



# PARTS CATALOG

## 8 H.P. K

### SERIAL NUMBER

8 K ..... 680-000551 THRU 680-001985 (M)  
8 K ..... 680-304926 THRU 680-348705 (ML)



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# PROP CHART

| DIA.      | PITCH     | NO. BLADES & MATERIAL | APPROX. GROSS BOAT WGT. (LBS.) | APPROX. BOAT LENGTH | SPEED RANGE (MPH) | PROPELLER PART NO. |
|-----------|-----------|-----------------------|--------------------------------|---------------------|-------------------|--------------------|
| 8-1/4 IN. | 9 IN.     | 3-Aluminum            | Up to 700                      | 10-14 FT.           | 14-19             | 48-82766           |
| 8-1/4 IN. | 8 IN.     | 3-Aluminum            | 450-1000                       | 12-16 FT.           | 11-16             | 48-82764           |
| 8-1/4 IN. | 8 IN.     | 3-Aluminum            | 450-1000                       | 12-16 FT.           | 11-16             | 48-82765 ▽         |
| 9 IN.     | 7 IN.     | 3-Aluminum            | 450-1000                       | 12-16 FT.           | 11-16             | 48-80547M ◇        |
| 8-1/4 IN. | 6-1/2 IN. | 3-Aluminum            | 700-1300                       | 15-17 FT.           | 8-13              | 48-82763           |
| 9 IN.     | 6-1/4 IN. | 3-Aluminum            | 700-1300                       | 15-17 FT.           | 8-13              | 48-81090M          |
| 9 IN.     | 5-3/4 IN. | 3-Aluminum            | 1000-1600                      | 16 FT. +            | 6-11              | 48-94780M ⊗        |
| 9 IN.     | 5 IN.     | 3-Aluminum            | 1400 +                         | 17 FT. +            | 1-8               | 48-94781M          |

▽ = WEEDLESS PROPELLER

◇ = STANDARD PROPELLER FURNISHED WITH ENGINE

⊗ = EQUIVALENT TO PROPELLER FURNISHED WITH ENGINE

## RECOMMENDED TRANSOM HEIGHT:

STANDARD 15 IN.

LONG SHAFT 20 IN.

ULTRA LONG 25 IN.

SUPER ULTRA LONG 28 IN.

## MARINER K8 H.P.

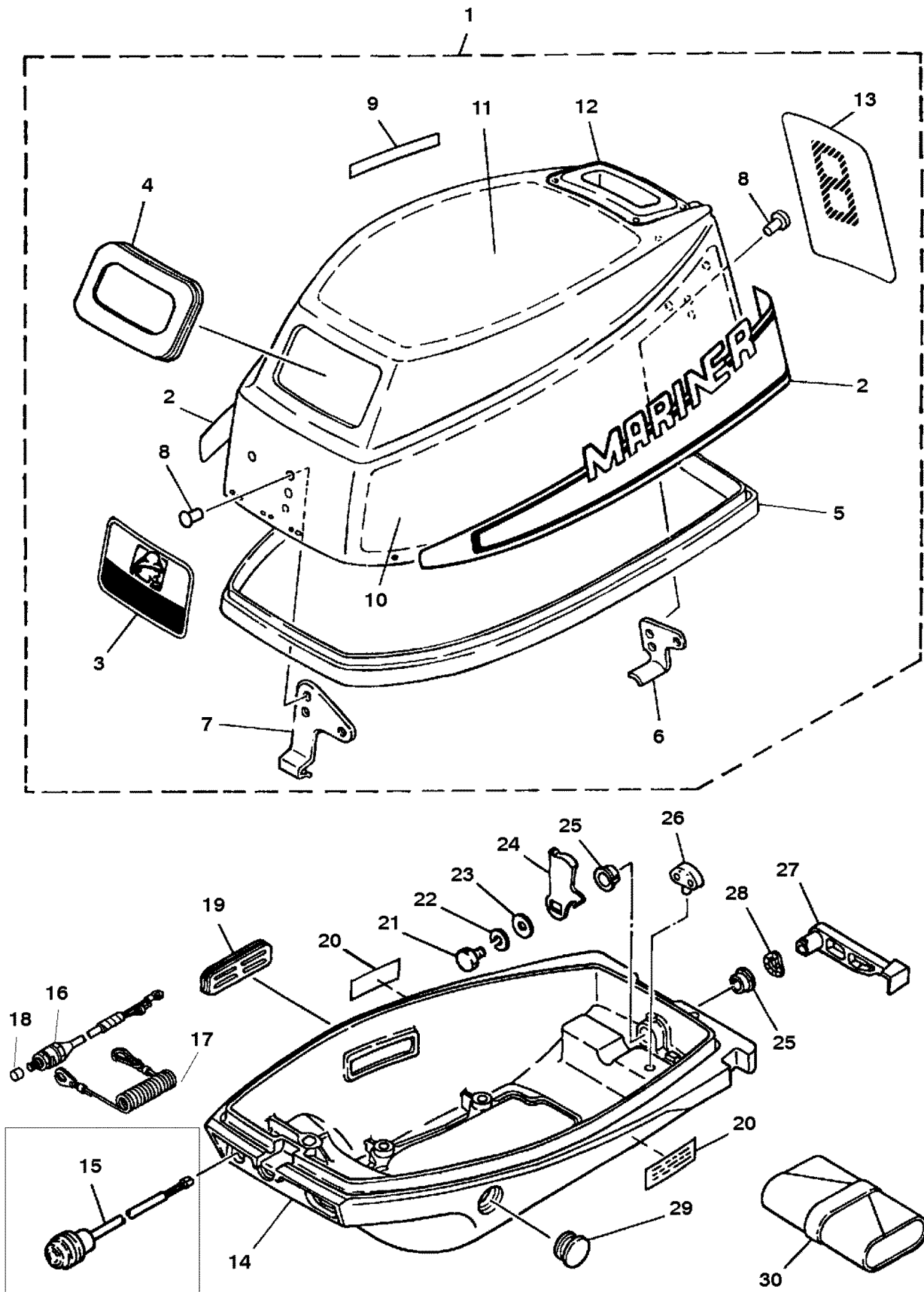
FULL THROTTLE RPM: 4500-5500

GEAR RATIO: 2.08:1

# PROP CHART

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# COWLING

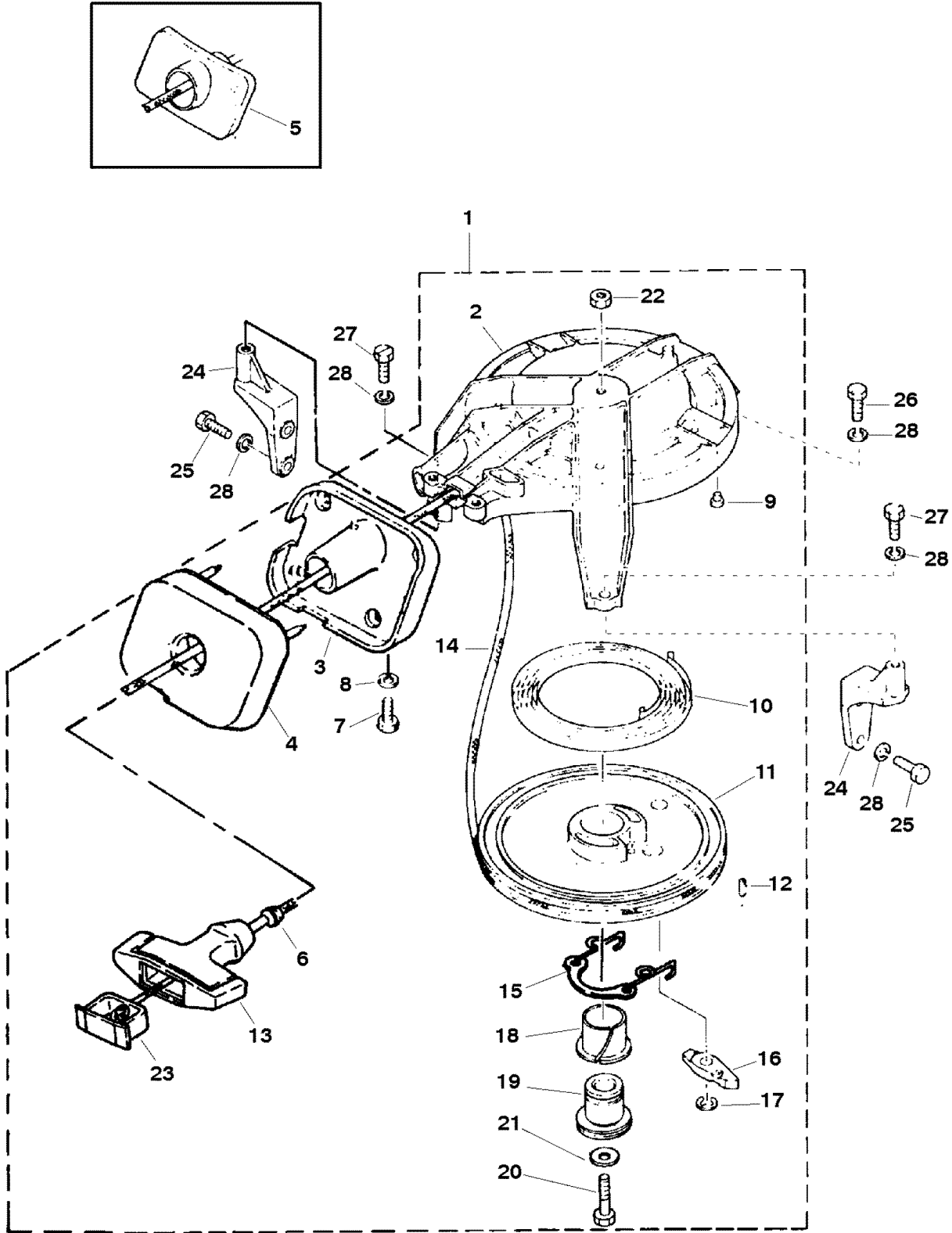


# COWLING

| REF. NO. | PART NO.   | SYM. | QTY. | DESCRIPTION                                      |
|----------|------------|------|------|--|
| 1        | 2168-9378M |      | 1    | TOP COWL ASSEMBLY                                |
| 2        | 37-95400M  |      | 1    | DECAL-SIDE/REAR SET M-000616 ML-304996 AND ABOVE |
| 3        | 37-95401M  |      | 1    | DECAL-FRONT M-000616 ML-304996 AND ABOVE         |
| 2        | NLA        |      | 1    | DECAL-SIDE SET M-000615 ML-304995 AND BELOW      |
| 3        | NLA        |      | 1    | DECAL FRONT M-000615 ML-304995 AND BELOW         |
| 4        | 26-91653M  |      | 1    | SEAL M-001376 ML-317965 AND ABOVE                |
| 5        | 95587M     |      | 1    | SEAL M-001376 ML-317965 AND ABOVE                |
| 4        | 26-83256M  |      | 1    | SEAL M-001375 ML-317964 AND BELOW                |
| 5        | 83271M     |      | 1    | SEAL M-001375 ML-317964 AND BELOW                |
| 6        | 94655M     |      | 1    | HOLDER   |
| 7        | 94656M     |      | 1    | HOOK   |
| 8        | 17-814489M |      | 4    | RIVET  |
| 9        | 37-81202M  |      | 1    | SHIFT INDICATOR DECAL                            |
| 10       | 83273M     |      | 2    | SOUND BLANKET M-001375 ML-317964 AND BELOW       |
| 11       | 84321M     |      | 1    | SOUND BLANKET M-001375 ML-317964 AND BELOW       |
| 12       | 37-94703M  |      | 1    | DECAL (M-001376-001412 ML-317965-318705)         |
| 13       | NLA        |      | 1    | DECAL (M-000615 ML-304995 AND BELOW)             |
| 14       | 2168-9394M |      | 1    | BOTTOM COWLING                                   |
| 15       | 87-94772M  |      | 1    | STOP SWITCH ASSEMBLY (2 MALE TERMINALS)          |
|          | 87-93102M  |      | 1    | STOP SWITCH ASSEMBLY (1 RING/1 MALE TERMINAL)    |
| 16       | 87-851902M | ♣    | 1    | STOP SWITCH ASSEMBLY                             |
| 17       | 97756M     |      | 1    | LANYARD  |
| 18       | 19-852837  |      | 1    | CAP  |
| 19       | 25-83277M  |      | 1    | GROMMET  |
| 20       | 37-94730M  |      | 2    | DECAL-SIDE                                       |
| 21       | 10-91772M  |      | 1    | BOLT   |
| 22       | 12-82214M  |      | 1    | WASHER   |
| 23       | 12-81794M  |      | 1    | WASHER   |
| 24       | 54-84914M  |      | 1    | HOOK   |
| 25       | 23-81949M  |      | 2    | BUSHING  |
| 26       | 80033M     |      | 1    | HOLDER   |
| 27       | 95402M     |      | 1    | LEVER  |
| 28       | 13-81869M  |      | 1    | WAVE WASHER                                      |
| 29       | 25-84669M  |      | 1    | GROMMET  |
| 30       | 91-81669M  |      | 1    | TOOL KIT   |

♣ = PART IS NEW AND LISTED FOR THE FIRST TIME

# RECOIL STARTER (S/N M-100130/ML-402040 & BELOW)





# RECOIL STARTER (S/N M-100130/ML-402040 & BELOW)

| REF. NO. | PART NO.     | SYM. | QTY. | DESCRIPTION                                |
|----------|--------------|------|------|--|
| 1        | 2169-814490M |      | 1    | STARTER ( M-001376 ML-317965 AND ABOVE)    |
|          | 2169-8397M   |      | 1    | STARTER (M-000616-001375 ML-304996-317964) |
|          | 2169-6974M   |      | 1    | STARTER (M-000615 ML-304995 AND BELOW)     |
| 2        | 2169-8398M   |      | 1    | STARTER CASE M-000616 ML-304996 AND ABOVE  |
| 3        | 96567M       |      | 1    | GUIDE M-000616 ML-304996 AND ABOVE         |
| 4        | 98967M       |      | 1    | SEAL M-000616 ML-304996 AND ABOVE          |
| 2        | 2169-6975M   |      | 1    | STARTER CASE M-000615 ML-304995 AND BELOW  |
| 5        | 83255M       |      | 1    | GUIDE M-000615 ML-304995 AND BELOW         |
| 6        | 25-98968M    |      | 1    | GROMMET                                    |
| 7        | 10-826957M   | +    | 2    | BOLT                                       |
| 8        | 12-82214M    |      | 2    | WASHER                                     |
| 9        | 19-80604M    |      | 1    | STAY                                       |
| 10       | 24-95588M    |      | 1    | SPRING (M-001376 ML-317965 AND ABOVE)      |
|          | 24-82115M    |      | 1    | SPRING (M-001375 ML-317964 AND BELOW)      |
| 11       | 50-83250M    |      | 1    | DRUM                                       |
| 12       | 17-82157M    |      | 1    | ROLL PIN                                   |
| 13       | 814491A1     |      | 1    | HANDLE                                     |
| 14       | 50-12066A9   |      | 1    | STARTER ROPE                               |
| 15       | 24-95589M    |      | 1    | SPRING (M-001376 ML-317965 AND ABOVE)      |
|          | 24-83947M    |      | 1    | SPRING (M-001375 ML-317964 AND BELOW)      |
| 16       | 83252M       |      | 1    | PAWL                                       |
| 17       | 53-84895M    |      | 1    | SNAP RING                                  |
| 18       | 23-82687M    |      | 1    | BUSHING M-001375 ML-317964 AND BELOW       |
| 19       | 83251M       |      | 1    | SHAFT M-001375 ML-317964 AND BELOW         |
| 20       | 10-83539M    |      | 1    | BOLT M-001375 ML-317964 AND BELOW          |
| 19       | 95590M       |      | 1    | SHAFT M-001376 ML-317965 AND ABOVE         |
| 20       | 10-83285M    |      | 1    | BOLT M-001376 ML-317965 AND ABOVE          |
| 21       | 12-81557M    |      | 1    | WASHER                                     |
| 22       | 11-82389M    |      | 1    | NUT  |
| 23       | 814492M      |      | 1    | COVER (M-001508 ML-330469 AND ABOVE)       |
|          | NLA          |      | 1    | COVER (M-001500-001507 ML-326606-330468)   |
|          | 41882M       |      | 1    | COVER (M-001499 ML-326605 AND BELOW)       |
| 24       | 83258M       |      | 2    | BRACKET                                    |
| 25       | 10-82423M    |      | 4    | BOLT                                       |
| 26       | 10-83285M    |      | 1    | BOLT                                       |
| 27       | 10-83539M    |      | 2    | BOLT                                       |
| 28       | 12-82214M    |      | 7    | WASHER                                     |

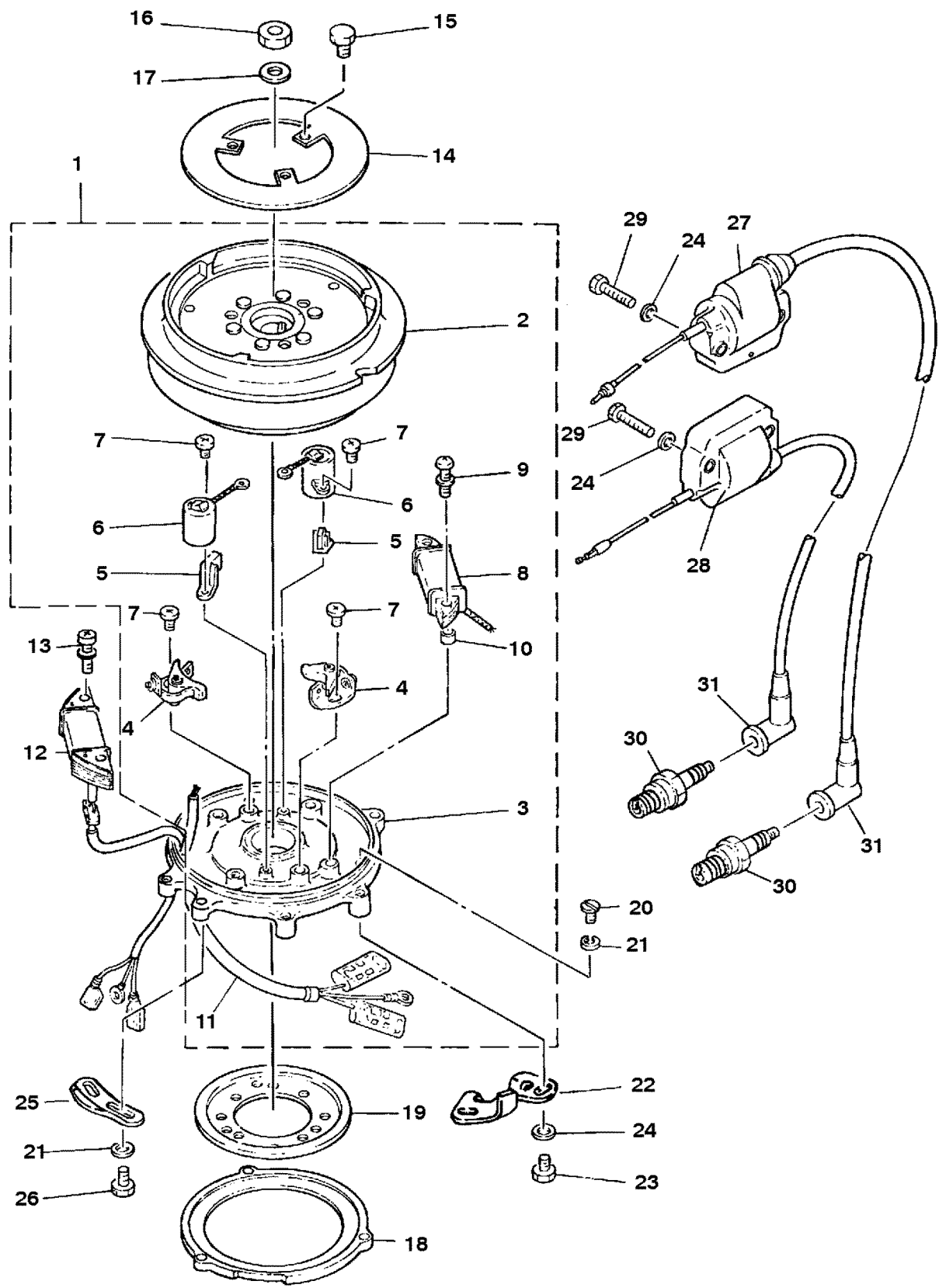
+ = SUPERSEDES TO ANOTHER PART NUMBER



# RECOIL STARTER (S/N M-100131/ML-402041 & ABOVE)

| REF. NO. | PART NO.     | SYM. | QTY. | DESCRIPTION      |
|----------|--------------|------|------|------------------|
| 1        | 2169-827169M |      | 1    | STARTER ASSEMBLY |
| 2        | 2169-8398M   |      | 1    | STARTER CASE     |
| 3        | 19-80604M    |      | 1    | STAY             |
| 4        | 11-82389M    |      | 1    | NUT              |
| 5        | 24-95588M    |      | 1    | SPRING           |
| 6        | 50-83250M    |      | 1    | DRUM             |
| 7        | 17-82157M    |      | 1    | ROLL PIN         |
| 8        | 83252M       |      | 1    | PAWL             |
| 9        | 53-84895M    |      | 1    | SNAP RING        |
| 10       | 10-83285M    |      | 1    | BOLT             |
| 11       | 12-81557M    |      | 1    | WASHER           |
| 12       | 95590M       |      | 1    | SHAFT            |
| 13       | 24-95589M    |      | 1    | SPRING           |
| 14       | 50-12066A9   |      | 1    | STARTER ROPE     |
| 15       | 96567M       |      | 1    | GUIDE            |
| 16       | 12-82214M    |      | 2    | WASHER           |
| 17       | 10-84058M    |      | 2    | BOLT             |
| 18       | 98967M       |      | 1    | SEAL             |
| 19       | 25-98968M    |      | 1    | GROMMET          |
| 20       | 814491A1     |      | 1    | HANDLE           |
| 21       | 814492M      |      | 1    | COVER            |
| 22       | 10-82423M    |      | 4    | BOLT             |
| 23       | 12-82214M    |      | 10   | WASHER           |
| 24       | 83258M       |      | 1    | BRACKET          |
| 25       | 10-84058M    |      | 2    | BOLT             |
| 26       | 10-826958M   |      | 1    | BOLT             |
| 27       | 12-81804M    |      | 1    | WASHER           |
| 28       | 10-91772M    |      | 3    | BOLT             |
| 29       | 41316M       |      | 1    | PULLEY           |
| 30       | 17-80501M    |      | 1    | CLEVIS PIN       |
| 31       | 18-82051M    |      | 2    | COTTER PIN       |
| 32       | 12-83768M    |      | 1    | WASHER           |
| 33       | 83279M       |      | 1    | SHAFT            |
| 34       | 83254M       |      | 1    | LINK             |
| 35       | 10-827171M   |      | 1    | BOLT             |
| 36       | 23-81974M    |      | 1    | SPACER           |
| 37       | 83253M       |      | 1    | ARM              |
| 38       | 83259M       |      | 1    | BRACKET          |
| 39       | 96568M       |      | 1    | WIRE             |
| 40       | 24-82079M    |      | 1    | SPRING           |
| 41       | 81106M       |      | 1    | PLUNGER          |

