



PARTS CATALOG

500 H.P. 8.2L (502 CI) ENGINE

SERIAL NUMBER

500 (GEN. V) GM 502 V-8 1994-1995 0F213293 THRU 0F615766

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NOTE: Indented description indicate that these parts are included in preceeding assembly.

AR = As Required

NSS = Not Sold Separate

OPT = Optional

NS = Not Shown

NOTE: Following symbols are located in **SYM** column.

● = SUPERSEDES TO ANOTHER PART
NUMBER

◇ = COMPONENT OF ENGINE GASKET SET

■ = PART NUMBER IS NEW AND LISTED
FOR THE FIRST TIME

⊕ = SERIAL NUMBER AND BELOW

† = SERIAL NUMBER AND ABOVE

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REPLACEMENT PARTS ! WARNING !

Electrical, ignition and fuel system components on MerCruiser Engines and Stern Drives are designed and manufactured to comply with U.S. Coast Guard Rules and Regulations to minimize risks of fire or explosion. Use of replacement electrical, ignition or fuel system components, which do not comply to these rules and regulations, could result in a fire or explosion hazard and should be voided.

When servicing the electrical, ignition and fuel systems, it is extremely important that all components are properly installed and tightened. If not, any electrical or ignition component opening would permit sparks to ignite fuel vapors from fuel system leaks, if they existed.

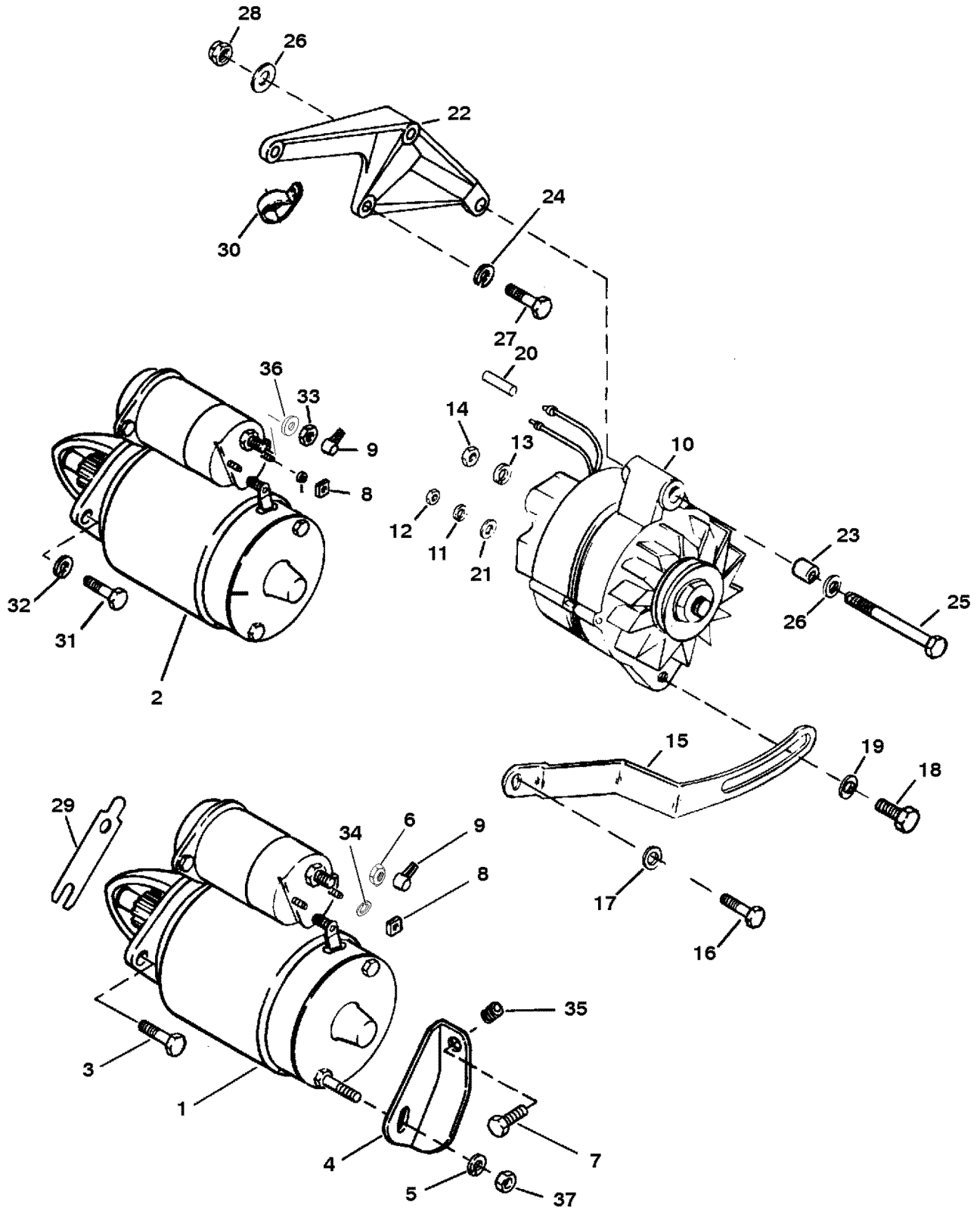
ENGINE MECHANICAL COMPONENTS

Many of the engine mechanical components are designed for marine applications. Unlike automotive engines, marine engines are subjected to extended periods of heavy load and wide- open-throttle operation, therefore, require heavy-duty components. Special marine engine parts have design and manufacturing specifications, which are required to provide long life and dependable performance. Marine engine parts also must be able to resist the corrosive action of salt or brackish water that will rust or corrode standard automotive parts within a short period of time.

Failure to use recommended Mercury Precision Parts OR Quicksilver service replacement parts can result in poor engine performance and/or durability, rapid corrosion of parts subjected to salt water and possibly complete failure of the engine.

Use of parts other than recommended service replacement parts will void the warranty on those parts which are damaged as a result of the use of other than recommended parts.

STARTER AND ALTERNATOR

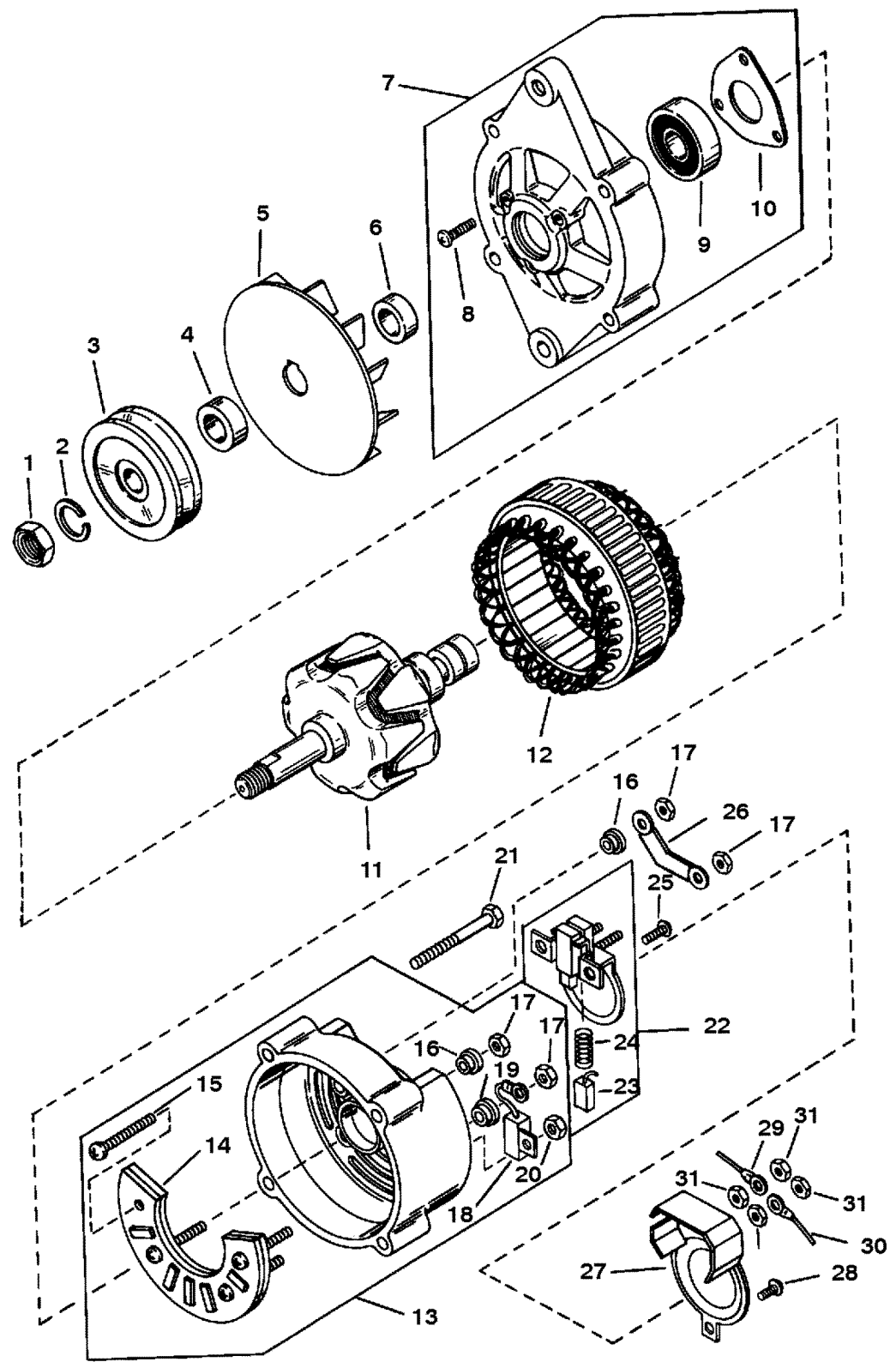


STARTER AND ALTERNATOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	50-99418A2	●	1	STARTER ASSEMBLY (PLUG-IN MODELS) (SEE PAGE 7)
	50-806964A3		1	STARTER ASSEMBLY (PLUG-IN MODELS) (SEE PAGE 9)
2	50-17251A3	●	1	STARTER ASSEMBLY (DRIVELINE MODELS) (SEE PAGE 11)
	50-808011A1		1	STARTER ASSEMBLY (DRIVELINE MODELS) (SEE PAGE 13)
3	10-94435		2	SCREW (.375-16 X 4.656)-STARTER MOTOR
4	89057		1	BRACE-STARTER MOTOR
5	12-29245		2	WASHER-STARTER MOTOR STUD
6	11-15874		1	NUT (10M)-BATTERY TERMINAL
7	10-35765A1		1	SCREW & WASHER (.312-18 X .625)-BRACE TO ENGINE
8	11-40021--1		1	NUT (5M)-STARTER SWITCH TERMINAL
9	85-79695		1	BOOT-INSULATOR-STARTER TERMINAL
10	817119--1		1	ALTERNATOR ASSEMBLY (BLUE) (SEE PAGE 5)
11	13-26996		1	LOCKWASHER (#10)-ALTERNATOR TERMINAL
12	11-79989		1	NUT (#10-24)-ALTERNATOR TERMINAL
13	13-26992		1	LOCKWASHER (.250)-ALTERNATOR TERMINAL
14	11-56374		1	NUT (.250-20)-ALTERNATOR TERMINAL
15	85013T		1	BRACE-ALTERNATOR ADJUSTING
16	10-15942	●	1	SCREW (.437-14 X 1.250)-ALTERNATOR BRACE
17	12-45176		1	WASHER-ALTERNATOR BRACE SCREW
18	10-29198		1	SCREW & LOCKWASHER (.312-18 X .875)-ALT BRACE
19	12-26168		1	WASHER-ALTERNATOR BRACE SCREW
20	57908-11		1	SLEEVE-ALTERNATOR LEAD
21	12-96457		1	WASHER-ALTERNATOR TERMINAL
22	848146		1	BRACKET-ALTERNATOR MOUNT (.437 IN. HOLES)
23	23-33186		1	BUSHING-ALTERNATOR BRACKET SCREW
24	12-45176		3	WASHER-ALTERNATOR BRACKET SCREW
25	10-48308		1	SCREW (.375-24 X 3.750)-ALTERNATOR
26	12-20553		3	WASHER-ALTERNATOR BRACKET SCREW
27	10-15942	●	3	SCREW (.437-14 X 1.250)-ALTERNATOR BRACKET
28	11-23161		1	NUT (.375-24)-ALTERNATOR BRACKET SCREW
29	15-817272		AR	SHIM
30	54-848130		1	CLIP-HOSE-CIRCULATING PUMP
31	10-47461		2	SCREW (.437-14 X 1.00)
32	13-32993		2	LOCKWASHER (.437)
33	11-40026--6		1	NUT (M10)
34	13-26996		1	LOCKWASHER (#10)
35	22-32561--1		1	PLUG (SPECIAL)-MOUNTING BOLT TO BLOCK
36	12-20086		1	WASHER
37	11-56374		1	NUT (.250-20)

● = SUPERSEDES TO ANOTHER PART NUMBER

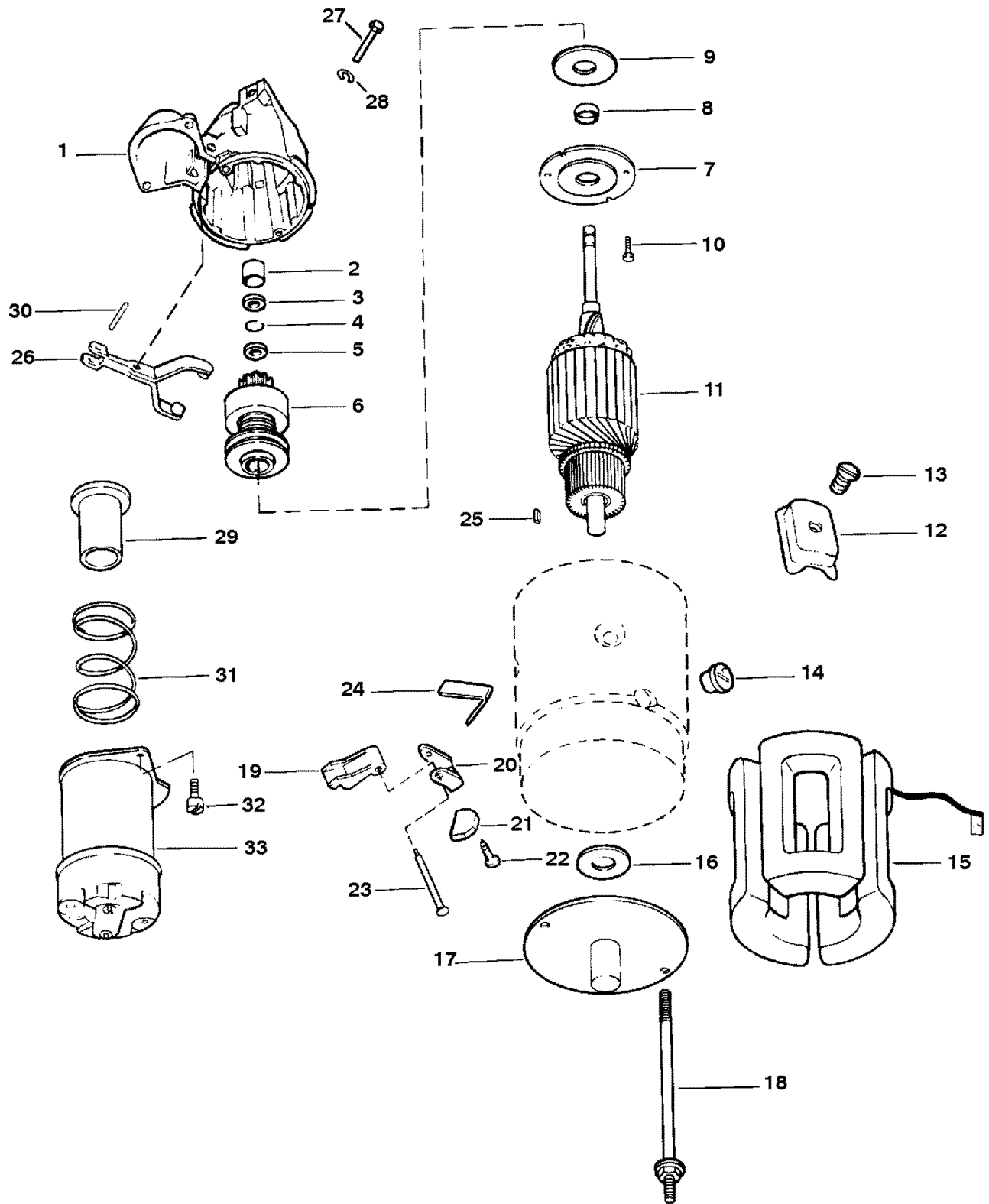
ALTERNATOR ASSEMBLY (MANDO #AC-155603)



ALTERNATOR ASSEMBLY (MANDO #AC-155603)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	817119--1		1	ALTERNATOR ASSEMBLY (BLUE)
1	11-42768		1	NUT
2	13-42769		1	LOCKWASHER
3	42770		1	PULLEY
4	23-811865		1	SPACER
5	811866		1	FAN
6	23-811867		1	SPACER
7	811868		1	BRACKET ASSEMBLY-FRONT
8	10-811869		3	SCREW
9	30-811870		1	BEARING-BALL
10	811871		1	RETAINER
11	811872		1	ROTOR ASSEMBLY
12	811873		1	STATOR ASSEMBLY
13	811874		1	BRACKET ASSEMBLY-REAR
14	811875		1	RECTIFIER ASSEMBLY
15	10-811876		1	SCREW
16	811877		2	HOLD
17	11-811878		4	NUT
18	811879		1	CONDENSER ASSEMBLY
19	811880		1	HOLD
20	11-811881		1	NUT
21	10-42773		4	THRU BOLT
22	811883		1	REGULATOR ASSEMBLY
23	811884		2	BRUSH
24	24-811885		2	SPRING-BRUSH
25	10-811886		2	SCREW-SET
26	811887		1	TERMINAL
27	811888		1	COVER
28	10-811889		1	SCREW-SET
29	84-811890		1	WIRE-LEAD
30	84-811891		1	WIRE-LEAD
31	11-811878		4	NUT

STARTER ASSEMBLY (50-99418A2) (3.500 IN. DIA. END CAP)

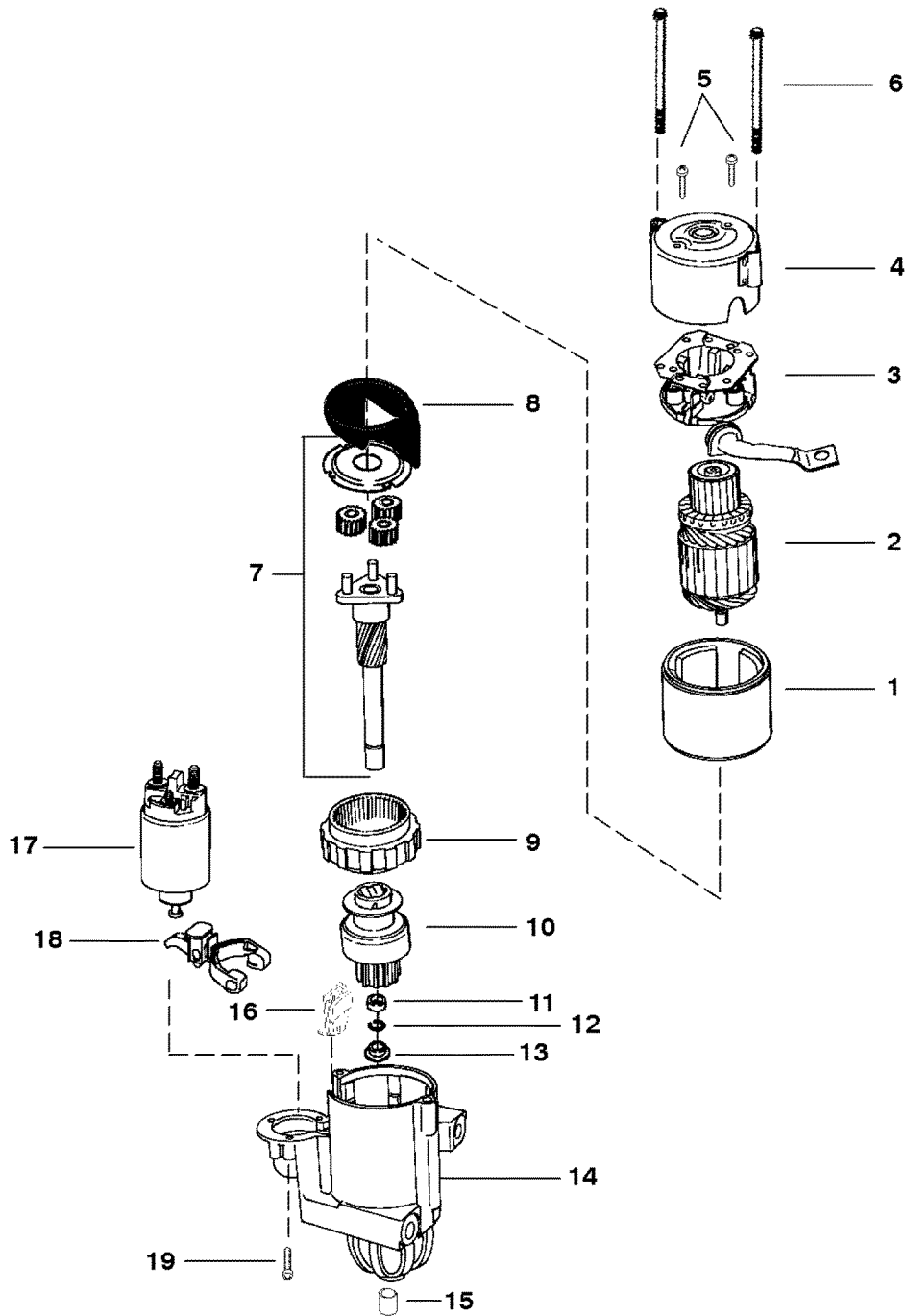


STARTER ASSEMBLY (50-99418A2) (3.500 IN. DIA. END CAP)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	50-99418A2	●	1	STARTER ASSEMBLY (PLUG-IN MODELS)
1	75666		1	HOUSING ASSEMBLY
2	23-33369		1	BUSHING-DRIVE END HOUSING
3	814474		1	COLLAR-THRUST
4	53-33290		1	RING-RETAINING-PINION STOP COLLAR
5	33291		1	COLLAR-PINION STOP
6	79205		1	DRIVE ASSEMBLY-CLUTCH
7	79396		1	PLATE-BEARING
8	23-71694		1	BUSHING-BEARING PLATE
9	12-68614		1	WASHER-BEARING PLATE
10	10-79209		2	SCREW-BEARING
11	75665		1	ARMATURE
12	NSS		4	SHOE-POLE-FIELD COIL (DELCO REMY #810601)
13	NSS		4	SCREW (DELCO REMY #1968396)
14	NSS		1	GROMMET-FIELD COIL (DELCO REMY #1846097)
15	75664		1	FIELD COIL ASSEMBLY
16	12-33258		1	WASHER-LEATHER-COMMUTATOR END FRAME
17	79211		1	FRAME-COMMUTATOR END
18	NSS		1	BOLT-THRU (DELCO REMY #1941111)
	NSS		1	BOLT-THRU (DELCO REMY #1939970)
19	33284		2	HOLDER-INSULATED-FIELD FRAME BRUSH
20	33283		2	HOLDER-FIELD FRAME BRUSH GROUND
21	33270		4	BRUSH-FIELD FRAME
22	NSS		2	SCREW-BRUSH LEAD (DELCO REMY #1967747)
	NSS		2	SCREW-BRUSH LEAD (DELCO REMY #443527)
23	33294		2	SUPPORT
24	24-33285		4	SPRING-FIELD FRAME BRUSH
25	NSS		1	PIN-DOWEL (DELCO REMY #1985696)
26	71698		1	LEVER-SHIFT
27	NSS		1	STUD-SHIFT LEVER (DELCO REMY #1945804)
28	53-33354		1	RING-RETAINING-STUD
29	33317		1	PLUNGER-SHIFT LEVER
30	17-79207		1	PIN-PLUNGER TO SHIFT LEVER
31	24-46889		1	SPRING-PLUNGER RETURN
32	NSS		2	SCREW (DELCO REMY #9413260)
33	89-18080		1	SOLENOID

