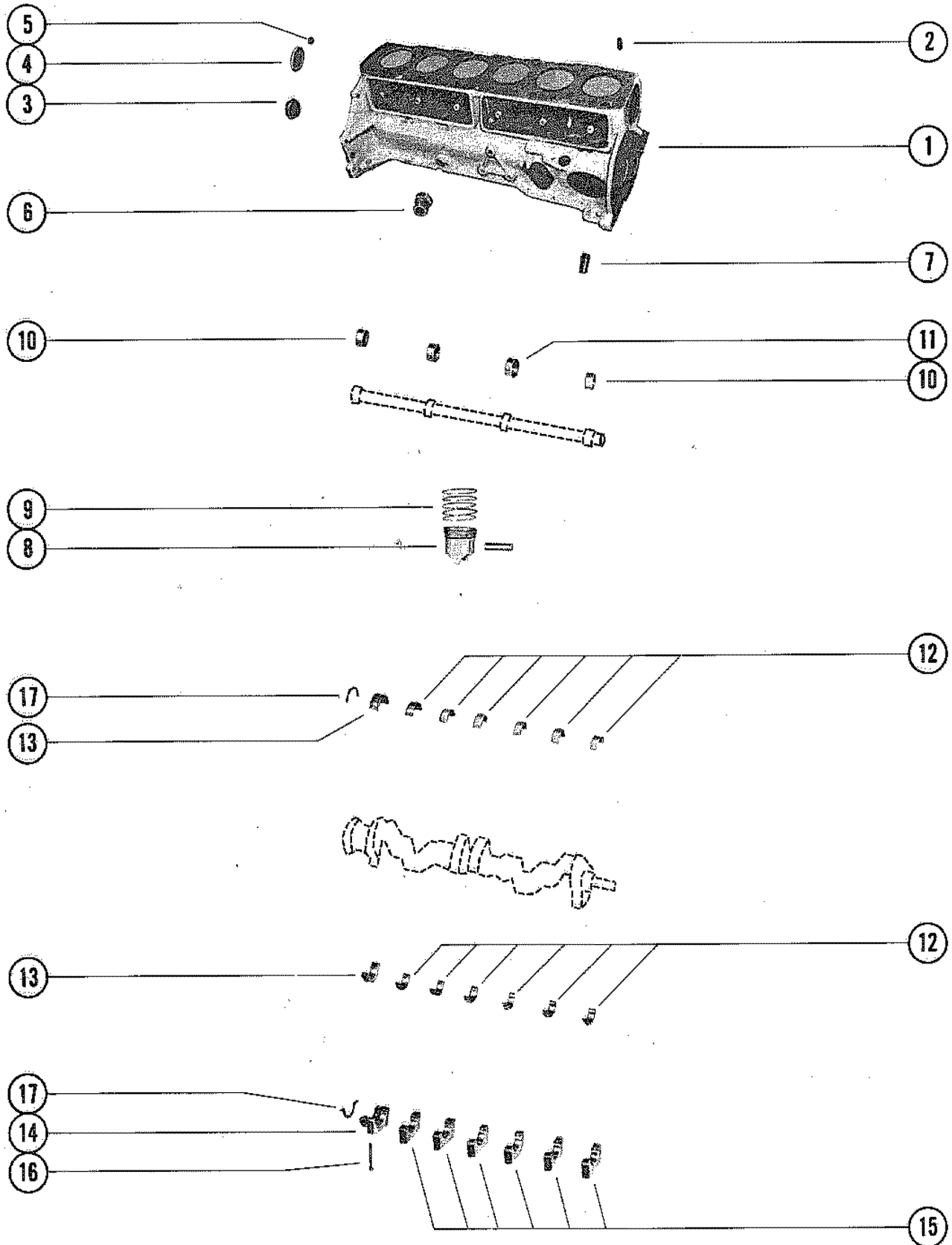


# CYLINDER BLOCK, PISTON AND BEARINGS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	840-3504		1	CYLINDER BLOCK ASSEMBLY <b>SERIAL 00000000-04160999</b>
	840-5947		1	CYLINDER BLOCK ASSEMBLY <b>SERIAL 04161000-04331786</b>
	840-6515		1	CYLINDER BLOCK ASSEMBLY <b>SERIAL 04609544-09999999</b>
2	17-35465		2	PIN, DOWEL-CYLINDER BLOCK TO CYLINDER HEAD
3	19-34270		3	PLUG, EXPANSION-CYLINDER BLOCK (1 5/8" DIA.)
	19-34271		1	PLUG, EXPANSION-CYLINDER BLOCK (2" DIA.)
	19-37531		1	PLUG, OIL CHANNEL-CYLINDER BLOCK
4	19-34488		1	PLUG, EXPANSION-CAMSHAFT BEARING HOLE <b>SERIAL 00000000-02963667</b>
	19-61747		1	PLUG, EXPANSION-CAMSHAFT HOLE <b>SERIAL 02963668-09999999</b>
5	19-34487		1	PLUG, PIPE-CYLINDER BLOCK (3/8") <b>SERIAL 00000000-03354701</b>
6	22-36382		1	PLUG, WATER DRAIN-CYLINDER BLOCK <b>SERIAL 00000000-03354701</b>
7	23-35168		1	BEARING, DISTRIBUTOR PILOT SHAFT
8	734-3458		AR	PISTON AND PISTON PIN ASSEMBLY (.001 O.S.) <b>USE STANDARD PISTON RING SERIAL 00000000-03212085</b>
	734-3159		AR	PISTON AND PISTON PIN ASSEMBLY (.020 O.S.) <b>SERIAL 00000000-03212085</b>
	734-3160		AR	PISTON AND PISTON PIN ASSEMBLY (.030 O.S.) <b>SERIAL 00000000-03212085</b>
	734-4858		AR	PISTON AND PISTON PIN ASSEMBLY(.001 O.S.) <b>USE STANDARD PISTON RING SERIAL 03212086-09999999</b>
	734-4860		AR	PISTON AND PISTON PIN ASSEMBLY (.030 O.S.) <b>SERIAL 03212086-09999999</b>
9	39-67132		6	RING, PISTON(STANDARD)
	39-67133		AR	RING, PISTON (020 O.S.) <b>SERIAL 00000000-03212085</b>
	39-67134		AR	RING, PISTON (.030 O.S.)
10&1			1	BEARING, CAMSHAFT (SEE M/C SERVICE BULLETIN 83-19)
12	23-49959		6	BEARING UNIT, CRANKSHAFT MAIN (STANDARD) <b>SERIAL 00000000-04331786</b>
	23-49960		AR	BEARING UNIT, CRANKSHAFT MAIN (.001 U.S.) <b>SERIAL 00000000-04331786</b>
	23-49961		AR	BEARING UNIT, CRANKSHAFT MAIN (.002 U.S.) <b>SERIAL 00000000-04331786</b>
	23-49962		AR	BEARING UNIT, CRANKSHAFT MAIN (.010 U.S.) <b>SERIAL 00000000-04331786</b>
	23-49963		AR	BEARING UNTI, CRANKSHAFT MAIN (.020 U.S.) <b>SERIAL 00000000-04331786</b>
	23-52256		6	BEARING UNIT, CRANKSHAFT MAIN (STANDARD) <b>SERIAL 04331787-09999999</b>
	23-52257		AR	BEARING UNIT, CRANKSHAFT MAIN (.010 U.S.) <b>SERIAL 04331787-09999999</b>
	23-52258		AR	BEARING UNIT, CRANKSHAFT MAIN (.002 U.S.) <b>SERIAL 04331787-09999999</b>
	23-52259		AR	BEARING UNIT, CRANKSHAFT MAIN (.010 U.S.S) <b>SERIAL 04331787-09999999</b>

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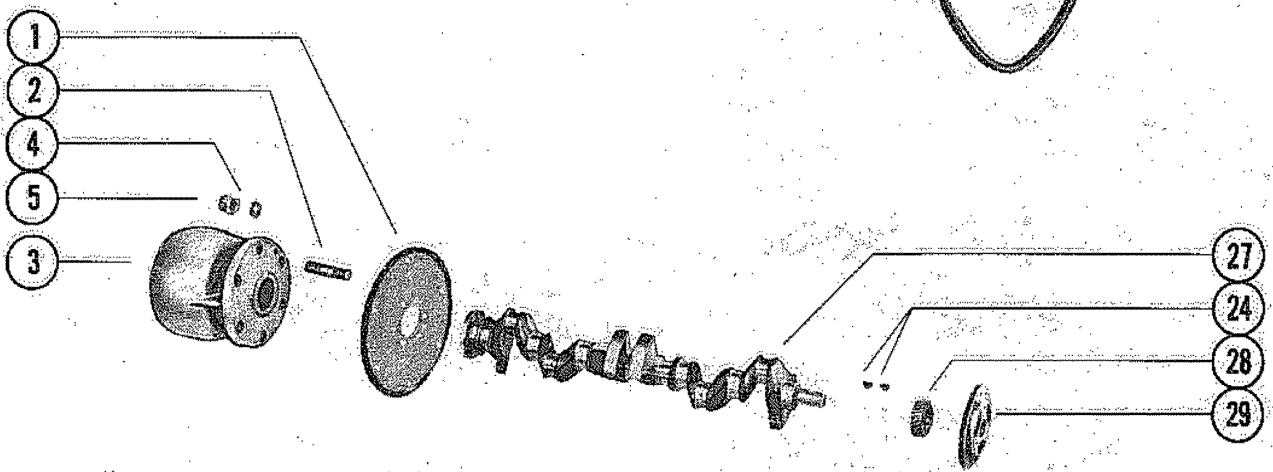
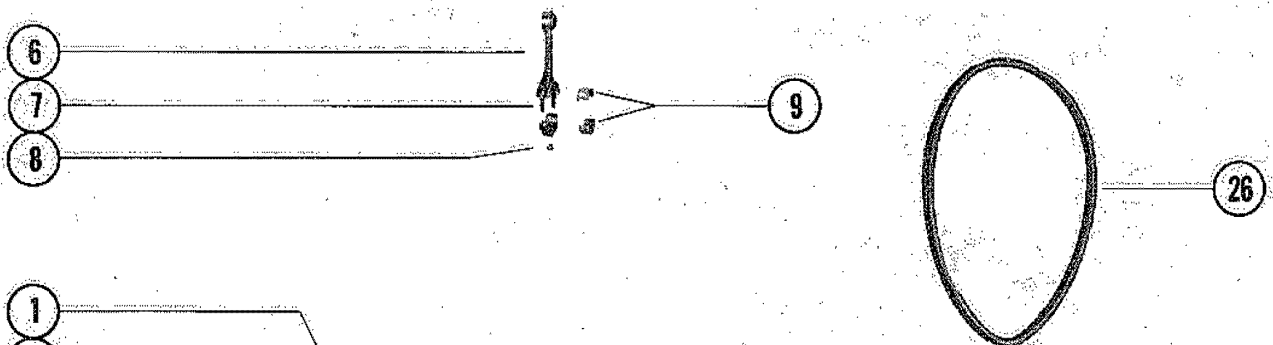
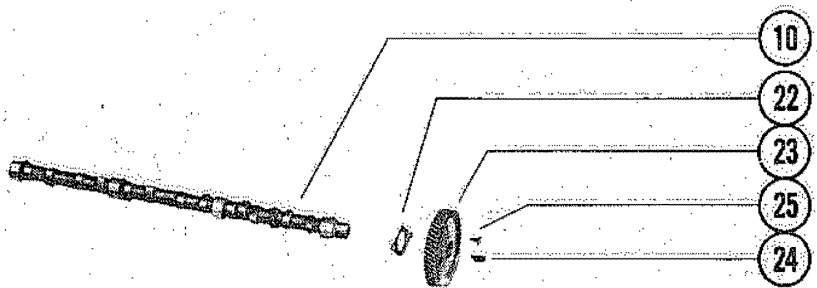
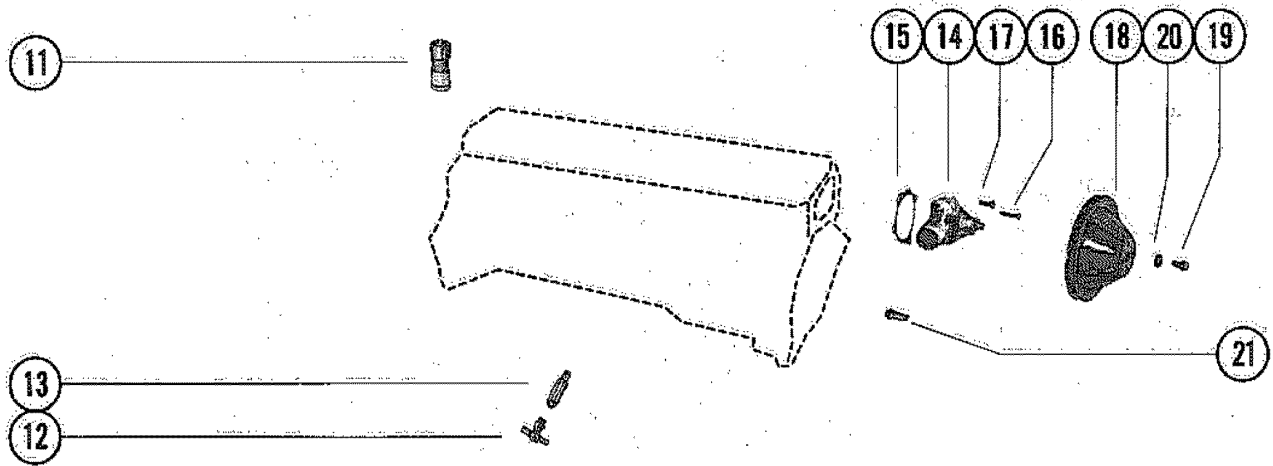
# CYLINDER BLOCK, PISTON AND BEARINGS