# FLYWHEEL MAGNETO (S/N-M-100130/ML-402040 & BELOW)

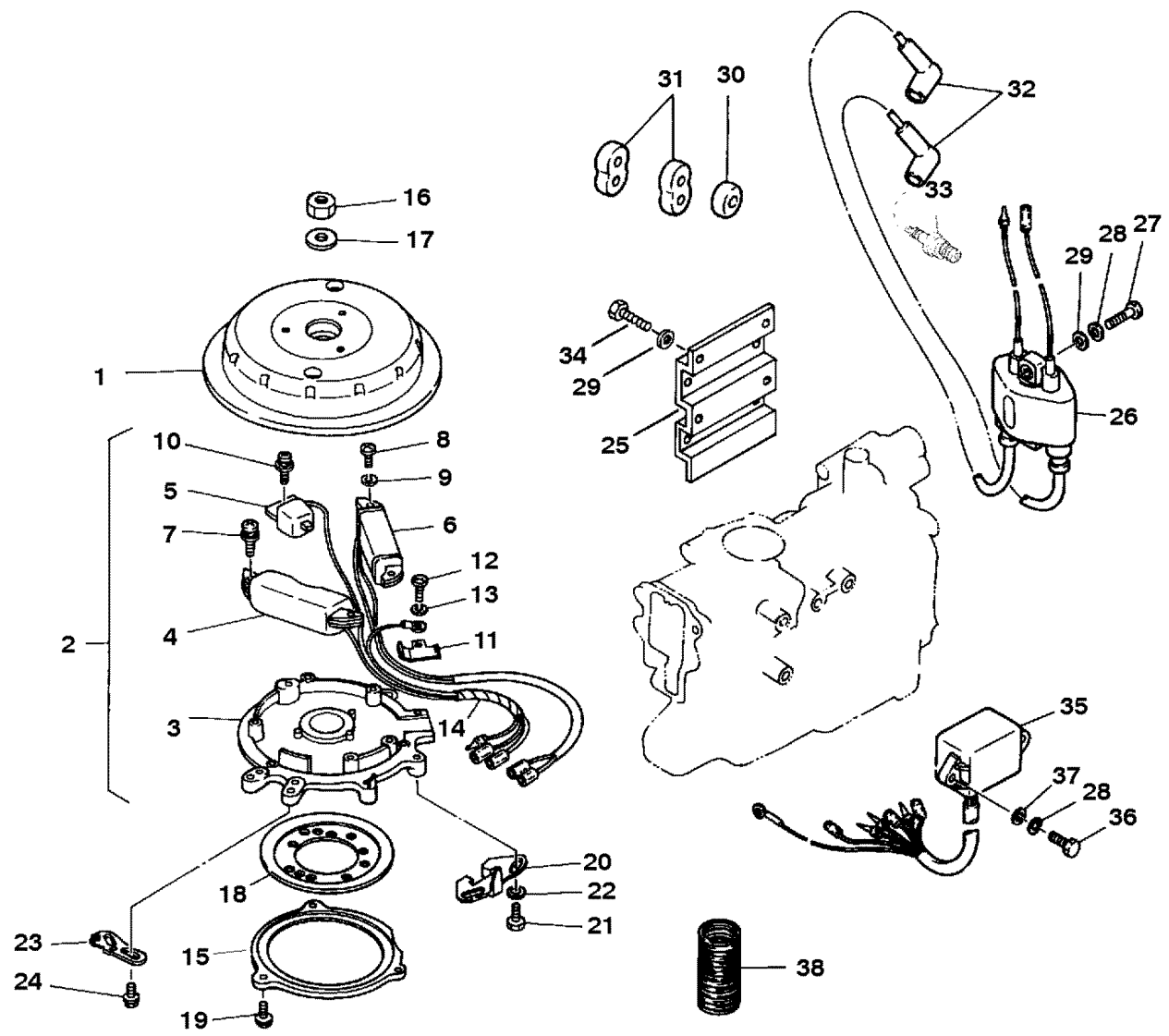


# FLYWHEEL MAGNETO (S/N-M-100130/ML-402040 & BELOW)

| REF. NO. | PART NO.   | SYM. | QTY. | DESCRIPTION                          |
|----------|------------|------|------|--------------------------------------|
| 1        | 253-8051M  |      | 1    | FLYWHEEL MAGNETO ASSEMBLY            |
| 2        | 94659M     |      | 1    | ROTOR                                |
| 3        | 94658M     |      | 1    | BASE                                 |
| 4        | 80930M     |      | 2    | BREAKER POINT                        |
| 5        | 80025M     |      | 2    | LUBRICATOR                           |
| 6        | 80558M     |      | 2    | CONDENSER                            |
| 7        | 10-82500M  |      | 4    | SCREW (M-001508 ML-330469 AND ABOVE) |
|          | 10-82499M  |      | 4    | SCREW (M-001507 ML-330468 AND BELOW) |
| 8        | 83281M     |      | 1    | PRIMARY IGNITION COIL                |
| 9        | 10-82522M  | +    | 2    | SCREW                                |
| 10       | 23-80555M  |      | 2    | SPACER                               |
| 11       | 84-95591M  |      | 1    | LEAD WIRE                            |
| 12       | 83315M     |      | 1    | LIGHTING COIL ASSEMBLY               |
| 13       | 10-82522M  | +    | 2    | SCREW                                |
| 14       | 82877M     |      | 1    | COVER                                |
| 15       | 10-84315M  |      | 3    | BOLT                                 |
| 16       | 11-81769M  |      | 1    | NUT                                  |
| 17       | 12-81805M  |      | 1    | WASHER                               |
| 18       | 84667M     |      | 1    | RETAINER                             |
| 19       | 84668M     |      | 1    | RETAINER                             |
| 20       | 10-83523M  |      | 3    | SCREW                                |
| 21       | 12-82211M  |      | 5    | WASHER                               |
| 22       | 94770M     |      | 1    | STOPPER                              |
| 23       | 10-826957M | +    | 2    | BOLT                                 |
| 24       | 12-82214M  |      | 6    | WASHER                               |
| 25       | 94731M     |      | 1    | CAM                                  |
| 26       | 10-82879M  |      | 2    | BOLT                                 |
| 27       | 96569M     |      | 1    | IGNITION COIL                        |
| 28       | 96570M     |      | 1    | IGNITION COIL                        |
| 29       | 10-83285M  |      | 4    | BOLT                                 |
| 30       | 33-82370M  |      | 2    | SPARK PLUG                           |
| 31       | 85-63709A1 |      | 2    | PLUG CAP                             |

⊕ = SUPERSEDES TO ANOTHER PART NUMBER

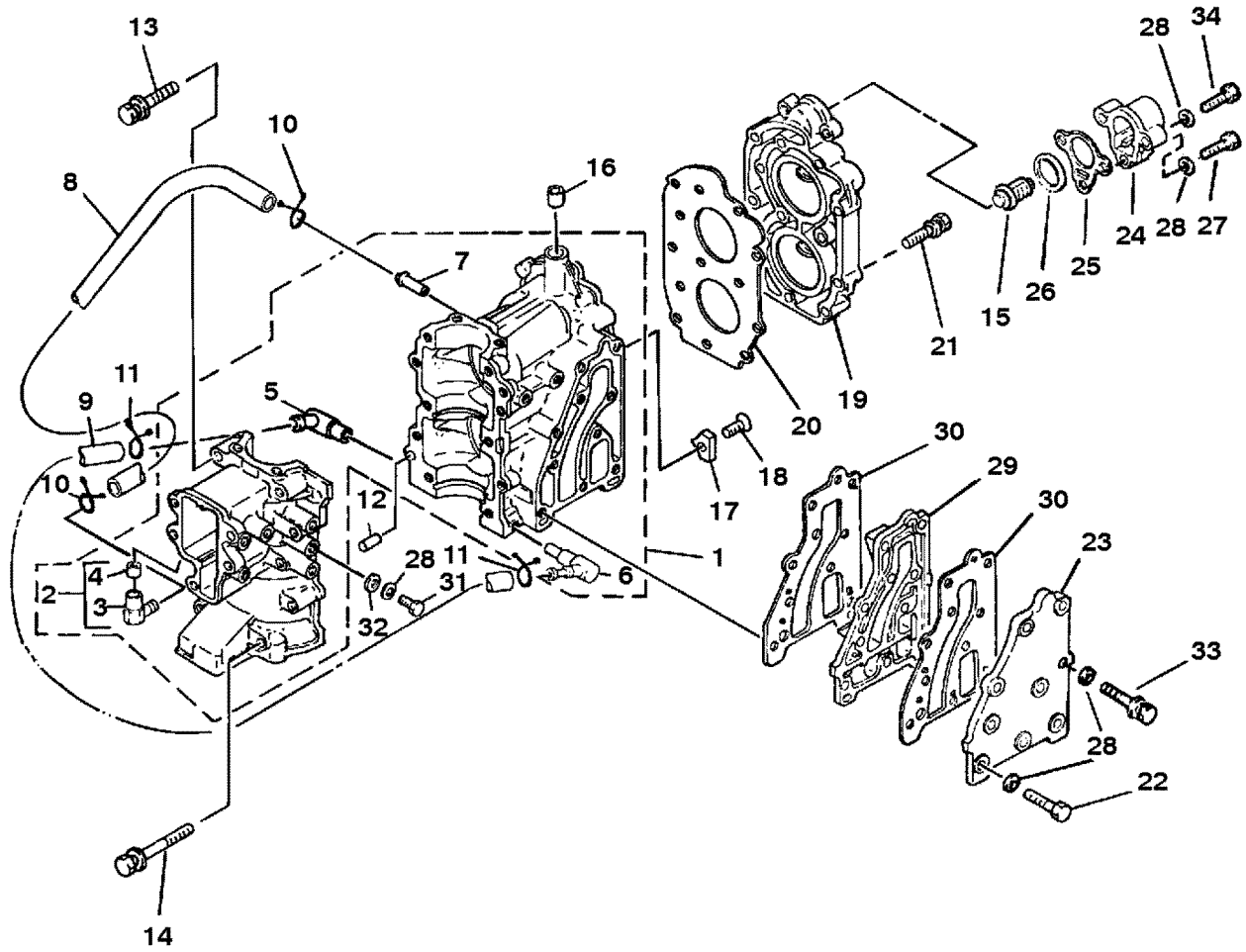
# FLYWHEEL MAGNETO (S/N-M-100131/ML-402041 & ABOVE)



# FLYWHEEL MAGNETO (S/N-M-100131/ML-402041 & ABOVE)

| REF. NO. | PART NO.   | SYM. | QTY. | DESCRIPTION    |
|----------|------------|------|------|----------------|
| 1        | 253-9303M  |      | 1    | ROTOR ASSEMBLY |
| 2        | 827157M    |      | 1    | BASE ASSEMBLY  |
| 3        | 827158M    |      | 1    | BASE           |
| 4        | 41829M     |      | 1    | CHARGE COIL    |
| 5        | 41830M     |      | 1    | PULSER COIL    |
| 6        | 41866M     |      | 1    | LIGHTING COIL  |
| 7        | 10-96346M  |      | 2    | SCREW          |
| 8        | 10-83108M  |      | 2    | SCREW          |
| 9        | 13-82186M  |      | 2    | LOCKWASHER     |
| 10       | 10-91691M  |      | 1    | SCREW          |
| 11       | 54-11437M  |      | 2    | CLAMP          |
| 12       | 10-82500M  |      | 1    | SCREW          |
| 13       | 13-82206M  |      | 1    | LOCKWASHER     |
| 14       | 84-11439M  |      | 1    | LEAD WIRE      |
| 15       | 84667M     |      | 1    | RETAINER       |
| 16       | 11-81769M  |      | 1    | NUT            |
| 17       | 12-81805M  |      | 1    | WASHER         |
| 18       | 84668M     |      | 1    | RETAINER       |
| 19       | 10-827160M |      | 3    | SCREW          |
| 20       | 827161M    |      | 1    | STOPPER        |
| 21       | 10-826957M |      | 2    | BOLT           |
| 22       | 12-82214M  |      | 2    | WASHER         |
| 23       | 94731M     |      | 1    | CAM            |
| 24       | 10-827162M |      | 2    | BOLT           |
| 25       | 827163M    |      | 1    | BRACKET        |
| 26       | 95188M     |      | 1    | IGNITION COIL  |
| 27       | 10-82405M  |      | 2    | BOLT           |
| 28       | 13-82212M  |      | 4    | LOCKWASHER     |
| 29       | 12-82214M  |      | 6    | WASHER         |
| 30       | 25-82069M  |      | 1    | GROMMET        |
| 31       | 25-827164M |      | 2    | GROMMET        |
| 32       | 85-63709A1 |      | 2    | PLUG CAP       |
| 33       | 33-82370M  |      | 2    | SPARK PLUG     |
| 34       | 10-84368M  |      | 4    | BOLT           |
| 35       | 827165M    |      | 1    | CDI UNIT       |
| 36       | 10-84058M  |      | 2    | BOLT           |
| 37       | 12-82213M  |      | 2    | WASHER         |
| 38       | 827166M    |      | 1    | TUBE           |

# CRANKCASE AND CYLINDER HEAD





# CRANKCASE AND CYLINDER HEAD

| REF. NO. | PART NO.         | SYM. | QTY. | DESCRIPTION                                  |
|----------|------------------|------|------|--|
| 1        | 870-827168M      | ●    | 1    | CRANKCASE (M-100131 ML-402041 AND ABOVE)     |
|          | 870-9395M        |      | 1    | CRANKCASE (M-001413-100130 ML-318706-402040) |
|          | 870-8212M        |      | 1    | CRANKCASE (M-001412 ML-318705 AND BELOW)     |
| 2        | 21-80727M        | ●    | 1    | CHECK VALVE ASSEMBLY                         |
| 3        | 22-82975M        |      | 1    | DRAIN FITTING M-001375 ML-317964 AND BELOW   |
| 4        | 21-80107M        |      | 1    | CHECK VALVE M-001375 ML-317964 AND BELOW     |
| 5        | 22-84661M        | ●    | 1    | DRAIN FITTING,                               |
| 6        | 22-83326M        | ●    | 1    | DRAIN FITTING                                |
| 7        | 22-80122M        | ●    | 1    | DRAIN FITTING                                |
| 8        | 32-811045M       | ●    | 1    | HOSE   |
| 9        | 32-82012M        | ●    | 1    | HOSE   |
| 10       | 54-82046M        | ●    | 2    | CLAMP  |
| 11       | 54-98974M        | ●    | 2    | CLAMP  |
| 12       | 17-82359M        | ●    | 2    | DOWEL PIN                                    |
| 13       | 10-95592M        | ●    | 8    | BOLT   |
| 14       | 10-95593M        | ●    | 2    | BOLT   |
| 15       | 11919M           | ●    | 1    | THERMOSTAT (M-001448 ML-321964 AND ABOVE)    |
|          | 83282M           |      | 1    | THERMOSTAT (M-001447 ML-321963 AND BELOW)    |
| 16       | 17-14214M        | ●    | 1    | DOWEL PIN                                    |
| 17       | 84732M           | ●    | 1    | ANODE  |
| 18       | 10-95594M        | ●    | 1    | SCREW  |
| 19       | 968-8213M        | ●    | 1    | CYLINDER HEAD                                |
| 20       | 27-95595M        | ■●   | 1    | GASKET                                       |
| 21       | 10-43092M        | ●    | 13   | BOLT   |
| 22       | 10-83285M        | ●    | 10   | BOLT   |
| 23       | 95598M           | ●    | 1    | EXHAUST COVER (OUTER)                        |
| 24       | 83241M           | ●    | 1    | COVER  |
| 25       | 27-83242M        | ■●   | 1    | GASKET                                       |
| 26       | 12-81835M        |      | 1    | WASHER (M-001447 ML-321963 AND BELOW)        |
| 27       | 10-82405M        | ●    | 1    | BOLT   |
| 28       | 12-82214M        | ●    | 14   | WASHER                                       |
| 29       | 95596M           | ●    | 1    | EXHAUST COVER (INNER)                        |
| 30       | 27-95597M        | ■●   | 2    | GASKET                                       |
| 31       | 10-813477M       |      | 1    | BOLT M-001375 ML-317964 AND BELOW            |
| 32       | 27-95610M        |      | 1    | GASKET M-001375 ML-317964 AND BELOW          |
| 33       | 10-826957M       | ●    | 1    | BOLT (M-001376 ML-317965 AND ABOVE)          |
| 34       | 10-14262M        | ●    | 2    | BOLT (M-001448 ML-321964 AND ABOVE)          |
| -        | <b>827167M</b>   |      | 1    | <b>POWERHEAD</b>                             |
| -        | <b>27-95600M</b> |      | 1    | <b>POWERHEAD GASKET SET</b>                  |

NOTE: FOR REPLACEMENT OF POWERHEAD ASSEMBLY, COMPLETE, WHICH INCLUDED CRANKCASE ASSEMBLY, CYLINDER HEAD, PISTONS, CONNECTING RODS, CRANKSHAFT, BEARINGS, ETC. ORDER PART NUMBER LISTED.

● = COMPONENT OF POWERHEAD

■ = COMPONENT OF POWERHEAD GASKET SET



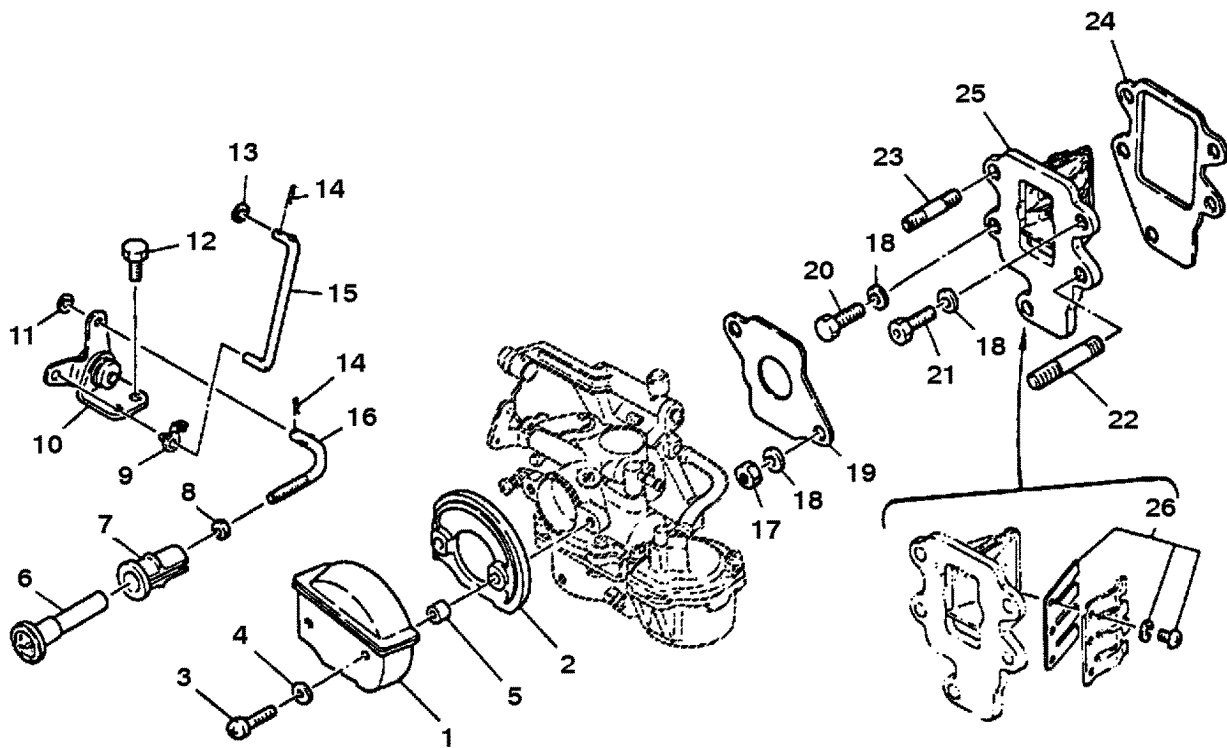
# CRANKSHAFT AND PISTON

| REF. NO. | PART NO.         | SYM. | QTY. | DESCRIPTION                             |
|----------|------------------|------|------|---|
| 1        | 463-9255M        | ●    | 1    | CRANKSHAFT ASSEMBLY                     |
| 2        | 30-18859M        | ●    | 3    | BEARING                                 |
| 3        | 629-9492M        | ●    | 2    | CONNECTING ROD                          |
| 4        | 31-94769M        | ●    | 2    | BEARING                                 |
| 5        | 17-14193M        | ●    | 2    | PIN                                     |
| 6        | 12-84620M        | ●    | 4    | WASHER                                  |
| 7        | 84618M           | ●    | 1    | SEAL                                    |
| 8        | 53-82935M        | ●    | 1    | SNAP RING                               |
| 9        | 17-82145M        | ●    | 1    | PIN                                     |
| 10       | 83246M           | ●    | 1    | HOUSING (UPPER)                         |
| 11       | 26-14195M        | ■●   | 1    | OIL SEAL (M-001448 ML-321964 AND ABOVE) |
|          | 26-18843M        | ■    | 1    | OIL SEAL (M-001447 ML-321963 AND BELOW) |
| 12       | 10-82423M        | ●    | 4    | BOLT                                    |
| 13       | 12-82214M        | ●    | 6    | WASHER                                  |
| 14       | 25-82276M        | ■●   | 1    | O-RING                                  |
| 15       | 26-94762M        | ●    | 1    | SEAL                                    |
| 16       | 25-95602M        | ■●   | 1    | O-RING                                  |
| 17       | 26-82165M        | ■●   | 1    | OIL SEAL (LOWER)                        |
| 18       | 26-18843M        | ■●   | 1    | OIL SEAL (LOWER)                        |
| 19       | 23-81841M        | ●    | 1    | SPACER                                  |
| 20       | 10-826957M       | ●    | 2    | BOLT                                    |
| 21       | 814493M          | ●    | 1    | HOUSING (LOWER)                         |
| 22       | 28-18856M        | ●    | 1    | KEY                                     |
| 23       | 761-8224M        | ●    | 2    | PISTON (STANDARD)                       |
|          | 761-8225M        |      | AR   | PISTON (1ST. O.S. 51.25MM)              |
|          | 761-8226M        |      | AR   | PISTON (2ND O.S. 51 .50MM)              |
| 24       | 29-82350M        | ●    | 56   | NEEDLE BEARING                          |
| 25       | 12-81816M        | ●    | 4    | WASHER                                  |
| 26       | 39-80422M        | ●    | 2    | PISTON RING SET (STANDARD)              |
|          | 39-80423M        |      | AR   | PISTON RING SET (1ST O.S. 51 .25MM)     |
|          | 39-80424M        |      | AR   | PISTON RING SET (2ND O.S. 51 .50MM)     |
| 27       | 41-95601M        | ●    | 2    | PISTON PIN                              |
| 28       | 53-82342M        | ●    | 4    | CLIP                                    |
| -        | <b>827167M</b>   |      | 1    | <b>POWERHEAD</b>                        |
| -        | <b>27-95600M</b> |      | 1    | <b>POWERHEAD GASKET SET</b>             |