● = SUPERSEDES TO ANOTHER PART NUMBER

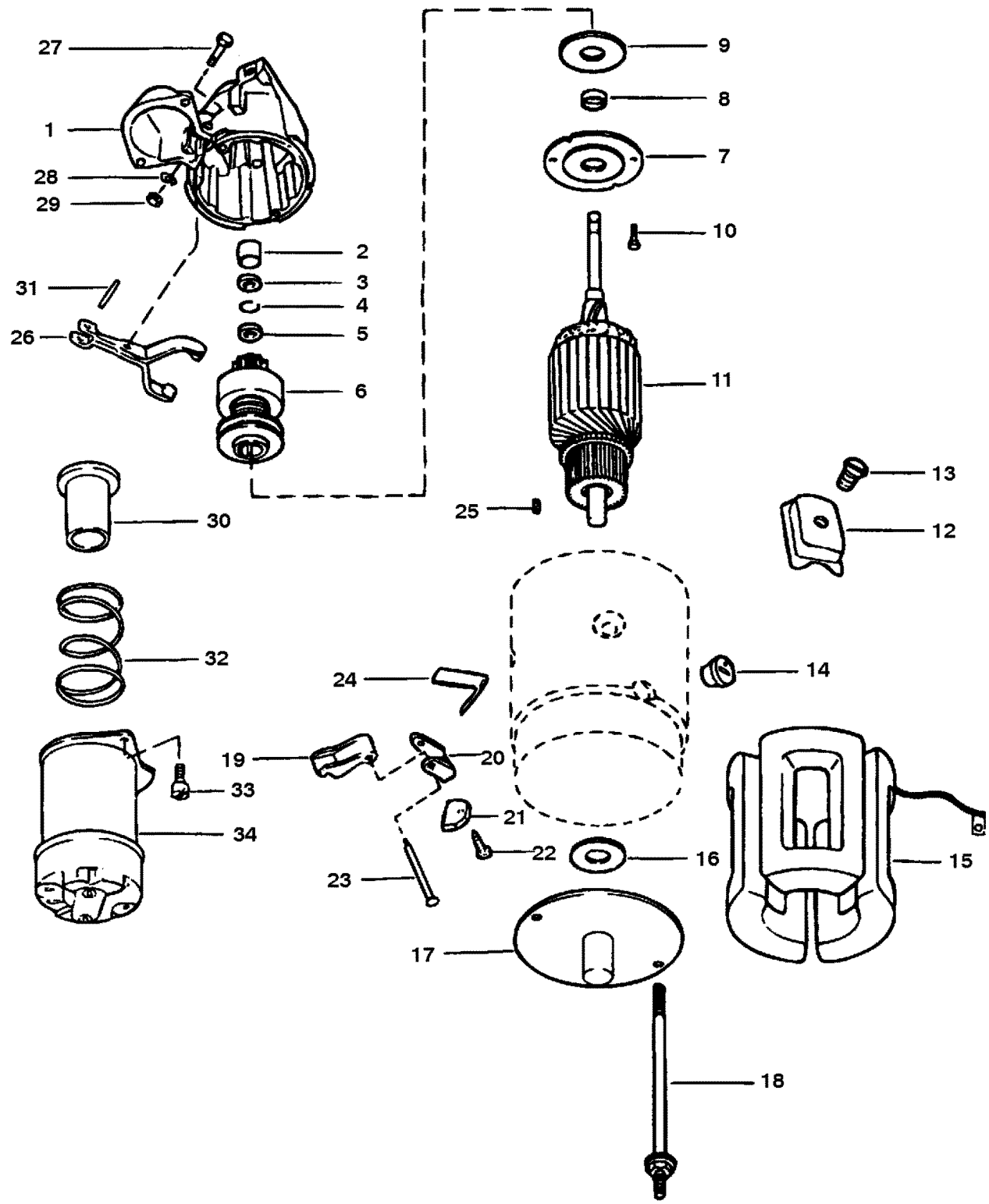
STARTER ASSEMBLY (50-806964A3) (2.875 IN. DIA. END CAP)



STARTER ASSEMBLY (50-806964A3) (2.875 IN. DIA. END CAP)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	50-806964A3		1	STARTER ASSEMBLY (PLUG-IN MODELS)
2	NSS		1	ARMATURE
3	NSS		1	BRUSH HOLDER AND SPRING
4	NSS		1	FRAME
5	NSS		2	SCREW
6	NSS		2	THRU BOLT
7	NSS		1	SHAFT AND GEAR
8	NSS		1	GASKET
9	NSS		1	GEAR
10	NSS		1	DRIVE
11	33291		1	COLLAR
12	53-33290		1	RETAINING RING
13	NSS		1	THRUST COLLAR
14	809459		1	DRIVE HOUSING
15	23-814476		1	BUSHING
16	NSS		1	GROMMET
17	809463A1		1	SOLENOID
18	NSS		1	LEVER
19	NSS		3	SCREW

STARTER ASSEMBLY (50-17251A3)



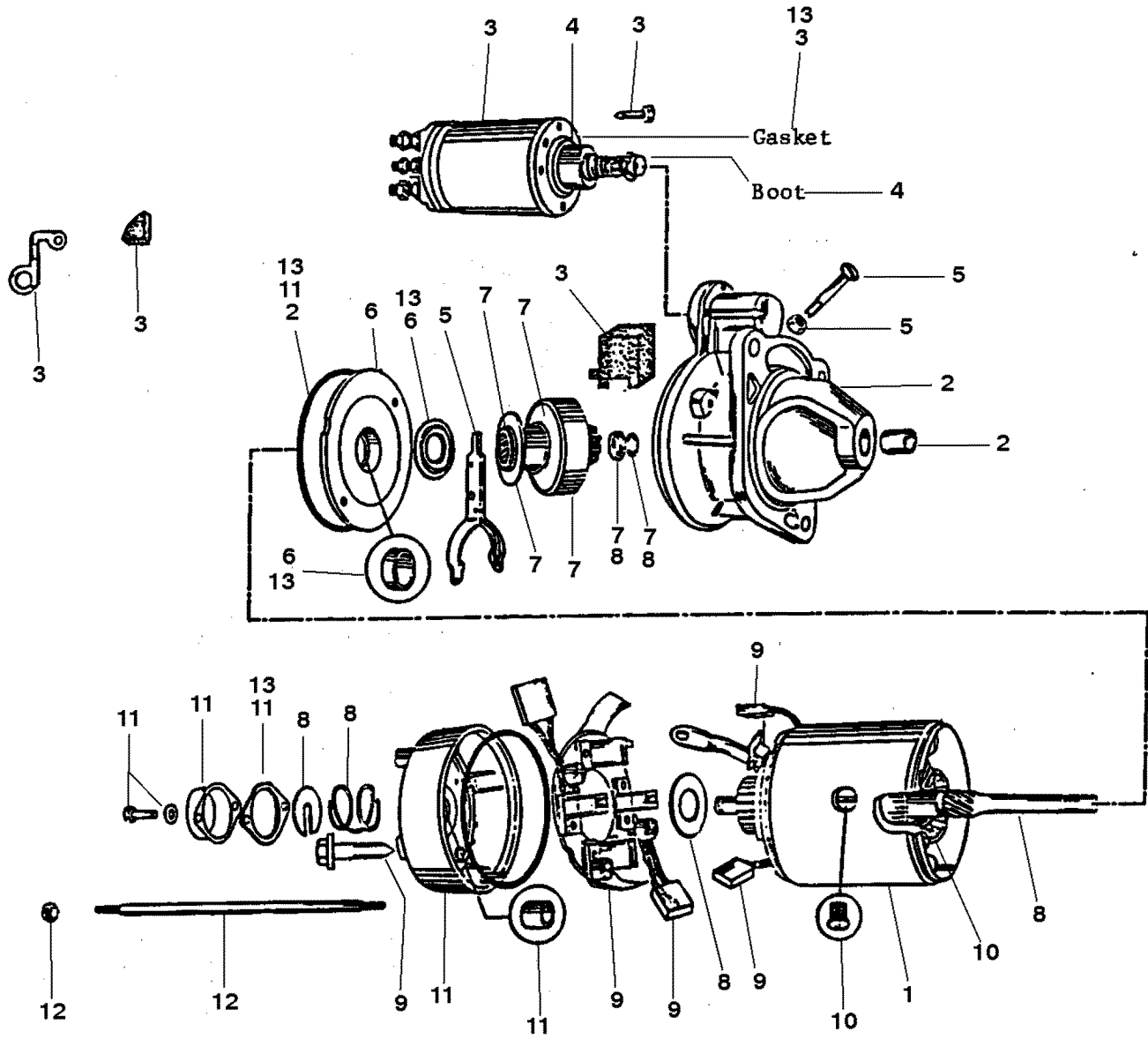
STARTER ASSEMBLY (50-17251A3)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	50-17251A3	●	1	STARTER ASSEMBLY (TRANSMISSION & DRIVELINE MODELS)
1	79206		1	HOUSING ASSEMBLY
2	23-33369		1	BUSHING-DRIVE END HOUSING
3	814474		1	COLLAR-THRUST
4	53-33290		1	RING-RETAINING-PINION STOP COLLAR
5	33291		1	COLLAR-PINION STOP
6	68608		1	DRIVE ASSEMBLY-CLUTCH
7	79396		1	PLATE-BEARING
8	23-71694		1	BUSHING-BEARING PLATE
9	12-68614		1	WASHER-BEARING PLATE
10	10-79209		2	SCREW-BEARING
11	68606		1	ARMATURE
12	NSS		4	SHOE-POLE-FIELD COIL (DELCO REMY #810601)
13	NSS		4	SCREW (DELCO REMY #1968396)
14	NSS		1	GROMMET-FIELD COIL (DELCO REMY #1846097)
15	NSS		1	FIELD COIL ASSY (DELCO REMY #1970467)
16	NSS		1	WASHER-LEATHER (DELCO REMY #1985617)
17	79211		1	FRAME-COMMUTATOR END
18	NSS		1	BOLT-THRU (DELCO REMY #1939970)
19	33284		2	HOLDER-INSULATED-FIELD FRAME BRUSH
20	33283		2	HOLDER-FIELD FRAME BRUSH GROUND
21	33270		4	BRUSH-FIELD FRAME
22	NSS		2	SCREW-BRUSH LEAD (DELCO REMY #1967747)
	NSS		2	SCREW-BRUSH LEAD (DELCO REMY #443527)
23	33294		2	SUPPORT
24	24-33285		4	SPRING-FIELD FRAME BRUSH
25	NSS		1	PIN-DOWEL (DELCO REMY #1985696)
26	33297		1	LEVER-SHIFT
27	NSS		1	STUD-SHIFT LEVER (DELCO REMY #1814529)
28	12-68615		1	WASHER-SHIFT LEVER STUD
29	11-26484		1	NUT (.312-18)-SHIFT LEVER STUD
30	33317		1	PLUNGER
31	17-79207		1	PIN-PLUNGER TO SHIFT LEVER
32	24-46889		1	SPRING-PLUNGER RETURN
33	NSS		2	SCREW-SOLENOID (DELCO REMY #132255)
34	89-18080		1	SOLENOID

NOTE: PARTS LISTED NSS (NOT SOLD SEPARATELY) SHOULD BE ORDERED FROM A LOCAL SUPPLIER USING THE APPROPRIATE MANUFACTURER'S PART NUMBER.

● = SUPERSEDES TO ANOTHER PART NUMBER

STARTER ASSEMBLY (50-808011A1)

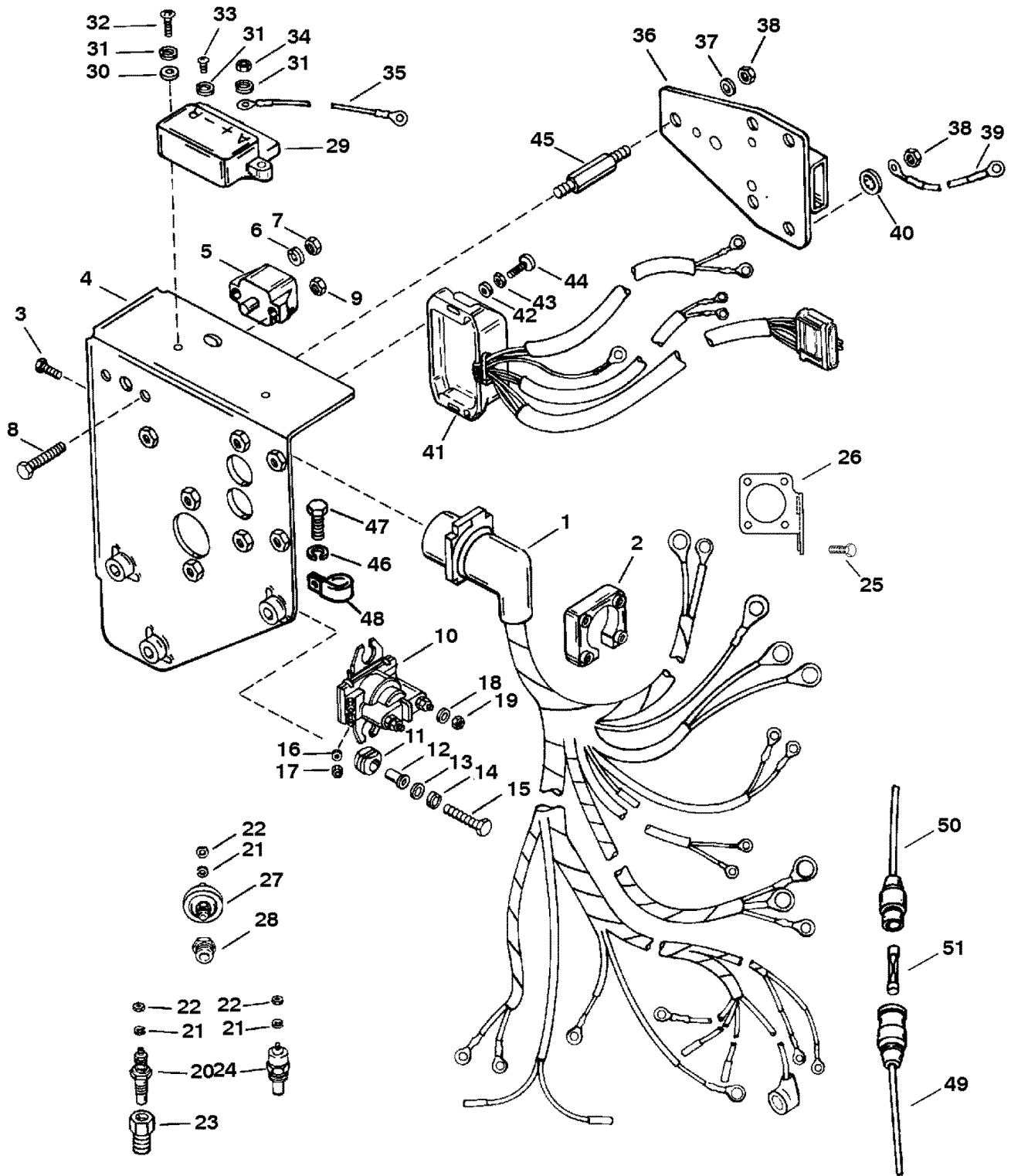


STARTER ASSEMBLY (50-808011A1)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	50-808011A1	■	1	STARTER ASSEMBLY (TRANSMISSION & DRIVELINE MODELS)
2	850401	■	1	DRIVE HOUSING
3	89-850408	■	1	SOLENOID SWITCH
4	850409	■	1	PLUNGER KIT
5	850410	■	1	SHIFT LEVER KIT
6	850411	■	1	CENTER BEARING KIT
7	850402	■	1	DRIVE KIT
8	850403	■	1	ARMATURE KIT
9	850404	■	1	HOLDER KIT-BRUSH
10	850405	■	1	FIELD COIL
11	850406	■	1	CE FRAME KIT
12	10-850407	■	2	THRU BOLT
13	850412	■	1	SEALING PACKAGE KIT

■ = PART NUMBER IS NEW AND LISTED FOR THE FIRST TIME

WIRING HARNESS AND ELECTRICAL COMPONENTS



WIRING HARNESS AND ELECTRICAL COMPONENTS

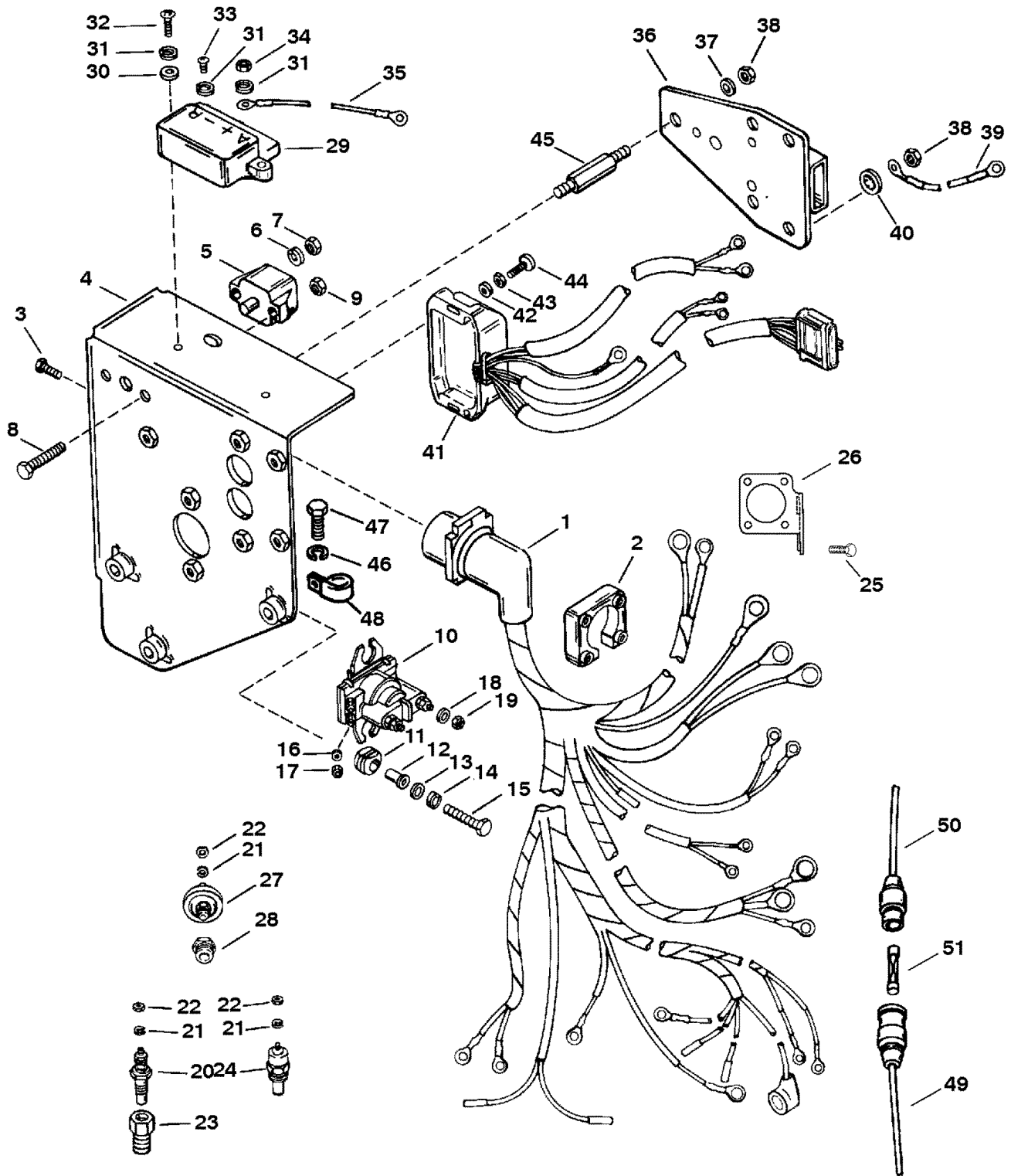
REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	84-847722A1	●	1	HARNESS ASSEMBLY-WIRING
2	26079A2		1	PLATE KIT
3	10-15001		4	SCREW (#8-16 X .875)
4	848131--1		1	BRACKET-ELECTRICAL COMPONENTS
5	88-11178		1	BREAKER-CIRCUIT (50 AMP)
6	13-26996		2	LOCKWASHER (#10)
7	11-68219		2	NUT (#10-32)
8	10-45862		2	SCREW (#10-32 X .875)
9	11-61356		2	NUT (#10-32)
10	89-818999A2		1	SOLENOID ASSEMBLY-STARTER
11	25-818967		2	GROMMET
12	23-818968		2	BUSHING
13	12-29245		2	WASHER
14	13-26992		2	LOCKWASHER (.250)
15	10-76630		2	SCREW (.250-20 X 1.00)
16	13-26995		2	LOCKWASHER (#8)
17	11-26419		2	NUT (#8-32)
18	13-26992		2	LOCKWASHER (.250)
19	11-94330		2	NUT (.250-20)
20	13611		1	SENDER ASSEMBLY-OIL TEMPERATURE
21	13-26996		3	LOCKWASHER (#10)
22	11-45076		3	NUT (#10-32)
23	22-64013		1	REDUCER
24	97257A1		1	SENDER ASSEMBLY-WATER TEMPERATURE
	49734A1		OPT	SENDER ASSEMBLY-WATER TEMPERATURE (DUAL)
25	10-88829	†	4	SCREW (#10-24 X .500) (SERIAL # F213416 & THRU F615766)
26	848191--1	†	1	BRACKET-WIRE HARNESS (SERIAL # F213416 & THRU F615766)
27	815425		1	SENDER ASSEMBLY-OIL PRESSURE
	37293		OPT	SENDER ASSEMBLY-OIL PRESSURE (DUAL)
28	22-64013		1	REDUCER
29	42600A3		1	CONTROLLER ASSEMBLY
30	12-30164		2	WASHER
31	13-26996		7	LOCKWASHER (#10)
32	10-41771		2	SCREW (#10-24 X .875)
	10-35401		2	SCREW (#10 X 1.00) (DRIVELINE MODELS)
33	10-62568		1	SCREW (#10-16 X .375)
34	11-68219		4	NUT (#10-32)
35	84-86322A17		1	CABLE ASSEMBLY (BLACK) (NON DRIVELINE MODELS)
36	17316A1		1	IGNITION MODULE ASSEMBLY
37	12-29245		2	WASHER
38	11-56374		3	NUT (.250-20)