## CYLINDER BLOCK, PISTON AND BEARINGS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
12	23-52260		AR	BEARING UNIT, CRANKSHAFT MAIN (.020 U.S.) <b>SERIAL 04331787-09999999</b>
13	23-52261		AR	BEARING UNIT, CRANKSHAFT MAIN-REAR (STANDARD) <b>SERIAL 00000000-03212085</b>
	23-52262		AR	BEARING UNIT, CRANKSHAFT MAIN-REAR (.001 U.S.) <b>SERIAL 00000000-03212085</b>
	23-52263		AR	BEARING UNIT, CRANKSHAFT MAIN-REAR (.002 U.S.) <b>SERIAL 00000000-03212085</b>
	23-52264		AR	BEARING UNIT, CRANKSHAFT MAIN-REAR (.010 U.S.) <b>SERIAL 00000000-03212085</b>
	23-52265		AR	BEARING UNIT, CRANKSHAFT MAIN-REAR (.020 U.S.) <b>SERIAL 00000000-03212085</b>
	23-34464		AR	BEARING UNIT, CRANKSHAFT MAIN-REAR (STANDARD) <b>SERIAL 03212086-04331786</b>
	23-34490		AR	BEARING UNIT, CRANKSHAFT MAIN-REAR (.001 U.S.) <b>SERIAL 03212086-04331786</b>
	23-34491		AR	BEARING UNIT, CRANKSHAFT MAIN-REAR (.002 U.S.) <b>SERIAL 03212086-04331786</b>
	23-34492		AR	BEARING UNIT, CRANKSHAFT MAIN-REAR (.010 U.S.) <b>SERIAL 03212086-04331786</b>
	23-34493		AR	BEARING UNIT, CRANKSHAFT MAIN-REAR (.020 U.S.S) <b>SERIAL 03212086-04331786</b>
14	49954		1	CAP, REAR-CRANKSHAFT BEARING
15	35310		6	CAP, INTERMEDIATE AND FRONT-CRANKSHAFT BEARIGN
	15-34533		AR	SHIM UNIT, BEARING CAP-FRONT ANS INTERMEDIATE
	15-34534		AR	SHIM UNIT, BEARING CAP-REAR
16	10-46717		13	BOLT, CRANKSHAFT BEARING CAP TO CYLINDER BLOCK
17	26-58203		1	OIL SEAL UNIT, CRANKSHAFT REAR BEARING
	34543		1	VALUE, BY PASS-OIL FILTER

# CAMSHAFT, CRANKSHAFT AND WATER PUMP

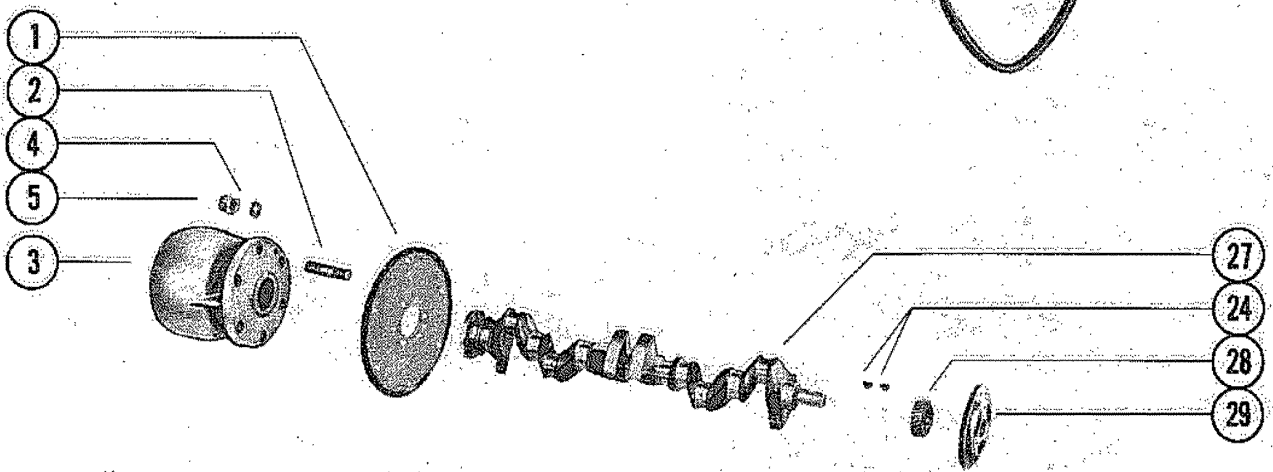
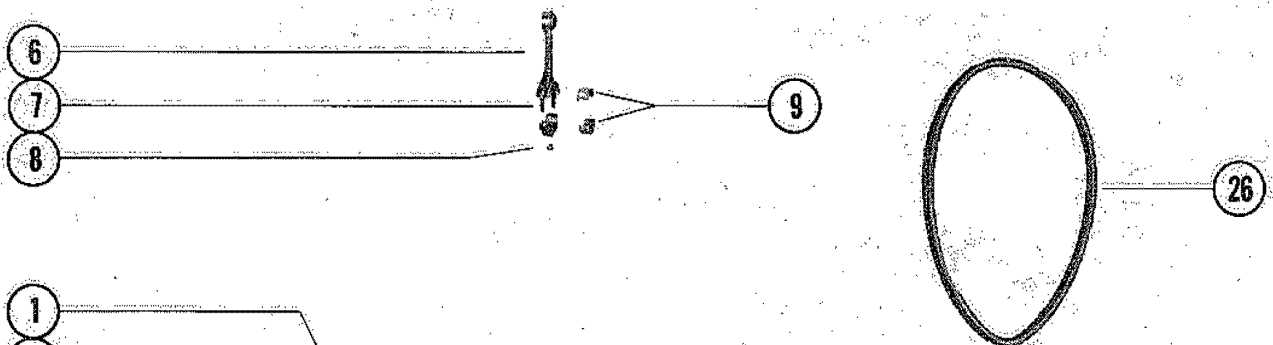
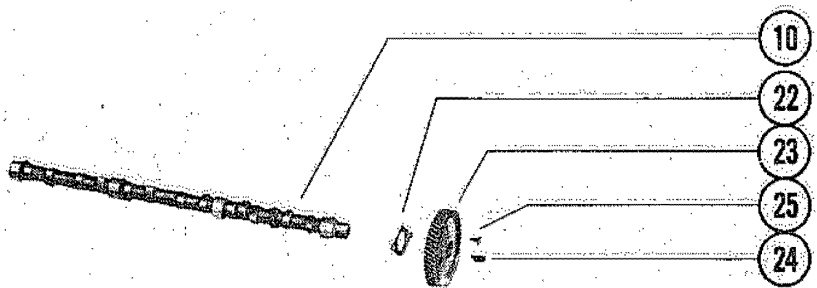
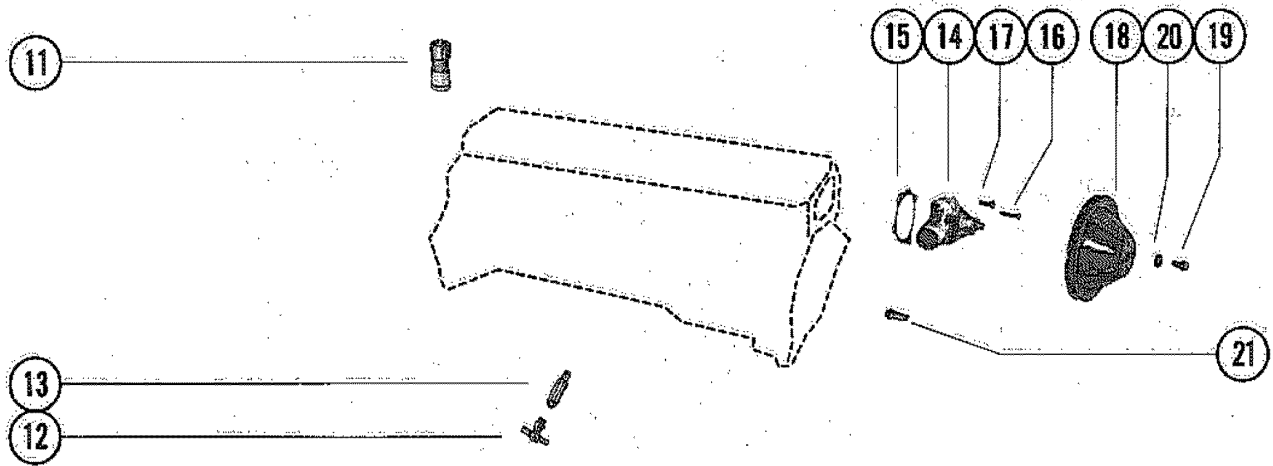


# CAMSHAFT, CRANKSHAFT AND WATER PUMP

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	222-2339		1	FLYWHEEL, CRANKSHAFT <b>SERIAL 00000000-02963667</b>
	222-4521		1	FLYWHEEL, CRANKSHAFT <b>SERIAL 02963668-04331786</b>
	222-6355		1	FLYWHEEL, CRANKSHAFT ( <b>SERIAL 04331787-09999999</b>
2	16-32808		6	STUD, FLYWHEEL TO ENGINE COUPLING (2 1/16")
3	32492A5		1	ENGINE COUPLING ASSEMBLY
4	12-35935		6	WASHER, FLYWHEEL STUD
5	11-34933		6	NUT, FLYWHEEL STUD
6	613-2277		6	CONNECTING ROD ASSEMBLY
7	10-34473		12	BOLT, CONNECTING ROD BEARING CAP (1 7/8") <b>INTERCHANGEABLE</b>
	10-75539		12	BOLT, CONNECTING ROD BEARING CAP <b>INTERCHANGEABLE</b>
8	11-34474		12	NUT, CONNECTING ROD CAP BOLT <b>INTERCHANGEABLE</b>
	11-58099		12	NUT, CONNECTING ROD CAP BOLT <b>INTERCHANGEABLE</b>
9	23-52242		2	BEARING (PAIR), CONNECTING ROD (STANDARD)
	23-52243		AR	BEARING (PAIR), CONNECTING ROD (.001 U.S.)
	23-52244		AR	BEARING (PAIR), CONNECTING ROD (.002 U.S.) <b>SERIAL 00000000-03536218</b>
	23-48353		AR	BEARING (PAIR), CONNECTING ROD (.002 U.S.) <b>SERIAL 03536219-09999999</b>
	23-52245		AR	BEARING (PAIR), CONNECTING ROD (.010 U.S.)
	23-52246		AR	BEARING (PAIR), CONNECTING ROD (.020 U.S.)
10	430-3161		1	CAMSHAFT
11	46744		12	LIFTER, VALUE-TAPPET <b>SERIAL 00000000-03212085</b>
	34282		12	LIFTER, VALUE-TAPPET <b>SERIAL 03212086-03536218</b>
12	22-64426		1	DRAIN COCK <b>SERIAL 03354702-09999999</b>
13	22-64425		1	FITTING, DRAIN COCK EXTENSION <b>SERIAL 03354702-09999999</b>
14	52353		1	WATER PUMP ASSEMBLY (SPECIAL MARINE)
15	27-33956		1	GASKET, WATER PUMP
16	10-34471		2	SCREW, WATER PUMP TO CYLINDER BLOCK (1 1/2")
17	10-35339		1	SCREW, WATER PUMP TO CYLINDER BLOCK (3/4")
	10-34505		2	SCREW, WATER PUMP TO CYLINDER BLOCK (7/8"0
18	52349		1	PULLEY, WATER PUMP
19	10-47277		4	SCREW, PULLEY AND HUB TO WATER PUMP (3/4")
20	13-39107		4	LOCKWASHER, PULLEY AND HUB SCREW
21	32-46471		1	NOZZLE, OIL-TIMING GEAR
22	23-34469		1	BEARING, CAMSHAFT THRUST
23	43-46745		1	GEAR, TIMING-CAMSHAFT (ALUMINUM)
24	28-34466		3	KEY, PULLEY AND GEAR LOATING
25	10-21417A1		2	SCREW, TIMING GEAR TO CAMSHAFT (1/4")
26	57-32850		1	BELT, ALTERNATOR, WATER PUMP AND CRANKSHAFT PULLEY <b>SERIAL 00000000-03464447</b>
	57-64032		1	BELT, ALTERNATOR, WATER PUMP AND CRANKSHAFT PULLEY <b>SERIAL 03464448-09999999</b>

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# CAMSHAFT, CRANKSHAFT AND WATER PUMP