● = COMPONENT OF POWERHEAD

■ = COMPONENT OF POWERHEAD GASKET SET

# INTAKE MANIFOLD



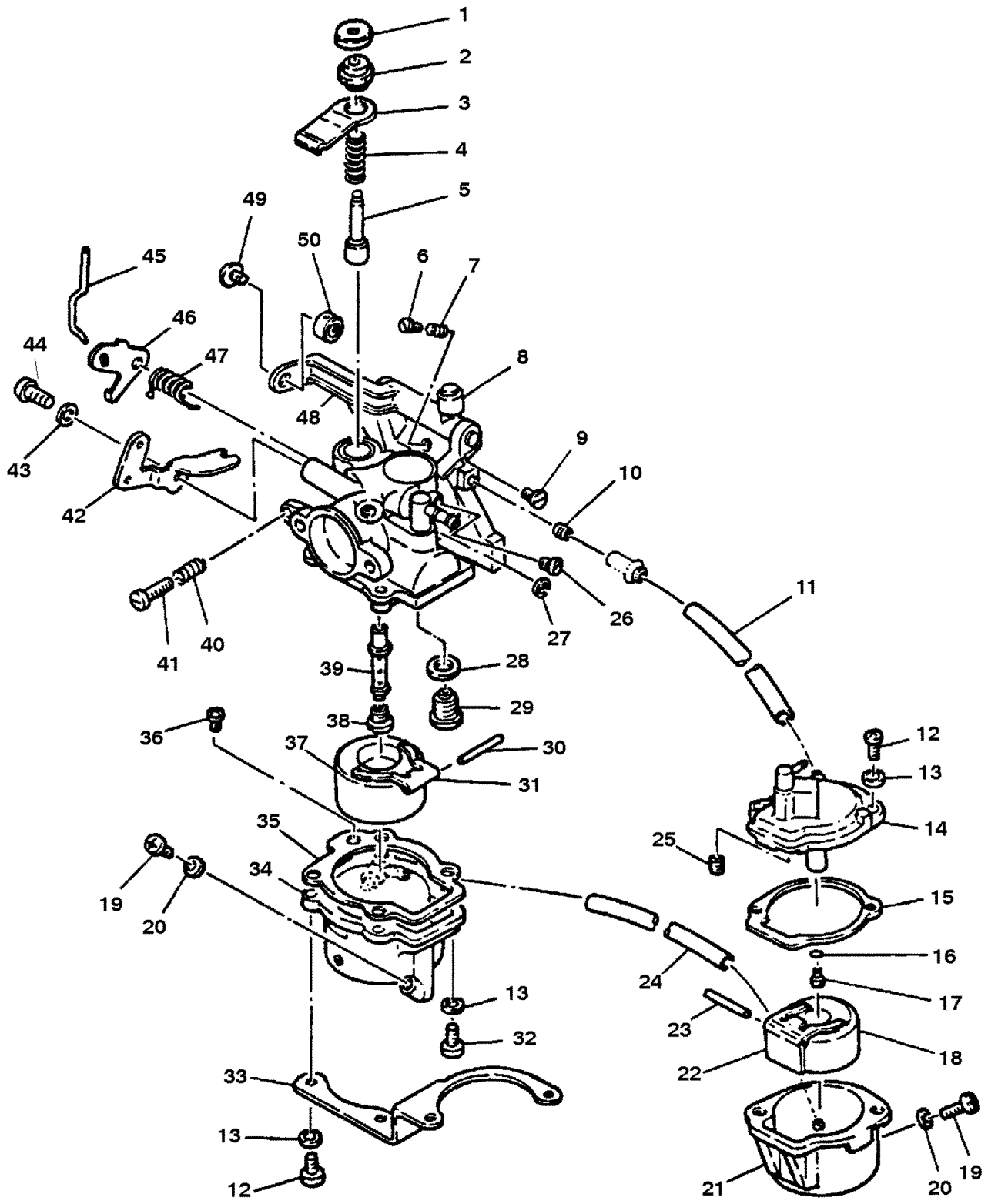
# INTAKE MANIFOLD

| REF. NO. | PART NO.         | SYM. | QTY.     | DESCRIPTION                        |
|----------|------------------|------|----------|------------------------------------|
| 1        | 94733M           |      | 1        | AIR INTAKE COVER (OUTER)           |
| 2        | 94734M           |      | 1        | AIR INTAKE COVER (INNER)           |
| 3        | 10-83108M        |      | 2        | SCREW                              |
| 4        | 12-82211M        |      | 2        | WASHER                             |
| 5        | 23-94765M        |      | 2        | COLLAR                             |
| 6        | 83287M           |      | 1        | CHOKE KNOB                         |
| 7        | 25-80231M        |      | 1        | GROMMET                            |
| 8        | 11-80245M        |      | 1        | NUT                                |
| 9        | 16333            |      | 1        | RETAINER                           |
| 10       | 94754M           |      | 1        | LINK ASSEMBLY                      |
| 11       | 12-82207M        |      | 1        | WASHER                             |
| 12       | 10-91772M        |      | 1        | BOLT                               |
| 13       | 12-82933M        |      | 1        | WASHER                             |
| 14       | 18-82050M        |      | 2        | CLIP                               |
| 15       | 94755M           |      | 1        | LINK ROD                           |
| 16       | 94753M           |      | 1        | LINK ROD                           |
| 17       | 11-82390M        |      | 2        | NUT                                |
| 18       | 12-82214M        |      | 5        | WASHER                             |
| 19       | 27-80734M        | ■    | 1        | GASKET                             |
| 20       | 10-82423M        |      | 2        | BOLT                               |
| 21       | 10-94766M        |      | 1        | BOLT                               |
| 22       | 16-80232M        |      | 1        | STUD                               |
| 23       | 16-81729M        |      | 1        | STUD                               |
| 24       | 27-83244M        | ▲ ■  | 1        | GASKET                             |
| 25       | 94750M           |      | 1        | REED VALVE ASSEMBLY                |
| 26       | 34-94752M        |      | 1        | REED SET (REED STOPS NOT INCLUDED) |
| -        | <b>27-95600M</b> |      | <b>1</b> | <b>POWERHEAD GASKET SET</b>        |
| -        | <b>94756M</b>    |      | <b>1</b> | <b>CARB REPAIR KIT</b>             |

■ = COMPONENT OF POWERHEAD GASKET SET

▲ = COMPONENT OF CARB REPAIR KIT

# CARBURETOR



# CARBURETOR

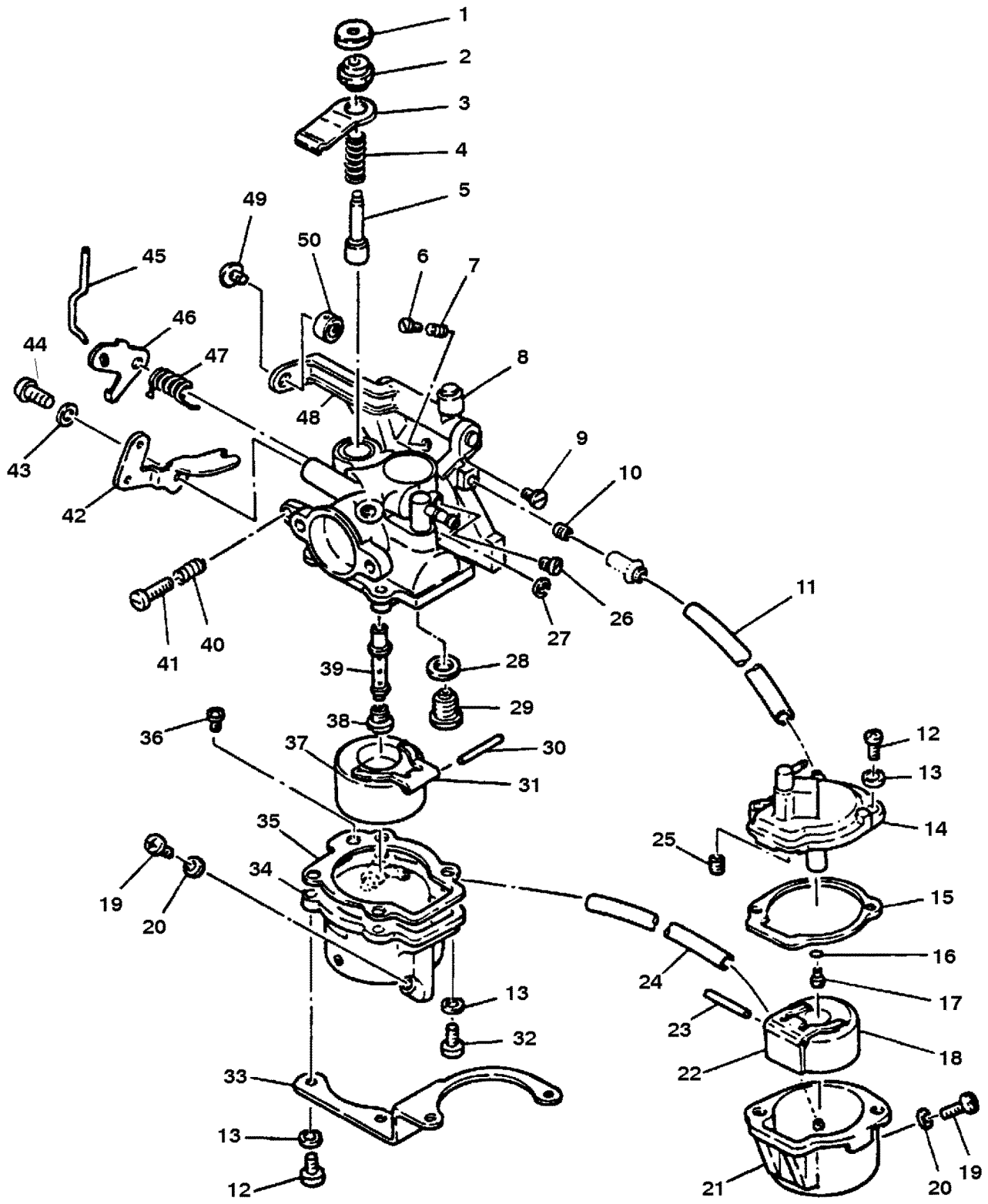
| REF. NO. | PART NO.            | SYM. | QTY. | DESCRIPTION                                      |
|----------|---------------------|------|------|--|
| -        | <b>1383-811009M</b> |      | 1    | <b>CARBURETOR (M-001674 ML-333426 AND ABOVE)</b> |
| -        | <b>1383-8210M</b>   |      | 1    | <b>CARBURETOR (M-001673 ML-333425 AND BELOW)</b> |
| 1        | 80196M              |      | 1    | COVER  |
| 2        | 80197M              |      | 1    | CAP  |
| 3        | 80199M              |      | 1    | PLATE  |
| 4        | 24-80194M           |      | 1    | SPRING   |
| 5        | 80195M              | ▲    | 1    | PLUNGER  |
| 6        | 10-80573M           | ▲    | 1    | IDLE MIXTURE SCREW                               |
| 7        | 24-809579--1        |      | 1    | SPRING (M-001819 ML-342013 AND ABOVE)            |
|          | 24-814460M          |      | 1    | SPRING (M-001674-001818 ML-333426-342012)        |
|          | 24-80575M           |      | 1    | SPRING (M-001673 ML-333425 AND BELOW)            |
| 8        | 23-80227M           |      | 1    | BUSHING  |
| 9        | 811011M             |      | 1    | SLOW SPEED JET (M-001674 ML-333426 AND ABOVE)    |
|          | 94748M              |      | 1    | SLOW SPEED JET M-001673 ML-333425 AND BELOW      |
| 10       | 94749M              |      | 1    | PILOT JET #50 M-001673 ML-333425 AND BELOW       |
| 11       | 32-97591M           |      | 1    | HOSE   |
| 12       | 10-814463M          | ▲    | 4    | SCREW  |
| 13       | 13-82184M           | ▲    | 6    | LOCKWASHER                                       |
| 14       | 94745M              |      | 1    | COVER  |
| 15       | 27-94691M           | ▲    | 1    | GASKET   |
| 16       | 25-94695M           | ▲    | 1    | O-RING   |
| 17       | 94694M              |      | 1    | PILOT JET (#50)                                  |
| 18       | 94696M              | ▲    | 1    | FLOAT  |
| 19       | 10-811248M          |      | 2    | SCREW  |
| 20       | 27-80737M           | ▲    | 2    | GASKET   |
| 21       | 94744M              |      | 1    | FLOAT BOWL                                       |
| 22       | 94697M              |      | 1    | ARM  |
| 23       | 17-94698M           | ▲    | 1    | FLOAT PIN  |
| 24       | 32-94746M           |      | 1    | HOSE   |
| 25       | 95430M              | ▲    | 1    | VALVE SEAT ASSEMBLY                              |
| 26       | 94743M              |      | 1    | PILOT JET (#48)                                  |
| 27       | 53-94722M           |      | 1    | SNAP RING  |
| 28       | 27-80205M           | ▲    | 1    | GASKET   |
| 29       | 11930M              | ▲    | 1    | VALVE SEAT (M-001674 ML-333426 AND ABOVE)        |
|          | 80447M              | ▲    | 1    | VALVE SEAT (M-001673 ML-333425 AND BELOW)        |
| 30       | 17-80451M           | ▲    | 1    | FLOAT PIN  |
| 31       | 80203M              |      | 1    | ARM  |
| 32       | 10-83509M           | ▲    | 2    | SCREW  |
| 33       | 94747M              |      | 1    | BRACKET  |
| 34       | 94735M              |      | 1    | BODY   |
| 35       | 27-80740M           | ■▲   | 1    | GASKET   |
| 36       | 83089M              |      | 1    | JET (#70)  |

■ = COMPONENT OF POWERHEAD GASKET SET

▲ = COMPONENT OF CARB REPAIR KIT

CONTINUED ON NEXT PAGE ➡

# CARBURETOR



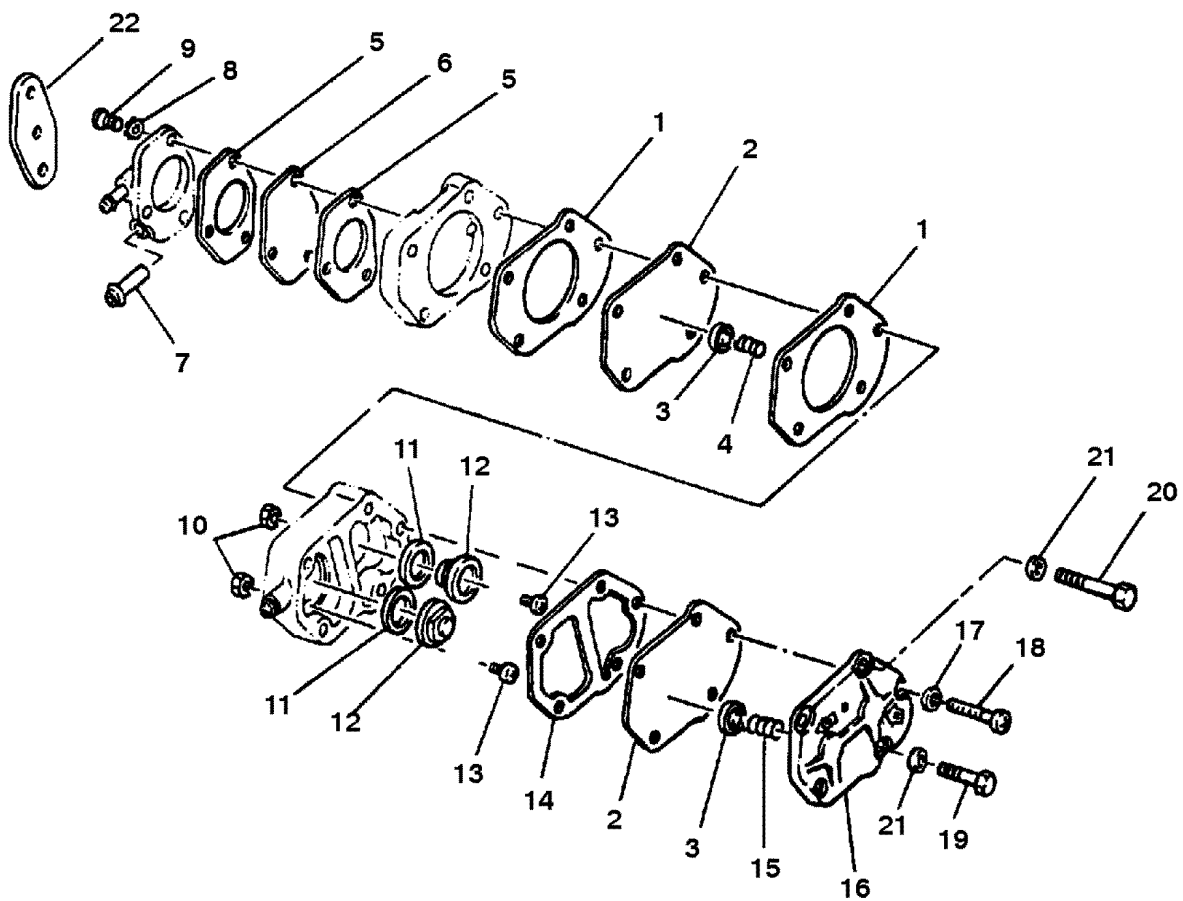


# CARBURETOR

| REF. NO. | PART NO.         | SYM. | QTY.     | DESCRIPTION                               |
|----------|------------------|------|----------|---|
| 37       | 80450M           | ▲    | 1        | FLOAT                                     |
| 38       | 94737M           |      | 1        | MAIN JET (#68)                            |
| 39       | 811010M          |      | 1        | MAIN NOZZLE (M-001674ML-333426 AND ABOVE) |
|          | 94736M           |      | 1        | MAIN NOZZLE (M-001673ML-333425 AND BELOW) |
| 40       | 24-80193M        |      | 1        | SPRING                                    |
| 41       | 10-80738M        |      | 1        | SCREW (M-100130 ML-402040 AND BELOW)      |
|          | 10-827147M       |      | 1        | SCREW (M-100131 ML-402041 AND ABOVE)      |
| 42       | 80198M           |      | 1        | LEVER                                     |
| 43       | 83115M           |      | 1        | COLLAR                                    |
| 44       | 10-83112M        |      | 1        | SET SCREW                                 |
| 45       | 94742M           |      | 1        | ROD                                       |
| 46       | 94741M           |      | 1        | LEVER                                     |
| 47       | 24-80574M        |      | 1        | SPRING                                    |
| 48       | 94740M           |      | 1        | SHAFT                                     |
| 49       | 10-80091M        |      | 1        | SCREW                                     |
| 50       | 83300M           |      | 1        | CAP                                       |
| -        | <b>27-95600M</b> |      | <b>1</b> | <b>POWERHEAD GASKET SET</b>               |
| -        | <b>94756M</b>    |      | <b>1</b> | <b>CARB REPAIR KIT</b>                    |

▲ = COMPONENT OF CARB REPAIR KIT

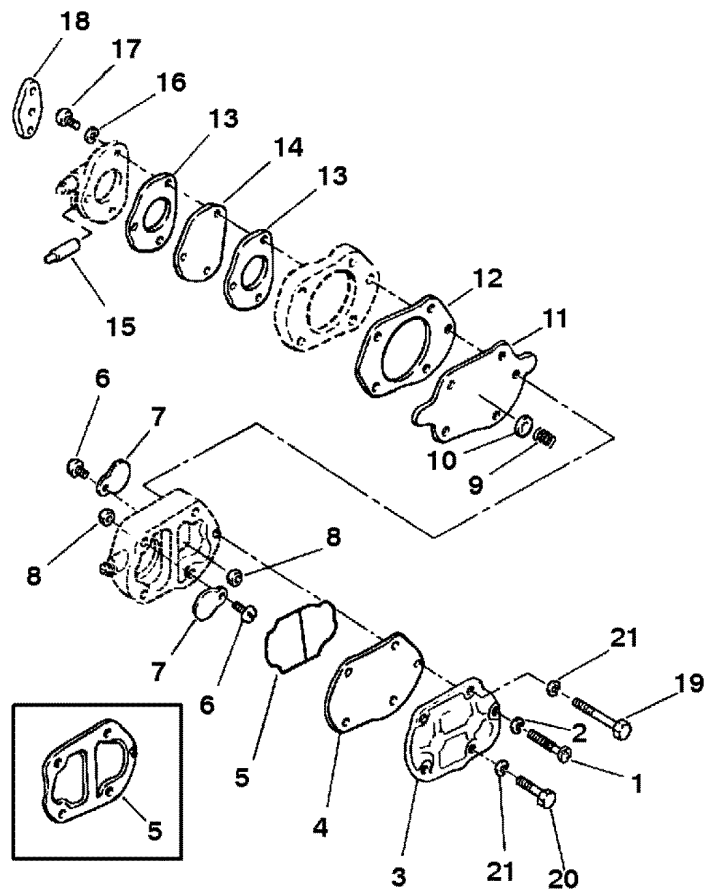
# FUEL PUMP (S/N-M-001375/ML-317964 & BELOW)



## FUEL PUMP (S/N-M-001375/ML-317964 & BELOW)

| REF. NO. | PART NO.  | SYM. | QTY. | DESCRIPTION        |
|----------|-----------|------|------|--------------------|
| -        | 814494M   |      | 1    | FUEL PUMP ASSEMBLY |
| 1        | 27-80613M |      | 2    | GASKET             |
| 2        | 80606M    |      | 2    | DIAPHRAGM          |
| 3        | 80611M    |      | 2    | PLATE              |
| 4        | 24-80610M |      | 1    | SPRING             |
| 5        | 27-94718M |      | 2    | GASKET             |
| 6        | 94717M    |      | 1    | DIAPHRAGM          |
| 7        | 22-94716M |      | 2    | FITTING            |
| 8        | 13-94725M |      | 3    | LOCKWASHER         |
| 9        | 10-94724M |      | 3    | SCREW              |
| 10       | 11-84515M |      | 2    | NUT                |
| 11       | 27-80612M |      | 2    | GASKET             |
| 12       | 21-80608M |      | 2    | CHECK VALVE        |
| 13       | 10-82511M |      | 2    | SCREW              |
| 14       | 27-80614M |      | 1    | GASKET             |
| 15       | 24-80615M |      | 1    | SPRING             |
| 16       | 80607M    |      | 1    | COVER              |
| 17       | 13-82186M |      | 3    | LOCKWASHER         |
| 18       | 10-82522M |      | 3    | SCREW              |
| 19       | 10-84657M |      | 1    | BOLT               |
| 20       | 10-84931M |      | 1    | BOLT               |
| 21       | 13-82212M |      | 2    | LOCKWASHER         |
| 22       | 27-80757M |      | 1    | GASKET             |