● = SUPERSEDES TO ANOTHER PART NUMBER

† = SERIAL NUMBER AND ABOVE

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WIRING HARNESS AND ELECTRICAL COMPONENTS

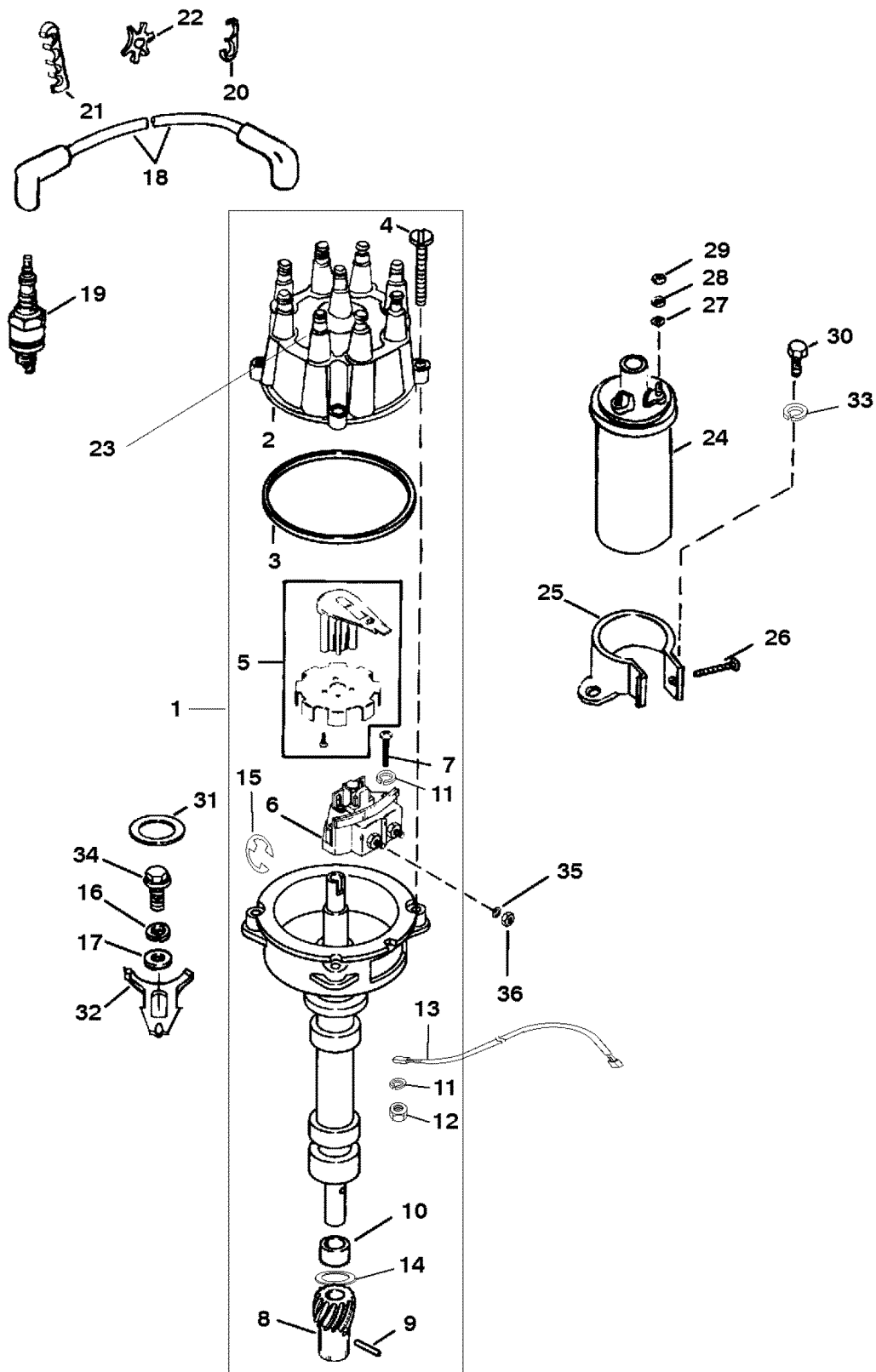


WIRING HARNESS AND ELECTRICAL COMPONENTS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
39	84-62826A6		1	CABLE ASSEMBLY (BLACK)
40	13-21272		1	LOCKWASHER (.250 INTERNAL)
41	823755A1		1	OVERSPEED ASSEMBLY
42	12-30164		2	WASHER
43	13-26996		2	LOCKWASHER (#10)
44	10-41771		2	SCREW (#10-24 X .875)
45	16-847738		3	STUD-ELECTRICAL BRACKET MOUNT
46	12-45176		3	WASHER
47	10-15942	●	3	SCREW-BRACKET MOUNT (.437-14 X 1.250)
48	54-848183		1	J CLIP-ELECTRICAL HARNESS
49	84-95084A9		1	CABLE ASSEMBLY-FUSE (DRIVELINE MODELS)
50	84-95084A10		1	CABLE ASSEMBLY-FUSE (DRIVELINE MODELS)
51	88-79091		1	FUSE (20 AMP) (DRIVELINE MODELS)

● = SUPERSEDES TO ANOTHER PART NUMBER

DISTRIBUTOR AND IGNITION COMPONENTS



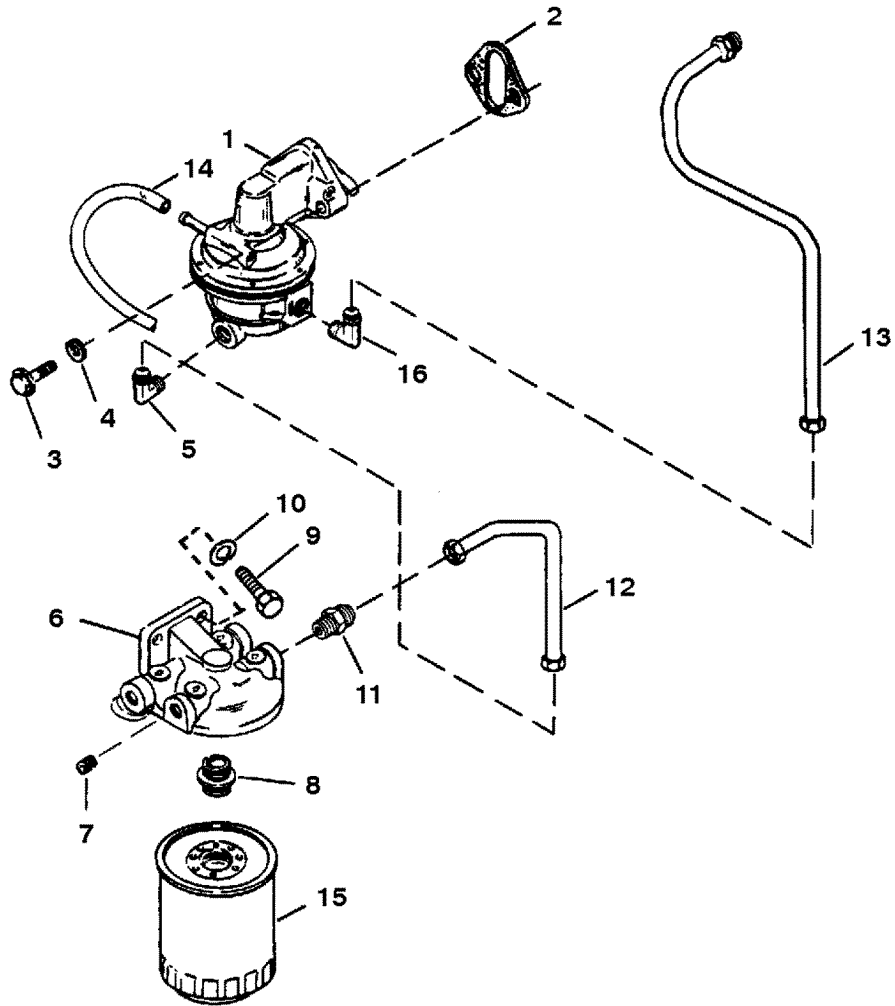
DISTRIBUTOR AND IGNITION COMPONENTS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	90747A27		1	DISTRIBUTOR ASSEMBLY
2	805759A2		1	CAP ASSEMBLY
3	27-805760	◇	1	GASKET-DISTRIBUTOR CAP
4	10-90926		4	SCREW (#10-32 X .812)
5	13524A5	●	1	WHEEL ASSEMBLY-ROTOR SENSOR
6	87-91019A3		1	SENSOR ASSEMBLY
7	10-66686		1	SCREW (#10-32 X 1.00)
	10-72202		1	SCREW (#10-32 X 1.250)
8	43-818807		1	GEAR-DRIVE
9	17-47617		1	PIN
10	23-90915		2	BUSHING
11	13-26996		3	LOCKWASHER (#10)
12	11-68219		1	NUT (#10-32)
13	84-86322A17		1	CABLE ASSEMBLY (BLACK)-GROUND
14	12-90931		1	WASHER-THRUST
15	53-90916		1	RING-RETAINING
16	13-35048		1	LOCKWASHER (.375)
17	12-20553		1	WASHER
18	84-847701A7		1	CABLE KIT-IGNITION-SPARK PLUGS & COIL (BLUE)
19	33-59571		8	SPARK PLUG
20	54676		2	RETAINER (2 WIRE)
21	32783		2	RETAINER (3 WIRE)
22	32784		4	RETAINER (4 WIRE)
23	37-92155		1	DECAL-DISTRIBUTOR-FIRING ORDER
24	392-805570A2		1	COIL KIT-IGNITION
25	65970T	●	1	BRACKET-COIL MOUNT (ON ELECTRICAL BRACKET)
26	10-41408		1	SCREW (#10-32 X 1.500)
27	12-30164		2	WASHER
28	13-26996		2	LOCKWASHER (#10)
29	11-68219		2	NUT (#10-32)
30	10-76926		1	SCREW (.375-16 X .875)
31	27-34486--3	◇	1	GASKET
32	52185		1	CLAMP
33	13-35048		1	LOCKWASHER (.375)
34	10-76926		1	SCREW (.375-16 X .875)
35	13-26996		2	LOCKWASHER (#10)
36	11-68219		2	NUT (#10-32)
-	27-818572A94		-	GASKET SET

● = SUPERSEDES TO ANOTHER PART NUMBER

◇ = COMPONENT OF ENGINE GASKET SET

FUEL PUMP AND FUEL FILTER



FUEL PUMP AND FUEL FILTER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	818383T		1	PUMP ASSEMBLY-FUEL
2	27-34213	◇	1	GASKET-FUEL PUMP
3	10-34354		2	SCREW (.375-16 X 1.500)
4	13-35048		2	LOCKWASHER (.375)
5	22-93385		1	FITTING (90 DEG.)
6	89876A3		1	BASE ASSEMBLY-FUEL FILTER
7	22-32561		3	PLUG-PIPE
8	22-816133--1		1	FITTING
9	10-28782		2	SCREW (.312-18 X .875)
10	13-26993		1	LOCKWASHER (.312)
11	22-93385		1	FITTING
12	32-847598		1	LINE-FUEL-FILTER TO PUMP
13	32-822843		1	LINE-FUEL-FUEL PUMP TO CARBURETOR
14	32-93370-70		1	TUBING-BULK (CUT 36.00 IN.)-FUEL PUMP TO CARBURETOR
15	35-807172		1	FILTER-FUEL
16	22-817395		1	FITTING (45 DEG.)
NS	56762		5	CABLE TIE (4.00 IN.)
-	27-818572A94		-	GASKET SET

◇ = COMPONENT OF ENGINE GASKET SET

CARBURETOR AND LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	13549A12		1	CARBURETOR (BLUE)
2	24-48143		2	SPRING-FILTER
3	35-93568		2	FILTER
4	32-94068	●	1	TUBE-FUEL INLET
5	22-93385		1	ELBOW-FUEL INLET TUBE
6	27-848438		2	GASKET-FLAIR (COPPER)
NS	13220		1	REBUILD KIT-CARBURETOR OVERHAUL
	27-42270A1		1	GASKET SET-CARBURETOR
	848243		1	POWER VALVE
	816827		1	PUMP KIT-ACCELERATOR
	1399-6508-75		1	JET-MAIN (.082)
	1399-6508-93		1	JET-MAIN (.105)
	1399-6508-89		1	JET-MAIN (.104)
	1399-6508-81		2	JET-MAIN (.093)
7	27-41610	◇	2	GASKET-SPACER
8	94070--1		1	BRACKET-THROTTLE
9	24-32817		1	SPRING-THROTTLE RETURN
10	15017		1	BRACKET-THROTTLE
11	10-78291		2	SCREW (.187-24 X .500)-THROTTLE BRACKET
12	13-26996		2	LOCKWASHER (#10)-THROTTLE BRACKET SCREW
13	11-79989		2	NUT (#10-24)-THROTTLE BRACKET SCREW
14	16-98851		1	STUD-CABLE
15	12-21631		2	WASHER-CABLE STUD
16	23-31866		1	SPACER-CABLE STUD
17	11-35045		1	NUT (.250-28)-CABLE STUD
18	16-46857		4	STUD
19	12-848136		4	WASHER-CARBURETOR STUD
20	11-35814		4	NUT (.312-24)-CARBURETOR STUD
21	16-848176		1	STUD-FLAME ARRESTOR
22	848171		1	ARRESTOR-FLAME
23	12-86400		1	WASHER-FLAME ARRESTOR STUD
24	11-35888		1	NUT (.250-28)-FLAME ARRESTOR STUD
25	32-821284A9		2	HOSE ASSEMBLY (7.00 IN.)-VENT
26	54-847630-12		4	CLAMP-VENT HOSE
27	16-96112		1	STUD-THROTTLE CABLE TO CARBURETOR
28	11-20361		1	NUT (.250-28)-THROTTLE CABLE STUD
29	12-28426		1	WASHER (.250-28)-THROTTLE CABLE STUD

● = SUPERSEDES TO ANOTHER PART NUMBER

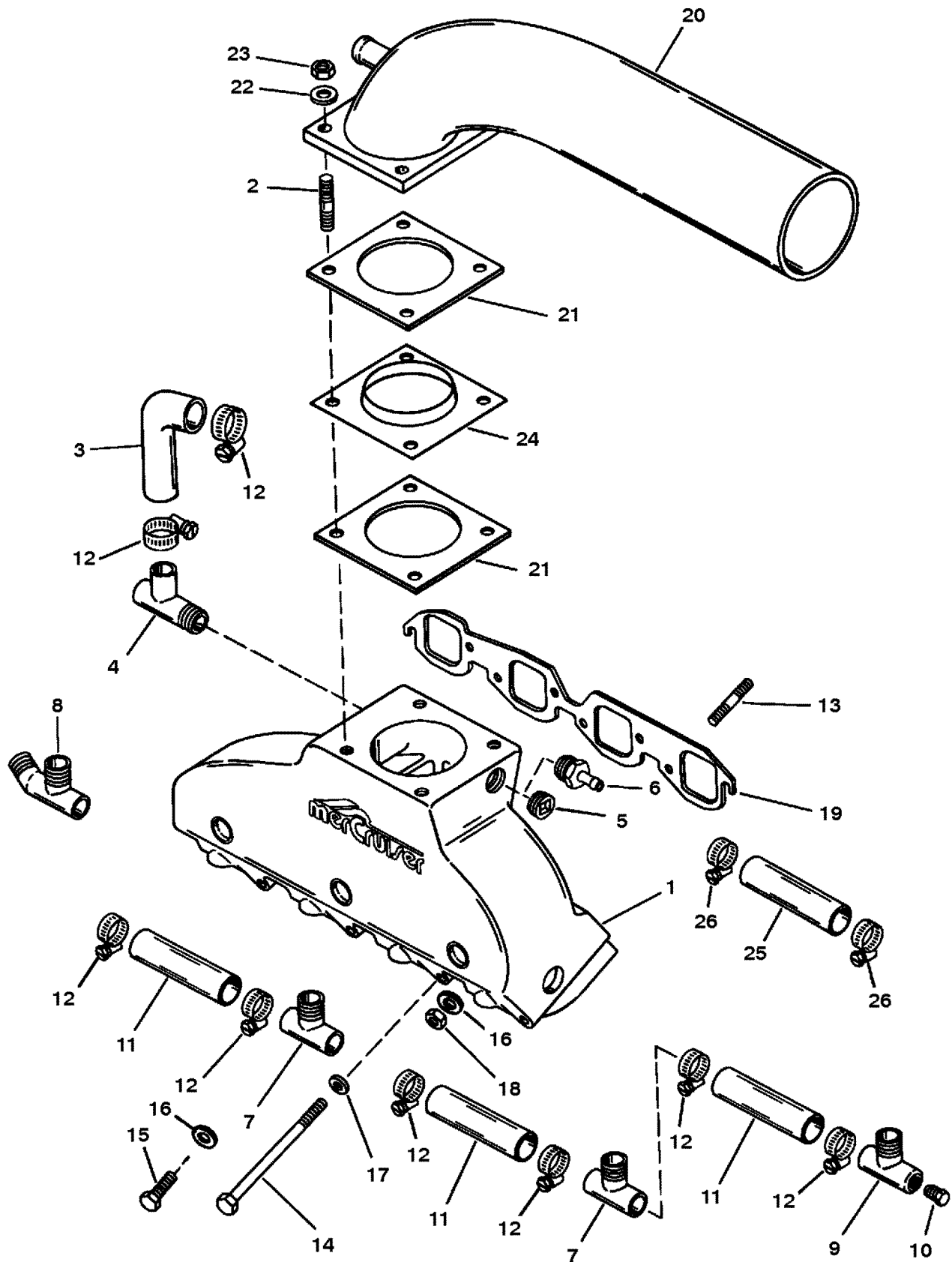
◇ = COMPONENT OF ENGINE GASKET SET

CONTINUED ON NEXT PAGE ➡

CARBURETOR AND LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
30	12-29245		2	WASHER-THROTTLE CABLE STUD
31	23-818894		1	BUSHING-THROTTLE CABLE STUD
32	11-20361		1	NUT (.250-28)-THROTTLE CABLE STUD
33	37-848230		1	DECAL-FLAME ARRESTOR
-	27-818572A94		-	GASKET SET 818572A94

EXHAUST MANIFOLD/ELBOW

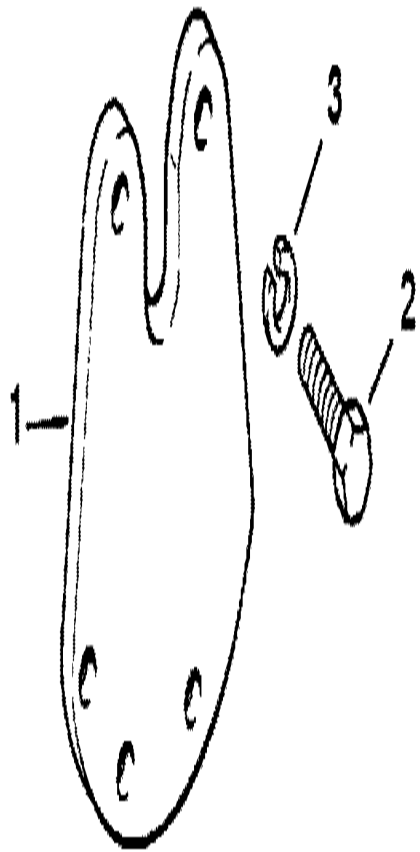


EXHAUST MANIFOLD/ELBOW

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	814901A5		1	MANIFOLD ASSEMBLY-EXHAUST (PORT)
	814901A6		1	MANIFOLD ASSEMBLY-EXHAUST (STARBOARD)
2	16-815214		8	STUD
3	32-815212--1		2	HOSE-MANIFOLD TO EXHAUST PIPE
4	22-816035		2	FITTING
5	19-815203		2	PLUG-PIPE
6	22-818768		2	FITTING (STRAIGHT)
7	22-815208		4	FITTING-TEE
8	22-815210		2	FITTING-TEE
9	22-815209		2	FITTING-TEE
10	19-815211		2	PLUG-PIPE-DRAIN
11	32-815215		6	HOSE
12	54-815207		16	CLAMP
13	16-821279		4	STUD (2.187 IN.)
14	10-821107		8	SCREW (.375-16 X 3.00)
15	10-812567		4	SCREW (.375-16 X 1.625)
16	12-20572		8	WASHER
17	12-37828		8	WASHER
18	11-25269		4	NUT (.375-24)
19	27-46820	◇	2	GASKET-EXHAUST MANIFOLD TO HEAD
20	818498A1		2	ELBOW KIT-EXHAUST (STANDARD)
	818499A1		OPT	ELBOW KIT-EXHAUST (3.00 IN.)
	818500A1		OPT	ELBOW KIT-EXHAUST (6.00 IN.)
21	27-848147		2	GASKET-EXHAUST ELBOW
22	12-49112		8	WASHER
23	11-68411		8	NUT (.375-16)
24	816037		2	PLATE-DIFFUSER
25	32-68894--1		1	HOSE-BULK (CUT 6.00 IN.)
26	54-815504105		2	CLAMP
6	22-818768		2	FITTING (STRAIGHT)
-	27-818572A94		-	GASKET SET

◇ = COMPONENT OF ENGINE GASKET SET

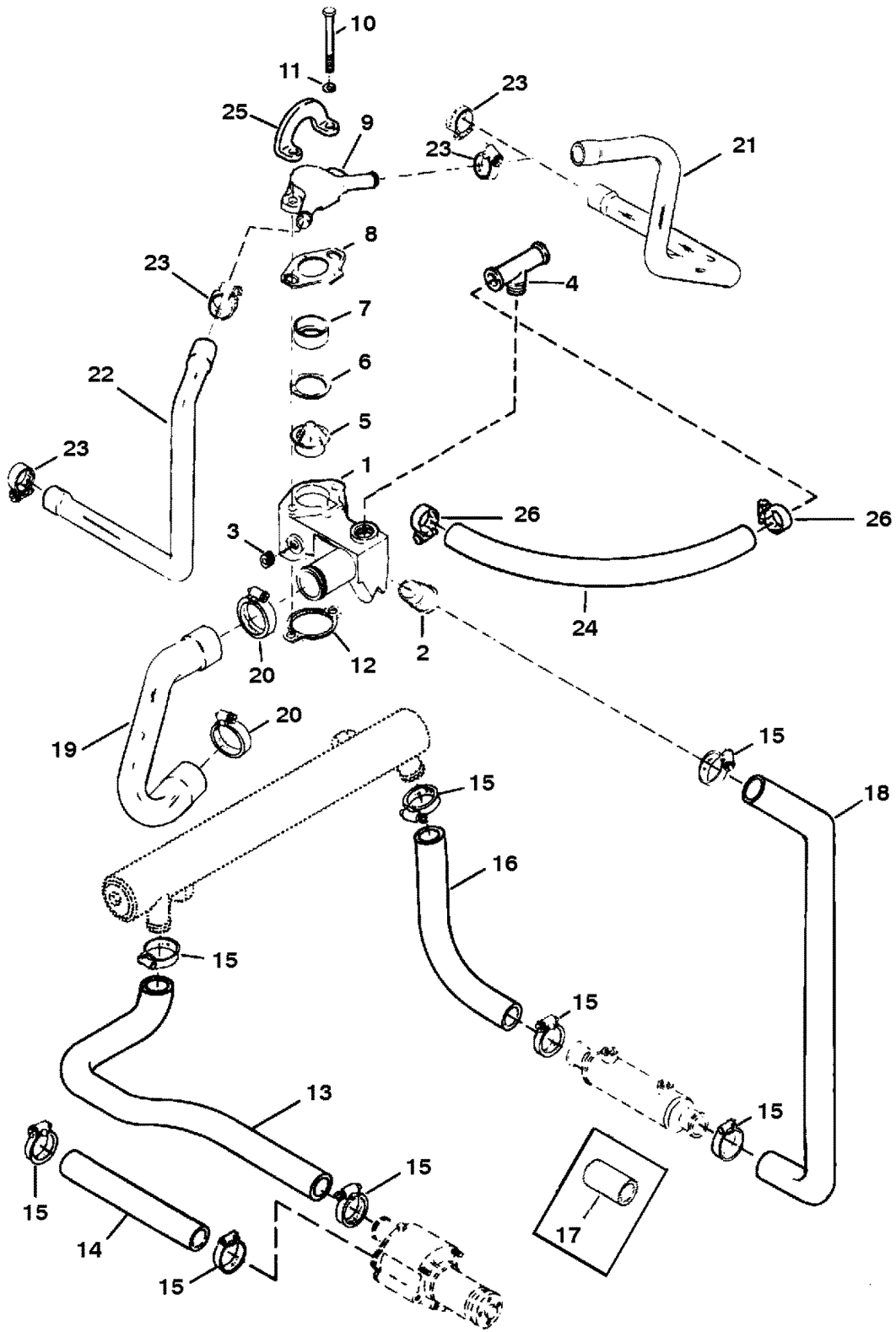
EXHAUST PLATE



EXHAUST PLATE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	97350T1		1	PLATE-EXHAUST
2	10-98794		4	SCREW (.375-16 X 1.00)
3	13-41471		4	LOCKWASHER (.375)