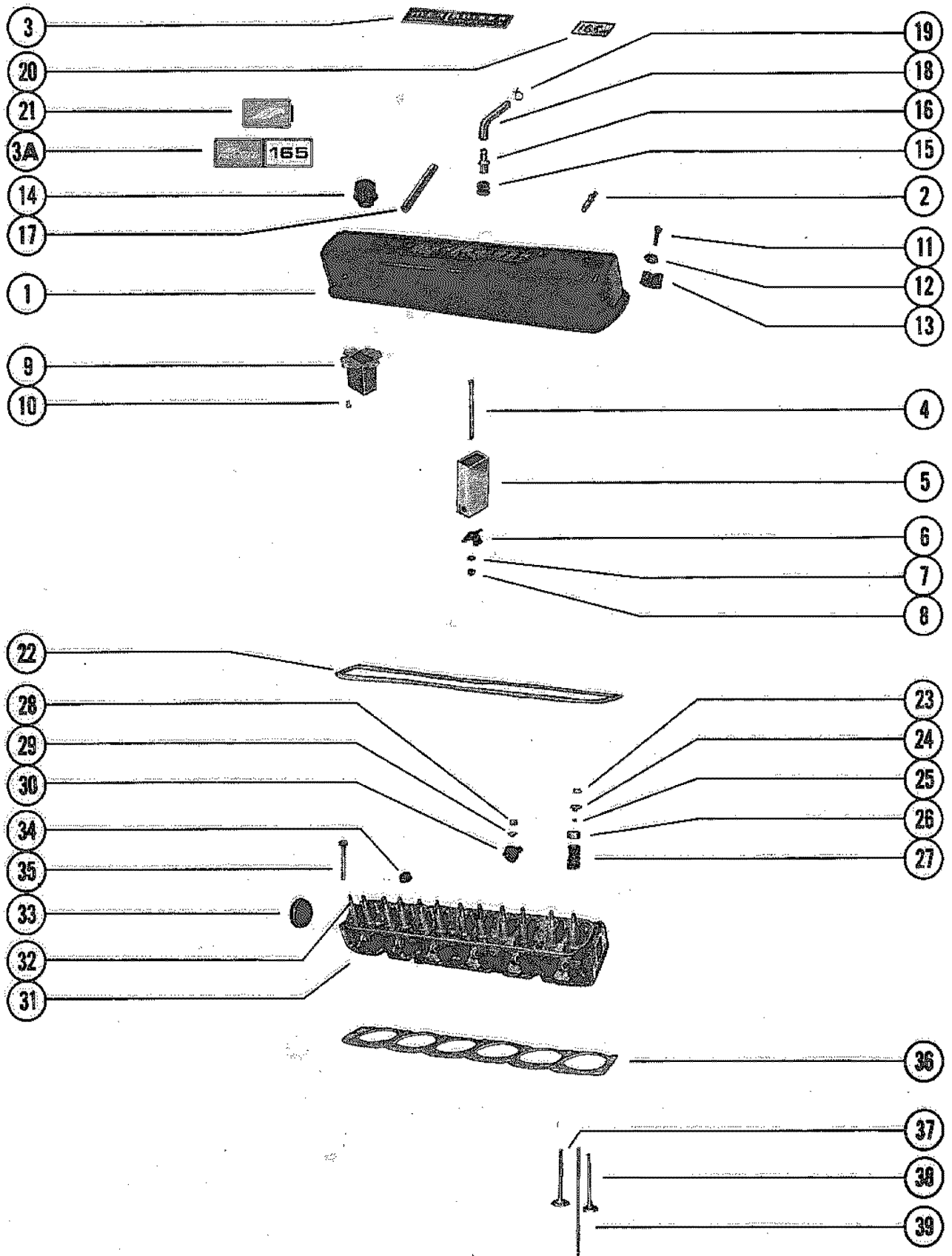




# CAMSHAFT, CRANKSHAFT AND WATER PUMP

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
27	425-3156		1	CRANKSHAFT <b>SERIAL 00000000-04609543</b>
	425-6516		1	CRANKSHAFT <b>SERIAL 04609544-09999999</b>
28	43-46743		1	GEAR, CRANKSHAFT
29	45118		1	BALANCER, HARMONIC-CRANKSHAFT (NOT AS SHOWN) <b>SERIAL 00000000-03777199</b>
	68621		1	BALANCER, HARMOMIC-CRANKSHAFT (NOT AS SHOWN) <b>SERIAL 03777200-04331786</b>
	75405		1	BALANCER, HARMONIC-CRANKSHAFT (NOT AS SHOWN) <b>SERIAL 04331787-04609543</b>
	75574		1	BLAANCER, HARMONIC-CRANKSHAFT (NOT AS SHOWN) <b>SERIAL 04609544-09999999</b>

# CYLINDER HEAD AND ROCKER COVER

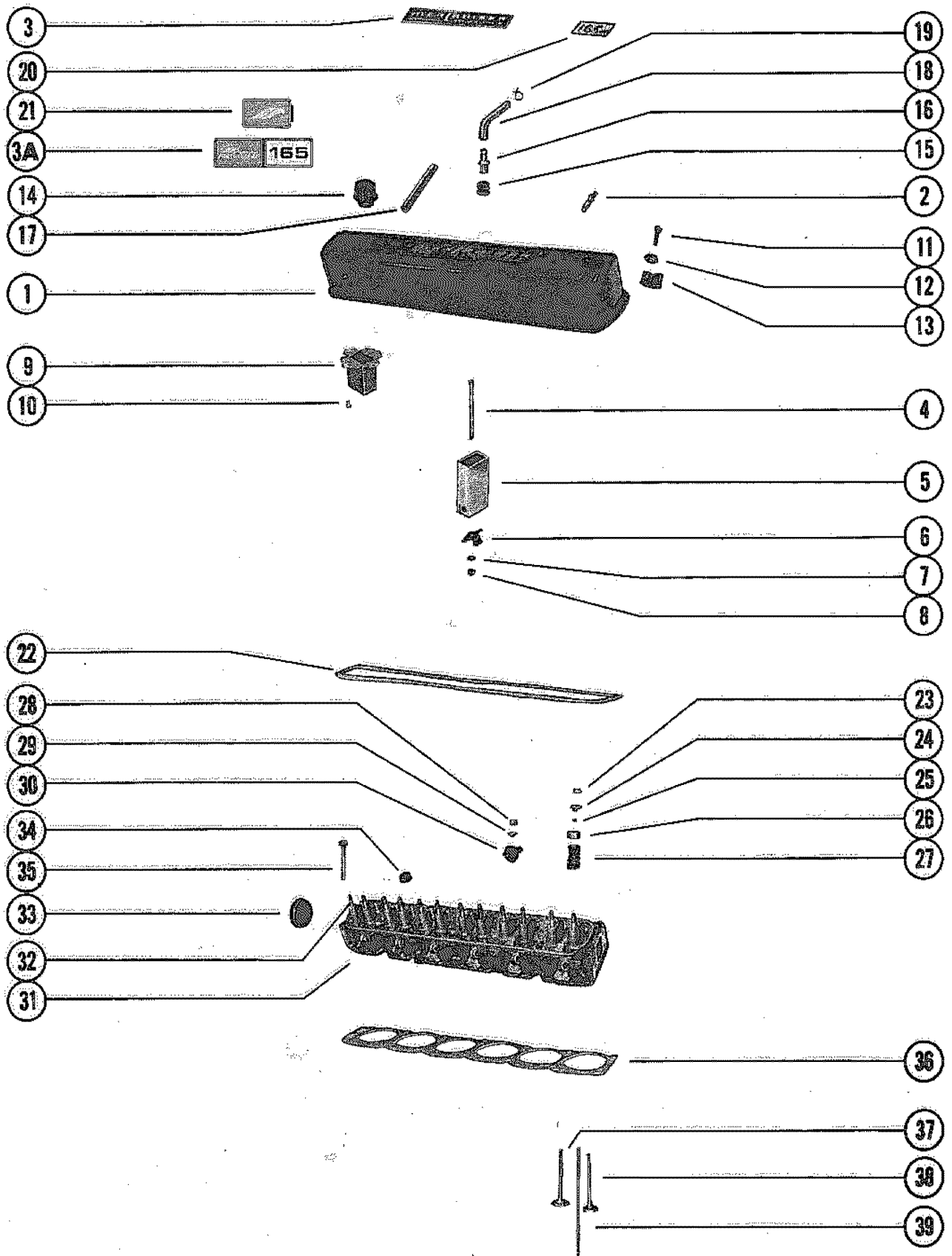


# CYLINDER HEAD AND ROCKER COVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	62235A2		1	COVER ASSEMBLY, ROCKER SERIAL 00000000-03464447
	65636		1	COVER, ROCKER SERIAL 03464448-09999999
2	22-45370		1	FITTING, ROCKER COVER SERIAL 00000000-03354701
3	37-32852		1	DECAL, ROCKER COVER-MERCURISER (11 1/2" LONG) SERIAL 00000000-03354701
4	16-45969		1	STUD, BREATHER CHIMENY TO ROCKER COVER (3 5/16") SERIAL 00000000-03354701
5	45369		1	CHIMENY, BREATHER SERIAL 00000000-03354701
6	54-35861		1	CLIP, ROCKER COVER CHIMENY STUD SERIAL 00000000-03354701
7	12-29245		1	WASHER, ROCKER COVER CHIMENY STUD SERIAL 00000000-03354701
8	11-20586		1	NUT, ROCKER COVER CHIMENY STUD SERIAL 00000000-03354701
9	57638		1	BAFFLE, ROCKER COVER
10	10-30663		4	SCREW, BAFFLE TO ROCKER COVER (3/8")
11	10-35585		3	SCREW, ROCKER COVER TO CYLINDER HEAD (3/4")
	10-38627		4	SCREW, ROCKER COVER TO CYLINDER HEAD (5/8")
12	12-20583		3	WASHER, WIRING HARNESS CLIP SCREW
13	54-33361		3	CLIP, WIRING HARNESS-ROCKER COVER SCREW SERIAL 00000000-03210072
	54-46721		3	CLIP, WIRING HARNESS-ROCKER COVER SERIAL 03210073-03464447
	63770		3	CLIP, WIRING HARNESS-ROCKER COVER SCREW SERIAL 03464448-09999999
14	32721		1	OIL FILTER CAP ASSEMBLY, ROCKER COVER SERIAL 00000000-03354701
	49288		1	OIL FILTER CAP ASSEMBLY, ROCKER COVER SERIAL 03354702-09999999
3	37-55541		1	DECAL, MERCURISER SEE PHOTO FOR CORRECT REPLACEMENT
3A	37-77248		1	DECAL, MERCURISER SEE PHOTO FOR CORRECT REPLACEMENT
15	25-52188		1	GROMMET, HOSE VENT CONNECTOR SERIAL 03354702-09999999
16	47957		1	CONNECTOR, VENT HOSE SERIAL 03354702-09999999
17	32-34423A1		1	HOSE ASSEMBLY, VENT (4 3/4") SERIAL 00000000-03354701
18	32-62060		1	HOSE, VENT-MOLDED SERIAL 03354702-09999999
19	54-64648		1	CLAMP, VENT HOSE SERIAL 03464448-09999999
20	37-56059		1	DECAL, ROCKER COVER-"165 H.P. SEE PHOTO FOR CORRECT REPLACEMENT
21	37-77254		1	DECAL, WAVES SEE PHOTO FOR CORRECT REPLACEMENT
22	27-49936		1	GASKET, ROCKER COVER
23	28-34514		16	KEY, VALVE STEM (2 PER VALVE)
24	34515		12	CAP, VALVE STEM
25	26-34217		12	SEAL, VALVE SPRING CAP
26	34518		12	SHIELD, VALVE SPRING CAP

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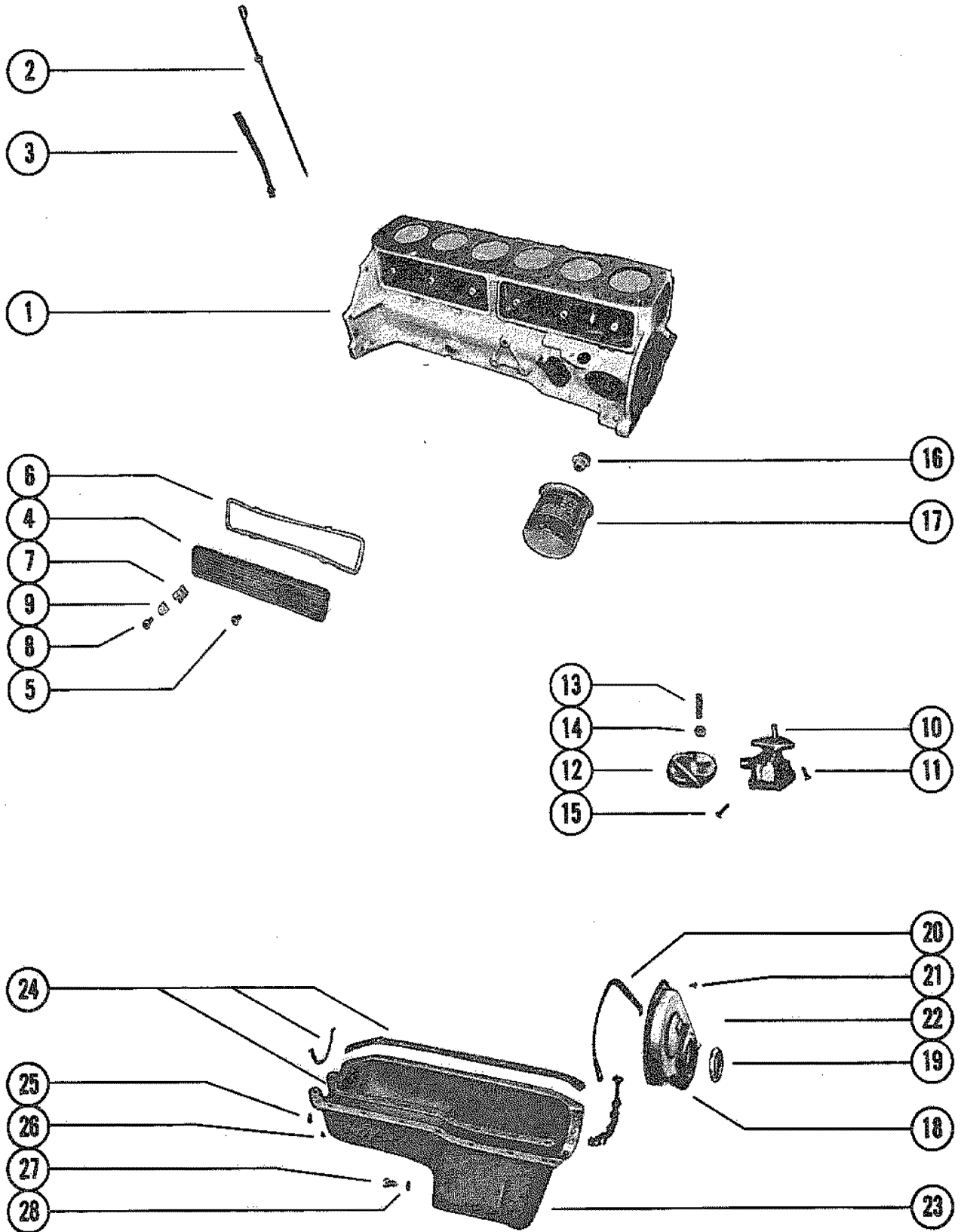
# CYLINDER HEAD AND ROCKER COVER