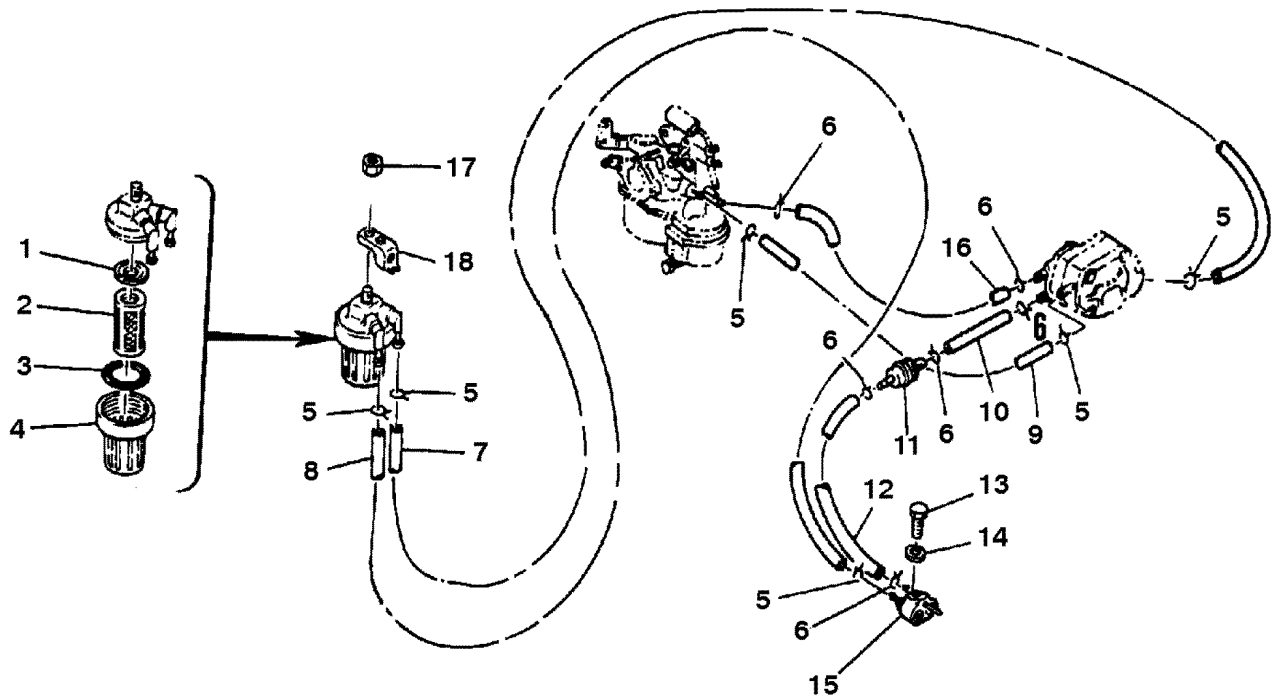
# FUEL PUMP (S/N-M-001376/ML-317965 & ABOVE)



## FUEL PUMP (S/N-M-001376/ML-317965 & ABOVE)

| REF. NO. | PART NO.  | SYM. | QTY. | DESCRIPTION                               |
|----------|-----------|------|------|---|
| -        | 811262M   |      | 1    | FUEL PUMP                                 |
| 1        | 10-82522M |      | 3    | SCREW                                     |
| 2        | 13-82186M |      | 3    | LOCKWASHER                                |
| 3        | 80607M    |      | 1    | COVER                                     |
| 4        | 84141M    |      | 1    | DIAPHRAGM                                 |
| 5        | 27-80614M |      | 1    | GASKET (M-001475 ML-325748 AND ABOVE)     |
|          | 27-43095M |      | 1    | GASKET (M-001474-001376 ML-325747-317965) |
| 6        | 10-41889M |      | 2    | SCREW                                     |
| 7        | 21-41888M |      | 2    | CHECK VALVE                               |
| 8        | 11-82537M |      | 2    | NUT                                       |
| 9        | 24-80610M |      | 1    | SPRING                                    |
| 10       | 80611M    |      | 1    | PLATE                                     |
| 11       | 80606M    |      | 1    | DIAPHRAGM                                 |
| 12       | 27-80613M |      | 1    | GASKET                                    |
| 13       | 27-94718M |      | 1    | GASKET                                    |
| 14       | 94717M    |      | 1    | DIAPHRAGM                                 |
| 15       | 22-94716M |      | 2    | FITTING                                   |
| 16       | 13-94725M |      | 3    | LOCKWASHER                                |
| 17       | 10-94724M |      | 3    | SCREW                                     |
| 18       | 27-80757M |      | 1    | GASKET                                    |
| 19       | 10-84931M |      | 1    | BOLT                                      |
| 20       | 10-84657M |      | 1    | BOLT                                      |
| 21       | 12-82214M |      | 2    | LOCKWASHER                                |

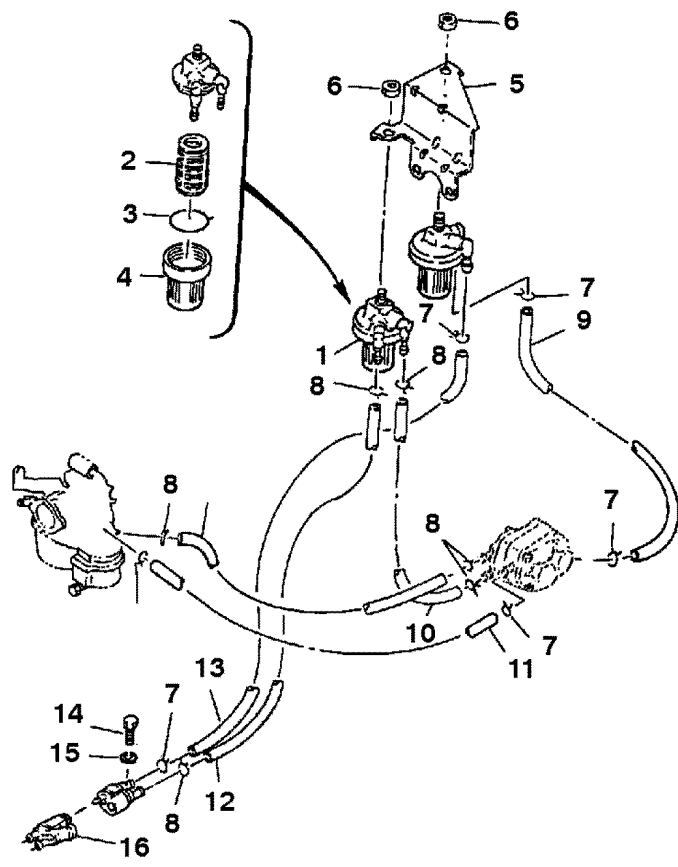
# FUEL LINES/FILTER (S/M-001412/ML-318705 & BELOW)



## FUEL LINES/FILTER (S-M-001412/ML-318705 & BELOW)

| REF. NO. | PART NO.  | SYM. | QTY. | DESCRIPTION                               |
|----------|-----------|------|------|---|
| -        | 35-11931M |      | 1    | <b>FILTER ASSEMBLY</b>                    |
| 1        | 27-82790M |      | 1    | GASKET                                    |
| 2        | 35-11934M |      | 1    | ELEMENT                                   |
| 3        | 25-84957M |      | 1    | O-RING                                    |
| 4        | 11935M    |      | 1    | CUP                                       |
| 5        | 54-82047M |      | 6    | CLAMP                                     |
| 6        | 54-98974M |      | 6    | CLAMP <b>M-000996 ML-309221 AND ABOVE</b> |
| 7        | 32-82012M |      | 6    | HOSE <b>M-000996 ML-309221 AND ABOVE</b>  |
| 8        | 32-98976M |      | 1    | HOSE <b>M-000996 ML-309221 AND ABOVE</b>  |
| 6        | 54-82047M |      | 1    | CLAMP <b>M-000995 ML-309220 AND BELOW</b> |
| 7        | 32-82012M |      | 1    | HOSE <b>M-000995 ML-309220 AND BELOW</b>  |
| 8        | 32-82012M |      | 1    | HOSE <b>M-000995 ML-309220 AND BELOW</b>  |
| 9        | 32-82012M |      | 1    | HOSE                                      |
| 10       | 32-82012M |      | 1    | HOSE                                      |
| 11       | 35-80365M |      | 1    | FILTER                                    |
| 12       | 32-94758M |      | 1    | HOSE                                      |
| 13       | 10-83539M |      | 1    | BOLT                                      |
| 14       | 12-82214M |      | 1    | WASHER                                    |
| 15       | 95604M    |      | 1    | FUEL CONNECTOR                            |
| 16       | 32-94759M |      | 1    | HOSE                                      |
| 17       | 11-82382M |      | 1    | NUT                                       |
| 18       | 80620M    |      | 1    | BRACKET                                   |

# FUEL LINES/FILTER (S/M-001413/ML-318706 & ABOVE)



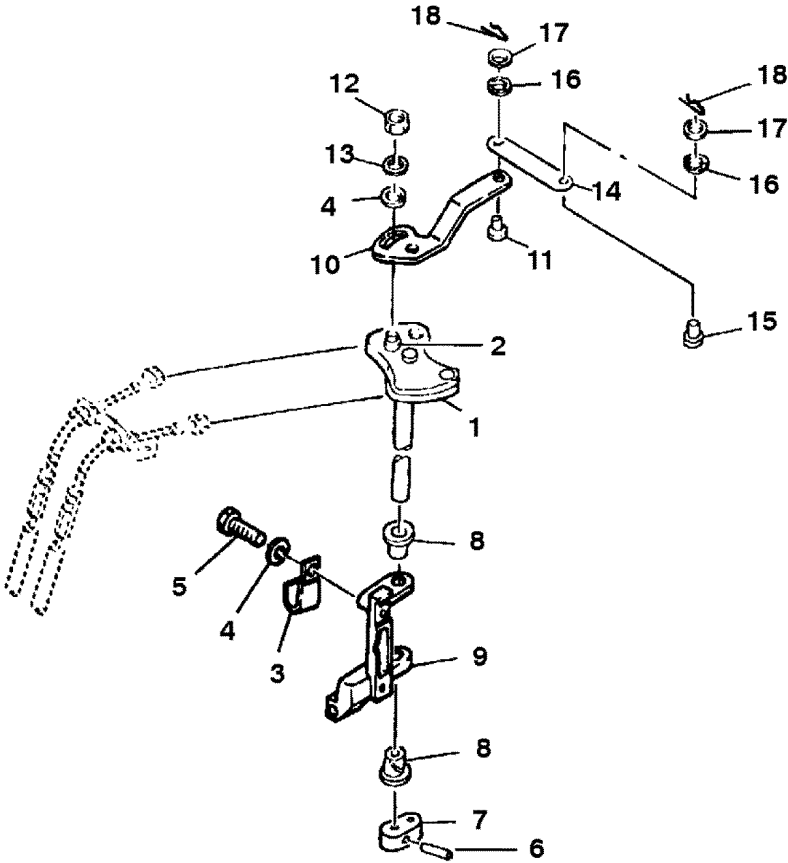


## FUEL LINES/FILTER (S/-M-001413/ML-318706 & ABOVE)

| REF. NO. | PART NO.         | SYM. | QTY. | DESCRIPTION  |
|----------|------------------|------|------|--|
| 1        | 35-11931M        |      | 2    | FILTER ASSEMBLY M-100130 ML-402040 AND BELOW REF. #1 HAS EXTERNAL THREAD REF. #4 HAS INTERNAL THREAD |
| 2        | 35-11934M        |      | 1    | ELEMENT M-100130 ML-402040 AND BELOW REF. #1 HAS EXTERNAL THREAD REF. #4 HAS INTERNAL THREAD         |
| 3        | 25-84957M        | ■    | 1    | O-RING M-100130 ML-402040 AND BELOW REF. #1 HAS EXTERNAL THREAD REF. #4 HAS INTERNAL THREAD          |
| 4        | 11935M           |      | 1    | CUP M-100130 ML-402040 AND BELOW REF. #1 HAS EXTERNAL THREAD REF. #4 HAS INTERNAL THREAD             |
| 1        | 35-826964M       |      | 1    | FILTER ASSEMBLY M-100131 ML-402041 AND ABOVE REF. #1 HAS INTERNAL THREAD REF. #4 HAS EXTERNAL THREAD |
| 2        | 35-826965M       |      | 1    | ELEMENT M-100131 ML-402041 AND ABOVE REF. #1 HAS INTERNAL THREAD REF. #4 HAS EXTERNAL THREAD         |
| 3        | 25-826966M       | ■    | 1    | O-RING M-100131 ML-402041 AND ABOVE REF. #1 HAS INTERNAL THREAD REF. #4 HAS EXTERNAL THREAD          |
| 4        | 826967M          |      | 1    | CUP M-100131 ML-402041 AND ABOVE REF. #1 HAS INTERNAL THREAD REF. #4 HAS EXTERNAL THREAD             |
| 5        | 13039M           |      | 1    | BRACKET  |
| 6        | 11-82382M        |      | 2    | NUT  |
| 7        | 54-98974M        |      | 6    | CLAMP  |
| 8        | 54-82047M        |      | 6    | CLAMP  |
| 9        | 32-82012M        |      | 1    | HOSE   |
| 10       | 32-94759M        |      | 1    | HOSE   |
| 11       | 32-82012M        |      | 1    | HOSE   |
| 12       | 32-82012M        |      | 2    | HOSE   |
| 13       | 32-82012M        |      | 1    | HOSE   |
| 14       | 10-84058M        |      | 1    | BOLT   |
| 15       | 12-82214M        |      | 1    | WASHER   |
| 16       | 95604M           |      | 1    | FUEL CONNECTOR   |
| -        | <b>27-95600M</b> |      | 1    | <b>POWERHEAD GASKET SET</b>  |

■ = COMPONENT OF POWERHEAD GASKET SET

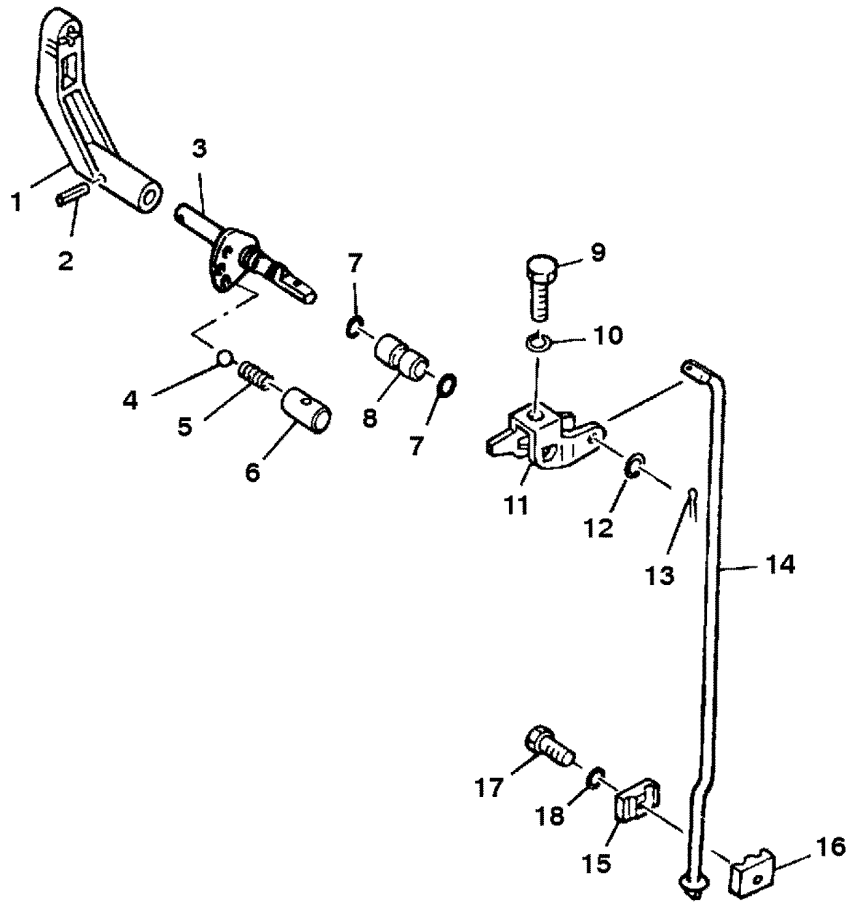
# THROTTLE LINKAGE



# THROTTLE LINKAGE

| REF. NO. | PART NO.   | SYM. | QTY. | DESCRIPTION                  |
|----------|------------|------|------|------------------------------|
| 1        | 83070M     |      | 1    | PULLEY                       |
| 2        | 10-82872M  |      | 1    | BOSS                         |
| 3        | 54-82040M  |      | 1    | CLAMP (USE WHERE APPLICABLE) |
| 4        | 12-82214M  |      | 3    | WASHER                       |
| 5        | 10-826958M |      | 2    | BOLT                         |
| 6        | 17-14264M  |      | 1    | ROLL PIN                     |
| 7        | 81091M     |      | 1    | STAY                         |
| 8        | 23-81945M  |      | 2    | BUSHING                      |
| 9        | 83269M     |      | 1    | BRACKET                      |
| 10       | 83267M     |      | 1    | MAGNETO CONTROL LEVER        |
| 11       | 17-80501M  |      | 1    | SET PIN                      |
| 12       | 11-82389M  |      | 1    | NUT                          |
| 13       | 13-82212M  |      | 1    | LOCKWASHER                   |
| 14       | 83268M     |      | 1    | LEVER                        |
| 15       | 17-81878M  |      | 1    | PIN                          |
| 16       | 13-81865M  |      | 2    | WAVE WASHER                  |
| 17       | 12-82209M  |      | 2    | WASHER                       |
| 18       | 18-82051M  |      | 2    | PIN                          |

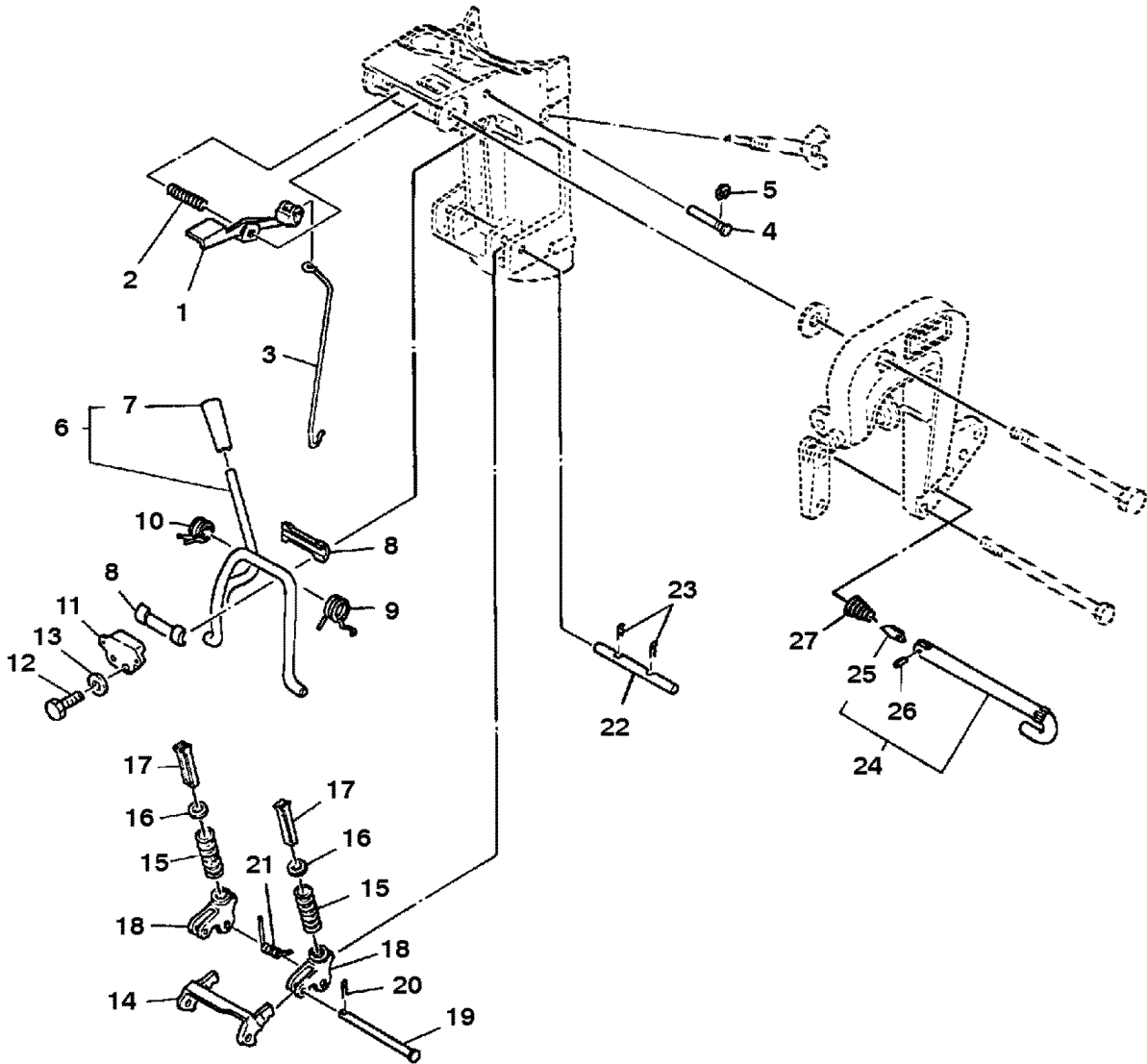
# GEAR SHIFT LINKAGE



## GEAR SHIFT LINKAGE

| REF. NO. | PART NO.   | SYM. | QTY. | DESCRIPTION                          |
|----------|------------|------|------|--------------------------------------|
| 1        | 81066M     |      | 1    | GEAR SHIFT HANDLE                    |
| 2        | 17-82155M  |      | 1    | ROLL PIN                             |
| 3        | 81068M     |      | 1    | SHAFT (M-001376 ML-317965 AND ABOVE) |
|          | 83279M     |      | 1    | SHAFT (M-001375 ML-317964 AND BELOW) |
| 4        | 82348M     |      | 1    | BALL                                 |
| 5        | 24-82084M  |      | 1    | SPRING                               |
| 6        | 81061M     |      | 1    | BUSHING                              |
| 7        | 25-814496M |      | 2    | O-RING                               |
| 8        | 23-83094M  |      | 1    | BUSHING                              |
| 9        | 10-82447M  |      | 1    | BOLT                                 |
| 10       | 13-82186M  |      | 1    | LOCKWASHER                           |
| 11       | 81390M     |      | 1    | SHIFT ROD LEVER                      |
| 12       | 12-82213M  |      | 1    | WASHER                               |
| 13       | 18-82125M  |      | 1    | COTTER PIN                           |
| 14       | 82680M     |      | 1    | SHIFT ROD                            |
| 15       | 80049M     |      | 1    | CONNECTOR                            |
| 16       | 80050M     |      | 1    | CONNECTOR                            |
| 17       | 10-84058M  |      | 1    | BOLT                                 |
| 18       | 12-82214M  |      | 1    | WASHER                               |