THERMOSTAT HOUSING

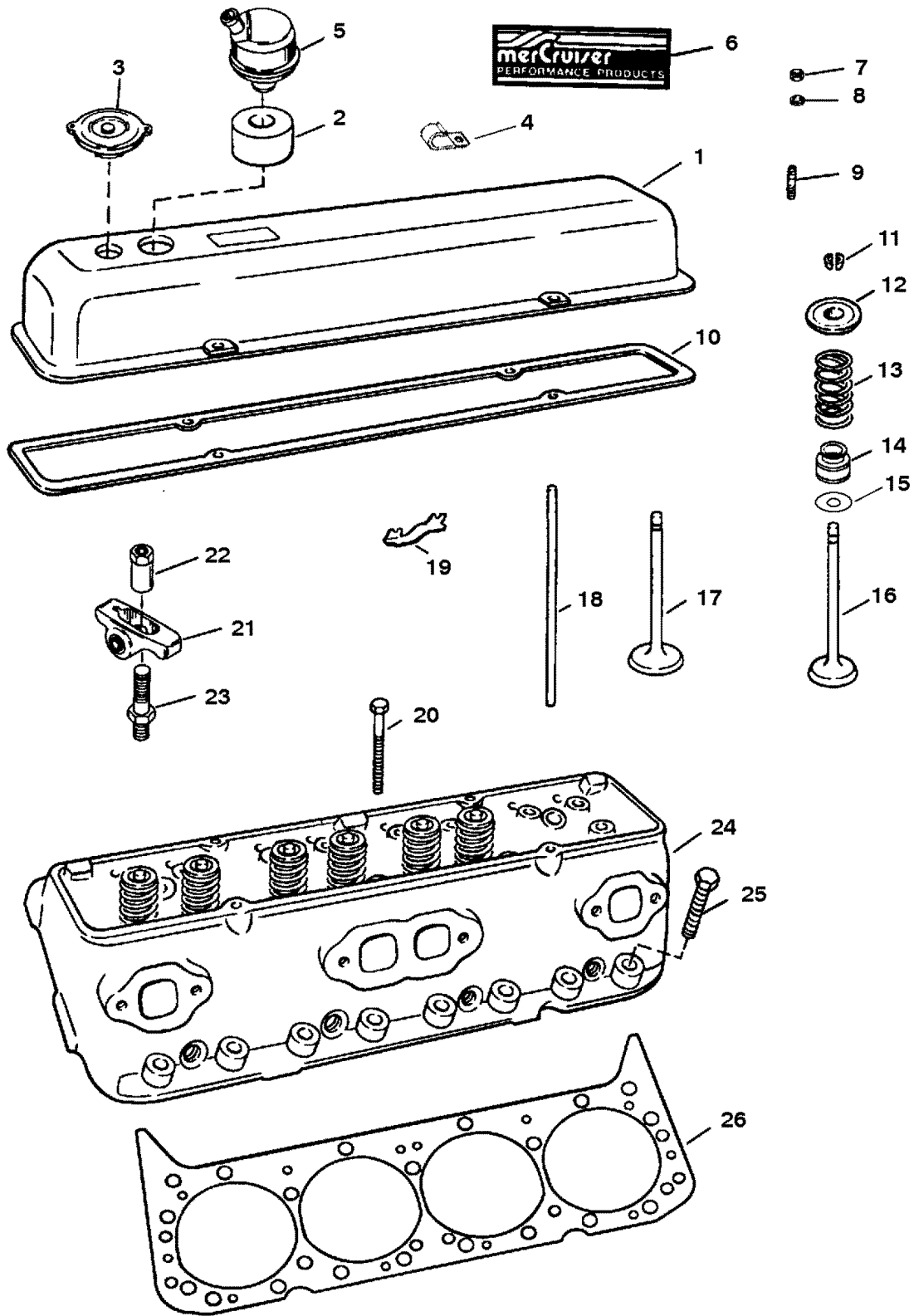


THERMOSTAT HOUSING

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	87290A4		1	HOUSING ASSEMBLY-THERMOSTAT
2	23-47511		1	SLEEVE
3	22-32803		2	PLUG-PIPE (.375)
4	22-98477A2		1	VALVE ASSEMBLY
NS	30-98475		2	BALL-NYLON
	24-75533		2	SPRING
	11-29488		1	NUT (#10-32)
5	805273--1	●	1	THERMOSTAT (140 DEG.)
6	27-47510	◇	1	GASKET-THERMOSTAT
7	23-47508		1	SLEEVE-THERMOSTAT
8	27-41812--2	◇	1	GASKET-THERMOSTAT COVER
9	47441A1		1	COVER-THERMOSTAT
10	10-14164		2	SCREW (.375-16 X 4.375)
11	12-20553		2	WASHER
12	27-53045--1	◇	1	GASKET-THERMOSTAT HOUSING
13	32-821736	++	1	HOSE-WATER PUMP TO OIL COOLER (SERIAL # F213293 THRU F213415)
	32-848178	†	1	HOSE-PUMP TO COOLER (SERIAL # F213416 THRU F615766)
14	32-17435-65		1	HOSE (38.00 IN.)-SEA PUMP TO DRIVE UNIT (PLUG-IN MODELS)
	32-13556A1		1	HOSE KIT (10.00 FT.) (DRIVELINE MODELS)
15	54-18076--5		2	CLAMP
	54-18076--6		8	CLAMP (PLUG-IN MODELS)
16	32-12818		1	HOSE-OIL COOLER TO OIL COOLER
17	22-13177		1	TUBE-WATER HOSE (NON POWER STEERING)
18	32-64346		1	HOSE-OIL COOLER TO THERMOSTAT HOUSING
19	32-89718--1		1	HOSE-THERMOSTAT HOUSING TO WATER PUMP
20	54-18076--8		2	CLAMP
21	32-89749--1		1	HOSE-THERMOSTAT COVER (PORT)
22	32-89730--1		1	HOSE-THERMOSTAT COVER (STARBOARD)
23	54-18076--4		4	CLAMP
24	32-33220-70	++	2	HOSE-BULK (CUT 17.00 IN.) (SERIAL # F213293 THRU F213415)
	32-847764A2	†	2	HOSE ASSEMBLY (17.00 IN.) (SERIAL # F213416 THRU F615766)
25	12552		1	LIFTING EYE
26	54-847752-18	++	4	CLAMP-HOSE (SERIAL # F213293 THRU F213415)
-	27-818572A94		-	GASKET SET

- = SUPERSEDES TO ANOTHER PART NUMBER
- ◇ = COMPONENT OF ENGINE GASKET SET
- ++ = SERIAL NUMBER AND BELOW
- † = SERIAL NUMBER AND ABOVE

CYLINDER HEAD AND ROCKER COVER



CYLINDER HEAD AND ROCKER COVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	821948A4		2	COVER ASSEMBLY-ROCKER
2	25-49767		2	GROMMET-ROCKER COVER
3	36-811569		2	CAP-OIL FILLER
4	54-64235--2		2	J CLIP-CHOKE WIRE
5	14902		2	BREATHER-ROCKER COVER
6	37-818991		2	DECAL
7	11-35888		14	NUT-ROCKER COVER STUD (.250-28)
8	12-35462		14	WASHER-ROCKER COVER STUD
9	16-56766		14	STUD-ROCKER COVER
10	27-14765	◇	2	GASKET-ROCKER COVER
11	96028--1		32	KEY-VALVE STEM
12	42303		16	RETAINER
13	24-848159		16	SPRING-VALVE
14	26-69285	◇	16	SEAL-VALVE (SEE NOTE BELOW)
15	15-54531		AR	SHIM (.015)-VALVE SPRING
	15-77624		AR	SHIM (.030)-VALVE SPRING
16	13024		8	VALVE-EXHAUST
17	821024		8	VALVE-INLET (2.250 DIA.) (STANDARD)
18	848262		8	ROD-VALVE PUSH (INLET)
	848264		8	ROD-VALVE PUSH (EXHAUST)
19	811586		8	GUIDE-PUSH ROD
20	10-49105		24	BOLT (4.125)-CYLINDER HEAD
21	69304		16	ARM-VALVE ROCKER
22	11-44481		16	NUT-VALVE ROCKER ARM
23	16-821836		16	STUD-VALVE ROCKER ARM
24	938-826363A10	■	2	HEAD ASSEMBLY-CYLINDER (.437 HOLES)
25	10-49106--1		8	BOLT (2.00)-CYLINDER HEAD
26	27-811546	◇	2	GASKET-CYLINDER HEAD
-	27-818572A94		-	GASKET SET

NOTE: WHEN INSTALLING SEAL ON VALVE, REMOVE SPRING CLIP FROM TOP OF SEAL AND DISCARD.

■ = PART NUMBER IS NEW AND LISTED FOR THE FIRST TIME

◇ = COMPONENT OF ENGINE GASKET SET

CYLINDER BLOCK AND CAMSHAFT

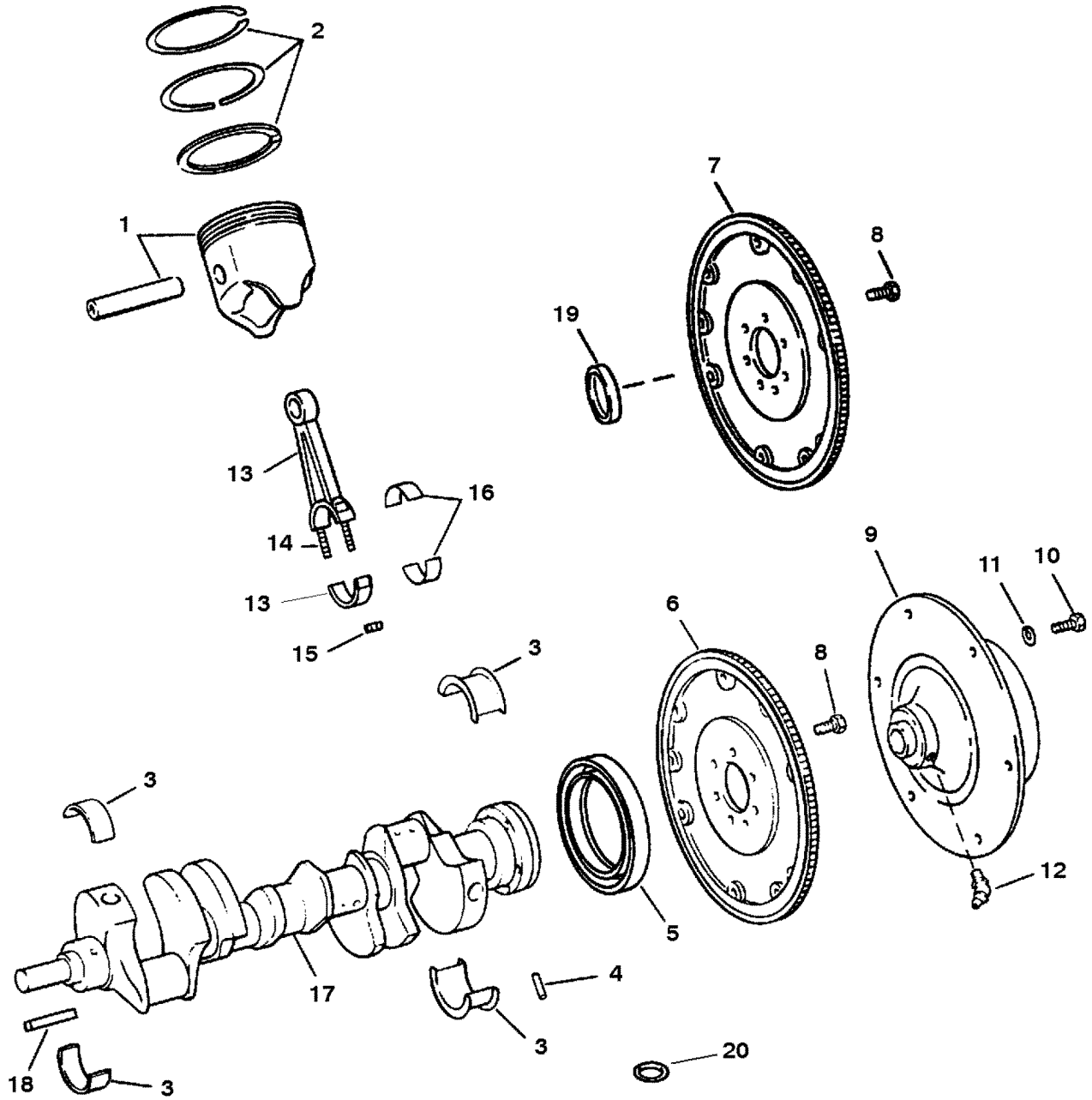
REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	848170A7		1	LONG BLOCK MARINE ENGINE (SEE NOTE #2)
	842-808638		1	BLOCK ASSEMBLY-CYLINDER (SEE NOTE #1)
2	22-48340		4	PLUG-PIPE (.250)
	22-48358		2	PLUG-PIPE (.375)
3	22-16951A1		4	COCK ASSEMBLY-DRAIN
4	22-69300		8	PLUG-EXPANSION (1.750 DIA.)
5	17-52190		4	PIN-DOWEL
6	19-94140		1	PLUG-EXPANSION
7	23-85684		1	BEARING UNIT (SET)
8	848158A1		8	TAPPET SET (SET OF TWO)
9	2409-848157	●	1	CAMSHAFT
10	811580		1	CHAIN-TIMING
11	811578--2	●	1	SPROCKET-CAMSHAFT
12	43-811579		1	SPROCKET-CRANKSHAFT
13	10-34505		3	SCREW (.312-18 X .750)
14	17-35312		1	PIN-DOWEL (.250 DIA.)
15	12-848136		3	WASHER
16	23-49124--1		1	PLATE-GEAR THRUST
17	10-848155		2	SCREW (.250-20 X .500)
NS	92-91601--1	●	AR	SEALER-RED-RTV (WHERE APPLICABLE)
	92-34227--1		AR	PERFECT SEAL (WHERE APPLICABLE)
	27-818572A94		1	GASKET SET-ENGINE OVERHAUL

NOTE #1: ORDER REF. NO.'S 16 & 17 WITH BLOCK ASSEMBLY.

NOTE #2: BRAVO MODELS WITH DRIVELINE ALSO REQUIRE FLYWHEEL PART NUMBER [230-811563] AND PILOT BUSHING PART NUMBER [23-49126].

● = SUPERSEDES TO ANOTHER PART NUMBER

CRANKSHAFT, PISTONS AND CONNECTING RODS

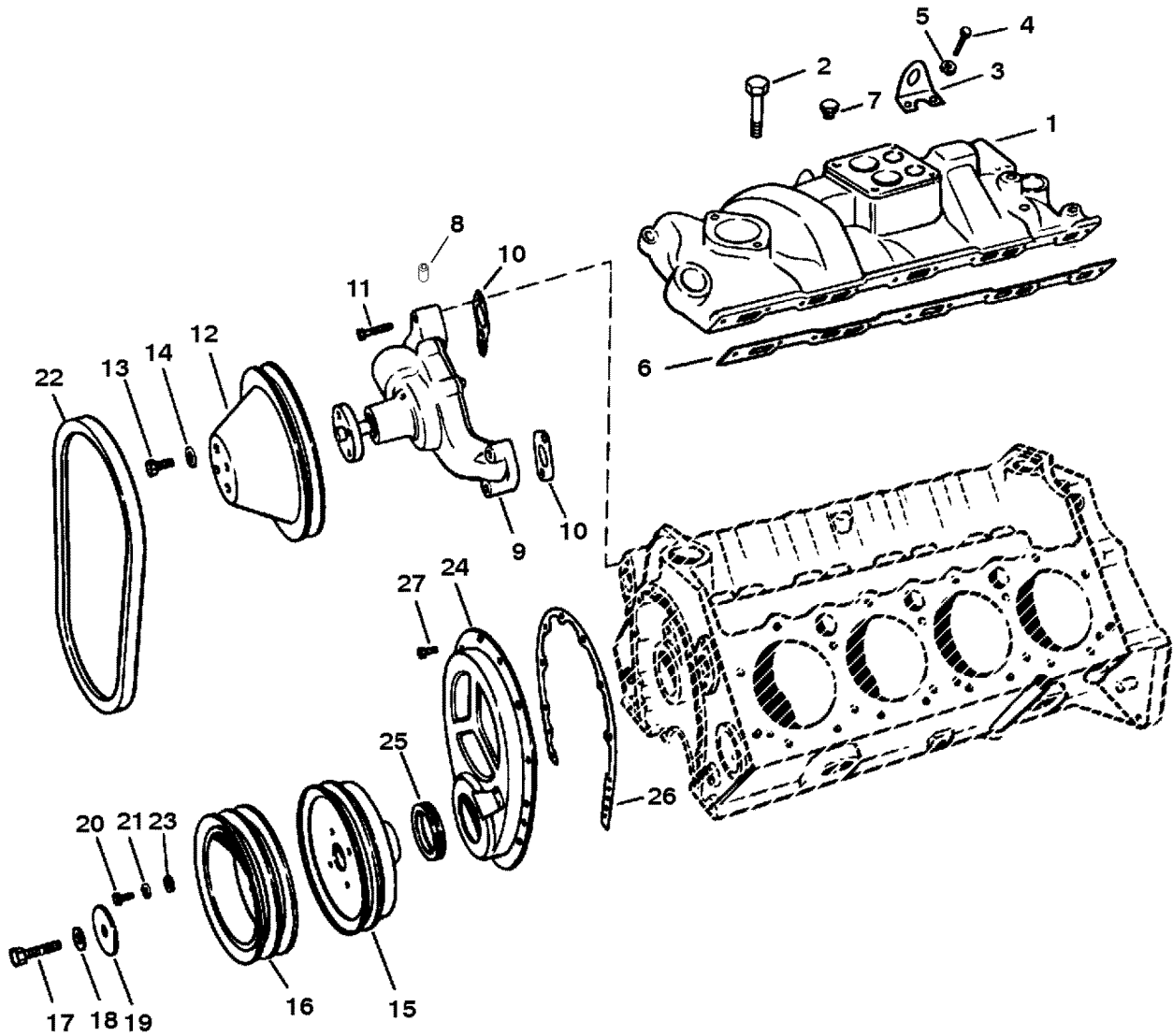


CRANKSHAFT, PISTONS AND CONNECTING RODS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	737-827664		8	PISTON ASSEMBLY (STANDARD)
	737-817412		8	PISTON ASSEMBLY (.030 O.S.)
2	39-827660		8	RING SET-PISTON (STANDARD)
	39-817413		8	RING SET-PISTON (.030 O.S.)
3	23-818473		1	BEARING SET (STANDARD)
	23-818474		AR	BEARING SET (.001 U.S.)
	23-818475		AR	BEARING SET (.002 U.S.)
	23-818476		AR	BEARING SET (.010 U.S.)
	23-818477		AR	BEARING SET (.020 U.S.)
4	17-35312		1	PIN-DOWEL (.250 DIA.)
5	26-811554	◇	1	SEAL-OIL
6	230-811561		1	FLYWHEEL
7	230-811563		1	FLYWHEEL (GEN V DRIVELINE)
8	10-49845		6	SCREW (.437-20 X 1.00)
9	18311A17		1	COUPLING ASSEMBLY-ENGINE
10	10-35091		6	SCREW (.375-16 X 1.00)
11	12-20572		6	WASHER
12	22-49099		2	FITTING-GREASE
13	614-9641		8	CONNECTING ROD ASSEMBLY
14	10-19234		16	BOLT-CONN ROD CAP
15	11-37493		16	NUT-CONN ROD CAP BOLT
16	23-85726		8	BEARING SET (STANDARD)
	23-85727		AR	BEARING SET (.001 U.S.)
	23-85728		AR	BEARING SET (.002 U.S.)
	23-85691		AR	BEARING SET (.010 U.S.)
	23-85729		AR	BEARING SET (.020 U.S.)
17	429-811550		1	CRANKSHAFT
18	28-811558		2	KEY-CRANKSHAFT
19	23-49126		1	BUSHING-PILOT-CRANKSHAFT (DRIVELINE MODELS ONLY)
20	25-811528	◇	1	O RING (#5 BEARING CAP OIL HOLE)
-	27-818572A94		-	GASKET SET

◇ = COMPONENT OF ENGINE GASKET SET

INTAKE MANIFOLD AND FRONT COVER

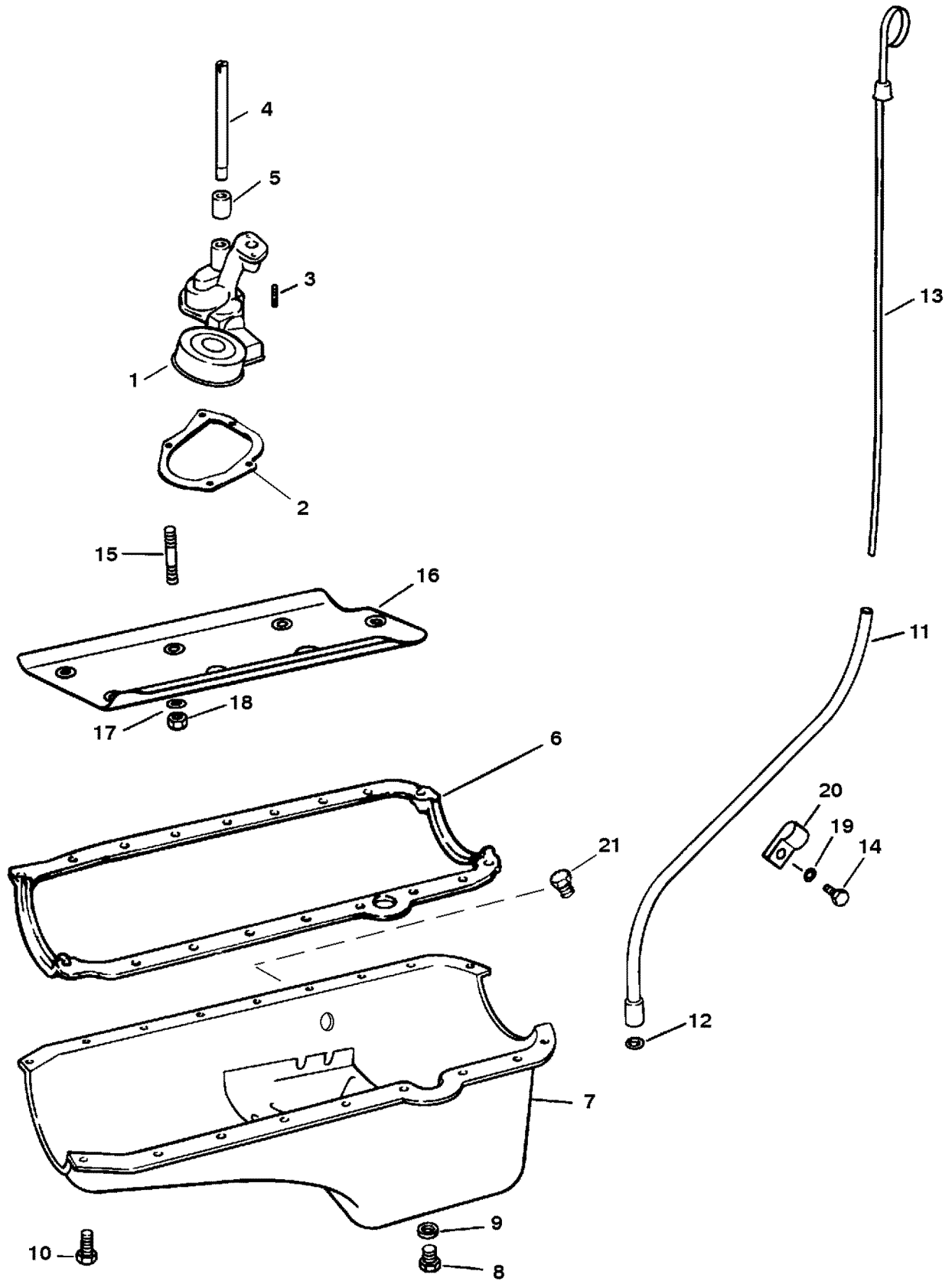


INTAKE MANIFOLD AND FRONT COVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	848156A1		1	MANIFOLD ASSEMBLY-INTAKE (BLUE)
2	10-848160		6	SCREW (.375-16 X 1.380)
3	54-64628--1		2	LIFTING EYE
4	10-812567		4	SCREW (.375-16 X 1.625)
5	12-45175		12	WASHER
6	27-818188	◇	2	GASKET
7	22-36382		4	PLUG-MANIFOLD
8	22-61162		1	PLUG-CIRCULATING PUMP
9	811573		1	PUMP ASSEMBLY-WATER
10	27-49110	◇	2	GASKET
11	10-811574		4	SCREW (.375-16 X 1.750)
12	19692T		1	PULLEY
13	10-47277		4	SCREW (.312-24 X .750)
14	13-39107		4	LOCKWASHER (.312)
15	811556		1	DAMPER-TORSIONAL
16	90081T		1	PULLEY
17	10-811559		1	BOLT
18	13-14759		1	LOCKWASHER
19	12-49103		1	WASHER
20	10-35870--1		3	SCREW (.375-16 X 2.00)
21	13-35048		3	LOCKWASHER (.375)
22	57-816034		1	V BELT
23	12-34714		3	WASHER
24	811570		1	COVER ASSEMBLY
25	26-821947--1	◇	1	SEAL-OIL
26	27-811572	◇	1	GASKET
27	10-35366		10	BOLT (.437)
-	27-818572A94		-	GASKET SET