## CYLINDER HEAD AND ROCKER COVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
27	24-35214		12	SPRING, VALUE
28	11-34516		12	NUT, VALUE ROCKER ARM STUD
29	34517		12	BALL UNIT, VALUE ROCKER ARM STUD <b>SERIAL 00000000-00293667</b>
	59340		12	BALL UNIT, VALUE ROCKER ARM STUD <b>SERIAL 02963668-09999999</b>
30	34519		12	ARM, ROCKER
31	937-3040		1	CYLINDER HEAD ASSEMBLY <b>SERIAL 00000000-02771483</b>
	937-4287		1	CYLINDER HEAD ASSEMBLY <b>SERIAL 02771483-03212085</b>
	937-4861		1	CYLINDER HEAD ASSEMBLY <b>SERIAL 03212086-03536218</b>
32	16-34521		AR	STUD, VALUE ROCKER ARM (.013 O.S.)
	16-34522		AR	STUD, VLAUE ROCKER ARM ( .003 O.S.)
33	19-34272		3	PLUG, EXPANSION-CYLINDER HEAD (15/16" DIA.) <b>SERIAL 00000000-03536218</b>
	19-34271		3	PLUG, EXPANSION-CYLINDER HEAD (2" DIA") <b>SERIAL 03536219-09999999</b>
34	22-48336		2	PLUG, CYLINDER HEAD
35	10-34510		14	BOLT, CYLINDER HEAD TO CYLINDER BLOCK (3 37/64")
36	27-47453		1	GASKET, CYLINDER HEAD <b>SERIAL 00000000-04160999</b>
	27-72622		1	GASKET, CYLINDER HEAD <b>SERIAL 04161000-04331786</b>
37	52360		6	VALUE, EXHAUST (STANDARD STEM) <b>SERIAL 00000000-03536218</b>
	34528		6	VALUE, EXHAUST (STANDARD STEM) <b>SERIAL 03536219-09999999</b>
	49076		AR	VALUE, EXHAUST (.015 O.S. STEM)
38	35319		AR	VALUE, (STANDARD STEM) <b>SERIAL 00000000-03212085</b>
	35321		AR	VALUE, INLEET (.015 O.S. STEM) <b>SERIAL 00000000-03212085</b>
	62421		6	VALVE, INLET (STANDARD STEM) <b>SERIAL 03212086-09999999</b>
	62422		AR	VALVE, INLET (.015 S.S. STEM) <b>SERIAL 03212086-09999999</b>
39	34532		12	ROD, PUSH - VALVE

# OIL PAN AND PUSH ROD COVER

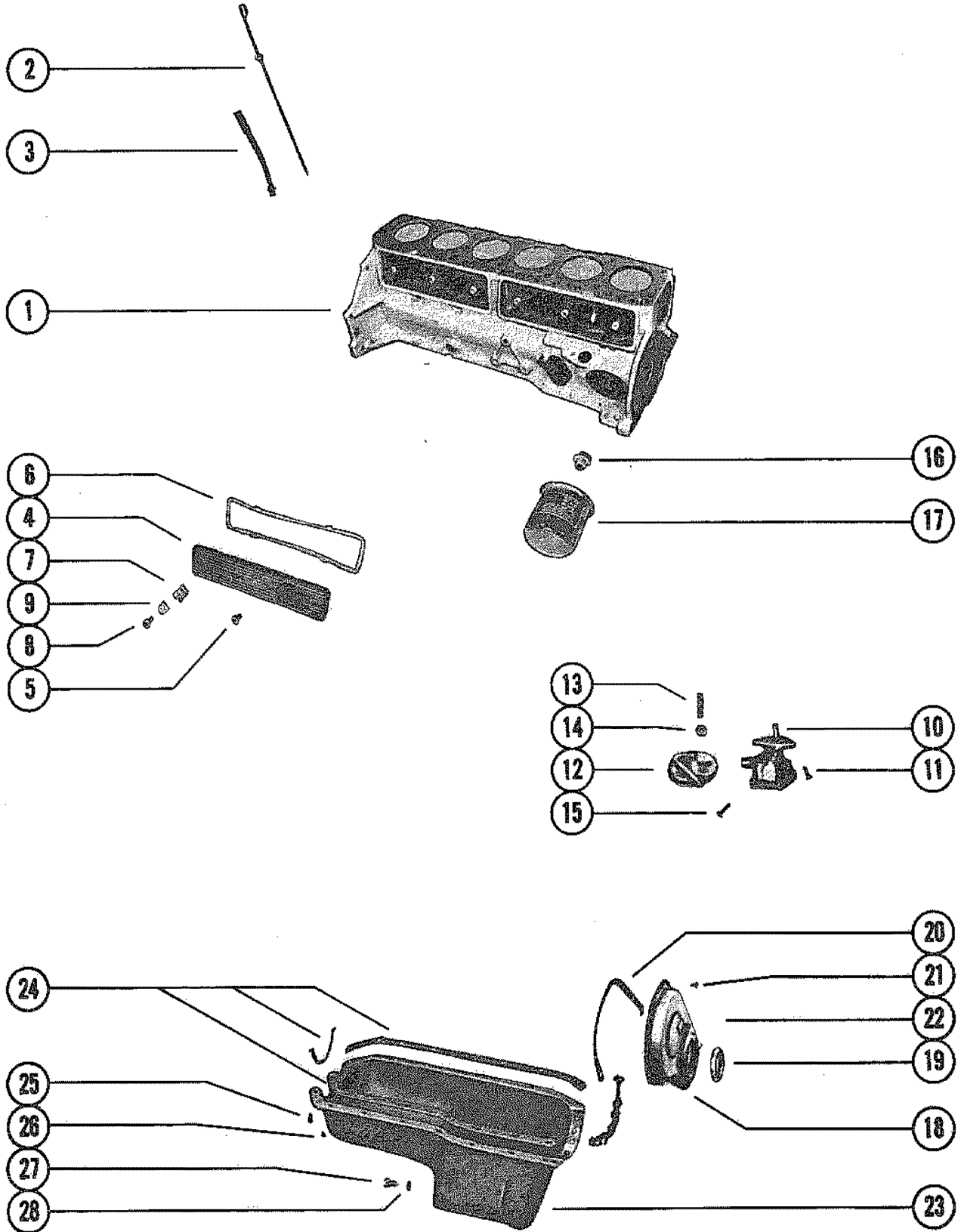


# OIL PAN AND PUSH ROD COVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	840-3504		1	CYLINDER BLOCK ASS'Y <b>SERIAL 00000000-04160999</b>
	840-5947		1	CYLINDER BLOCK ASS'Y <b>SERIAL 04161000-04331786</b>
	840-6515		1	CYLINDER BLOCK ASS'Y <b>SERIAL 00460954-09999999</b>
2	45490		1	GAUGE, OIL LEVEL (DIP STICK)
3	32-53392		1	TUBE, OIL LEVEL GAUGE
4	39331A1		2	COVER ASSEMBLY, CRANKCASE AND PUSH ROD <b>WHEN ORDERING REPLACEMENT SCREW, CHECK LENGTH TO INSURE RECEIVING CORRECT PART.</b>
5	10-39783		6	SCREW, PUSH ROD COVER ATTACHING (5/8") <b>WHEN ORDERING REPLACEMENT SCREW, CHECK LENGTH TO INSURE RECEIVING CORRECT PART.</b>
	10-34470		6	SCREW, PUSH ROD COVER ATTACHING (13/32") <b>WHEN ORDERING REPLACEMENT SCREW, CHECK LENGTH TO INSURE RECEIVING CORRECT PART.</b>
6	27-34209		2	GASKET, CRANKCASE AND PUSH ROD COVER
7	54-22740		1	CLIP, WIRING HARNESS TO PUSH ROD COVER <b>SERIAL 00000000-02963667</b>
8	10-30663		1	SCREW, WIRING HARNESS CLIP ATTACHING (3/8") <b>SERIAL 00000000-02963667</b>
9	22789		1	"D" WASHER, WIRING HARNESS CLIP ATTACHING SCREW <b>SERIAL 00000000-02963667</b>
7	54-53883		1	"J" CLIP, WIRING HARNESS TO PUSH ROD COVER <b>SERIAL 02963668-03464447</b>
10	36405		1	OIL PUMP ASSEMBLY
11	10-35339		2	SCREW, OIL PUMP TO CYLINDER BLOCK (3/4")
12	39163		1	SCREEN ASSEMBLY, OIL PUMP <b>SERIAL 00000000-03777199</b>
	52276		1	SCREEN ASSEMBLY, OIL PUMP <b>SERIAL 03777200-04331786</b>
13	16-39729		1	STUD, OIL PUMP SCREEN SUPPORT TO BEARING CAP (3 3/4") <b>PART OF CYL. BLOCK ASS'Y</b>
14	11-37500		1	NUT, BEARING CAP STUD - OIL PUMP SCREEN BRACKET
15	10-35366		1	BOLT, OIL PUMP SCREEN TO MOUNTING BRACKET (1/2")
16	32720		1	CONNECTOR, OIL FILTER TO CYLINDER BLOCK
17	52731		1	OIL FILTER ASSEMBLY <b>SERIAL 00000000-03464447</b>
	54111		1	OIL FILTER ASSEMBLY <b>SERIAL 03464448-09999999</b>
18	49951		1	COVER ASSEMBLY, CRANKCASE <b>SERIAL 00000000-02963667</b>
19	26-49952		1	OIL SEAL, CRANKCASE COVER <b>SERIAL 00000000-02963667</b>
18	59341		1	COVER ASSEMBLY, CRANKCASE <b>SERIAL 02963668-04331786</b>
19	26-59342		1	OIL SEAL, CRANKCASE COVER <b>SERIAL 02963668-04331786</b>
18	75521		1	COVER ASSEMBLY, CRANKCASE <b>SERIAL 04331787-09999999</b>
19	26-59342		1	OIL SEAL, CRANKCASE COVER <b>SERIAL 04331787-09999999</b>
20	27-49953		1	GASKET, CRANKCASE COVER
21	10-34277		8	SCREW, CRANKCASE COVER TO CYLINDER BLOCK (7/16")
23	52361A1		1	OIL PAN ASSEMBLY <b>SERIAL 00000000-02963667</b>
	59343A1		1	OIL PAN ASSEMBLY <b>SERIAL 02963668-09999999</b>

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# OIL PAN AND PUSH ROD COVER

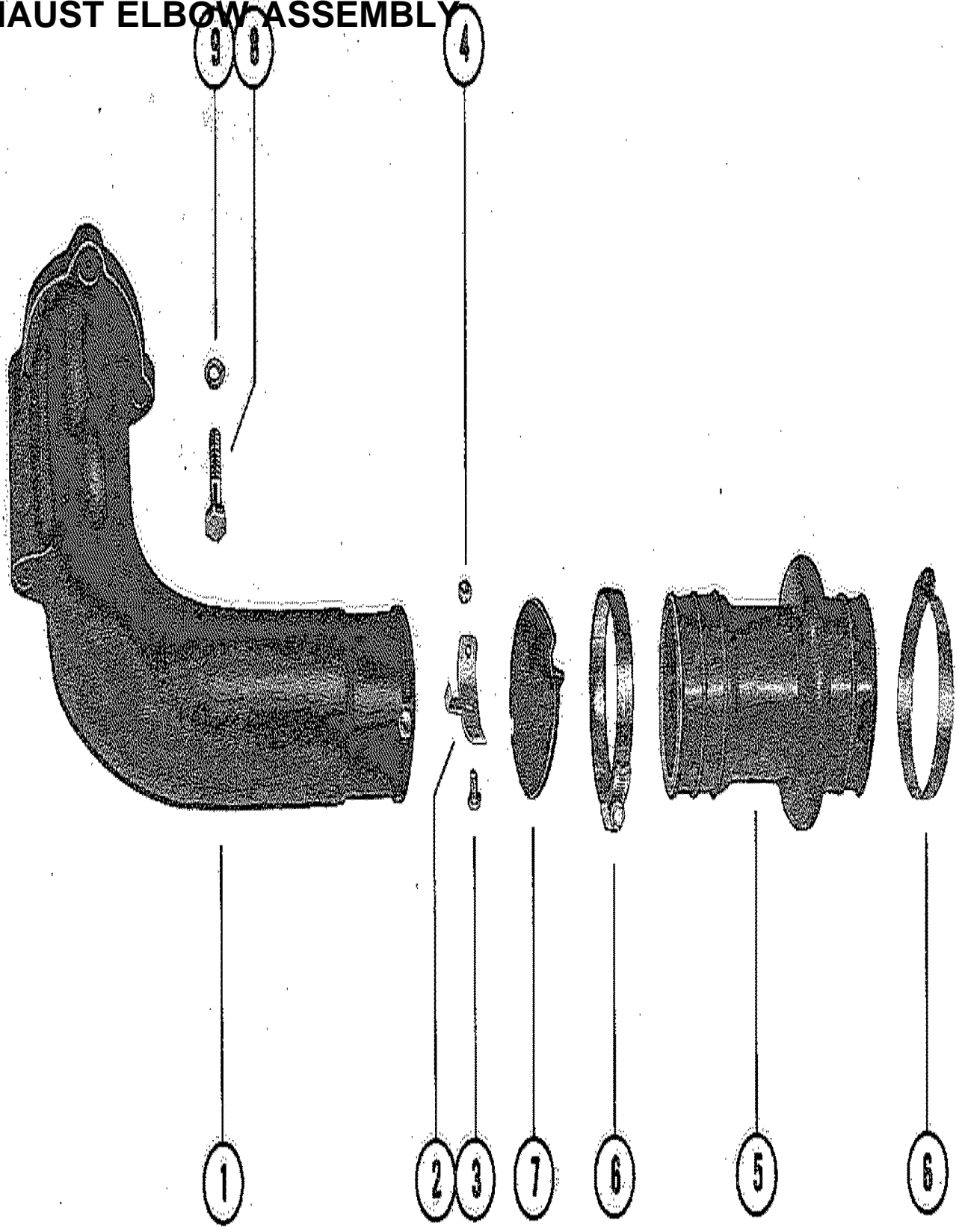




## OIL PAN AND PUSH ROD COVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
24	27-49949		1	GASKET SET, OIL PAN
25	10-34500		4	SCREW, OIL PAN TO CYLINDER BLOCK (5/16")
26	10-34277		18	SCREW, OIL PAN TO CYLINDER BLOXK (1/4")
	10-49950		2	SCREW, OIL PAN TO FRONT COVER
27	10-49956		1	SCREW, DRAIN - OIL PAN
28	27-49955		1	GASKET, OIL PAN DRAIN SCREW