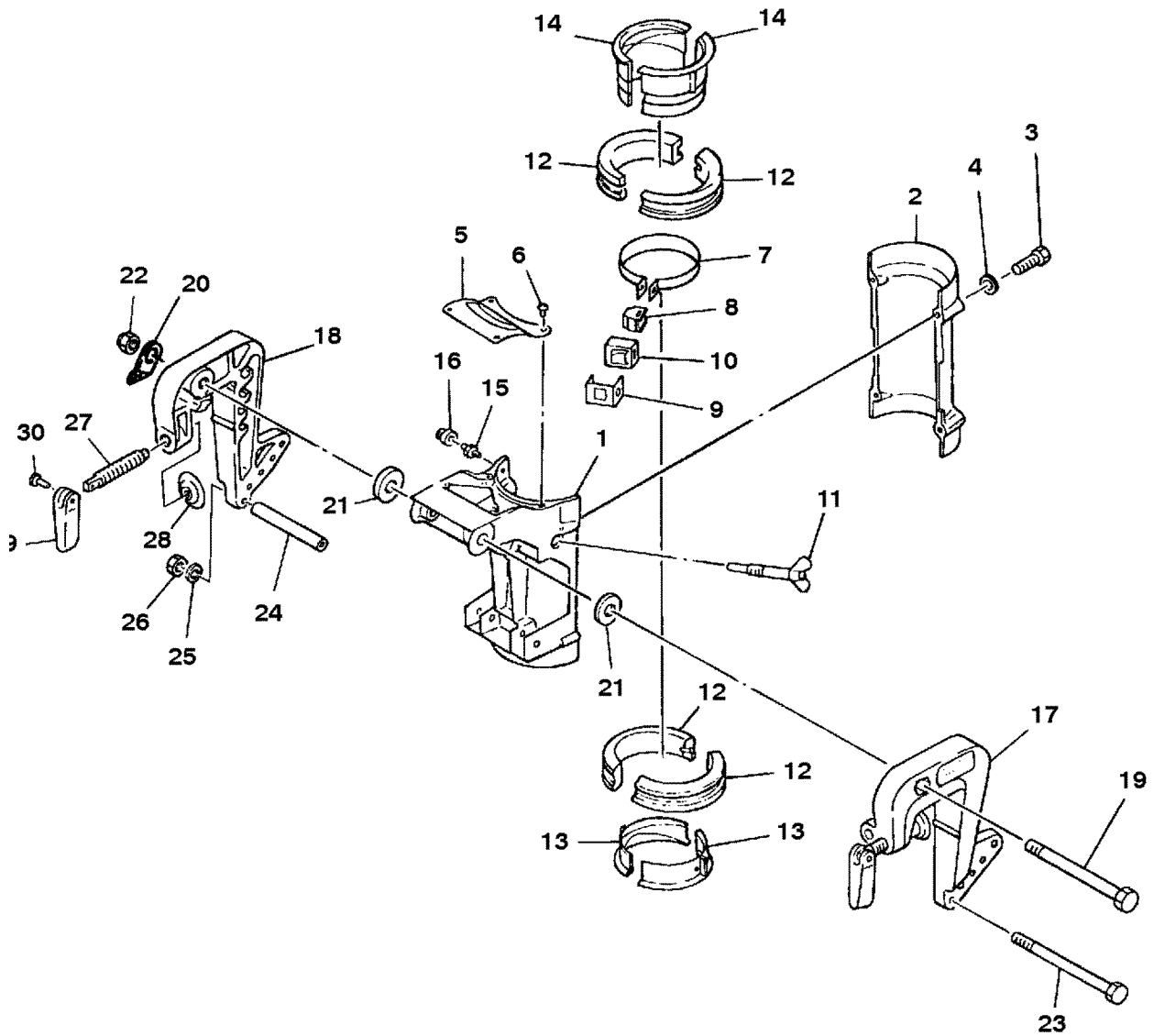
# REVERSE LOCK



# REVERSE LOCK

| REF. NO. | PART NO.   | SYM. | QTY. | DESCRIPTION                                     |
|----------|------------|------|------|---|
| 1        | 84664M     |      | 1    | TILT LEVER                                      |
| 2        | 24-82090M  |      | 1    | SPRING  |
| 3        | 84665M     |      | 1    | TILT LOCK ROD                                   |
| 4        | 17-84666M  |      | 1    | PIN   |
| 5        | 53-82327M  |      | 1    | SNAP RING                                       |
| 6        | 80519M     |      | 1    | TILT STOP LEVER ASSEMBLY                        |
| 7        | 80100M     |      | 1    | TILT KNOB                                       |
| 8        | 23-80097M  |      | 2    | BUSHING   |
| 9        | 24-82111M  |      | 1    | SPRING  |
| 10       | 24-82110M  |      | 1    | SPRING  |
| 11       | 80976M     |      | 1    | BRACKET   |
| 12       | 10-82405M  |      | 2    | BOLT  |
| 13       | 12-82214M  |      | 2    | WASHER  |
| 14       | 80522M     |      | 1    | PLATE   |
| 15       | 24-82097M  |      | 2    | SPRING (SHORT/LONG)                             |
| 16       | 80525M     |      | 2    | STOP  |
| 17       | 80521M     |      | 2    | TILT LOCK ARM                                   |
| 18       | 80523M     |      | 2    | PLATE   |
| 19       | 17-81883M  |      | 1    | PIN   |
| 20       | 18-82051M  |      | 1    | COTTER PIN                                      |
| 21       | 24-82112M  |      | 1    | SPRING  |
| 22       | 80527M     |      | 1    | SHAFT   |
| 23       | 18-82049M  |      | 2    | COTTER PIN                                      |
| 24       | 17-811016M |      | 1    | TILT PIN ASSEMBLY (M-001508ML-330469 AND ABOVE) |
|          | 17-80266M  |      | 1    | TILT PIN ASSEMBLY (M-001507ML-330468 AND BELOW) |
| 25       | 82857M     |      | 1    | STOPPER PLATE                                   |
| 26       | 17-82144M  |      | 1    | ROLL PIN  |
| 27       | 24-815007M |      | 1    | SPRING (M-001508 ML-330469 AND ABOVE)           |

# CLAMP AND SWIVEL BRACKET

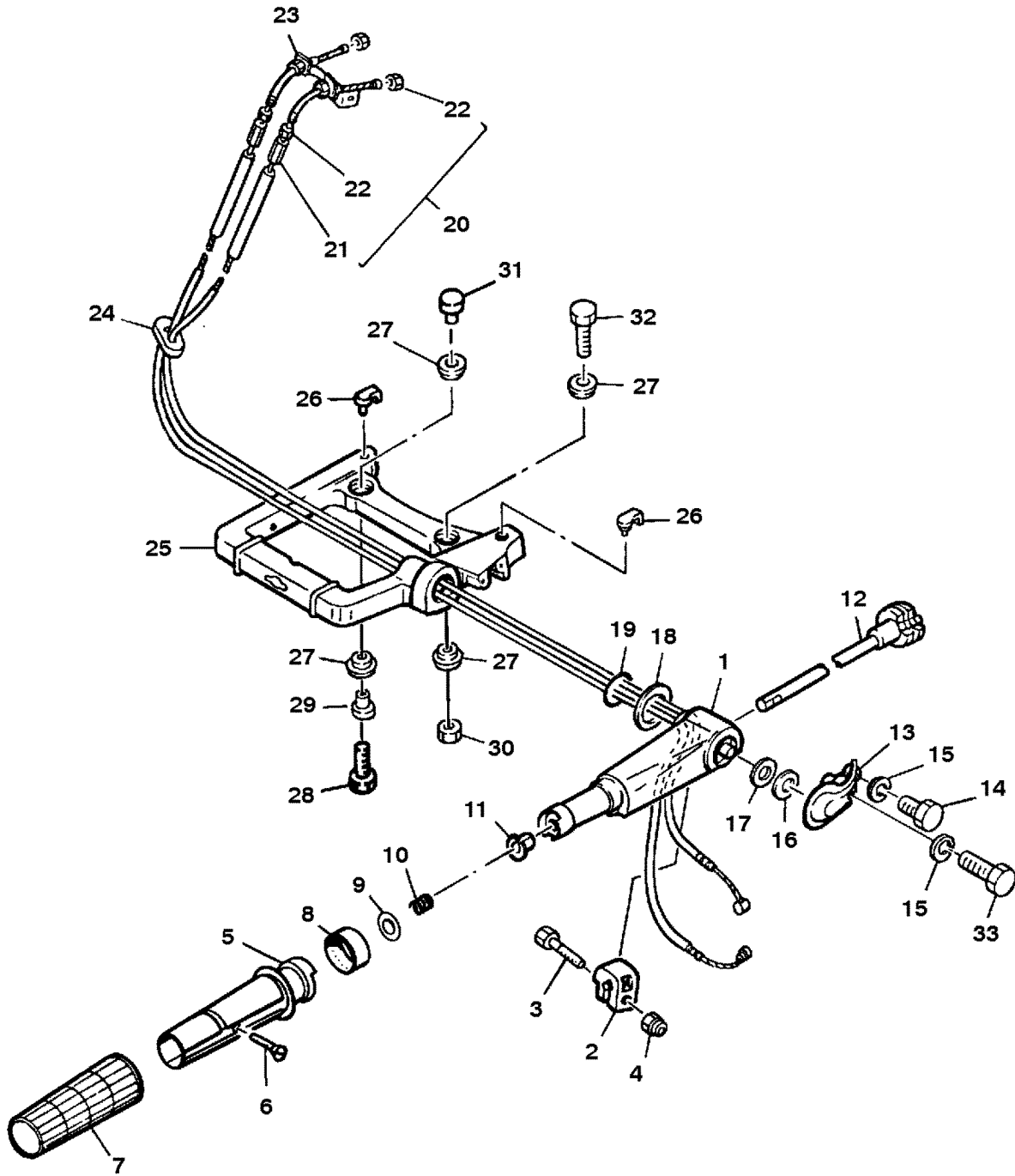




# CLAMP AND SWIVEL BRACKET

| REF. NO. | PART NO.     | SYM. | QTY. | DESCRIPTION                                      |
|----------|--------------|------|------|--|
| 1        | 1485-9256M   |      | 1    | SWIVEL BRACKET (M-001376 ML-317965 AND ABOVE)    |
|          | 1485-7187M   |      | 1    | SWIVEL BRACKET (M-001375 ML-317964 AND BELOW)    |
| 2        | 80520M       |      | 1    | SWIVEL BRACKET (REAR)                            |
| 3        | 10-827043M   |      | 4    | BOLT   |
| 4        | 12-82214M    |      | 4    | WASHER   |
| 5        | 81065M       |      | 1    | COVER  |
| 6        | 10-14265M    |      | 4    | RIVET  |
| 7        | 82889M       |      | 1    | BRACKET  |
| 8        | 82890M       |      | 1    | FRICTION PLATE                                   |
| 9        | 82891M       |      | 1    | FRICTION PLATE                                   |
| 10       | 82892M       |      | 1    | COVER  |
| 11       | 10-81055M    |      | 1    | SCREW  |
| 12       | 23-81056M    |      | 4    | BUSHING  |
| 13       | 95605M       |      | 2    | BUSHING (M-001376 ML-317965 AND ABOVE)           |
|          | 80514M       |      | 2    | BUSHING (M-001375 ML-317964 AND BELOW)           |
| 14       | 80513M       |      | 2    | BUSHING  |
| 15       | 22-82369M    |      | 1    | GREASE FITTING                                   |
| 16       | 81439M       |      | 1    | CAP (M-001507 ML-330468 AND BELOW)               |
| 17       | 1484-9833M   |      | 1    | PORT CLAMP BRACKET M-001500/ML-326606 AND ABOVE  |
| 18       | 1484-9834M   |      | 1    | STBD. CLAMP BRACKET M-001500/ML-326606 AND ABOVE |
| 19       | 10-19247M    |      | 1    | BOLT M-001500/ML-326606 AND ABOVE                |
| 20       | 811270M      |      | 1    | PLATE M-001500/ML-326606 AND ABOVE               |
| 17       | 1484-821596M |      | 1    | PORT CLAMP BRACKET M-001499/ML-326605 AND BELOW  |
| 18       | 1484-6703M   |      | 1    | STBD. CLAMP BRACKET M-001499/ML-326605 AND BELOW |
| 19       | 10-98969M    |      | 1    | BOLT M-001499/ML-326605 AND BELOW                |
| 20       | 12-81806M    |      | 1    | WASHER M-001499/ML-326605 AND BELOW              |
| 21       | 12-98970M    |      | 2    | WASHER   |
| 22       | 11-81785M    |      | 1    | NUT  |
| 23       | 10-82921M    |      | 1    | BOLT   |
| 24       | 23-82116M    |      | 1    | SPACER   |
| 25       | 12-82214M    |      | 1    | WASHER   |
| 26       | 11-82389M    |      | 1    | NUT  |
| 27       | 10-81755M    |      | 2    | SCREW  |
| 28       | 12-80638M    |      | 2    | PAD  |
| 29       | 11868M       |      | 2    | HANDLE   |
| 30       | 17-81888M    |      | 2    | PIN  |

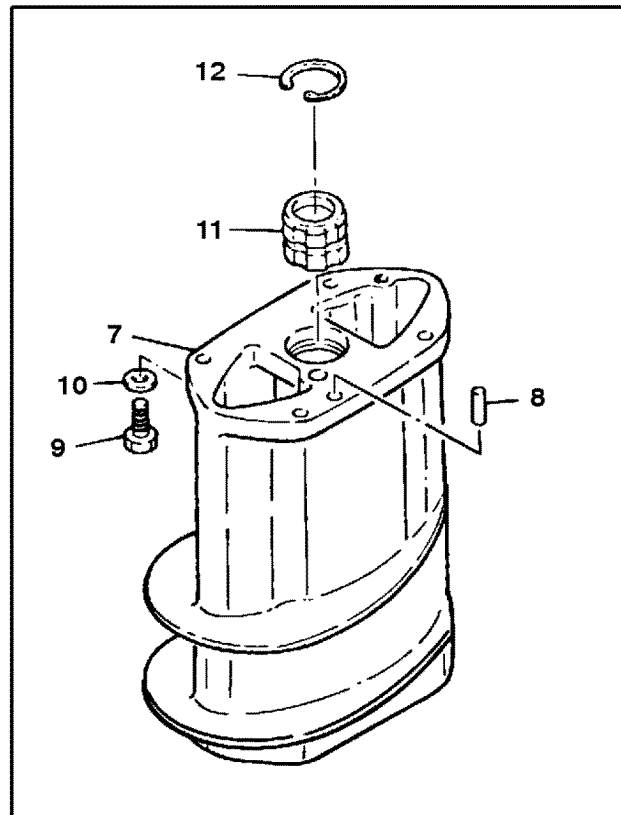
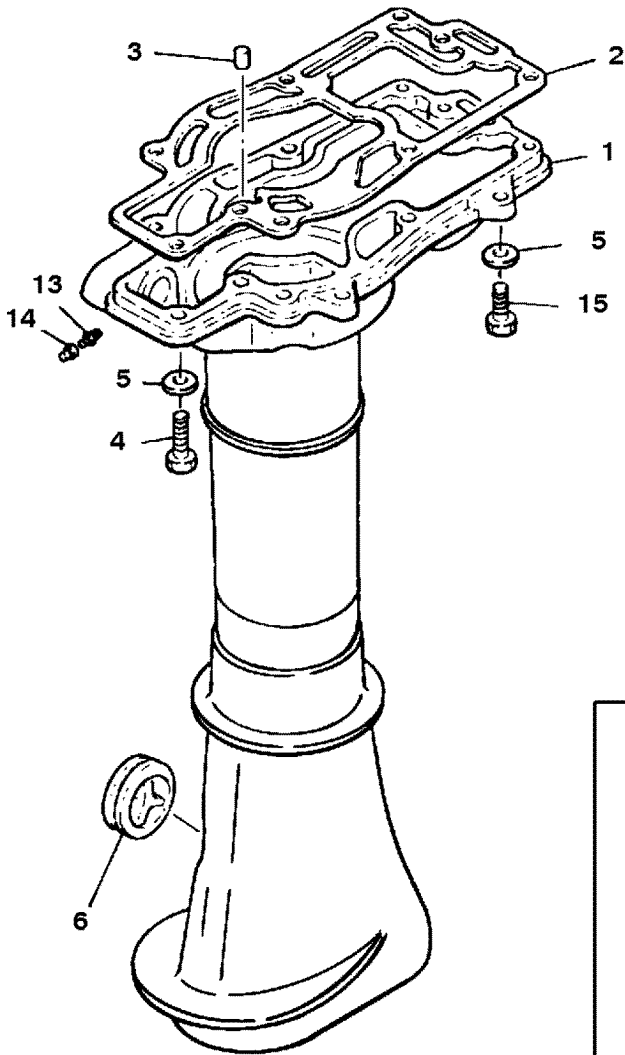
# STEERING HANDLE



# STEERING HANDLE

| REF. NO. | PART NO.   | SYM. | QTY. | DESCRIPTION                              |
|----------|------------|------|------|--|
| 1        | 83093M     |      | 1    | STEERING HANDLE                          |
| 2        | 82895M     |      | 1    | FRICTION PIECE                           |
| 3        | 10-84058M  |      | 1    | BOLT                                     |
| 4        | 11-83056M  |      | 1    | NUT                                      |
| 5        | 80504M     |      | 1    | GRIP                                     |
| 6        | 10-811916M |      | 1    | SCREW                                    |
| 7        | 80509M     |      | 1    | RUBBER                                   |
| 8        | 95606M     |      | 1    | INDICATOR (M-001376 ML-317965 AND ABOVE) |
|          | NLA        |      | 1    | INDICATOR (M-001375 ML-317964 AND BELOW) |
| 9        | 12-82220M  |      | 1    | WASHER                                   |
| 10       | 24-82095M  |      | 1    | SPRING                                   |
| 11       | 23-81945M  |      | 1    | BUSHING                                  |
| 12       | 81280M     |      | 1    | LEVER                                    |
| 13       | 95614M     |      | 1    | CAP M-001376 ML-317965 AND ABOVE         |
| 14       | 10-84058M  |      | 1    | SCREW M-001376 ML-317965 AND ABOVE       |
| 15       | 12-82214M  |      | 2    | WASHER M-001376 ML-317965 AND ABOVE      |
| 13       | 80503M     |      | 1    | CAP M-001375 ML-317964 AND BELOW         |
| 14       | 10-82173M  |      | 2    | SCREW M-001375 ML-317964 AND BELOW       |
| 15       | 13-82212M  |      | 2    | WASHER M-001375 ML-317964 AND BELOW      |
| 16       | 23-80506M  |      | 1    | SPACER (0.5MM)                           |
|          | 23-80507M  |      | 1    | SPACER (0.6MM)                           |
|          | 23-80508M  |      | 1    | SPACER (0.8MM)                           |
| 17       | 23-82118M  |      | 1    | SPACER                                   |
| 18       | 23-82121M  |      | 1    | SPACER                                   |
| 19       | 25-82272M  |      | 1    | O-RING                                   |
| 20       | 95405M     |      | 2    | THROTTLE CABLE ASSEMBLY                  |
| 21       | 11-81778M  |      | 2    | ADJUSTING NUT                            |
| 22       | 11-81761M  |      | 6    | NUT                                      |
| 23       | 81037M     |      | 1    | STAY                                     |
| 24       | 25-81373M  |      | 1    | GROMMET                                  |
| 25       | 81054M     |      | 1    | STEERING BRACKET                         |
| 26       | 80510M     |      | 2    | SPACER                                   |
| 27       | 25-80515M  |      | 4    | GROMMET                                  |
| 28       | 10-82442M  |      | 2    | BOLT (M-000751 ML-306861 AND ABOVE)      |
| 29       | 82956M     |      | 2    | BUSHING                                  |
| 30       | 11-82382M  |      | 2    | NUT M-000750 ML-306860 AND BELOW         |
| 31       | 82956M     |      | 2    | BUSHING M-000750 ML-306860 AND BELOW     |
| 32       | 10-82442M  |      | 2    | BOLT M-000750 ML-306860 AND BELOW        |
| 33       | 10-827043M |      | 1    | BOLT (M-001413 ML-318706 AND ABOVE)      |

# DRIVESHAFT HOUSING

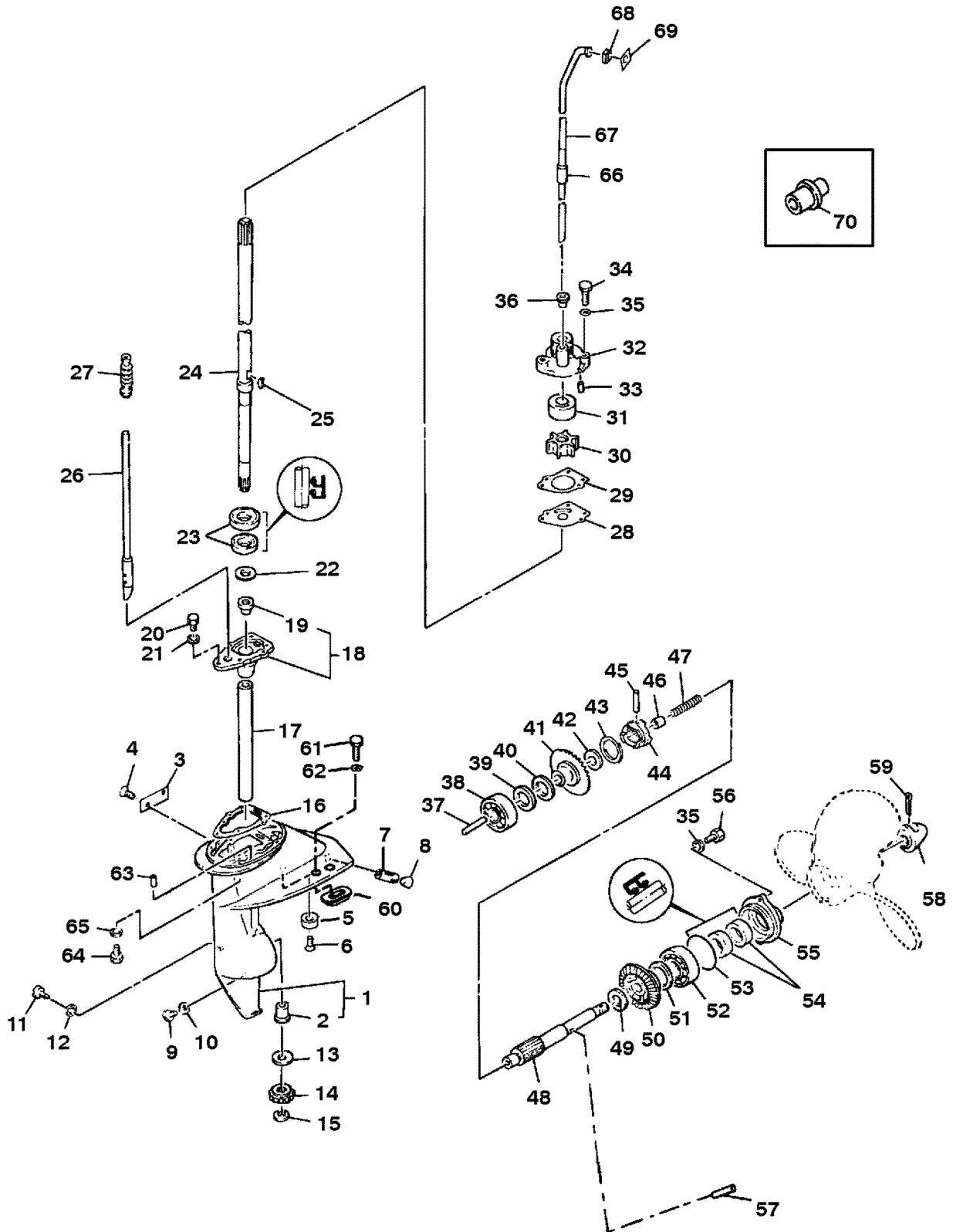


# DRIVESHAFT HOUSING

| REF. NO. | PART NO.         | SYM. | QTY.     | DESCRIPTION                                   |
|----------|------------------|------|----------|---|
| 1        | 1587-9396M       |      | 1        | DRIVESHAFT HSG. (M-001413ML-318706 AND ABOVE) |
|          | 1587-9271M       |      | 1        | DRIVESHAFT HSG. (M-001412ML-318705 AND BELOW) |
| 2        | 27-83280M        | ■    | 1        | GASKET  |
| 3        | 17-82359M        |      | 2        | DOWEL PIN                                     |
| 4        | 10-82405M        |      | 7        | BOLT  |
| 5        | 12-82214M        |      | 11       | WASHER  |
| 6        | 80533M           |      | 1        | COVER   |
| -        | <b>NLA</b>       |      | <b>1</b> | <b>EXTENSION KIT LONG</b>                     |
| 7        | 83194M           |      | 1        | EXTENSION LONG                                |
| 8        | 17-82354M        |      | 2        | DOWEL PIN LONG                                |
| 9        | 10-84058M        |      | 4        | BOLT LONG                                     |
| 10       | 12-82214M        |      | 4        | WASHER LONG                                   |
| -        | <b>84229M</b>    |      | <b>1</b> | <b>EXTENSION KIT ULTRA LONG</b>               |
| 7        | 82309M           |      | 1        | EXTENSION ULTRA LONG                          |
| 8        | 17-82354M        |      | 2        | DOWEL PIN ULTRA LONG                          |
| 9        | 10-84058M        |      | 4        | BOLT ULTRA LONG                               |
| 10       | 12-82214M        |      | 4        | WASHER ULTRA LONG                             |
| 11       | 23-82574M        |      | 1        | BUSHING ULTRA LONG                            |
| 12       | 53-82863M        |      | 1        | SNAP RING ULTRA LONG                          |
| -        | <b>84230M</b>    |      | <b>1</b> | <b>EXTENSION KIT SUPER ULTRA LONG</b>         |
| 7        | 82505M           |      | 1        | EXTENSION SUPER ULTRA LONG                    |
| 8        | 17-82354M        |      | 2        | DOWEL PIN SUPER ULTRA LONG                    |
| 9        | 10-84058M        |      | 4        | BOLT SUPER ULTRA LONG                         |
| 10       | 12-82214M        |      | 4        | WASHER SUPER ULTRA LONG                       |
| 11       | 23-82574M        |      | 1        | BUSHING SUPER ULTRA LONG                      |
| 12       | 53-82863M        |      | 1        | SNAP RING SUPER ULTRA LONG                    |
| 13       | 22-82369M        |      | 1        | GREASE FITTING (M-001376 ML-317965 AND ABOVE) |
| 14       | 81439M           |      | 1        | CAP (M-001376-001507 ML-317965-330468)        |
| 15       | 10-84058M        |      | 4        | BOLT  |
| -        | <b>27-95600M</b> |      | <b>1</b> | <b>POWERHEAD GASKET SET</b>                   |