◇ = COMPONENT OF ENGINE GASKET SET

OIL PAN AND OIL PUMP

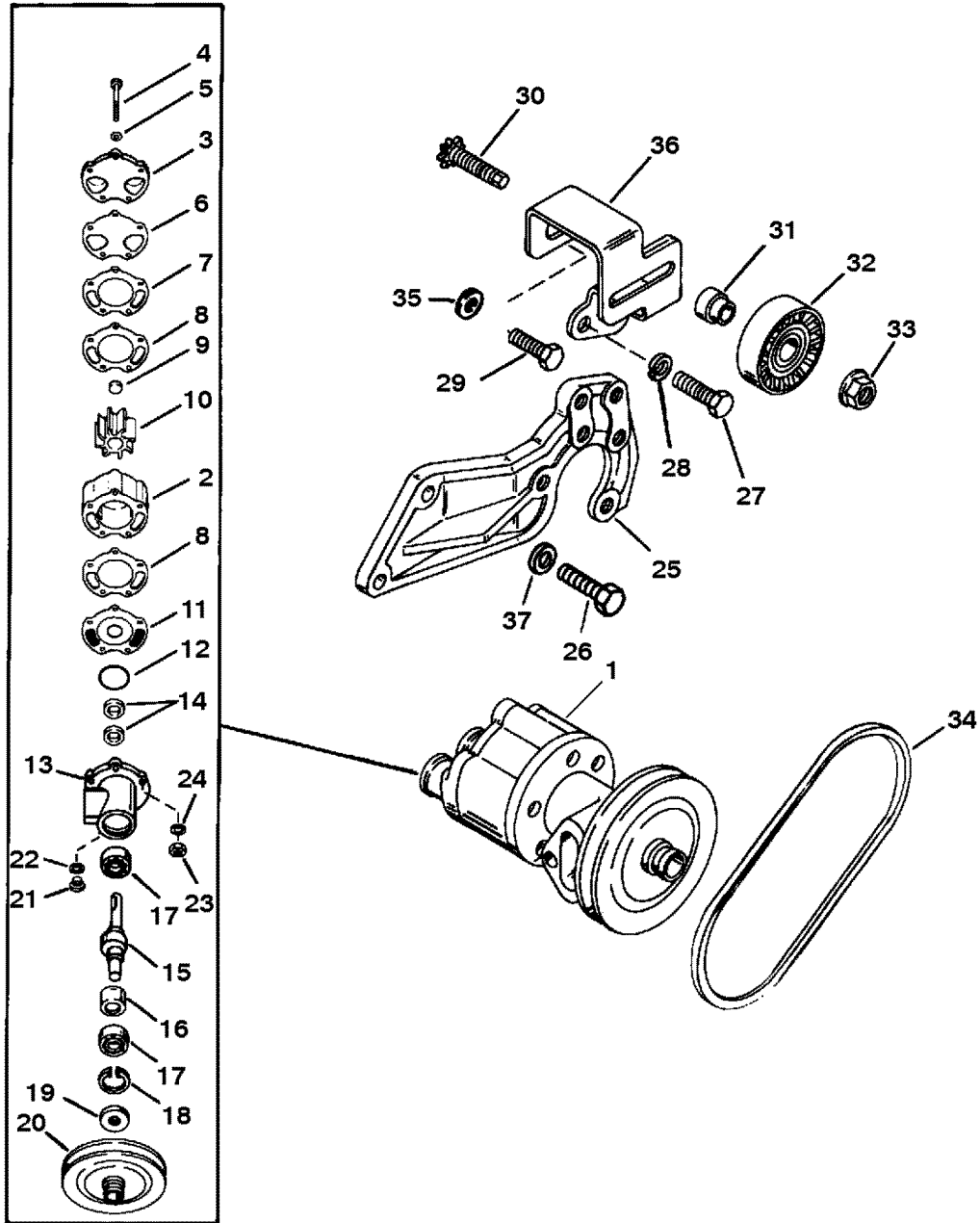


OIL PAN AND OIL PUMP

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	827589A1		1	PUMP ASSEMBLY-OIL
2	FI5000254	◇	1	GASKET-OIL PUMP COVER
3	16-49108		1	STUD
4	14761		1	SHAFT
5	23-36183		1	RETAINER
6	27-811566	◇	1	GASKET
7	811549		1	PAN ASSEMBLY-OIL
8	22-808708		1	PLUG-OIL DRAIN
9	27-49955		1	GASKET-OIL DRAIN PLUG
10	10-808707		20	SCREW (.312-18 X .625)
11	818631A6		1	TUBE ASSEMBLY-DIPSTICK
12	25-62704	◇	1	O RING
13	805567T		1	DIPSTICK-OIL LEVEL
14	10-66293		1	SCREW (.250-20 X .500)
15	16-811683		5	STUD
16	811682		1	BAFFLE
17	12-20553		5	WASHER
18	11-37500		5	NUT
19	13-26992		1	LOCKWASHER (.250)
20	54-822279		1	CLIP
21	22-36373		1	PLUG-OIL PAN
-	27-818572A94		-	GASKET SET

◇ = COMPONENT OF ENGINE GASKET SET

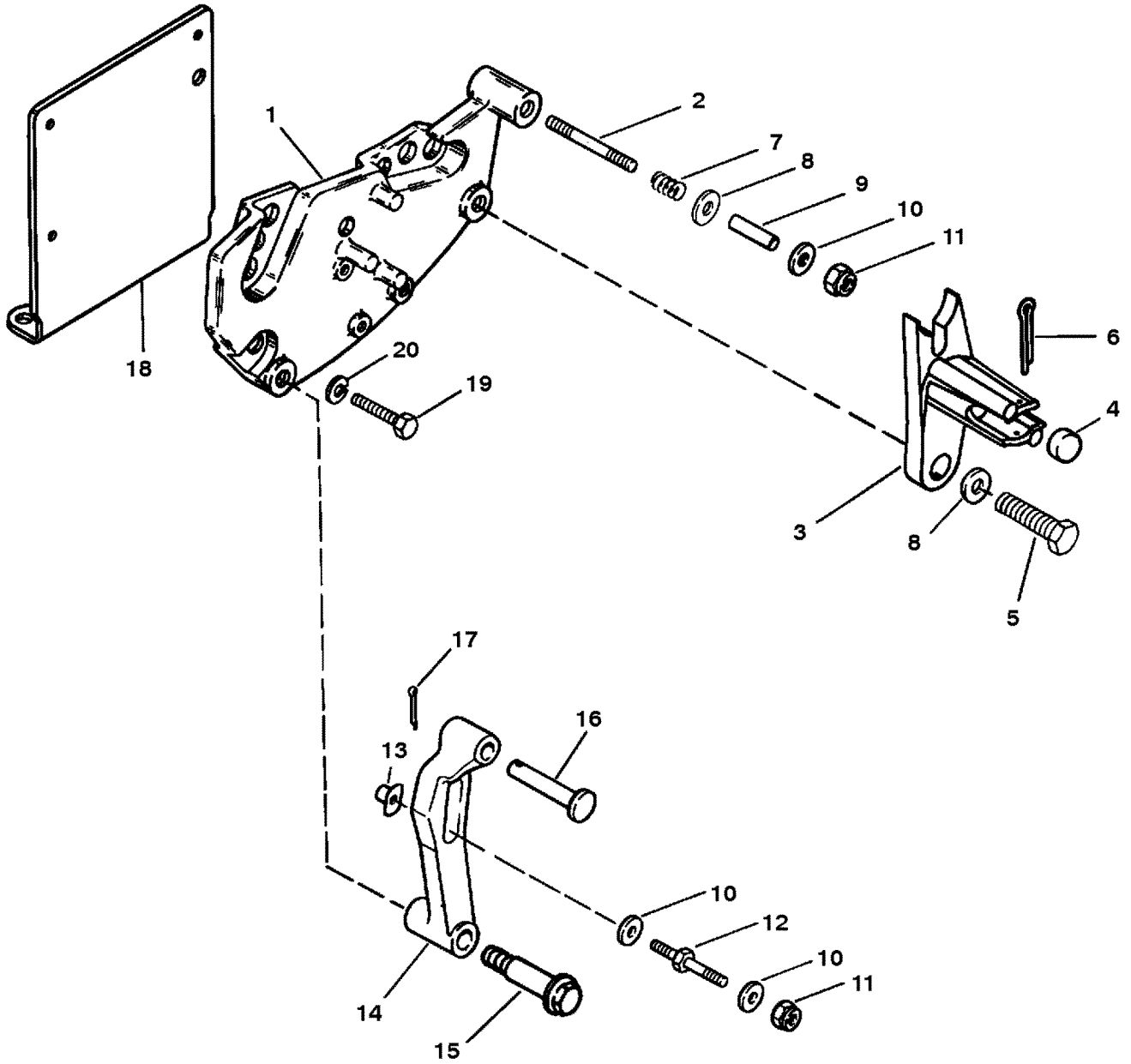
PUMP ASSEMBLY-WATER



PUMP ASSEMBLY-WATER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	46-72774A82		1	PUMP ASSEMBLY-WATER (COMPLETE)
NS	22-36382		2	PLUG-PIPE
2	46-72774A40		1	BODY-WATER PUMP
3	821707--1		1	COVER-WATER PUMP
4	10-39001		5	SCREW (.312-18 X 4.500)
5	12-20084		10	WASHER
6	27-805215--1		1	GASKET-COVER TO OUTER WEAR PLATE
7	94916		1	WEAR PLATE-OUTER
8	27-94914		2	GASKET-BODY TO WEAR PLATE
9	19-59504		1	PLUG-IMPELLER
10	47-59362--1		1	IMPELLER
11	94576		1	WEAR PLATE-INNER
12	25-94288		1	QUAD RING-PUMP HOUSING
13	818367A1		1	HOUSING ASSEMBLY-WATER PUMP
14	26-90562		2	SEAL-OIL-WATER PUMP SHAFT
15	818366A1		1	SHAFT ASSEMBLY
16	818745A1		1	SLIP RING KIT
17	30-72961		2	BEARING-BALL-WATER PUMP SHAFT
18	53-23720		1	RING-RETAINING-BALL BEARING
19	26-806930		1	SEAL-OIL-WATER PUMP SHAFT
20	818365T		1	PULLEY
21	10-28634A1		1	SCREW ASSEMBLY-PLUG
22	25-805726		1	O RING
23	13-39107		1	LOCKWASHER (.312)
24	11-21908		1	NUT (.312-18)
25	823185A2		1	BRACKET KIT-WATER PUMP
26	10-66024		3	SCREW (.437-14 X 1.750)
27	10-28782		2	SCREW (.375-16 X .875)
28	13-26993		2	LOCKWASHER (.375)
29	10-825427		1	SCREW (.437-14 X 1.250)
30	43-818381--1		1	PINION STUD
31	818380		1	BUSHING
32	818382		1	PULLEY
33	11-817618		1	NUT
34	57-69143T		1	V BELT
35	12-27025		1	WASHER
36	818379T		1	BRACKET-IDLER
37	12-45176		3	WASHER

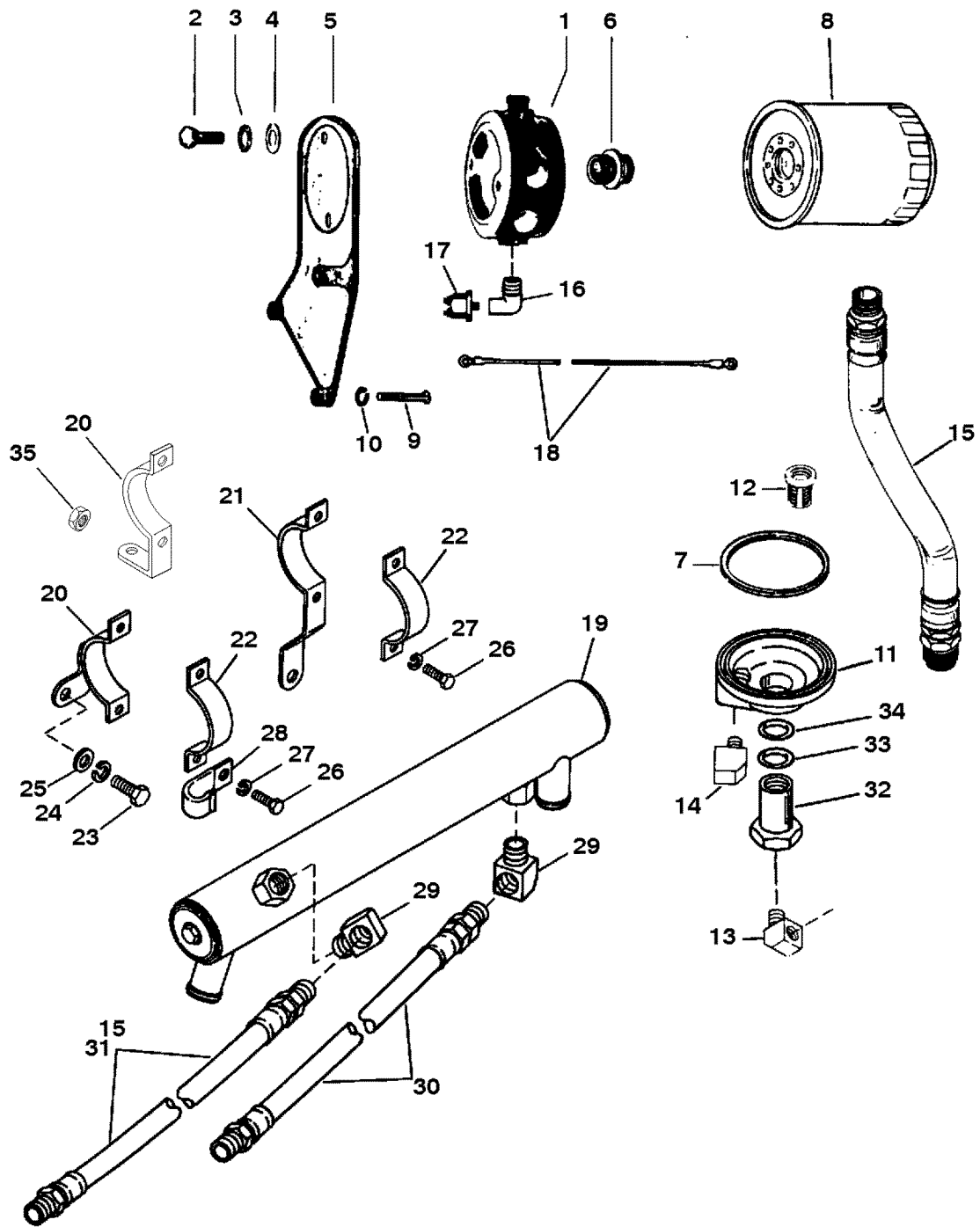
SHIFT BRACKET



SHIFT BRACKET

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	99237A10		1	BRACKET ASSEMBLY-SHIFT
2	16-98798--1		1	STUD-SHIFT CABLE
3	12381--1		1	RETAINER-SHIFT CABLE
4	23-98828		1	SPACER
5	10-53167		1	SCREW (.312-18 X .875)
6	18-32857		1	PIN-COTTER-SHIFT CABLE RETAINING
7	24-98880		1	SPRING-SHIFT CABLE STUD
8	12-56720		2	WASHER-SHIFT BRACKET STUD
9	23-90523		1	SPACER-SHIFT CABLE STUD
10	12-35462		4	WASHER-SHIFT CABLE STUD
11	11-13438		2	NUT (.250-28)-SHIFT CABLE STUD
12	16-96112		1	STUD-SHIFT CABLE
13	11-63341		1	TEE NUT-SHIFT CABLE STUD
14	13898--1		1	LEVER-SHIFT
15	10-13743		1	SCREW (.312-18 X 1.843)-SHOULDER-SHIFT LEVER
16	17-68402		1	PIN-SHOULDER-SHIFT LEVER
17	18-21071		1	PIN-COTTER-SHIFT LEVER
18	816283		1	ADAPTER
19	10-98256		3	SCREW (.250-28 X .500)
20	13-26992		3	LOCKWASHER (.250)

OIL COOLER, OIL FILTER AND ADAPTOR



OIL COOLER, OIL FILTER AND ADAPTOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	48504A2		1	ADAPTOR ASSEMBLY-OIL FILTER
NS	22-32802	●	1	PLUG-PIPE (.125 HEX)-BRASS
	22-87543		1	PLUG-PIPE (.375-18)
2	10-34353		2	SCREW (.375-16 X 1.00)-ADAPTOR TO BRACKET
3	13-35048		2	LOCKWASHER (.375)-ADAPTOR SCREW
4	12-20553		2	WASHER-OIL FILTER ADAPTOR SCREW
5	63880T		1	BRACKET-OIL FILTER
6	22-805632		1	CONNECTOR
7	27-91892	◇	1	GASKET-ADAPTOR COVER
8	35-16595		1	FILTER-OIL
9	10-15942	●	3	SCREW (.437-14 X 1.250)-BRACKET TO ENGINE
10	12-45176		3	WASHER-BRACKET SCREW
11	35-818400A1		1	ADAPTOR KIT
12	99889		1	VALVE-BY PASS
13	22-63825		1	ELBOW-OIL HOSE
14	22-48246		1	ELBOW-OIL HOSE
15	32-92357-49	++	1	HOSE ASSEMBLY-OIL (24.00 IN.) (SERIAL # F213293 THRU F213415)
	32-92357-49	+	2	HOSE ASSEMBLY-OIL (24.00 IN.) (SERIAL # F213416 THRU F615766)
16	22-54035		1	ELBOW (905)
17	87-94009		1	SWITCH-CHOKE PRESSURE
18	84-79139A29		1	CABLE ASSEMBLY (RED) (21.00 IN.) (SENDER TO COIL)
	84-79139A16		1	CABLE ASSEMBLY (35.00 IN.) (SENDER TO CHOKE)
19	816074	++	1	COOLER-OIL (21.750 IN.) (SERIAL # F213293 THRU F213415)
	848192	+	1	COOLER-OIL (17.500 IN.) (SERIAL # F213416 THRU F615766)
NS	817043		2	END CAP
	27-817042		2	GASKET
	25-814878		2	O RING
	10-816767		2	SCREW
20	816195--1	++	1	BRACKET-OIL COOLER (SERIAL # F213293 THRU F213415)
	816195--1	+	2	BRACKET-OIL COOLER (SERIAL # F213416 THRU F615766)
	12820		2	BRACKET-OIL COOLER (DRIVELINE MODELS)
21	816196--1	++	1	BRACKET-OIL COOLER (SERIAL # F213293 THRU F213415)
22	56328A1		2	BRACKET-OIL COOLER
23	10-34353		2	SCREW (.375-16 X 1.00)
24	13-35048		2	LOCKWASHER (.375)
25	12-20553		2	WASHER
26	10-49668		4	SCREW (.250-20 X .750)
	10-60300		4	SCREW (.250-28 X .750) (DRIVELINE MODELS)
27	13-26992		4	LOCKWASHER (.250)

● = SUPERSEDES TO ANOTHER PART NUMBER

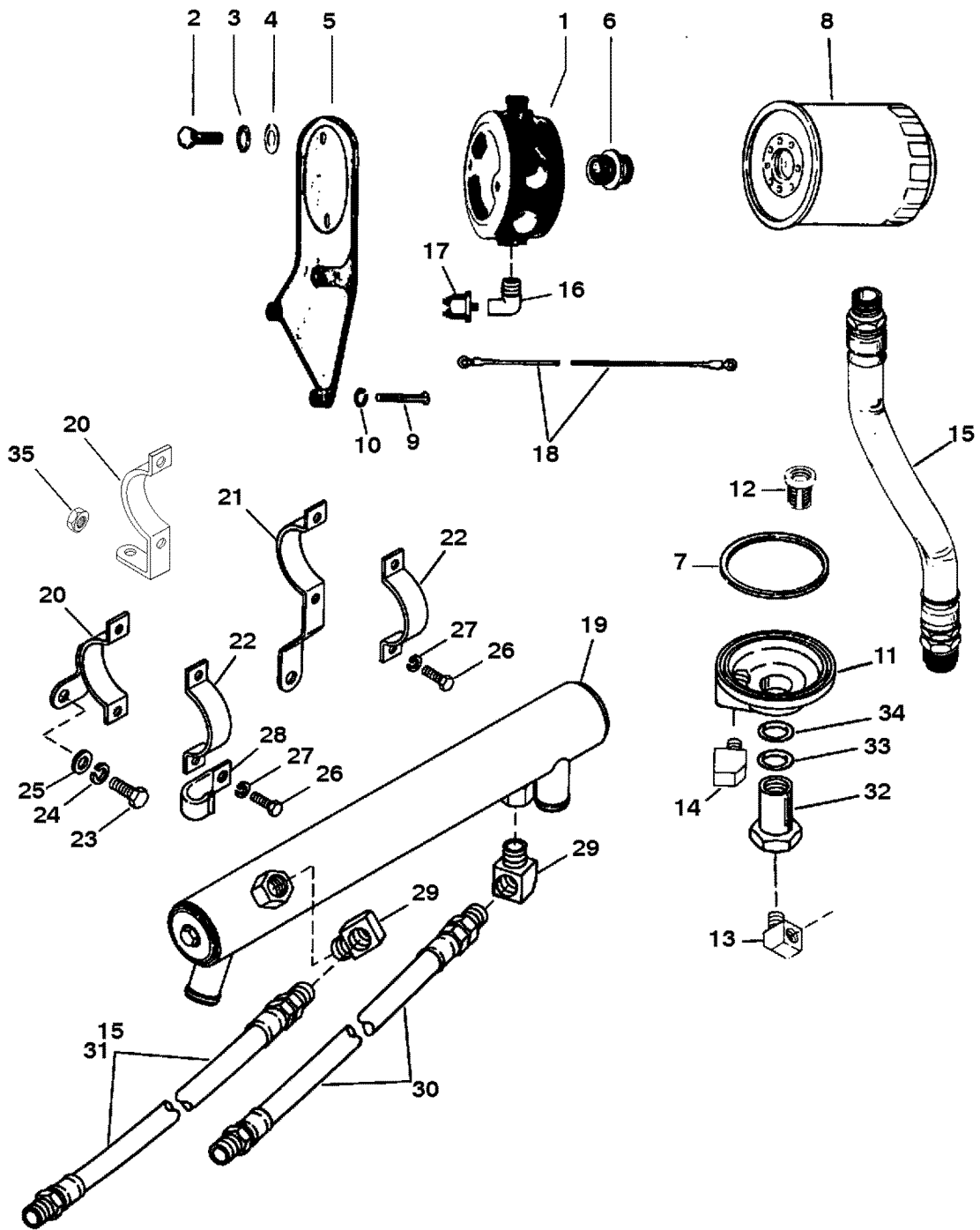
◇ = COMPONENT OF ENGINE GASKET SET

++ = SERIAL NUMBER AND BELOW

+ = SERIAL NUMBER AND ABOVE

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OIL COOLER, OIL FILTER AND ADAPTOR