# EXHAUST ELBOW ASSEMBLY



# EXHAUST ELBOW ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	53113A2		1	EXHAUST ELBOW ASSEMBLY
2	45798		2	BRACKET, SUPPORT - WATER SEALING
3	10-45813		4	SCREW, SUPPORT BRACKET TO EXHAUST ELBOW (1/2")
4	11-45812		1	NUT, SUPPORT BRACKET SCREW
5	53114		1	EXHAUST BELLOWS, UPPER
6	54-32739		2	CLAMP, BELLOWS ATTACHING
	54-33683		2	CLAMP, BELLOWS ATTACHING
7	45586		1	WATER SHUTTER
8	10-60992		3	SCREW, EXHAUST ELBOW ATTACHING (1 1/4")
9	13-35048		3	LOCKWASHER, EXHAUST ELBOW SCREW

# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
22789	"D" WASHER, WIRING HARNESS CLAMP SCREW	37	16	34480	CLAMP UNIT, DISTRIBUTOR SERIAL	13	42
22789	"D" WASHER, WIRING HARNESS CLAMP SCREW(EARLY MODELS)	31	16	34515	CAP, VALUE STEM	49	24
22789	"D" WASHER, WIRING HARNESS CLIP ATTACHING SCREW	53	9	34517	BALL UNIT, VALUE ROCKER ARM STUD	51	29
25661	STARTER SOLENOID	3	15	34518	SHIELD, VALUE SPRING CAP	49	26
26079	PLATE, WIRING HARNESS TO MOUNTING BRACKET	3	2	34519	ARM, ROCKER	51	30
26433	COIL ASSEMBLY, IGNITION	13	33	34528	VALUE, EXHAUST (STANDARD STEM)	51	37
26551	TAB, RETAINER-THROTTLE RETURN SPRING	21	18	34532	ROD, PUSH - VALVE	51	39
27947	SWIVEL, LINK ROD TO THROTTLE LEVER	21	19	34543	VALUE, BY PASS-OIL FILTER	43	17
32193	COIL ASSEMBLY, IGNITION	13	33	34549	RETAINER, DISTRIBUTOR CLAMP UNIT	13	43
32492A5	ENGINE COUPLING ASSEMBLY	45	3	34623	OIL PRESSURE SENDER ASSEMBLY	3	11
32720	CONNECTOR, OIL FILTER TO CYLINDER BLOCK	53	16	35310	CAP, INTERMEDIATE AND FRONT-CRANKSHAFT BEARING	43	15
32721	OIL FILTER CAP ASSEMBLY, ROCKER COVER	49	14	35319	VALUE, (STANDARD STEM)	51	38
32778	SUPPORT, FRONT-ENGINE MOUNT	39	41	35321	VALUE, INLEET (.015 O.S. STEM)	51	38
32783	RETAINER, HIGH TENSION LEADS	13	31	35862	BLOCK, SPACER-FRONT MOUNTING BRACKET	39	26
32784	RETAINER, TENSION LEADS	13	30	35864	COVER PLATE, FLYWHEEL HOUSING	37	3
32833	MOUNT, FRONT MOUNTING BRACKET	37	25	36099A2	BRACKET ASSEMBLY, FRONT MOUNTING	37	23
32849	SUPPORT, FRONT-ENGINE MOUNT	39	42	36176A2	BRACKET ASSEMBLY, STARTER SOLENOID MOUNTING	3	21
32877	COVER, WATER PUMP (1 1/16"LONG)	35	47	36177	INSULATOR, STARTER SOLENOID BRACKET	3	20
33149	MOUNT, FLYWHEEL HOUSING	37	19	36405	OIL PUMP ASSEMBLY	53	10
33321	BRACKET, IGNITION COIL MOUNTING	13	34	36525	WATER TEMPERATURE SENDER ASSEMBLY	3	6
33393	SLEEVE, ADJUSTING-THROTTLE LINK ROD	21	21	38559	SWITCH, OIL PRESSURE	3	14
33394	LINK ROD, CARBURETOR	21	23	38983	SWIVEL, LINK ROD TO CARBURETOR	21	24
33651	WEIGHT, BREAKER CAM ADVANCE	11	7	39163	SCREEN ASSEMBLY, OIL PUMP	53	12
33653	FELT, BREAKER CAM LUBRICATOR	11	-	39331A1	COVER ASSEMBLY, CRANKCASE AND PUSH ROD	53	4
33654	BUTTON, CARBON - DISTRIBUTOR CAP	13	22	39974	CONNECTOR, HARNESS LEADS TO FLYWHEEL HOUSING	37	17
33655	PLATE, WEIGHT HOLD DOWN	11	9	45107	BATTERY CABLE, NEGATIVE	3	5
33658	LEAD, PRIMARY	13	18	45108	BATTERY CABLE, POSITIVE	3	5
33662	CONDENSER	11	13	45118	BALANCER, HARMONIC-CRANKSHAFT (NOT AS SHOWN)	47	29
33665	PLATE, MOUNTING-BREAKER ASSEMBLY AND CONDENSER	11	11	45369	CHIMENY, BREATHER	49	5
33670	RETAINER, BREAKER CAM ADVANCE	11	-	45490	GAUGE, OIL LEVEL (DIP STICK)	53	2
33765	CAP DISTRIBUTOR	13	21	45586	WATER SHUTTER	57	7
34235	BREAKER ASSEMBLY, DISTRIBUTOR	11	14	45798	BRACKET, SUPPORT - WATER SEALING	57	2
34282	LIFTER, VALUE-TAPPET	45	11				

# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
45915	TERMINAL BLOCK . . . . .	39	46	54671	BRACE, STARTER MOTOR . . . . .	7	4
46744	LIFTER, VALUE-TAPPET . . . . .	45	11	54870	END CAP, EXHAUST MANIFOLD (REAR) . . . . .	31	17
47585	FUEL PUMP ASSEMBLY . . . . .	15	1	55668	LEVER, THROTTLE- MOUNTING BRACKET . . . . .	21	10
47587A2	BLOCK ASSEMBLY, WATER DISTRIBUTION-CYLINDER BLOCK . . . . .	33	35	55885	BAFFLE, CARBURETOR ADAPOTOR . . . . .	19	39
47604A1	PROTECTOR, HIGH TENSION LEAD . . . . .	13	28	55898A3	FLYWHEEL HOUSING ASSEMBLY, REAR MOUNTING . . . . .	37	1
47957	CONNECTOR, VENT HOSE . . . . .	49	16	56045	ALTERNATOR (DELCO REMY #1100915) . . . . .	7	11
48024	BRACKET, CONDENSER MOUNTING . . . . .	11	--	56224	BRACE, ALTERNAOR TO CYLINDER BLOCK (FRONT) . . . . .	7	12
48025	LEAD, PRIMARY . . . . .	11	18	56386	WIRING HARNESS, EXTERNAL . . . . .	3	1
49076	VALUE, EXHAUST (.015 O.S. STEM) . . . . .	51	37	57638	BAFFLE, ROCKER COVER . . . . .	49	9
49089	DIAPHRAGM KIT, FUEL PUMP . . . . .	15	3	57908--2	SLEEVE, WIRING HARNESS . . . . .	5	49
49288	OIL FILTER CAP ASSEMBLY, ROCKER COVER . . . . .	49	14	58205	DISTRIBUTOR ASSEMBLY, COMPLETE . . . . .	11	1
49342	BUMPER, MOUNTING BRACKET . . . . .	3	22	58217	ROTOR, DISTRIBUTOR . . . . .	13	19
49951	COVER ASSEMBLY, CRANKCASE . . . . .	53	18	58218	MAIN SHAFT AND WEIGHT PLATE . . . . .	11	4
49954	CAP, REAR-CRANKSHAFT BEARING . . . . .	43	14	58759A1	EXHUST MANIFOLD ASSEMBLY (6 MOUNTING -SEE FIGURE #2) . . . . .	31	1
52081	LINK ROD, THROTTLE . . . . .	21	20	58767A2	ADAPTOR ASSEMBLY, CARBURETOR(6 MOUNTING HOLES - SEE FIGURE#2 . . . . .	17	33
52124	BRACKET, MOUNTING- THROTTLE LINKAGE . . . . .	21	1	59078	THERMOSTAT . . . . .	33	38
52276	SCREEN ASSEMBLY, OIL PUMP . . . . .	53	12	59340	BALL UNIT, VALUE ROCKER ARM STUD . . . . .	51	29
52277	DISTRIBUTOR ASSMEBLY, COMPLETE . . . . .	11	1	59341	COVER ASSEMBLY, CRANKCASE . . . . .	53	18
52278	MAIN SHAFT AND WEIGHT PLAT . . . . .	11	4	59343A1	OIL PAN ASSEMBLY . . . . .	53	23
52279	CAM, BREAKER-ADVANCE . . . . .	11	6	59755	ALTERNATOR (DELCO REMY #1100577) . . . . .	7	11
52349	PULLEY, WATER PUMP . . . . .	45	18	59816	CIRCUIT BREAKER . . . . .	3	28
52353	WATER PUMP ASSEMBLY (SPECIAL MARINE) . . . . .	45	14	60252	END CAP/CONNECTOR, EXHAUST (FRONT) . . . . .	33	28
52360	VALUE, EXHAUST (STANDARD STEM) . . . . .	51	37	60372A1	COVER ASSEMBLY, THERMOSTAT-WATER DISTRIBUTION BLOCK . . . . .	33	39
52361A1	OIL PAN ASSEMBLY . . . . .	53	23	60426A1	EXHAUST ELBOW ASSEMBLY (SERIAL #AN DBELOW) . . . . .	31	21
52731	OIL FILTER ASSEMBLY . . . . .	53	17	61800	BRACKET, CURCUIT BREAKER . . . . .	3	30
52734	BAIL, FLAME ARRESTOR TO CARBURETOR . . . . .	17	25	61990	STRAP, NYLON - STATER SOLENOID LEAD . . . . .	3	4
52817	BRACKET, ALTERNATOR MOUNTING (SMALL) . . . . .	7	23	62235A2	COVER ASSEMBLY, ROCKER . . . . .	49	1
52818	BRACKET, ALTERNATOR MOUNTING (LARGE) . . . . .	7	24	62264	FLAME ARRESTOR . . . . .	17	30
52931A2	ADAPTOR ASSEMBLY, CARBURETOR(4 MOUNTING HOLES - SEE FIGURE#1 . . . . .	17	33	62419	DISTRIBUTOR ASSEMBLY, COMPLETE . . . . .	11	1
52969A1	EXHAUST MANIFOLD ASSEMBLY (4 MOUNTING HOLES-SEE FIGURE #1) . . . . .	31	1	62420	CLAMP, DISTRIBUTOR . . . . .	13	42
53001	FLAME ARRESTOR . . . . .	17	30	62421	VALVE, INLET (STANDARD STEM) . . . . .	51	38
53113A2	EXHAUST ELBOW ASSEMBLY . . . . .	57	1				
53114	EXHAUST BELLOWS, UPPER . . . . .	57	5				
54111	OIL FILTER ASSEMBLY . . . . .	53	17				

# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
62422	VALVE, INLET (.015 S.S. STEM) . . . . .	51	38	76351A1	EXHAUST ELBOW ASSEMBLY (SERIAL # AND UP) . . . . .	31	21
62426	SCREEN, DISTRIBUTOR HOUSING . . . . .	11	2	777594	FUEL PUMP ASSEMBLY . . .	15	1
62566	BRACKET, CURCUIT BREAKER . . . . .	5	30	78403A1	ALTERNATOR (MOTOROLA #8MRR2023F) . . . . .	7	11
62951	BRACKET, MOUNTING-THROTTLE LINKAGE . . . .	21	1	78890	LEVER, THROTTLE-MOUNTING BRACKET . . .	21	10
63145A1	LINK ROD, ASSEMBLY, CARBURETOR(SERIAL AN DUP) . . . . .	21	23	8469713-3	LEAD ASSEMBLY, HIGH TENSION - DISTRIBUTOR (20 3/4") . . . . .	13	27
63502A2	ADAPTOR ASSEMBLY, CARBURETOR(6 MOUNTING HOLES - SEE FIGURE#2 . . . . .	17	33	N.S.S.	AIR HORN (ROCHESTER 7041370) . . . . .	25	1
63713	LEVER, THROTTLE-MOUNTING BRACKET . . .	21	10	N.S.S.	ALTITUDE KIT (10,000 FT.)-ROCHESTER #7025962 . .	29	69
63770	CLIP, WIRING HARNESS-ROCKER COVER SCREW	49	13	N.S.S.	LEVER ASSEMBLY, CHOKE PISTON (ROCHESTER #7010051) . . . . .	27	59
63908A2	BLOCK ASSEMBLY, WATER DISTRIBUTION-CYLINDER BLOCK . . . . .	33	35	N.S.S.	LEVER, PUMP-AIR HORN (ROCHESTER #7032377) .	25	31
64804	LINK ROD, THROTTLE . . . .	21	20	N.S.S.	PIN, HINGE-FLOAT TO AIR HORN (ROCHESTER #7002081) . . . . .	25	13
65059A1	FLYWHEEL HOUSING ASSEMBLY, REAR MOUNTING . . . . .	37	1	N.S.S.	POWER PISTON ASSEMBLY (ROCHESTER 7009054) . .	25	2
65406	BRACKET, FUEL LINE - UPPER . . . . .	15	13	N.S.S.	PUMP SHAFT AND LEVER ASSEMBLY, AIR HORN (ROCHESTER #7036764 .	27	33
65411	BRACKET, FUEL LINE - LOWER . . . . .	15	13	N.S.S.	ROD, CHOKE (ROCHESTER #7025667) . . . . .	27	51
65636	COVER, ROCKER . . . . .	49	1	N.S.S.	ROD, PUMP (ROCHESTER #7036759) . . . . .	27	34
65970	BRACKET, IGNITION COIL MOUNTING . . . . .	13	34	N.S.S.	SCREW, VENTURI CLUSTER TO FLOAT BOWL (CENTER)-ROCHESTER #70 . . . . .	25	20
67850	EYE, LIFTING -CYLINDER BLOCK . . . . .	37	20	N.S.S.	SCREW, VENTURI CLUSTER TO FLOAT BOWL (OUTER)-ROCHESTER #7000 . . . . .	25	22
68621	BALANCER, HARMOMIC-CRANKSHAFT (NOT AS SHOWN) . . . . .	47	29	N.S.S.	VENTURI CLUSTER ASSEMBLY, FLOAT BOWL - ROCHESTER # 7047173	25	18
69729	ALTERNATOR (DELCO REMY #1102496) . . . . .	7	11	N.S.S.	VENTURI CLUSTER ASSEMBLY, FLOAT BOWL - ROCHESTER #7040911 .	25	18
71327	FUEL PUMP ASSEMBLY( . .	15	1	10-20055	SCREW, WIRING HARNESS LEAD TO ALTERNATOR (3/8") . . . . .	5	43
72623	DISTRIBUTOR ASSEMBLY, COMPLETE . . . . .	11	1	10-20189	SCREW, TERMINAL BLOCK TO FLYWHEEL HOUSING	39	47
72624	CLAMP, DISTRIBUTOR(SERIAL# AND UP . . . . .	13	42	10-20359	SCREW, CIRCUIT BREAKER BRACKET TO CYLINDER HEAD (1") . . . . .	5	38
72652	MAIN SHAFT AND WEIGHT PLATE . . . . .	11	4	10-20776	SCREW, EXHAUST MANIFOLD (1/2") . . . . .	31	8
72654	RETAINER, WICK . . . . .	11	-	10-20776	SCREW, WIRING HARNESS RETAINING CLIP EARLY MODELS . . . . .	33	32
73571A2	BRACKET ASSEMBLY, FRONT MOUNTING . . . .	37	23				
73813A1	END CAP, EXHAUST MANIFOLD (REAR) . . . .	31	17				
75405	BALANCER, HARMONIC-CRANKSHAFT (NOT AS SHOWN) . . . . .	47	29				
75521	COVER ASSEMBLY, CRANKCASE . . . . .	53	18				
75574	BLAANCER, HARMONIC-CRANKSHAFT (NOT AS SHOWN) . . . . .	47	29				