■ = COMPONENT OF POWERHEAD GASKET SET

# GEAR HOUSING ASSEMBLY



# GEAR HOUSING ASSEMBLY

| REF. NO. | PART NO.   | SYM. | QTY. | DESCRIPTION                                     |
|----------|------------|------|------|---|
| -        | 1651-9835M |      | 1    | GEAR HOUSING (SHORT)                            |
| -        | 1651-9836M |      | 1    | GEAR HOUSING (LONG)                             |
| 1        | 1651-9837M |      | 1    | GEAR HSG. (BASIC)(M-001500 ML-326606 AND ABOVE) |
|          | 1651-6942M |      | 1    | GEAR HSG. (BASIC)(M-001499 ML-326605 AND BELOW) |
| 2        | 23-80536M  |      | 1    | BUSHING   |
| 3        | 83091M     |      | 1    | COVER   |
| 4        | 10-95467M  |      | 2    | SCREW   |
| 5        | 95609M     |      | 1    | ANODE (M-001508 ML-330469 AND ABOVE)            |
|          | 11922M     |      | 1    | ANODE (M-001413-001507 ML-318706-330468)        |
|          | 95609M     |      | 1    | ANODE (M-001376-001412 ML-31 965-318705)        |
|          | 43107M     |      | 1    | ANODE (M-001375 ML-317964 AND BELOW)            |
| 6        | 10-91772M  |      | 1    | SCREW (M-001413 ML-318706 AND ABOVE)            |
|          | 10-826957M | +    | 1    | SCREW (M-001376-001412 ML-317965-318705)        |
|          | 10-82791M  |      | 1    | SCREW (M-001375 ML-317964 AND BELOW)            |
| 7        | 35-80246M  |      | 1    | COVER   |
| 8        | 22-81920M  |      | 1    | PLUG  |
| 9        | 22-81924M  |      | 3    | PLUG  |
| 10       | 27-81987M  | ○    | 3    | GASKET  |
| 11       | 10-81752M  |      | 1    | SCREW   |
| 12       | 27-95610M  | ○    | 1    | GASKET  |
| 13       | 12-80538M  |      | 1    | THRUST WASHER (0.8MM)                           |
|          | 12-80539M  |      | 1    | THRUST WASHER (1.0MM)                           |
|          | 12-80540M  |      | 1    | THRUST WASHER (1.2MM)                           |
|          | 12-80541M  |      | 1    | THRUST WASHER (1.4MM)                           |
| 14       | 43-82542M  |      | 1    | PINION GEAR                                     |
| 15       | 53-82332M  |      | 1    | SNAP RING                                       |
| 16       | 27-80535M  | ○    | 1    | GASKET  |
| 17       | 23-81983M  |      | 1    | SLEEVE  |
| 18       | 80537M     |      | 1    | HOUSING   |
| 19       | 23-80536M  |      | 1    | BUSHING   |
| 20       | 10-84058M  |      | 2    | BOLT  |
| 21       | 12-82214M  |      | 2    | WASHER  |
| 22       | 12-81809M  |      | AR   | WASHER (M-001507 ML-330468 AND BELOW)           |
| 23       | 26-82228M  | ○    | 2    | OIL SEAL  |
| 24       | 45-81086M  |      | 1    | DRIVE SHAFT (SHORT 644MM)                       |
|          | 45-81087M  | ❖    | 1    | DRIVE SHAFT (LONG 784MM)                        |
|          | 45-83748M  | ❖    | 1    | DRIVE SHAFT (ULTRA LONG 834MM)                  |
|          | 45-83753M  | ❖    | 1    | DRIVE SHAFT (SUPER ULTRA LONG 911MM)            |
| 25       | 28-81912M  | ■◇   | 1    | KEY   |

■ = CHROME WATER PUMP KIT

◇ = COMPONENT OF WATER PUMP REPAIR KIT

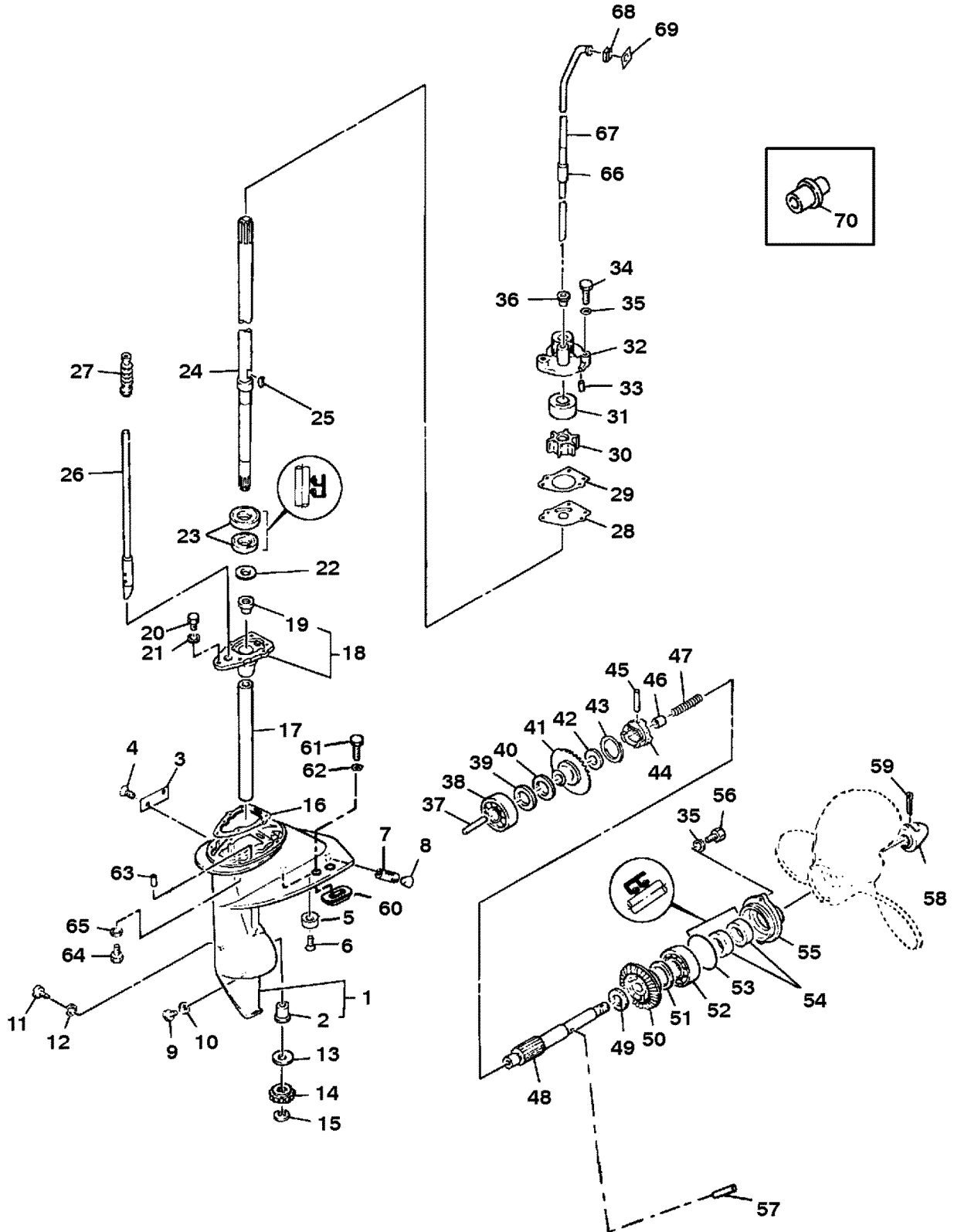
⊕ = SUPERSEDES TO ANOTHER PART NUMBER

○ = COMPONENT OF LOWER UNIT GASKET SET

❖ = COMPONENT OF LOWER UNIT EXTENSION KIT

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# GEAR HOUSING ASSEMBLY





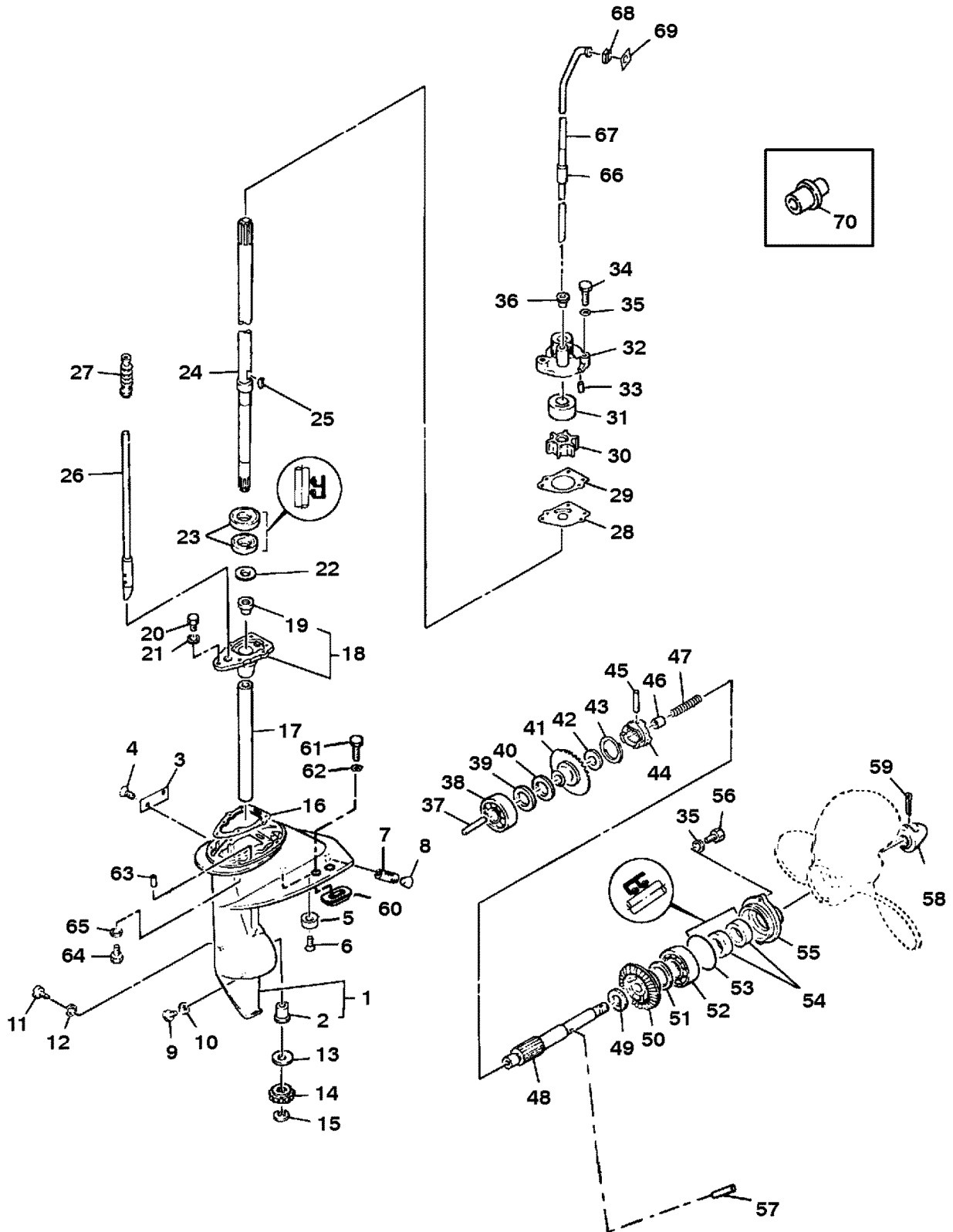
# GEAR HOUSING ASSEMBLY

| REF. NO. | PART NO.         | SYM. | QTY.       | DESCRIPTION                          |
|----------|------------------|------|------------|--------------------------------------|
| 26       | 81071M           |      | 1          | SHIFT CAM (SHORT 311MM)              |
|          | 81072M           | ❖    | 1          | SHIFT CAM (LONG 451MM)               |
|          | 83744M           | ❖    | 1          | SHIFT CAM (ULTRA LONG 501MM)         |
|          | 83750M           | ❖    | 1          | SHIFT CAM (SUPER ULTRA LONG (578MM)) |
| 27       | 15304M           |      | 1          | BOOT                                 |
| 28       | 81077M           | ◇    | 1          | OUTER PLATE                          |
|          | 81078M           | ■    | 1          | OUTER PLATE (CHROME)                 |
| 29       | 27-81075M        | ○■◇  | 1          | GASKET                               |
| 30       | 47-95611M        | ■◇   |            | IMPELLER                             |
| 31       | 80902M           | ◇    | 1          | INSERT                               |
|          | 81076M           | ■    | 1          | INSERT (CHROME)                      |
| -        | <b>84181M</b>    |      | <b>1</b>   | <b>WATER PUMP REPAIR KIT</b>         |
| -        | <b>27-84172M</b> |      | <b>1</b>   | <b>LOWER UNIT GASKET SET</b>         |
| -        | <b>95615M</b>    |      | <b>OPT</b> | <b>CHROME WATER PUMP KIT</b>         |

SEE INDEX FOR CONTENTS OF LOWER UNIT EXTENSION KIT.

- = CHROME WATER PUMP KIT
- ◇ = COMPONENT OF WATER PUMP REPAIR KIT
- = COMPONENT OF LOWER UNIT GASKET SET
- ❖ = COMPONENT OF LOWER UNIT EXTENSION KIT

# GEAR HOUSING ASSEMBLY



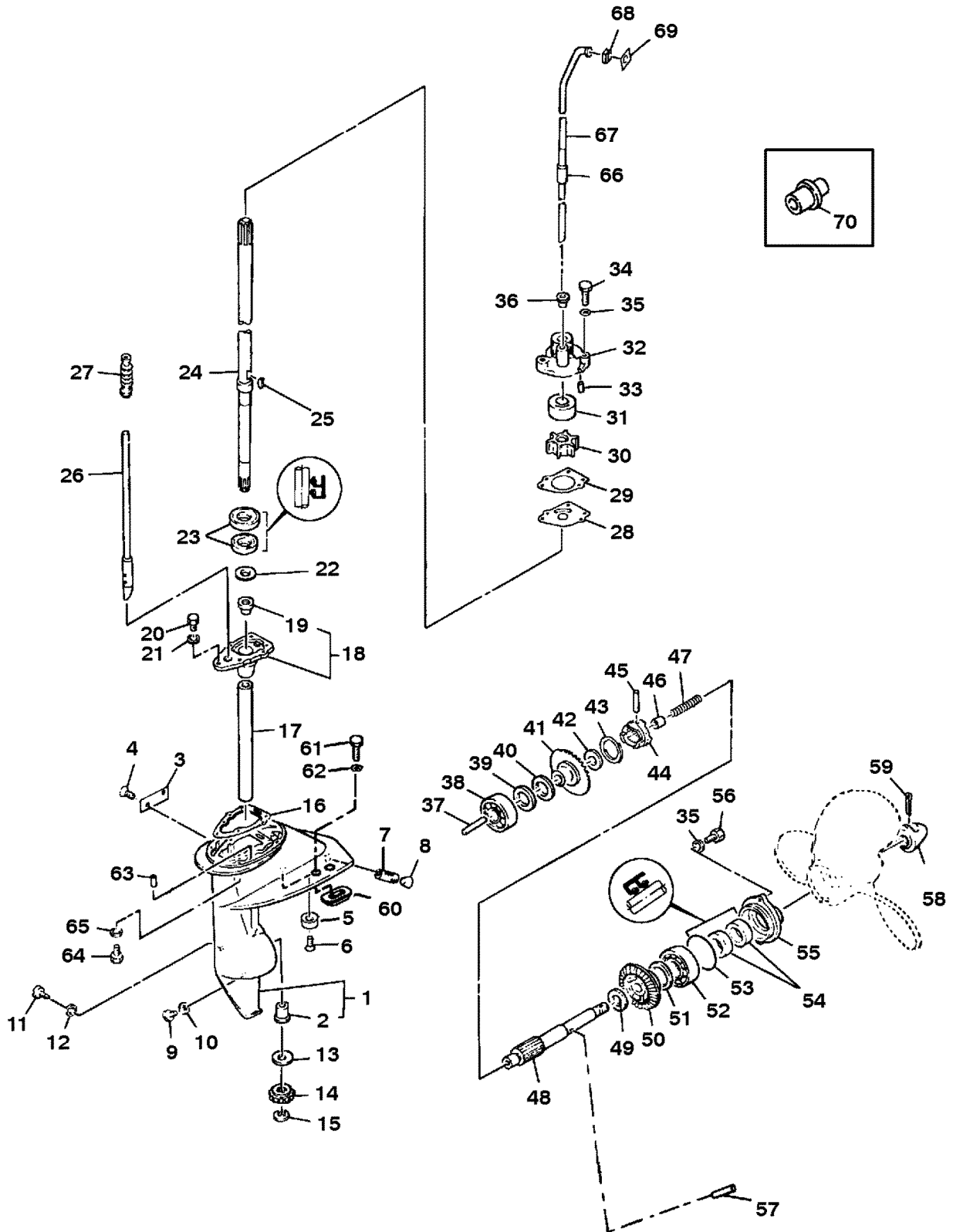
# GEAR HOUSING ASSEMBLY

| REF. NO. | PART NO.     | SYM. | QTY. | DESCRIPTION                               |
|----------|--------------|------|------|---|
| -        | 1651-9835M   |      | 1    | GEAR HOUSING (SHORT)                      |
| -        | 1651-9836M   |      | 1    | GEAR HOUSING (LONG)                       |
| 32       | 46-81074M    |      | 1    | WATER PUMP HOUSING                        |
| 33       | 17-82357M    |      | 2    | DOWEL PIN                                 |
| 34       | 10-827043M   | ■◇   | 3    | BOLT                                      |
| 35       | 12-82214M    |      | 5    | WASHER                                    |
| 36       | 26-80532M    | ■◇   | 1    | RUBBER                                    |
| 37       | 81014M       |      | 1    | PLUNGER                                   |
| 38       | 30-82291M    |      | 1    | BEARING                                   |
| 39       | 15-80543M    |      | AR   | SHIM (0.1MM)                              |
| 40       | 15-80174M    |      | AR   | SHIM (0.3MM)                              |
|          | 15-80175M    |      | AR   | SHIM (0.5MM)                              |
| 41       | 43-80542M    |      | 1    | FORWARD GEAR                              |
| 42       | 12-82560M    |      | 1    | WASHER                                    |
| 43       | 53-82339M    |      | 1    | RING                                      |
| 44       | 52-81089M    |      | 1    | CLUTCH                                    |
| 45       | 17-82362M    |      | 1    | DOWEL PIN                                 |
| 46       | 80679M       |      | 1    | SHIFT SLIDE (M-001375ML-317964 AND BELOW) |
| 47       | 24-82077M    |      | 1    | SPRING                                    |
| 48       | 44-95406M    |      | 1    | PROP SHAFT (M-001508 ML-330469 AND ABOVE) |
|          | 44-81088M    |      | 1    | PROP SHAFT (M-001507 ML-330468 AND BELOW) |
| 49       | 12-81824M    |      | 1    | THRUST WASHER                             |
| 50       | 43-80544M    |      | 1    | REVERSE GEAR                              |
| 51       | 15-80258M    |      | AR   | SHIM (0.1 MM)                             |
|          | 15-80259M    |      | AR   | SHIM (0.3MM)                              |
|          | 15-80260M    |      | AR   | SHIM (0.5MM)                              |
| 52       | 30-852800--1 |      | 1    | BEARING (M-001874 ML-345730 AND ABOVE)    |
|          | 30-82294M    |      | 1    | BEARING (M-001873 ML-345729 AND BELOW)    |
| 53       | 25-15377M    | ○    | 1    | O-RING                                    |
| 54       | 26-82226M    | ○    | 2    | OIL SEAL                                  |
| 55       | 82548M       |      | 1    | CAP                                       |
| 56       | 10-84058M    |      | 2    | BOLT                                      |
| 57       | 17-81901M    |      | 1    | DRIVE PIN                                 |
| 58       | 11-80545M    |      | 1    | PROPELLER NUT                             |
| 59       | 18-82132M    |      | 1    | COTTER PIN                                |
| 60       | 18852M       |      | 1    | ANODE M-001500 ML-326606 AND ABOVE        |
| 61       | 10-91686M    |      | 2    | BOLT M-001500 ML-326606 AND ABOVE         |
| 62       | 12-827055M   |      | 2    | WASHER M-001500 ML-326606 AND ABOVE       |
| 63       | 17-82354M    |      | 2    | DOWEL PIN                                 |
| 64       | 10-84058M    |      | 4    | BOLT                                      |
| 65       | 12-82214M    |      | 4    | WASHER                                    |