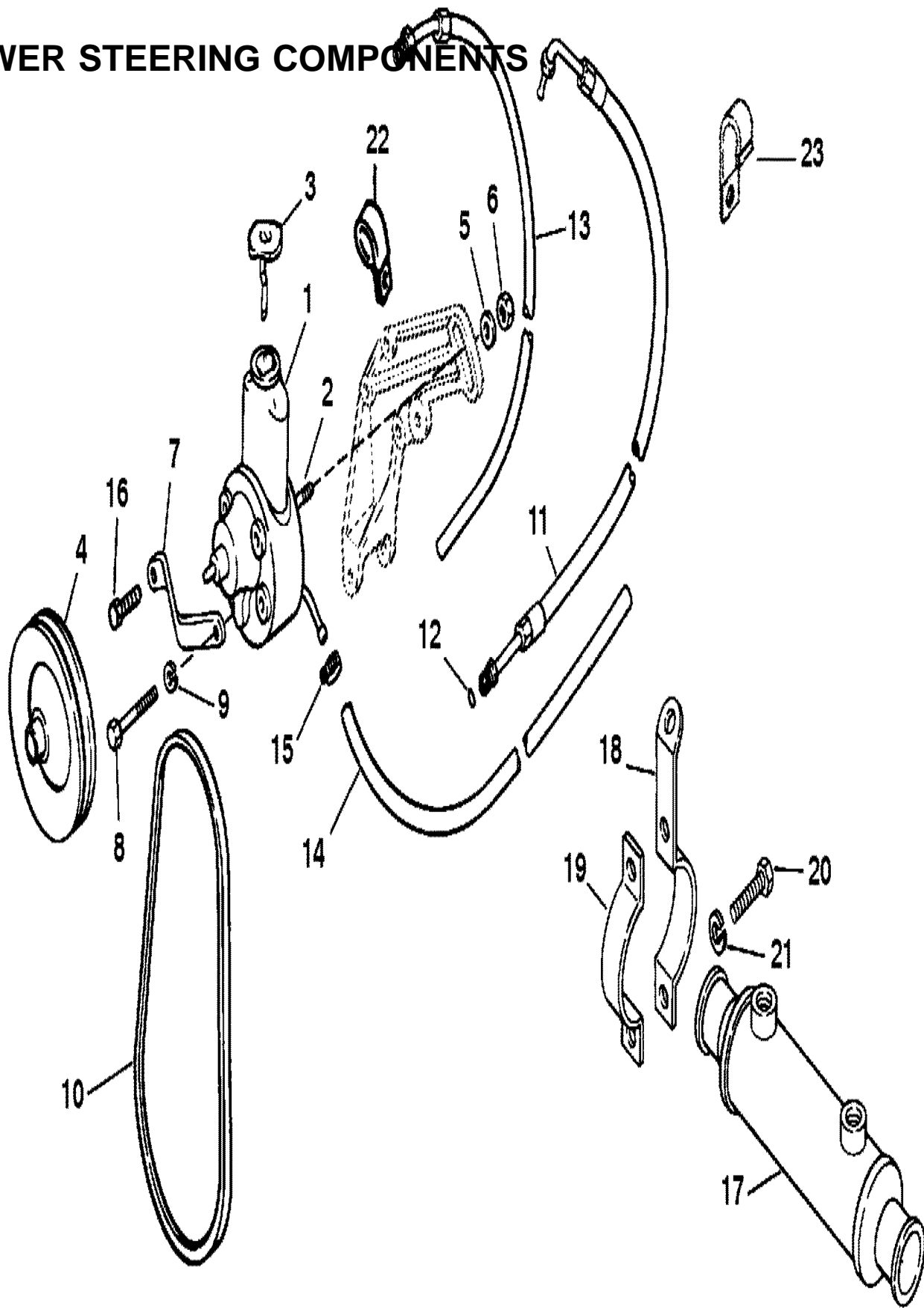
OIL COOLER, OIL FILTER AND ADAPTOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
28	54-15095	++	1	J CLAMP (SERIAL # F213293 THRU F213415)
	54-42553	+	1	J CLIP (SERIAL # F213416 THRU F615766)
29	22-63825		2	ELBOW (905)
30	32-92357-53	++	1	HOSE ASSEMBLY-OIL (28 IN.) (SERIAL # F213293 THRU F213415)
31	32-92357-51	+	1	HOSE ASSEMBLY-OIL (26 IN.) (SERIAL # F213416 THRU F615766)
32	22-821914		1	FITTING-FILTER ADAPTOR
33	12-55822		1	WASHER
34	25-90196		1	O RING-FILTER ADAPTOR
35	11-30506		4	NUT (.250-28) (DRIVELINE MODELS)
-	27-818572A94		-	GASKET SET

++ = SERIAL NUMBER AND BELOW

+ = SERIAL NUMBER AND ABOVE

POWER STEERING COMPONENTS

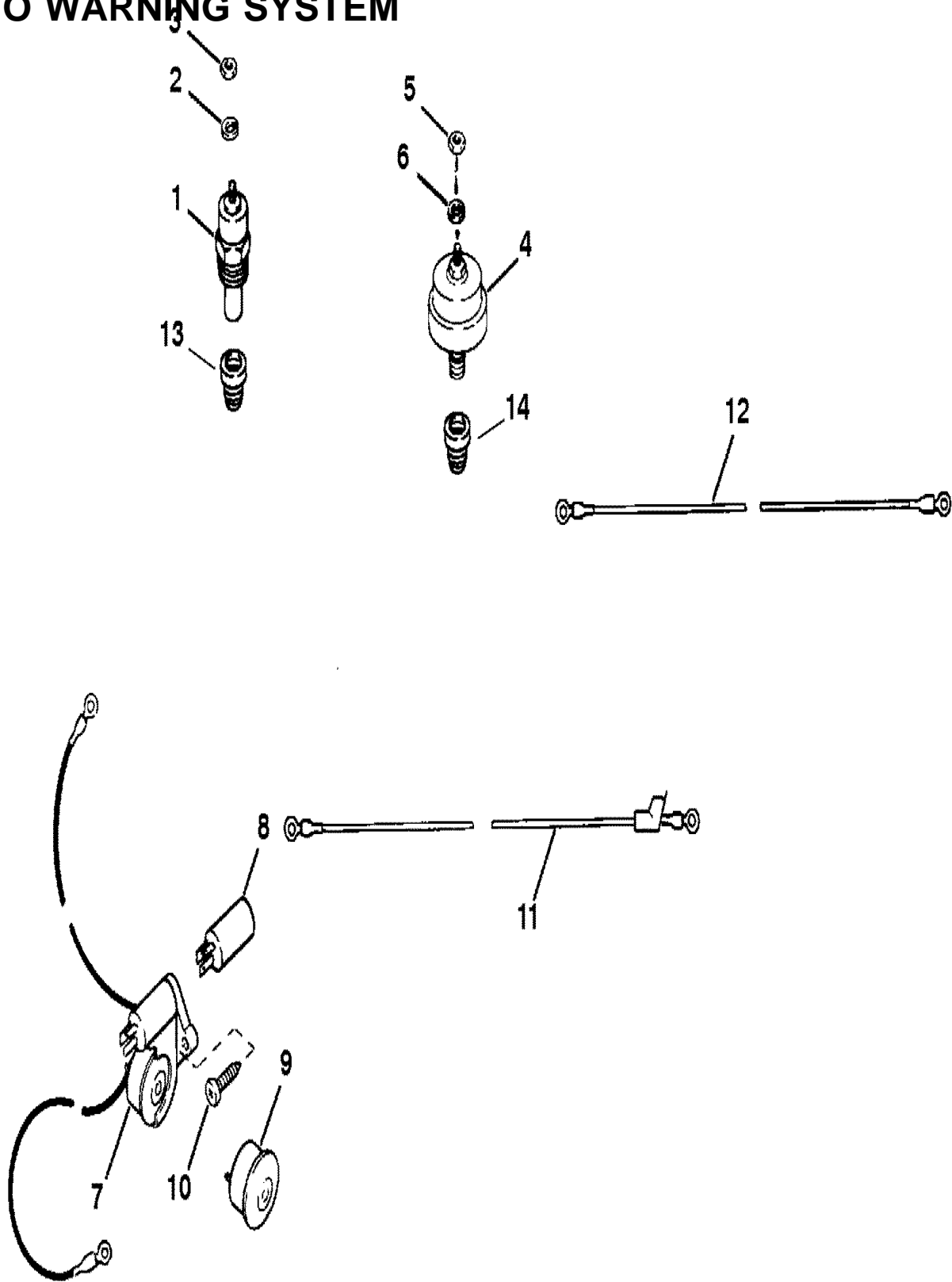


POWER STEERING COMPONENTS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	16792A25		1	PUMP ASSEMBLY-POWER STEERING (BLUE)
2	16-41877		1	STUD
3	36-95805		1	CAP
4	73873--3		1	PULLEY (BLUE)
5	12-34567		3	WASHER (BRACE SLOT)
6	11-90517		2	NUT
7	98813A1		1	BRACE
8	10-40001188		1	SCREW (M10 X 20)
9	13-40024--8		1	LOCKWASHER
10	57-812427T		1	V BELT
11	32-98494		1	HOSE (FITTINGS ON BOTH ENDS)
12	25-89879		1	O RING
13	32-98843-39		1	HOSE (FITTINGS ON ONE END)
14	32-52519-14		1	HOSE-BULK (CUT AS REQ'D)
15	54-18076--1		3	CLAMP
16	10-37612		1	SCREW (.375-16 X 1.250)
	10-15942	●	1	SCREW (.437-14 X 1.250)
17	99356A2		1	COOLER ASSEMBLY-OIL-POWER STEERING
18	63820--3		1	BRACKET (LONG)
19	56328--1		1	BRACKET (SHORT)
20	10-49668		2	SCREW (.250-20 X .750)
21	13-26992		2	LOCKWASHER (.250)
22	54-848183		1	J CLIP-POWER STEERING HOSE TO BRACKET
23	54-42553		2	J CLIP-POWER STEERING HOSE TO VALVE COVER

● = SUPERSEDES TO ANOTHER PART NUMBER

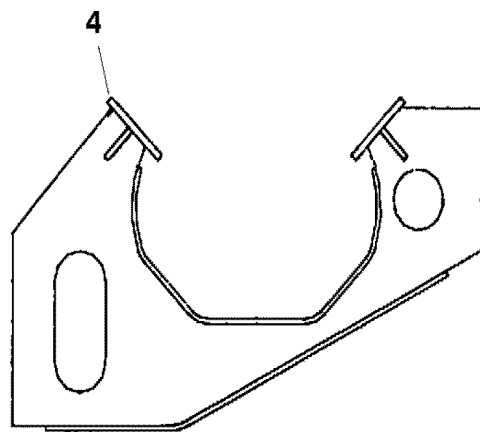
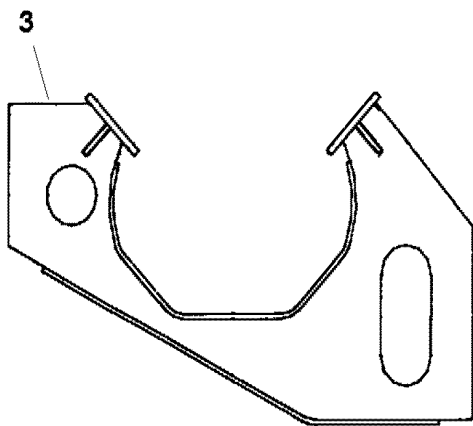
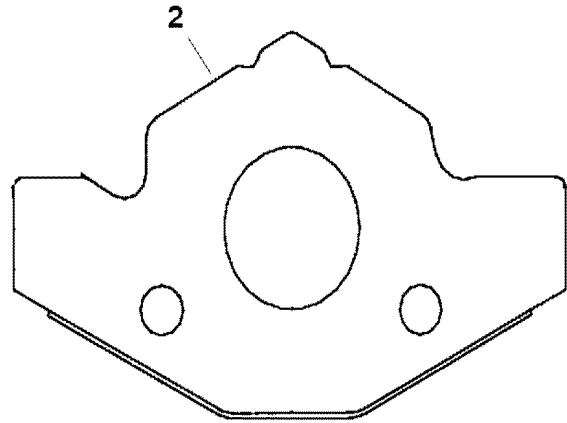
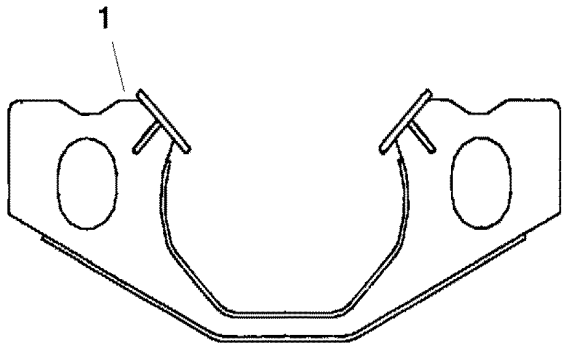
AUDIO WARNING SYSTEM



AUDIO WARNING SYSTEM

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	48952		1	SWITCH ASSEMBLY-WATER TEMPERATURE
2	13-26996		1	LOCKWASHER (#10)-TEMPERATURE SWITCH
3	11-45076		1	NUT (#10-32)-TEMPERATURE SWITCH
4	87-805605A1		1	SWITCH ASSEMBLY-PRESSURE
5	11-68219		1	NUT (#10-32)-PRESSURE SWITCH TERMINAL
6	13-26996		1	LOCKWASHER (#10)
7	86047A11		1	HOUSING KIT-BUZZER (WITH TWO RING CONNECTORS)
8	86045		1	TIMER-TEMPERATURE BUZZER
9	68878A6		1	HORN ASSEMBLY
10	10-69013		2	SCREW (#10-16 X .875)
11	84-86044A6		1	CABLE ASSEMBLY (20.00 FT.) (TAN/BBLUE) (2 RINGS)
7	86047A16		1	HOUSING KIT-BUZZER (WITH 1 RING - 1 SPADE CONNECTOR)
8	86045		1	TIMER-TEMPERATURE BUZZER
9	68878A6		1	HORN ASSEMBLY
11	84-86044A11		1	CABLE ASSY (20.00 FT.) (TAN/BBLUE) (1 RING - 1 SPADE)
12	84-86044A4		1	CABLE ASSEMBLY (36.00 IN.) (TAN/BBLUE)
	84-88032A6		1	CABLE ASSEMBLY (TAN/BBLUE) (HARNESS TO SENDER)
13	22-92949		1	BUSHING-REDUCER
14	22-64013		1	BUSHING-REDUCER

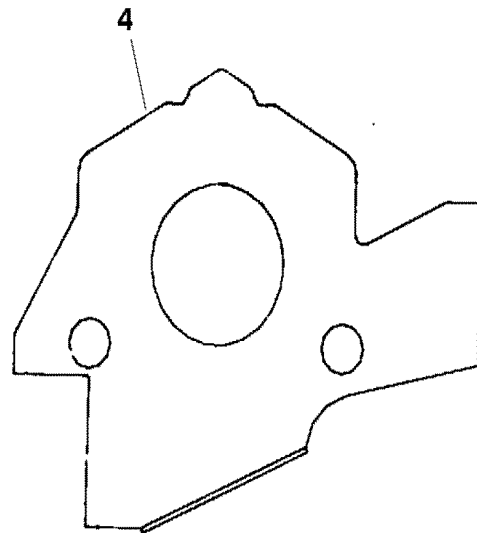
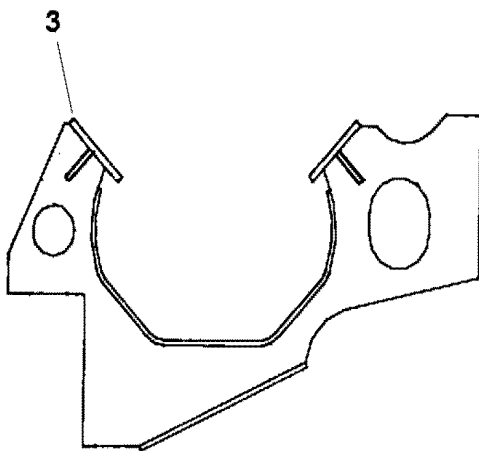
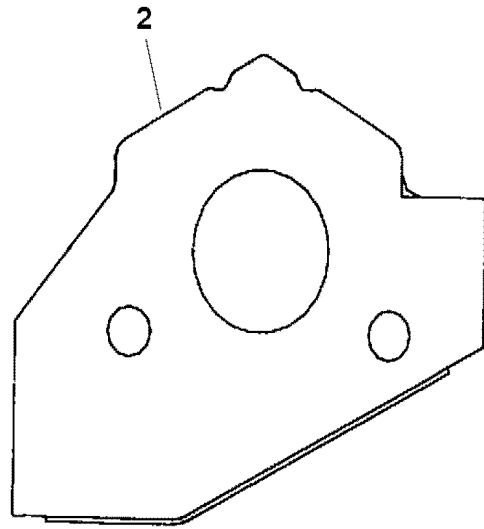
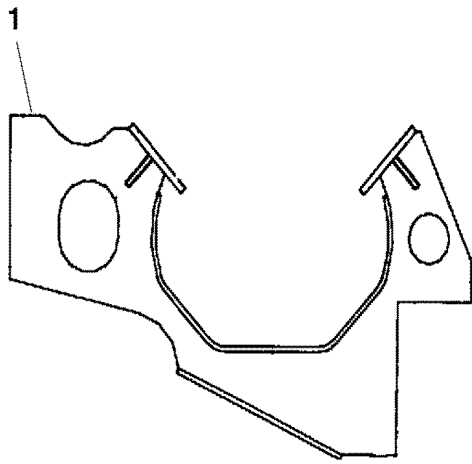
MOUNT PLATES



MOUNT PLATES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	817370		AR	MOUNT-ENGINE (FRONT SINGLE)
2	847806		AR	MOUNT-ENGINE (REAR SINGLE)
3	817368		AR	MOUNT-ENGINE (FRONT STARBOARD SIDE BY SIDE)
4	817367		AR	MOUNT-ENGINE (FRONT PORT SIDE BY SIDE)
NS	10-86518		6	SCREW (.375-16 X 1.00)
	12-20553		6	WASHER

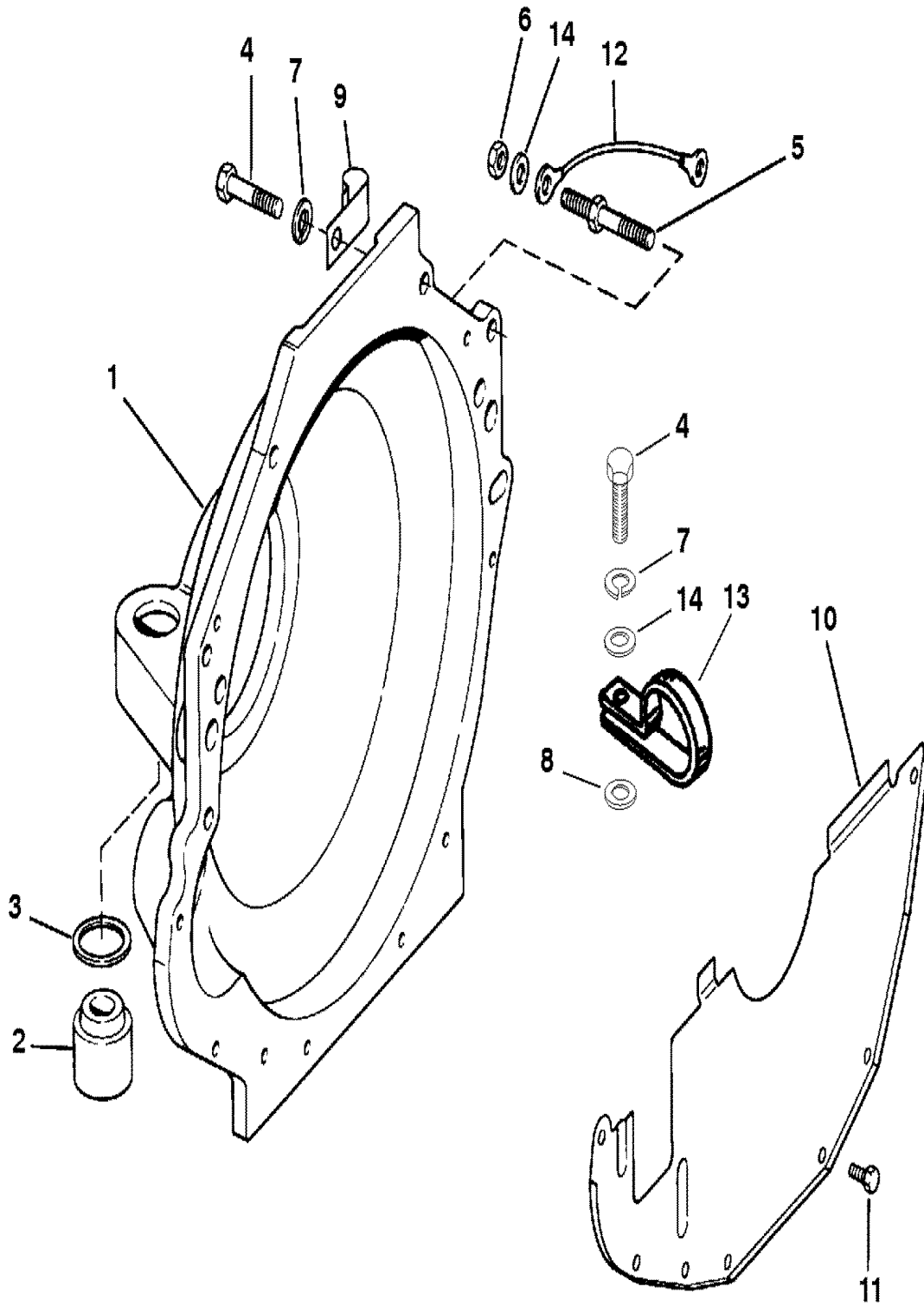
MOUNT PLATES



MOUNT PLATES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	816308		AR	MOUNT-ENGINE (FRONT STARBOARD STAGGERED)
2	847807		AR	MOUNT-ENGINE (REAR SIDE BY SIDE)
3	816307		AR	MOUNT-ENGINE (FRONT PORT STAGGERED)
4	847808		AR	MOUNT-ENGINE (FRONT REAR STAGGERED)
NS	10-86518		6	SCREW (.375-16 X 1.00)
	12-20553		6	WASHER

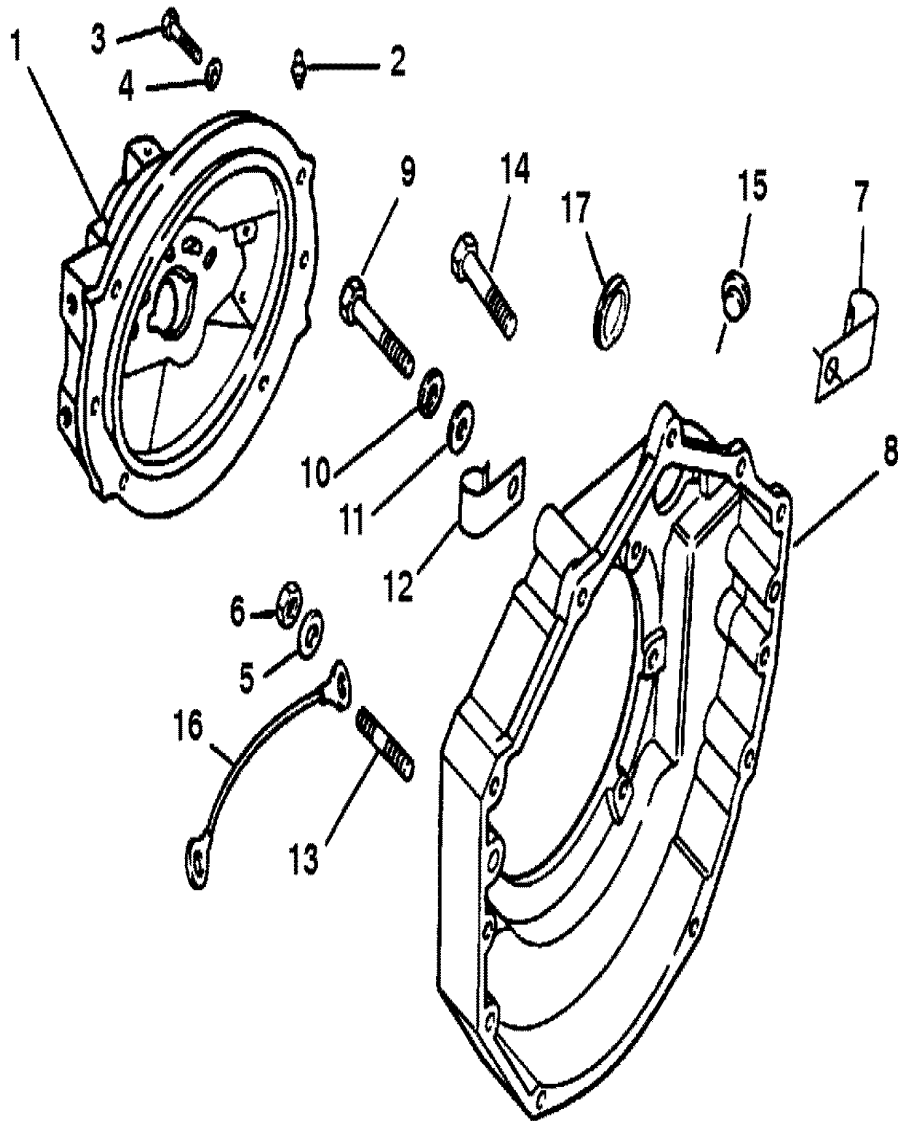
FLYWHEEL HOUSING (BRAVO PLUG-IN MODELS)



FLYWHEEL HOUSING (BRAVO PLUG-IN MODELS)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	12675A7		1	HOUSING ASSEMBLY-FLYWHEEL
2	88791		2	MOUNT-RUBBER-FLYWHEEL HOUSING
3	23-99322		2	SPACER-RUBBER MOUNT-FLYWHEEL HOUSING
4	10-37612		3	SCREW (.375-16 X 1.250)-FLYWHEEL HOUSING ATTACHING
	10-32132		1	SCREW (.375-16 X 1.750)-FLYWHEEL HOUSING ATTACHING
5	16-64066		2	STUD (2.750 IN.)-FLYWHEEL HOUSING ATTACHING
6	11-32219		2	NUT (.375-16)-FLYWHEEL HOUSING ATTACHING STUD
7	13-35048		8	LOCKWASHER (.375)-FLYWHEEL HOUSING SCREW
8	12-20572		1	WASHER-SPECIAL (.375)-HOUSING SCREW
9	54-78945		2	J CLAMP-FLYWHEEL HOUSING STUD
10	818719A3		1	COVER KIT-WITH GASKET
11	10-32773		7	SCREW (.250-20 X .875)-COVER TO FLYWHEEL HOUSING
12	84-62826A6		2	CABLE ASSEMBLY (BLACK)
13	54-62494		1	CLIP-WATER HOSE
14	12-20553		5	WASHER