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10-21077	SCREW, WATER DISTRIBUTION BLOCK TO CYLINDER HEAD (7/8")	33	44	10-30663	SCREW, ROTARY TRIM SENDER LEADS	39	49
10-21417A1	SCREW, TIMING GEAR TO CAMSHAFT (1/4")	45	25	10-30663	SCREW, WIRING HARNESS CLIP ATTACHING (3/8")	53	8
10-21548	SCREW, MOUNTING BRACKET TO EXHAUST MANIFOLD (5/8")	3	23	10-31984	BOLT, BRACKET TO EXHAUST MANIFOLD (1 1/4")	21	8
10-21625	SCREW, STARTER SOLENIOD MOUNTING (3/4")	3	25	10-32079	SCREW, FUEL LINE CLAMP TO ROCKER COVER (1/2")	15	10
10-22028	SCREW, WIRING HARNESS CLAMP ATTACHING (1/2")	37	14	10-32557	SCREW, BRACKET AND SPACER BLOCK TO CYLINDER BLOCK (4 1/2")	39	27
10-22476	SCREW, FLAME ARRESTOR TO CARBURETOR (7/8")	17	26	10-33042	SCREW, FAST IDLE CAM TO FLOAT BOWL	27	50
10-24234	SCREW, ADAPTOR TO EXHAUST MANIFOLD (1") - 6 MOUNTING HOLES	17	36	10-33043	SCREW, AIR HORN TO FLOAT BOWL (SHORT)	25	4
10-25038	BOLT, BRACKET TO EXHAUST MANIFOLD (7/8")-	21	5	10-33045	SCREW, CHOKE VALVE TO CHOKE SHAFT	27	55
10-25038	SCREW, END CAP TO EXHAUST MANIFOLD (7/8")	31	19	10-33047	SCREW, AIR HORN PUMP LEVER	25	32
10-25038	SCREW, END CAP/ CONNECTOR TO EXHAUST MANIFOLD (7/8")	33	30	10-33047	SCREW, STAT COVER AND COIL TO CHOKE HOUSING	27	68
10-25299	SCREW, END CAP TO EXHAUST MANIFOLD (3/4")	31	19	10-33048	SCREW, AIR HORN TO FLOAT BOWL (LONG)	25	5
10-25703	SCREW, TEMPERATURE SENDER CLAMP TO CYLINDER HEAD (1/2")	5	47	10-33052	SCREW, THROTTLE BODY TO FLOAT BOWL	27	47
10-26486	SCREW, FRONT MOUNTING BRACKET TO CYLINDER BLOCK (2 3/8")	39	30	10-33053	SCREW, CHOKE HOUSING TO AIR HORN	27	58
10-26632	SCREW, FLYWHEEL HOUSING TO CYLINDER BLOCK (1 1/4")	37	8	10-33056	SCREW, CHOKE PISTON LEVER TO CHOKE HOUSING	27	60
10-27165	SCREW, IGNITION COIL TO CYLINDER BLOCK (3/4")	13	39	10-33311	SCREW, MOUNTING BRACKET TO IGNITION COIL	13	35
10-27165	SCREW, LIFTING EYE TO CYLINDER BLOCK (3/4")	37	21	10-33524	SCREW, ALTERNATOR MOUNTING BRACKET TO CYL. BLOCK (5/8")	7	30
10-29198	SCREW, ALTERNATOR BRACE TO ALTERNATOR (7/8")	7	16	10-33524	SCREW, CLAMP TO FUEL LINE BRACKET (5/8")	17	19
10-29199	SCREW, FUEL LINE BRACKET TO TIMING COVER (1")	17	14	10-33524	SCREW, FUEL LINE CLAMP FASTENING (1")	15	10
10-29199	SCREW, FUEL LINE CLAMP FASTENING (1")	15	10	10-33648	SCREW, MOUNTING PLATE TO PRIMARY HOUSING (3/8")	11	12
10-29240	SCREW, WIRING HARNESS CLAMP FASTENING (5/8")	31	14	10-33650	SCREW, BREAKER ASSEMBLY TO MOUNTING PLATE (5/32")	11	15
10-30075	SCREW, ADAPTOR TO EXHAUST MANIFOLD (1 1/8")	17	36	10-33660	SCREW, DISTRIBUTOR CAP TO PRIMARY HOUSING (8-32)	13	23
				10-33663	SCREW, DISTRIBUTOR CAP TO PRIMARY HOUSING (10-32)	13	24
				10-33722	SCREW, HOLD DOWN PLATE TO WEIGHT PLATE	11	10

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10-34353	SCREW, CIRCUIT BREAKER BRACKET TO CYLINDER HEAD (1")	5	38	10-47194	SCREW, CLAMP TO BRACKET (9/16")	5	41
10-34353	SCREW, LIFTING EYE TO CYLINDER HEAD (1")	37	21	10-47277	SCREW, COVER PLATE TO FLYWHEEL HOUSING (3/4")	37	4
10-34470	SCREW, PUSH ROD COVER ATTACHING (13/32")	53	5	10-47277	SCREW, PULLEY AND HUB TO WATER PUMP (3/4")	45	19
10-34471	SCREW, WATER PUMP TO CYLINDER BLOCK (1 1/2")	45	16	10-47618	SCREW, CIRCUIT BREAKER TO BRACKET (1")	5	33
10-34473	BOLT, CONNECTING ROD BEARING CAP (1 7/8")	45	7	10-48021	SCREW, CONDENSER BRACKET ATTACHING	11	--
10-34500	SCREW, OIL PAN TO CYLINDER BLOCK (5/16")	55	25	10-49950	SCREW, OIL PAN TO FRONT COVER	55	26
10-34505	SCREW, WATER PUMP TO CYLINDER BLOCK (7/8")	45	17	10-49956	SCREW, DRAIN - OIL PAN	55	27
10-34510	BOLT, CYLINDER HEAD TO CYLINDER BLOCK (3 37/64")	51	35	10-52143	SCREW, EXHAUST MANIFOLD TO CYLINDER HEAD (4 3/4")	31	10
10-34544	BOLT, STARTER MOTOR MOUNTING (1 15/16")	7	3	10-52447	BOLT, BRACKET TO EXHAUST MANIFOLD (2 1/4")	21	5
10-34545	BOLT, STARTER MOTOR MOUNTING (4 21/32")	7	2	10-52447	SCREW, COVER TO DISTRIBUTION BLOCK (2 1/4")	33	41
10-35169	SCREW, DISTRIBUTOR TO CYLINDER BLOCK (1")	13	41	10-52447	SCREW, FUEL LINE BARCKET TO THERMOSTAT COVER (2 1/4")	15	14
10-35339	SCREW, OIL PUMP TO CYLINDER BLOCK (3/4")	53	11	10-53512	SCREW, COVER TO DISTRIBUTION BLOCK (3/4")	33	41
10-35339	SCREW, WATER PUMP TO CYLINDER BLOCK (3/4")	45	17	10-56057	SCREW, ALTERNATOR TO BRACKET (3 3/4")	7	18
10-35366	BOLT, OIL PUMP SCREEN TO MOUNTING BRACKET (1/2")	53	15	10-60374	SCREW, COVER TO DISTRIBUTION BLOCK (1 3/4")	33	41
10-35585	SCREW, ROCKER COVER TO CYLINDER HEAD (3/4")	49	11	10-60992	SCREW, EXHAUST ELBOW ATTACHING (1 1/4")	57	8
10-36046	SCREW, WIRING HARNESS LEAD TO CURCUIT BREAKER	3	29	10-64969	SCREW, THROTTLE STOP(1")	23	26
10-37562	SCREW, END CAP/CONNECTOR TO EXHAUST MANIFOLD (1")	33	30	10-66652	SCREW, MOUNTING BRACKET TO IGNITION COIL	13	35
10-37892	SCREW, CONNECTOR TO FLYWHEEL HOUSING (7/8")	37	18	10-75539	BOLT, CONNECTING ROD BEARING CAP	45	7
10-38507	SCREW, STEP-THROTTLE LEVER TO MOUNTING BRACKET (1 5/16")	21	14	11-20110	LINK ROD TO CARBURETOR SWIVEL	23	29
10-38627	SCREW, ROCKER COVER TO CYLINDER HEAD (5/8")	49	11	11-20110	NUT, THROTTLE STUD	21	13
10-39783	SCREW, PUSH ROD COVER ATTACHING (5/8")	53	5	11-20220	NUT, FRONT MOUNTING BRACKET ADJUSTING STUD (TOP)	39	39
10-45488	SCREW, FUEL PUMP TO CYLINDER BLOCK (3/4")	15	5	11-20586	NUT, FLAME ARRESTOR MOUNTING SCREW (TOP)	17	32
10-45754	SCREW, BRACKET AND FLYWHEEL HSG. TO CYLANDER BLOCK (2")	37	9	11-20586	NUT, ROCKER COVER CHIMENY STUD	49	8
10-45813	SCREW, SUPPORT BRACKET TO EXHAUST ELBOW (1/2")	57	3	11-20586	NUT, THROTTLE CABLE ANCHOR STUD	21	4