■ = CHROME WATER PUMP KIT  
 ◇ = COMPONENT OF WATER PUMP REPAIR KIT  
 ○ = COMPONENT OF LOWER UNIT GASKET SET

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# GEAR HOUSING ASSEMBLY



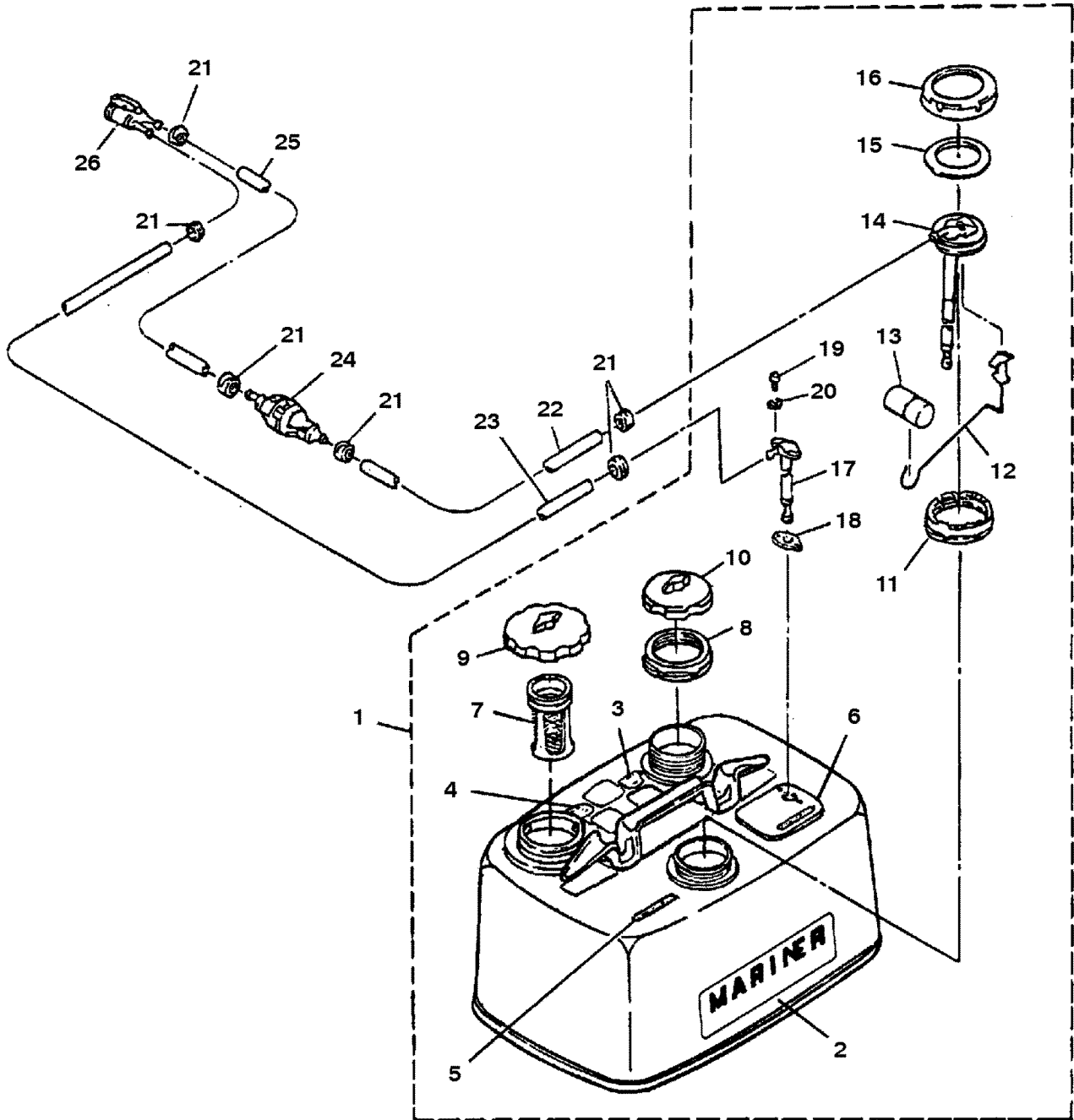
## GEAR HOUSING ASSEMBLY

| REF. NO. | PART NO.         | SYM. | QTY.       | DESCRIPTION                         |
|----------|------------------|------|------------|-------------------------------------|
| 66       | 23-82021M        |      | 1          | SLEEVE                              |
| 67       | 32-82547M        |      | 1          | WATER TUBE (SHORT 373MM)            |
|          | 32-81079M        | ❖    | 1          | WATER TUBE (LONG 513MM)             |
|          | 32-83745M        | +    | 1          | WATER TUBE (ULTRA LONG 563MM)       |
|          | 32-83752M        | ❖    | 1          | WATER TUBE (SUPER ULTRA LONG 640MM) |
| 68       | 26-81080M        | ■❖   | 1          | RUBBER                              |
| 69       | 81081M           | ❖    | 1          | SET PLATE                           |
| 70       | 22-95633M        |      | OPT        | FLUSH PLUG                          |
| -        | <b>84181M</b>    |      | <b>1</b>   | <b>WATER PUMP REPAIR KIT</b>        |
| -        | <b>27-84172M</b> |      | <b>1</b>   | <b>LOWER UNIT GASKET SET</b>        |
| -        | <b>95615M</b>    |      | <b>OPT</b> | <b>CHROME WATER PUMP KIT</b>        |
| -        | <b>27-95600M</b> |      | <b>1</b>   | <b>POWERHEAD GASKET SET</b>         |

SEE INDEX FOR CONTENTS OF LOWER UNIT EXTENSION KIT.

- = COMPONENT OF POWERHEAD GASKET SET
- ⊕ = SUPERSEDES TO ANOTHER PART NUMBER
- ❖ = COMPONENT OF LOWER UNIT EXTENSION KIT

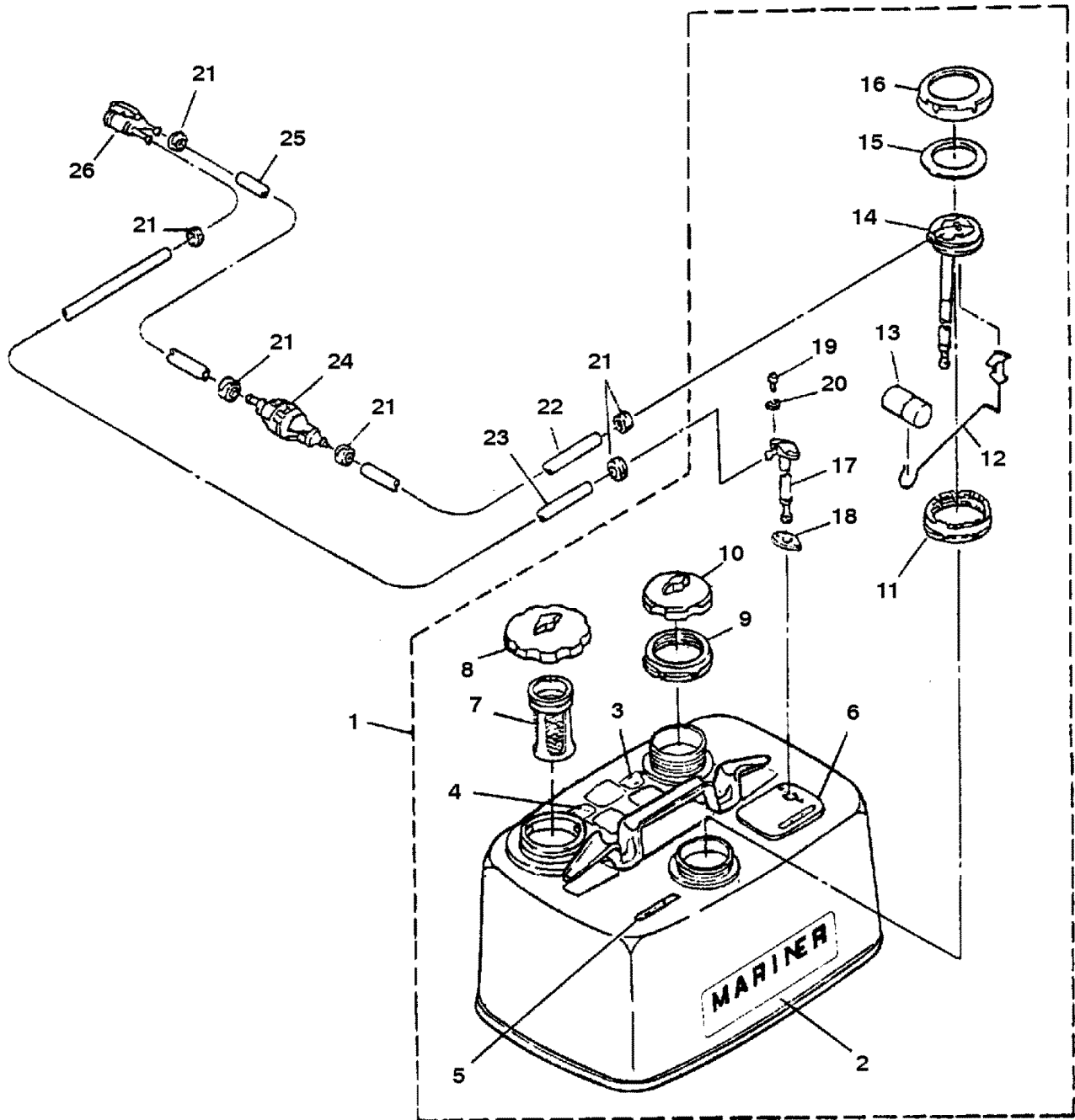
# FUEL TANK (S/#-M-001449/ML-321964 AND ABOVE)



## FUEL TANK (S/#-M-001449/ML-321964 AND ABOVE)

| REF. NO. | PART NO.   | SYM. | QTY. | DESCRIPTION        |
|----------|------------|------|------|--------------------|
| 1        | 1252-9522M |      | 1    | FUEL TANK ASSEMBLY |
| 2        | NLA2-      |      | 1    | DECAL (SIDE)       |
| 3        | 37-14266M  |      | 1    | DECAL (TOP)        |
| 4        | 37-14267M  |      | 1    | DECAL (TOP)        |
| 5        | 37-94703M  |      | 1    | DECAL (TOP)        |
| 6        | 37-94704M  |      | 1    | DECAL (TOP)        |
| 7        | 35-95568M  |      | 1    | STRAINER           |
| 8        | 97620M     |      | 1    | NUT                |
| 9        | 36-814497M |      | 1    | CAP                |
| 10       | 36-814498M |      | 1    | CAP                |
| 11       | 97622M     |      | 1    | NUT                |
| 12       | 14274M     |      | 1    | INDICATOR          |
| 13       | 81319M     |      | 1    | FLOAT              |
| 14       | 95616M     |      | 1    | FUEL METER         |
| 15       | 27-97623M  |      | 1    | GASKET             |
| 16       | 97624M     |      | 1    | SUPPORT            |
| 17       | 99954M     |      | 1    | HOUSING CONNECTOR  |
| 18       | 27-16720M  |      | 1    | GASKET             |
| 19       | 10-95502M  |      | 2    | SCREW              |
| 20       | 12-95501M  |      | 2    | SEAL               |
| 21       | 54-16725M  |      | 6    | CLAMP              |
| 22       | 32-94727M  |      | 1    | HOSE               |
| 23       | 32-16571M  |      | 1    | HOSE               |
| 24       | 89396A38   |      | 1    | PRIMER BULB        |
| 25       | 32-94727M  |      | 1    | HOSE               |
| 26       | 95569M     |      | 1    | FUEL CONNECTOR     |

# FUEL TANK (S/#-M-001376 - 001448/ML-317965 - 321963)



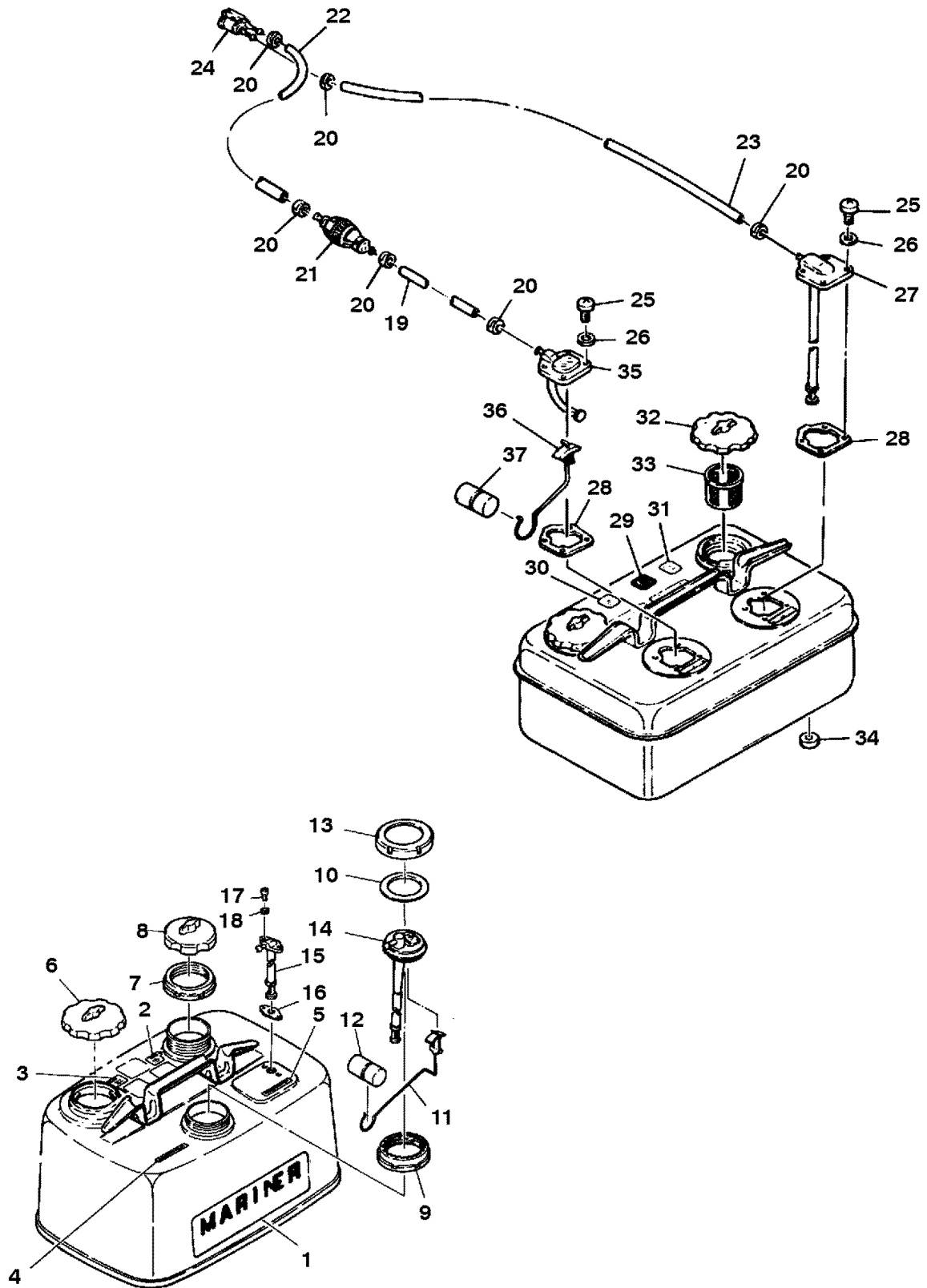


# FUEL TANK (S/#-M-001376 - 001448/ML-317965 - 321963)

| REF. NO. | PART NO.   | SYM. | QTY. | DESCRIPTION        |
|----------|------------|------|------|--------------------|
| 1        | 1252-9522M |      | 1    | FUEL TANK ASSEMBLY |
| 2        | 37-82984M  |      | 2    | DECAL (SIDE)       |
| 3        | 37-15378M  |      | 1    | DECAL (TOP)        |
| 4        | 37-94702M  |      | 1    | DECAL (TOP)        |
| 5        | 37-94703M  |      | 1    | DECAL (TOP)        |
| 6        | 37-94704M  |      | 1    | DECAL (TOP)        |
| 7        | 35-95568M  |      | 1    | STRAINER           |
| 8        | 36-814497M |      | 1    | CAP                |
| 9        | 97620M     |      | 1    | NUT                |
| 10       | 36-814498M |      | 1    | CAP                |
| 11       | 97622M     |      | 1    | NUT                |
| 12       | 94709M     |      | 1    | INDICATOR          |
| 13       | 81319M     |      | 1    | FLOAT              |
| 14       | 95616M     |      | 1    | FUEL METER         |
| 15       | 27-97623M  |      | 1    | GASKET             |
| 16       | 97624M     |      | 1    | SUPPORT            |
| 17       | 99954M     |      | 1    | HOUSING CONNECTOR  |
| 18       | 27-16720M  |      | 1    | GASKET             |
| 19       | 10-83356M  |      | 2    | SCREW              |
| 20       | 12-80271M  |      | 2    | SEAL               |
| 21       | 54-16725M  | +    | 6    | CLAMP              |
| 22       | 32-94727M  |      | 1    | HOSE               |
| 23       | 32-94727M  |      | 1    | HOSE               |
| 24       | 89396A38   |      | 1    | PRIMER BULB        |
| 25       | 32-94727M  |      | 1    | HOSE               |
| 26       | 95569M     |      | 1    | FUEL CONNECTOR     |

⊕ = SUPERSEDES TO ANOTHER PART NUMBER

# FUEL TANK (S/#-M-001375/ML-317964 AND BELOW)

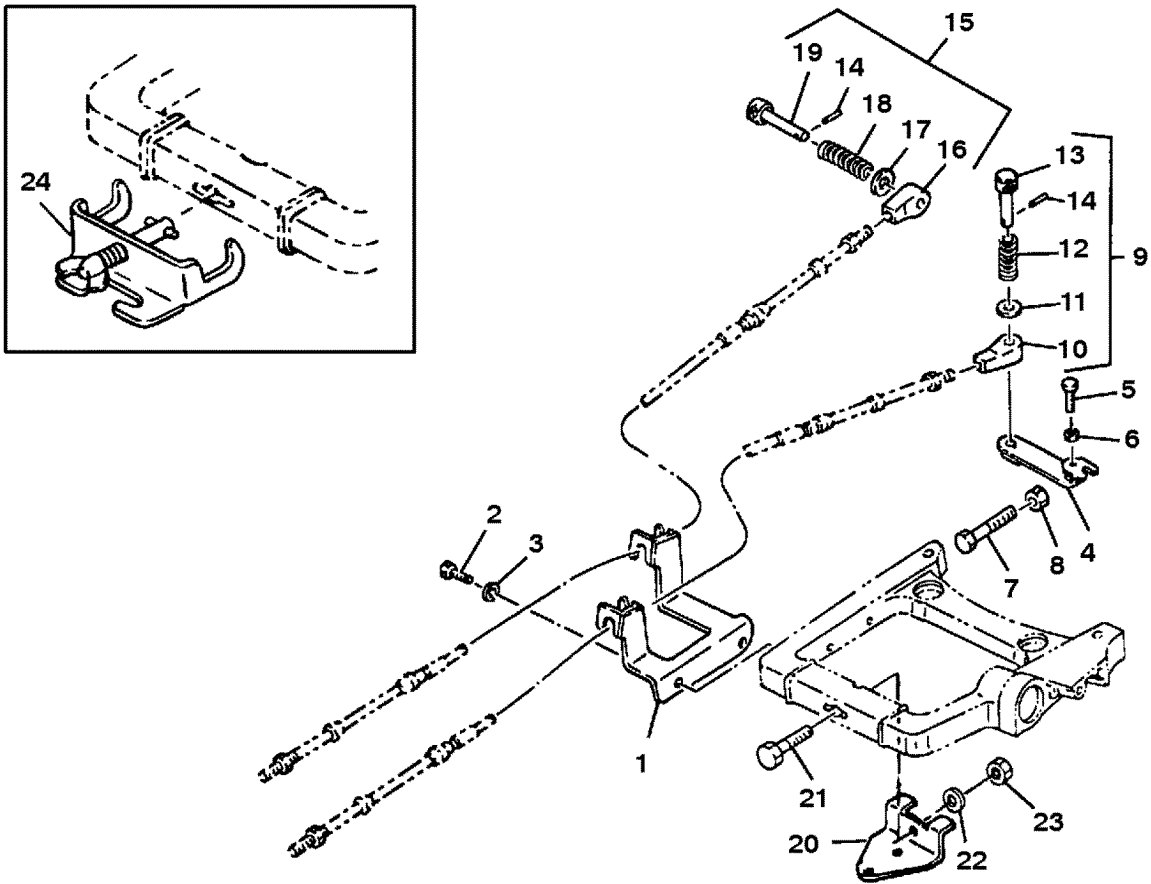


## FUEL TANK (S/#-M-001375/ML-317964 AND BELOW)

| REF. NO. | PART NO.   | SYM. | QTY. | DESCRIPTION   |
|----------|------------|------|------|---|
| -        | 1252-9522M |      | 1    | FUEL TANK ASSEMBLY M-000616-001375 ML-304996-317964 |
| 1        | NLA2-      |      | 2    | DECAL (SIDE) M-000616-001375 ML-304996-317964       |
| 2        | 37-15378M  |      | 1    | DECAL M-000616-001375 ML-304996-317964              |
| 3        | 37-94702M  |      | 1    | DECAL M-000616-001375 ML-304996-317964              |
| 4        | 37-94703M  |      | 1    | DECAL M-000616-001375 ML-304996-317964              |
| 5        | 37-94704M  |      | 1    | DECAL M-000616-001375 ML-304996-317964              |
| 6        | 36-814497M |      | 1    | CAP M-000616-001375 ML-304996-317964                |
| 7        | 97620M     |      | 1    | RING M-000616-001375 ML-304996-317964               |
| 8        | 36-814498M |      | 1    | CAP M-000616-001375 ML-304996-317964                |
| 9        | 97622M     |      | 1    | RING M-000616-001375 ML-304996-317964               |
| 10       | 27-97623M  |      | 1    | GASKET M-000616-001375 ML-304996-317964             |
| 11       | 94709M     |      | 1    | INDICATOR M-000616-001375 ML-304996-317964          |
| 12       | 81319M     |      | 1    | FLOAT M-000616-001375 ML-304996-317964              |
| 13       | 97624M     |      | 1    | SUPPORT M-000616-001375 ML-304996-317964            |
| 14       | 94711M     |      | 1    | FUEL METER M-000616-001375 ML-304996-317964         |
| 15       | NLA        |      | 1    | HOUSING CONNECTOR M-000616-001375 ML-304996-317964  |
| 16       | 27-16720M  |      | 1    | GASKET M-000616-001375 ML-304996-317964             |
| 17       | 10-83356M  |      | 2    | SCREW M-000616-001375 ML-304996-317964              |
| 18       | 12-80271M  |      | 2    | SEAL M-000616-001375 ML-304996-317964               |
| 19       | 32-94727M  |      | 1    | HOSE  |
| 20       | 54-16725M  | +    | 6    | CLAMP   |
| 21       | 89396A38   |      | 1    | PRIMER BULB   |
| 22       | 32-94727M  |      | 1    | HOSE  |
| 23       | 32-94727M  |      | 1    | HOSE  |
| 24       | 95569M     |      | 1    | FUEL CONNECTOR                                      |
| -        | 1252-9522M |      | 1    | FUEL TANK ASSEMBLY M-000615 ML-304995 AND BELOW     |
| 25       | 10-94813M  |      | 8    | SCREW M-000615 ML-304995 AND BELOW                  |
| 26       | 12-80271M  |      | 8    | WASHER M-000615 ML-304995 AND BELOW                 |
| 27       | NLA        |      | 1    | HOUSING CONNECTON M-000615 ML-304995 AND BELOW      |
| 28       | 27-81320M  |      | 2    | GASKET M-000615 ML-304995 AND BELOW                 |
| 29       | 37-15378M  |      | 1    | DECAL M-000615 ML-304995 AND BELOW                  |
| 30       | 37-94702M  |      | 1    | DECAL M-000615 ML-304995 AND BELOW                  |
| 31       | 37-94703M  |      | 1    | DECAL M-000615 ML-304995 AND BELOW                  |
| 32       | 36-814497M |      | 2    | CAP M-000615 ML-304995 AND BELOW                    |
| 33       | 36-94812M  |      | 2    | STRAINER M-000615 ML-304995 AND BELOW               |
| 34       | NLA        |      | 3    | COVER M-000615 ML-304995 AND BELOW                  |
| 35       | 94711M     |      | 1    | HOUSING M-000615 ML-304995 AND BELOW                |
| 36       | 94709M     |      | 1    | INDICATOR M-000615 ML-304995 AND BELOW              |
| 37       | NLA        |      | 1    | FLOAT M-000615 ML-304995 AND BELOW                  |