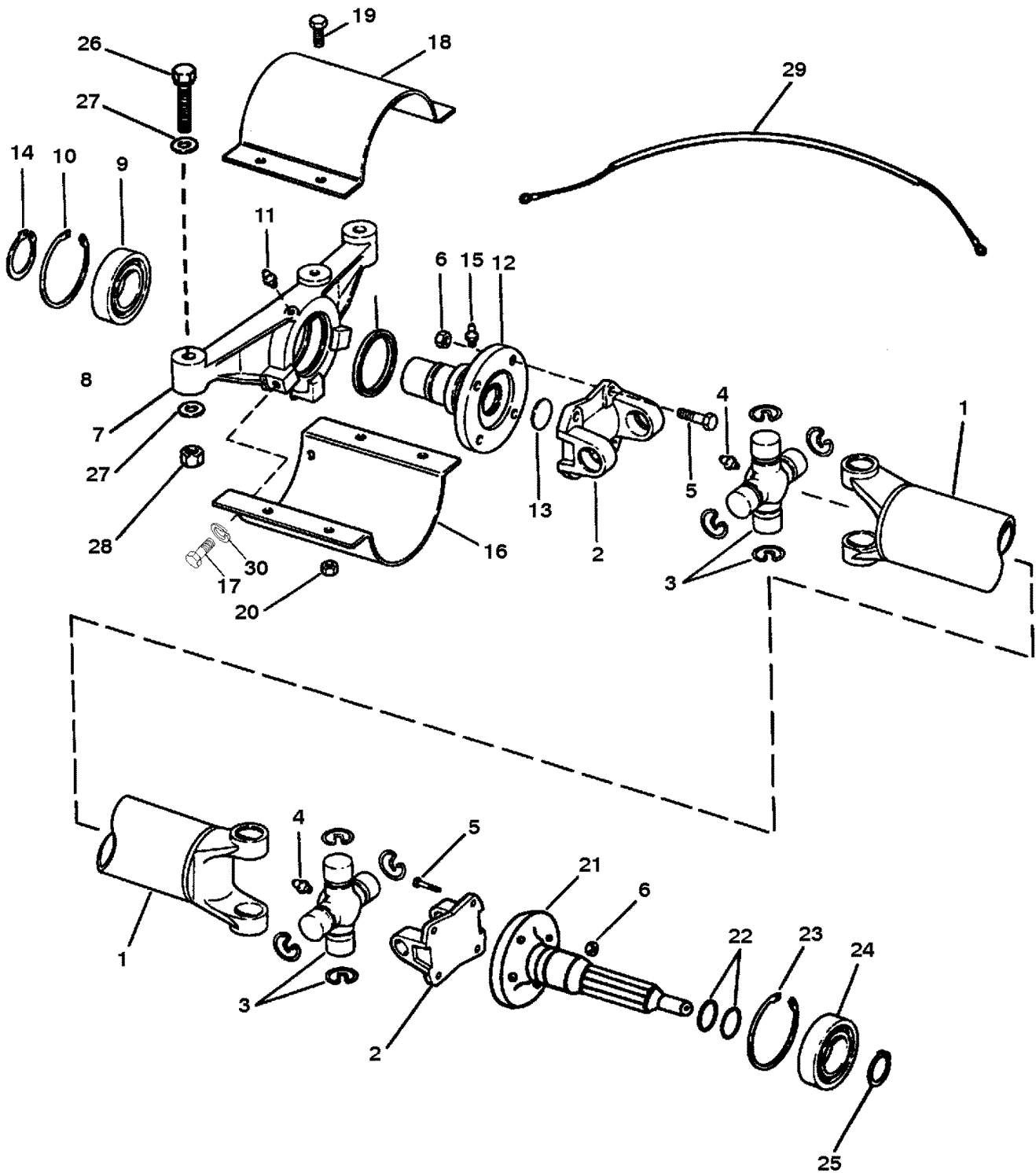
FLYWHEEL HOUSING (BRAVO DRIVESHAFT MODELS)



FLYWHEEL HOUSING (BRAVO DRIVESHAFT MODELS)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	93911A4		1	HOUSING ASSEMBLY
2	22-74036		2	FITTING-GREASE
3	10-47651		6	SCREW (.437-14 X 1.500)
4	13-32993		6	LOCKWASHER (.437)
5	12-20553		5	WASHER
6	11-32219		2	NUT (.375-16)
7	54-62494		1	CLIP
8	44187T		1	HOUSING-FLYWHEEL
9	10-37612		1	SCREW (.375-16 X 1.250)
	10-47688		2	SCREW (.375-16 X 2.750)
10	13-35048		7	LOCKWASHER (.375)
11	12-20572		1	WASHER (FOR SLOT)
12	54-78945		2	J CLIP
13	16-64066		2	STUD (2.750 IN.)
14	10-34353		1	SCREW (.375-16 X 1.00)
15	19-38606		1	PLUG
16	84-62826A6		2	CABLE ASSEMBLY (BLACK)
17	19-12304		2	PLUG-TIMING WINDOW

DRIVESHAFT EXTENSION COMPONENTS (BRAVO)



DRIVESHAFT EXTENSION COMPONENTS (BRAVO)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	45-94819A3		1	DRIVESHAFT ASSEMBLY
2	52504T		2	FLANGE-YOKE
3	61221		2	UNIVERSAL JOINT
4	22-74036		2	FITTING-GREASE
5	10-52498	●	8	SCREW (.437-20 X 1.500)
6	11-34933		8	NUT (.437-20)
7	42304A2		1	SUPPORT ASSEMBLY-BEARING
8	26-93924		1	SEAL-OIL
9	30-93944A1		1	BEARING-BALL
10	53-93914		1	RING-RETAINING
11	22-74036		1	FITTING-GREASE
12	93908A1		1	SHAFT ASSEMBLY-INPUT
13	19-93921		1	PLUG-EXPANSION
14	53-93915		1	RING-RETAINING
15	22-74036		1	FITTING-GREASE
16	93918A1		2	SHIELD ASSEMBLY-LOWER
17	10-76926		6	SCREW (.375-16 X .875)
18	93919A1		2	SHIELD ASSEMBLY-UPPER
19	10-76926		8	SCREW (.375-16 X .875)
20	11-68411		8	NUT (.375-16)
21	93906A2		1	SHAFT ASSEMBLY-OUTPUT
22	25-25439		2	O RING
23	53-94104		1	RING-RETAINING
24	30-62780A1		1	BEARING-BALL
25	53-94103		1	RING-RETAINING
26	10-57053		2	SCREW (.500-20 X 4.500)
27	12-42307		4	WASHER (SPHERICAL)
28	11-28040		2	NUT (.500-20)
29	84-816943	●	1	HARNES ASSEMBLY
30	13-35048		6	LOCKWASHER (.375)

● = SUPERSEDES TO ANOTHER PART NUMBER

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
12381--1	RETAINER-SHIFT CABLE ..	45	3	52185	CLAMP	19	32
12552	LIFTING EYE	31	25	52504T	FLANGE-YOKE	63	2
12675A7	HOUSING ASSEMBLY- FLYWHEEL	59	1	54676	RETAINER (2 WIRE)	19	20
12820	BRACKET-OIL COOLER ...	47	20	56328--1	BRACKET (SHORT)	51	19
13024	VALVE-EXHAUST	33	16	56328A1	BRACKET-OIL COOLER ...	47	22
13220	REBUILD KIT-CARBURETOR OVERHAUL	23	NS	56762	CABLE TIE (4.00 IN.)	21	NS
13524A5	WHEEL ASSEMBLY-ROTOR SENSOR	19	5	57908-11	SLEEVE-ALTERNATOR LEAD	3	20
13549A12	CARBURETOR (BLUE)	23	1	61221	UNIVERSAL JOINT	63	3
13611	SENDER ASSEMBLY-OIL TEMPERATURE	15	20	63820--3	BRACKET (LONG)	51	18
13898--1	LEVER-SHIFT	45	14	63880T	BRACKET-OIL FILTER	47	5
14761	SHAFT	41	4	65970T	BRACKET-COIL MOUNT (ON ELECTRICAL BRACKET) .	19	25
14902	BREATHER-ROCKER COVER	33	5	68606	ARMATURE	11	11
15017	BRACKET-THROTTLE	23	10	68608	DRIVE ASSEMBLY-CLUTCH	11	6
16792A25	PUMP ASSEMBLY-POWER STEERING (BLUE)	51	1	68878A6	HORN ASSEMBLY	53	9
17316A1	IGNITION MODULE ASSEMBLY	15	36	68878A6	HORN ASSEMBLY	53	9
18311A17	COUPLING ASSEMBLY- ENGINE	37	9	69304	ARM-VALVE ROCKER	33	21
19692T	PULLEY	39	12	71698	LEVER-SHIFT	7	26
26079A2	PLATE KIT	15	2	73873--3	PULLEY (BLUE)	51	4
32783	RETAINER (3 WIRE)	19	21	75664	FIELD COIL ASSEMBLY ...	7	15
32784	RETAINER (4 WIRE)	19	22	75665	ARMATURE	7	11
33270	BRUSH-FIELD FRAME	7	21	75666	HOUSING ASSEMBLY	7	1
33270	BRUSH-FIELD FRAME	11	21	79205	DRIVE ASSEMBLY-CLUTCH	7	6
33283	HOLDER-FIELD FRAME BRUSH GROUND	7	20	79206	HOUSING ASSEMBLY	11	1
33283	HOLDER-FIELD FRAME BRUSH GROUND	11	20	79211	FRAME-COMMUTATOR END	7	17
33284	HOLDER-INSULATED-FIELD FRAME BRUSH	7	19	79211	FRAME-COMMUTATOR END	11	17
33284	HOLDER-INSULATED-FIELD FRAME BRUSH	11	19	79396	PLATE-BEARING	7	7
33291	COLLAR	9	11	79396	PLATE-BEARING	11	7
33291	COLLAR-PINION STOP	7	5	805273--1	THERMOSTAT (140 DEG.) ..	31	5
33291	COLLAR-PINION STOP	11	5	805567T	DIPSTICK-OIL LEVEL	41	13
33294	SUPPORT	7	23	805759A2	CAP ASSEMBLY	19	2
33294	SUPPORT	11	23	809459	DRIVE HOUSING	9	14
33297	LEVER-SHIFT	11	26	809463A1	SOLENOID	9	17
33317	PLUNGER	11	30	811549	PAN ASSEMBLY-OIL	41	7
33317	PLUNGER-SHIFT LEVER ...	7	29	811556	DAMPER-TORSIONAL	39	15
37293	SENDER ASSEMBLY-OIL PRESSURE (DUAL)	15	27	811570	COVER ASSEMBLY	39	24
42303	RETAINER	33	12	811573	PUMP ASSEMBLY-WATER .	39	9
42304A2	SUPPORT ASSEMBLY- BEARING	63	7	811578--2	SPROCKET-CAMSHAFT ...	35	11
42600A3	CONTROLLER ASSEMBLY .	15	29	811580	CHAIN-TIMING	35	10
42770	PULLEY	5	3	811586	GUIDE-PUSH ROD	33	19
44187T	HOUSING-FLYWHEEL	61	8	811682	BAFFLE	41	16
47441A1	COVER-THERMOSTAT	31	9	811866	FAN	5	5
48504A2	ADAPTOR ASSEMBLY-OIL FILTER	47	1	811868	BRACKET ASSEMBLY- FRONT	5	7
48952	SWITCH ASSEMBLY-WATER TEMPERATURE	53	1	811871	RETAINER	5	10
				811872	ROTOR ASSEMBLY	5	11
				811873	STATOR ASSEMBLY	5	12
				811874	BRACKET ASSEMBLY-REAR	5	13
				811875	RECTIFIER ASSEMBLY	5	14
				811877	HOLD	5	16
				811879	CONDENSER ASSEMBLY ..	5	18
				811880	HOLD	5	19
				811883	REGULATOR ASSEMBLY ..	5	22
				811884	BRUSH	5	23
				811887	TERMINAL	5	26
				811888	COVER	5	27
				814474	COLLAR-THRUST	7	3
				814474	COLLAR-THRUST	11	3
				814901A5	MANIFOLD ASSEMBLY- EXHAUST (PORT)	27	1

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
814901A6	MANIFOLD ASSEMBLY- EXHAUST (STARBOARD)	27	1	848146	BRACKET-ALTERNATOR MOUNT (.437 IN. HOLES)	3	22
815425	SENDER ASSEMBLY-OIL PRESSURE	15	27	848156A1	MANIFOLD ASSEMBLY- INTAKE (BLUE)	39	1
816037	PLATE-DIFFUSER	27	24	848158A1	TAPPET SET (SET OF TWO)	35	8
816074	COOLER-OIL (21.750 IN.)	47	19	848170A7	LONG BLOCK MARINE ENGINE	35	1
816195--1	BRACKET-OIL COOLER	47	20	848171	ARRESTOR-FLAME	23	22
816195--1	BRACKET-OIL COOLER	47	20	848191--1	BRACKET-WIRE HARNESS	15	26
816196--1	BRACKET-OIL COOLER	47	21	848192	COOLER-OIL (17.500 IN.)	47	19
816283	ADAPTER	45	18	848243	POWER VALVE	23	NS
816307	MOUNT-ENGINE (FRONT PORT STAGGERED)	57	3	848262	ROD-VALVE PUSH (INLET)	33	18
816308	MOUNT-ENGINE (FRONT STARBOARD STAGGERED)	57	1	848264	ROD-VALVE PUSH (EXHAUST)	33	18
816827	PUMP KIT-ACCELERATOR	23	NS	85013T	BRACE-ALTERNATOR ADJUSTING	3	15
817043	END CAP	47	NS	850401	DRIVE HOUSING	13	2
817119--1	ALTERNATOR ASSEMBLY (BLUE)	3	10	850402	DRIVE KIT	13	7
817119--1	ALTERNATOR ASSEMBLY (BLUE)	5	-	850403	ARMATURE KIT	13	8
817367	MOUNT-ENGINE (FRONT PORT SIDE BY SIDE)	55	4	850404	HOLDER KIT-BRUSH	13	9
817368	MOUNT-ENGINE (FRONT STARBOARD SIDE BY SIDE)	55	3	850405	FIELD COIL	13	10
817370	MOUNT-ENGINE (FRONT SINGLE)	55	1	850406	CE FRAME KIT	13	11
818365T	PULLEY	43	20	850409	PLUNGER KIT	13	4
818366A1	SHAFT ASSEMBLY	43	15	850410	SHIFT LEVER KIT	13	5
818367A1	HOUSING ASSEMBLY- WATER PUMP	43	13	850411	CENTER BEARING KIT	13	6
818379T	BRACKET-IDLER	43	36	850412	SEALING PACKAGE KIT	13	13
818380	BUSHING	43	31	86045	TIMER-TEMPERATURE BUZZER	53	8
818382	PULLEY	43	32	86045	TIMER-TEMPERATURE BUZZER	53	8
818383T	PUMP ASSEMBLY-FUEL	21	1	86047A11	HOUSING KIT-BUZZER	53	7
818498A1	ELBOW KIT-EXHAUST (STANDARD)	27	20	86047A16	HOUSING KIT-BUZZER	53	7
818499A1	ELBOW KIT-EXHAUST (3.00 IN.)	27	20	87290A4	HOUSING ASSEMBLY- THERMOSTAT	31	1
818500A1	ELBOW KIT-EXHAUST (6.00 IN.)	27	20	88791	MOUNT-RUBBER- FLYWHEEL HOUSING	59	2
818631A6	TUBE ASSEMBLY-DIPSTICK	41	11	89057	BRACE-STARTER MOTOR	3	4
818719A3	COVER KIT-WITH GASKET	59	10	89876A3	BASE ASSEMBLY-FUEL FILTER	21	6
818745A1	SLIP RING KIT	43	16	90081T	PULLEY	39	16
821024	VALVE-INLET (2.250 DIA.) (STANDARD)	33	17	90747A27	DISTRIBUTOR ASSEMBLY	19	1
821707--1	COVER-WATER PUMP	43	3	93906A2	SHAFT ASSEMBLY-OUTPUT	63	21
821948A4	COVER ASSEMBLY-ROCKER	33	1	93908A1	SHAFT ASSEMBLY-INPUT	63	12
823185A2	BRACKET KIT-WATER PUMP	43	25	93911A4	HOUSING ASSEMBLY	61	1
823755A1	OVERSPEED ASSEMBLY	17	41	93918A1	SHIELD ASSEMBLY-LOWER	63	16
827589A1	PUMP ASSEMBLY-OIL	41	1	93919A1	SHIELD ASSEMBLY-UPPER	63	18
847806	MOUNT-ENGINE (REAR SINGLE)	55	2	94070--1	BRACKET-THROTTLE	23	8
847807	MOUNT-ENGINE (REAR SIDE BY SIDE)	57	2	94576	WEAR PLATE-INNER	43	11
847808	MOUNT-ENGINE (FRONT REAR STAGGERED)	57	4	94916	WEAR PLATE-OUTER	43	7
848131--1	BRACKET-ELECTRICAL COMPONENTS	15	4	96028--1	KEY-VALVE STEM	33	11
				97257A1	SENDER ASSEMBLY-WATER TEMPERATURE	15	24
				97350T1	PLATE-EXHAUST	29	1
				98813A1	BRACE	51	7
				99237A10	BRACKET ASSEMBLY-SHIFT	45	1
				99356A2	COOLER ASSEMBLY-OIL- POWER STEERING	51	17
				99889	VALVE-BY PASS	47	12
				F15000254	GASKET-OIL PUMP COVER	41	2

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10-15001	SCREW (#8-16 X .875)	15	3	10-49845	SCREW (.437-20 X 1.00) ...	37	8
10-15942	SCREW (.437-14 X 1.250) ..	51	16	10-52498	SCREW (.437-20 X 1.500) ..	63	5
10-15942	SCREW (.437-14 X 1.250)- ALTERNATOR BRACE ...	3	16	10-53167	SCREW (.312-18 X .875) ...	45	5
10-15942	SCREW (.437-14 X 1.250)- ALTERNATOR BRACKET .	3	27	10-57053	SCREW (.500-20 X 4.500) ..	63	26
10-15942	SCREW (.437-14 X 1.250)- BRACKET TO ENGINE ...	47	9	10-60300	SCREW (.250-28 X .750) ...	47	26
10-15942	SCREW-BRACKET MOUNT (.437-14 X 1.250)	17	47	10-62568	SCREW (#10-16 X .375)	15	33
10-19234	BOLT-CONN ROD CAP	37	14	10-66024	SCREW (.437-14 X 1.750) ..	43	26
10-28634A1	SCREW ASSEMBLY-PLUG .	43	21	10-66293	SCREW (.250-20 X .500) ...	41	14
10-28782	SCREW (.312-18 X .875) ...	21	9	10-66686	SCREW (#10-32 X 1.00)	19	7
10-28782	SCREW (.375-16 X .875) ...	43	27	10-69013	SCREW (#10-16 X .875)	53	10
10-29198	SCREW & LOCKWASHER (.312-18 X .875)-ALT BRACE	3	18	10-72202	SCREW (#10-32 X 1.250) ...	19	7
10-32132	SCREW (.375-16 X 1.750)- FLYWHEEL HOUSING ATTACHING	59	4	10-76630	SCREW (.250-20 X 1.00) ...	15	15
10-32773	SCREW (.250-20 X .875)- COVER TO FLYWHEEL HOUSING	59	11	10-76926	SCREW (.375-16 X .875) ...	19	30
10-34353	SCREW (.375-16 X 1.00) ...	47	23	10-76926	SCREW (.375-16 X .875) ...	19	34
10-34353	SCREW (.375-16 X 1.00) ...	61	14	10-76926	SCREW (.375-16 X .875) ...	63	17
10-34353	SCREW (.375-16 X 1.00)- ADAPTOR TO BRACKET .	47	2	10-76926	SCREW (.375-16 X .875) ...	63	19
10-34354	SCREW (.375-16 X 1.500) ..	21	3	10-78291	SCREW (.187-24 X .500)- THROTTLE BRACKET ...	23	11
10-34505	SCREW (.312-18 X .750) ...	35	13	10-79209	SCREW-BEARING	7	10
10-35091	SCREW (.375-16 X 1.00) ...	37	10	10-79209	SCREW-BEARING	11	10
10-35366	BOLT (.437)	39	27	10-808707	SCREW (.312-18 X .625) ...	41	10
10-35401	SCREW (#10 X 1.00)	15	32	10-811559	BOLT	39	17
10-35765A1	SCREW & WASHER (.312-18 X .625)-BRACE TO ENGINE	3	7	10-811574	SCREW (.375-16 X 1.750) ..	39	11
10-35870--1	SCREW (.375-16 X 2.00) ...	39	20	10-811869	SCREW	5	8
10-37612	SCREW (.375-16 X 1.250) ..	51	16	10-811876	SCREW	5	15
10-37612	SCREW (.375-16 X 1.250) ..	61	9	10-811886	SCREW-SET	5	25
10-37612	SCREW (.375-16 X 1.250)- FLYWHEEL HOUSING ATTACHING	59	4	10-811889	SCREW-SET	5	28
10-39001	SCREW (.312-18 X 4.500) ..	43	4	10-812567	SCREW (.375-16 X 1.625) ..	27	15
10-40001188	SCREW (M10 X 20)	51	8	10-812567	SCREW (.375-16 X 1.625) ..	39	4
10-41408	SCREW (#10-32 X 1.500) ...	19	26	10-816767	SCREW	47	NS
10-41771	SCREW (#10-24 X .875)	15	32	10-821107	SCREW (.375-16 X 3.00) ...	27	14
10-41771	SCREW (#10-24 X .875)	17	44	10-825427	SCREW (.437-14 X 1.250) ..	43	29
10-42773	THRU BOLT	5	21	10-848155	SCREW (.250-20 X .500) ...	35	17
10-45862	SCREW (#10-32 X .875)	15	8	10-848160	SCREW (.375-16 X 1.380) ..	39	2
10-47277	SCREW (.312-24 X .750) ...	39	13	10-850407	THRU BOLT	13	12
10-47461	SCREW (.437-14 X 1.00) ...	3	31	10-86518	SCREW (.375-16 X 1.00) ...	55	NS
10-47651	SCREW (.437-14 X 1.500) ..	61	3	10-86518	SCREW (.375-16 X 1.00) ...	57	NS
10-47688	SCREW (.375-16 X 2.750) ..	61	9	10-88829	SCREW (#10-24 X .500)	15	25
10-48308	SCREW (.375-24 X 3.750)- ALTERNATOR	3	25	10-90926	SCREW (#10-32 X .812)	19	4
10-49105	BOLT (4.125)-CYLINDER HEAD	33	20	10-94435	SCREW (.375-16 X 4.656)- STARTER MOTOR	3	3
10-49106--1	BOLT (2.00)-CYLINDER HEAD	33	25	10-98256	SCREW (.250-28 X .500) ...	45	19
10-49668	SCREW (.250-20 X .750) ...	47	26	10-98794	SCREW (.375-16 X 1.00) ...	29	2
				11-13438	NUT (.250-28)-SHIFT CABLE STUD	45	11
				11-15874	NUT (10M)-BATTERY TERMINAL	3	6
				11-20361	NUT (.250-28)-THROTTLE CABLE STUD	23	28
				11-20361	NUT (.250-28)-THROTTLE CABLE STUD	25	32
				11-21908	NUT (.312-18)	43	24
				11-23161	NUT (.375-24)-ALTERNATOR BRACKET SCREW	3	28
				11-25269	NUT (.375-24)	27	18
				11-26419	NUT (#8-32)	15	17
				11-26484	NUT (.312-18)-SHIFT LEVER STUD	11	29
				11-28040	NUT (.500-20)	63	28