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11-20645	NUT, SENDER AND SWITCH TERMIALS (10-32) . . . . .	3	8	11-47525	NUT, JAM-FRONT MOUNTING BRACKET STUD (BOTTOM) . . . . .	39	45
11-20645	NUT, STARTER SOLENIOD TERMINAL (10-32) . . . . .	3	19	11-49838	NUT, EXHAUST MANIFOLD STUD . . . . .	31	12
11-20645	NUT, WIRING HARNESS LEADS TO CURCUIT BREAKER STUDS . . . . .	5	31	11-49838	NUT, EXHAUST TO ELBOW TO EXHAUST MANIFOLD STUD . . . . .	33	27
11-20664	NUT, STARTER SOLENIOD SCREW . . . . .	3	27	11-56374	NUT, FUEL LINE BRACKET TO TIMING COVER SCREW . . . . .	17	17
11-20890	NUT, FUEL LINE CLAMP SCREW . . . . .	15	12	11-58099	NUT, CONNECTING ROD CAP BOLT . . . . .	45	8
11-21825	NUT, FUSE STUD . . . . .	9	36	11-64809	NUT, BRACE STUD . . . . .	7	7
11-23161	NUT, ALTERNAOTR BRACE STUD . . . . .	7	15	11-68292	NUT, STARTER SOLENIOD TERMINAL (5/16") . . . . .	3	17
11-23161	NUT, ALTERNATOR SCREW . . . . .	7	20	11-68531	NUT, ALTERNATOR TERMINAL (#12-24) . . . . .	7	22
11-23161	NUT, MOUNTING BRACKET STUD . . . . .	7	28	12-20103	WASHER, BRACE STUD . . . . .	7	6
11-25168	NUT, JAM-THROTTLE LINK ROD . . . . .	21	22	12-20533	WASHER, FLAME ARRESTOR SCREW . . . . .	17	27
11-26419	NUT, STARTER MOTOR TERMINAL (#8-32) . . . . .	7	10	12-20553	WASHER, ALTERNATOR BRACE STUD . . . . .	7	14
11-27164	NUT, TERMINAL BLOCK SCREW . . . . .	39	48	12-20553	WASHER, BRACKET AND FLYWHEEL HOUSING SCREW . . . . .	37	11
11-28517	NUT, SOLENIOD SWITCH TERMINAL (3/8-16) . . . . .	7	8	12-20553	WASHER, EXHAUST MANIFOLD SCREW AND STUD . . . . .	31	11
11-28941	NUT, FLAME ARRESTOR SCREW . . . . .	17	28	12-20553	WASHER, IGNITION COIL SCREW . . . . .	13	40
11-29250	NUT, CARBURETOR MOUNTING STUD . . . . .	17	35	12-20553	WASHER, MOUNTING BRACKET STUD . . . . .	7	27
11-32219	NUT, BRACKET AND FLYWHEEL HOUSING SCREW . . . . .	37	12	12-20553	WASHER, THROTTLE LEVER SCREW (1/16" THK) . . . . .	21	16
11-32219	NUT, STARTER MOTOR TERMINAL (3/8-16) . . . . .	7	10	12-20583	WASHER, WIRING HARNESS CLIP SCREW . . . . .	49	12
11-32882	NUT, FRONT MOUNTING BRACKET ADJUSTING STUD . . . . .	39	40	12-20959	WASHER, FRONT MOUNTING BRACKET ADJUSTING STUD . . . . .	39	36
11-33122	NUT, JAM-THROTTLE STOP . . . . .	23	28	12-22248	WASHER, BRACKET AND SPACER BLOCK SCREW . . . . .	39	29
11-33631	NUT, FUEL INLET-AIR HORN (SHOULDER ON OUTLET) . . . . .	25	7	12-22937	WASHER, FLAME ARRESTOR MOUNTING SCREW . . . . .	17	31
11-34474	NUT, CONNECTING ROD CAP BOLT . . . . .	45	8	12-24662	WASHER, FUEL LINE CLAMP SCREW . . . . .	15	11
11-34516	NUT, VALUE ROCKER ARM STUD . . . . .	51	28	12-24664	WASHER, THROTTLE CABLE ANCHOR STUD . . . . .	21	3
11-34933	NUT, FLYWHEEL STUD . . . . .	45	5	12-24676	WASHER, WIRING HARNESS CLAMP FASTING SCREW . . . . .	31	15
11-37500	NUT, BEARING CAP STUD - OIL PUMP SCREEN BRACKET . . . . .	53	14	12-26168	WASHER, ALTERNATOR BRACE SCREW . . . . .	7	17
11-45812	NUT, SUPPORT BRACKET SCREW . . . . .	57	4	12-26825	WASHER, ALTERNATOR MOUNTING BRACKET SCREW . . . . .	7	32
11-46438	NUT, CIRCUIT BREAKER ATTACHING SCREW . . . . .	5	37	12-26825	WASHER, BAFFLE STUD . . . . .	19	41
11-46438	NUT, CLAMP ATTACHING SCREW . . . . .	5	42				
11-46793	NUT, BAFLE STUD . . . . .	19	42				
11-46793	NUT, CLAMP TO FUEL LINE BRACKET SCREW . . . . .	17	20				
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12-30164	WASHER, LINK ROD TO CARBURETOR SWIVEL . .	23	25	13-26995	LOCKWASHER, STARTER MOTOR TERMINAL (#8) . .	7	9
12-30164	WASHER, THROTTLE LEVER STUD (3/8" O.D.) . . . . .	21	12	13-26995	LOCKWASHER, VENTURI CLUSTER SCREW (OUTER) . . . . .	25	23
12-30164	WASHER, WIRING HARNESS LEAD SCREW . . . . .	5	45	13-26996	LOCKWASHER, WIRING HARNESS LEADS TO CURCUIT BREAKER STUDS . . . . .	5	32
12-32638	WASHER, FRONT MOUNTING BRACKET ADJUSTING STUD . . . . .	39	35	13-26996	LOCKWASHER, AIR HORN SCREW . . . . .	25	6
12-32733	WASHER, FUEL LINE BRACKET TO TIMING COVER SCREW . . . . .	17	15	13-26996	LOCKWASHER, IGNITION COIL TERMINAL . . . . .	13	37
12-34931	WASHER, FRONT MOUNTING BRACKET SCREW . . . . .	39	32	13-26996	LOCKWASHER, SENDER AND SWITCH TERMINALS (#10) . . . . .	3	7
12-35935	WASHER, FLYWHEEL STUD	45	4	13-26996	LOCKWASHER, STARTER MOTOR TERMINAL (#10) .	7	9
12-35950	WASHER, THROTTLE LEVER STUD (7/16" O.D.) . . . . .	21	11	13-26996	LOCKWASHER, STARTER SOLENOID TERMINAL (#10) . . . . .	3	18
12-35950	WASHER, THROTTLE STOP SCREW . . . . .	23	27	13-26996	LOCKWASHER, WIRING HARNESS CLAMP ATTACHING SCREW . . . .	37	15
12-36103	WASHER, FRONT MOUNTING BRACKET ADJUSTING STUD . . . . .	39	34	13-26996	LOCKWASHER, WIRING HARNESS LEAD SCREW .	5	44
12-36104	WASHER, RUBBER-FRONT MOUNTING BRACKET ADJUSTING STUD . . . . .	39	38	13-32993	LOCKWASHER, BRACKET AND SPACER BLOCK SCREW . . . . .	39	28
12-36275	WASHER, ROTOR . . . . .	13	20	13-33065	LOCKWASHER, FRONT MOUNTING BRACKET ADJUSTING STUD . . . . .	39	44
12-36533	WASHER, COVER TO DISTRIBUTION BLOCK SCREW . . . . .	33	42	13-35048	LOCKWASHER, EXHAUST ELBOW SCREW . . . . .	57	9
12-47960	WASHER, CIRCUIT BREAKER ATTACHING SCREW . . . . .	5	34	13-37459	LOCKWASHER, BRACKET AND FLYWHEEL HOUSING SCREW . . . . .	37	10
12-57792	WASHER, THROTTLE STEP SCREW (1/8" THICK) . . . .	21	15	13-37459	LOCKWASHER, CIRCUIT BREAKER BRACKET SCREW . . . . .	5	39
12-58220	WASHER, CAM AND MAIN SHAFT . . . . .	11	-	13-37459	LOCKWASHER, CIRCUIT BREAKER BRACKET TO CYLINDER HEAD SCREW	5	39
12-62425	WASHER, BREAKER ASSEMBLY TO MOUNTING PLATE SCREW (SERIAL#32 . . . .	11	16	13-37459	LOCKWASHER, EXHAUST ELBOW TO EXHAUST MANIFOLD STUD . . . . .	33	26
13-21547	LOCKWASHER, THROTTLE BODY SCREW . . . . .	27	48	13-37459	LOCKWASHER, FRONT MOUNTING BRACKET SCREW . . . . .	39	31
13-24669	LOCKWASHER, FUSE STUD	9	35	13-37459	LOCKWASHER, LIFTING TO CYLINDER HEAD SCREW	37	22
13-26991	LOCKWASHER, ALTERNATOR TERMINAL (#12) . . . . .	7	21	13-37459	LOCKWASHER, TEMPERATURE SENDER CLAMP SCREW . . . . .	5	48
13-26992	LOCKWASHER, MOUNTING BRACKET SCREW . . . . .	3	24	13-37459	WASHER, LIFTING EYE SCREW . . . . .	37	22
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13-26993	LOCKWASHER, ALTERNATOR MOUNTING BRACKET SCREW . . . . .	7	31				
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13-39107	LOCKWASHER, PULLEY AND HUB SCREW . . . . .	45	20	19-34270	PLUG, EXPANSION-CYLINDER BLOCK (1 5/8" DIA.) . . . . .	41	3
15-34533	SHIM UNIT, BEARING CAP-FRONT ANS INTERMEDIATE . . . . .	43	15	19-34271	PLUG, EXPANSION-CYLINDER BLOCK (2" DIA.) . . . . .	41	3
15-34534	SHIM UNIT, BEARING CAP-REAR . . . . .	43	15	19-34271	PLUG, EXPANSION-CYLINDER HEAD (2" DIA")	51	33
16-20985	STUD, ADAPTOR TO CARBURETOR AND EXHAUST MANIFOLD . . .	17	34	19-34272	PLUG, EXPANSION-CYLINDER HEAD (15/16" DIA.) . . . . .	51	33
16-32808	STUD, FLYWHEEL TO ENGINE COUPLING (2 1/16") . . . . .	45	2	19-34487	PLUG, PIPE-CYLINDER BLOCK (3/8") . . . . .	41	5
16-34521	STUD, VALUE ROCKER ARM (.013 O.S.) . . . . .	51	32	19-34488	PLUG, EXPANSION-CAMSHAFT BEARING HOLE . . . . .	41	4
16-34522	STUD, VLAUE ROCKER ARM ( .003 O.S.) . . . . .	51	32	19-37531	PLUG, OIL CHANNEL-CYLINDER BLOCK . . . . .	41	3
16-36100	STUD, ADJUSTING-FRONT MOUNTING BRACKET (9 1/4") . . . . .	39	33	19-61747	PLUG, EXPANSION-CAMSHAFT HOLE . . . . .	41	4
16-38525	STUD, ANCHOR-THROTTLE CABLE TO MOUNTING BRACKET . . . . .	21	2	22-29085	FITTING, OIL PRESSURE SENDER ADAPTOR . . . . .	3	10
16-39729	STUD, OIL PUMP SCREEN SUPPORT TO BEARING CAP (3 3/4") . . . . .	53	13	22-32561	PLUG, PIPE-EXAHUST MANIFOLD (1/4-18) . . . . .	31	5
16-45969	STUD, BREATHER CHIMENY TO ROCKER COVER (3 5/16") . . . . .	49	4	22-32802	NIPPLE, VENT HOSE TO CARBURETOR . . . . .	17	.29
16-49545	STUD, EXHAUST MANIFOLD TO EXHIUST ELBOW (1 3/4") . . . . .	31	2	22-32802	PLUG, PIPE-WATER DISTRIBUTION BLOCK . .	33	36
16-52093	STUD, EXHAUST MANIFOLD TO CYLINDER BLOCK (5 1/4") . . . . .	31	9	22-32802	PLUG, PIPE-WATER DISTRIBUTION BLOCK . .	33	36
16-52387	STUD, BAFFLE TO CARBURETOR ADAPOTOR (1 1/16") . . . . .	19	40	22-32803	PLUG, PIPE-WATER DISTRIBUTION BLOCK . .	33	36
16-52387	STUD, BRACE TO MOTOR AND CYLINDER BLOCK (1 3/16") . . . . .	7	5	22-32974	ADAPTOR, OIL PRESSURE SNDER TO CYLINDER BLOCK . . . . .	3	9
16-54176	STUD, MOUNTING BRACKET TO CYLINDER BLOCK (1 5/8") . . . . .	7	26	22-33198	PLUG, EXHAUST ELBOW (3/4-14)-LATE MODELS . .	31	23
16-54177	STUD, ALERNATOR BRACE ATTACHING . . . . .	31	6	22-36382	PLUG, WATER DRAIN-CYLINDER BLOCK . . . . .	41	6
16-54177	STUD, ALTERNATOR BRACE TO EXHAUST MANIFOLD (1 3/8") . . . . .	7	13	22-45370	FITTING, ROCKER COVER .	49	2
16-54177	STUD, MOUNTING BRACKET TO CYLINDER BLOCK (1 3/8") . . . . .	7	25	22-45383	NIPPLE, VENT HOSE TO CARBURETOR . . . . .	17	29
17-33049	PIN, CHOKE PISTON TO CHOKE PISTON LEVER . .	27	62	22-48118	PLUG, EXHAUST ELBOW (1-14)-EARLY MODELS . . . . .	31	23
17-33649	PIN, DRIVE GEAR TO MAIN SHAFT . . . . .	11	5	22-48118	PLUG, EXHUST MANIFOLD .	31	3
				22-48336	PLUG, CYLINDER HEAD . . .	51	34
				22-49217	FITTING, FUEL LINE . . . . .	15	7
				22-52930	FITTING, TEE - OIL PRESSURE SENDER . . . . .	3	12
				22-53509	ELBOW, WATER DISTRIBUTION BLOCK . .	33	37
				22-64294	FITTING, FUEL LINE . . . . .	15	7
				22-64425	FITTING, DRAIN COCK EXTENSION . . . . .	45	13
				22-64426	DRAIN COCK . . . . .	45	12
				22-64698	NIPPLE, OIL PRESSURE SENDER AND SWITCH . .	3	13

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22-70583	NUT, COMPRESSION - CHOKE PIPE . . . . .	17	22	23-52095	SPACER, BRACKET TO EXHAUST MANIFOLD (5/16")- . . . . .	21	9
22-70584	FITTING, FUEL LINE . . . . .	15	7	23-52095	SPACER, FUEL LINE BRACKET TO THERMOSTAT COVER SCREW . . . . .	15	16
22-73816	CONNECTOR, VENT TUBE TO CARBURETOR . . . . .	15	1B	23-52096	SPACER, BRACKET TO EXHAUST MANIFOLD (3/4")- . . . . .	21	7
22-73817	CONNECTOR, VENT TUBE TO FUEL PUMP . . . . .	15	1C	23-52242	BEARING (PAIR), CONNECTING ROD (STANDARD) . . . . .	45	9
23-32727	SPACER, ALTERNATOR SCREW . . . . .	7	19	23-52243	BEARING (PAIR), CONNECTING ROD (.001 U.S.) . . . . .	45	9
23-33064	SLEEVE, FRONT MOUNTING BREACKET ADJUSTING STUD . . . . .	39	43	23-52244	BEARING (PAIR), CONNECTING ROD (.002 U.S.) . . . . .	45	9
23-34464	BEARING UNIT, CRANKSHAFT MAIN-REAR (STANDARD) . . . . .	43	13	23-52245	BEARING (PAIR), CONNECTING ROD (.010 U.S.) . . . . .	45	9
23-34469	BEARING, CAMSHAFT THRUST . . . . .	45	22	23-52246	BEARING (PAIR), CONNECTING ROD (.020 U.S.) . . . . .	45	9
23-34490	BEARING UNIT, CRANKSHAFT MAIN-REAR (.001 U.S.) . . . . .	43	13	23-52256	BEARING UNIT, CRANKSHAFT MAIN (STANDARD) . . . . .	41	12
23-34491	BEARING UNIT, CRANKSHAFT MAIN-REAR (.002 U.S.) . . . . .	43	13	23-52257	BEARING UNIT, CRANKSHAFT MAIN (.010 U.S.) . . . . .	41	12
23-34492	BEARING UNIT, CRANKSHAFT MAIN-REAR (.010 U.S.) . . . . .	43	13	23-52258	BEARING UNIT, CRANKSHAFT MAIN (.002 U.S.) . . . . .	41	12
23-34493	BEARING UNIT, CRANKSHAFT MAIN-REAR (.020 U.S.S) . . . . .	43	13	23-52259	BEARING UNIT, CRANKSHAFT MAIN (.010 U.S.S) . . . . .	41	12
23-35168	BEARING, DISTRIBUTOR PILOT SHAFT . . . . .	41	7	23-52260	BEARING UNIT, CRANKSHAFT MAIN (.020 U.S.) . . . . .	43	12
23-35903	SPACER, FRONT MOUNTING BRACKET . . .	37	24	23-52261	BEARING UNIT, CRANKSHAFT MAIN-REAR (STANDARD) . . . . .	43	13
23-36101	SPACER, FRONT MOUNTING BRACKET ADJUSTING STUD . . . . .	39	37	23-52262	BEARING UNIT, CRANKSHAFT MAIN-REAR (.001 U.S.) . . . . .	43	13
23-45353	SPACER, SLTERNATOR SCREW . . . . .	7	19	23-52263	BEARING UNIT, CRANKSHAFT MAIN-REAR (.002 U.S.) . . . . .	43	13
23-46742	SPACER, FLYWHEEL HOUSING MOUNT . . . . .	37	2	23-52264	BEARING UNIT, CRANKSHAFT MAIN-REAR (.010 U.S.) . . . . .	43	13
23-47640	HOSE, WATER DISTRIBUTION BLOCK TO WATER PUMP . . . . .	33	45	23-52265	BEARING UNIT, CRANKSHAFT MAIN-REAR (.020 U.S.) . . . . .	43	13
23-48353	BEARING (PAIR), CONNECTING ROD (.002 U.S.) . . . . .	45	9	23-61998	SPACER, CIRCUIT BREAKER ATTACHHING SCREW( . .	5	36
23-49959	BEARING UNIT, CRANKSHAFT MAIN (STANDARD) . . . . .	41	12				
23-49960	BEARING UNIT, CRANKSHAFT MAIN (.001 U.S.) . . . . .	41	12				
23-49961	BEARING UNIT, CRANKSHAFT MAIN (.002 U.S.) . . . . .	41	12				
23-49962	BEARING UNIT, CRANKSHAFT MAIN (.010 U.S.) . . . . .	41	12				