⊕ = SUPERSEDES TO ANOTHER PART NUMBER

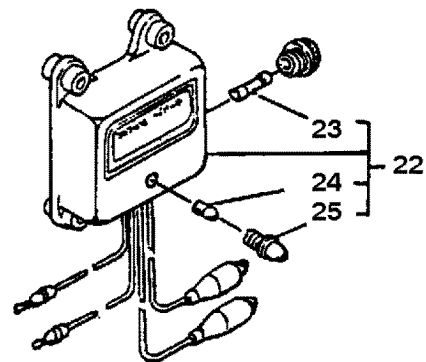
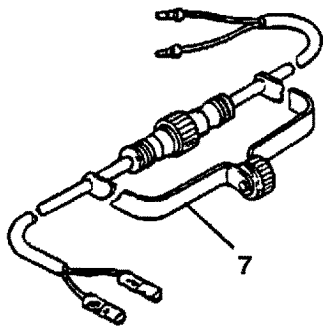
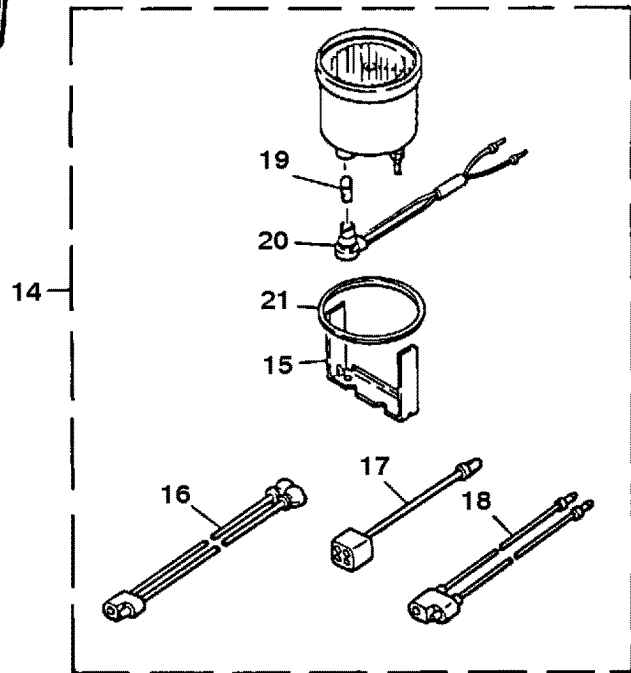
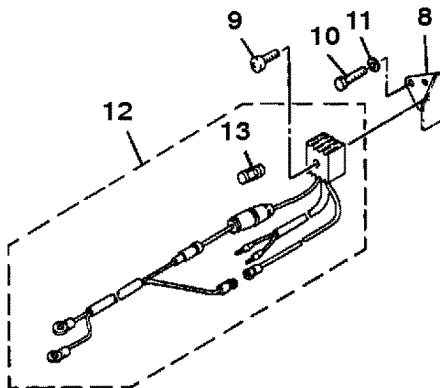
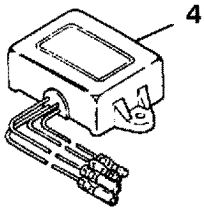
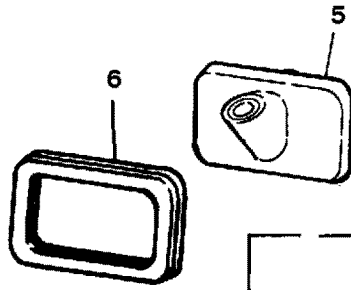
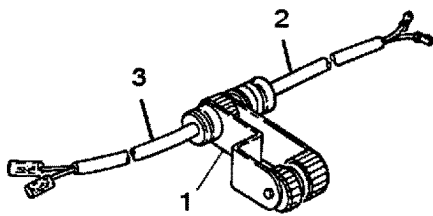
# REMOTE CONTROL ATTACHING KIT - OPTIONAL



## REMOTE CONTROL ATTACHING KIT - OPTIONAL

| REF. NO. | PART NO.   | SYM. | QTY. | DESCRIPTION                              |
|----------|------------|------|------|--|
| -        | 43986A1    |      | 1    | REMOTE CONTROL ATTACHING KIT             |
| 1        | 84224M     |      | 1    | BRACKET                                  |
| 2        | 10-82423M  |      | 2    | BOLT                                     |
| 3        | 12-82214M  |      | 2    | WASHER                                   |
| 4        | 84225M     |      | 1    | LEVER                                    |
| 5        | 10-82447M  |      | 1    | BOLT                                     |
| 6        | 12-82211M  |      | 1    | WASHER                                   |
| 7        | 10-84657M  |      | 1    | BOLT                                     |
| 8        | 11-82389M  |      | 1    | NUT                                      |
| 9        | 814501M    |      | 1    | CABLE END (M-001508 ML-330469 AND ABOVE) |
| 10       | 84227M     |      | 1    | CABLE END                                |
| 11       | 12-82217M  |      | 1    | WASHER                                   |
| 12       | 24-83725M  |      | 1    | SPRING                                   |
| 13       | 17-814499M |      | 1    | ANCHOR PIN                               |
| 14       | 17-82146M  |      | 2    | ROLL PIN                                 |
| 15       | 814502M    |      | 1    | CABLE END (M-001508 ML-330469 AND ABOVE) |
| 16       | 83724M     |      | 1    | CABLE END                                |
| 17       | 12-82217M  |      | 1    | WASHER                                   |
| 18       | 24-83721M  |      | 1    | SPRING                                   |
| 19       | 17-814500M |      | 1    | ANCHOR PIN                               |
| 20       | 11670M     |      | 1    | BRACKET (BALL POST TYPE)                 |
| 21       | 10-91636M  |      | 1    | BOLT                                     |
| 22       | 12-82220M  |      | 1    | WASHER                                   |
| 23       | 11-81785M  |      | 1    | NUT                                      |
| 24       | 83727M     |      | 1    | BRACKET (ROPE AND PULLEY TYPE)           |

# OPTIONAL PARTS



# OPTIONAL PARTS

| REF. NO. | PART NO.   | SYM. | QTY. | DESCRIPTION                                  |
|----------|------------|------|------|--|
| 1        | 84-84124M  |      | 1    | CONNECTOR ASSY. (USED W/REMOTE KILL SWITCH)  |
| 2        | 84-99051M  |      | 1    | CONNECTOR                                    |
| 3        | 84-99052M  |      | 1    | CONNECTOR                                    |
| 4        | 84125M     |      | 1    | VOLTAGE REGULATOR                            |
| 5        | 97130M     |      | 1    | ROPE GUIDE (M-000616 ML-304996 AND ABOVE)    |
|          | 84126M     |      | 1    | ROPE GUIDE (M-000615 ML-304995 AND BELOW)    |
| 6        | 26-83256M  |      | 1    | SEAL (M-000616-001375 ML-304996-317964)      |
| 7        | 84-80052M  |      | 1    | CONNECTOR (M-001376-001507 ML-317965-330468) |
| 8        | 84680M     |      | 1    | PLATE  |
| 9        | 10-83108M  | +    | 1    | SCREW  |
| 10       | 10-84315M  |      | 2    | BOLT   |
| 11       | 12-82214M  |      | 2    | WASHER                                       |
| 12       | 84329M     |      | 1    | RECTIFIER ASSEMBLY                           |
| 13       | 88-81522M  |      | 1    | FUSE   |
| 14       | 79-43984A1 |      | 1    | TACHOMETER KIT M-001375 ML-317964 AND BELOW  |
| 15       | 99058M     |      | 1    | PLATE M-001375 ML-317964 AND BELOW           |
| 16       | 84-99059M  |      | 1    | WIRE M-001375 ML-317964 AND BELOW            |
| 17       | 84-84353M  |      | 2    | CONNECTOR M-001375 ML-317964 AND BELOW       |
| 18       | 84-84352M  |      | 1    | EXTENSION M-001375 ML-317964 AND BELOW       |
| 19       | 88-99055M  |      | 1    | BULB M-001375 ML-317964 AND BELOW            |
| 20       | 99056M     |      | 1    | SOCKET M-001375 ML-317964 AND BELOW          |
| 21       | 99057M     |      | 2    | DAMPER M-001375 ML-317964 AND BELOW          |
| 22       | 80713M     |      | 1    | RECTIFIER M-001376 ML-317965 AND ABOVE       |
| 23       | 88-83733M  |      | 1    | FUSE M-001376 ML-317965 AND ABOVE            |
| 24       | 88-83731M  |      | 1    | BULB M-001376 ML-317965 AND ABOVE            |
| 25       | 83732M     |      | 1    | LENS M-001376 ML-317965 AND ABOVE            |

⊕ = SUPERSEDES TO ANOTHER PART NUMBER

# PARTS INDEX

| Part Number | Description                              | Pg. | Ref. No. | Part Number | Description             | Pg. | Ref. No. |
|-------------|--|-----|----------|-------------|-------------------------|-----|----------|
| 11670M      | BRACKET (BALL POST TYPE)                 | 59  | 20       | 80679M      | SHIFT SLIDE             | 49  | 46       |
| 11868M      | HANDLE                                   | 39  | 29       | 80713M      | RECTIFIER               | 61  | 22       |
| 11919M      | THERMOSTAT                               | 15  | 15       | 80902M      | INSERT                  | 47  | 31       |
| 11922M      | ANODE (M-001413-001507 ML-318706-330468) | 45  | 5        | 80930M      | BREAKER POINT           | 11  | 4        |
| 11930M      | VALVE SEAT                               | 21  | 29       | 80976M      | BRACKET                 | 37  | 11       |
| 11935M      | CUP                                      | 29  | 4        | 81014M      | PLUNGER                 | 49  | 37       |
| 11935M      | CUP                                      | 31  | 4        | 81037M      | STAY                    | 41  | 23       |
| 13039M      | BRACKET                                  | 31  | 5        | 81054M      | STEERING BRACKET        | 41  | 25       |
| 14274M      | INDICATOR                                | 53  | 12       | 81061M      | BUSHING                 | 35  | 6        |
| 15304M      | BOOT                                     | 47  | 27       | 81065M      | COVER                   | 39  | 5        |
| 16333       | RETAINER                                 | 19  | 9        | 81066M      | GEAR SHIFT HANDLE       | 35  | 1        |
| 18852M      | ANODE                                    | 49  | 60       | 81068M      | SHAFT                   | 35  | 3        |
| 41316M      | PULLEY                                   | 9   | 29       | 81071M      | SHIFT CAM (SHORT 311MM) | 47  | 26       |
| 41829M      | CHARGE COIL                              | 13  | 4        | 81072M      | SHIFT CAM (LONG 451MM)  | 47  | 26       |
| 41830M      | PULSER COIL                              | 13  | 5        | 81076M      | INSERT (CHROME)         | 47  | 31       |
| 41866M      | LIGHTING COIL                            | 13  | 6        | 81077M      | OUTER PLATE             | 47  | 28       |
| 41882M      | COVER                                    | 7   | 23       | 81078M      | OUTER PLATE (CHROME)    | 47  | 28       |
| 43107M      | ANODE (M-001375 ML-317964 AND BELOW)     | 45  | 5        | 81081M      | SET PLATE               | 51  | 69       |
| 43986A1     | REMOTE CONTROL ATTACHING KIT             | 59  | -        | 81091M      | STAY                    | 33  | 7        |
| 80025M      | LUBRICATOR                               | 11  | 5        | 811010M     | MAIN NOZZLE             | 23  | 39       |
| 80033M      | HOLDER                                   | 5   | 26       | 811011M     | SLOW SPEED JET          | 21  | 9        |
| 80049M      | CONNECTOR                                | 35  | 15       | 81106M      | PLUNGER                 | 9   | 41       |
| 80050M      | CONNECTOR                                | 35  | 16       | 811262M     | FUEL PUMP               | 27  | -        |
| 80100M      | TILT KNOB                                | 37  | 7        | 811270M     | PLATE                   | 39  | 20       |
| 80195M      | PLUNGER                                  | 21  | 5        | 81280M      | LEVER                   | 41  | 12       |
| 80196M      | COVER                                    | 21  | 1        | 81319M      | FLOAT                   | 53  | 13       |
| 80197M      | CAP                                      | 21  | 2        | 81319M      | FLOAT                   | 55  | 13       |
| 80198M      | LEVER                                    | 23  | 42       | 81319M      | FLOAT                   | 57  | 12       |
| 80199M      | PLATE                                    | 21  | 3        | 81390M      | SHIFT ROD LEVER         | 35  | 11       |
| 80203M      | ARM                                      | 21  | 31       | 81439M      | CAP                     | 39  | 16       |
| 80447M      | VALVE SEAT                               | 21  | 29       | 81439M      | CAP                     | 43  | 14       |
| 80450M      | FLOAT                                    | 23  | 37       | 814491A1    | HANDLE                  | 7   | 13       |
| 80503M      | CAP                                      | 41  | 13       | 814491A1    | HANDLE                  | 9   | 20       |
| 80504M      | GRIP                                     | 41  | 5        | 814492M     | COVER                   | 7   | 23       |
| 80509M      | RUBBER                                   | 41  | 7        | 814492M     | COVER                   | 9   | 21       |
| 80510M      | SPACER                                   | 41  | 26       | 814493M     | HOUSING (LOWER)         | 17  | 21       |
| 80513M      | BUSHING                                  | 39  | 14       | 814494M     | FUEL PUMP ASSEMBLY      | 25  | -        |
| 80514M      | BUSHING                                  | 39  | 13       | 814501M     | CABLE END               | 59  | 9        |
| 80519M      | TILT STOP LEVER ASSEMBLY                 | 37  | 6        | 814502M     | CABLE END               | 59  | 15       |
| 80520M      | SWIVEL BRACKET (REAR)                    | 39  | 2        | 82309M      | EXTENSION               | 43  | 7        |
| 80521M      | TILT LOCK ARM                            | 37  | 17       | 82348M      | BALL                    | 35  | 4        |
| 80522M      | PLATE                                    | 37  | 14       | 82505M      | EXTENSION               | 43  | 7        |
| 80523M      | PLATE                                    | 37  | 18       | 82548M      | CAP                     | 49  | 55       |
| 80525M      | STOP                                     | 37  | 16       | 82680M      | SHIFT ROD               | 35  | 14       |
| 80527M      | SHAFT                                    | 37  | 22       | 826967M     | CUP                     | 31  | 4        |
| 80533M      | COVER                                    | 43  | 6        | 827157M     | BASE ASSEMBLY           | 13  | 2        |
| 80537M      | HOUSING                                  | 45  | 18       | 827158M     | BASE                    | 13  | 3        |
| 80558M      | CONDENSER                                | 11  | 6        | 827161M     | STOPPER                 | 13  | 20       |
| 80606M      | DIAPHRAGM                                | 25  | 2        | 827163M     | BRACKET                 | 13  | 25       |
| 80606M      | DIAPHRAGM                                | 27  | 11       | 827165M     | CDI UNIT                | 13  | 35       |
| 80607M      | COVER                                    | 25  | 16       | 827166M     | TUBE                    | 13  | 38       |
| 80607M      | COVER                                    | 27  | 3        | 827167M     | POWERHEAD               | 15  | -        |
| 80611M      | PLATE                                    | 25  | 3        | 827167M     | POWERHEAD               | 17  | -        |
| 80611M      | PLATE                                    | 27  | 10       | 82857M      | STOPPER PLATE           | 37  | 25       |
| 80620M      | BRACKET                                  | 29  | 18       | 82877M      | COVER                   | 11  | 14       |
|             |  |     |          | 82889M      | BRACKET                 | 39  | 7        |
|             |  |     |          | 82890M      | FRICTION PLATE          | 39  | 8        |
|             |  |     |          | 82891M      | FRICTION PLATE          | 39  | 9        |
|             |  |     |          | 82892M      | COVER                   | 39  | 10       |
|             |  |     |          | 82895M      | FRICTION PIECE          | 41  | 2        |



# PARTS INDEX

| Part Number | Description                             | Pg. | Ref. No. | Part Number | Description                                 | Pg. | Ref. No. |
|-------------|---|-----|----------|-------------|---|-----|----------|
| 82956M      | BUSHING                                 | 41  | 29       | 89396A38    | PRIMER BULB                                 | 53  | 24       |
| 82956M      | BUSHING                                 | 41  | 31       | 89396A38    | PRIMER BULB                                 | 55  | 24       |
| 83070M      | PULLEY                                  | 33  | 1        | 89396A38    | PRIMER BULB                                 | 57  | 21       |
| 83089M      | JET (#70)                               | 21  | 36       | 94655M      | HOLDER                                      | 5   | 6        |
| 83091M      | COVER                                   | 45  | 3        | 94656M      | HOOK  | 5   | 7        |
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| 13-82186M   | LOCKWASHER        | 25  | 17       | 21-80107M    | CHECK VALVE          | 15  | 4        |
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| 13-82186M   | LOCKWASHER        | 35  | 10       | 21-80727M    | CHECK VALVE ASSEMBLY | 15  | 2        |
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| 13-82212M   | LOCKWASHER        | 13  | 28       | 22-81920M    | PLUG                 | 45  | 8        |
| 13-82212M   | LOCKWASHER        | 25  | 21       | 22-81924M    | PLUG                 | 45  | 9        |
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| 16-80232M   | STUD              | 19  | 22       | 23-80506M    | SPACER (0.5MM)       | 41  | 16       |
| 16-81729M   | STUD              | 19  | 23       | 23-80507M    | SPACER (0.6MM)       | 41  | 16       |
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| 17-80451M   | FLOAT PIN         | 21  | 30       | 23-81056M    | BUSHING              | 39  | 12       |
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| 17-814500M  | ANCHOR PIN        | 59  | 19       | 23-81983M    | SLEEVE               | 45  | 17       |
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| 1383-8210M   | CARBURETOR . . . . .   | 21  | -        |             |             |     |          |
| 1484-6703M   | STBD. CLAMP BRACKET . . . . .                                    | 39  | 18       |             |             |     |          |
| 1484-821596M | PORT CLAMP BRACKET . . . . .                                     | 39  | 17       |             |             |     |          |
| 1484-9833M   | PORT CLAMP BRACKET . . . . .                                     | 39  | 17       |             |             |     |          |
| 1484-9834M   | STBD. CLAMP BRACKET . . . . .                                    | 39  | 18       |             |             |     |          |
| 1485-7187M   | SWIVEL BRACKET . . . . .   | 39  | 1        |             |             |     |          |
| 1485-9256M   | SWIVEL BRACKET . . . . .   | 39  | 1        |             |             |     |          |
| 1587-9271M   | DRIVESHAFT HSG. . . . .  | 43  | 1        |             |             |     |          |
| 1587-9396M   | DRIVESHAFT HSG. . . . .  | 43  | 1        |             |             |     |          |
| 1651-6942M   | GEAR HSG. (BASIC)(M-<br>001499 ML-326605 AND<br>BELOW) . . . . . | 45  | 1        |             |             |     |          |
| 1651-9835M   | GEAR HOUSING (SHORT) . . . . .                                   | 45  | -        |             |             |     |          |
| 1651-9835M   | GEAR HOUSING (SHORT) . . . . .                                   | 49  | -        |             |             |     |          |
| 1651-9836M   | GEAR HOUSING (LONG) . . . . .                                    | 45  | -        |             |             |     |          |
| 1651-9836M   | GEAR HOUSING (LONG) . . . . .                                    | 49  | -        |             |             |     |          |
| 1651-9837M   | GEAR HSG. (BASIC)(M-<br>001500 ML-326606 AND<br>ABOVE) . . . . . | 45  | 1        |             |             |     |          |
| 2168-9378M   | TOP COWL ASSEMBLY . . . . .                                      | 5   | 1        |             |             |     |          |
| 2168-9394M   | BOTTOM COWLING . . . . .   | 5   | 14       |             |             |     |          |
| 2169-6974M   | STARTER . . . . .  | 7   | 1        |             |             |     |          |
| 2169-6975M   | STARTER CASE . . . . .   | 7   | 2        |             |             |     |          |
| 2169-814490M | STARTER . . . . .  | 7   | 1        |             |             |     |          |
| 2169-827169M | STARTER ASSEMBLY . . . . .                                       | 9   | 1        |             |             |     |          |
| 2169-8397M   | STARTER . . . . .  | 7   | 1        |             |             |     |          |
| 2169-8398M   | STARTER CASE . . . . .   | 7   | 2        |             |             |     |          |
| 2169-8398M   | STARTER CASE . . . . .   | 9   | 2        |             |             |     |          |
| NLA2-        | DECAL (SIDE) . . . . .   | 53  | 2        |             |             |     |          |
| NLA2-        | DECAL (SIDE) . . . . .   | 57  | 1        |             |             |     |          |