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11-30506	NUT (.250-28)	49	35		BRACKET SCREW	3	26
11-32219	NUT (.375-16)	61	6	12-20553	WASHER-OIL FILTER		
11-32219	NUT (.375-16)-FLYWHEEL				ADAPTOR SCREW	47	4
	HOUSING ATTACHING			12-20572	WASHER	27	16
	STUD	59	6	12-20572	WASHER	37	11
11-34933	NUT (.437-20)	63	6	12-20572	WASHER (FOR SLOT)	61	11
11-35045	NUT (.250-28)-CABLE STUD	23	17	12-20572	WASHER-SPECIAL (.375)-		
11-35814	NUT (.312-24)-CARBURETOR				HOUSING SCREW	59	8
	STUD	23	20	12-21631	WASHER-CABLE STUD	23	15
11-35888	NUT (.250-28)-FLAME			12-26168	WASHER-ALTERNATOR		
	ARRESTOR STUD	23	24		BRACE SCREW	3	19
11-35888	NUT-ROCKER COVER STUD			12-27025	WASHER	43	35
	(.250-28)	33	7	12-28426	WASHER (.250-28)-		
11-37493	NUT-CONN ROD CAP BOLT	37	15		THROTTLE CABLE STUD	23	29
11-37500	NUT	41	18	12-29245	WASHER	15	13
11-40021--1	NUT (5M)-STARTER SWITCH			12-29245	WASHER	15	37
	TERMINAL	3	8	12-29245	WASHER-STARTER MOTOR		
11-40026--6	NUT (M10)	3	33		STUD	3	5
11-42768	NUT	5	1	12-29245	WASHER-THROTTLE CABLE		
11-44481	NUT-VALVE ROCKER ARM	33	22		STUD	25	30
11-45076	NUT (#10-32)	15	22	12-30164	WASHER	15	30
11-45076	NUT (#10-32)-			12-30164	WASHER	17	42
	TEMPERATURE SWITCH	53	3	12-30164	WASHER	19	27
11-56374	NUT (.250-20)	3	37	12-33258	WASHER-LEATHER-		
11-56374	NUT (.250-20)	15	38		COMMUTATOR END		
11-56374	NUT (.250-20)-ALTERNATOR				FRAME	7	16
	TERMINAL	3	14	12-34567	WASHER (BRACE SLOT)	51	5
11-61356	NUT (#10-32)	15	9	12-34714	WASHER	39	23
11-63341	TEE NUT-SHIFT CABLE			12-35462	WASHER-ROCKER COVER		
	STUD	45	13		STUD	33	8
11-68219	NUT (#10-32)	15	34	12-35462	WASHER-SHIFT CABLE		
11-68219	NUT (#10-32)	15	7		STUD	45	10
11-68219	NUT (#10-32)	19	12	12-37828	WASHER	27	17
11-68219	NUT (#10-32)	19	29	12-42307	WASHER (SPHERICAL)	63	27
11-68219	NUT (#10-32)	19	36	12-45175	WASHER	39	5
11-68219	NUT (#10-32)-PRESSURE			12-45176	WASHER	17	46
	SWITCH TERMINAL	53	5	12-45176	WASHER	43	37
11-68411	NUT (.375-16)	27	23	12-45176	WASHER-ALTERNATOR		
11-68411	NUT (.375-16)	63	20		BRACE SCREW	3	17
11-79989	NUT (#10-24)-ALTERNATOR			12-45176	WASHER-ALTERNATOR		
	TERMINAL	3	12		BRACKET SCREW	3	24
11-79989	NUT (#10-24)-THROTTLE			12-45176	WASHER-BRACKET SCREW	47	10
	BRACKET SCREW	23	13	12-49103	WASHER	39	19
11-811878	NUT	5	17	12-49112	WASHER	27	22
11-811878	NUT	5	31	12-55822	WASHER	49	33
11-811881	NUT	5	20	12-56720	WASHER-SHIFT BRACKET		
11-817618	NUT	43	33		STUD	45	8
11-90517	NUT	51	6	12-68614	WASHER-BEARING PLATE	7	9
11-94330	NUT (.250-20)	15	19	12-68614	WASHER-BEARING PLATE	11	9
12-20084	WASHER	43	5	12-68615	WASHER-SHIFT LEVER		
12-20086	WASHER	3	36		STUD	11	28
12-20553	WASHER	19	17	12-848136	WASHER	35	15
12-20553	WASHER	31	11	12-848136	WASHER-CARBURETOR		
12-20553	WASHER	41	17		STUD	23	19
12-20553	WASHER	47	25	12-86400	WASHER-FLAME		
12-20553	WASHER	55	NS		ARRESTOR STUD	23	23
12-20553	WASHER	57	NS	12-90931	WASHER-THRUST	19	14
12-20553	WASHER	59	14	12-96457	WASHER-ALTERNATOR		
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13-21272	LOCKWASHER (.250 INTERNAL)	17	40	16-821279	STUD (2.187 IN.)	27	13
13-26992	LOCKWASHER (.250)	15	14	16-821836	STUD-VALVE ROCKER ARM	33	23
13-26992	LOCKWASHER (.250)	15	18	16-847738	STUD-ELECTRICAL BRACKET MOUNT	17	45
13-26992	LOCKWASHER (.250)	41	19	16-848176	STUD-FLAME ARRESTOR	23	21
13-26992	LOCKWASHER (.250)	45	20	16-96112	STUD-SHIFT CABLE	45	12
13-26992	LOCKWASHER (.250)	47	27	16-96112	STUD-THROTTLE CABLE TO CARBURETOR	23	27
13-26992	LOCKWASHER (.250)-ALTERNATOR TERMINAL	3	13	16-98798--1	STUD-SHIFT CABLE	45	2
13-26993	LOCKWASHER (.312)	21	10	16-98851	STUD-CABLE	23	14
13-26993	LOCKWASHER (.375)	43	28	17-35312	PIN-DOWEL (.250 DIA.)	35	14
13-26995	LOCKWASHER (#8)	15	16	17-35312	PIN-DOWEL (.250 DIA.)	37	4
13-26996	LOCKWASHER (#10)	3	34	17-47617	PIN	19	9
13-26996	LOCKWASHER (#10)	15	21	17-52190	PIN-DOWEL	35	5
13-26996	LOCKWASHER (#10)	15	31	17-68402	PIN-SHOULDER-SHIFT LEVER	45	16
13-26996	LOCKWASHER (#10)	15	6	17-79207	PIN-PLUNGER TO SHIFT LEVER	7	30
13-26996	LOCKWASHER (#10)	17	43	17-79207	PIN-PLUNGER TO SHIFT LEVER	11	31
13-26996	LOCKWASHER (#10)	19	11	18-21071	PIN-COTTER-SHIFT LEVER	45	17
13-26996	LOCKWASHER (#10)	19	28	18-32857	PIN-COTTER-SHIFT CABLE RETAINING	45	6
13-26996	LOCKWASHER (#10)	19	35	19-12304	PLUG-TIMING WINDOW	61	17
13-26996	LOCKWASHER (#10)-ALTERNATOR TERMINAL	3	11	19-38606	PLUG	61	15
13-26996	LOCKWASHER (#10)-TEMPERATURE SWITCH	53	2	19-59504	PLUG-IMPELLER	43	9
13-26996	LOCKWASHER (#10)-THROTTLE BRACKET SCREW	23	12	19-815203	PLUG-PIPE	27	5
13-32993	LOCKWASHER (.437)	3	32	19-815211	PLUG-PIPE-DRAIN	27	10
13-32993	LOCKWASHER (.437)	61	4	19-93921	PLUG-EXPANSION	63	13
13-35048	LOCKWASHER (.375)	19	16	19-94140	PLUG-EXPANSION	35	6
13-35048	LOCKWASHER (.375)	19	33	22-13177	TUBE-WATER HOSE	31	17
13-35048	LOCKWASHER (.375)	21	4	22-16951A1	COCK ASSEMBLY-DRAIN	35	3
13-35048	LOCKWASHER (.375)	39	21	22-32561	PLUG-PIPE	21	7
13-35048	LOCKWASHER (.375)	47	24	22-32561--1	PLUG (SPECIAL)-MOUNTING BOLT TO BLOCK	3	35
13-35048	LOCKWASHER (.375)	61	10	22-32802	PLUG-PIPE (.125 HEX)-BRASS	47	NS
13-35048	LOCKWASHER (.375)	63	30	22-32803	PLUG-PIPE (.375)	31	3
13-35048	LOCKWASHER (.375)-ADAPTOR SCREW	47	3	22-36373	PLUG-OIL PAN	41	21
13-35048	LOCKWASHER (.375)-FLYWHEEL HOUSING SCREW	59	7	22-36382	PLUG-MANIFOLD	39	7
13-39107	LOCKWASHER (.312)	39	14	22-36382	PLUG-PIPE	43	NS
13-39107	LOCKWASHER (.312)	43	23	22-48246	ELBOW-OIL HOSE	47	14
13-40024--8	LOCKWASHER	51	9	22-48340	PLUG-PIPE (.250)	35	2
13-41471	LOCKWASHER (.375)	29	3	22-48358	PLUG-PIPE (.375)	35	2
13-42769	LOCKWASHER	5	2	22-49099	FITTING-GREASE	37	12
15-54531	SHIM (.015)-VALVE SPRING	33	15	22-54035	ELBOW (905)	47	16
15-77624	SHIM (.030)-VALVE SPRING	33	15	22-61162	PLUG-CIRCULATING PUMP	39	8
15-817272	SHIM	3	29	22-63825	ELBOW (905)	49	29
16-41877	STUD	51	2	22-63825	ELBOW-OIL HOSE	47	13
16-46857	STUD	23	18	22-64013	BUSHING-REDUCER	53	14
16-49108	STUD	41	3	22-64013	REDUCER	15	23
16-56766	STUD-ROCKER COVER	33	9	22-64013	REDUCER	15	28
16-64066	STUD (2.750 IN.)	61	13	22-69300	PLUG-EXPANSION (1.750 DIA.)	35	4
16-64066	STUD (2.750 IN.)-FLYWHEEL HOUSING ATTACHING	59	5	22-74036	FITTING-GREASE	61	2
16-811683	STUD	41	15	22-74036	FITTING-GREASE	63	11
				22-74036	FITTING-GREASE	63	15
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22-815208	FITTING-TEE	27	7	24-46889	SPRING-PLUNGER RETURN	11	32
22-815209	FITTING-TEE	27	9	24-48143	SPRING-FILTER	23	2
22-815210	FITTING-TEE	27	8	24-75533	SPRING	31	NS
22-816035	FITTING	27	4	24-811885	SPRING-BRUSH	5	24
22-816133--1	FITTING	21	8	24-848159	SPRING-VALVE	33	13
22-817395	FITTING (45 DEG.)	21	16	24-98880	SPRING-SHIFT CABLE STUD	45	7
22-818768	FITTING (STRAIGHT)	27	6	25-25439	O RING	63	22
22-818768	FITTING (STRAIGHT)	27	6	25-49767	GROMMET-ROCKER COVER	33	2
22-821914	FITTING-FILTER ADAPTOR	49	32	25-62704	O RING	41	12
22-87543	PLUG-PIPE (.375-18)	47	NS	25-805726	O RING	43	22
22-92949	BUSHING-REDUCER	53	13	25-811528	O RING (#5 BEARING CAP OIL HOLE)	37	20
22-93385	ELBOW-FUEL INLET TUBE	23	5	25-814878	O RING	47	NS
22-93385	FITTING	21	11	25-818967	GROMMET	15	11
22-93385	FITTING (90 DEG.)	21	5	25-89879	O RING	51	12
22-98477A2	VALVE ASSEMBLY	31	4	25-90196	O RING-FILTER ADAPTOR	49	34
23-31866	SPACER-CABLE STUD	23	16	25-94288	QUAD RING-PUMP HOUSING	43	12
23-33186	BUSHING-ALTERNATOR BRACKET SCREW	3	23	26-69285	SEAL-VALVE	33	14
23-33369	BUSHING-DRIVE END HOUSING	7	2	26-806930	SEAL-OIL-WATER PUMP SHAFT	43	19
23-33369	BUSHING-DRIVE END HOUSING	11	2	26-811554	SEAL-OIL	37	5
23-36183	RETAINER	41	5	26-821947--1	SEAL-OIL	39	25
23-47508	SLEEVE-THERMOSTAT	31	7	26-90562	SEAL-OIL-WATER PUMP SHAFT	43	14
23-47511	SLEEVE	31	2	26-93924	SEAL-OIL	63	8
23-49124--1	PLATE-GEAR THRUST	35	16	27-14765	GASKET-ROCKER COVER	33	10
23-49126	BUSHING-PILOT- CRANKSHAFT	37	19	27-34213	GASKET-FUEL PUMP	21	2
23-71694	BUSHING-BEARING PLATE	7	8	27-34486--3	GASKET	19	31
23-71694	BUSHING-BEARING PLATE	11	8	27-41610	GASKET-SPACER	23	7
23-811865	SPACER	5	4	27-41812--2	GASKET-THERMOSTAT COVER	31	8
23-811867	SPACER	5	6	27-42270A1	GASKET SET-CARBURETOR	23	NS
23-814476	BUSHING	9	15	27-46820	GASKET-EXHAUST MANIFOLD TO HEAD	27	19
23-818473	BEARING SET (STANDARD)	37	3	27-47510	GASKET-THERMOSTAT	31	6
23-818474	BEARING SET (.001 U.S.)	37	3	27-49110	GASKET	39	10
23-818475	BEARING SET (.002 U.S.)	37	3	27-49955	GASKET-OIL DRAIN PLUG	41	9
23-818476	BEARING SET (.010 U.S.)	37	3	27-53045--1	GASKET-THERMOSTAT HOUSING	31	12
23-818477	BEARING SET (.020 U.S.)	37	3	27-805215--1	GASKET-COVER TO OUTER WEAR PLATE	43	6
23-818894	BUSHING-THROTTLE CABLE STUD	25	31	27-805760	GASKET-DISTRIBUTOR CAP	19	3
23-818968	BUSHING	15	12	27-811546	GASKET-CYLINDER HEAD	33	26
23-85684	BEARING UNIT (SET)	35	7	27-811566	GASKET	41	6
23-85691	BEARING SET (.010 U.S.)	37	16	27-811572	GASKET	39	26
23-85726	BEARING SET (STANDARD)	37	16	27-817042	GASKET	47	NS
23-85727	BEARING SET (.001 U.S.)	37	16	27-818188	GASKET	39	6
23-85728	BEARING SET (.002 U.S.)	37	16	27-818572A94	GASKET SET	19	-
23-85729	BEARING SET (.020 U.S.)	37	16	27-818572A94	GASKET SET	21	-
23-90523	SPACER-SHIFT CABLE STUD	45	9	27-818572A94	GASKET SET	27	-
23-90915	BUSHING	19	10	27-818572A94	GASKET SET	31	-
23-98828	SPACER	45	4	27-818572A94	GASKET SET	33	-
23-99322	SPACER-RUBBER MOUNT- FLYWHEEL HOUSING	59	3	27-818572A94	GASKET SET	37	-
24-32817	SPRING-THROTTLE RETURN	23	9	27-818572A94	GASKET SET	39	-
24-33285	SPRING-FIELD FRAME BRUSH	7	24	27-818572A94	GASKET SET	41	-
24-33285	SPRING-FIELD FRAME BRUSH	11	24	27-818572A94	GASKET SET 818572A94	25	-

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
27-848147	GASKET-EXHAUST ELBOW	27	21	35-807172	FILTER-FUEL	21	15
27-848438	GASKET-FLAIR (COPPER)	23	6	35-818400A1	ADAPTOR KIT	47	11
27-91892	GASKET-ADAPTOR COVER	47	7	35-93568	FILTER	23	3
27-94914	GASKET-BODY TO WEAR PLATE	43	8	36-811569	CAP-OIL FILLER	33	3
28-811558	KEY-CRANKSHAFT	37	18	36-95805	CAP	51	3
30-62780A1	BEARING-BALL	63	24	37-818991	DECAL	33	6
30-72961	BEARING-BALL-WATER PUMP SHAFT	43	17	37-848230	DECAL-FLAME ARRESTOR	25	33
30-811870	BEARING-BALL	5	9	37-92155	DECAL-DISTRIBUTOR- FIRING ORDER	19	23
30-93944A1	BEARING-BALL	63	9	39-817413	RING SET-PISTON (.030 O.S.)	37	2
30-98475	BALL-NYLON	31	NS	39-827660	RING SET-PISTON (STANDARD)	37	2
32-12818	HOSE-OIL COOLER TO OIL COOLER	31	16	43-811579	SPROCKET-CRANKSHAFT	35	12
32-13556A1	HOSE KIT (10.00 FT.)	31	14	43-818381--1	PINION STUD	43	30
32-17435-65	HOSE (38.00 IN.)-SEA PUMP TO DRIVE UNIT	31	14	43-818807	GEAR-DRIVE	19	8
32-33220-70	HOSE-BULK (CUT 17.00 IN.)	31	24	45-94819A3	DRIVESHAFT ASSEMBLY	63	1
32-52519-14	HOSE-BULK (CUT AS REQ'D)	51	14	46-72774A40	BODY-WATER PUMP	43	2
32-64346	HOSE-OIL COOLER TO THERMOSTAT HOUSING	31	18	46-72774A82	PUMP ASSEMBLY-WATER (COMPLETE)	43	1
32-68894--1	HOSE-BULK (CUT 6.00 IN.)	27	25	47-59362--1	IMPELLER	43	10
32-815212--1	HOSE-MANIFOLD TO EXHAUST PIPE	27	3	50-17251A3	STARTER ASSEMBLY	3	2
32-815215	HOSE	27	11	50-17251A3	STARTER ASSEMBLY	11	-
32-821284A9	HOSE ASSEMBLY (7.00 IN.)- VENT	23	25	50-806964A3	STARTER ASSEMBLY	3	1
32-821736	HOSE-WATER PUMP TO OIL COOLER	31	13	50-806964A3	STARTER ASSEMBLY	9	1
32-822843	LINE-FUEL-FUEL PUMP TO CARBURETOR	21	13	50-808011A1	STARTER ASSEMBLY	3	2
32-847598	LINE-FUEL-FILTER TO PUMP	21	12	50-808011A1	STARTER ASSEMBLY	13	1
32-847764A2	HOSE ASSEMBLY (17.00 IN.)	31	24	50-99418A2	STARTER ASSEMBLY	3	1
32-848178	HOSE-PUMP TO COOLER	31	13	50-99418A2	STARTER ASSEMBLY	7	-
32-89718--1	HOSE-THERMOSTAT HOUSING TO WATER PUMP	31	19	53-23720	RING-RETAINING-BALL BEARING	43	18
32-89730--1	HOSE-THERMOSTAT COVER (STARBOARD)	31	22	53-33290	RETAINING RING	9	12
32-89749--1	HOSE-THERMOSTAT COVER (PORT)	31	21	53-33290	RING-RETAINING-PINION STOP COLLAR	7	4
32-92357-49	HOSE ASSEMBLY-OIL (24.00 IN.)	47	15	53-33290	RING-RETAINING-PINION STOP COLLAR	11	4
32-92357-49	HOSE ASSEMBLY-OIL (24.00 IN.)	47	15	53-33354	RING-RETAINING-STUD	7	28
32-92357-51	HOSE ASSEMBLY-OIL (26 IN.)	49	31	53-90916	RING-RETAINING	19	15
32-92357-53	HOSE ASSEMBLY-OIL (28 IN.)	49	30	53-93914	RING-RETAINING	63	10
32-93370-70	TUBING-BULK (CUT 36.00 IN.)-FUEL PUMP TO CARBURETOR	21	14	53-93915	RING-RETAINING	63	14
32-94068	TUBE-FUEL INLET	23	4	53-94103	RING-RETAINING	63	25
32-98494	HOSE (FITTINGS ON BOTH ENDS)	51	11	53-94104	RING-RETAINING	63	23
32-98843-39	HOSE (FITTINGS ON ONE END)	51	13	54-15095	J CLAMP	49	28
33-59571	SPARK PLUG	19	19	54-18076--1	CLAMP	51	15
35-16595	FILTER-OIL	47	8	54-18076--4	CLAMP	31	23
				54-18076--5	CLAMP	31	15
				54-18076--6	CLAMP	31	15
				54-18076--8	CLAMP	31	20
				54-42553	J CLIP	49	28
				54-42553	J CLIP-POWER STEERING HOSE TO VALVE COVER	51	23
				54-62494	CLIP	61	7
				54-62494	CLIP-WATER HOSE	59	13
				54-64235--2	J CLIP-CHOKE WIRE	33	4
				54-64628--1	LIFTING EYE	39	3
				54-78945	J CLAMP-FLYWHEEL HOUSING STUD	59	9
				54-78945	J CLIP	61	12
				54-815207	CLAMP	27	12
				54-815504105	CLAMP	27	26

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54-822279	CLIP	41	20	230-811563	FLYWHEEL	37	7
54-847630-12	CLAMP-VENT HOSE	23	26	392-805570A2	COIL KIT-IGNITION	19	24
54-847752-18	CLAMP-HOSE	31	26	429-811550	CRANKSHAFT	37	17
54-848130	CLIP-HOSE-CIRCULATING PUMP	3	30	614-9641	CONNECTING ROD ASSEMBLY	37	13
54-848183	J CLIP-ELECTRICAL HARNESS	17	48	737-817412	PISTON ASSEMBLY (.030 O.S.)	37	1
54-848183	J CLIP-POWER STEERING HOSE TO BRACKET	51	22	737-827664	PISTON ASSEMBLY (STANDARD)	37	1
57-69143T	V BELT	43	34	842-808638	BLOCK ASSEMBLY- CYLINDER	35	1
57-812427T	V BELT	51	10	938-826363A10	HEAD ASSEMBLY-CYLINDER (.437 HOLES)	33	24
57-816034	V BELT	39	22	1399-6508-75	JET-MAIN (.082)	23	NS
84-62826A6	CABLE ASSEMBLY (BLACK)	17	39	1399-6508-81	JET-MAIN (.093)	23	NS
84-62826A6	CABLE ASSEMBLY (BLACK)	59	12	1399-6508-89	JET-MAIN (.104)	23	NS
84-62826A6	CABLE ASSEMBLY (BLACK)	61	16	1399-6508-93	JET-MAIN (.105)	23	NS
84-79139A16	CABLE ASSEMBLY (35.00 IN.) (SENDER TO CHOKE)	47	18	2409-848157	CAMSHAFT	35	9
84-79139A29	CABLE ASSEMBLY (RED) (21.00 IN.) (SENDER TO COIL)	47	18				
84-811890	WIRE-LEAD	5	29				
84-811891	WIRE-LEAD	5	30				
84-816943	HARNESS ASSEMBLY	63	29				
84-847701A7	CABLE KIT-IGNITION-SPARK PLUGS & COIL (BLUE) ...	19	18				
84-847722A1	HARNESS ASSEMBLY- WIRING	15	1				
84-86044A11	CABLE ASSY (20.00 FT.) (TAN/BLUE) (1 RING - 1 SPADE)	53	11				
84-86044A4	CABLE ASSEMBLY (36.00 IN.) (TAN/BLUE)	53	12				
84-86044A6	CABLE ASSEMBLY (20.00 FT.) (TAN/BLUE) (2 RINGS)	53	11				
84-86322A17	CABLE ASSEMBLY (BLACK)	15	35				
84-86322A17	CABLE ASSEMBLY (BLACK)- GROUND	19	13				
84-88032A6	CABLE ASSEMBLY (TAN/BLUE) (HARNESS TO SENDER)	53	12				
84-95084A10	CABLE ASSEMBLY-FUSE ..	17	50				
84-95084A9	CABLE ASSEMBLY-FUSE ..	17	49				
85-79695	BOOT-INSULATOR- STARTER TERMINAL	3	9				
87-805605A1	SWITCH ASSEMBLY- PRESSURE	53	4				
87-91019A3	SENSOR ASSEMBLY	19	6				
87-94009	SWITCH-CHOKE PRESSURE	47	17				
88-11178	BREAKER-CIRCUIT (50 AMP)	15	5				
88-79091	FUSE (20 AMP)	17	51				
89-18080	SOLENOID	7	33				
89-18080	SOLENOID	11	34				
89-818999A2	SOLENOID ASSEMBLY- STARTER	15	10				
89-850408	SOLENOID SWITCH	13	3				
92-34227--1	PERFECT SEAL (WHERE APPLICABLE)	35	NS				
92-91601--1	SEALER-RED-RTV (WHERE APPLICABLE)	35	NS				
230-811561	FLYWHEEL	37	6				