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24-33050	SPRING, IDLE ADJUSTING NEEDLE . . . . .	27	43	27-64692	GASKET, CARBURETOR . . .	19	43
24-35214	SPRING, VALUE . . . . .	51	27	27-72622	GASKET, CYLINDER HEAD .	51	36
24-48143	SPRING, FUEL INLET-AIR HORN . . . . .	25	9	27-73814	GASKET, END CAP TO EXHAUST MANIFOLD . . .	31	18
24-52280	SPRING, BREAKER CAM ADVANCE WEIGHT . . . . .	11	8	28-34466	KEY, PULLEY AND GEAR LOATING . . . . .	45	24
24-54217	SPRING, THROTTLE RETURN . . . . .	21	17	28-34514	KEY, VALUE STEM (2 PER VALUE) . . . . .	49	23
25-33666	GROMMET, MOUNTING PLATE-PRIMARY WIRE . .	11	17	32-30466	FUEL LINE, FUEL TANK TO FUEL PUMP (13") . . . . .	15	6
25-52188	GROMMET, HOSE VENT CONNECTOR . . . . .	49	15	32-34423A1	HOSE ASSEMBLY, VENT (4 3/4") . . . . .	49	17
25-61999	GROMMET, CIRCUIT BRACKET ATTACHING SCREW . . . . .	5	35	32-39315A1	HOSE, INLET-WATER DISTRIBUTION BLOCK TO DRIVE UNIT . . . . .	35	49
26-34217	SEAL, VALUE SPRING CAP	49	25	32-46471	NOZZLE, OIL-TIMING GEAR	45	21
26-49952	OIL SEAL, CRANKCASE COVER . . . . .	53	19	32-52481	HOSE, WATER DISTRIBUTION BLOCK TO END CAP/ CONNECTOR .	33	33
26-58203	OIL SEAL UNIT, CRANKSHAFT REAR BEARING . . . . .	43	17	32-53392	TUBE, OIL LEVEL GAUGE . .	53	3
26-58219	SEAL, HOUSING . . . . .	11	-	32-53824	FUEL LINE, FUEL PUMP TO CARBURETOR (33 1/2") . .	15	8
26-59342	OIL SEAL, CRANKCASE COVER . . . . .	53	19	32-55545A1	PIPE ASSEMBLY, HOKE - CARBURETOR . . . . .	17	21
26-59342	OIL SEAL, CRANKCASE COVER . . . . .	53	19	32-55644	TUBE, HEAT-EXHAUST MANIFOLD . . . . .	31	7
26-72653	SEAL, HOUSING . . . . .	11	-	32-57831	COVERING, CHOKE PIPE . .	17	23
27-33680	GASKET, WATER DISTRIBUTION BLOCK . .	33	43	32-58616A1	TUBE, WATER SEPARATION-EXHAUST ELBOW . . . . .	31	22
27-33956	GASKET, WATER PUMP . . .	45	15	32-62060	HOSE, VENT-MOLDED . . . .	49	18
27-34209	GASKET, CRANKCASE AND PUSH ROD COVER . . . . .	53	6	32-64297A1	FUEL LINE, FUEL PUMP TO CARBURATOR . . . . .	15	8
27-34213	GASKET, FUEL PUMP . . . . .	15	4	32-65652	FUEL LINE, FUEL PUMP TO CARBURETOR . . . . .	15	8
27-34486	GASKET, DISTRIBUTOR . . .	13	25	32-73185-2	TUBE, VENT . . . . .	15	1A
27-46401	GASKET, EXHAUST MANIFOLD TO CYLINDER HEAD . . . . .	31	20	33-59571	SPARK PLUG (AC-R43T) . . .	13	29
27-47453	GASKET, CYLINDER HEAD .	51	36	33-60056	SPARK PLUG (AC-CR43N) .	13	29
27-47590	GASKET, THERMOSTAT COVER . . . . .	33	40	35-49088	FILTER, FUEL - FUEL PUMP	15	2
27-48043	GASKET, END CAP TO EXHAUST MANIFOLD . . .	31	18	35-53336	FILTER, FUEL INLET-AIR HORN . . . . .	25	8
27-48043	GASKET, END CAP/ CONNECTOR TO EXHAUST MANIFOLD . . .	33	29	37-32852	DECAL, ROCKER COVER-MERCURISER (11 1/2" LONG) . . . . .	49	3
27-49936	GASKET, ROCKER COVER .	49	22	37-55541	DECAL, MERCURISER . . .	49	3
27-49949	GASKET SET, OIL PAN . . . .	55	24	37-56059	DECAL, ROCKER COVER-"165 H.P. . . . .	49	20
27-49953	GASKET, CRANKCASE COVER . . . . .	53	20	37-77248	DECAL, MERCURISER . . . .	49	3A
27-49955	GASKET, OIL PAN DRAIN SCREW . . . . .	55	28	37-77254	DECAL, WAVES . . . . .	49	21
27-52076	GASKET, EXHAUST ELBOW TO EXHAUST MANIFOLD	33	25	39-67132	RING, PISTON(STANDARD)	41	9
27-52945	GASKET, ADAPOTOR TO EXHAUST MANIFOLD (4 MOUNTING HOLES) . . . .	19	44	39-67133	RING, PISTON (020 O.S.) . .	41	9
				39-67134	RING, PISTON (.030 O.S.) . .	41	9
				43-33664	GEAR, DRIVE - MAIN SHAFT	11	3
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50-79823A1	STARTER MOTOR ASSEMBLY(DELCO REMY #1109489) . . . . .	7	1	54-61001	CLAMP, FUEL LINE TO LIFTING EYE SERAIL#THRU# . . . . .	15	9
54-22740	CLAMP, WIRING HARNESS TO EXHAUST MANIFOLD 93/8")- . . . . .	31	13	54-64646	CLAMP, FUEL LINE TO BRACKET . . . . .	17	18
54-22740	CLIP, WIRING HARNESS TO PUSH ROD COVER . . . . .	53	7	54-64648	CLAMP, VENT HOSE . . . . .	49	19
54-24871	CLAMP, WIRING HARNESS TO FLYWHEEL HOUSING . . . . .	37	13	54-65653	CLAMP, FUEL LINE TO ROCKER COVER . . . . .	15	9
54-28938	CLAMP, FUEL LINE TO CYLINDER BLOCK . . . . .	15	9	54-72531	EYE, LIFTING-FLYWHEEL HOUSING SCREW . . . . .	37	7
54-32739	CLAMP, BELLOWS ATTACHING . . . . .	57	6	57-32850	BELT, ALTERNATOR, WATER PUMP AND CRANKSHAFT PULLEY . . . . .	45	26
54-32779	CLAMP, INLET HOSE TO WATER DISTRIBUTION BLOCK AND DRIVE UNIT . . . . .	35	50	57-64032	BELT, ALTERNATOR, WATER PUMP AND CRANKSHAFT PULLEY . . . . .	45	26
54-32781	CLAMP, HOSE TO WATER DISTRIBUTION BLOCK AND WATER PUMP . . . . .	33	46	84-61805	WIRING HARNESS, EXTERNAL . . . . .	3	1
54-32880	CLAMP, HOSE TO WATER DISTRIBUTION BLOCK AND END CAP CONNECTO . . . . .	33	34	84-63796	WIRING HARNESS, EXTERNAL . . . . .	3	1
54-33036	RETAINER, STAT COVER AND COIL TO CHOKE HOUSING SCREW . . . . .	27	69	84-66963A1	WIRING HARNESS, EXTERNAL . . . . .	3	1
54-33361	CLIP, WIRING HARNESS RETAINER EARLY MODELS . . . . .	33	31	84-67203	WIRE ASSEMBLY, DISTRIBUTOR TO SOIL (8 1/4") . . . . .	13	32
54-33361	CLIP, WIRING HARNESS-ROCKER COVER SCREW . . . . .	49	13	84-69713--1	LEAD ASSEMBLY, HIGH TENSION - DISTRIBUTOR (6 1/4") . . . . .	13	26
54-33683	CLAMP, BELLOWS ATTACHING . . . . .	57	6	84-69713--2	LEAD ASSEMBLY, HIGH TENSION - DISTRIBUTOR (14 1/4") . . . . .	13	27
54-34764	EYE, LIFTING-CYLINDER BLOCK . . . . .	37	20	84-69713--4	LEAD ASSEMBLY, HIGH TENSION - DISTRIBUTOR (22") . . . . .	13	27
54-35861	CLIP, ROCKER COVER CHIMENY STUD . . . . .	49	6	84-78581A1	ALTERNATOR HARNESS ASSEMBLY . . . . .	7	33
54-38426	CLAMP, WATER PUMP COVER TO WATER PUMP . . . . .	35	48	84-79139A6	JUMPER WIRE, 90 AMP FUSE . . . . .	9	34A
54-39108	CLIP, IDLE STOP SCREW . . . . .	27	45	85-79695	BOOT, INSULATOR - FUSE STUD . . . . .	9	37
54-46721	CLIP, WIRING HARNESS-ROCKER COVER . . . . .	49	13	88-65093	CIRCUIT BREAKER . . . . .	5	28
54-52923	CLAMP, ADAPOTOR SCREW (INLET HOSE) . . . . .	17	38	88-78813	CIRCUIT BREAKER . . . . .	5	28
54-53883	"J" CLIP, WIRING HARNESS TO PUSH ROD COVER . . . . .	53	7	88-79023A55	FUSE ASSEMBLY, 55 AMP . . . . .	9	34
54-54178	CLAMP, TEMPERATURE SENDER WIRE . . . . .	5	46	88-79023A90	FUSE ASSEMBLY, 90 AMP . . . . .	9	34
54-58003	CLAMP, INLET HOSE TO MANIFOLD . . . . .	35	51	89-68258	STARTER SOLENOID . . . . .	3	15A
54-60516	CLAMP, WIRING HARNESS TO EXHAUST MANIFOLD (9/16") . . . . .	31	13	222-2339	FLYWHEEL, CRANKSHAFT . . . . .	45	1
54-60517	CLAMP, WIRING HARNESS TO BRACKET . . . . .	5	40	222-4521	FLYWHEEL, CRANKSHAFT . . . . .	45	1
				222-6355	FLYWHEEL, CRANKSHAFT ( . . . . .	45	1
				425-3156	CRANKSHAFT . . . . .	47	27
				425-6516	CRANKSHAFT . . . . .	47	27
				430-3161	CAMSHAFT . . . . .	45	10
				613-2277	CONNECTING ROD ASSEMBLY . . . . .	45	6
				734-3159	PISTON AND PISTON PIN ASSEMBLY (.020 O.S.) . . . . .	41	8
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734-4860	PISTON AND PISTON PIN ASSEMBLY (.030 O.S.) . . .	41	8				
840-3504	CYLINDER BLOCK ASS'Y . .	53	1				
840-3504	CYLINDER BLOCK ASSEMBLY . . . . .	41	1				
840-5947	CYLINDER BLOCK ASS'Y . .	53	1				
840-5947	CYLINDER BLOCK ASSEMBLY . . . . .	41	1				
840-6515	CYLINDER BLOCK ASS'Y . .	53	1				
840-6515	CYLINDER BLOCK ASSEMBLY . . . . .	41	1				
937-3040	CYLINDER HEAD ASSEMBLY	51	31				
937-4287	CYLINDER HEAD ASSEMBLY	51	31				
937-4861	CYLINDER HEAD ASSEMBLY	51	31				
1351-4282A1	CARBURETOR ASSEMBLY .	17	24				
1351-4282A1	CARBURETOR ASSEMBLYU, COMPLETE . . . . .	25	-				
1351-4871A1	CARBURETOR ASSEMBLY, COMPLETE . . . . .	25	-				
1351-4871A1	CARBURETOR ASSEMBLY	17	24				
1351-5204A1	CARBURETOR ASSEMBLY .	17	24				
1351-5204A1	CARBURETOR ASSEMBLY, COMPLETE . . . . .	25	-				
1397-2050	PLUG, BALL-CHOKE HOUSING . . . . .	27	63				
1397-2057	PLATE, BAFFLE-CHOKE HOUSING . . . . .	27	65				
1397-2059	CHOKE PISTON, CHOKE HOUSING . . . . .	27	61				
1397-2060	FLOAT ASSEMBLY . . . . .	25	12				
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1397-2120	IDLE ADJUSTING NEEDLE, THROTTLE BODY . . . . .	27	42				
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1397-2630	CHOKE HOUSING ASSEMBLY . . . . .	27	56				
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1397-3464	POWER CARBURETOR KIT	27	69				
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1397-4258	FLOAT BOWL ASSEMBLY . .	25	17				
1397-4337	NUT, FUEL INLET-AIR HORN (NO SHOULDER ON OUTLET) . . . . .	25	7				